

# SELF CENTERING DRILL GUIDES



Use our self centering drill guides when drilling pilot holes for mounting screws used in mortise lock bodies, latch faces, hinges, etc. Because the hole in the hardware is larger than the drill bit used to make the pilot hole for the screw, it is hard to drill the hole in the exact center. An off center pilot hole can cause mis-aligned hardware and possible binding or crooked looking installation.

- Each Drill Guide has a standard 1/4" hex drive shank which snaps into the quick change chuck for fast positive non-slip control.
- The hardened steel bushing aligns the drill bit in counter sunk mounting hole for perfect alignment.
- The knurled barrel unscrews for easy cleaning.
- Uses standard high speed drill bits for long life and easy replacement.

## Center Drills

<b>Part No.</b>	<b>Drill Bit Size</b>	<b>Screw Size</b>
<b>MCD-5</b>	5/64"	#2 & #3
<b>MCD-7</b>	7/64"	#5 & #6
<b>MCD-9</b>	9/64"	#8, #9 & #10
<b>MCD-11</b>	11/64"	#12
<b>MCD-13</b>	13/64"	#14

# DRILL BIT ADAPTERS

Adapts standard drill bits listed to 1/4" hex shank for fast bit changes. Just add your standard twist drill to the adapter for easy use. Each adapter will accept the fractional or number size listed.



## Drill Bit Adapters Holds The Following Sizes Listed

- Each adapter has a spring loaded steel collet that flexes to grip drill bits of similar size, including numbered, fractional and metric. Bit can be changed out in seconds with a wrench.
- Each bit adapter has a standard 1/4" hex drive that snaps into our quick change chuck.
- Replace only the drill bit when dull.

<b>Part No.</b>	<b>Fractional</b>	<b>Number Size</b>
<b>MDA-116</b>	1/16"	#52-54
<b>MDA-332</b>	3/32"	#40-44
<b>MDA-18</b>	1/8"	#30-32
<b>MDA-532</b>	5/32"	#20-26
<b>MDA-316</b>	3/16"	#11-15
<b>MDA-732</b>	7/32"	#2-4
<b>MDA-14</b>	1/4"	Letter C To E

# MQC-2 QUICK CHANGE ADAPTER

Quick change chuck for fast bit changes. Works with above bits and all standard 1/4" hex drive power bits.

