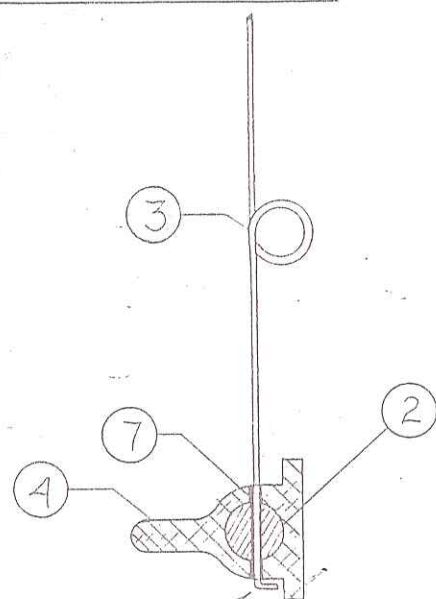


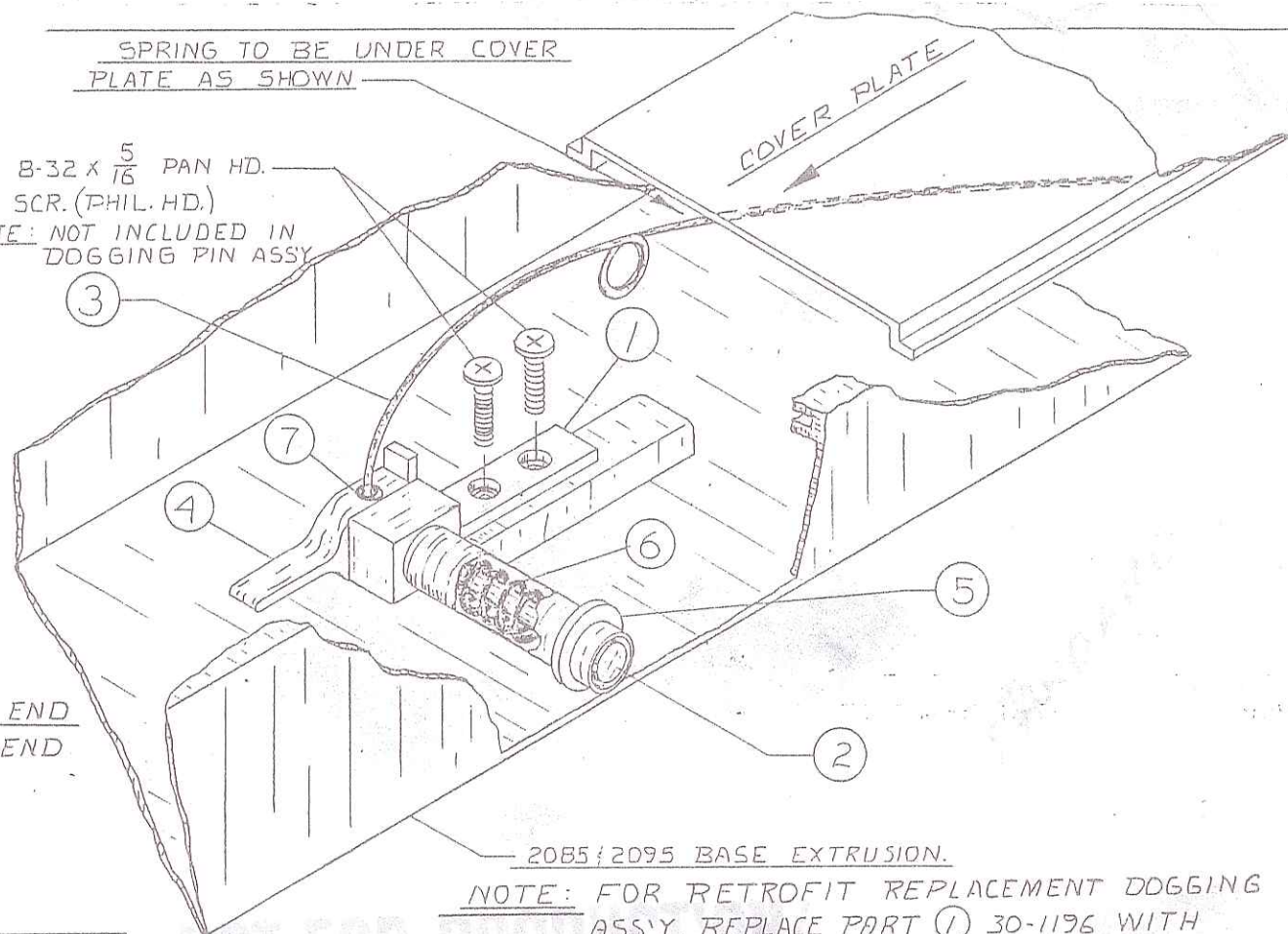


INSERT SPRING, SHORT END
THRU ROLL PIN AND BEND END
1/8 IN. OVER AS SHOWN

SPRING TO BE UNDER COVER
PLATE AS SHOWN

8-32 X 5/16 PAN HD.
SCR. (PHIL. HD.)

NOTE: NOT INCLUDED IN
DOGGING PIN ASSY



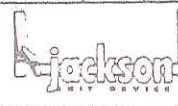
2085/2095 BASE EXTRUSION.

NOTE: FOR RETROFIT REPLACEMENT DOGGING
ASSY, REPLACE PART ① 30-1196 WITH
PART NO. 30-1212. NEW ASSY NO. 30-1213.

30-1148 DOGGING PIN ASSY. PKG.

1	30-1196	DOGGING BRACKET (MACH)	1
2	30-1211	DOGGING PIN	1
3	30-1210	SPRING	1
4	30-1197	LOCK	1
5	30-1067	BUSHING	1
6	40-1039	SPRING	1
7	30-344	ROLL PIN 1/8 x 3/8	1
NOT SHOWN	10-174	POLY BAG 4" x 6"	1
ITEM NO.	PT. NO.	DESC.	QTY.

A 7-27-89 ADD SHORT END SPING INFO		62014	
LEVEL	DATE	DESCRIPTION	CHECK/DRAW
DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED		APPROVALS	DATE
DECIMAL DIMENSIONS X.X ± .010		APPROVED	1/10/89
DECIMAL DIMENSIONS X.XX ± .005		CHECKED	
ANGULAR ± FRACTIONAL ± 1/64		DRAWN	3/26/89
MATERIAL		SCALE	NONE
FINISH		SPRING INSTALLATION	
HEAT TREAT		2085/2095 DOGGING PIN	
NEXT ASSY		SHEET 1 OF 1 SHE	
		DWG NO 10-028	



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