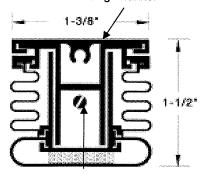


Box 459 - Rosemount, MN 55068 Phone 800-328-0953

**Mounting Channel** 



**Adjustment Screw** 

## Automatic Door Bottom

## Part # 371

Please Note - For the sizes: 24" cannot be trimmed. 36", 42" and 48" can be trimmed up to 3" All other sizes can be trimmed up to 1".

Maximum drop 3/4"

- 1. Door bottom to be mounted to the under side of the bottom reinforcing channel of a hollow metal door.
- 2. To prepare the door a cut-out must be made at the hinge edge of the door 1-1/2" wide and height to meet the bottom face of the reinforcing channel.
- 3. Slide the door bottom unit out of the mounting channel.
- 4. Cut mounting channel to length to fill reinforcing channel and end flush to edge of door.
- 5. Cut off door bottom as needed to match channel length. CUT END AWAY FROM ADJUSTING SCREW.
- 6. Fasten mounting channel to door channel with pan head sheet metal screws provided.
- 7. Slide door bottom into mounting channel, insert retaining screw. Turn adjusting screw in until projection is approximately 1/8" beyond the cover plate.

8. Hang door and check for proper adjustment. Turning the adjusting screw out will give additional drop. Turning screw in will give less drop. DO NOT OVER ADJUST as excessive drop may cause spring damage and may cause latch bolt binding and latching will be difficult.

Meets UL10B, UL10C and UBC 7-2 (1997) Category J. 17L5 9903



Positive Pressure Tested
Gasketing Materials for Fire Doors.
Intended for Application to/with
listed steel frames and/or classified
steel covered composite, hollow
metal type fire doors rated up to
3 hours, wood and plastic covered
composite type fire doors rated up
to 1-1/2 hours, and wood core type
fire doors rated up to 20 minutes.