

# **PDB 411S - Surface Mounted**

# **Drop Seal Fitting Guide**

# What is a Drop Seal? Drop seals plug the problematic threshold gap between the floor and the door.

### **About the PDB Drop Seal**

The PDB drop seal is an all-in-one, high performing, durable drop seal that provides a complete door bottom solution. It is the only drop seal to offer a patented arm controlled mechanism and composite aluminimum and EPDM rubber sealing bar.

### How does the PDB Drop Seal Work?

The PDB can be either mortised or surface mounted onto the bottom of the door panel. When the door is fully closed, the actuator button engages with the hinge side door jamb and is compressed. This activates the sealing bar which lowers until the threshold gap is sealed.

# **CONTENTS** PDB 411S End plates (fixed) **TOOLS REQUIRED** Tape measure Pencil / marker Saw (power or hand) Knife Screw driver Fixing screws 14.6mm (0.575') 37mm (1.457')



1 Solution, 1 Seal



Improved Fire safety



Acoustic Control



Security



Sustainability



Pest Control



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#### **Pre-installation Checks**

- 1. Check the door and seal rating requirements prior to fitting any drop seal to make sure the ratings match.
- 2. Do not compromise the door construction check manufacturer's details.
- 3. Remove the drop seal from the packaging and check maximum cut back sizes (if required).

#### **Installation Detail**

- 1. Remove the PDB 411S from the packaging.
- 2. Remove the door from the frame.
- 3. Measure the width of the door.
- 4. If cut back required, remove the end plate and cut the PDB 411S on the non actuator side to the full width of the door.
- 5. Fit the PDB 411S onto the outer side of the door panel with the actuator button on the hinge side of the door.

  NOTE: Please ensure underside of the PDB 411S is flush with the bottom of the door.
- 6. Fix the PDB 411S to the door panel using screws. These are to be secured via the fixing holes provided on the outer casing.
- 7. Re-hang the door panel, ensuring that the actuator button meets the hinge side door jamb.
- 8. Adjust the drop bar accordingly to ensure that the threshold gap is fully sealed when the actuator button is engaged. Start with the button screwed in completely to avoid over adjustment or damage. Screw the actuator button in or out as required until the drop bar touches the floor when the door is closed.
  NOTE: Adjustment range is 3mm min 15mm max.

#### **Cut Back Sizes**

Do not cut the PDB 411S shorter than 100mm or this will effect the performance of the seal.

NOTE: Any cutting must be on the non-actuator button end of the drop seal.



PDB Drop Seal Fitting Guide is based on our experience and knowledge and provided in good faith as a general guide.

If any further technical detail is required, please contact our technical team. Contact details can be found on our webpage.

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