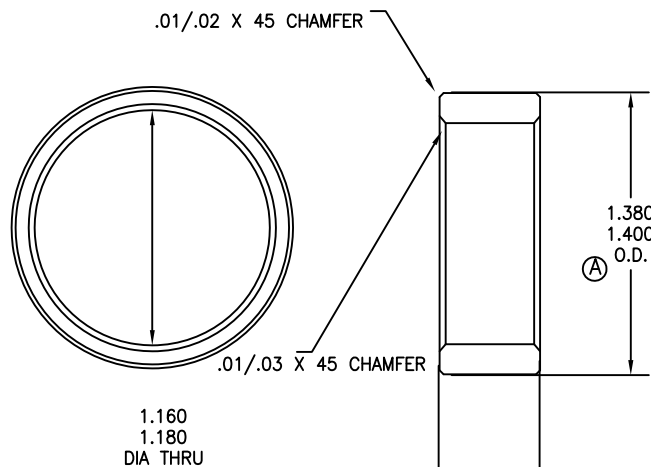


REV.	ECN#/DATE	APP.
	REL/ECN#5562 3/21/00	
(A)	REV/ECN#6094 1/19/04	
(B)	REV/ECN#6124 3/9/04	
(C)	REV/ECN#6256 1/26/05	KL
(D)	REV/ECN#6258 2/6/05	
(E)	REV/ECN#6514 6/2/08	
(F)	REV/ECN#6546 1/14/09	
(G)	REV/ECN#6587 7/22/09	
(H)	REV/ECN#XXXX 7/22/11	



NOTE: O.D. MUST BE FREE
OF EXTRUSION MARKS.
PARTS MUST BE BURR FREE

NOTE: MAT'L 6061 T6 ALUMINUM TUBING
1 13/32" O.D. X 1.160/1.180" I.D.

2

TYPE FINISH	XX
BRIGHT BRASS	03
SATIN BRONZE	10
SATIN ALUMINUM	28
BLACK	29
DURACOLOR	46
DURACOLOR 624	13
NO FINISH	RAW

ITEM #	PRODUCT #	PART #	"A" DIM.
145707	861M-RAW	910-9028-000	9/32
145707-03	861M-03	910-9028-003	9/32
145707-10	861M-10	910-9028-010	9/32
145707-28	861M-28	910-9028-028	9/32
145707-29	861M-29	910-9028-019	9/32
145012	861N-RAW	N/A	5/16
145713-03	861N-03	910-9031-003	5/16
145713-10	861N-10	910-9031-010	5/16
145713P-28	861N-28	910-9031-028	5/16
145713-46	861N-46	910-9031-079	5/16
145719-03	861P-03	910-9033-003	11/32
145719-10	861P-10	910-9033-010	11/32
145719-28	861P-28	910-9033-028	11/32
145954	861P-29	910-9033-019	11/32
145719-46	861P-46	910-9033-079	11/32
145725-03	861Q-03	910-9038-003	3/8
145725-28	861Q-28	910-9038-028	3/8
145731	861R-RAW	910-9050-000	1/2
145731-03	861R-03	910-9050-003	1/2
145731-10	861R-10	910-9050-010	1/2
145731P-28	861R-28	910-9050-028	1/2
145731-46	861R-46	910-9050-079	1/2
145737	861T-RAW	910-9063-000	5/8
145737-03	861T-03	910-9063-003	5/8
145737-10	861T-10	910-9063-010	5/8
145737-28	861T-28	910-9063-028	5/8
145737-46	861T-46	910-9063-079	5/8
(D) 148015P-10B	861D-10B	DH0644XXXX	1/8
(D) 148016P-10B	861K-10B	DH0645XXXX	3/16
(D) 148017P-10B	861N-10B	DH0646XXXX	5/16
(D) 148018P-10B	861Q-10B	DH0647XXXX	3/8
(D) 148019P-10B	861R-10B	DH0648XXXX	1/2
(D) 145755-28	861F-28	DH0286XXXX	5/32
(D) 145755P-28	861F-28	910-9016-028	5/32
(D) 148379P-26D	861K-26D		3/16
(D) 145606P-28	861K-28	910-9017-028	3/16
(D) 145612P-03	861F-03	910-9025-003	1/4
(D) 145612P-28	861F-28	910-9025-028	1/4
(D) 145561P-10B	861F-10B		1/4
145725-46	861Q-46	910-9038-079	3/8

ITEM #	PRODUCT #	PART #	"A" DIM.
145744-03	861C-03	910-9011-003	3/32
145744-28	861C-28	910-9011-028	3/32
145744-29	861C-29	910-9011-019	3/32
145744-46	861C-46	910-9011-079	3/32
145750-03	861D-03	910-9012-003	1/8
145750-10	861D-10	910-9012-010	1/8
145750-28	861D-28	910-9012-028	1/8
145750-46	861D-46	910-9012-079	1/8
145470	861E-RAW	N/A	5/32
145755-03	861E-03	910-9016-003	5/32
145532R	861E-RAW BZ	N/A	5/32
145560P-10B	861E-10B		5/32
145470-13	861E-13	FINISH OUTSIDE	5/32
145755-28	861E-28	910-9016-028	5/32
145755-29	861E-29	910-9016-019	5/32
145755-46	861E-46	910-9016-079	5/32
145606	861K-RAW	910-9017-000	3/16
145606-03	861K-03	910-9017-003	3/16
145606-10	861K-10	910-9017-010	3/16
145606-28	861K-28	910-9017-028	3/16
145606-46	861K-46	910-9017-079	3/16
145612-03	861F-03	910-9025-003	1/4
145531R	861F-RAW BZ	N/A	1/4
145612-10	861F-10	910-9025-010	1/4
145561-10B	861F-10B	N/A	1/4
145562-13	861F-13	N/A	1/4
145530R	861F-RAW AL	N/A	1/4
145612-28	861F-28	910-9025-028	1/4
145612-29	861F-29	910-9025-019	1/4
145612-46	861F-46	910-9025-079	1/4
146377	861F-25		1/4
146378	861F-26		1/4
145701	861L-RAW	910-9022-000	7/32
145701-03	861L-03	910-9022-003	7/32
145701-28	861L-28	910-9022-028	7/32
145701-46	861L-RAW	910-9022-079	7/32
(H) 145750P-28	861D-28	910-9012-028	1/8
(H) 148376P-26D	861D-26D		1/8
(H) 148377P-26D	861E-26D		5/32
(H) 145755P-03	861E-03	910-9016-003	5/32
(H) 148378P-26D	861F-26D		1/4

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
±1/64 .XX ±.01 ±1/2°
.XXX ±.005
.XXXX ±.0002

Kaba Ilco
Kaba Ilco Corp. Rocky Mount, N.C.

MATERIAL:
T-15 PM
FINISH:
SEE NOTE 2

MORTISE
CYLINDER COLLAR
861 SERIES
CODE No. DWG.No. 308580 REV. (H)