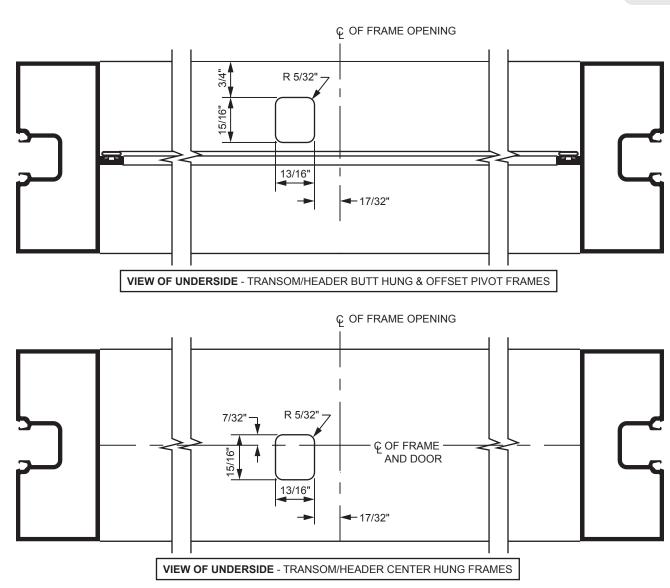
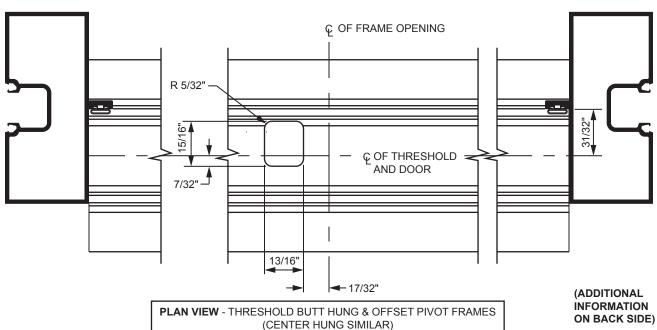
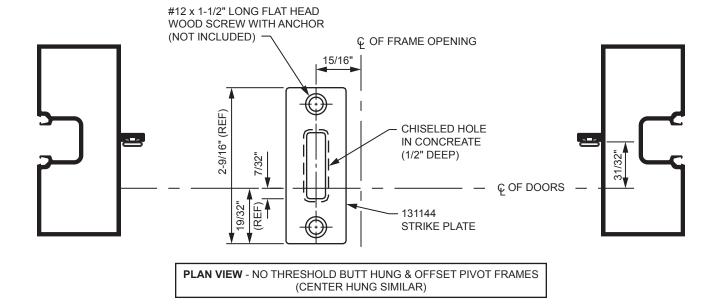
Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.







Adjustment Instructions for Controller™

Notice to installer: The inactive door leaf with the Controller™ must be right hand outswing (H.L.S.O.)

Adjustment Check

- 1. Door must be in upright/vertical position for checking.
- 2. Push up on slide plate tongue approximately 11/16" to trigger the Contoller™.
- 3. Check the top and bottom bolt to verify the 90° angle setting.
- 4. Push the bottom bolt to untrigger the Controller™.
- 5. The top and bottom bolt should be flush or below the door stile.
- 6. If the bolt setting is out of tolerance follow the adjustment procedure below.

Adjustment of the Contoller™ cannot be made with push-pull hardware installed.

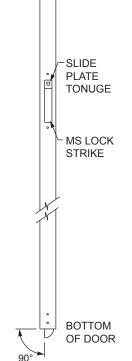
Bolt Adjustment Procedure

- 1. Lay door leaf on its side and remove the six (6) mounting screws.
- 2. Pull the Controller™ assembly out of the door stile (top or bottom as required) to expose the bolt housing.
- 3. If the bolt angle was less than 90° turn assembly counter-clockwise. If it was more than 90° turn the assembly clockwise.

Note: The assembly must be turned one complete revolution at a time and will change the bolt angle approximately one (1) degree.

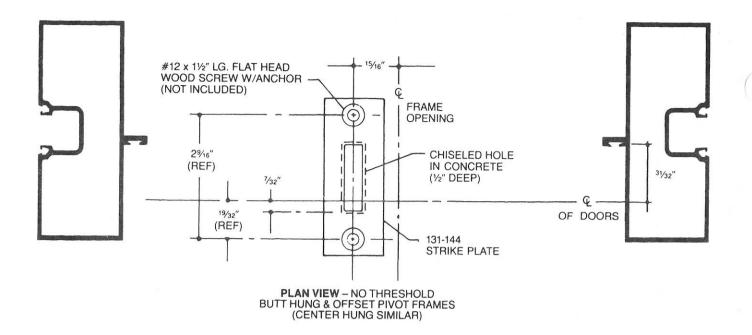
- 4. Repeat adjustment for opposite end if required.
- 5. Remount Controller™ and repeat adjustment check.

If Controller™ must be removed from the door stile the rivnut used to mount the pull handle must be drilled out [Q (0.332") drill] to provide clearance. Either a new rivnut or a No. 028768 female sex bolt must be installed to provide attachment for the pull handle.



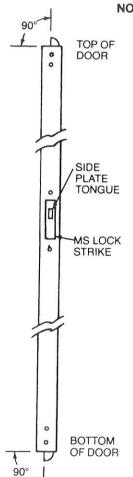
TOP OF

DOOR



ADJUSTMENT INSTRUCTIONS FOR CONTROLLER®

NOTICE TO INSTALLER: THE INACTIVE DOOR LEAF WITH THE CONTROLLER® MUST BE RIGHT HAND OUTSWING (H.L.S.O.).



- ADJUSTMENT CHECK -

- 1. DOOR MUST BE IN UPRIGHT/VERTICAL POSITION FOR CHECKING.
- 2. PUSH UP ON SLIDE PLATE TONGUE APPROXIMATELY 1/16" TO TRIGGER THE CONTROLLER §
- 3. CHECK THE TOP AND BOTTOM BOLT TO VERIFY THE 90° ANGLE SETTING.
- 4. PUSH THE BOTTOM BOLT TO UNTRIGGER THE CONTROLLER!
- 5. THE TOP AND BOTTOM BOLT SHOULD BE FLUSH OR BELOW THE DOOR STILE.
- 6. IF THE BOLT SETTING IS OUT OF TOLERANCE FOLLOW THE ADJUSTMENT PROCEDURE BELOW.

ADJUSTMENT OF THE CONTROLLER* CANNOT BE MADE WITH PUSH-PULL HARDWARE INSTALLED.

BOLT ADJUSTMENT PROCEDURE -

- LAY DOOR LEAF ON ITS SIDE AND REMOVE THE SIX (6) MOUNTING SCREWS.
- 2. PULL THE CONTROLLER® ASSEMBLY OUT OF THE DOOR STILE (TOP OR BOTTOM AS REQUIRED) TO EXPOSE THE BOLT HOUSING.
- 3. IF THE BOLT ANGLE WAS LESS THAN 90° TURN ASSEMBLY COUNTER-CLOCKWISE. IF IT WAS MORE THAN 90° TURN THE ASSEMBLY CLOCKWISE. NOTE: THE ASSEMBLY MUST BE TURNED ONE COMPLETE REVOLUTION AT A TIME AND WILL CHANGE THE BOLT ANGLE APPROXIMATELY ONE (1) DEGREE.
- 4. REPEAT ADJUSTMENT FOR OPPOSITE END IF REQUIRED.
- 5. REMOUNT CONTROLLER® AND REPEAT ADJUSTMENT CHECK.

IF CONTROLLER® MUST BE REMOVED FROM THE DOOR STILE THE RIVNUT USED TO MOUNT THE PULL HANDLE MUST BE DRILLED OUT (Q (.332) DRILL) TO PROVIDE CLEARANCE. EITHER A NEW RIVNUT OR A NO. 28-768 FEMALE SEX BOLT MUST BE INSTALLED TO PROVIDE ATTACHMENT FOR THE PULL HANDLE.