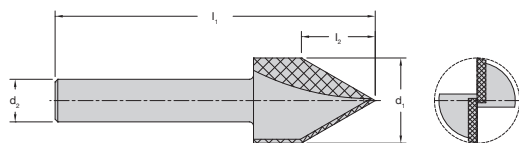


### 37-80 Series Lettering Bits



Designed for V grooving or beveling edges of parts. The tools are designed to cut a wide variety of wood products and produce a clean edge.



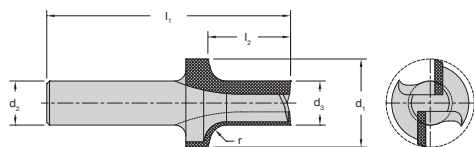
37-80 Series Two Flute - Carbide Tipped Lettering Bits Product Offering

Part Number	SAP Number	Cutting Diameter $d_1$	LOC $l_2$	Shank Diameter $d_2$	Overall Length $l_1$	ANGLE	Flutes
37-82	2600477	1	0.856	1/2	3 1/2	60°	2
37-87	2600478	1 1/2	0.750	1/2	3	90°	2
37-92	7100382	2	0.577	1/2	3	120°	2
37-97	2600479	2	0.363	1/2	2 5/8	140°	2

### 40-50 Series Round & Rout



Designed to put a radius on the edge and dress the stock. They will provide a smooth finish.



40-50 Series Two Flute - Carbide Tipped Lettering Bits Product Offering

Part Number	SAP Number	Cutting Diameter $d_1$	Sm Cutting Diameter $d_3$	LOC $l_2$	Shank Diameter $d_2$	Overall Length $l_1$	Radius $r$	Material Thickness	Flutes
40-50	2600537	1	1/2	.938	1/2	3 3/16	3/16	3/4	2
40-52	2600539	1 1/8	1/2	.937	1/2	3 3/16	1/4	3/4	2
40-54	2600541	1 3/8	1/2	.938	1/2	3 3/16	3/8	3/4	2
40-55	2600542	1 3/8	1/2	1.437	1/2	3 11/16	3/8	1 3/8	2