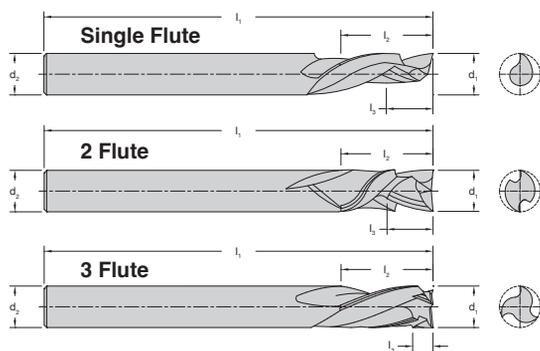


60-100MC Series Marathon Compression Spiral



The LMT Onsrud Marathon is one of the longest running compression tools in the industry due to innovations in cutting tool geometry and the addition of a unique LMT Onsrud coating. The coating is formulated to protect the cutting edge from the high temperatures generated when routing laminated and composite wood products.

Features and Benefits

- Progressive cutting edge geometry.
- Unique LMT Onsrud coating.
- Superior tool life and performance.
- Increased edge protection.



60-100MC Series Single Flute Marathon Compression Product Offering

Part Number	SAP Number	Cutting Diameter d_1	LOC l_2	Upcut LOC l_3	Shank Diameter d_2	Overall Length l_1	Flutes
60-111MC*	2647951	1/4	7/8	0.175	1/4	2 1/2	1
60-120MC*	2647953	3/8	1 1/8	0.200	3/8	3	1
60-162MC	2647955	1/2	1 1/8	0.594	1/2	3	1

*MORTISE COMPRESSION

60-100MC Series Two Flute Marathon Compression Product Offering

Part Number	SAP Number	Cutting Diameter d_1	LOC l_2	Upcut LOC l_3	Shank Diameter d_2	Overall Length l_1	Flutes
60-113MC*	2647952	1/4	7/8	0.188	1/4	2 1/2	2
60-123MC*	2600826	3/8	7/8	0.200	3/8	3	2
60-124MC	2605302	3/8	1 1/8	0.406	3/8	3	2
60-127LMC*	2647954	3/8	1 1/8	0.200	3/8	3	2
60-163MC*	2600850	1/2	7/8	0.200	1/2	3	2
60-169MC	2600860	1/2	1 1/8	0.562	1/2	3	2
60-171MC	2600864	1/2	1 3/8	0.625	1/2	3 1/2	2
60-173MC*	2600871	1/2	1 3/8	0.200	1/2	3 1/2	2
60-173LMC*	2647957	1/2	1 3/8	0.200	1/2	3 1/2	2
60-172MC	2605304	1/2	1 5/8	0.750	1/2	4	2
60-172LMC	2647956	1/2	1 5/8	0.750	1/2	4	2

L = Left Hand

*MORTISE COMPRESSION

60-100MC Series Three Flute Marathon Compression Product Offering

Part Number	SAP Number	Cutting Diameter d_1	LOC l_2	Upcut LOC l_3	Shank Diameter d_2	Overall Length l_1	Flutes
60-126MC*	2600834	3/8	7/8	0.200	3/8	3	3
60-176MC*	2647959	1/2	7/8	0.200	1/2	3	3
60-177MC*	2600876	1/2	1 3/8	0.200	1/2	3 1/2	3
60-175MC	2647958	1/2	1 5/8	0.750	1/2	3 1/2	3

*MORTISE COMPRESSION

60-100MC Series Marathon Compression Product Offering - Metric

Part Number	SAP Number	Cutting Diameter d_1	LOC l_2	Upcut LOC l_3	Shank Diameter d_2	Overall Length l_1	Flutes
60-152MC	2605691	6	22	4	6	64	1
60-143MC	2659942	6	28	4	6	64	2
60-153MC	2605692	8	22	4	8	64	2
60-144MC	2659943	8	28	4	8	64	2
60-155MC	2605693	10	22	4	10	76	2
60-145MC	2659944	10	30	4	10	76	2
60-156MC	2605694	12	28	6	12	76	2
60-146MC	2659945	12	35	6	12	76	2