

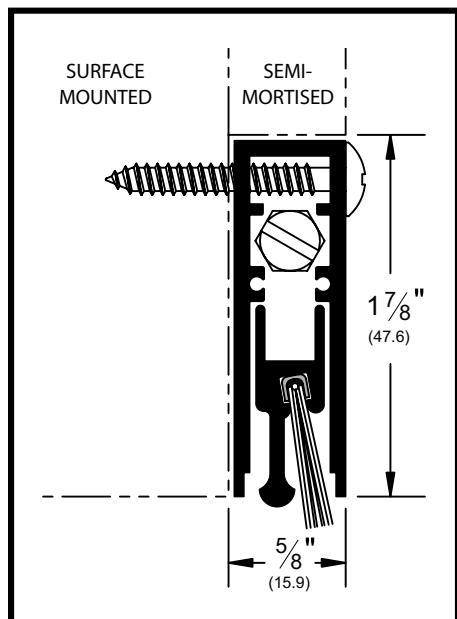
**ASSA ABLOY****(ADB) Automatic Door Bottom****4131\_NBL****DOOR BOTTOM**  
*Automatic, Handed, Reversible***About Brush Gasketing:**

Brush gasketing products consist of dense type 6 nylon bristles. These gasketing products will conform to irregular surfaces making it an excellent product to seal almost any opening using a minimal closing force.

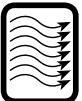
**About Brush Automatic Door Bottoms:**

Pemko Automatic Door Bottoms consist of an aluminum case which surrounds a movable drop bar seal. The drop bar seal is actuated by a plunger which contacts the jamb as the door is closing, forcing the drop bar seal down against the floor or threshold. Brush Automatic Door bottoms are frequently used when an automatic door bottom is required to close over carpet.

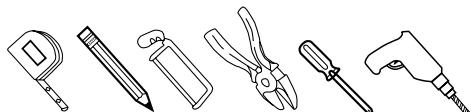
- Low closing force.
- Provide excellent seals to keep out draft, dust, moisture, insects, fumes, light and sound.
- End plates provided for all mounting applications.

**Product / Available Finishes:**

**4131BDGNBL** Bright Dip Gold Anodized Aluminum with Black Nylon Brush insert  
**4131CNBL** Clear Anodized Aluminum with Gray Nylon Brush insert  
**4131DNBL** Dark Bronze Anodized Aluminum with Black Nylon Brush insert  
**4131GNBL** Gold Anodized Aluminum with Black Nylon Brush insert  
**4131SNNBL** Satin Nickel Anodized Aluminum with Black Nylon Brush insert

**Testing/Ratings:****BHMA CERTIFIED****CLASSIFIED  
UL US  
4L10**

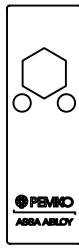
Gasketing material for fire doors intended for application to listed steel frames and/or classified steel covered composite, hollow metal doors rated up to and including 3 hours; and wood doors, classified composite doors rated up to and including 1-1/2 hours; and wood core doors rated for 20 minutes.

**Tools Required:****Parts Included**Flat Head Screws  
for Wood Jams

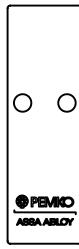
End Cap Screws



Mounting Screws



Plunger End Plate

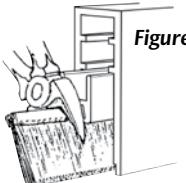


End Plate

[www.pemko.com](http://www.pemko.com)

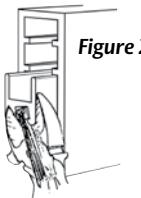
## Installation Instructions:

1. If the ADB is to be installed in a semi-mortise, prepare door according to the dimensions shown in the profile drawing on front of label.  
NOTE: If a door is fire labeled or of acoustical construction, semi-mortise preparation must be done by the door manufacturer or licensed machiner only.
2. Cut from end opposite actuating plunger only.
3. Field sizing:
  - a) ADBs less than 24" **CANNOT** be cut down
  - b) ADBs 24" and greater can be cut a maximum of 2"
4. When cutting, be sure that the drop bar is flush with the case on the plunger side and that the gasketing insert projects at least 1/8".
  - For semi-mortise installation, cut ADB to door width.
  - For surface mounted installation, cut ADB 1/8" less than the distance between the stops.
5. Adjust and trim the gasketing insert so that it projects at least 1/16" at each end of the drop bar and case.
6. For nylon brush seal, use bolt cutters or diagonal cutting pliers that will pinch the strip to retain the bristles (as shown in Figure 1).



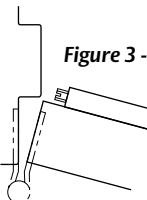
**Figure 1**

7. Crimp the ends of the brush strip and drop bar to prevent the nylon brush from sliding (as shown in Figure 2).



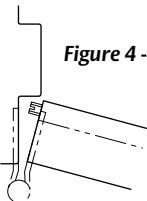
**Figure 2**

8. With the actuating plunger at the hinge side, fasten the ADB to the door bottom with the screws provided, these Type AB screws will accommodate hollow metal and wood doors.
9. For surface mounted installation, the plunger contacts the stop (as shown in Figure 3).



**Figure 3 - Surface Mounted**

10. For semi-mortise mounted installation, the plunger contacts the rabbet (as shown in Figure 4).



**Figure 4 - Semi-Mortise Mounted**

11. The underside edge of the ADB case should be installed flush with the bottom of the door.
12. For wood jambs, a #10 x 1/2" flat head screw is furnished for installation at the point where the plunger contacts the jamb to prevent indenting.
13. Screw the actuating plunger in or out as required until the gasketing insert just touches the sealing surface when the door is closed.
14. It is only necessary to lightly compress the insert against the sealing surface to provide a good seal.
15. Further adjustments may be required for uneven surfaces.

## End Plate Installation Instructions:

**PLEASE READ THESE INSTRUCTIONS THOROUGHLY BEFORE ATTEMPTING TO INSTALL END PLATES.**

1. The automatic door bottom must be correctly installed and adjusted in accordance with the installation instructions furnished with this product (see other side).
2. Be sure that the drop bar (part that contains the seal) does not project beyond the end of the case when the actuation plunger is depressed (as shown in Figure 5). If it does project beyond the case, it was improperly trimmed in the field. This condition can be corrected by removing the unit and trimming the excess.

**NOTE: Under no condition should the insert project beyond the edge of the case.**



**Figure 5 - Improper Drop Bar**

This shows an improper drop bar protruding from the end of the case. The drop bar should be flush at both ends.

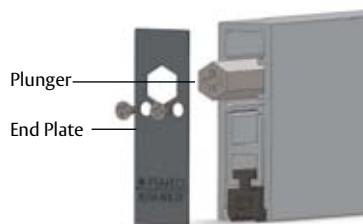
3. Install end plate (as shown in Figure 6) on end opposite plunger using the supplied screws. End plate "This Side In" sticker should be facing the Automatic Door Bottom and the Pemko Logo should be visible and facing outwards.



**Figure 6 - Properly Installed End Plate**

This shows a properly installed end plate. Do not use power tool to tighten screw.

4. Next insert the plunger end plate with the hexagon hole. It serves to prevent the plunger from rotating and changing adjustment (as shown in Figure 7). This end plate may need to be removed for readjustment. Secure the end plate using the supplied screws. End plate "This Side In" sticker should be facing the Automatic Door Bottom and the Pemko Logo should be visible and facing outwards.



**Figure 7**

Plunger end plate prevents the plunger adjustment from rotating.



**ASSA ABLOY**

ASSA ABLOY, the global leader in door opening solutions

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