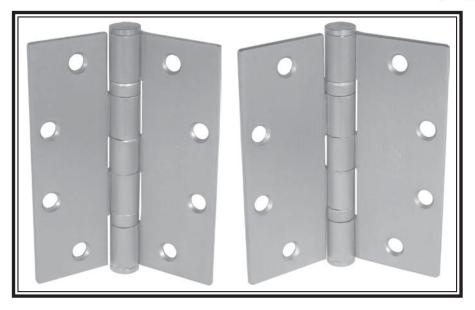


FULL MORTISE TEMPLATE BALL BEARING

STANDARD WEIGHT $5^{19} \times 4^{19}$





(ANSI A8112) Steel - Polished and Plated or Bonderized and Prime Coated for Painting.

(ANSI A2112)

Brass-Polished and Plated

BB81

BB51 (ANSI A5112) Stainless Steel-Polished and Satin Finish

•For use on medium weight doors or doors requiring average frequency service.

- •Ball bearing hinges must be used on doors in conjunction with door closers and on all fire rated openings.
- •For hospital type, add HT to suffix of part number.
- •All hinges are ANSI template.

GENERAL PRODUCT INFORMATION: PBB, Inc. template hinges are manufactured to close tolerances and meet all specifications and requirements set by the American National Standards Institute (ANSI).

HINGE SWAGING: A standard swaging of our standard weight full mortise hinge when closed to parallel position provides a 1/16" clearance between leaves.

OTHER SPECIFICATIONS:

Height of hinge:

+ .000 for 5" x 4" 5.00 - .015

+ .000 5.00 for 5" x 4-1/2" - .015

+ .000 - .015 5.00 for 5" x 5"

Width:

 $4.00 \pm .015$ for 5" x 4"

 $4.50 \pm .015$ for 5" x 4-1/2"

 $5.00 \pm .015$ for 5" x 5"

MATERIAL GAUGE:

.146 ± .005 for 5" x 4"

 $.146 \pm .005$ for 5" x 4-1/2"

.146 ± .005 for 5" x 5"

5" STANDARD SCREW SIZE

FHMS - 12-24 x 1/2" FHWS - 12 x 1-1/4"

PACKAGING INFORMATION:

One hinge per plastic bag, 3 hinges and 1 screw pack per unit carton.

12 unit carton or 36 hinges per master shipping carton.

1 screw pack includes all machine screws (24), and 1/2 wood screws (12). ATMS & AWS also available.