



# WHERE HIGH EFFICIENCY IS THE STANDARD

## EXPERIENCE

Milcor offers years of experience in the manufacture of a broad range of products and services for residential, commercial, institutional and industrial construction.

## ENGINEERING

Each Milcor Access Door is engineered for specific application. Two principles guide the design of our products: Function - the door must provide the function desired. Installation - the door must be easy to install in the location (wall or ceiling) and on the type of surface, and must provide the desired finished installed appearance.

## QUALITY

Milcor has a long-established reputation for quality construction of metal access doors. At Milcor, the tradition of quality continues with advanced manufacturing techniques and quality control procedures.

## ON-TIME DELIVERY

From long experience, Milcor understands the importance of on-time delivery of building components to meet construction schedules. Our reputation has been built on delivering every order on-time and complete.

## SELECTION

Milcor access doors provide critical service access in all types of wall and ceiling areas. Milcor sets the standard for the most diversified offering of access doors. Doors are offered in standard and special sizes to meet specific customer needs.

## CUSTOMIZATION

Milcor access doors are sized to fit common framing dimensions for areas in which they are designed to be used. However, special sizes and modifications are available on request. Other than the Style ME, all access doors are powder coated gray, but have an option of a gold sand, jet black, or brilliant white painted finish.

## PRODUCT CHANGES

Hart & Cooley, Inc. reserves the right to change the design or details of its products without notice, as long as those changes do not affect the essential utility or function of the products.

## WARRANTY

Hart & Cooley, Inc. warrants for one year all goods sold to be free from defects in materials and workmanship, but limits our liability expressly to the replacement of goods not complying with this warranty; or, at our election, a credit to the buyer of the purchase price paid.

**MILCOR**<sup>®</sup>

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# ARCHITECTURAL GRADE FLUSH DOOR - M

## FOR DRYWALL, MASONRY OR TILE WALLS

Milcor M Access Doors provide critical service access in drywall, masonry or tile walls or ceilings and offer superior resistance to corrosion.

### Specifications

- Material:** Attractive one-piece 16-gauge steel frame and door panel
- Finishes:** Available in Powder Coated White, Galvanized, or Stainless Steel
- Hinge:** Concealed Spring Hinges mounted to frame to allow 175 degree opening for complete access. Extracting pin from hinge leaf attached to panel permits panel removal.
- Latch:** Screwdriver operated cam latch or Cylinder Lock furnished with two keys. Other custom options available upon request.
- Optional Colors:** Gray, Gold Sand and Jet Black



### Masonry or Tile Wall Installation Detail



| Door Size*<br>(Second Dim.<br>Hinge Side) | Opening           | Cam Locks      |                | Cylinder Locks** |                | Shipping<br>Wt. |               |      |
|---|-------------------|----------------|----------------|------------------|----------------|-----------------|---------------|------|
|   |                   | Product<br>No. | Description    | Product<br>No.   | Description    | No.<br>Cams     | No.<br>Hinges | Lbs. |
| 6" x 6"                                   | 6-1/4" x 6-1/4"   | 3202008        | M C 6X6 CR W   | 3202108          | M K 6X6 CR W   | 1               | 1             | 3    |
| 8" x 8"                                   | 8-1/4" x 8-1/4"   | 3202010        | M C 8X8 CR W   | 3202110          | M K 8X8 CR W   | 1               | 1             | 5    |
| 8" x 12"                                  | 8-1/4" x 12-1/4"  | 3202012        | M C 8X12 CR W  | 3202112          | M K 8X12 CR W  | 1               | 1             | 6    |
| 10" x 10"                                 | 10-1/4" x 10-1/4" | 3202013        | M C 10X10 CR W | 3202113          | M K 10X10 CR W | 1               | 1             | 6    |
| 12" x 12"                                 | 12-1/4" x 12-1/4" | 3202014        | M C 12X12 CR W | 3202114          | M K 12X12 CR W | 1               | 1             | 8    |
| 12" x 16"                                 | 12-1/4" x 16-1/4" | 3202016        | M C 12X16 CR W | 3202116          | M K 12X16 CR W | 1               | 2             | 10   |
| 12" x 18"                                 | 12-1/4" x 18-1/4" | 3202018        | M C 12X18 CR W | 3202118          | M K 12X18 CR W | 1               | 2             | 11   |
| 12" x 24"                                 | 12-1/4" x 24-1/4" | 3202019        | M C 12X24 CR W | 3202119          | M K 12X24 CR W | 2               | 2             | 13   |
| 14" x 14"                                 | 14-1/4" x 14-1/4" | 3202015        | M C 14X14 CR W | 3202115          | M K 14X14 CR W | 1               | 2             | 10   |
| 16" x 16"                                 | 16-1/4" x 16-1/4" | 3202020        | M C 16X16 CR W | 3202120          | M K 16X16 CR W | 1               | 2             | 12   |
| 16" x 20"                                 | 16-1/4" x 20-1/4" | 3202022        | M C 16X20 CR W | 3202122          | M K 16X20 CR W | 1               | 2             | 14   |
| 18" x 18"                                 | 18-1/4" x 18-1/4" | 3202024        | M C 18X18 CR W | 3202124          | M K 18X18 CR W | 1               | 2             | 13   |
| 18" x 24"                                 | 18-1/4" x 24-1/4" | 3202025        | M C 18X24 CR W | 3202125          | M K 18X24 CR W | 2               | 2             | 17   |
| 20" x 20"                                 | 20-1/4" x 20-1/4" | 3202027        | M C 20X20 CR W | 3202127          | M K 20X20 CR W | 2               | 2             | 16   |
| 20" x 24"                                 | 20-1/4" x 24-1/4" | 3202026        | M C 20X24 CR W | 3202126          | M K 20X24 CR W | 4 *             | 2             | 20   |
| 20" x 30"                                 | 20-1/4" x 30-1/4" | 3202028        | M C 20X30 CR W | 3202128          | M K 20X30 CR W | 5 *             | 3             | 24   |
| 22" x 22"                                 | 22-1/4" x 22-1/4" | 3202029        | M C 22X22 CR W | 3202129          | M K 22X22 CR W | 4 *             | 2             | 20   |
| 22" x 30"                                 | 22-1/4" x 30-1/4" | 3202031        | M C 22X30 CR W | 3202131          | M K 22X30 CR W | 4 *             | 3             | 24   |
| 22" x 36"                                 | 22-1/4" x 36-1/4" | 3202033        | M C 22X36 CR W | 3202133          | M K 22X36 CR W | 4 *             | 3             | 29   |
| 24" x 24"                                 | 24-1/4" x 24-1/4" | 3202030        | M C 24X24 CR W | 3202130          | M K 24X24 CR W | 4 *             | 2             | 21   |
| 24" x 30"                                 | 24-1/4" x 30-1/4" | 3202032        | M C 24X30 CR W | 3202132          | M K 24X30 CR W | 5 *             | 3             | 26   |
| 24" x 36"                                 | 24-1/4" x 36-1/4" | 3202034        | M C 24X36 CR W | 3202134          | M K 24X36 CR W | 5 *             | 3             | 32   |
| 24" x 48"                                 | 24-1/4" x 48-1/4" | 3202035        | M C 24X48 CR W | 3202135          | M K 24X48 CR W | 5 *             | 5             | 41   |
| 30" x 30"                                 | 30-1/4" x 30-1/4" | 3202038        | M C 30X30 CR W | 3202138          | M K 30X30 CR W | 5 *             | 4             | 30   |
| 36" x 36"                                 | 36-1/4" x 36-1/4" | 3202046        | M C 36X36 CR W | 3202146          | M K 36X36 CR W | 5 *             | 5             | 42   |

\*One cam latch centered at top and bottom of panel; balance on side opposite hinges

\*\*One Cylinder lock per door

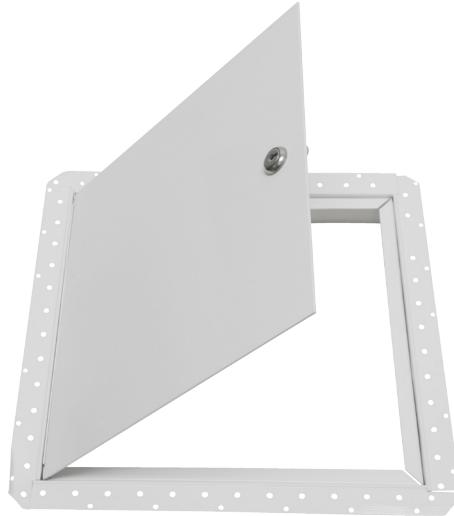
# STANDARD FLUSH DOOR - DW

## FOR DRYWALL CEILINGS OR WALLS

Milcor DW Access Doors provide critical service access in drywall ceilings or walls. Door style is flush with provision to conceal flange with drywall cement.

### Specifications

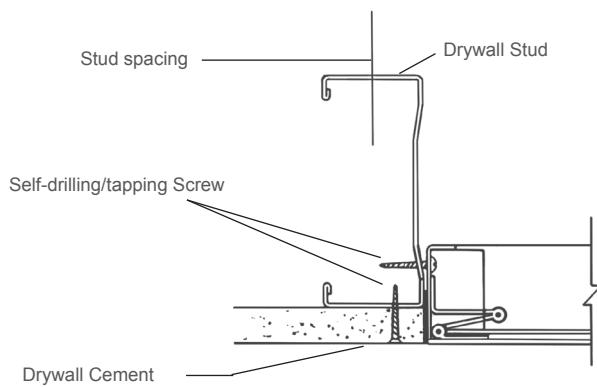
- Material:** 16-gauge steel frame surrounded by a galvanized steel drywall bead. 16-gauge door panel
- Finishes:** Available in Powder Coated White, Galvanized, or Stainless Steel
- Hinge:** Concealed Spring Hinges mounted to frame to allow 175 degree opening for complete access. Extracting pin from hinge leaf attached to panel permits panel removal.
- Latch:** Screwdriver operated cam latch or Cylinder Lock furnished with two keys. Other custom options available upon request.
- Optional Colors:** Gray, Gold Sand and Jet Black



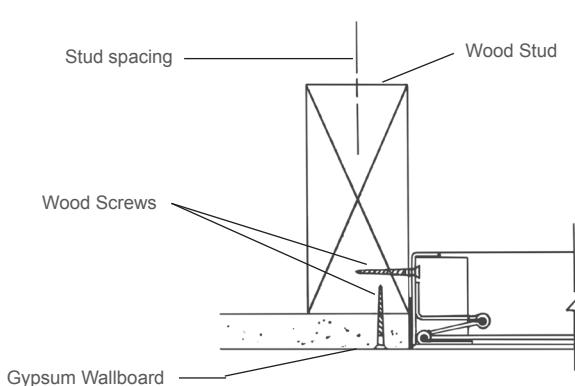
| Stud Spacing | Door Size* | Opening     | Product No. | Description     | No. Cams | No. Hinges | Shipping Wt. Lbs. |
|--------------|------------|-------------|-------------|-----------------|----------|------------|-------------------|
|              | 8" x 8"    | 8½" x 8½"   | 3203008     | DW C 8X8 CR W   | 1        | 1          | 4                 |
| 12" OC       | 10" x 10"  | 10½" x 10½" | 3203010     | DW C 10X10 CR W | 1        | 1          | 5                 |
|              | 12" x 12"  | 12½" x 12½" | 3203012     | DW C 12X12 CR W | 1        | 1          | 6                 |
| 16" OC       | 14" x 14"  | 14½" x 14½" | 3203014     | DW C 14X14 CR W | 1        | 2          | 9                 |
|              | 16" x 16"  | 16½" x 16½" | 3203016     | DW C 16X16 CR W | 1        | 2          | 10                |
|              | 18" x 18"  | 18½" x 18½" | 3203017     | DW C 18X18 CR W | 1        | 2          | 12                |
| 24" OC       | 22" x 22"  | 22½" x 22½" | 3203018     | DW C 22X22 CR W | 4*       | 2          | 17                |
| 26" OC       | 24" x 24"  | 24½" x 24½" | 3203019     | DW C 24X24 CR W | 4*       | 2          | 19                |
|              | 24" x 36"  | 24½" x 36½" | 3203036     | DW C 24X36 CR W | 5*       | 3          | 28                |

\*One cam latch centered at top and bottom of panel; balance of cam locks on side opposite hinge.

### Steel Stud Installation Detail



### Wood Stud Installation Detail



# STANDARD FLUSH DOOR - K

## FOR PLASTER WALLS OR CEILINGS

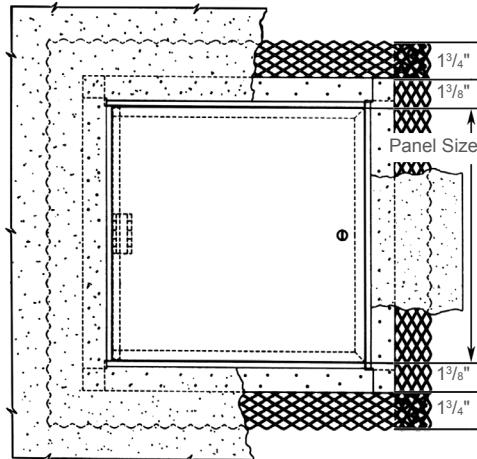
Milcor K Access Doors provide critical service access in plaster walls or ceilings.

### Specifications

- Material:* 16-gauge steel frame with 14-gauge door panel and 22-gauge expanded metal casing bead.
- Finishes:* Available in Powder Coated White, Galvanized, or Stainless Steel
- Hinge:* Concealed Spring Hinges mounted to frame to allow 175 degree opening for complete access. Extracting pin from hinge leaf attached to panel permits panel removal.
- Latch:* Screwdriver operated cam latch or Cylinder Lock furnished with two keys. Other custom options available upon request.
- Optional Colors:* Gray, Gold Sand and Jet Black



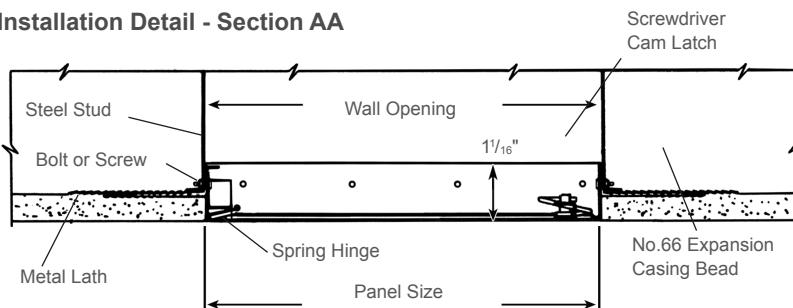
### Installation Detail - Elevation



| Door Size* | Opening           | Product No. | Description    | No. Cams | No. Hinges | Shipping Wt. Lbs. |
|------------|-------------------|-------------|----------------|----------|------------|-------------------|
| 8" x 8"    | 8-1/4" x 8-1/4"   | 3200010     | K C 8X8 CR W   | 1        | 1          | 4                 |
| 8" x 12"   | 8-1/4" x 12-1/4"  | 3200012     | K C 8X12 CR W  | 1        | 1          | 6                 |
| 12" x 12"  | 12-1/4" x 12-1/4" | 3200014     | K C 12X12 CR W | 1        | 1          | 7                 |
| 12" x 16"  | 12-1/4" x 16-1/4" | 3200016     | K C 12X16 CR W | 1        | 2          | 9                 |
| 12" x 18"  | 12-1/4" x 18-1/4" | 3200018     | K C 12X18 CR W | 1        | 2          | 10                |
| 12" x 24"  | 12-1/4" x 24-1/4" | 3200019     | K C 12X24 CR W | 2        | 2          | 12                |
| 16" x 16"  | 16-1/4" x 16-1/4" | 3200020     | K C 16X16 CR W | 1        | 2          | 11                |
| 16" x 20"  | 16-1/4" x 20-1/4" | 3200022     | K C 16X20 CR W | 1        | 2          | 13                |
| 18" x 18"  | 18-1/4" x 18-1/4" | 3200024     | K C 18X18 CR W | 1        | 2          | 12                |
| 20" x 24"  | 20-1/4" x 24-1/4" | 3200026     | K C 20X24 CR W | 4 *      | 2          | 17                |
| 20" x 30"  | 20-1/4" x 30-1/4" | 3200028     | K C 20X30 CR W | 5 *      | 3          | 21                |
| 24" x 24"  | 24-1/4" x 24-1/4" | 3200030     | K C 24X24 CR W | 4 *      | 2          | 20                |
| 24" x 30"  | 24-1/4" x 30-1/4" | 3200032     | K C 24X30 CR W | 5 *      | 3          | 24                |
| 24" x 36"  | 24-1/4" x 36-1/4" | 3200034     | K C 24X36 CR W | 5 *      | 3          | 28                |
| 30" X 30"  | 30-1/4" X 30-1/4" | 3200035     | K C 30X30 CR W | 5 *      | 4          | 30                |
| 36" X 36"  | 36-1/4" X 36-1/4" | 3200036     | K C 36X36 CR W | 5 *      | 5          | 36                |

\*Cam latch centered at top and bottom panel; balance of cam locks on side opposite hinges.

### Installation Detail - Section AA



# RECESSED DOOR - DWR

## FOR DRYWALL CEILINGS OR WALLS

Milcor DWR Access Doors provide critical access in drywall ceilings or walls while concealing installation in drywall where sound absorption or clean appearance is required. 5/8" recessed door is filled with matching material leaving only the narrow frame edges exposed.

### Specifications

- Material:* 16-gauge steel frame with drywall bead. 16-gauge steel door panel for installation of a drywall panel.
- Finishes:* Available in Powder Coated White
- Hinge:* Concealed pivot rod
- Latch:* Screwdriver operated cam latch or Cylinder Lock furnished with two keys. Plastic grommet is furnished to protect the hole made in drywall for access to lock. Other custom options available upon request.



| Door Size*<br>(2nd Dim. Hinge Side) | Opening     | Product No. | Description      | No. Cams | Shipping Wt. Lbs. |
|-------------------------------------|-------------|-------------|------------------|----------|-------------------|
| 12" x 12"                           | 12½" x 12½" | 3207014     | DWR C 12x12 CR W | 1        | 9                 |
| 12" x 24"                           | 12½" x 24½" | 3207019     | DWR C 12x24 CR W | 2        | 15                |
| 18" x 18"                           | 18½" x 18½" | 3207024     | DWR C 18x18 CR W | 2        | 15                |
| 24" x 24"                           | 24½" x 24½" | 3207030     | DWR C 24x24 CR W | 2        | 14                |
| 24" x 36"                           | 24½" x 36½" | 3207034     | DWR C 24x36 CR W | 3        | 32                |
| 36" x 36"                           | 36½" x 36½" | 3207046     | DWR C 36X36 CR W | 5*       | 41                |
| 36" x 42"                           | 36½" x 42½" | 3207048     | DWR C 36x42 CR W | 5*       | 41                |

\*One cam latch centered at top and bottom of panel; balance on side opposite hinges

# RECESSED DOOR - AP

## FOR ACOUSTICAL PLASTER CEILINGS

Milcor AP Access Doors provide critical access in acoustical plaster ceilings while concealing installation in plaster ceilings where sound absorption or clean appearance is required, leaving only the narrow frame edges exposed.

### Specifications

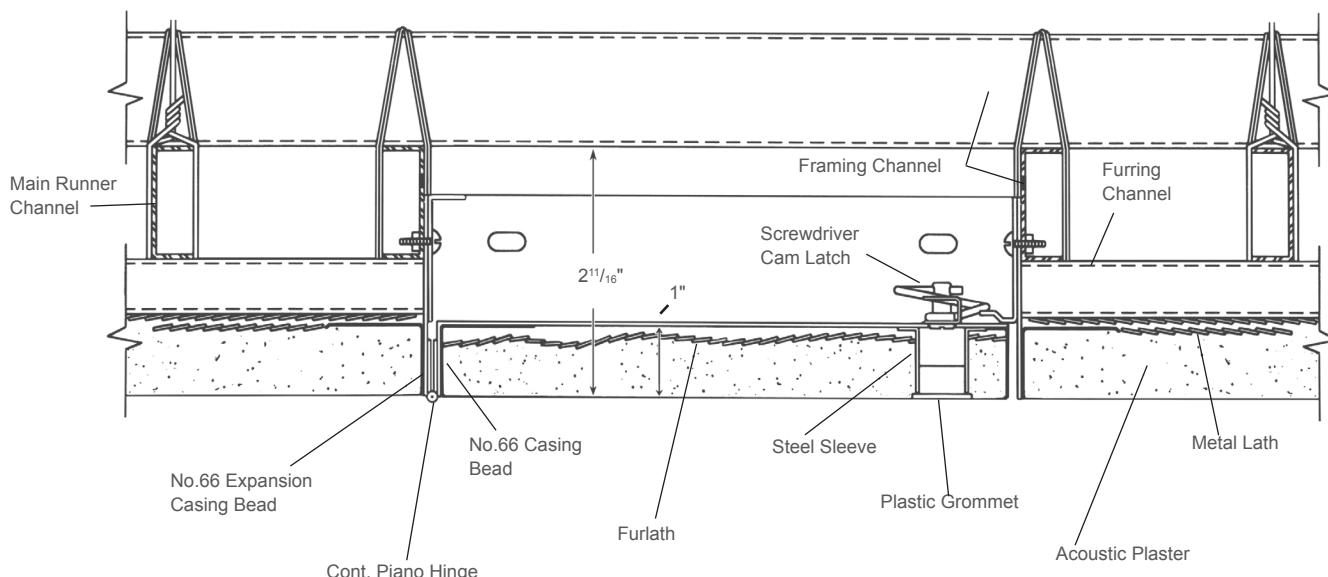
- Material:** 16-gauge galvanized steel frame with plaster lathe. 18-gauge galvanized steel door panel with expanded metal casing bead.
- Finishes:** Powder Coated White
- Hinge:** Continuous Piano Hinge with stainless steel pin
- Latch:** Screwdriver operated cam latch or Cylinder Lock furnished with two keys. Plastic grommet is furnished to protect the hole made in wallboard for access to lock. Other custom options available upon request.



| Door Size* | Opening                                 | Product No. | Description     | No. Cams | Shipping Wt. Lbs. |
|------------|---|-------------|-----------------|----------|-------------------|
| 12" x 12"  | 12 $\frac{1}{4}$ " x 12 $\frac{1}{4}$ " | 3206014     | AP C 12X12 CR W | 1        | 9                 |
| 12" x 24"  | 12 $\frac{1}{4}$ " x 24 $\frac{1}{4}$ " | 3206019     | AP C 12X24 CR W | 2        | 15                |
| 18" x 18"  | 18 $\frac{1}{4}$ " x 18 $\frac{1}{4}$ " | 3206024     | AP C 18X18 CR W | 2        | 15                |
| 24" x 24"  | 24 $\frac{1}{4}$ " x 24 $\frac{1}{4}$ " | 3206030     | AP C 24X24 CR W | 2        | 14                |
| 24" x 36"  | 24 $\frac{1}{4}$ " x 36 $\frac{1}{4}$ " | 3206034     | AP C 24X36 CR W | 3*       | 32                |
| 36" X 36"  | 36 $\frac{1}{4}$ " X 36 $\frac{1}{4}$ " | 3206046     | AP C 36X36 CR W | 5*       | 41                |

\*One cam latch centered at top and bottom of panel; balance on side opposite hinges

### Installation Detail



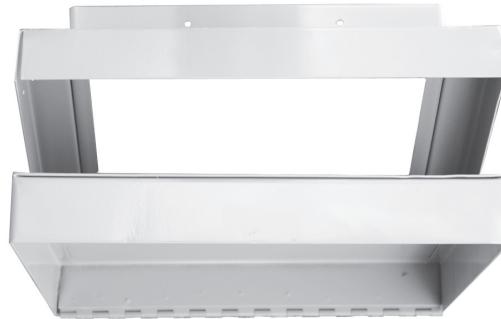
# RECESSED FIRE RESISTIVE ACOUSTICAL TILE - ATR

## FOR SUSPENDED CEILINGS

Milcor ATR Access Doors for suspended drywall ceilings provide service access that fits within ceiling grid support system. 1 1/2" recessed door is filled with matching materials and finished flush with the surrounding ceiling surface leaving the installed unit virtually concealed.

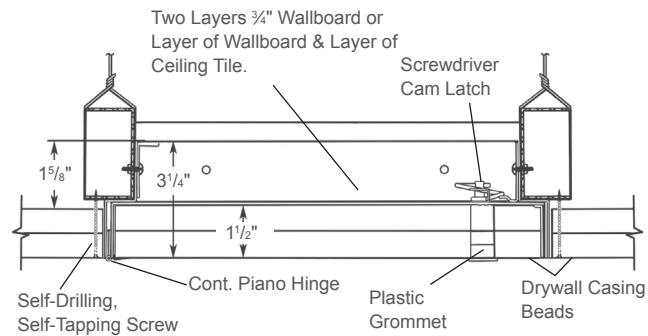
### Specifications

- Material:** 16-gauge steel frame with 18-gauge recessed steel door panel
- Finishes:** Powder Coated White
- Hinge:** Continuous Piano Hinge with stainless steel pin
- Latch:** Screwdriver operated cam latch or Cylinder Lock furnished with two keys. Plastic grommet is furnished to protect the hole made in wallboard for access to lock. Other custom options available upon request.



| Door Size* | Ceiling Opening   | Product No. | Description      | No. Cams | Shipping Wt. Lbs. |
|------------|-------------------|-------------|------------------|----------|-------------------|
| 12" x 12"  | 10-1/2" x 10-1/2" | 3204012     | ATR C 12X12 CR W | 1        | 8                 |
| 12" x 24"  | 10-1/2" x 22-1/2" | 3204014     | ATR C 12X24 CR W | 2        | 11                |
| 18" x 18"  | 16-1/2" x 16-1/2" | 3204018     | ATR C 18X18 CR W | 2        | 14                |
| 24" X 24"  | 22-1/2" X 22-1/2" | 3204024     | ATR C 24X24 CR W | 2        | 20                |
| 24" X 36"  | 22-1/2" X 34-1/2" | 3204036     | ATR C 24X36 CR W | 3        | 28                |

### Channel Suspension Installation Detail



# RECESSED ACOUSTICAL TILE - AT

## FOR SUSPENDED CEILINGS

Milcor AT Access Doors for acoustical tile ceilings provide a virtually concealed installation. 1" Recessed door panels receive a covering of acoustical tile, leaving only the narrow frame edges exposed to keep acoustical surfaces intact and contribute to sound control and appearance.

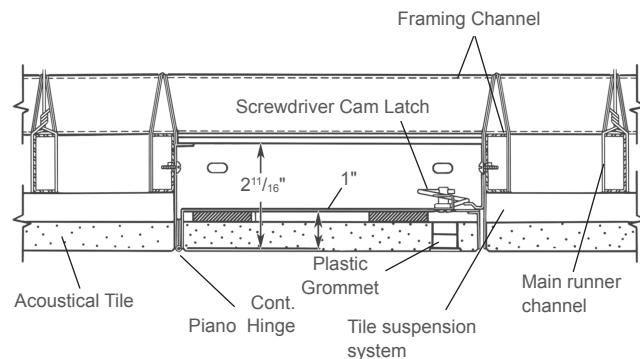
### Specifications

- Material:* 16-gauge steel frame with 18-gauge steel door panel
- Finishes:* Powder Coated White
- Hinge:* Continuous Piano Hinge with stainless steel pin
- Latch:* Screwdriver operated cam latch or Cylinder Lock furnished with two keys. Plastic grommet is furnished to protect the hole made in wallboard for access to lock. Other custom options available upon request.



| Door Size* | Ceiling Opening                         | Product No. | Description     | No. Cams | Shipping Wt. Lbs. |
|------------|---|-------------|-----------------|----------|-------------------|
| 12" x 12"  | 12 $\frac{1}{4}$ " x 12 $\frac{1}{4}$ " | 3205014     | AT C 12X12 CR W | 1        | 7                 |
| 12" x 24"  | 12 $\frac{1}{4}$ " x 24 $\frac{1}{4}$ " | 3205019     | AT C 12X24 CR W | 2        | 12                |
| 18" x 18"  | 18 $\frac{1}{4}$ " x 18 $\frac{1}{4}$ " | 3205024     | AT C 18X18 CR W | 2        | 11                |
| 24" x 24"  | 24 $\frac{1}{4}$ " x 24 $\frac{1}{4}$ " | 3205030     | AT C 24X24 CR W | 2        | 19                |
| 24" x 36"  | 24 $\frac{1}{4}$ " x 36 $\frac{1}{4}$ " | 3205034     | AT C 24X36 CR W | 3        | 26                |
| 36" X 36"  | 36-1/4" X 36-1/4"                       | 3205046     | AT C 36X36 CR W | 5        | 37                |

### Installation Detail



# UNIVERSAL FIRE-RATED ACCESS DOORS - UFR

## FOR WALLS AND CEILINGS

The Milcor Universal Fire-Rated Door may be specified with confidence for service access in drywall, masonry or tile walls or ceilings where fire ratings are stipulated by code requirements.

### Specifications

- Fire Rated:** Carries both UL and CUL 1 1/2 hour, Class B fire rating, as well as the Warnock Hersey Label for three-hour noncombustible floor/ceiling systems.
- Certified:** 250 degree temperature rise protection
- Material:** 16-gauge frame with 20-gauge sandwich-type insulated door panel
- Insulation:** 2" mineral fiber
- Finishes:** Powder Coated Gray or Stainless Steel
- Hinge:** Continuous Piano Hinge with stainless steel pin
- Latch:** Self-latching paddle latch and locking system with key operated cylinder lock furnished with two keys and interior release mechanism. Other custom options available upon request.
- Optional Colors:** Gray, Gold Sand and Jet Black

| Door Size** | Opening           | Product No. | Description      | No. Locks | Masonry Anchors | Shipping Wt. Lbs. |
|-------------|-------------------|-------------|------------------|-----------|-----------------|-------------------|
| 8" x 8" * † | 8 1/2" x 8 1/2"   | 3218010     | UFR P 8X8 CR W   | 1         | 4               | 8                 |
| 12" x 12"   | 12 1/2" x 12 1/2" | 3218012     | UFR P 12X12 CR W | 1         | 4               | 10                |
| 12" x 24"   | 12 1/2" x 24 1/2" | 3218020     | UFR P 12x24 CR W | 1         | 4               | 20                |
| 14" x 14"   | 14 1/2" x 14 1/2" | 3218014     | UFR P 14X14 CR W | 1         | 4               | 16                |
| 16" x 16"   | 16 1/2" x 16 1/2" | 3218016     | UFR P 16X16 CR W | 1         | 4               | 13                |
| 18" x 18"   | 18 1/2" x 18 1/2" | 3218018     | UFR P 18x18 CR W | 1         | 4               | 17                |
| 22" x 30"   | 22 1/2" x 30 1/2" | 3218022     | UFR P 22x30 CR W | 1         | 4               | 38                |
| 22" x 36"   | 22 1/2" x 36 1/2" | 3218027     | UFR P 22x36 CR W | 1         | 4               | 43                |
| 24" x 24"   | 24 1/2" x 24 1/2" | 3218024     | UFR P 24x24 CR W | 1         | 4               | 27                |
| 24" x 30"   | 24 1/2" x 30 1/2" | 3218023     | UFR P 24x30 CR W | 1         | 4               | 41                |
| 24" x 36"   | 24 1/2" x 36 1/2" | 3218028     | UFR P 24x36 CR W | 1         | 4               | 44                |
| 24" x 48" * | 24 1/2" x 48 1/2" | 3218031     | UFR P 24x48 CR W | 2         | 6               | 54                |
| 30" x 30" * | 30 1/2" x 30 1/2" | 3218030     | UFR P 30x30 CR W | 1         | 4               | 45                |
| 32" x 32" * | 32 1/2" x 32 1/2" | 3218032     | UFR P 32x32 CR W | 1         | 4               | 48                |
| 36" x 36" * | 36 1/2" x 36 1/2" | 3218036     | UFR P 36x36 CR W | 1         | 4               | 51                |
| 36" x 48" * | 36 1/2" x 48 1/2" | 3218038     | UFR P 36x48 CR W | 2         | 6               | 76                |
| 48" x 48" * | 48 1/2" x 48 1/2" | 3218048     | UFR P 48x48 CR W | 2         | 8               | 95                |

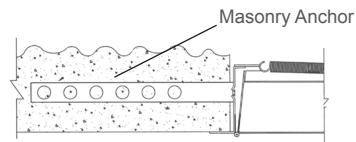
†Not available with Mortise cylinder

\*Wall rating only

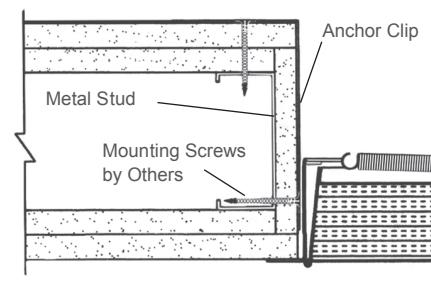
Note: Stainless steel not available with Mortise cylinder



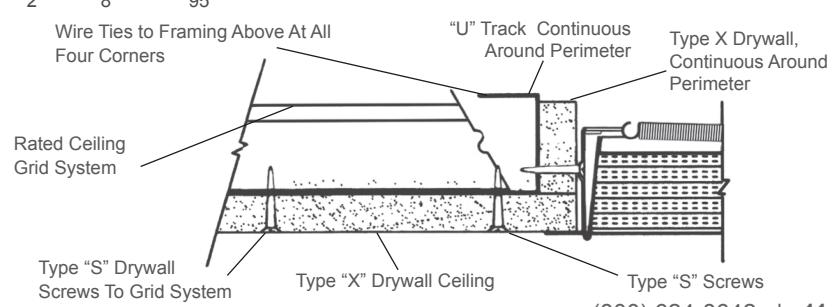
### Masonry Wall Installation Details



### Drywall Installation Details



### Ceiling Installation Details



# NON-INSULATED FIRE-RATED DOORS - NIFR

## FOR WALLS ONLY

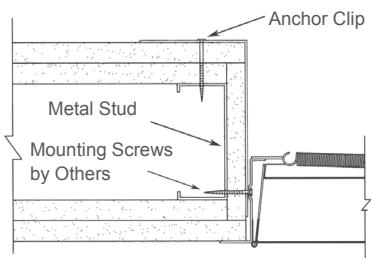
The Milcor Non-Insulated Fire-Rated Door may be specified with confidence for service access in drywall, masonry or tile walls where fire ratings are stipulated by code requirements.

### Specifications

- **Fire Rated:** Carries both UL and CUL 1 ½ hour, Class B fire rating. Rating is maintained for a 2-hour wall, installed where temperature rise is not a factor. This door is designed for wall application only.
- **Material:** 16-gauge frame with 20-gauge door panel
- **Finishes:** Powder Coated White or Stainless Steel
- **Hinge:** Continuous Piano Hinge with stainless steel pin
- **Latch:** Self-latching paddle latch and locking system with key operated cylinder lock furnished with two keys and interior release mechanism. Other custom options available upon request.
- **Optional Colors:** Gray, Gold Sand and Jet Black



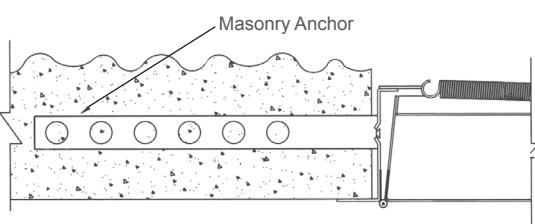
### Drywall Installation Details



| Door Size | Opening     | Product No. | Description       | No. Locks | Masonry Anchors | Shipping Wt. Lbs. |
|-----------|-------------|-------------|-------------------|-----------|-----------------|-------------------|
| 8" x 8"   | 8½" x 8½"   | 3219008     | NIFR P 8X8 CR W   | 1         | 4               | 7                 |
| 12" x 12" | 12½" x 12½" | 3219012     | NIFR P 12X12 CR W | 1         | 4               | 11                |
| 14" x 14" | 14½" x 14½" | 3219014     | NIFR P 14X14 CR W | 1         | 4               | 13                |
| 16" x 16" | 16½" x 16½" | 3219016     | NIFR P 16X16 CR W | 1         | 4               | 15                |
| 18" x 18" | 18½" x 18½" | 3219018     | NIFR P 18X18 CR W | 1         | 4               | 18                |
| 24" x 24" | 24½" x 24½" | 3219024     | NIFR P 24X24 CR W | 1         | 4               | 28                |
| 22" x 30" | 22½" x 30½" | 3219023     | NIFR P 22X30 CR W | 1         | 4               | 29                |
| 22" x 36" | 22½" x 36½" | 3219027     | NIFR P 22X36 CR W | 1         | 4               | 35                |

**Note:** Stainless steel not available with Mortise cylinder

### Masonry Wall Installation Details



# FIRE RATED ACCESS DOOR - UFR DW

## FOR WALLS AND CEILINGS

The Milcor Sandwich-type Fire-Rated Door may be specified with confidence for service access in drywall walls or ceilings where fire ratings are stipulated by code requirements. Door style is flush with provision to conceal flange with drywall cement.

### Specifications

- Fire Rated:** Carries both UL and CUL 1 ½ hour, Class B fire rating, as well as the Warnock Hersey Label for three-hour noncombustible floor/ceiling systems.
- Certified:** 250 degree temperature rise protection
- Material:** 16-gauge steel frame surrounded by a galvanized steel drywall bead. 20-gauge door panel
- Insulation:** 2" mineral fiber
- Finishes:** Powder Coated White or Stainless Steel
- Hinge:** Continuous Piano Hinge with stainless steel pin
- Latch:** Self-latching paddle latch and locking system with key operated cylinder lock furnished with two keys and interior release mechanism. Other custom options available upon request.
- Optional Colors:** Gray, Gold Sand and Jet Black



| Door Size** | Opening     | Product No. | Description         | No. Locks | Masonry Anchors | Shipping Wt. Lbs. |
|-------------|-------------|-------------|---------------------|-----------|-----------------|-------------------|
| 8" x 8" * † | 8½" x 8½"   | 3217010     | UFR DW P 8X8 CR W   | 1         | 4               | 8                 |
| 12" x 12"   | 12½" x 12½" | 3217012     | UFR DW P 12X12 CR W | 1         | 4               | 12                |
| 12" x 24"   | 12½" x 24½" | 3217020     | UFR-DW P 12X24 CR W | 1         | 4               | 19                |
| 14" x 14"   | 14½" x 14½" | 3217014     | UFR DW P 14X14 CR W | 1         | 4               | 15                |
| 16" x 16"   | 16½" x 16½" | 3217016     | UFR DW P 16X16 CR W | 1         | 4               | 17                |
| 18" x 18"   | 18½" x 18½" | 3217018     | UFR DW P 18X18 CR W | 1         | 4               | 21                |
| 22" x 30"   | 22½" x 30½" | 3217022     | UFR DW P 22X30 CR W | 1         | 4               | 35                |
| 22" x 36"   | 22½" x 36½" | 3217027     | UFR DW P 22X36 CR W | 1         | 4               | 40                |
| 24" x 24"   | 24½" x 24½" | 3217024     | UFR DW P 24X24 CR W | 1         | 4               | 32                |
| 24" x 30"   | 24½" x 30½" | 3217023     | UFR DW P 24X30 CR W | 1         | 4               | 38                |
| 24" x 36"   | 24½" x 36½" | 3217028     | UFR DW P 24X36 CR W | 1         | 4               | 42                |
| 24" x 48" * | 24½" x 48½" | 3217031     | UFR DW P 24X48 CR W | 2         | 6               | 50                |
| 30" x 30" * | 30½" x 30½" | 3217030     | UFR DW P 30X30 CR W | 1         | 4               | 42                |
| 32" x 32" * | 32½" x 32½" | 3217032     | UFR DW P 32X32 CR W | 1         | 4               | 45                |
| 36" x 36" * | 36½" x 36½" | 3217036     | UFR DW P 36X36 CR W | 1         | 4               | 47                |
| 36" x 48" * | 36½" x 48½" | 3217038     | UFR DW P 36X48 CR W | 2         | 6               | 70                |
| 48" x 48" * | 48½" x 48½" | 3217048     | UFR DW P 48X48 CR W | 2         | 8               | 88                |

†Not available with Mortise cylinder

\*Wall rating only

**Note:** Stainless steel not available with Mortise cylinder

# FLUSH ALUMINUM DOOR - CF

## FOR SUSPENDED CEILINGS

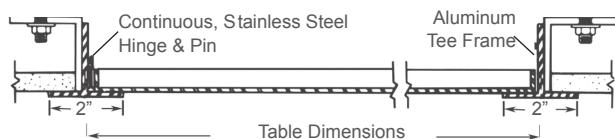
Milcor CF Flush style aluminum ceiling access doors provide convenient access to services or controls in ceilings. Units are installed by bolting the hanger brackets to hanger rods furnished and installed by the contractor. Upward Swing and Downward Swing options available.

### Specifications

- Material:*  $\frac{1}{4}$ " extruded aluminum frame and  $\frac{1}{8}$ " aluminum plate door panel
- Finishes:* Mill Finish Aluminum
- Hinge:* Stainless Steel Continuous Hinge
- Latch:* For downward swing model only, covers have an automatic snap latch with removable outside handle.



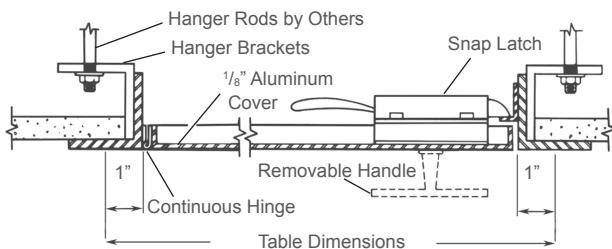
### Upward Swing Installation Details



### Upward Swing

| Leaf Type | Style   | Dimensions (Center-to-center of angles or tees) | Product No. | Description        | Shipping Wt. Lbs. |
|-----------|---------|---|-------------|--------------------|-------------------|
| Single    | CF-1 US | 2'6" x 2'6"                                     | 3520201     | CF US 30X30 A M    | 35                |
| Single    | CF-2 US | 2'6" x 3'0"                                     | 3520204     | CF US 30x36 A M    | 40                |
| Double    | CF-3 US | 2'6" x 2'6"                                     | 3520207     | CF US 30X30 A M DL | 45                |

### Downward Swing Installation Details



### Downward Swing

| Leaf Type | Style   | Dimensions (Center-to-center of angles or tees) | Product No. | Description        | Shipping Wt. Lbs. |
|-----------|---------|---|-------------|--------------------|-------------------|
| Single    | CF-1 DS | 2'6" x 2'6"                                     | 3520417     | CF DS 30X30 A M    | 35                |
| Single    | CF-2 DS | 2'6" x 3'0"                                     | 3520420     | CF DS 30X36 A M    | 40                |
| Double    | CF-3 DS | 2'6" x 2'6"                                     | 3520425     | CF DS 30X30 A M DL | 45                |

# RECESSED ALUMINUM DOOR - CT

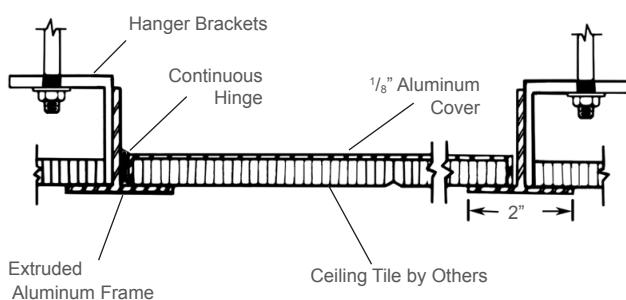
## FOR SUSPENDED CEILINGS

Milcor CT recessed aluminum ceiling access doors, designed for uses in suspended tile ceilings, provide convenient access to services or controls located in ceilings. Units are installed by bolting the hanger brackets to hanger rods furnished and installed by the contractor. The cover is recessed to accept  $\frac{3}{4}$ " ceiling tile, with the frame flange serving as a support ledge for the tile.

### Specifications

- Material:*  $\frac{1}{4}$ " extruded aluminum frame and  $\frac{1}{8}$ " aluminum plate door panel
- Finishes:* Mill Finish Aluminum
- Hinge:* Stainless Steel Continuous Hinge
- Latch:* For downward swing model only, covers have an automatic snap latch with removable outside handle.

### Installation Details



### Upward Swing

| Leaf Type | Style   | Dimensions (Center-to-center of angles or tees) | Product No. | Description        | Shipping Wt. Lbs. |
|-----------|---------|---|-------------|--------------------|-------------------|
| Single    | CT-1 US | 2'6" x 2'6"                                     | 3520101     | CT US 30x30 A M    | 35                |
| Single    | CT-2 US | 2'6" x 3'0"                                     | 3520104     | CT US 30X36 A M    | 40                |
| Double    | CT-3 US | 2'6" x 2'6"                                     | 3520107     | CT US 30X30 A M DL | 45                |

### Downward Swing

| Leaf Type | Style   | Dimensions (Center-to-center of angles or tees) | Product No. | Description        | Shipping Wt. Lbs. |
|-----------|---------|---|-------------|--------------------|-------------------|
| Single    | CT-1 DS | 2'6" x 2'6"                                     | 3520317     | CT DS 30x30 A M    | 35                |
| Single    | CT-2 DS | 2'6" x 3'0"                                     | 3520320     | CT DS 30X36 A M    | 40                |
| Double    | CT-3 DS | 2'6" x 2'6"                                     | 3520325     | CT DS 30X30 A M DL | 45                |

# SECURITY OR DETENTION DOORS

## FOR WALLS OR CEILINGS

Milcor Security or Detention access doors provide critical secure service access in wall and ceiling applications. Special stainless steel hinge prevents removal of hinge.

### Specifications

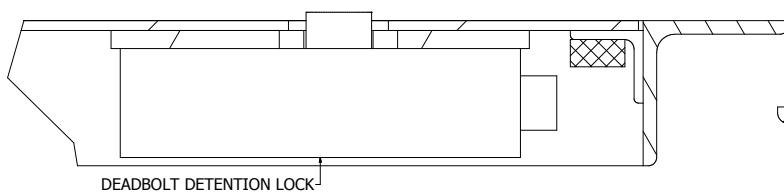
- Material:* 3/16" x 2" x 2" frame angle, welded with joints ground smooth. 10-gauge steel door panel
- Finishes:* Prime Painted Steel
- Hinge:* Heavy duty stainless steel, welded to door and frame
- Latch:* Detention-type deadbolt lock and/or tamper-resistant screws



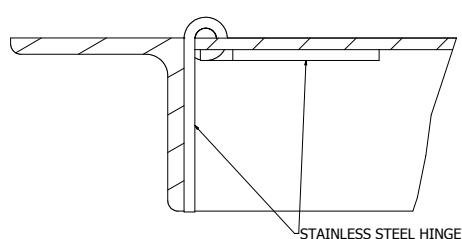
| Size      | Outside Frame Dim. | Wall Opening                            | No. of Masonry Anchors | No. of Hinges | With Detention Lock* |                  |                   | With Tamper-Resistant Screws** |                  |                   |
|-----------|--------------------|---|------------------------|---------------|----------------------|------------------|-------------------|--------------------------------|------------------|-------------------|
|           |                    |   |                        |               | Product No.          | Description      | Shipping Wt. Lbs. | Product No.                    | Description      | Shipping Wt. Lbs. |
| 12" x 12" | 16" x 16"          | 12 $\frac{3}{4}$ " x 12 $\frac{3}{4}$ " | 4                      | 2             | 3211114              | SEC D 12X12 CR W | 30                | 3211214                        | SEC T 12X12 CR W | 26                |
| 12" x 24" | 16" x 28"          | 12 $\frac{3}{4}$ " x 24 $\frac{3}{4}$ " | 4                      | 2             | 3211119              | SEC D 12X24 CR W | 42                | 3211219                        | SEC T 12X24 CR W | 38                |
| 16" x 16" | 20" x 20"          | 16 $\frac{3}{4}$ " x 16 $\frac{3}{4}$ " | 4                      | 2             | 3211120              | SEC D 16X16 CR W | 39                | 3211220                        | SEC T 16X16 CR W | 35                |
| 18" x 18" | 22" x 22"          | 18 $\frac{3}{4}$ " x 18 $\frac{3}{4}$ " | 4                      | 2             | 3211124              | SEC D 18X18 CR W | 44                | 3211224                        | SEC T 18X18 CR W | 40                |
| 18" x 24" | 22" x 28"          | 18 $\frac{3}{4}$ " x 24 $\frac{3}{4}$ " | 4                      | 2             | 3211125              | SEC D 18X24 CR W | 52                | 3211225                        | SEC T 18X24 CR W | 48                |
| 24" x 24" | 28" x 28"          | 24 $\frac{3}{4}$ " x 24 $\frac{3}{4}$ " | 4                      | 2             | 3211130              | SEC D 24X24 CR W | 61                | 3211230                        | SEC T 24X24 CR W | 57                |
| 24" x 30" | 28" x 34"          | 24 $\frac{3}{4}$ " x 30 $\frac{3}{4}$ " | 4                      | 2             | 3211132              | SEC D 24X30 CR W | 70                | 3211232                        | SEC T 24X30 CR W | 66                |
| 24" x 36" | 28" x 40"          | 24 $\frac{3}{4}$ " x 36 $\frac{3}{4}$ " | 8                      | 2             | 3211134              | SEC D 24X36 CR W | 79                | 3211234                        | SEC T 24X36 CR W | 75                |
| 24" x 48" | 28" x 52"          | 24 $\frac{3}{4}$ " x 48 $\frac{3}{4}$ " | 8                      | 3             | 3211135              | SEC D 24X48 CR W | 97                | 3211235                        | SEC T 24X48 CR W | 93                |
| 30" x 30" | 34" x 34"          | 30 $\frac{3}{4}$ " x 30 $\frac{3}{4}$ " | 4                      | 2             | 3211138              | SEC D 30X30 CR W | 80                | 3211238                        | SEC T 30X30 CR W | 76                |
| 36" x 36" | 40" x 40"          | 36 $\frac{3}{4}$ " x 36 $\frac{3}{4}$ " | 8                      | 2             | 3211146              | SEC D 36X36 CR W | 102               | 3211246                        | SEC T 36X36 CR W | 98                |
| 36" x 48" | 40" x 52"          | 36 $\frac{3}{4}$ " x 48 $\frac{3}{4}$ " | 8                      | 3             | 3211150              | SEC D 36X48 CR W | 127               | 3211250                        | SEC T 36X48 CR W | 123               |

**Note:** Keys for detention locks and tamper resistant torx driver are sold separately

### Detention Lock Details



### Hinge Details



# VALVE BOX

Milcor Versatile Valve Boxes provide critical service access to valves in drywall, masonry or tile walls and offer superior resistance to corrosion. The fully enclosed box keeps valves clean and clear from excess materials within the wall cavity.

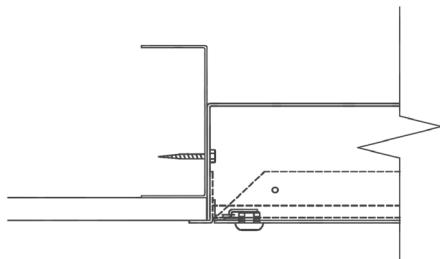
## Specifications

- Material:* 16-gauge Steel
- Finishes:* Powder Coated White or Stainless Steel
- Hinge:* Continuous Piano Hinge with a stainless steel pin
- Latch:* Cylinder Lock with two keys furnished.  
Other custom options available upon request.
- Optional Colors:* Gray, Gold Sand  
and Jet Black

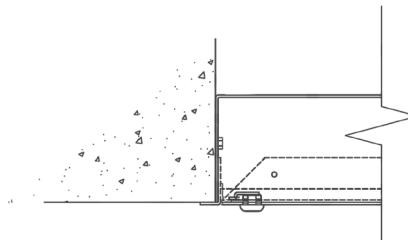


| Door Size | Opening   | Depth | Product No. Steel | Description          | Product No. Stainless | Description         | No. Cylinder Locks | Shipping Wt. Each (lbs) |
|-----------|---|-------|-------------------|----------------------|-----------------------|---------------------|--------------------|-------------------------|
| 8"x8"     | 8 <sup>5</sup> / <sub>8</sub> " x 8 <sup>5</sup> / <sub>8</sub> "   | 4"    | 36010084          | VALVE K 8X8X4 CR W   | 36020084              | VALVE K 8X8X4 S W   | 1                  | 11                      |
|           | 8 <sup>5</sup> / <sub>8</sub> " x 8 <sup>5</sup> / <sub>8</sub> "   | 6"    | 36010086          | VALVE K 8X8X6 CR W   | 36020086              | VALVE K 8X8X6 S W   | 1                  | 13                      |
|           | 8 <sup>5</sup> / <sub>8</sub> " x 8 <sup>5</sup> / <sub>8</sub> "   | 8"    | 36010088          | VALVE K 8X8X8 CR W   | 36020088              | VALVE K 8X8X8 S W   | 1                  | 15                      |
| 12"x12"   | 12 <sup>5</sup> / <sub>8</sub> " x 12 <sup>5</sup> / <sub>8</sub> " | 4"    | 36010124          | VALVE K 12X12X4 CR W | 36020124              | VALVE K 12X12X4 S W | 1                  | 14                      |
|           | 12 <sup>5</sup> / <sub>8</sub> " x 12 <sup>5</sup> / <sub>8</sub> " | 6"    | 36010126          | VALVE K 12X12X6 CR W | 36020126              | VALVE K 12X12X6 S W | 1                  | 16                      |
|           | 12 <sup>5</sup> / <sub>8</sub> " x 12 <sup>5</sup> / <sub>8</sub> " | 8"    | 36010128          | VALVE K 12X12X8 CR W | 36020128              | VALVE K 12X12X8 S W | 1                  | 18                      |
| 14"x14"   | 14 <sup>5</sup> / <sub>8</sub> " x 14 <sup>5</sup> / <sub>8</sub> " | 4"    | 36010144          | VALVE K 14X14X4 CR W | 36020144              | VALVE K 14X14X4 S W | 1                  | 20                      |
|           | 14 <sup>5</sup> / <sub>8</sub> " x 14 <sup>5</sup> / <sub>8</sub> " | 6"    | 36010146          | VALVE K 14X14X6 CR W | 36020146              | VALVE K 14X14X6 S W | 1                  | 23                      |
|           | 14 <sup>5</sup> / <sub>8</sub> " x 14 <sup>5</sup> / <sub>8</sub> " | 8"    | 36010148          | VALVE K 14X14X8 CR W | 36020148              | VALVE K 14X14X8 S W | 1                  | 27                      |
| 16"x16"   | 16 <sup>5</sup> / <sub>8</sub> " x 16 <sup>5</sup> / <sub>8</sub> " | 4"    | 36010164          | VALVE K 16X16X4 CR W | 36020164              | VALVE K 16X16X4 S W | 1                  | 23                      |
|           | 16 <sup>5</sup> / <sub>8</sub> " x 16 <sup>5</sup> / <sub>8</sub> " | 6"    | 36010166          | VALVE K 16X16X6 CR W | 36020166              | VALVE K 16X16X6 S W | 1                  | 26                      |
|           | 16 <sup>5</sup> / <sub>8</sub> " x 16 <sup>5</sup> / <sub>8</sub> " | 8"    | 36010168          | VALVE K 16X16X8 CR W | 36020168              | VALVE K 16X16X8 S W | 1                  | 30                      |

## Drywall Installation Detail



## Masonry or Tile Wall Installation Detail



# ECONOMICAL FLUSH DOOR - E

FOR DRYWALL, MASONRY OR TILE WALLS

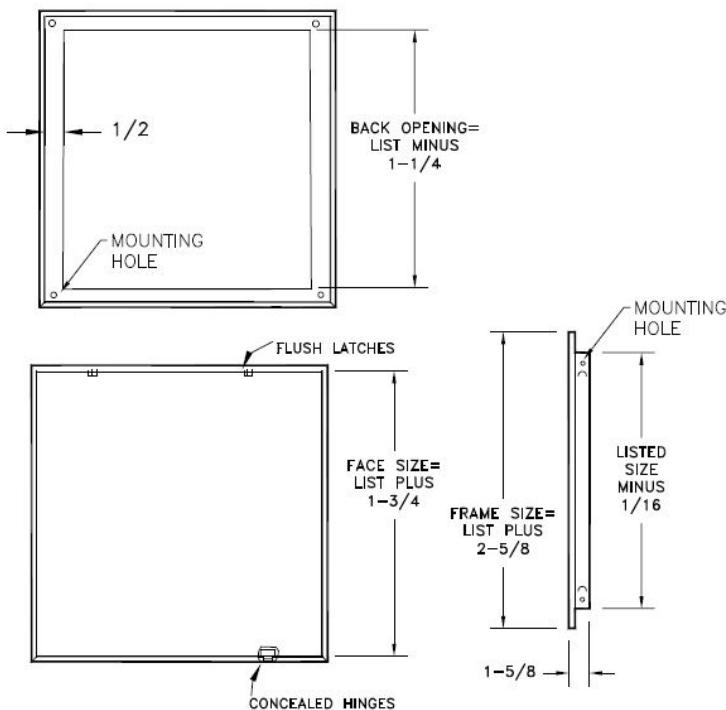
Milcor E Access Doors provide critical service access in drywall, masonry or tile walls or ceilings

## Specifications

- Material:* 24-gauge steel frame and 22-gauge removable door panel
- Finishes:* Bright White Enamel
- Hinge:* Concealed hinge
- Latch:* Concealed Latches



| Size      | Product No. | Description    | No. Cams | Shipping Wt. Lbs. |
|-----------|-------------|----------------|----------|-------------------|
| 6" x 6"   | 3213006     | E L 6X6 CR W   | 1        | 1.5               |
| 8" x 8"   | 3213008     | E L 8X8 CR W   | 2        | 2                 |
| 10" x 10" | 3213010     | E L 10X10 CR W | 2        | 3                 |
| 12" x 12" | 3213012     | E L 12X12 CR W | 2        | 3.5               |
| 14" x 14" | 3213014     | E L 14X14 CR W | 2        | 4                 |
| 16" x 16" | 3213016     | E L 16X16 CR W | 2        | 5                 |
| 18" x 18" | 3213018     | E L 18X18 CR W | 2        | 6                 |
| 24" x 24" | 3213024     | E L 24X24 CR W | 2        | 9.5               |



# CUSTOMIZED DOORS

## FOR SPECIAL

Milcor access doors can be customized if the standard doors do not adequately fit your parameters. Sometimes a simple sizing change is all that is needed, but many applications require a unique design to solve special access needs.

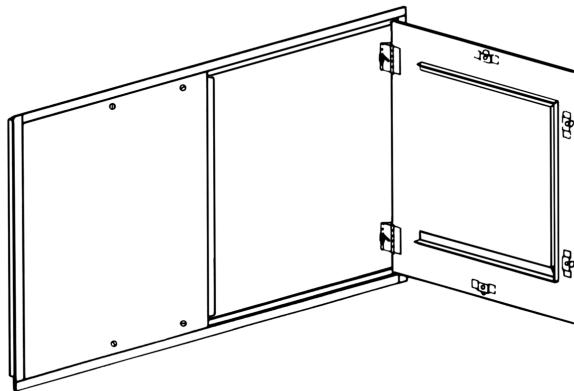
Whenever you have a special condition to meet, Milcor engineers will be pleased to review your requirements and work with you on the design and manufacture, in any quantity, of your access door.

Not only can we furnish custom-modified access doors to accommodate non-standard dimensional requirements and special features, we can also develop doors with unique shapes, finishes, load capabilities or performance standards.

Two examples of custom doors Milcor has produced are shown to the right.

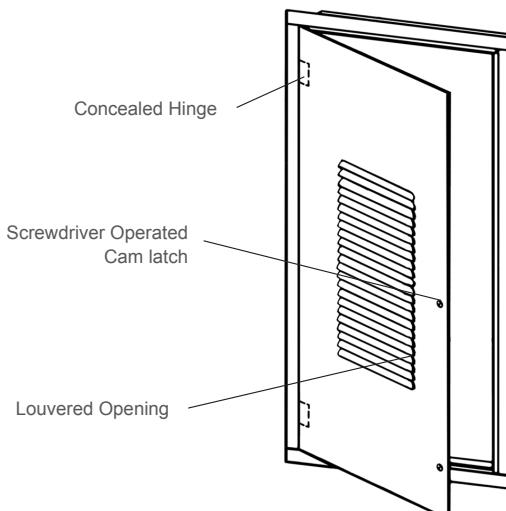
### Double- Leaf

Double-leaf access door provides an extra-wide opening.



### Louvered

Milcor M access door with louver does double duty as an air intake and access to heating/air conditioning unit.



## LATCH OPTIONS



**Cylinder Lock**



**Cylinder Lock for Recessed Door**



**Knurled Knob Cam Latch**



**Mortise Cylinder Lock with Core**  
(also available with dummy core)



**Allen Head Cam Latch**



**Screwdriver Cam Latch**



**Paddle Latch with Cylinder Lock**







- Contact your customer service representative or territory sales manager for pricing and availability.
- Free freight when your total spend is a minimum of \$2600.\*

Thousands of HVAC products ready to ship.



## Commercial Vent & Chimney

### Vent:

Standard efficiency b-vent, high efficiency polypropylene, special gas vent for condensing, near-condensing, and non-condensing vent systems. Stock residential diameters and system components available in 3" – 14". Additional sizes available up to 30". Direct vent systems also available. Premium quality materials and designs backed by UL standards.

### Chimney:

All fuel chimney systems for venting wood, coal, oil, or gas. Available in residential diameters 4" – 8". Additional sizes available up to 24". Pellet venting systems for gas, wood pellet, and bio-fuels. Stainless steel inner and outer materials. Variety of installer friendly components backed by UL standards.

### Chimney Liner:

Aluminum and stainless steel. Lengths available up to 50'. Standard diameters available up to 8". Variety of installer friendly components backed by UL standards.



## Grilles, Registers, & Diffusers

A full line for residential and commercial applications. Offered in steel, aluminum and plastic. Many sizes in stock for quick shipment.



## Flexible Air Duct

Flexible air duct systems UL Greenguard Gold certified for residential and commercial applications. Complete line of R-4.2, R-6.0, and R-8.0 available in many outer jacket and core combinations from 3" - 24" diameters and 25' - 50' lengths. Flexible aluminum, duct, duct sleeves and uninsulated flex duct also available.



## Interior Access Doors

Access Doors – High quality and affordable interior access doors for all types of requirements. In stock or custom.



## Roof Top Products

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