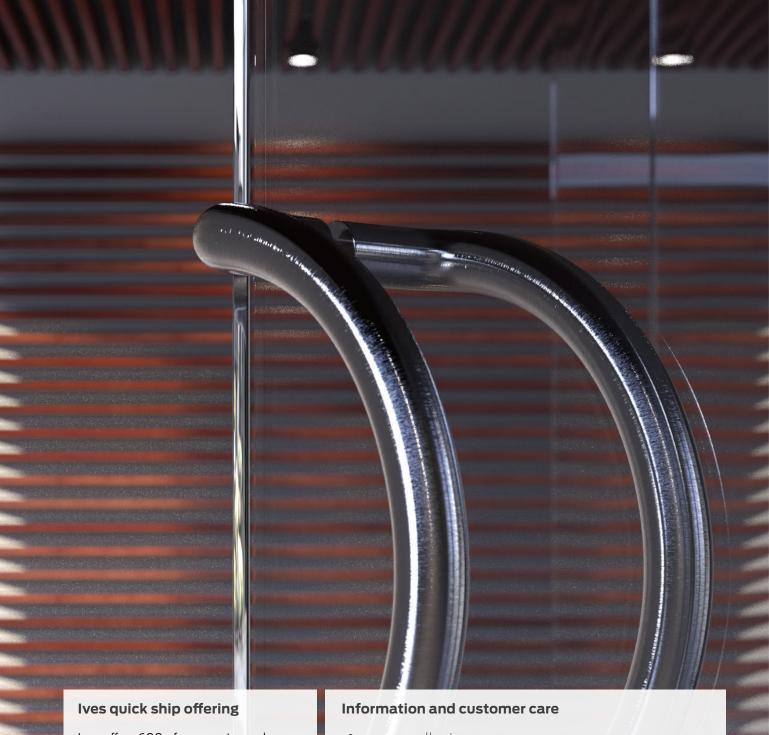








Table of contents



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Table of contents

Table of contents

Finishes, packaging and handing Finishes	9	224HD Full mortise - door edge protector 224XY	46
Packaging key Door handing		Full mortise - door edge protector	47
Hinges and pivots	11	Pin and barrel continuous hinges General information	48
Architectural hinges	11	Mounting hardware	
General information		Clearance requirements	
How to order		How to order	
3PB1 3 Knuckle, plain bearing full mortise hinge	15	600 / 700 Full mortise pin and barrel continuous hinge (steel and stainless steel)	54
3CB1 3 Knuckle, concealed bearing full mortise hinge 3CB1HW	16	700CS Full mortise pin and barrel continuous hinge with decorative cover	55
3 Knuckle, concealed bearing, heavy weight full mortise hinge	17	602 / 702	22
3CBIWT 3 Knuckle, concealed bearing, wide throw full mortise hinge	18	Full surface pin and barrel continuous hinge (steel and stainless steel)	56
3SP1 3 Knuckle, spring full mortise hinge	19	705 Full mortise, full wrap pin and barrel continuous hinge (stainless steel)	57
5PBI 5 Knuckle, plain bearing full mortise hinge	20	611 / 711	0,
5BB1 5 Knuckle, ball bearing full mortise hinge	21	Swing clear pin and barrel continuous hinge (steel and stainless steel)	58
5BB1HW 5 Knuckle, ball bearing, heavy weight full mortise hinge	22	711CS Swing clear pin and barrel continuous hinge with decorative cover	59
5BB1WT 5 Knuckle, ball bearing, wide throw full mortise hinge	23	715	
5BBISC / 5BBIBSC 5 Knuckle, ball bearing, swing clear, full mortise hinges		Full mortise, half wrap pin and barrel continuous hinge (stainless steel) 715CS	60
(square and beveled) 5BB1HWSC / 5BB1HWBSC	24	Full mortise, half wrap pin and barrel continuous hinge	
5 Knuckle, ball bearing, heavy weight, swing clear, full mortise hinges (square and beveled)	25	with decorative cover Pivots	61 62
1000 Series Residential hinges	26	General information Pivot selection chart	
Aluminum geared continuous hinges	27	How to order	
General information		Offset pivets	
Mounting hardware		Offset pivots 7212	66
Clearance requirements		3/4" Offset pivot, 200lb with top header mount	66
How to order		7212V	
026XY	33	3/4" Offset pivot, 200lb with top jamb mount	66
Full mortise - narrow frame leaf, wide door leaf 027XY			
UZ/AT	55	7215 / 7215F	
Full mortise - wide door leaf	34	7215 / 7215F 3/4" Offset pivot, 500lb with top header mount (fire and non-fire rated models)	67
Full mortise - wide door leaf 040XY Full mortise - wide throw		3/4" Offset pivot, 500lb with top header mount (fire and non-fire rated models) 7222 3/4" Offset pivot, 200lb with top header mount	
040XY Full mortise - wide throw 041XY Full mortise - swing clear	34	3/4" Offset pivot, 500lb with top header mount (fire and non-fire rated models) 7222 3/4" Offset pivot, 200lb with top header mount and bottom base mount 7226 / 7226F	67 68
O40XY Full mortise - wide throw O41XY Full mortise - swing clear O45XY Half surface - narrow frame leaf, wide door leaf	34 35	3/4" Offset pivot, 500lb with top header mount (fire and non-fire rated models) 7222 3/4" Offset pivot, 200lb with top header mount and bottom base mount 7226 / 7226F 3/4" Offset pivot, 600lb with top header mount and bottom base mount (fire and non-fire rated models)	
O40XY Full mortise - wide throw O41XY Full mortise - swing clear O45XY Half surface - narrow frame leaf, wide door leaf O46XY Half surface - wide door leaf	34 35 36	3/4" Offset pivot, 500lb with top header mount (fire and non-fire rated models) 7222 3/4" Offset pivot, 200lb with top header mount and bottom base mount 7226 / 7226F 3/4" Offset pivot, 600lb with top header mount	68
040XY Full mortise - wide throw 041XY Full mortise - swing clear 045XY Half surface - narrow frame leaf, wide door leaf 046XY	34 35 36 37	3/4" Offset pivot, 500lb with top header mount (fire and non-fire rated models) 7222 3/4" Offset pivot, 200lb with top header mount and bottom base mount 7226 / 7226F 3/4" Offset pivot, 600lb with top header mount and bottom base mount (fire and non-fire rated models) 7227 / 7227F 3/4" Offset pivot, 700lb with top header mount and bottom base mount (fire and non-fire rated models) 7230F 3/4" Offset pivot, 1000lb with top header mount	68 69 70
O40XY Full mortise - wide throw O41XY Full mortise - swing clear O45XY Half surface - narrow frame leaf, wide door leaf O46XY Half surface - wide door leaf O53XY Half surface - narrow frame leaf, narrow door leaf O54XY Half surface - narrow frame leaf	34 35 36 37 38 39 40	3/4" Offset pivot, 500lb with top header mount (fire and non-fire rated models) 7222 3/4" Offset pivot, 200lb with top header mount and bottom base mount 7226 / 7226F 3/4" Offset pivot, 600lb with top header mount and bottom base mount (fire and non-fire rated models) 7227 / 7227F 3/4" Offset pivot, 700lb with top header mount and bottom base mount (fire and non-fire rated models) 7230F	68
O40XY Full mortise - wide throw O41XY Full mortise - swing clear O45XY Half surface - narrow frame leaf, wide door leaf O46XY Half surface - wide door leaf O53XY Half surface - narrow frame leaf, narrow door leaf O54XY Half surface - narrow frame leaf	34 35 36 37 38 39	3/4" Offset pivot, 500lb with top header mount (fire and non-fire rated models) 7222 3/4" Offset pivot, 200lb with top header mount and bottom base mount 7226 / 7226F 3/4" Offset pivot, 600lb with top header mount and bottom base mount (fire and non-fire rated models) 7227 / 7227F 3/4" Offset pivot, 700lb with top header mount and bottom base mount (fire and non-fire rated models) 7230F 3/4" Offset pivot, 1000lb with top header mount and bottom base mount (fire rated) 7237F 3/4" Offset pivot, 1750lb with top header mount and bottom base mount (fire rated)	68 69 70
O40XY Full mortise - wide throw O41XY Full mortise - swing clear O45XY Half surface - narrow frame leaf, wide door leaf O46XY Half surface - wide door leaf O53XY Half surface - narrow frame leaf, narrow door leaf O54XY Half surface - narrow frame leaf	34 35 36 37 38 39 40	3/4" Offset pivot, 500lb with top header mount (fire and non-fire rated models) 7222 3/4" Offset pivot, 200lb with top header mount and bottom base mount 7226 / 7226F 3/4" Offset pivot, 600lb with top header mount and bottom base mount (fire and non-fire rated models) 7227 / 7227F 3/4" Offset pivot, 700lb with top header mount and bottom base mount (fire and non-fire rated models) 7230F 3/4" Offset pivot, 1000lb with top header mount and bottom base mount (fire rated) 7237F 3/4" Offset pivot, 1750lb with top header mount	68 69 70 71
O40XY Full mortise - wide throw O41XY Full mortise - swing clear O45XY Half surface - narrow frame leaf, wide door leaf O46XY Half surface - wide door leaf O53XY Half surface - narrow frame leaf, narrow door leaf O54XY Half surface - narrow door leaf 112HD Full mortise - narrow frame and door leaf 112XY Full mortise - narrow frame and door leaf 114XY Full mortise - narrow frame leaf, door edge protector	34 35 36 37 38 39 40	3/4" Offset pivot, 500lb with top header mount (fire and non-fire rated models) 7222 3/4" Offset pivot, 200lb with top header mount and bottom base mount 7226 / 7226F 3/4" Offset pivot, 600lb with top header mount and bottom base mount (fire and non-fire rated models) 7227 / 7227F 3/4" Offset pivot, 700lb with top header mount and bottom base mount (fire and non-fire rated models) 7230F 3/4" Offset pivot, 1000lb with top header mount and bottom base mount (fire rated) 7237F 3/4" Offset pivot, 1750lb with top header mount and bottom base mount (fire rated) 7244F 11/2" Offset pivot, 400lb with top header mount and bottom base mount (fire rated) 7245F	68 69 70 71 72
O40XY Full mortise - wide throw O41XY Full mortise - swing clear O45XY Half surface - narrow frame leaf, wide door leaf O46XY Half surface - wide door leaf O53XY Half surface - narrow frame leaf, narrow door leaf O54XY Half surface - narrow door leaf I12HD Full mortise - narrow frame and door leaf I12XY Full mortise - narrow frame and door leaf I14XY	34 35 36 37 38 39 40 41	3/4" Offset pivot, 500lb with top header mount (fire and non-fire rated models) 7222 3/4" Offset pivot, 200lb with top header mount and bottom base mount 7226 / 7226F 3/4" Offset pivot, 600lb with top header mount and bottom base mount (fire and non-fire rated models) 7227 / 7227F 3/4" Offset pivot, 700lb with top header mount and bottom base mount (fire and non-fire rated models) 7230F 3/4" Offset pivot, 1000lb with top header mount and bottom base mount (fire rated) 7237F 3/4" Offset pivot, 1750lb with top header mount and bottom base mount (fire rated) 7244F 11/2" Offset pivot, 400lb with top header mount and bottom base mount (fire rated)	68 69 70 71 72

Introduction

ntermediate pivots	75	Decorative pulls	108
7212-7212V-7222 INT		9190EZHD	
3/4" Offset intermediate pivot	75	Solid 90° offset pull/push bar combo (8190EZHD pull + 9100HD push)	108
7215-7226-7227 INT / 7215F-7226F-7227F INT 3/4" Offset intermediate pivot		8111-5	
(fire and non-fire rated models)	76	Solid door pull	109
7230F-7237F INT	77	8112-5	100
3/4" Offset intermediate pivot, fire rated 7244F-7245F INT	77	Solid door pull 8121	109
1/2" Offset intermediate pivot, fire rated	77	Solid door pull	110
7215PT-7226PT-7227PT INT /		8169	
7215FPT-7226FPT-7227FPT INT		C style (tubular series) offset solid door pull	110
3/4" Offset power transfer intermediate pivot (fire and non-fire rated models)	78	8181 Georgian 90° offset solid door pull	111
7230FPT - 7237FPT INT	, 0	8189	"
3/4" Offset power transfer intermediate pivot (fire rated)	79	Athens offset tubular door pull	112
Center hung pivots	80	8281	117
7253		Georgian straight solid door pull 8312	113
Center hung pivot, 300lb with bottom base mount	80	Plymouth offset solid door pull	114
7255 Center hung pivot, 500lb with bottom base mount	81	8320	
7255J	01	Plymouth offset solid door pull	114
Center hung pivot, 500lb with bottom jamb mount	82	8371 Addison flat tip straight solid door pull	115
7256		8372	
Center hung pivot, 600lb with bottom base mount	83	Camelot steeple tip straight tubular door pull	116
7259 Center hung pivot, 1000lb with bottom base mount	84	8373 Productive accepting straight tubular deer pull	117
		Brookshire acorn tip straight tubular door pull 8700	117
Pocket pivots	85	Greenwich arc straight solid door pull	118
91105F Pocket pivot/hinge, fire rated	85	8800	
E91105F		Greenwich arc offset solid door pull	119
Pocket pivot/hinge, power transfer, fire rated	86	8848 Latitude straight solid door pull	120
Pulls, push bars and plates	87		
	0/	Long door pulls	12
Architectural, decorative, long door pulls,		8975 Rhodes straight solid door pull	12
oush bars and plates	88	9264 / 9266	
General information		Long door pull, rounded tip (offset and straight models)	122
Mounting hardware		Hands-free door pulls	123
How to order Architectural pulls and push bars	94	8122HD / 8322HD	
_ong door pulls	95	Hands-free reversible arm pull (models with and without plate)	123
Push, pull and protection plates	96	FP100 Hands-free foot pull	124
Architectural pulls and push bars	97	AP101	12-
B102HD		Hands-free arm pull	124
Solid door pull - 3/4" round	97	OTP300 / OT300	10.
B103HD Solid door pull - 1" round	98	Opening hand tool (plastic and steel models)	124
B103EZHD		Push, pull and protection plates	125
Solid door pull - 1" round, large 2 1/2" clearance for the accessibility applications	99	8200 / 8300 Dueb / gull plate	125
or the accessibility applications	99	Push / pull plate 8302	125
Solid door pull - 1" flattened	100	Pull plate	126
B145EZHD		8303	
45° Offset solid door pull	101	Pull plate	127
B190HD 90° Offset solid door pull	102	8305 Pull plate	128
3190EZHD		8311	
90° Offset solid door pull	103	Pull plate	129
9100HD Solid push bar	104	Types of protection plates	
9103EZHD		8400 / 8402 Commercial protection plates	
Solid straight pull/push bar combo	105	(UL and non-UL models)	13
(8103EZHD pull + 9100HD push)	105	Edge guards and vandal resistant trim	132
9145EZHD 45º Offset pull/push bar combo			134
(8145HD pull + 9100HD push)	106	Edge guards	133
9190HD Solid 90° offset pull/push bar combo		General information	
(8190HD pull + 9100HD push)	107		

Vandal resistant trim	137	Constant latching flush bolts	159
VR810-DT / VR814-DT Vandal resistant dummy trim (models with and without black grip)	137	FB51P / FB51T Top bolt and bottom bolts - metal doors	159
VR810-NL / VR814-NL	157	FB52 / FB53 Top bolt with auxiliary fire latch - metal doors	
Vandal resistant night latch trim, LHR and RHR options (models with and without black grip)	138	(models with and without retrofit plate) FB6IP / FB6IT	160
VR810-NL-V / VR814-NL-V		Top bolt and bottom bolts - wood doors	161
Vandal resistant night latch trim (models with and without black grip)	139	FB62 Top bolt with auxiliary fire latch - wood doors	162
VR900 / VR904 Vandal resistant mortise trim, LHR and RHR options		Manual flush bolts	163
(models with and without black grip)	140	261	163
VR900LLP / VR904LLP		Flush bolt - 4"	163
Vandal resistant mortise trim, less lock protector, LH and RH options (models with and without black grip)	141	262 Flush bolt - 6" square end	163
VR910-DT/VR914-DT		265	
Vandal resistant dummy trim (models with and without black grip)	142	Flush bolt - 6" round end	163
VR910-NL / VR914-NL	172	FB358	
Vandal resistant night latch trim		Top or bottom bolts - wood doors	164
(models with and without black grip)	143	FB457 Top or bottom bolts - metal doors	165
VR910M-DT / VR914M-DT		FB458	103
Vandal resistant mortise dummy trim (models with and without black grip)	144	Top or bottom bolts - metal doors	166
VR910M-NL / VR914M-NL	177		
Vandal resistant mortise night latch trim, LHR and RHR		Dust proof strikes	167
options, (models with and without black grip)	145	DP1 / DP2	167
Flush pulls and sliding door pulls	146	Dust proof strike	167
22	140	Coordinators, filler bars and mounting brackets	168
Flush pull - rectangle	147	How to order	
218		COR	
Flush pull - small circle	147	Bar coordinators	170
221		FL Siller have	171
Flush pull - large circle	148	Filler bars	171
Flush pull - rectangle	148	MB1 / MB2 Mounting brackets	172
223		MB1F/MB2F/MB3F, MB1V/MB2V/MB3V	
Flush pull - oval	149	Mounting brackets	172
227		COR7G/COR9G	
Flush pull - deep well	149	Gravity coordinators	173
919 Decorative flush pull - oval	150	CBI Carry bar	173
950	130	Carry Bar	175
Decorative flush pull - rectangle	150	Latches, catches and bolts	174
955			
Decorative flush pull - square, deep well	151	Surface bolts	175
960		SB360 Surface bolt	175
Decorative flush pull - rectangle	151	SB453	175
962 Decorative flush pull - rectangle	151	Surface bolt	175
230	151	SB1630 / SB1640	
Sliding door edge pull	152	Surface bolt	176
42		SB1600M1 / SB1600M2	177
Pocket sliding door bolt	152	Surface bolt	177
990 / 991	150	40 Surface bolt, decorative light duty	178
Sliding door pull (passage and privacy models)	153	253	., 0
25 Screen door pull	153	Surface bolt, decorative heavy duty	178
		Dutch door and mortise door bolts	170
Flush bolts, strikes and coordinators	154		179
Automatic fluck holts		054 Dutch door bolt	179
Automatic flush bolts	155	S48	
FB31P / FB31T / FB31B Top and bottom flush bolts - metal doors	155	Mortise door bolt	179
FB32 / FB33		Door guards	100
Top bolt with auxiliary fire latch - metal doors		Door guards 481	180
(models with and without retrofit plate)	156	Chain door guard	180
FB41P / FB41T / FB41B Top bolt and bottom bolts - wood doors	157	482	
FB42	137	Solid bar door guard	181
Top bolt with auxiliary fire latch - wood doors	158		

Roller latches	182	FS439 Universal dome floor stop	195
RL30 / RL30A Roller latch	182	FS410 Decorative floor stop	195
RL32 / RL32A Roller latch	182	FS18S / FS18L Floor stop	196
RL36 / RL36A Roller latch	183	FS434 Floor stop	196
RL38 Roller latch	183	430	
RL1152 Roller latch	184	Floor door stop FS441	196
STK685/STK685L		Floor stop FS444	197
Angle stops AS895	185	Masonry and drywall/wood floor stops FS9	197
Angle stop AS18	185	Floor stop and semi-automatic holder FS40, FS41, FS42 and FS43	198
Angle stop	185	Floor stop and automatic holders FS446 / FS450	198
Invisible latches CL11	186	Floor stop and manual door holder FS495 / FS496 /FS497	199
Invisible latch	186	Stops and semi-automatic holders	199
CL12 Invisible latch	186	Wall bumpers	200
CL14 Invisible latch, auxiliary pusher	186	WS401, WS402CVX / WS401, WS402CCV Wall bumpers (convex and concave models)	200
Magnetic catches	187	WS404CVX Wall bumper (convex)	200
325 Magnetic catch	187	WS406, WS407CVX / WS406, WS407CCV Wall bumpers (convex and concave models)	201
326 Magnetic catch, dual double pole	187	411R-W Wall bumper - adhesive	201
32 Magnetic catch, dual triple pole	187	Wall stops and holders	202
Roller catches	188	WS11 / WS11X Wall stops	202
330 Roller catch	188	WS20 / WS20X Manual wall holders	202
335 Roller catch	188	WS33 / WS33X Wall stops	203
336 Roller catch	188	WS65 Wall stop	203
Ball catches	189	WS443 / WS447 Wall stops	204
CL21 Ball catch	189	WS445 / WS449 Manual wall holders	204
CL21A Ball catch	189	W540 Automatic wall holder	205
CL22 Ball catch	189	WS45/WS45X Automatic wall holder	205
345 Ball catch, adjustable	190	FS452 Kick down holder	206
347 Ball catch, dual adjustable - square corners	190	FS455 4" Kick down holder	206
349 Ball catch, dual adjustable - rounded corners	191	FS544 / FS555 Kick down holders	207
2 Elbow catch	191	FS1153 Plunger type door holder	208
Door stops, holders and silencers	192	FS1154 Plunger type door holder	208
Floor stops and holders	193	Roller bumpers	209
FS13 Dome stop	193	RB470 / RB471 / RB472 Roller bumpers (straight and offset models)	209
R13 Dome stop rise	193	Residential door stops	210
FS17 Domestop	193	060 / 061 Flexible door stops	210
FS436 / FS438 Dome stop	194	60 / 61 B ase door stops	211
R435 / 438 Dome stop riser	194	63 Flexible door stop	212
		- r	_ ·-

Table of contents

64 Base door stops	212
69 Hinge pin door stop	213
70 Hinge pin door stop	214
72 Hinge pin door stop	215
73 Hinge pin door stop	215
Door silencers	216
SR64 Door silencer - metal	216
SR65 Door silencer - wood	216
SR66 Door silencer - adhesive	216
Crash stop	217
CS115 Crash stop	217
Exterior hardware	218
Lock guards, viewers, knockers and mail slots	218
Lock guards	219
LG1/LG7	
Lock guard (with and without security pin) LG10	219
LG11	219
Lock guard - aluminum doors LG12	220
Lock guard - narrow LG13	220
Lock guard	221
Lock guard - with electric strike	221
Viewers U696	222
One-way viewer - UL 698 / U698	222
One-way wide angle viewer (UL and non UL models)	222
700 / U700 One-way narrow viewer (UL and non-UL models)	223
701 / U701 One-way narrow wide angle viewer (UL and non UL models)	223
Door knockers and mail slots	224
02-3125, 02-31251 / 02-31251U, 02-31252 / 02-31252U Door knocker (models with and without viewers)	224
620	224
Magazine size letter box plate with standard (open) back plate	224
601 Sleeve for use with letter box plate	224
Miscellaneous hardware	225
Brackets, hooks and sockets	225
059 Hand rail bracket	226
59 Hand rail bracket	227
159 Hand rail bracket	227
405 Coat and hat hook	228
571 Coat and hat hook	228

572	
Coat and hat hook	229
Coat and hat hook	229
575 Coat and hat hook	230
580 Ceiling hook	230
581 Wardrobe hook	23
582 Double wardrobe hook	23
SP585 Closet pole sockets	232
SP586 Closet pole sockets	232
Decorative hooks	233
506 Plymouth coat and hat hook	233
507 Rhodes coat and hat hook	233
507B Rhodes wardrobe hook	233
508 Greenwich coat and hat hook	233
508C Greenwich coat and hat hook	234
509C Tubular coat and hat hook	234
510C Latitude coat and hat hook	234
510BC Latitude wardrobe hook	234
511BC Century wardrobe hook	235
543 Camelot coat and hat hook	235
543B Camelot wardrobe hook	235
554 Century coat and hat hook	236
558B Orbit wardrobe hook	236
559B Tubular wardrobe hook	236
Window hardware	23
07 Window lock	238
90 Side window lock	238
026 Bar window lift	239
066 Casement fastener	239
66 Casement fastener	240
71 Casement adjuster	240
Rescue hardware	24
299AL / 299AB / 299AS, 299RB / 299RS Emergency stops and rescue strikes	242

Finishes

Ives finish	ANSI/BHMA	US number	Finish description	Base material
A3	666	US3	Bright Brass, Clear Coat	Aluminum
Α4	667	US4	Satin Brass, Clear Coat	Aluminum
A5	_	US5	Brass, Blackened, Satin Relieved	Aluminum
410	668	US10	Satin Bronze, Clear Coat	Aluminum
A10B	703	US10B	Dark Bronze, Oil Rubbed	Aluminum
Δ14	669	US14	Bright Nickel, Clear Coat	Aluminum
A15	670	US15	Satin Nickel, Clear Coat	Aluminum
A26	672	US26	Bright Chrome	Aluminum
A26D	702	US26D	Satin Chrome	Aluminum
A-643E/716	-	_	Aged Bronze, Blackened, Edge Relieved	Aluminum
A92	673	_	Aluminum Clear Coat	Aluminum
A-BLK	_	_	Matte Black	Aluminum
A-W	_	_	White	Aluminum
US27	627	US27	Satin Aluminum, Clear Coated	Aluminum
441	441	_	Satin Stainless Anodized	Aluminum
PA28	628	US28	Satin Aluminum, Clear Anodized	Aluminum
588	688	_	Satin Brass Anodized	Aluminum
709	709	_	Satin Brass Anodized Satin Bronze Anodized	Aluminum
710	710	313AN	Dark Bronze Anodized	Aluminum
710	710	315AN	Black Anodized	Aluminum
711 712	711			
	712		Bright Chrome Anodized	Aluminum
713			Satin Chrome Anodized	Aluminum
B3	605	US3	Bright Brass, Clear Coat	Brass/bronze
B4	606	US4	Satin Brass, Clear Coat	Brass/bronze
35	609	US5	Satin Brass, Blackened, Satin Relieved	Brass/bronze
B9	611	US9	Bright Bronze, Clear Coat	Brass/bronze
310	612	US10	Satin Bronze, Clear Coat	Brass/bronze
B10B	613	US10B	Dark Bronze, Oil Rubbed	Brass/bronze
614	614	US10A	Satin Bronze, Relieved, Clear Coated	Brass/bronze
B14	618	US14	Bright Nickel, Clear Coat	Brass/bronze
B15	619	US15	Satin Nickel, Clear Coat	Brass/bronze
B15A	620	US15A	Satin Nickel, Blackened, Satin Relieved	Brass/bronze
B26	625	US26	Bright Chrome	Brass/bronze
B26D	626	US26D	Satin Chrome	Brass/bronze
B-643E/716	_	_	Aged Bronze, Blackened, Edge Relieved	Brass/bronze
B-695	695	US10B	Dark Bronze Painted	Brass/bronze
B-BLK	622	US19	Matte Black	Brass/bronze
US2G	603	US2G	Zinc Plated	Steel
F2C	604	US2C	Zinc Plated	Steel
F3	632	US3	Bright Brass, Clear Coat	Steel
F4	633	US4	Satin Brass, Clear Coat	Steel
F5	638	US5	Satin Brass, Blackened, Satin Relieved	Steel
F10	639	US10	Satin Bronze, Clear Coat	Steel
F10B	640	US10B	Dark Bronze, Oil Rubbed	Steel
641	641	US10A	Oxidized Brz, Relieved, Clear Coated	Steel
=14	645	US14	Bright Nickel, Clear Coat	Steel
F15	646	US15	Satin Nickel, Clear Coated	Steel
F15A	647	US15A	Satin Nickel, Clear Coaled Satin Nickel, Blackened, Relieved, Clear	
				Steel
=26 =26D	651	US26	Bright Chrome	Steel
=26D	652	US26D	Satin Chrome	Steel
-643E/716	-		Aged Bronze, Blackened, Edge Relieved	Steel
-695	695	US10B	Dark Bronze Painted	Steel
F-BLK	631	US19	Matte Black	Steel
F-W			White	Steel
SP4	706		Dull Brass Painted	All
SP10	691		Dull Bronze Painted	All
SP28	689	_	Aluminum Painted	All
SP313	695	US10BE	Dark Bronze Painted	All

Finishes

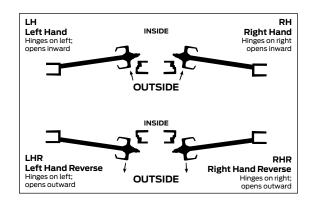
lves finish	ANSI/BHMA	US number	Finish description	Base material
SPBLK	622	_	Matte Black	All
USP	600	USP	Primed For Paint	All
US26D-AM	626-AM	US26D-AM	Satin Chrome, Antimicrobial Coating	Brass/bronze
US32	629	US32	Bright Stainless Steel	Stainless steel
US32-316	629-316	US32-316	Bright Stainless Steel - 316 Series	Stainless steel - 316
US32D	630	US32D	Satin Stainless Steel	Stainless steel
US32D-316	630-316	US32D-316	Satin Stainless Steel - 316 Series	Stainless steel - 316
US32D	654	_	Satin Stainless Steel	Stainless steel
US32D-AM	_	_	Satin Stainless, Antimicrobial Coating	Stainless steel
Z605	677	US3	Bright Brass, Clear Coat	Zinc
678	678	US4	Satin Brass, Clear Coat	Zinc
Z609	_	US5	Satin Brass, Blackened, Satin Relieved	Zinc
Z613	704	US10B	Dark Bronze, Oil Rubbed	Zinc
Z619	_	US15	Satin Nickel, Clear Coat	Zinc
Z625	681	US26	Bright Chrome	Zinc
682	_	US26D	Satin Chrome	Zinc
Z-643E/716	_	-	Aged Bronze, Blackened, Edge Relieved	Zinc
Z-BLK	_	-	Matte Black	Zinc
Z-W	_	_	White	Zinc
CLR	_	_	Clear	Plastic
BLK	_	_	Matte Black	Rubber or plastic
WHT	_	_	White	Rubber or plastic
GRY	_	_	Grey	Rubber
TAN	_	_	Tan	Rubber

Packaging key

Many Ives items are available in a variety of packaging forms designated by a prefix. The Ives price book contains the specific packaging options for each Ives product. Below is a description of these options.

Symbol	Description of package
SP	Slim-Pak

Door handing



Architectural hinges

Ives offers a variety of architectural hinges, also known as butt hinges, that will cover any need in residential and commercial applications while also exceeding code requirements. Choose from high-quality hinges offered in a variety of substrates, knuckles, bearings, and styles. Use our selection guide in the general information section to better understand the right hinge for your application.



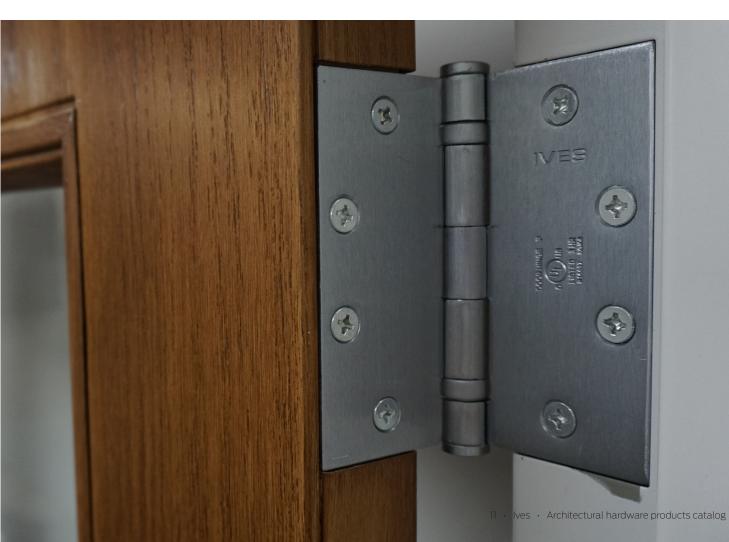
Hinges and pivots Architectural hinges











General information

Selection of the proper weight and bearing type

Standard weight Plain bearing

Standard weight Ball bearing, concealed bearing Heavy weight Ball bearing, concealed bearing

Considerations to determine weight and bearing type

- Weight of door
- Frequency of use
- Frame
- Door hardware

Always use ball bearing or concealed bearing hinges for doors with door closers and in all fire rated openings. Heavy weight doors and high frequency doors should use heavy weight ball bearing or concealed bearing hinges.

Guidelines for hinge metal

- Interior door or non-corrosive area use: plated or painted steel
- Interior labeled door use: plated or painted steel, stainless steel
- Interior door in corrosive area use: stainless steel, brass, bronze
- Exterior doors use: Stainless steel, brass, bronze

Standard pin material are brass hinge – steel pin, Stainless steel hinge – stainless steel pin, steel hinge – steel pin

Guidelines for frequency of door usage

Daily usage	Hinge type
5,000	Heavy weight
5,000	Heavy weight
4,000	Heavy weight
1,250	Heavy weight
1,250	Heavy weight
500	Heavy weight
400	Heavy weight
door	
100	Standard weight
100	Standard weight
80	Standard weight
60	Standard weight
50	Standard weight
30	Plain bearing
20	Plain bearing
	5,000 5,000 4,000 1,250 1,250 500 400 8 door 100 100 80 60 50

ANSI/BHMA Grade/minimum cycle requirements

Grade 1: 2,500,000 Heavy weight ball and

concealed bearing

Grade 2: 1,500,000 Standard weight ball

and concealed bearing

Grade 3: 350,000 Light weight plain bearing

Considerations to determine hinge size

- Door width
- Door thickness
- Weight
- Clearance

Guidelines for hinge height

Door thickness	Door width	Hinge height
In inches	In inches	In inches
13/8"	Up to 32"	3 1/2"
13/8"	32" to 37"	4"
13/4"	Up to 36"	41/2"
13/4"	36" to 48"	5"
13/4"	Over 48"	6"
2" - 2 1/2"	Up to 42"	5" heavy weight
2" - 2 1/2"	Over 42"	6" heavy weight

Clearance requirement*

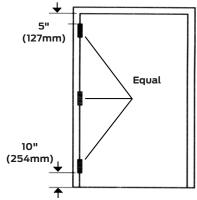
Door thickness	Clearance needed	Hinge open width
13/8"	13/4"	4"
13/4"	1"	4"
13/4"	11/2"	4 1/2"
13/4"	2"	5"
13/4"	3"	6"
2 "	1"	4 1/2"
2"	11/2"	5"
2"	2 1/2"	6"
2 1/4"	1"	5"
2 1/4"	2"	6"
2 1/2"	1/2"	5"
2 1/2"	11/2"	6"
3"	3/4"	6"
3"	2 3/4"	8"

^{*}Distance needed between wall and door at 180° to allow for any projections from wall; trim, decorative molding, etc. Consult factory technical service for engineered special applications

Guidelines for number of hinges

- Doors under 7'6" 3 hinges
- Doors over 7'6" 4 hinges

Location of hinges



Top hinge 5" from jamb rabbet to top of barrel

Bottom hinge 10" from bottom edge of barrel to finished floor

Third hinge centered between top and bottom hinges

Note: Consult door manufacturer for other hinge locations

General information

Electrification options

Hinges and pivots
Architectural hinges



Electrical through-wire (TW4, TW8 and TW12)

Provides electric power transfer from the frame to the door in order to supply power to an electrified mortise or cylindrical locks, exit devices with electric latch retraction, and/or electric strikes (pairs of doors). Each wire is 28 AWG and rated 50 volts AC/DC at 3.5 amp continuous and 16 amp pulse. Maximum pulse 400 milliseconds. Ives through-wire hinges are fully compatible with 4 wire (TW4), 8 wire (TW8) installations and 12 wire (TW12) installations. All TW4, TW8 and TW12 3 knuckle and 5 knuckle hinges are standard with the Allegion Connect 8-pin Connector which makes it easy to connect to other electrical consumption devices.

- UL634 Listed
- Not available 3PB1, 3SP1, and 5PB1 models
- Not available on 3.5 x 3.5 size hinges
- Not available with security stud (SH) option
- Packaged one hinge per box with standard wood and machine screws
- Hinge is NRP as a standard
- High quality brass ferrules and plastic tubing protect the wires
- Through-wire hinges cycle tested to ensure durability
- Special wire gauge, number, and color configurations available, contact factory

Electrical Monitor (MON, TW4M, TW8M)

Provides door position monitoring. Monitor is rated 30 volts AC/DC at 0.25 amp. Fully compatible with through-wire hinges with 4 wire(TW4M) and 8 wire (TW8M) installations. Supplied standard with CON, option comes with the Allegion Connect 8-pin Connector which makes it easy to connect to other electrical consumption devices.

- UL634 Listed
- Not available 3PB1, 3SP1, and 5PB1 models
- Not available on 3.5 x 3.5 and 4X4 size hinges
- Not available with security stud (SH) option
- Packaged one hinge per box with standard wood and machine screws
- Hinge is NRP as a standard
- High quality brass ferrules and plastic tubing protect the wires
- Through-wire hinges cycle tested to ensure durability
- Special wire gauge, number, and color configurations available, contact factory

How to order

Number of knuckles	Function	Type	Weight/type	Options	Height x Width	Finish	Options 2
1	2	3	4	5	6	7	8
5 -	BB	- 1	- HW -	SH	- 4.5x4.5 -	652	- NRP

Detail

1	Number of knuckles
3	3 Knuckle
5	5 Knuckle
2	Function
РВ	Plain bearing
BB	Ball bearing
СВ	Concealed bearing
SP	Spring hinge
3	Туре
1	Full mortise
2	Half mortise
3	Full surface
4	Half surface
4	Weight/type
Bla	nk Standard weight (BHMA Grade 2)
HW	Heavy weight (BHMA Grade 1)
SC	Swing clear
BSC	Beveled swing clear
SCH	HW Swing clear, heavy weight

HW	Heavy weight (BHMA Grade I)
SC	Swing clear
BSC	Beveled swing clear
SCHW	Swing clear, heavy weight
BSCHW	Beveled swing clear, heavy weight
WT	Wide throw

5	Options
нт	Hospital tip
SH	Security stud (includes NRP as a standard offering)

6	Height x Wid	th	
3.5	Х	3.5	
4	X	4	
4.5	X	4, 4.5, 5, 6	
5	X	4.5, 5, 6, 7, 8	
Consu	lt model page fo	availability.	

7 Finis	h		
ВНМА	Description	Substrate	Finish
600	Primer Paint	Brass	USP
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
614	Oxidized Bronze	Brass	US10A
619	Satin Nickel	Brass	US15
622	Matte Black	Brass	B-BLK
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D

7 Finish	· · · · · · · · · · · · · · · · · · ·		
ВНМА	Description	Substrate	Finish
695	Dark Bronze Painted	Stainless steel	B-695/US10BE
629	Bright Stainless	Stainless steel	US32
630	Satin Stainless	Steel	US32D
631	Matte Black	Steel	F-BLK
632	Bright Brass	Steel	US3
633	Satin Brass	Steel	US4
639	Satin Bronze	Steel	US10
640	Oil Rubbed Bronze	Steel	US10B
641	Oxidized Bronze	Steel	US10A
646	Satin Nickel	Steel	US15
651	Bright Chrome	Steel	US26
652	Satin Chrome	Steel	US26D
643e/716	Aged Bronze	Steel	F-643E/716
695	Dark Bronze Painted	Steel	F-695/US10BE

8 Opti	ons 2
CON	Allegion connect (standard for TW4, TW8, and TW12)
MON	Monitor
NRP	Non-removable pin
RC-1/4	Rounded corners 1/4"
RC-5/8	Rounded corners 5/8"
SEC	Security screws (hollow metal - hex head pin in socket)
TW4	Through-wire - four wire
TW8	Through-wire - eight wire
TW12	Through-wire - twelve wire
TW4M	Through-wire - four wire with monitor
TW8M	Through-wire - eight wire with monitor

3PB1

3 Knuckle, plain bearing full mortise hinge

- Recommended for standard weight doors
- Recommended for low frequency usage
- Not recommended for use with a door closer
- Packed with fasteners for hollow metal and wood doors
 - 12-24 x ¹/₂ UFPHMS, 12 x 1 ¹/₄ FPHWS
 - $-10-24 \times 1/2$ UFPHMS, 10 x 1 FPHWS (3.5x3.5 hinge size only)

Specifications

Material substrate	Made from brass, 1040 steel or 304 series stainless steel		
Certifications	 Certified ANSI/BHMA A156.1 for performance standards Meets ANSI/BHMA 156.7 for template hinge dimensions 		

Dimensions

Height x width	Size (mm)	Gauge	
3.5 x 3.5	89 x 89	0.123	
4 x 4	102 x 102	0.130	
4.5 x 4	114 x 102	0.134	
4.5 x 4.5	114 x 114	0.134	
5 x 4.5	127 x 114	0.146	

Refer to General Hinge Information page to determine proper hinge for application

Options

NRP	Non-removable pin
HT	Hospital tip
SH	Security stud - comes standard with NRP
RC-1/4, RC-5/8	Rounded corners
SEC	Security fasteners - pin-in-socket

Finishes

ВНМА	Description	Substrate	Finish
600	Primer Paint	Steel	USP
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
614	Oxidized Bronze	Brass	US10A
619	Satin Nickel	Brass	US15
622	Matte Black	Brass	B-BLK
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
643e/716	Aged Bronze	Brass	B-643e/716
695	Dark Bronze Painted	Brass	B-695/US10BE
629	Bright Stainless	Stainless steel	US32
630	Satin Stainless	Stainless steel	US32D
631	Matte Black	Steel	F-BLK
632	Bright Brass	Steel	US3
633	Satin Brass	Steel	US4
639	Satin Bronze	Steel	US10
640	Oil Rubbed Bronze	Steel	US10B
641	Oxidized Bronze	Steel	US10A
646	Satin Nickel	Steel	US15
651	Bright Chrome	Steel	US26
652	Satin Chrome	Steel	US26D
643e/716	Aged Bronze	Steel	F-643e/716
695	Dark Bronze Painted	Steel	F-695/US10BE



3CB1

3 Knuckle, concealed bearing full mortise hinge

- Recommended for medium weight doors (<150 lbs)
- Recommended for medium frequency usage (<400 cycles per day)
- Made with two concealed nylon bearings
- · Recommended for use with a door closer
- Packed with fasteners for hollow metal and wood doors
 - 12-24 x 1/2 UFPHMS, 12 x 1 1/4 FPHWS
 - $-10-24 \times \frac{1}{2}$ UFPHMS, 10 x 1 FPHWS (3.5x3.5 hinge size only)

Specifications

Material substrate	Made from brass, 1040 steel or 304 series stainless steel
Certifications	Certified ANSI/BHMA A156.1 for performance standards
	 Meets ANSI/BHMA 156.7 for template hinge dimensions
	 UL Classified for windstorm rated assemblies - R37965
	 UL 10C Listed (3 hour)

Dimensions

Height x width	Size (mm)	Gauge	
3.5 x 3.5	89 x 89	0.123	
4 x 4	102 x 102	0.130	
4.5 x 4	114 x 102	0.134	
4.5 x 4.5	114 x 114	0.134	
5 x 4.5	127 x 114	0.146	
5 x 5	127 x 127	0.146	

Refer to General Hinge Information page to determine proper hinge for application $% \left(1\right) =\left(1\right) \left(1\right)$

Options

NRP	Non-removable pin	TW4	Four wire
HT	Hospital tip	TW4M*	Four wire with monitor
SH	Security stud - comes standard with NRP	TW8	Eight wire
RC-1/4, RC-5/8	Rounded corners	TW8M*	Eight wire with monitor
SEC	Security fasteners - pin-in-socket	TW12	Twelve wire
		MON*	Monitor (not available on 4x4)

^{*}TW and MON options are not available on 3.5 x 3.5.

Finishes

ВНМА	Description	Substrate	Finish
600	Primer Paint	Steel	USP
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
614	Oxidized Bronze	Brass	US10A
619	Satin Nickel	Brass	US15
622	Matte Black	Brass	B-BLK
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
643e/716	Aged Bronze	Brass	B-643e/716
629	Bright Stainless	Stainless steel	US32
630	Satin Stainless	Stainless steel	US32D
631	Matte Black	Steel	F-BLK
632	Bright Brass	Steel	US3
633	Satin Brass	Steel	US4
639	Satin Bronze	Steel	US10
640	Oil Rubbed Bronze	Steel	US10B
641	Oxidized Bronze	Steel	US10A
646	Satin Nickel	Steel	US15
651	Bright Chrome	Steel	US26
652	Satin Chrome	Steel	US26D
643e/716	Aged Bronze	Steel	F-643e/716
695	Dark Bronze Painted	Steel	F-695/US10BE



3CB1HW

Hinges and pivots
Architectural hinges

3 Knuckle, concealed bearing, heavy weight full mortise hinge

- Recommended for heavier weight doors (>150 lbs)
- Recommended for high frequency usage (400 cycles per day)
- Made with two heavy duty concealed nylon bearings
- Recommended for use with a door closer
- Packed with fasteners for hollow metal and wood doors
 - 12-24 x 1/2 UFPHMS, 12 x 1 1/4 FPHWS

Specifications

Material substrate	Made from brass, 1040 steel or 304 series stainless steel		
Certifications	 Certified to ANSI/BHMA A156.1 for performance standards 		
	 Meets ANSI/BHMA 156.7 for template hinge dimensions 		
 UL Classified for windstorm rated assemblies - R37 			
	 UL10C Listed (3 hour) 		

Dimensions

Height x width	Size (mm)	Gauge	
4.5 x 4	114 x 102	0.180	
4.5 x 4.5	114 x 114	0.180	
5 x 4.5	127 x 114	0.190	
5 x 5	127 x 127	0.190	

Refer to General Hinge Information page to determine proper hinge for application

Options

NRP	Non-removable pin	TW4	Four wire
HT	Hospital tip	TW4M	Four wire with monitor
SH	Security stud - comes standard with NRP	TW8	Eight wire
RC-1/4, RC-5/8	Rounded corners	TW8M	Eight wire with monitor
SEC	Security fasteners - pin-in-socket	TW12	Twelve wire
		MON	Monitor

Finishes

BHMA	Description	Substrate	Finish
600	Primer Paint	Steel	USP
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
614	Oxidized Bronze	Brass	US10A
619	Satin Nickel	Brass	US15
622	Matte Black	Brass	B-BLK
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
643e/716	Aged Bronze	Brass	B-643e/716
629	Bright Stainless	Stainless steel	US32
630	Satin Stainless	Stainless steel	US32D
631	Matte Black	Steel	F-BLK
632	Bright Brass	Steel	US3
633	Satin Brass	Steel	US4
639	Satin Bronze	Steel	US10
640	Oil Rubbed Bronze	Steel	US10B
641	Oxidized Bronze	Steel	US10A
646	Satin Nickel	Steel	US15
651	Bright Chrome	Steel	US26
652	Satin Chrome	Steel	US26D
643e/716	Aged Bronze	Steel	F-643e/716
695	Dark Bronze Painted	Steel	F-695/US10BE



3CB1WT

3 Knuckle, concealed bearing, wide throw full mortise hinge

- Recommended for medium weight doors (<150 lbs)
- Recommended for medium frequency usage (<400 cycles per day)
- Made with two concealed nylon bearings
- Recommended for use with a door closer
- Packed with fasteners for hollow metal and wood doors
 - 12-24 x 1/2 UFPHMS, 12 x 1 1/4 FPHWS

Specifications

Material substrate	1040 steel
Certifications	Certified ANSI/BHMA A156.1 for performance standards
	 Meets ANSI/BHMA 156.7 for template hinge dimensions

Dimensions

Height x Width	Size (mm)	Gauge	
4.5 x 5	114 x 127	0.134	
4.5 x 6	114 x 152	0.134	
5 x 6	127 x 152	0.146	
5 x 7	127 x 178	0.146	
5 x 8	127 x 203	0.146	

Refer to General Hinge Information page to determine proper hinge for application

Options

NRP	Non-removable pin	TW4	Four wire
HT	Hospital tip	TW4M	Four wire with monitor
SH	Security stud - comes standard with NRP	TW8	Eight wire
RC-1/4, RC-5/8	Rounded corners	TW8M	Eight wire with monitor
SEC	Security fasteners - pin-in-socket	TW12	Twelve wire
		MON	Monitor

Finishes

ВНМА	Description	Substrate	Finish
600	Primer Paint	Steel	USP
631	Matte Black	Steel	F-BLK
632	Bright Brass	Steel	US3
633	Satin Brass	Steel	US4
639	Satin Bronze	Steel	US10
640	Oil Rubbed Bronze	Steel	US10B
641	Oxidized Bronze	Steel	US10A
646	Satin Nickel	Steel	US15
651	Bright Chrome	Steel	US26
652	Satin Chrome	Steel	US26D
643e/716	Aged Bronze	Steel	F-643e/716
695	Dark Bronze Painted	Steel	F-695/US10BE

3SP1

3 Knuckle, spring full mortise hinge

- For use with doors where self-closing is required
- Maximum door weight 120 lbs, max door width 36"
- Maximum labeled door size 3'0" wide x 7'0" x 1 3/4" thick as set in NFPA #80
- Packed with fasteners for hollow metal and half metal/half wood applications
 - 12-24 x ¹/₂ UFPHMS, 12 x 1 ¹/₄ FPHWS
 - Pin for setting spring tension
 - Adjusting wrench

Specifications

Material substrate	Made from brass, 1040 steel or 304 series stainless steel		
Certifications	 Certified to ANSI/BHMA A156.17 for performance standards Meets ANSI/BHMA 156.7 for template hinge dimensions 		
	UL Listed for use with fire rated doors • USE The state of the state		

Dimensions

Height x Width	Size (mm)	Gauge	
4 x 4	102 x 102	0.130	
4.5 x 4	114 x 102	0.134	
4.5 x 4.5	114 x 114	0.134	

Refer to General Hinge Information page to determine proper hinge for application.

Options

RC-1/4, RC-5/8	Rounded corners
SEC	Security fasteners - pin-in-socket

Finishes

ВНМА	Description	Substrate	Finish
600	Primer Paint	Steel	USP
629	Bright Stainless	Stainless steel	US32
630	Satin Stainless	Stainless steel	US32D
631	Matte Black	Steel	F-BLK
632	Bright Brass	Steel	US3
633	Satin Brass	Steel	US4
639	Satin Bronze	Steel	US10
640	Oil Rubbed Bronze	Steel	US10B
641	Oxidized Bronze	Steel	US10A
646	Satin Nickel	Steel	US15
651	Bright Chrome	Steel	US26
652	Satin Chrome	Steel	US26D
643e/716	Aged Bronze	Steel	F-643e/716
695	Dark Bronze Painted	Steel	F-695/US10BE

For other colors, consult factory.

Hinge selection guide

Door size and weight	Number of spring hinges	Number of anti- friction template butt hinges	Spring hinge location
Door up to 70 lbs (32 kg) and not exceeding 1 3/4" (44 mm) thickness, 36" (914 mm) width and 90" (2286 mm) height	1	2	Center
Door up to 90 lbs (41 kg) and not exceeding 1 3/4" (44 mm) thickness, 36" (914 mm) width and 90" (2286 mm) height	2	1	Center and bottom
Door up to 120 lbs (54 kg) and not exceeding 13/4" (44 mm) thickness, 36" (914 mm) width and 96" (2438 mm) height	3	0	All



5PB1

5 Knuckle, plain bearing full mortise hinge

- Recommended for standard weight doors
- Recommended for low frequency usage
- Not recommended for use with a door closer
- Packed with fasteners for hollow metal and wood doors
 - 12-24 x 1/2 UFPHMS, 12 x 1 1/4 FPHWS
 - $-10-24 \times 1/2$ UFPHMS, 10 x 1 FPHWS (3.5x3.5 hinge size only)

Specifications

Material substrate	Made from brass, 1040 steel or 304 series stainless steel
Certifications	 Certified ANSI/BHMA A156.1 for performance standards
	 Meets ANSI/BHMA 156.7 for template hinge dimensions

Dimensions

Height x Width	Size (mm)	Gauge	
3.5 x 3.5	89 x 89	0.123	
4 x 4	102 x 102	0.130	
4.5 x 4	114 x 102	0.134	
4.5 x 4.5	114 x 114	0.134	
5 x 4.5	127 x 114	0.146	

Refer to General Hinge Information page to determine proper hinge for application

Options

NRP	Non-removable pin
HT	Hospital tip
SH	Security stud - comes standard with NRP
RC-1/4, RC-5/8	Rounded corners
SEC	Socurity factorors nin in socket

Finishes

ВНМА	Description	Substrate	Finish
600	Primer Paint	Steel	USP
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
614	Oxidized Bronze	Brass	US10A
619	Satin Nickel	Brass	US15
622	Matte Black	Brass	B-BLK
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
643e/716	Aged Bronze	Brass	B-643e/716
629	Bright Stainless	Stainless steel	US32
630	Satin Stainless	Stainless steel	US32D
631	Matte Black	Steel	F-BLK
632	Bright Brass	Steel	US3
633	Satin Brass	Steel	US4
639	Satin Bronze	Steel	US10
640	Oil Rubbed Bronze	Steel	US10B
641	Oxidized Bronze	Steel	US10A
646	Satin Nickel	Steel	US15
651	Bright Chrome	Steel	US26
652	Satin Chrome	Steel	US26D
643e/716	Aged Bronze	Steel	F-643e/716
695	Dark Bronze Painted	Steel	F-695/US10BE



5BB1

5 Knuckle, ball bearing full mortise hinge

- Recommended for medium weight doors (<150 lbs)
- Recommended for medium frequency usage (<400 cycles per day)
- Made with two ball bearing assemblies
- Recommended for use with a door closer
- Packed with fasteners for hollow metal and wood doors
 - 12-24 x ¹/₂ UFPHMS, 12 x 1 ¹/₄ FPHWS
 - 10-24 x 1/2 UFPHMS, 10 x 1 FPHWS (3.5x3.5 hinge size only)

Specifications

Material substrate	Made from brass, 1040 steel or 304 series stainless steel	
Certifications	 Certified to ANSI/BHMA A156.1 for performance standards 	
	 Meets ANSI/BHMA 156.7 for template hinge dimensions 	
	 UL Classified for windstorm rated assemblies - R37965 	
	 UL10C Listed (3 hour) 	

Dimensions

Height x Width	Size (mm)	Gauge	
3.5 x 3.5	89 x 89	0.123	
4 x 4	102 x 102	0.130	
4.5 x 4	114 x 102	0.134	
4.5 x 4.5	114 x 114	0.134	
5 x 4.5	127 x 114	0.146	
5 x 5	127 x 127	0.146	

Refer to General Hinge Information page to determine proper hinge for application

Options

NRP	Non-removable pin	TW4	Four wire
HT	Hospital tip	TW4M*	Four wire with monitor
SH	Security stud - comes standard with NRP	TW8	Eight wire
RC-1/4, RC-5/8	Rounded corners	TW8M*	Eight wire with monitor
SEC	Security fasteners - pin-in-socket	TW12	Twelve wire
		MON*	Monitor (not available on 4x4)

^{*}TW and MON options are not available on 3.5×3.5 .

Finishes

ВНМА	Description	Substrate	Finish
600	Primer Paint	Steel	USP
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
614	Oxidized Bronze	Brass	US10A
619	Satin Nickel	Brass	US15
622	Matte Black	Brass	B-BLK
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
643e/716	Aged Bronze	Brass	B-643e/716
629	Bright Stainless	Stainless steel	US32
630	Satin Stainless	Stainless steel	US32D
631	Matte Black	Steel	F-BLK
632	Bright Brass	Steel	US3
633	Satin Brass	Steel	US4
639	Satin Bronze	Steel	US10
640	Oil Rubbed Bronze	Steel	US10B
641	Oxidized Bronze	Steel	US10A
646	Satin Nickel	Steel	US15
651	Bright Chrome	Steel	US26
652	Satin Chrome	Steel	US26D
643e/716	Aged Bronze	Steel	F-643e/716
695	Dark Bronze Painted	Steel	F-695/US10BE



5BB1HW

5 Knuckle, ball bearing, heavy weight full mortise hinge

- Recommended for heavier weight doors (>150 lbs)
- Recommended for high frequency usage (400 cycles per day)
- Made with four ball bearing assemblies
- Recommended for use with a door closer
- Packed with fasteners for hollow metal and wood doors
 - 12-24 x 1/2 UFPHMS, 12 x 1 1/4 FPHWS

Specifications

Material substrate	Made from brass, 1040 steel or 304 series stainless steel
Certifications	 Certified ANSI/BHMA A156.1 for performance standards
	 Meets ANSI/BHMA 156.7 for template hinge dimensions
	 UL Classified for windstorm rated assemblies - R37965
	 UL10C Listed (3 hour)

Dimensions

Height x Width	Size (mm)	Gauge	
4.5 x 4	114 x 102	0.180	
4.5 x 4.5	114 x 114	0.180	
5 x 4.5	127 x 114	0.190	
5 x 5	127 x 127	0.190	

Refer to General Hinge Information page to determine proper hinge for application

Options

NRP	Non-removable pin	TW4	Four wire
HT	Hospital tip	TW4M	Four wire with monitor
SH	Security stud - comes standard with NRP	TW8	Eight wire
RC-1/4, RC-5/8	Rounded corners	TW8M	Eight wire with monitor
SEC	Security fasteners - pin-in-socket	TW12	Twelve wire
		MON	Monitor

Finishes

BHMA	Description	Substrate	Finish
600	Primer Paint	Steel	USP
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
614	Oxidized Bronze	Brass	US10A
619	Satin Nickel	Brass	US15
622	Matte Black	Brass	B-BLK
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
643e/716	Aged Bronze	Brass	B-643e/716
629	Bright Stainless	Stainless steel	US32
630	Satin Stainless	Stainless steel	US32D
631	Matte Black	Steel	F-BLK
632	Bright Brass	Steel	US3
633	Satin Brass	Steel	US4
639	Satin Bronze	Steel	US10
640	Oil Rubbed Bronze	Steel	US10B
641	Oxidized Bronze	Steel	US10A
646	Satin Nickel	Steel	US15
651	Bright Chrome	Steel	US26
652	Satin Chrome	Steel	US26D
643e/716	Aged Bronze	Steel	F-643e/716
695	Dark Bronze Painted	Steel	F-695/US10BE



5BB1WT

5 Knuckle, ball bearing, wide throw full mortise hinge

- Recommended for medium weight doors (<150 lbs)
- Recommended for medium frequency usage (<400 cycles per day)
- Made with two ball bearing assemblies
- Recommended for use with a door closer
- Packed with fasteners for hollow metal and wood doors
 - 12-24 x 1/2 UFPHMS, 12 x 1 1/4 FPHWS

Specifications

Material substrate	1040 steel
Certifications	 Certified ANSI/BHMA A156.1 for performance standards
	 Meets ANSI/BHMA 156.7 for template hinge dimensions

Dimensions

Height x Width	Size (mm)	Gauge	
4.5 x 5	114 x 127	0.134	
4.5 x 6	114 x 152	0.134	
5 x 6	127 x 152	0.146	
5 x 7	127 x 178	0.146	
5 x 8	127 x 203	0.146	

Refer to General Hinge Information page to determine proper hinge for application

Options

NRP	Non-removable pin	TW4	Four wire
HT	Hospital tip	TW4M	Four wire with monitor
SH	Security stud - comes standard with NRP	TW8	Eight wire
RC-1/4, RC-5/8	Rounded corners	TW8M	Eight wire with monitor
SEC	Security fasteners - pin-in-socket	TW12	Twelve wire
		MON	Monitor

Finishes

ВНМА	Description	Substrate	Finish
600	Primer Paint	Steel	USP
631	Matte Black	Steel	F-BLK
632	Bright Brass	Steel	US3
633	Satin Brass	Steel	US4
639	Satin Bronze	Steel	US10
640	Oil Rubbed Bronze	Steel	US10B
641	Oxidized Bronze	Steel	US10A
646	Satin Nickel	Steel	US15
651	Bright Chrome	Steel	US26
652	Satin Chrome	Steel	US26D
643e/716	Aged Bronze	Steel	F-643e/716
695	Dark Bronze Painted	Steel	F-695/US10BE



5BBISC / 5BBIBSC

5 Knuckle, ball bearing, swing clear, full mortise hinges (square and beveled)

- Designed to completely clear the opening when door is opened 92°.
- Recommended for use in ADA door opening applications
- 5BB1SC made for square edge doors
- 5BB1BSC made for beveled edge doors
- Recommended for medium weight doors (<150 lbs)
- Recommended for medium frequency usage (<400 cycles per day)
- Made with two ball bearing assemblies
- Packed with fasteners for hollow metal and wood doors
 - 12-24 x 1/2 UFPHMS. 12 x 1 1/4 FPHWS

Specifications

Material substrate	Made from brass, 1040 steel or 304 series stainless steel
Certifications	 Certified to ANSI/BHMA A156.1 for performance standards
	 Meets ANSI/BHMA 156.7 for template hinge dimensions

Dimensions

Height x Width	Size (mm)	Gauge	
4.5	114	0.134	
5	127	0.146	

Refer to General Hinge Information page to determine proper hinge for application

Options

NRP	Non-removable pin	TW4	Four wire
HT	Hospital tip	TW4M	Four wire with monitor
RC-1/4, RC-5/8	Rounded corners	TW8	Eight wire
SEC	Security fasteners - pin-in-socket	TW8M	Eight wire with monitor
		TW12	Twelve wire
		MON	Monitor

Finishes

DUMA	Description	Cubatuata	Finish
ВНМА	Description	Substrate	Finish
600	Primer Paint	Steel	USP
629	Bright Stainless	Stainless steel	US32
630	Satin Stainless	Stainless steel	US32D
631	Matte Black	Steel	F-BLK
632	Bright Brass	Steel	US3
633	Satin Brass	Steel	US4
639	Satin Bronze	Steel	US10
640	Oil Rubbed Bronze	Steel	US10B
641	Oxidized Bronze	Steel	US10A
646	Satin Nickel	Steel	US15
651	Bright Chrome	Steel	US26
652	Satin Chrome	Steel	US26D
643e/716	Aged Bronze	Steel	F-643e/716
695	Dark Bronze Painted	Steel	F-695/US10BE



Meets ANSI/BHMA A156.1 A8122 - Steel A5122 - Stainless Steel A2122 - Brass

5BB1HWSC / 5BB1HWBSC

5 Knuckle, ball bearing, heavy weight, swing clear, full mortise hinges (square and beveled)

- Designed to completely clear the opening when door is opened 92°
- Recommended for use in ADA door opening applications
- 5BB1SCHW made for square edge doors
- 5BB1BSCHW made for beveled edge doors
- Recommended for heavier weight doors (>150 lbs)
- Recommended for high frequency usage (400 cycles per day)
- Made with four ball bearing assemblies
- Packed with fasteners for hollow metal and wood doors
 - 12-24 x 1/2 UFPHMS, 12 x 1 1/4 FPHWS



Hinges and pivots
Architectural hinges

Material substrate	Made from brass, 1040 steel or 304 series stainless steel			
Certifications	 Certified to ANSI/BHMA A156.1 for performance standards 			
	 Meets ANSI/BHMA 156.7 for template hinge dimensions 			

Dimensions

Height x Width	Size (mm)	Gauge
4.5	114	0.180
5	127	0.190

Refer to General Hinge Information page to determine proper hinge for application

Options

NRP	Non-removable pin	TW4	Four wire
HT	Hospital tip	TW4M	Four wire with monitor
RC-1/4, RC-5/8	Rounded corners	TW8	Eight wire
SEC	Security fasteners - pin-in-socket	TW8M	Eight wire with monitor
		TW12	Twelve wire
		MON	Monitor

Finishes

ВНМА	Description	Substrate	Finish
600	Primer Paint	Steel	USP
629	Bright Stainless	Stainless steel	US32
630	Satin Stainless	Stainless steel	US32D
631	Matte Black	Steel	F-BLK
632	Bright Brass	Steel	US3
633	Satin Brass	Steel	US4
639	Satin Bronze	Steel	US10
640	Oil Rubbed Bronze	Steel	US10B
641	Oxidized Bronze	Steel	US10A
646	Satin Nickel	Steel	US15
651	Bright Chrome	Steel	US26
652	Satin Chrome	Steel	US26D
643e/716	Aged Bronze	Steel	F-643e/716
695	Dark Bronze Painted	Steel	F-695/US10BE



1000 Series

Residential hinges

- 3.5 x 3.5 or 4 x 4 plain bearing hinges
- Recommended for doors weighing less than 70 lbs and not exceeding 3'0" x 7'0"
- Recommended for low frequency, residential applications
- Features removable pin and cap
- Now compatible with Ives hinge pin door stops, models 69, 70, 72, 73
- Not recommended for use with a door closer
- For metal door applications see 3PB1 and 5PB1 models
- Available with rounded (¹/₄" or ⁵/₀") or square corners
- Packed with fasteners for wood doors
 - #9 x 1 FPHWS

Specifications

Material substrate 1040 steel			
Dimensions			
Model	Height x Width (in)	Corner	
1010RP	3.5 x 3.5	Square	
1011RP	3.5 x 3.5	5/8" Radius	
1012RP	3.5 x 3.5	1/4" Radius	
1020RP	4 x 4	Square	
1021RP	4 x 4	5/8" Radius	
Einiah a a			

Finishes

ВНМА	Description	Substrate	Finish
631	Matte Black	Steel	F-622E
632*	Bright Brass	Steel	F-605E
646	Satin Nickel	Steel	F-619E
651	Bright Chrome	Steel	F-625E
652	Satin Chrome	Steel	F-626E
643e/716	Aged Bronze	Steel	F-716E

^{*} Only available on 1011 model. For other colors, consult factory.











Aluminum geared continuous hinges

Geared continuous hinges are designed to last the life of a building by distributing the weight of a door along the entire length of its frame. The geared continuous hinge has no pin. Instead, these hinges utilize a single gear section for the leaf and a separate gear section for the frame side of the door. The two are held in place by a full-length cover channel and rotate on a series of bearings. Ives HD models feature a spread bearing design for lighter weight doors. The XY models feature lateral and vertical adjustment after the hinge is secured to door and frame, a center loaded bearing design to help reduce frame issues and has available a hospital tip cap and electric through-wire panel with a continuous cover.

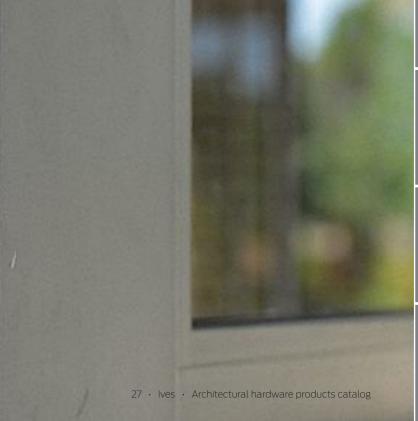


Hinges and pivots

Aluminum geared continuous hinges







Hinges and pivots

Aluminum geared continuous hinges

General information

ANSI/BHMA Certified

All Ives aluminum geared hinges are certified to ANSI/BHMA 156.26, Grade 1

XY models: Grade 1 150lb and 300lb door test HD models: Grade 1 150lb door test

UL Listed

All Ives Aluminum geared hinges are tested and approved UL 10C (90 minutes).

Material

6063-T6 Aluminum.

Hinge duty

All Ives Aluminum geared hinges are heavy duty (XY and HD models).



XY models

- Rounded gear design for extended life and smoother operation
- Patented, center loaded, interlocking bearing design which helps handle the opening and closing of the door better over time (alll sizes have 37 bearings)
- XY mounting slot adjustability on all full and half surface models to help with installation
- Frame guidance lip is extended further for retrofit applications to cover existing heavy weight architectural hinge preps
- Improved aesthetics with a curved, articulating cover design which eliminates pinch points

HD models

Features transmission gear design with bearings that are evenly spaced every 3" on center - Amount of bearings varies by size

- 83" 32 Bearings
- 85" 32 Bearings
- 95" 36 Bearings
- 120" 47 Bearings

Standard lengths

83", 85", 95", 119" (XY models), 120" (HD models) custom lengths available up to 119", consult factory. Handing required for 224HD.

Finishes

внма	US	Description	Base material
628	US28	Clear Aluminum Anodized	Aluminum
710	313AN	Dark Bronze Anodized	Aluminum
711	315AN	Black Anodized (XY only)	Aluminum

Custom finishes available, consult factory,

Field modifications

Ives aluminum geared continuous hinges can be cut to length from both ends during installation.

XY models

The unique mounting pattern of the XY hinge allows it to be cut down to 69" while still having double row fastners regardless of the original length of the hinge. Requires the hinge to be cut from both ends. Example: A 119" hinge can have 25" removed from each end to make it a 69" long hinge.

HD models

The unique mounting pattern allows to cut up to 6" from bottom while still having double row fasteners. If cut more than 13.5", other modifications may be necessary.

Door weight

For doors up to 200 lbs, no door reinforcement is required. For doors between 200 and 450 lbs a 16 gauge channel in the frame is required. For doors up to 600 lb, rivet nuts are required in the frame in addition to the frame reinforcement. Max door width of 4'0".

Hospital tips

For Ives 112XY and 224XY models, Ives offers a patented ligature resistant and tamper resistant hospital tip cap option ideal for behavioral heath and medical facilities to reduce the risk of injury or death due to ligature strangulation. The steeply sloped design prevents objects from hanging on cap by decreases ability for catching or looping with no exposed edges or gaps. It features a wrap around raised channel for added ligature resistance and fills in the door gap to cover hinge leaves.

Learn more at us.allegion.com/IvesXY.

Lifetime warranty

Ives continuous hinges carry a limited lifetime warranty with exception of electrified continuous hinges, which carry a 12 month warranty from time of shipment.

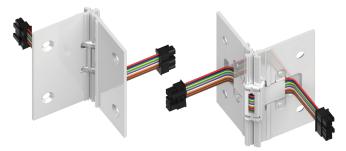
Learn more at <u>us.allegion.com/warranty</u>.

Aluminum geared continuous hinges

General information

Electrification options

Hinges and pivots



Electric power transfer (EPT) availabile on HD and XY models

Electric power transfer provides the most secure and best solution for transferring power from the door frame to the edge of a swinging door. Ives Continuous Hinges provide standard cut outs to fit Von Duprin EPT-2, EPT-10 and PNT-1 devices. Consult factory for other electrical cut out options. Door handing is required.

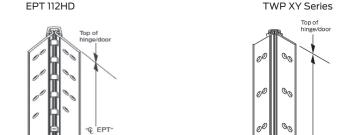
Electrical through-wire panel with Allegion Connect (TWP CON) (XY models only)

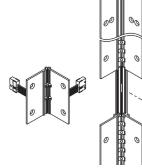
The most secure and best solution for powering your door. The redesigned XY Through-Wire Panel is heavy duty and easy-to-install. Hinge consists of single piece cover design for improved aesthetics and three sections with a standard bottom length and through-wire panel location. The panel can quickly slip in and out of the the hinge for maintenance and replacement. Unlike all of the other manufacturer solutions, the XY through-wire panel maintains a one piece appearance on the cover side of the hinge. The new wire design features a teflon coated wire which greatly improves performance and durability. The new panel also comes standard with the Allegion Connect 8-pin and 4-pin connectors which make it easy to connect to other electrical consumption devices. Warrantied for up to 5 years. Door handing is required.

Provides electric power transfer from the frame to the door in order to supply power to an electrified mortise or cylidrical locks, exit devices with electric latch retraction, and/or electric strikes (pairs of doors). Through-wire is rated 50 volts AC/DC at 3.5 amp continuous and 16 amp pulse. Maximum pulse 400 milliseconds. Ives XY TWP hinges are fully compatible with up to 12 wire installations.

Electrical cutouts

Ives aluminum continuous hinges are available with factory modified cutouts to accommodate most electrical frame to door requirements. Special templates are required.





Note: See ordering guide in price book for proper placement.

When ordering indicate the following:

- 1. Opening size.
- 2. Handing. LH, RH, LHR or RHR.
- 3. Manufacturer and model number of the electrical product being used. Example: Von Duprin ETPT2.

Because clearances may vary between door and frame manufacturer, and locations can be influenced by the door hardware it is always recommend contacting Ives Customer Technical for specific template information.

In accordance with industry standards, all cutouts are made from top edge of door to center line of cut-out. If top of door to top of cut-out is provided, $4.^3/_4$ " are added to the dimension provided to determine the centerline of the cut-out. This provides an extra $^1/_8$ " of tolerance to ensure the EPT will fit during installation when varying installation methods are used.

Standard length	HD	XY	XY
	EPT	EPT	TWP CON
83"	30"	30"	43.5"
85"	32"	32"	45.5"
95"	42"	42"	55.5"
119" (XY)	_	66"	79.5"
120" (HD)	67"	_	-

 $\rm XY\,TWP\,CON$ is located 39.5 inches from bottom of the hinge. Consult factory for TWP locations on custom length hinges.

Hinges and pivots

Aluminum geared continuous hinges

Mounting hardware

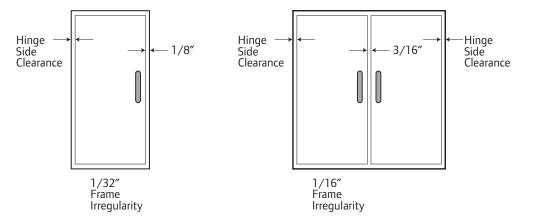
Standard hardware						
Full mortise hinges	12-24 x $^{3}/_{4}$ " Steel self drilling / self tapping phillips head screw					
Half surface hinges	12-24 x $^{3}/_{4}$ " Steel self drilling / self tapping phillips head screw					
Includes 210XY	Includes 210XY 12-24 x ³ / ₄ " Steel self drilling / self tapping hex head screw					
	$^{1}/_{4}$ -20 x $^{3}/_{4}$ " Phillips head machine screws and pan head through	n bolts				
Full surface hinges	12-24 x ³ / ₄ " Steel self drilling / self tapping hex head screw					
157XY only	1/4-20 x 3/4" Phillips head machine screws and pan head through	bolts				
Security screws - Hollow metal do	or and frame (SEC/HM)					
Full mortise hinges	12-24 X 1/2" Stainless steel socket security screw					
112HD and 224HD only						
Available as accessory pa	rts kit for full mortise XY hinges (026XY, 027XY, 040XY, 041XY, 112X	Y, 114XY, 224XY)				
Security screws - 1/2 wood, 1/2 ho	llow metal (SEC/WD/HM)					
Full Mortise Hinges	12-24 X 1/2" Stainless steel socket security screw					
112HD and 224HD only	12 X 1 1/4" Stainless steel socket security wood screw					
Available as accessory pa	rts kit for full mortise XY hinges (026XY, 027XY, 040XY, 041XY, 112X	Y, 114XY, 224XY)				
1/2 Self drill, self tap / 1/2 wood (7	TEK/WD)					
Full mortise hinges	12-24 x ³ / ₄ " Steel self drilling/self tapping phillips head screw	12 x 1 1/4" Phillips head wood screv				
Half surface hinges	12-24 x ³ / ₄ " Steel self drilling /self tapping phillips head screw	1/4 x 1 1/2" Hex head lag screw				
Full surface hinges	12-24 x ³ / ₄ " Steel self drilling/self tapping hex head screw	$^{1}/_{4}$ x $1 ^{1}/_{2}$ " Hex head lag screw				
Wood door and frame (WD)						
Full mortise hinges	12 x 1 1/4" Phillips head wood screw					
Half surface hinges	12 x 1 1/4" Phillips head wood screw					
Includes 210XY	$\frac{1}{4}$ x $\frac{1}{2}$ " Hex head lag screw					
Full surface hinges	1/4 x 1 1/2" Hex head lag screw					
157XY only						
Thread forming (TF)						
Full mortise hinges	12-24 x ³ / ₄ " Steel thread forming phillips head screw					

Available as accessory parts kit for full mortise XY hinges (026XY, 027XY, 040XY, 041XY, 112XY, 114XY, 224XY)

112HD and 224HD only

Clearance requirements

Consult your local authority having jurisdiction for specific fire codes relating to fire rated doors. The table below is only recommended for non fire related doors.



Single door

Hinges and pivots

Aluminum geared continuous hinges

					Door under-s	sizing
Model	Hinge-side clearance	Lock-side clearance	Frame irregularity	Beveled door clearance	Square edged	Beveled edge
026XY	5/16"	1/8"	1/32"	1/32"	15/32"	1/2"
027XY	5/16"	1/8"	1/32"	1/32"	15/32"	1/2"
040XY	5/16"	1/8"	1/32"	1/32"	15/32"	1/2"
041XY	5/16"	1/8"	1/32"	1/32"	15/32"	1/2"
045XY	5/16"	1/8"	1/32"	1/32"	5/16"	11/32"
046XY	5/16"	1/8"	1/32"	1/32"	5/16"	11/32"
053XY	5/16"	1/8"	1/32"	1/32"	5/16"	11/32"
054XY	5/16"	1/8"	1/32"	1/32"	5/16"	11/32"
112HD	5/16"	1/8"	1/32"	1/32"	15/32"	1/2"
112XY	5/16"	1/8"	1/32"	1/32"	15/32"	1/2"
114XY	5/16"	1/8"	1/32"	1/32"	15/32"	1/2"
157XY	1/16"	1/8"	1/32"	1/32"	⁷ / ₃₂ "	1/4"
210XY	1/16"	1/8"	1/32"	1/32"	7/32"	1/4"
224HD	5/16"	1/8"	1/32"	1/32"	15/32"	1/2"
224XY	5/16"	1/8"	1/32"	1/32"	15/32"	1/2"

Pair of doors

<u> </u>		·			Door under-	sizing		
Model	Hinge-side clearance (2 doors)	Lock-side clearance	Frame irregularity (2 doors)	Beveled door clearance (2 doors)	Square edge total	Square edge each door	Beveled edge total	Beveled edge each door
026XY	5/8"	3/16"	1/16"	1/16"	⁷ /8"	7/16"	5/16"	15/32"
027XY	5/8"	3/16"	1/16"	1/16"	⁷ /8"	7/16"	5/16"	15/32"
040XY	5/8"	3/16"	1/16"	1/16"	⁷ /8"	7/16"	5/16"	15/32"
041XY	5/8"	3/16"	1/16"	1/16"	⁷ /8"	⁷ / ₁₆ "	5/16"	15/32"
045XY	5/ ₁₆ "	3/16"	1/16"	1/16"	9/16"	9/32"	5/8"	5/16"
046XY	5/16"	3/16"	1/16"	1/16"	9/16"	9/32"	5/8"	5/16"
053XY	5/ ₁₆ "	3/16"	1/16"	1/16"	9/16"	9/32"	5/8"	5/16"
054XY	5/16"	3/16"	1/16"	1/16"	9/16"	9/32"	5/8"	5/16"
112HD	5/8"	3/16"	1/16"	1/16"	⁷ /8"	⁷ / ₁₆ "	5/16"	15/32"
112XY	5/8"	3/16"	1/16"	1/16"	⁷ /8"	7/16"	5/16"	15/32"
114XY	5/8"	3/16"	1/16"	1/16"	⁷ /8"	⁷ / ₁₆ "	5/16"	15/32"
157XY	1/8"	3/16"	1/16"	1/16"	3/8"	3/16"	⁷ / ₁₆ "	⁷ / ₃₂ "
210XY	1/8"	3/ ₁₆ "	1/16"	1/16"	3/8"	3/16"	⁷ / ₁₆ "	⁷ / ₃₂ "
224HD	5/8"	3/16"	1/16"	1/16"	⁷ /8"	7/16"	5/16"	15/32"
224XY	5/8"	3/16"	1/16"	1/16"	⁷ /8"	⁷ / ₁₆ "	5/16"	15/32"

Templates and installation instructions available on line at www.allegion.com/us

Hinges and pivots

Aluminum geared continuous hinges

How to order

Model	Option 1	Finish		Length	Option 2
1	2	3		4	5
112XY	- HT	 628	-	83	- TWP CON

Detail

1	Model	
02	бхү	Full mortise - narrow frame leaf, wide door leaf
02	7XY	Full mortise - wide door leaf
04	0XY	Full mortise - wide throw
04	1XY	Full mortise - swing clear
04	5XY	Half surface - narrow frame leaf, wide door leaf
04	6XY	Half surface - wide door leaf
05	ЗХҮ	Half surface - narrow frame leaf, narrow door leaf
05	4XY	Half surface - narrow door leaf
112	XY	Full mortise - narrow frame and door leaf
112	HD	Full mortise - narrow frame and door leaf
114	XY	Full mortise - narrow frame leaf, door edge protector
157	'XY	Full surface - center pivot
210	OXY	Full surface - swing clear
22	4XY	Full mortise - door edge protector
22	4HD	Full mortise - door edge protector

нт	Hospital tip (XY models only)
	(Only available on 112XY, 224XY)

3 Finish

ВНМА	Description	Substrate	Finish	Availability
628	Clear Aluminum Anodized	Aluminum	US28	_
710	Dark Bronze Anodized	Aluminum	313AN	_
711	Black Anodized	Aluminum	315AN	XY only
Custom finishes available consult factory				

4 Length

83" 85"

95"

119" (XY) / 120" (HD)

Custom lengths available up to 119", consult factory. When specifying length, handing required.

5 Option 2

р

(Only available on 026XY, 027XY, 112HD, 112XY, 114XY, 224HD, 224XY) Handing (LH and RH) required for 026, 027, 114, and 224 models

SECHM Security fasteners - pin-in-socket

SECWDHM Security fasteners - pin-in-socket (half wood, half hollow metal)
SECWDWD Security fasteners - pin-in-socket (wood door and frame)

TEKWD Half thread forming, half wood

TF Thread forming screws - pilot hole required (Only available with 112HD and 224HD)

TFWD Half thread forming, half wood

TWP CON Through-wire panel with Allegion Connect standard

(Only available on 026XY, 027XY, 112XY, 114XY, 224XY)

WD Wood door fasteners

Aluminum geared continuous hinges

026XY

Hinges and pivots

Full mortise - narrow frame leaf, wide door leaf

- Wide door leaf for 2" and 2 1/4" doors
- Recommended for gasketing and weatherstripping applications
- Patented center loaded, interlocking bearing design
- Non-handed for custom cut lengths
- 3/32" door inset
- 48" Maximum door width
- Beveled or square edge doors
- Frame guidance lip is extended further for retrofit applications to cover existing heavy weight architectural hinge preps.
- For doors weighing up to 450 pounds without reinforcing, 600 pounds with reinforcing

Specifications

Standard length	83", 85", 95", 119"
Standard mounting hardware	12-24 x ³ / ₄ " Steel self drilling/self tapping phillips head screw
Certifications	Exceeds Grade 1 ANSI/BHMA 156.26 for 150lbs and 300lbsUL10C listed (90 min)

Options

HT	Hospital tip
EPT	Electric power transfer
TWP CON	Electrical through-wire panel with Allegion Connect

Optional mounting hardware

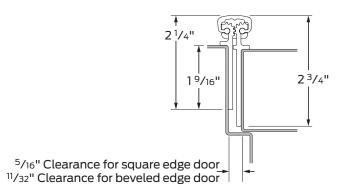
SECHM	Security screws - hollow metal door and frame
SECWDHM	Security screws - 1/2 wood, 1/2 hollow metal
SECWDWD	Security screws - wood door and frame
TEKWD	1/2 Self drill, self tap 1/2 wood
WD	Wood door and frame

Finishes

ВНМА	Description	Substrate	Finish	
628	Clear Aluminum Anodized	Aluminum	US28	
710	Dark Bronze Anodized	Aluminum	313AN	
711	Black Anodized	Aluminum	315AN	

Custom anodizing and painting are available, consult factory $% \left(x\right) =\left(x\right) +\left(x\right$

For single door applications:



Hinges and pivots

Aluminum geared continuous hinges

027XY

Full mortise - wide door leaf

- Wide door leaf for 2" and 2 1/4" doors
- Recommended for gasketing and weatherstripping applications
- Patented center loaded, interlocking bearing design
- Non-handed for custom cut lengths
- Flush mounted, no inset
- 48" Maximum door width
- Beveled or square edge doors
- Frame guidance lip is extended further for retrofit applications to cover existing heavy weight architectural hinge preps
- For doors weighing up to 450 pounds without reinforcing, 600 pounds with reinforcing

Specifications

<u> </u>	
Standard length	83", 85", 95", 119"
Standard mounting hardware	12-24 x ³ / ₄ " Steel self drilling/self tapping phillips head screw
Certifications	Exceeds Grade 1 ANSI/BHMA 156.26 for 150lbs and 300lbsUL10C listed (90 min)

Options

Options	
нт	Hospital tip
EPT	Electric power transfer
TWP CON	Electrical through-wire panel with Allegion Connect

Optional mounting hardware

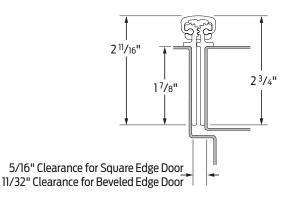
	-
SECHM	Security screws - hollow metal door and frame
SECWDHM	Security screws - 1/2 wood, 1/2 hollow metal
SECWDWD	Security screws - wood door and frame
TEKWD	$\frac{1}{2}$ Self drill, self tap $\frac{1}{2}$ wood
WD	Wood door and frame

Finishes

ВНМА	Description	Substrate	Finish
628	Clear Aluminum Anodized	Aluminum	US28
710	Dark Bronze Anodized	Aluminum	313AN
711	Black Anodized	Aluminum	315AN

Custom anodizing and painting are available, consult factory

For single door applications:





040XY

Hinges and pivots

Full mortise - wide throw

- Wide throw for 1 3/4" doors
- Patented center loaded, interlocking bearing design
- Non-handed for custom cut lengths

Aluminum geared continuous hinges

- Flush mounted, no inset
- 48" Maximum door width
- Beveled or square edge doors
- Frame guidance lip is extended further for retrofit applications to cover existing heavy weight architectural hinge preps
- For doors weighing up to 450 pounds without reinforcing, 600 pounds with reinforcing

Specifications

Standard length	83", 85", 95", 119"
Standard mounting hardware	12-24 x $^{3}/_{4}$ " Steel self drilling/self tapping phillips head screw
Certifications	 Exceeds Grade 1 ANSI/BHMA 156.26 for 150lbs and 300lbs
	UL10C listed (90 min)

Optional mounting hardware

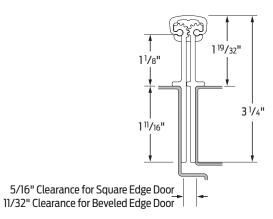
SECHM	Security screws - hollow metal door and frame
SECWDHM	Security screws - 1/2 wood, 1/2 hollow metal
SECWDWD	Security screws - wood door and frame
TEKWD	1/2 Self drill, self tap 1/2 wood
WD	Wood door and frame

Finishes

внма	Description	Substrate	Finish	
628	Clear Aluminum Anodized	Aluminum	US28	
710	Dark Bronze Anodized	Aluminum	313AN	
711	Black Anodized	Aluminum	315AN	

Custom anodizing and painting are available, consult factory

For single door applications:



Hinges and pivots

Aluminum geared continuous hinges

041XY

Full mortise - swing clear

- Swing clear for 1 3/4" doors
- Installs easily on doors with 90° opening
- Door edge protector
- Patented center loaded, interlocking bearing design
- Non-handed for custom cut lengths
- ¹/¹6" door inset
- 48" Maximum door width
- Beveled or square edge doors
- For doors weighing up to 450 pounds without reinforcing, 600 pounds with reinforcing



Specifications

Standard length	83", 85", 95", 119"
Standard mounting hardware	12-24 x ³ / ₄ " Steel self drilling/self tapping phillips head screw
Certifications	 Exceeds Grade 1 ANSI/BHMA 156.26 for 150lbs and 300lbs
	UL10C listed (90 min)

Optional mounting hardware

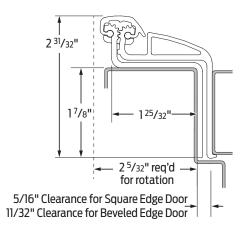
SECHM	Security screws - hollow metal door and frame
SECWDHM	Security screws - 1/2 wood, 1/2 hollow metal
SECWDWD	Security screws - wood door and frame
TEKWD	1/2 Self drill, self tap 1/2 wood
WD	Wood door and frame

Finishes

ВНМА	Description	Substrate	Finish	
628	Clear Aluminum Anodized	Aluminum	US28	
710	Dark Bronze Anodized	Aluminum	313AN	
711	Black Anodized	Aluminum	315AN	

Custom anodizing and painting are available, consult factory

For single door applications:



Half surface - narrow frame leaf, wide door leaf

Half surface for retrofit or new construction

Aluminum geared continuous hinges

- Frame leaf depth 1 9/16"
- Patented center loaded, interlocking bearing design
- XY (lateral and vertical) adjustability while hanging the door
- Pinch point between cover and door is eliminated
- Non-handed for custom cut lengths
- 9/32" door inset
- Frame guidance lip is extended further for retrofit applications to cover existing heavy weight architectural hinge preps
- For doors weighing up to 450 pounds without reinforcing, 600 pounds with reinforcing

Specifications

Standard length	83", 85", 95", 119"
Standard mounting	• 1/4-20 x 3/4" Phillips head machine screws and pan head through bolts
hardware	 12-24 x ³/₄" Steel self drilling/self tapping hex head screw
	 12-24 x ³/₄" Steel self drilling/self tapping phillips head screw
Certifications	Exceeds Grade 1 ANSI/BHMA 156.26 for 150lbs and 300lbs
	UL10C listed (90 min)

Optional mounting hardware

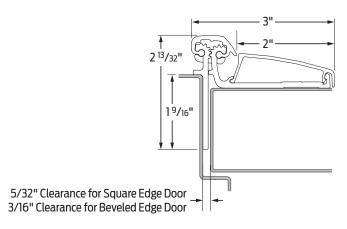
SECHM	Security screws - hollow metal door and frame
SECWDHM	Security screws - $\frac{1}{2}$ wood, $\frac{1}{2}$ hollow metal
SECWDWD	Security screws - wood door and frame
TEKWD	1/2 Self drill, self tap $1/2$ wood
WD	Wood door and frame

Finishes

BHMA	Description	Substrate	Finish	
628	Clear Aluminum Anodized	Aluminum	US28	
710	Dark Bronze Anodized	Aluminum	313AN	
711	Black Anodized	Aluminum	315AN	

Custom anodizing and painting are available, consult factory

For single door applications:



Aluminum geared continuous hinges

046XY

Half surface - wide door leaf

- Half surface for retrofit or new construction
- Frame leaf depth 1 7/8"
- Patented center loaded, interlocking bearing design
- XY (lateral and vertical) adjustability while hanging the door
- Pinch point between cover and door is eliminated
- Non-handed for custom cut lengths
- 9/32" door inset
- Frame guidance lip is extended further for retrofit applications to cover existing heavy weight architectural hinge preps
- For doors weighing up to 450 pounds without reinforcing, 600 pounds with reinforcing



Specifications

Standard length	83", 85", 95", 119"
Standard mounting	 12-24 x ³/₄" Steel self drilling / self tapping hex head screw
hardware	 12-24 x ³/₄" Steel self drilling / self tapping phillips head screw
	• 1/4-20 x 3/4" Phillips head machine screws and pan head through bolts
Certifications	 Exceeds Grade 1 ANSI/BHMA 156.26 for 150lbs and 300lbs
	UL10C listed (90 min)

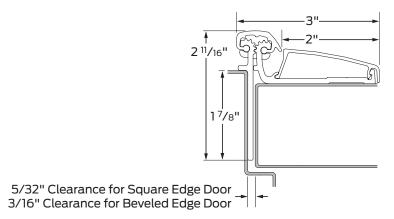
Optional m	Optional mounting hardware	
SECHM	Security screws - hollow metal door and frame	
SECWDHM	Security screws - 1/2 wood, 1/2 hollow metal	
SECWDWD	Security screws - wood door and frame	
TEKWD	1/2 Self drill, self tap 1/2 wood	
WD	Wood door and frame	

Finishes

ВНМА	Description	Substrate	Finish
628	Clear Aluminum Anodized	Aluminum	US28
710	Dark Bronze Anodized	Aluminum	313AN
711	Black Anodized	Aluminum	315AN

Custom anodizing and painting are available, consult factory

For single door applications:



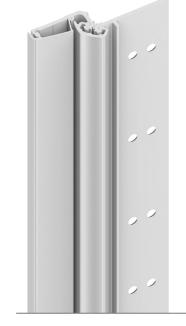
Aluminum geared continuous hinges

053XY

Hinges and pivots

Half surface - narrow frame leaf, narrow door leaf

- Half surface for retrofit or new construction
- Frame leaf depth 1 9/16"
- Recommended for gasketing and weatherstripping applications
- Patented center loaded, interlocking bearing design
- XY (lateral and vertical) adjustability while hanging the door
- Pinch point between cover and door is eliminated
- Non-handed for custom cut lengths
- 1/8" door inset
- Frame guidance lip is extended further for retrofit applications to cover existing heavy weight architectural hinge preps
- For doors weighing up to 450 pounds without reinforcing, 600 pounds with reinforcing



Specifications

Standard length	83", 85", 95", 119"
Standard mounting	• 1/4-20 x 3/4" Phillips head machine screws and pan head through bolts
hardware	 12-24 x ³/₄" Steel self drilling/self tapping hex head screw
	 12-24 x ³/₄" Steel self drilling/self tapping phillips head screw
Certifications	 Exceeds Grade 1 ANSI/BHMA 156.26 for 150lbs and 300lbs
	 UL10C listed (90 min)

Optional mounting hardware

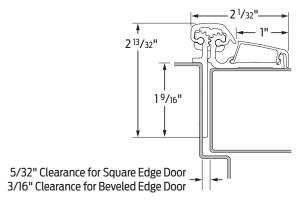
SECHM	Security screws - hollow metal door and frame
SECWDHM	Security screws - 1/2 wood, 1/2 hollow metal
SECWDWD	Security screws - wood door and frame
TEKWD	1/2 Self drill, self tap 1/2 wood
WD	Wood door and frame

Finishes

ВНМА	Description	Substrate	Finish	
628	Clear Aluminum Anodized	Aluminum	US28	
710	Dark Bronze Anodized	Aluminum	313AN	
711	Black Anodized	Aluminum	315AN	

Custom anodizing and painting are available, consult factory

For single door applications:



Aluminum geared continuous hinges

054XY

Half surface - narrow door leaf

- Half surface for retrofit or new construction
- Frame leaf depth 1⁷/₈"
- Recommended for gasketing and weatherstripping applications
- Patented center loaded, interlocking bearing design
- XY (lateral and vertical) adjustability while hanging the door
- Pinch point between cover and door is eliminated
- Non-handed for custom cut lengths
- ½" door inset
- Frame guidance lip is extended further for retrofit applications to
- For doors weighing up to 450 pounds without reinforcing, 600 pounds with reinforcing

cover existing heavy weight architectural hinge preps **Specifications**

Standard length	83", 85", 95", 119"
Standard mounting	 12-24 x ³/₄" Steel self drilling / self tapping hex head screw
hardware	 12-24 x ³/₄" Steel self drilling / self tapping phillips head screw
	• $^{1}/_{4}$ -20 x $^{3}/_{4}$ " Phillips head machine screws and pan head through bolts
Certifications	 Exceeds Grade 1 ANSI/BHMA 156.26 for 150lbs and 300lbs
	UL10C listed (90 min)

Optional mounting hardware

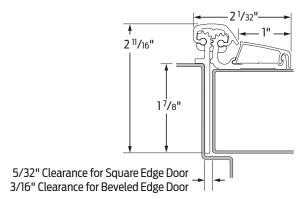
•	
SECHM	Security screws - hollow metal door and frame
SECWDHM	Security screws - 1/2 wood, 1/2 hollow metal
SECWDWD	Security screws - wood door and frame
TEKWD	1/2 Self drill, self tap 1/2 wood
WD	Wood door and frame

Finishes

ВНМА	Description	Substrate	Finish
628	Clear Aluminum Anodized	Aluminum	US28
710	Dark Bronze Anodized	Aluminum	313AN
711	Black Anodized	Aluminum	315AN

Custom anodizing and painting are available, consult factory

For single door applications:



112HD

Hinges and pivots

Full mortise - narrow frame and door leaf

Aluminum geared continuous hinges

- For 1 3/4" doors
- Spread bearing design
- Non-handed for custom cut lengths
- Flush mounted, no inset
- 48" Maximum door width
- Beveled or square edge doors
- For doors weighing up to 450 pounds without reinforcing, 600 pounds with reinforcing

Specifications

83", 85", 95", 120"	
ard mounting hardware 12-24 x 3/4" Steel self drilling/self tapping phillips head screw	
Exceeds Grade 1 ANSI/BHMA 156.26 for 150lbs and 300lbsUL10C listed (90 min)	
-	

Options

EPT	Electric power transfer

Optional mounting hardware

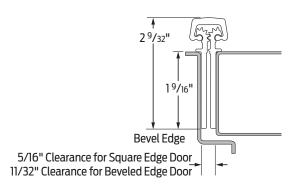
SECHM	Security screws - hollow metal door and frame
SECWDHM	Security screws - 1/2 wood, 1/2 hollow metal
SECWDWD	Security screws - wood door and frame
TEKWD	1/2 Self drill, self tap $1/2$ wood
TF	Thread forming screws
WD	Wood door and frame

Finishes

ВНМА	Description	Substrate	Finish	
628	Clear Aluminum Anodized	Aluminum	US28	
710	Dark Bronze Anodized	Aluminum	313AN	

Custom anodizing and painting are available, consult factory

For single door applications:





Aluminum geared continuous hinges

112XY

Full mortise - narrow frame and door leaf

- For 1³/₄" doors
- Patented center loaded, interlocking bearing design
- Non-handed for custom cut lengths
- Flush mounted, no inset
- 48" Maximum door width
- Beveled or square edge doors
- Frame guidance lip is extended further for retrofit applications to cover existing heavy weight architectural hinge preps
- For doors weighing up to 450 pounds without reinforcing, 600 pounds with reinforcing



Standard length	83". 85". 95". 119"
Standard mounting hardware	12-24 x ³ / ₄ " Steel self drilling/self tapping phillips head screw
Certifications	Exceeds Grade 1 ANSI/BHMA 156.26 for 150lbs and 300lbsUL10C listed (90 min)

Options

EPT	Electric power transfer
HT	Hospital tip
TWP CON	Electrical through-wire panel with Allegion Connect

Optional mounting hardware

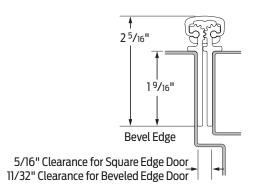
SECHM	Security screws - hollow metal door and frame
SECWDHM	Security screws - 1/2 wood, 1/2 hollow metal
SECWDWD	Security screws - wood door and frame
TEKWD	1/2 Self drill, self tap 1/2 wood
WD	Wood door and frame

Finishes

ВНМА	Description	Substrate	Finish
628	Clear Aluminum Anodized	Aluminum	US28
710	Dark Bronze Anodized	Aluminum	313AN

Custom anodizing and painting are available, consult factory

For single door applications:





Aluminum geared continuous hinges

Hinges and pivots

114XY

Full mortise - narrow frame leaf, door edge protector

- For 1³/₄" doors
- Door edge protector
- Recommended for gasketing and weatherstripping applications
- Patented center loaded, interlocking bearing design
- Non-handed for custom cut lengths
- ¹/¹6" door inset
- 48" Maximum door width
- Beveled or square edge doors
- Frame guidance lip is extended further for retrofit applications to cover existing heavy weight architectural hinge preps
- For doors weighing up to 450 pounds without reinforcing, 600 pounds with reinforcing



Specifications

Standard length	83", 85", 95", 119"
Standard mounting hardware	12-24 x $^{3}/_{4}$ " Steel self drilling/self tapping phillips head screw
Certifications	Exceeds Grade 1 ANSI/BHMA 156.26 for 150lbs and 300lbsUL10C listed (90 min)

Options

EPT	Electric power transfer
HT	Hospital tip
TWP CON	Electrical through-wire panel with Allegion Connect

Optional mounting hardware

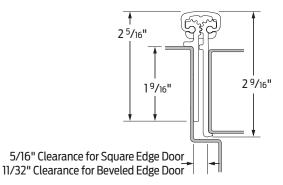
SECHM	Security screws - hollow metal door and frame
SECWDHM	Security screws - 1/2 wood, 1/2 hollow metal
SECWDWD	Security screws - wood door and frame
TEKWD	1/2 Self drill, self tap 1/2 wood
WD	Wood door and frame

Finishes

ВНМА	Description	Substrate	Finish
628	Clear Aluminum Anodized	Aluminum	US28
710	Dark Bronze Anodized	Aluminum	313AN

Custom anodizing and painting are available, consult factory $% \left(x\right) =\left(x\right) +\left(x\right$

For single door applications:



Aluminum geared continuous hinges

157XY

Full surface

- A patented easy-to-install, heavy duty, full surface continuous hinge
- Narrow frame
- Patented center loaded, interlocking bearing design
- XY (lateral and vertical) adjustability while hanging the door
- Articulating cover design eliminates pinch point between center channel cover and door and frame leaf covers
- Non-handed for custom cut lengths
- ¹/¹6" door inset
- 48" Maximum door width
- Beveled or square edge doors
- For doors weighing up to 550 lbs

Specifications

•	
Standard length	83", 95", 119"
Standard mounting	 12-24 x ³/₄" Steel self drilling / self tapping hex head screw
hardware	 ¹/₄-20 x ³/₄" Phillips head machine screws and pan head through bolts
Certifications	 Exceeds Grade 1 ANSI/BHMA 156.26 for 150lbs and 300lbs
	UL10C listed (90 min)

Optional mounting hardware

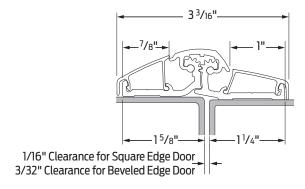
-		
TEKWD	1/2 Self drill, self tap 1/2 wood	
WD	Wood door and frame	

Finishes

ВНМА	Description	Substrate	Finish	
628	Clear Aluminum Anodized	Aluminum	US28	
710	Dark Bronze Anodized	Aluminum	313AN	
711	Black Anodized	Aluminum	315AN	

Custom anodizing and painting are available, consult factory

For single door applications:





210

Hinges and pivots

Full surface - swing clear

- Patented center loaded, interlocking bearing design
- XY (lateral and vertical) adjustability while hanging the door
- Articulating cover design eliminates pinch point between center channel cover and door and frame leaf covers
- Non-handed for custom cut lengths

Aluminum geared continuous hinges

- 1/32" door inset
- 48" Maximum door width
- Beveled or square edge doors
- For doors weighing up to 550 pounds

Specifications

Standard length	83", 85", 95", 119"
Standard mounting	 12-24 x ³/₄" Steel self drilling / self tapping hex head screw
hardware	 12-24 x ³/₄" Steel self drilling / self tapping phillips head screw
	• $^{1}/_{4}$ -20 x $^{3}/_{4}$ " Phillips head machine screws and pan head through bolts
Certifications	 Exceeds Grade 1 ANSI/BHMA 156.26 for 150lbs and 300lbs
	UL10C listed (90 min)

Optional mounting hardware

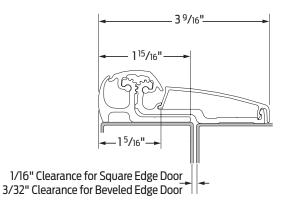
SECHM	Security screws - hollow metal door and frame
SECWDHM	Security screws - 1/2 wood, 1/2 hollow metal
SECWDWD	Security screws - wood door and frame
TEKWD	1/2 Self drill, self tap 1/2 wood
WD	Wood door and frame

Finishes

ВНМА	Description	Substrate	Finish	
628	Clear Aluminum Anodized	Aluminum	US28	
710	Dark Bronze Anodized	Aluminum	313AN	
711	Black Anodized	Aluminum	315AN	

Custom anodizing and painting are available, consult factory

For single door applications:





Aluminum geared continuous hinges

224HD

Full mortise - door edge protector

- For 1³/₄" doors
- Door edge protector
- Spread bearing design
- Non-handed for custom cut lengths
- ¹/¹6" Door Inset
- 48" Maximum door width
- Beveled or square edge doors
- For doors weighing up to 450 pounds without reinforcing, 600 pounds with reinforcing

Specifications

Standard length	83", 85", 95", 120"
Standard mounting hardware	12-24 x $^3/_4$ " Steel self drilling/self tapping phillips head screw
Certifications	Exceeds Grade 1 ANSI/BHMA 156.26 for 150lbsUL10C listed (90 min)

Options

EPT	Electric power transfer

Optional mounting hardware

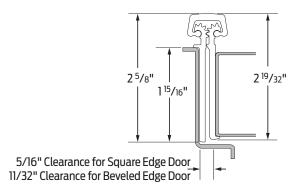
•	
SECHM	Security screws - hollow metal door and frame
SECWDHM	Security screws - 1/2 wood, 1/2 hollow metal
SECWDWD	Security screws - wood door and frame
TEKWD	1/2 Self drill, self tap 1/2 wood
TF	Thread forming screws
WD	Wood door and frame

Finishes

ВНМА	Description	Substrate	Finish	
628	Clear Aluminum Anodized	Aluminum	US28	
710	Dark Bronze Anodized	Aluminum	313AN	

Custom anodizing and painting are available, consult factory

For single door applications:





224XY

Hinges and pivots

Full mortise - door edge protector

Aluminum geared continuous hinges

- For 1 3/4" doors
- Door edge protector
- Patented center loaded, interlocking bearing design
- Non-handed for custom cut lengths
- ¹/¹6" door inset
- 48" Maximum door width
- Beveled or square edge doors
- Frame guidance lip is extended further for retrofit applications to cover existing heavy weight architectural hinge preps
- For doors weighing up to 450 pounds without reinforcing, 600 pounds with reinforcing



Specifications

Standard length	83", 85", 95", 119"
Standard mounting hardware	12-24 x $^{3}/_{4}$ " Steel self drilling/self tapping phillips head screw
Certifications	Exceeds Grade 1 ANSI/BHMA 156.26 for 150lbs and 300lbsUL10C listed (90 min)

Options

EPT	Electric power transfer
HT	Hospital tip
TWP CON	Electrical through-wire panel with Allegion Connect

Optional mounting hardware

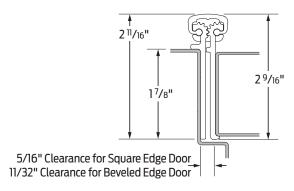
SECHM	Security screws - hollow metal door and frame
SECWDHM	Security screws - $\frac{1}{2}$ wood, $\frac{1}{2}$ hollow metal
SECWDWD	Security screws - wood door and frame
TEKWD	¹ / ₂ Self drill, self tap ¹ / ₂ wood
WD	Wood door and frame

Finishes

ВНМА	Description	Substrate	Finish	
628	Clear Aluminum Anodized	Aluminum	US28	
710	Dark Bronze Anodized	Aluminum	313AN	
711	Black Anodized	Aluminum	315AN	

Custom anodizing and painting are available, consult factory

For single door applications:



Pin and barrel continuous hinges

Pin and barrel continuous hinges share many of the same characteristics of a traditional hinge. Both have a center pin and rolled knuckles. However, a continuous Pin and Barrel hinge stretches along the entire length of the frame. Ives offers both stainless steel and primed steel to best match your specific application. Ives also offers the CS series pin and barrel hinges which provides a patented solution that brings the clean aesthetic design of aluminum geared continuous hinge to the ruggedness and safety afforded by stainless pin and barrel continuous hinges.







Pin and barrel continuous hinges

General information

Certifications

Hinges and pivots

- 600 and 700 Series meets ANSI/BHMA 156.26, Grade 1
- CS Series models certified ANSI/BHMA 156.26, Grade 1, 150lb door test

UL Listed

 All Ives pin and barrel hinges are certified UL10C listed (3 hr)

Material

- 600 Series 1012 Series, 14 Gauge cold-rolled steel
- 700, 702, 705, 711, 715 Series 304 Series, 14 Gauge stainless steel
- CS Series 304 Series, 14 Gauge stainless steel body and 6063-T6 aluminum cover

Barrel type

Standard series

The standard series pin and barrel continuous hinges features twin self lubricated nylon bearings with a stainless steel pin.

CS Series

The CS Series is a heavy duty, easy-to-install, stainless steel pin and barrel continuous hinge that can be used for fire applications and is highly suitable for aftermarket or new construction situations. The patented covers hide the unsightly pin and barrel of the standard pin and barrel hinges, giving the CS Series continuous hinge a stylish appearance to accompany heavy duty performance.

The CS Series includes medical grade, patented nylon winged bearings. They also include the XY adjustability feature which allows for better door alignment during installation.

Standard lengths

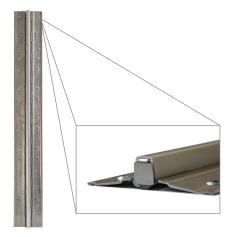
- 83", 85", 95", 120"
 - Custom lengths available up to 120", consult factory
 - Handing required for 702, 705, 711, 715

Finishes

ВНМА	Description	Substrate	Finish
600 Seri	es		
600	Grey Primer Paint	Steel	USP
700,702	, 705, 711, 715 Series		
630	Satin Stainless Steel	Stainless steel	US32D
700CS, 7	05CS, 711CS Series		
441	Satin Stainless Anodized	Aluminum	US32DAN
600	Grey Primer Paint	Aluminum	USP
628	Clear Aluminum Anodized	Aluminum	US28
688	Satin Brass Anodized	Aluminum	US4AN
709	Satin Bronze Anodized	Aluminum	US10AN
710	Dark Bronze Anodized	Aluminum	313AN
711	Black Anodized	Aluminum	315AN
712	Bright Chrome Anodized	Aluminum	US26AN
713	Satin Chrome Anodized	Aluminum	US26DAN

Custom finishes available, consult factory.





Field modifications

Ives pin and barrel continuous hinges can be cut to length during installation.

Standard models

The unique mounting pattern allows to cut up to 6" from bottom while still having double row fasteners. If cut more than 13.5", other modifications may be necessary.

CS models

The unique mounting pattern of the XY hinge allows it to be cut down to 69" while still having double row fasteners regardless of the original length of the hinge. Example: A 119" hinge can have 25" removed from each end to make it a 69" long hinge.

Door weight

For doors up to 200 lbs, no door reinforcement is required. For doors between 200 and 300 lbs, a 16 gauge channel in the frame is required. For doors up to 600 lb (max door width of 4'0"), rivet nuts are required in the frame in addition to the frame reinforcement.

Hospital tips (HT) for standard models

The standard hospital tip option includes an angle machined channel cover and bearing to provide a flush angled surface.

Must be ordered in exact lengths. Available on 600 and 700 Series hinges.

Lifetime warranty

Ives continuous hinges carry a limited lifetime warranty with exception of electrified continuous hinges, which carry a 12 month warranty from time of shipment.

Learn more at <u>us.allegion.com/warranty</u>.

Pin and barrel continuous hinges

General information

Electrification options*

Electric power transfer (EPT) availabile on 600, 700, 705, 715, 700CS, 715CS models

Electric power transfer provides the most secure and best solution for transferring power from the door frame to the edge of a swinging door. Ives Pin and Barrel Hinges provide standard cut outs to fit Von Duprin EPT- 2, EPT-10 and PNT-1 devices. Consult factory for other electrical cut out options. Door handing is required.

Electrical through-wire (TW8) for standard models (600, 700, 705, 715) only

Recommended for low frequency usage. Provides electric power transfer from the frame to the door cable in order to supply power to an electrified mortise or cylidrical locks, exit devices with electric latch retraction, and/or electric strikes (pairs of doors). Through-wire is rated 50 volts AC/DC at 3.5 amp continuous and 16 amp pulse. Maximum pulse 400 milliseconds. Ives through-wire hinges are fully compatible with 4 wire and 8 wire installations. Available CON option comes with the Allegion Connect 8-pin Connector which makes it easy to connect to other electrical consumption devices. A monitor (MON) switch is available as an engineered special. Consult factory for availability.

Electrical through-wire panel with Allegion Connect (TWP) (700CS models only)

The through-wire panel solution works in the CS mortise hinge to maintain the clean aesthetic design of aluminum geared continuous hinges. Made with the same medical grade bearings of Ives other pin and barrel hinges, the CS Series brings through-wire panel innovation to your continuous hinge application while keeping its great looks.

The CS Series through-wire panel is a heavy duty, easy-to-install, stainless steel panel. Tested to 2.5 million cycles, the CS Series panel can quickly slip in and out of the hinge for maintenance and replacement.

Unlike all of the other manufacturer solutions the CS Series through-wire panel maintains a one piece appearance on the cover side of the hinge. It installs with the same 5/16" clearance as aluminum geared hinges and works in all of the decorative cover finishes.

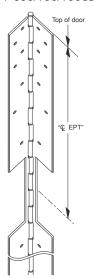
Provides electric power transfer from the frame to the door in order to supply power to an electrified mortise or cylindrical locks, exit devices with electric latch retraction, and/or electric strikes (pairs of doors). Through-wire panel is rated 50 volts AC/DC at 3.5 amp continuous and 16 amp pulse. Maximum pulse 400 milliseconds. Ives through-wire hinges are fully compatible with 4 wire and 8 wire installations. Available CON option comes with the Allegion Connect 8-pin Connector which makes it easy to connect to other electrical consumption devices.

*Only available for full mortise hinges.

Electrical cutouts

Ives pin and barrel continuous hinges are available with factory modified cutouts to accommodate most electrical frame to door requirements. Special templates are required.

EPT 600/700/700CS



Top of door

TW8 600/700s

Note: See ordering guide in price book for proper placement.

When ordering indicate the following:

- Opening size.
- 2. Handing. LH, RH, LHR or RHR.
- 3. Manufacturer and model number of the electrical product being used. Example; Von Duprin ETPT2

Because clearances may vary between door and frame manufacturer, and locations can be influenced by the door hardware it is always recommend contacting Ives Customer Technical for specific template information.

For your general information following are standard locations for Von Duprin EPT2 or EPT10, and TW (through-wire).

In accordance with industry standards, all cutouts are made from top edge of door to center line of cut-out.

Standard length	EPT	TW	TWP
83"	30"	43 19/32"	43 13/16"
85"	32"	45 17/32"	44 29/32"
95"	42"	55 ¹⁷ / ₃₂ "	55 ⁹ / ₃₂ "
120"	67"	80 17/32"	79 1/2"

Mounting hardware

Hinges and pivots

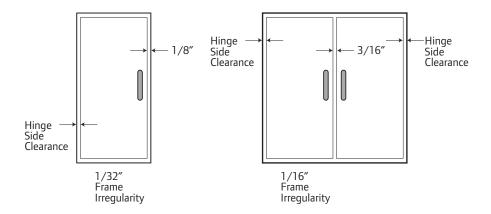
Pin and barrel continuous hinges

Standard Hardware	
600/602/611/700/702/705/711/715	10 x ½" Stainless self drilling/self tapping phillips head screw
	10 x 1" Stainless phillips head wood screw ($1/2$ pkg for door or frame)
705	10-32 x ³ / ₄ " Stainless screw and Adjusta-stud fastener
700CS/711CS/715CS	12-24 x ³ / ₄ " Stainless self drilling/self tapping phillips head screw
Security screws - hollow metal door ar	nd frame (SECHM)
600/700/602/702/705/611/711/715	10 X 1/2" Stainless steel Torx security screw
700CS/711CS/715CS	12-24 x ½" Stainless security head machine screw
Security screws - 1/2 wood, 1/2 hollow m	netal (SECWDHM)
600/700/602/702/705/611/711/715	10 X ½ "Stainless steel Torx security screw
	10 x 1" Stainless Torx security wood screw
Security screws - 1/2 wood, 1/2 hollow m	netal (SECWDWD)
600/700/602/702/705/611/711/715	10 x 1" Stainless Torx security wood screw
Wood door and frame (WD)	
600/602/611/700/702/705/711/715	10 x 1" Stainless phillips head wood screw
700CS/711CS/715CS	#12 x 1 1/4" Stainless sheet metal screw

Hinges and pivots
Pin and barrel continuous hinges

Clearance requirements

Consult your local authority having jurisdiction for specific fire codes relating to fire rated doors. The table below is only recommended for non fire related doors.



Single door

					Door under-sizir	ıg
Model	Hinge-side clearance	Lock-side clearance	Frame irregularity	Beveled door clearance	Square edged	Beveled edged
600	1/4"	1/8"	1/32"	1/32"	¹³ / ₃₂ "	⁷ / ₁₆ "
602	1/8"	1/8"	1/32"	1/32"	9/32"	5/16"
700	1/4"	1/8"	1/32"	1/32"	13/32"	⁷ / ₁₆ "
700CS	5/16"	1/8"	1/32"	1/32"	15/32"	1/2"
702	1/8"	1/8"	1/32"	1/32"	9/32"	5/16"
705	3/8"	1/8"	1/32"	1/32"	¹⁷ / ₃₂ "	9/16"
705*	1/2"	1/8"	1/32"	1/32"	21/3211	11/16"
711	⁷ / ₃₂ "	1/8"	1/32"	1/32"	3/8"	13/32"
711CS	3/8"	1/8"	1/32"	1/32"	17/32"	9/16"
715	1/4"	1/8"	1/32"	1/32"	13/32"	⁷ / ₁₆ "
715CS	5/16"	1/8"	1/32"	1/32"	15/32"	1/2"

^{*} Use the Adjusta-Studs with 705.

Pair of doors

					Door under-	sizing		
Model	Hinge-side	Lock-side	Frame	Beveled door	Square	Square edge	Beveled edge	Beveled edge
	clearance	clearance	irregularity	clearance	edge total	each door	total	each door
600	1/4"	3/16"	1/16"	1/16"	3/4"	3/8"	13/16"	13/32"
602	1/8"	3/16"	1/ ₁₆ "	1/16"	1/2"	1/4"	9/16"	9/32"
700	1/4"	3/16"	1/16"	1/16"	3/4"	3/8"	13/16"	13/32"
700CS	5/ ₁₆ "	3/16"	1/ ₁₆ "	1/16"	⁷ /8"	⁷ / ₁₆ "	15/16"	15/32"
702	1/8"	3/16"	1/16"	1/16"	1/2"	1/4"	9/16"	9/32"
705	3/8"	3/16"	1/ ₁₆ "	1/16"	1"	1/2"	1 1/16"	¹⁷ / ₃₂ "
705*	1/2"	3/16"	1/16"	1/16"	11/4"	5/8"	15/16"	21/32"
711	⁷ / ₃₂ "	3/16"	1/16"	1/16"	11/16"	11/32"	3/4"	3/8"
711CS	3/8"	3/16"	1/16"	1/16"	1"	1/2"	1 1/16"	¹⁷ / ₃₂ "
715	1/4"	3/16"	1/16"	1/16"	3/4"	3/8"	13/16"	13/32"
715CS	5/ ₁₆ "	3/16"	1/16"	1/16"	⁷ /8"	⁷ / ₁₆ "	15/16"	15/32"

^{*} Use the Adjusta-Studs with 705.

How to order

Pin and barrel continuous hinges

Hinges and pivots

Model		Option 1	Finish	Length		Option 2
1		2	3	4		5
700	-	HT	 US32D	 83	-	TW8 CON

Detail

Model

700/700CS Stainless steel full mortise

702 Stainless steel full surface - center pivot 705 Stainless steel full mortise - full wrap 711/711CS Stainless steel full surface - swing clear 715/715CS Stainless steel full mortise - halv wrap

600 Steel full mortise

Steel full surface - center pivot 602 611 Steel full surface - swing clear

Option 1

НТ Hospital tip (600 and 700 models only)

Finish

J FIIIISII				
BHMA	Description	Substrate	Finish	Availability
630	Satin Stainless Steel	Stainless steel	US32D	700 Series only
441	Satin Stainless Anodized	Stainless steel/aluminum	US32DAN	CS Series only
600	Grey Primer Paint	Stainless steel/aluminum	USP	CS Series only
688	Satin Brass Anodized	Stainless steel/aluminum	US4AN	CS Series only
709	Satin Bronze Anodized	Stainless steel/aluminum	US10AN	CS Series only
712	Bright Chrome Anodized	Stainless steel/aluminum	US26AN	CS Series only
713	Satin Chrome Anodized	Stainless steel/aluminum	US26DAN	CS Series only
628	Clear Aluminum Anodized	Stainless steel/aluminum	US28	CS Series only
710	Dark Bronze Anodized	Stainless steel/aluminum	313AN	CS Series only
711	Black Anodized	Stainless steel/aluminum	315AN	CS Series only
600	Grey Primer Paint	Steel	USP	600 Series only
Custom finishe	es available, consult factory.			

Length

83" 85"

95"

120"

Custom lengths available up to 120", consult factory. When specifying length, handing required.

Option 2

CON Allegion Connect (600, 700, 705, 715, 700CS models only)

EPT Electric power transfer prep (600, 700, 705, 715, 700CS, 715CS models only)

Handing (LH and RH) required for 026, 027, 114, and 224 models

SECHM Security fasteners - Torx

SECWDHM Security fasteners - Torx (half wood, half hollow metal) **SECWDWD** Security fasteners - Torx (wood door and frame) TW8 Electric hrough-wire (600, 700, 705, 715 models only) **TWP** Through-wire panel (only available on 700CS)

WD Wood door fasteners

Pin and barrel continuous hinges

600 / 700

Full mortise pin and barrel continuous hinge (steel and stainless steel)

- 1/4" diameter pin with nylon self-lubricating, medical grade split bearing
- For doors weighing up to 300 pounds without reinforcing, 600 pounds with reinforcing
- 1/8" Inset recommended for 1 3/4" doors
- 48" Maximum door width
- Non-handed for custom cut lengths
- Bevel or square edge door

Specifications

Standard length	83", 85", 95", 120"
Material substrate	600 - 1012 Cold-rolled steel
	 700 - 14 Gauge type 304 stainless steel
Standard mounting hardware	 #10 X 1/2" Self drilling, self tapping screws
	#10 X 1" Wood screws
Certifications	 Meets ANSI/BHMA 156.26
	 UL10C listed (3 hour)

Options

CON	Allegion Connect
EPT	Electric power transfer
HT	Hospital tip
TW8	Electrical through-wire

Optional mounting hardware

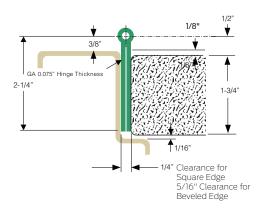
SECHM	Security screws - hollow metal door and frame
SECWDHM	Security screws – $\frac{1}{2}$ wood, $\frac{1}{2}$ hollow metal
SECWDWD	Security screws - wood door and frame
WD	Wood door and frame

Finishes

ВНМА	Description	Substrate	Finish	
600	Grey Primer Paint	Steel	USP	
630	Satin Stainless Steel	Stainless steel	US32D	

Custom paint available on 600 Series, consult factory

For single door applications:





Pin and barrel continuous hinges

700CS

Full mortise pin and barrel continuous hinge with decorative cover

- Patented cover protects hinge knuckle and creates a cleaner and neater appearance
- XY adjustability feature allows for better door alignment during installation
- Patented, medical grade, nylon winged bearings
- For doors weighing up to 300 pounds without reinforcing, 600 pounds with reinforcing
- 1/16" door inset
- 48" Maximum door width
- Non-handed
- Bevel or square edge door

Specifications

Standard length	83", 85", 95", 120"	
Material substrate	Gauge type 304 stainless steel	
Standard mounting hardware	12-24 X ³ / ₄ " Self drilling, self tapping screws	
Certifications	 Meets ANSI/BHMA 156.26 	
	 UL10C listed (3 hour) 	

Options

CON	Allegion Connect
EPT	Electric power transfer
TW8	Electrical through-wire

Optional mounting hardware

SECHM	Security screws - hollow metal door and frame
WD	Wood door and frame

Finishes

внма	Description	Substrate	Finish
441	Satin Stainless Anodized	Aluminum/steel	US32DAN
600	Grey Primer Paint	Aluminum/steel	USP
628	Clear Aluminum Anodized	Aluminum/steel	US28
688	Satin Brass Anodized	Aluminum/steel	US4AN
709	Satin Bronze Anodized	Aluminum/steel	US10AN
710	Dark Bronze Anodized	Aluminum/steel	313AN
711	Black Anodized	Aluminum/steel	315AN
712	Bright Chrome Anodized	Aluminum/steel	US26AN
713	Satin Chrome Anodized	Aluminum/steel	US26DAN

 $Custom\ paint\ available, consult\ factory.\ Standard\ custom\ paint\ is\ on\ cover\ only,\ specify\ if\ paint\ on\ whole\ hinge\ is\ needed.$

For single door applications:



Pin and barrel continuous hinges

602 / 702

Full surface pin and barrel continuous hinge (steel and stainless steel)

- ¼" diameter pin with nylon self-lubricating, medical grade split bearing
- For doors weighing up to 300 pounds without reinforcing, 600 pounds with reinforcing
- Flush mounted, no inset
- 48" Maximum door width
- Non-handed for custom cut lengths
- Bevel or square edge door

Specifications

Standard length 83", 85", 95", 120"	
Material substrate	602 - 1012 Cold-rolled steel702 - 14 Gauge type 304 stainless steel
Standard mounting hardware	 #10 X ½" Self drilling, self tapping screws #10 X 1" Wood screws Cover clips
Certifications	Meets ANSI/BHMA 156.26UL10C listed (3 hour)

Options

нт

				-
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Hospital tip

Optional mounting hardware SECHM Security screws - hollow metal door and frame

SECWDHM Security screws - 1/2 wood, 1/2 hollow metal SECWDWD Security screws - wood door and frame

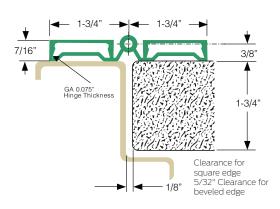
WD Wood door and frame

Finishes

ВНМА	Description	Substrate	Finish	
600	Grey Primer Paint	Steel	USP	
630	Satin Stainless Steel	Stainless steel	US32D	

Custom paint available on 600 Series, consult factory

For single door applications:





Pin and barrel continuous hinges

Hinges and pivots

705

Full mortise, full wrap pin and barrel continuous hinge (stainless steel)

- Full wrap edge guard
- Adjustable for undersized and out of square doors
- 1/4" diameter pin with nylon self-lubricating, medical grade split bearing
- For doors weighing up to 300 pounds without reinforcing, 600 pounds with reinforcing
- Flush mounted, no inset
- 48" Maximum door width
- Non-handed, handing required for custom cut lengths
- Bevel or square edge door

Specifications

Standard length	83", 85", 95", 120"	
Material substrate	14 Gauge type 304 stainless steel	
Standard mounting hardware	 #10-32 x ³/₄" Stainless screw and Adjusta-Stud* fastener #10 X 1/2" Self drilling, self tapping screws #10 X 1" Wood screws 	
Certifications	Meets ANSI/BHMA 156.26UL10C listed (3 hour)	

Options

CON	Allegion Connect
EPT	Electric power transfer
HT	Hospital tip
TW8	Electrical through-wire

Optional mounting hardware

SECHM	Security screws - hollow metal door and frame
SECWDHM	Security screws – $\frac{1}{2}$ wood, $\frac{1}{2}$ hollow metal
SECWDWD	Security screws - wood door and frame
WD	Wood door and frame

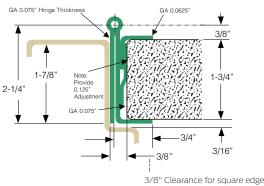
Finishes

ВНМА	Description	Substrate	Finish
630	Satin Stainless Steel	Stainless steel	US32D

Custom paint available, consult factory

For single door applications:

For pairs of doors see chart and general information.



13/32" Clearance for beveled edge



^{*} Adjusta-Stud allows up to ³/₈" width adjustment which ensures proper alignment and easy installation. Adjusta-Stud also makes it possible for future adjustments of the door on the frame through repositioning. If using Ajusta-Stud, 14 gauge reinforcements on frame and door required.

Pin and barrel continuous hinges

611 / 711

Swing clear pin and barrel continuous hinge (steel and stainless steel)

- Edge guard
- May be difficult to install on inside walls
- 1/4" diameter pin with nylon self-lubricating, medical grade split bearing
- For doors weighing up to 300 pounds without reinforcing, 600 pounds with reinforcing
- 48" Maximum door width
- Non-handed, handing required for custom cut lengths
- Square edge door

Specifications

83", 85", 95", 120"	
611 - 1012 Cold-rolled steel	
 711 - 14 Gauge type 304 stainless steel 	
#10 X 1/2" Self drilling, self tapping screws	
#10 X 1" Wood screws	
 Meets ANSI/BHMA 156.26 	
 UL10C listed (3 hour) 	

Options

HT	Hospital tip		

Optional mounting hardware

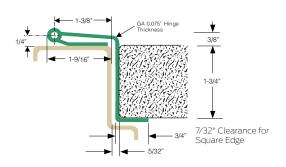
SECHM	Security screws - hollow metal door and frame
SECWDHM	Security screws - 1/2 wood, 1/2 hollow metal
SECWDWD	Security screws - wood door and frame
WD	Wood door and frame

Finishes

ВНМА	Description	Substrate	Finish
600	Grey Primer Paint	Steel	USP
630	Satin Stainless Steel	Stainless steel	US32D

Custom paint available on 600 Series, consult factory

For single door applications:





Pin and barrel continuous hinges

711CS

Hinges and pivots

Swing clear pin and barrel continuous hinge with decorative cover

- Patented cover protects hinge knuckle and creates a cleaner and neater appearance
- XY adjustability feature allows for better door alignment during installation
- Edge guard
- Easy to install mounting location on mortise end of frame
- 2 11/16" minimum frame face requirement
- Patented, medical grade, nylon winged bearings
- For doors weighing up to 300 pounds without reinforcing, 600 pounds with reinforcing
- ¹/¹6" door inset
- 48" Maximum door width
- Non-handed, handing required for custom cut lengths
- Square edge door

Specifications

Standard length	83", 85", 95", 120"	
Material substrate	Gauge type 304 stainless steel	
Standard mounting hardware	12-24 X ³ / ₄ " Self drilling, self tapping screws	
Certifications	 Meets ANSI/BHMA 156.26 	
	 UL10C listed (3 hour) 	

Optional mounting hardware

SECHM	Security screws - hollow metal door and frame
WD	Wood door and frame

Finishes

BHMA	Description	Substrate	Finish
441	Satin Stainless Anodized	Aluminum/steel	US32DAN
600	Grey Primer Paint	Aluminum/steel	USP
628	Clear Aluminum Anodized	Aluminum/steel	US28
688	Satin Brass Anodized	Aluminum/steel	US4AN
709	Satin Bronze Anodized	Aluminum/steel	US10AN
710	Dark Bronze Anodized	Aluminum/steel	313AN
711	Black Anodized	Aluminum/steel	315AN
712	Bright Chrome Anodized	Aluminum/steel	US26AN
713	Satin Chrome Anodized	Aluminum/steel	US26DAN

 $Custom\ paint\ available, consult\ factory.\ Standard\ custom\ paint\ is\ on\ cover\ only,\ specify\ if\ paint\ on\ whole\ hinge\ is\ needed.$

For single door applications:



Pin and barrel continuous hinges

715

Full mortise, half wrap pin and barrel continuous hinge (stainless steel)

- Half wrap edge guard
- 1/4" diameter pin with nylon self-lubricating, medical grade split bearing
- For doors weighing up to 300 pounds without reinforcing, 600 pounds with reinforcing
- ¹/¹6" door inset
- 48" Maximum door width
- Non-handed, handing required for custom cut lengths
- Square edge door

Specifications

Standard length	83", 85", 95", 120"	
Material substrate	14 Gauge type 304 stainless steel	
Standard mounting hardware	 #10 X ¹/₂" Self drilling, self tapping screws #10 X 1" Wood screws 	
Certifications	Meets ANSI/BHMA 156.26UL10C listed (3 hour)	

Options

CON	Allegion Connect	
EPT	Electric power transfer	
HT	Hospital tip	
TW8	Electrical through-wire	

Optional mounting hardware

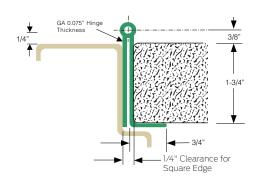
SECHM	Security screws - hollow metal door and frame
SECWDHM	Security screws - 1/2 wood, 1/2 hollow metal
SECWDWD	Security screws - wood door and frame
WD	Wood door and frame

Finishes

ВНМА	Description	Substrate	Finish	
630	Satin Stainless Steel	Stainless steel	US32D	

Custom paint available on 600 Series, consult factory

For single door applications:





Pin and barrel continuous hinges

715CS

Hinges and pivots

Full mortise, half wrap pin and barrel continuous hinge with decorative cover

- Patented cover protects hinge knuckle and creates a cleaner and neater appearance
- XY adjustability feature allows for better door alignment during installation
- Half wrap edge guard
- Patented, medical grade, nylon winged bearings
- For doors weighing up to 300 pounds without reinforcing, 600 pounds with reinforcing
- Flush mounted, no inset
- 48" Maximum door width
- Non-handed, handing required for custom cut lengths
- Square edge door

Specifications

83", 85", 95", 120"	
Gauge type 304 stainless steel	
12-24 X ³ / ₄ " Self drilling, self tapping screws	
 Meets ANSI/BHMA 156.26 	
 UL10C listed (3 hour) 	

Options

EPT	Electric power transfer

Optional mounting hardware

SECHM	Security screws - hollow metal door and frame
WD	Wood door and frame

Finishes

Description	Substrate	Finish
Satin Stainless Anodized	Aluminum/steel	US32DAN
Grey Primer Paint	Aluminum/steel	USP
Clear Aluminum Anodized	Aluminum/steel	US28
Satin Brass Anodized	Aluminum/steel	US4AN
Satin Bronze Anodized	Aluminum/steel	US10AN
Dark Bronze Anodized	Aluminum/steel	313AN
Black Anodized	Aluminum/steel	315AN
Bright Chrome Anodized	Aluminum/steel	US26AN
Satin Chrome Anodized	Aluminum/steel	US26DAN
	Satin Stainless Anodized Grey Primer Paint Clear Aluminum Anodized Satin Brass Anodized Satin Bronze Anodized Dark Bronze Anodized Black Anodized Bright Chrome Anodized	Satin Stainless Anodized Aluminum/steel Grey Primer Paint Aluminum/steel Clear Aluminum Anodized Aluminum/steel Satin Brass Anodized Aluminum/steel Satin Bronze Anodized Aluminum/steel Dark Bronze Anodized Aluminum/steel Black Anodized Aluminum/steel Bright Chrome Anodized Aluminum/steel

 $Custom\ paint\ available, consult\ factory.\ Standard\ custom\ paint\ is\ on\ cover\ only, specify\ if\ paint\ on\ whole\ hinge\ is\ needed.$

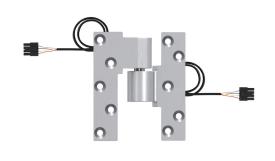
For single door applications:



Hinges and pivots
Pivots

Pivots

Pivots reduce stress on the frame by distributing the door weight throughout the floor and structure. By taking advantage of the structure strength, this makes a pivot the ideal solution for heavy doors. Center and pocket pivots also provide an aesthetic option for an opening. Ives offers a complete line of 3/4" offset, $1 \frac{1}{2}$ " offset, center hung, intermediate, pocket and power transfer pivots with all exposed parts made of brass or stainless steel for maximum corrosion resistance. The offerings include high strength brass and stainless-steel forgings, as well as castings for fire-rated and non-rated doors, combined with precision bearings for smooth operation. The positive locking vertical adjustment mechanism allows the installer to precisely position the door and balance the load.









General information

UL Listed

Pivots

Hinges and pivots

- Ives non-rated brass Pivots are tested and approved UL 10C (20 min) as noted on model
- Ives rated stainless steel Pivots are tested and approved UL 10C (3 hrs) as noted on model

Material

High strength brass and 304 series stainless steel forgings, and castings for rated and non-rated doors combined with radial and needle precision bearings for smooth operation. See specific models for more information.

Pivot duty

Last digit in pivot set number reflects the maximum door weight in hundreds of pound, e.g., 7215 = 500 pounds. For sets designated as "heavy duty", add 1,000 pounds, e.g., 7237F HD set = 1700 pounds.

See table on the following page for selecting the proper pivot for the application.

Add additional Intermediate Pivots for each 100 pounds of door weight and/or for doors exceeding 7' in height. Intermediate pivots should be placed every 2'6" as needed.

Mounting hardware

Stainless steel machine screws and wood screws standard for all metal door and frames and metal frame/wood door applications. Positive locking vertical adjustment mechanism allows the installer to precisely position the door and balance the load.

Electrification options

Electrified pivots are non-load bearing. Provides electric power transfer from the frame to the door in order to supply power to an electrified mortise or cylindrical locks, exit devices with electric latch retraction, and/or electric strikes (pairs of doors). Each wire is 28 AWG and rated 50 volts AC/DC at 3.5 amp continuous and 16 amp pulse. Maximum pulse 400 milliseconds.

Finishes

Description	Substrate	Finish
Primer Paint	Stainless steel	USP
Bright Brass	Brass	US3
Satin Brass	Brass	US4
Satin Bronze	Brass	US10
Oil Rubbed Bronze	Brass	US10B
Satin Nickel	Brass	US15
Matte Black	Brass	BLK
Bright Chrome	Brass	US26
Satin Chrome	Brass	US26D
Bright Stainless	Stainless steel	US32*
Satin Brass	Stainless steel	US32D*
Matte Black	Stainless steel	BLK
Satin Brass	Steel	US3
Satin Bronze	Steel	US10
Oil Rubbed Bronze	Steel	US10B
Satin Nickel	Steel	US15
Aged Bronze	Brass/stainless	643e/716
Aluminum Painted	Brass/stainless	SP28
Bronze Painted	Brass/stainless	SP10
Dark Bronze Painted	Brass/stainless	SP313/US10BE
Brass Painted	Brass/stainless	SP4
	Primer Paint Bright Brass Satin Brass Satin Bronze Oil Rubbed Bronze Satin Nickel Matte Black Bright Chrome Satin Chrome Bright Stainless Satin Brass Matte Black Satin Brass Matte Black Satin Brass Matte Black Satin Brass Alin Brass Alin Bronze Oil Rubbed Bronze Satin Nickel Aged Bronze Aluminum Painted Bronze Painted Dark Bronze Painted	Primer Paint Stainless steel Bright Brass Brass Satin Brass Brass Oil Rubbed Bronze Brass Satin Nickel Brass Matte Black Brass Bright Chrome Brass Satin Chrome Brass Satin Brass Stainless Steel Satin Brass Stainless Steel Satin Brass Stainless Steel Matte Black Stainless Steel Satin Brass Steel Matte Black Stainless steel Satin Brass Steel Satin Brass Steel Satin Brass Steel Satin Bronze Steel Oil Rubbed Bronze Steel Satin Nickel Steel Aged Bronze Brass/stainless Aluminum Painted Brass/stainless Bronze Painted Brass/stainless

- 1. Available on F fire-rated pivots and pocket pivots only.
- 2. Available on pocket pivots only.

For other colors, consult product support.

The Ives Power Transfer Intermediate (PT INT) pivots and Electrified Pocket Pivot (E) are available in 4 wire (TW4) or 8 wire (TW8). Supplied standard with Allegion Connect 4 or 8-pin Connector (CON) which makes it easy to connect to other electrical consumption devices.

Hinges and pivots
Pivots

Pivot selection chart

7200 series

				When ordering separate pivot applications, the following descriptions will be used for the pivot				
Pivot set	Pivot type	Bottom style mounting	UL listing	Max door weight	Handing	Тор	Bottom	Intermediate
7212	3/4" Offset	Jamb mounted	20 Minute	200	LH or RH	7212-7215-7222-7226-7227 TOP	7212 BTM	7212-7212V-7222 INT
7212V	3/4" Offset	Jamb mounted	20 Minute	200	LH or RH	7212V TOP	7212 BTM	7212-7212V-7222 INT
7215	3/4" Offset	Jamb mounted	20 Minute	500	LH or RH	7212-7215-7222-7226-7227 TOP	7215 BTM	7215-7226-7227 INT
7215F	3/4" Offset	Jamb mounted	3 Hour	500	LH or RH	7215F-7226F-7227F TOP	7215F BTM	7215F-7226F-7227F INT
7222	3/4" Offset	Floor mounted	20 Minute	200	LH or RH	7212-7215-7222-7226-7227 TOP	7222 BTM	7212-7212V-7222 INT
7226	3/4" Offset	Floor mounted	20 Minute	600	Non-handed	7212-7215-7222-7226-7227 TOP	7226 BTM	7215-7226-7227 INT
7226F	3/4" Offset	Floor mounted	3 Hour	600	Non-handed	7215F-7226F-7227F TOP	7226F BTM	7215F-7226F-7227F INT
7227	3/4" Offset	Mortise cement case	20 Minute	700	Non-handed	7212-7215-7222-7226-7227 TOP	7227 BTM	7215-7226-7227 INT
7227F	3/4" Offset	Mortise cement case	3 Hour	700	Non-handed	7215F-7226F-7227F TOP	7227F BTM	7215-7226-7227 INT
7230F	3/4" Offset	Floor mounted	3 Hour	1,000	Non-handed	7230F-7237F TOP	7230F BTM	7215F-7226F-7227F INT
7237F	3/4" Offset	Mortise cement case	3 Hour	1,750	Non-handed	7230F-7237F TOP	7237F BTM	7230F-7237F INT
7244F	11/2" Offset	Floor mounted	3 Hour	400	Non-handed	7244F-7245F TOP	7244F BTM	7230F-7237F INT
7245F	11/2" Offset	Mortise cement case	3 Hour	500	Non-handed	7244F-7245F TOP	7245F BTM	7244F-7245F INT
7253	Center hung	Floor mounted	-	300	Non-handed	7253-7255-7255J-7256 TOP	7253 BTM	7244F-7245F INT
7255	Center hung	Floor mounted	-	500	Non-handed	7253-7255-7255J-7256 TOP	7255 BTM	-
7255J	Center hung	Jamb mounted	-	500	Non-handed	7253-7255-7255J-7256 TOP	7255J BTM	-
7256	Center hung		-	600	Non-handed	7253-7255-7255J-7256 TOP	7256 BTM	-
7259	Center hung	Mortise cement case	-	1,000	Non-handed	7259 TOP	7259 BTM	-

How to order

Hinges and pivots

Pivots

Model	Style	Handing	Finish
1	2	3	4
7212	- SET	- LH	- US3

Detail

1 Model			
7212	7226	7237F	7255J
7212V	7226F	7244F	7256
7215	7227	7245F	7259
7215F	7227F	7253	91105F
7222	7230F	7255	E91105F

2 Style

SET Top and bottom set
TOP Top pivot only
BTM Bottom pivot only
INT Intermediate pivot only

PT INT Power transfer intermediate pivot only

3 Handing

LH Left hand door **RH** Right hand door Required on 7212, 7212V, 7222, all INT, and all PT INT.

3 Finish

ВНМА	Description	Finish	Availability		
600	Primer Paint	USP	See specific models		
605	Bright Brass	US3	See specific models		
606	Satin Brass	US4	See specific models		
612/639	Satin Bronze	US10	See specific models		
613	Oil Rubbed Bronze	US10B	See specific models		
619	Satin Nickel	US15	See specific models		
622/631	Matte Black	BLK	See specific models		
625	Bright Chrome	US26	See specific models		
626	Satin Chrome	US26D	See specific models		
629	Bright Stainless	US32	See specific models		
630	Satin Brass	US32D	See specific models		
643e/716	Aged Bronze	643e/716	See specific models		
689	Aluminum Painted	SP28	See specific models		
691	Bronze Painted	SP10	See specific models		
695	Dark Bronze Painted	SP313/US10BE	See specific models		
706	Brass Painted	SP4	See specific models		
Note: Please view specific models for info on availability					

Offset pivots

7212

3/4" Offset pivot, 200lb with top header mount

- Maximum door load 200 pounds
- Recommended for use with 1³/₄" minimum door thickness, with ¹/₈" bevel in 2"
- Vertical adjustment range ³/₁₆", with positive locking
- Handed LH or RH
- 7212 Set (7212 Top and 7212 Btm)
- 7212 Top (7212-7215-7222-7226-7227 Top), header mount
- 7212 Btm (7212 Btm), jamb mount

Specifications

Material substrate Made from cast brass	
Certifications	 Meets ANSI/BHMA A156.4 C07131
	 UL 10C Listed (20 min)

Available accessories

7212 INT	(7212-7212V-7222) Intermediate pivot (handed) as needed		
See general information for specifics on how many intermediate pivots are recommended.			

7212V

3/4" Offset pivot, 200lb with top jamb mount

- Maximum door load 200 pounds
- Recommended for use with 1 ³/₄" min. door thickness, with ¹/₈" bevel in 2"
- Vertical adjustment range ³/₁₆", with positive locking
- Handed LH or RH
- 7212V Set (7212V Top and 7212 Btm)
- 7212V Top (7212V), jamb mount
- 7212 Btm (7212 Btm), jamb mount

Specifications

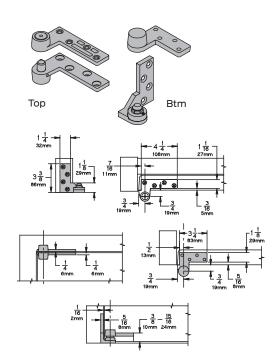
Material substrate	Made from cast brass	
Certifications	 Meets ANSI/BHMA A156.4 C07131 	
	UL 10C Listed (20 min)	

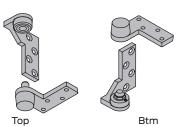
Available accessories

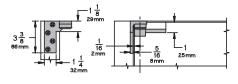
7212 INT (7212-7212V-7222) Intermediate pivot (handed) as needed See general information for specifics on how many intermediate pivots are recommended.

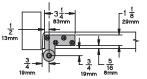
7212 and 7212V finishes

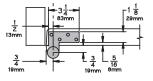
BHMA	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Brass	US15
622	Matte Black	Brass	BLK
625	Bright Chrome	Brass	625
626	Satin Chrome	Brass	626
_	Aged Bronze	Brass	643e/716
689	Aluminum Painted	Brass	SP28
691	Bronze Painted	Brass	SP10
695	Dark Bronze Painted	Brass	SP313/US10BE
706	Brass Painted	Brass	SP4

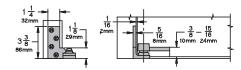












7215 / 7215F

3/4" Offset pivot, 500lb with top header mount (fire and non-fire rated models)

- Maximum door load 500 pounds
- Recommended for use with 1 ³/₄" minimum door thickness, with ¹/₈" bevel in 2"
- Vertical adjustment range ³/₁₆", with positive locking
- Handed LH or RH

Hinges and pivots
Offset pivots

- 7215 Set (7215 Top and 7215 Btm)
- 7215 Top (7212-7215-7222-7226-7227 Top), header mount
- 7215 Btm (7215 Btm), jamb mount
- 7215F Set (7215F Top and 7215F Btm), fire rated
- 7215F Top (7215F-7226F-7227F Top), header mount, fire rated
- 7215F Btm (7215F Btm), jamb mount, fire rated
- Optional WP resistant bottom pivot is modified for improved corrosion resistance [available in US26D (626) or US32D (630) only]

Specifications

Material substrate	 7215 - Made from cast brass 			
	 7215F - Made from 304 series stainless steel 			
Certifications	 Meets ANSI/BHMA A156.4 C07131 	 Meets ANSI/BHMA A156.4 C07131 		
	 7215 - UL 10C Listed (20 min) 			
 7215F - UL 10C Listed (3 hour) 				

Available accessories

7215 INT (7215-7226-7227) Intermediate pivot (handed) as needed
7215F INT (7215F-7226F-7227F) Intermediate pivot (handed) as needed
7215PT INT or (7215-7226-7227 PT INT) or (7215F-7226F-7227F PT INT) power
7215FPT INT transfer intermediate pivot (handed) for electrical applications; for additional wiring applications, consult product support

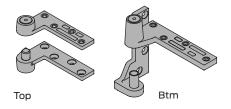
See general information for specifics on how many intermediate pivots are recommended.

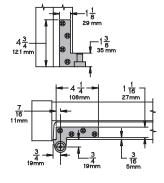
7215 Finishes

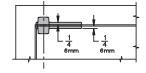
Description	Substrate	Finish
Bright brass	Brass	US3
Satin brass	Brass	US4
Satin bronze	Brass	US10
Oil rubbed bronze	Brass	US10B
Satin nickel	Brass	US15
Matte black	Brass	BLK
Bright chrome	Brass	625
Satin chrome	Brass	626
Aged bronze	Brass	643e/716
Aluminum painted	Brass	SP28
Bronze painted	Brass	SP10
Dark bronze painted	Brass	SP313/US10BE
Brass painted	Brass	SP4
	Bright brass Satin brass Satin bronze Oil rubbed bronze Satin nickel Matte black Bright chrome Satin chrome Aged bronze Aluminum painted Bronze painted Dark bronze painted	Bright brass Brass Satin brass Brass Satin bronze Brass Oil rubbed bronze Brass Satin nickel Brass Matte black Brass Bright chrome Brass Satin chrome Brass Aged bronze Brass Aluminum painted Brass Bronze painted Brass Dark bronze painted Brass

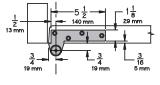
7215F Finishes

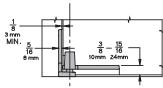
ВНМА	Description	Substrate	Finish
629	Bright stainless	Stainless steel	US32
630	Satin stainless	Stainless steel	US32D
631	Matte black	Stainless steel	BLK
632	Bright brass	Stainless steel	US3
639	Satin bronze	Stainless steel	US10
_	Aged bronze	Stainless steel	643e/716
689	Aluminum painted	Stainless steel	SP28
691	Bronze painted	Stainless steel	SP10
695	Dark bronze painted	Stainless steel	SP313/US10BE
706	Brass painted	Stainless steel	SP4











Hinges and pivots
Offset pivots

7222

3/4" Offset pivot, 200lb with top header mount and bottom base mount

- Maximum door load 200 pounds
- Recommended for use with 1 ³/₄" minimum door thickness, with ¹/₈" bevel in 2"
- Vertical adjustment range ³/₁₆", with positive locking
- Handed LH or RH
- 7222 Set (7222 Top and 7222 Btm)
- 7222 Top (7212-7215-7222-7226-7227 Top), header mount
- 7222 Btm (7222 Btm), base plate mount

Specifications

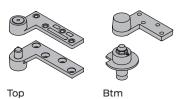
Material substrate	Made from cast brass
Certifications	 Meets ANSI/BHMA A156.4 C07162
	UL10C Listed (20 min)

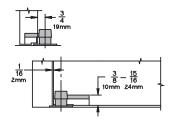
Available accessories

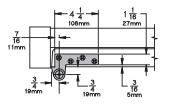
7222 INT	(7212-7212V-7222) Intermediate pivot (handed) as needed
See general infor	mation for specifics on how many intermediate pivots are recommended.

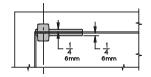
7222 Finishes

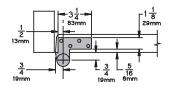
BHMA	Description	Substrate	Finish
605	Bright brass	Brass	US3
606	Satin brass	Brass	US4
612	Satin bronze	Brass	US10
613	Oil rubbed bronze	Brass	US10B
619	Satin nickel	Brass	US15
622	Matte black	Brass	BLK
625	Bright chrome	Brass	625
626	Satin chrome	Brass	626
_	Aged bronze	Brass	643e/716
689	Aluminum painted	Brass	SP28
691	Bronze painted	Brass	SP10
695	Dark bronze painted	Brass	SP313/US10BE
706	Brass painted	Brass	SP4











7226 / 7226F

Hinges and pivots
Offset pivots

3/4" Offset pivot, 600lb with top header mount and bottom base mount (fire and non-fire rated models)

- Maximum door load 600 pounds
- Recommended for use with 1 ³/₄" minimum door thickness, with ¹/₈" bevel in 2"
- Vertical adjustment range ³/₁₆", with positive locking
- Non-handed
- 7226 Set (7226 Top and 7226 Btm)
- 7226 Top (7212-7215-7222-7226-7227 Top), header mount
- 7226 Btm (7226 Btm), base plate mount
- 7226F Set (7226F Top and 7226F Btm), fire rated
- 7226F Top (7215F-7226F-7227F Top), header mount, fire rated
- 7226F Btm (7226F Btm), base plate mount, fire rated

Specifications

Material substrate	 7226 - Made from cast brass	
	7226F - Made from 304 series stainless steel	
Certifications	Meets ANSI/BHMA A156.4 C07162	
	7226 - UL10C Listed (20 min)	
	7226F - UL10C Listed (3 hour)	

Available accessories

7226 INT(7215-7226-7227) Intermediate pivot (handed) as needed7226F INT(7215F-7226F-7227F) Intermediate pivot (handed) as needed7226PT INT or(7215-7226-7227 PT INT) or (7215F-7226F-7227F PT INT) power7226FPT INTtransfer intermediate pivot (handed) for electrical applications; for

additional wiring applications, consult product support

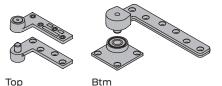
See general information for specifics on how many intermediate pivots are recommended.

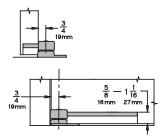
7226 Finishes

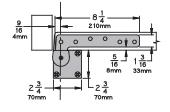
BHMA	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Brass	US15
622	Matte Black	Brass	BLK
625	Bright Chrome	Brass	625
626	Satin Chrome	Brass	626
_	Aged Bronze	Brass	643e/716
689	Aluminum Painted	Brass	SP28
691	Bronze Painted	Brass	SP10
695	Dark Bronze Painted	Brass	SP313/US10BE
706	Brass Painted	Brass	SP4

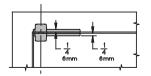
7226F Finishes

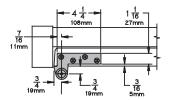
ВНМА	Description	Substrate	Finish
629	Bright Stainless	Stainless steel	US32
630	Satin Stainless	Stainless steel	US32D
631	Matte Black	Stainless steel	BLK
632	Bright Brass	Stainless steel	US3
639	Satin Bronze	Stainless steel	US10
_	Aged Bronze	Stainless steel	643e/716
689	Aluminum Painted	Stainless steel	SP28
691	Bronze Painted	Stainless steel	SP10
695	Dark Bronze Painted	Stainless steel	SP313/US10BE
706	Brass Painted	Stainless steel	SP4











Hinges and pivots Offset pivots

7227 / 7227F

3/4" Offset pivot, 700lb with top header mount and bottom base mount (fire and non-fire rated models)

- Maximum door load 700 pounds
- Recommended for use with 1 3/4" minimum door thickness, with 1/8" bevel in 2"
- Vertical adjustment range ³/₁₆", with positive locking
- Non-handed
- 7227 Set (7227 Top and 7227 Btm)
- 7227 Top (7212-7215-7222-7226-7227 Top), header mount
- 7227 Btm (7227 Btm), base plate mount
- 7227F Set (7227F Top and 7227F Btm), fire rated
- 7227F Top (7215F-7226F-7227F Top), header mount, fire rated
- 7227F Btm (7227F Btm), base plate mount, fire rated

Specifications

Material substrate	7227 - Made from cast brass	
	 7227F - Made from 304 series stainless steel 	
Certifications	 Meets ANSI/BHMA A156.4 C07121 	
	 7227 - UL10C Listed (20 min) 	
	 7227F - UL10C Listed (3 hour) 	

Available accessories

7227 INT	(7215-7226-7227) Intermediate pivot (handed) as needed
7227F INT	(7215F-7226F-7227F) Intermediate pivot (handed) as needed
7227PT INT or	(7215-7226-7227 PT INT) or (7215F-7226F-7227F PT INT) power
7227FPT INT	transfer intermediate pivot (handed) for electrical applications; for
	additional wiring applications, consult product support

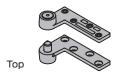
See general information for specifics on how many intermediate pivots are recommended.

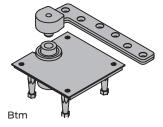
7227 Finishes

BUILDA	D	C. Itt-	Et-t-b
ВНМА	Description	Substrate	Finish
605	Bright brass	Brass	US3
606	Satin brass	Brass	US4
612	Satin bronze	Brass	US10
613	Oil rubbed bronze	Brass	US10B
619	Satin nickel	Brass	US15
622	Matte black	Brass	BLK
625	Bright chrome	Brass	625
626	Satin chrome	Brass	626
_	Aged bronze	Brass	643e/716
689	Aluminum painted	Brass	SP28
691	Bronze painted	Brass	SP10
695	Dark bronze painted	Brass	SP313/US10BE
706	Brass painted	Brass	SP4

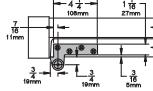
7227F Finishes

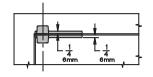
ВНМА	Description	Substrate	Finish
629	Bright stainless	Stainless steel	US32
630	Satin stainless	Stainless steel	US32D
631	Matte black	Stainless steel	BLK
632		Stainless steel	US3
639	Bright brass Satin bronze	Stainless steel	US10
039			
-	Aged bronze	Stainless steel	643e/716
689	Aluminum painted	Stainless steel	SP28
691	Bronze painted	Stainless steel	SP10
695	Dark bronze painted	Stainless steel	SP313/US10BE
706	Brass painted	Stainless steel	SP4

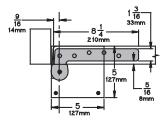


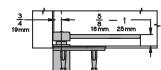












7230F

Hinges and pivots
Offset pivots

3/4" Offset pivot, 1000lb with top header mount and bottom base mount (fire rated)

- Maximum door load 1000 pounds
- Recommended for use with 1 $^3/_4$ " minimum door thickness, with $^1/_8$ " bevel in 2"
- Vertical adjustment range ³/₁₆", with positive locking
- Non-handed
- 7230F Set (7230F Top and 7230F Btm)
- 7230F Top (7230F-7237F Top), header mount
- 7230F Btm (7230F Btm), base plate mount

Specifications

Material substrate	Made from 304 series stainless steel
Certifications	 Meets ANSI/BHMA A156.4 C07162
	 UL10C Listed (3 hour)

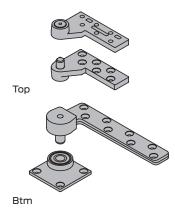
Available accessories

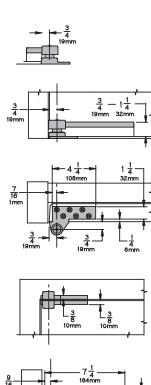
7230F INT	(7230F-7237F) Intermediate pivot (handed) as needed
7230FPT INT	(7230F-7237F PT INT) power transfer intermediate pivot for electrical
	applications: for additional wiring applications, consult product support

See general information for specifics on how many intermediate pivots are recommended.

7230F Finishes

ВНМА	Description	Substrate	Finish
629	Bright stainless	Stainless steel	US32
630	Satin stainless	Stainless steel	US32D
631	Matte black	Stainless steel	BLK
632	Bright brass	Stainless steel	US3
639	Satin bronze	Stainless steel	US10
_	Aged bronze	Stainless steel	643e/716
689	Aluminum painted	Stainless steel	SP28
691	Bronze painted	Stainless steel	SP10
695	Dark bronze painted	Stainless steel	SP313/US10BE
706	Brass painted	Stainless steel	SP4





Hinges and pivots
Offset pivots

7237F

3/4" Offset pivot, 1750lb with top header mount and bottom base mount (fire rated)

- Maximum door load 1750 pounds
- Recommended for use with 1 3/4" minimum door thickness, with 1/8" bevel in 2"
- Vertical adjustment range ³/₁₆", with positive locking
- Non-handed
- 7237F Set (7237F Top and 7237F Btm)
- 7237F Top (7230F-7237F Top), header mount
- 7237F Btm (7237F Btm), mortised cement case mount

Specifications

Material substrate	Made from 304 series stainless steel
Certifications	 Meets ANSI/BHMA A156.4 C07111
	 UL10C Listed (3 hour)

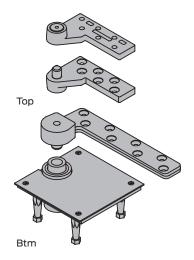
Available accessories

7237F INT	(7230F-7237F) Intermediate pivot (handed) as needed
7237FPT INT	(7230F-7237F PT INT) power transfer intermediate pivot for electrical
	applications; for additional wiring applications, consult product support

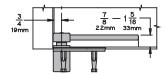
See general information for specifics on how many intermediate pivots are recommended

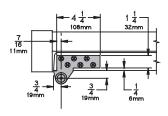
7237F Finishes

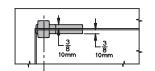
ВНМА	Description	Substrate	Finish
629	Bright stainless	Stainless steel	US32
630	Satin stainless	Stainless steel	US32D
631	Matte black	Stainless steel	BLK
632	Bright brass	Stainless steel	US3
639	Satin bronze	Stainless steel	US10
_	Aged bronze	Stainless steel	643e/716
689	Aluminum painted	Stainless steel	SP28
691	Bronze painted	Stainless steel	SP10
695	Dark bronze painted	Stainless steel	SP313/US10BE
706	Brass painted	Stainless steel	SP4

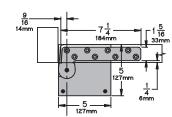












7244F

Hinges and pivots
Offset pivots

11/2" Offset pivot, 400lb with top header mount and bottom base mount (fire rated)

- Maximum door load 400 pounds
- Recommended for use with 1 ³/₄" minimum door thickness, with ¹/₈" bevel in 2"
- Vertical adjustment range ³/₁₆", with positive locking
- Non-handed
- 7244F Set (7244F Top and 7244F Btm)
- 7244F Top (7244F-7245F Top), header mount
- 7244F Btm (7244F Btm), base mount

Specifications

Material substrate	Made from 304 series stainless steel
Certifications	Meets ANSI/BHMA A156.4 C07162
	 UL10C Listed (3 hour)

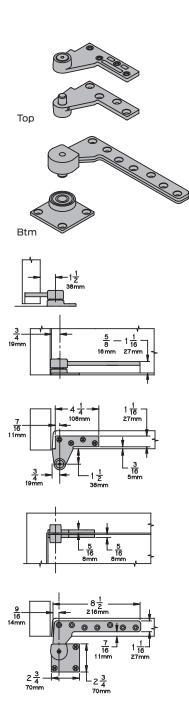
Available accessories

7244F INT (7244F-7245F) Intermediate pivot (handed) as needed; for additional electrical wiring applications, consult product support

See general information for specifics on how many intermediate pivots are recommended.

7244F Finishes

ВНМА	Description	Substrate	Finish
629	Bright stainless	Stainless steel	US32
630	Satin stainless	Stainless steel	US32D
631	Matte black	Stainless steel	BLK
632	Bright brass	Stainless steel	US3
639	Satin bronze	Stainless steel	US10
-	Aged bronze	Stainless steel	643e/716
689	Aluminum painted	Stainless steel	SP28
691	Bronze painted	Stainless steel	SP10
695	Dark bronze painted	Stainless steel	SP313/US10BE
706	Brass painted	Stainless steel	SP4



Hinges and pivots
Offset pivots

7245F

11/2" Offset pivot, 500lb with top header mount and bottom base mount (fire rated)

- Maximum door load 500 pounds
- Recommended for use with 1 3/4" minimum door thickness, with 1/8" bevel in 2"
- Vertical adjustment range ³/₁₆", with positive locking
- Non-handed
- 7245F Set (7245F Top and 7245F Btm)
- 7245F Top (7244F-7245F Top), header mount
- 7245F Btm (7245F Btm), mortised cement case mount

Specifications

Material substrate	Made from 304 series stainless steel	
Certifications	 Meets ANSI/BHMA A156.4 C07121 	
	 UL10C Listed (3 hour) 	

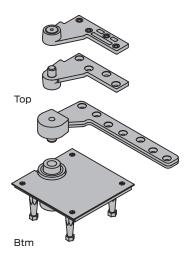
Available accessories

7245F INT	(7244F-7245F) Intermediate pivot (handed) as needed; for
	additional electrical wiring applications, consult product support

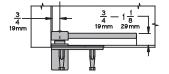
See general information for specifics on how many intermediate pivots are recommended.

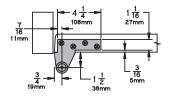
7245F Finishes

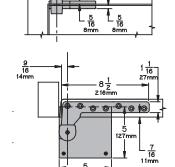
Description	Substrate	Finish
Bright stainless	Stainless steel	US32
Satin stainless	Stainless steel	US32D
Matte black	Stainless steel	BLK
Bright brass	Stainless steel	US3
Satin bronze	Stainless steel	US10
Aged bronze	Stainless steel	643e/716
Aluminum painted	Stainless steel	SP28
Bronze painted	Stainless steel	SP10
Dark bronze painted	Stainless steel	SP313/US10BE
Brass painted	Stainless steel	SP4
	Bright stainless Satin stainless Matte black Bright brass Satin bronze Aged bronze Aluminum painted Bronze painted Dark bronze painted	Bright stainless Stainless steel Satin stainless Stainless steel Matte black Stainless steel Bright brass Stainless steel Satin bronze Stainless steel Aged bronze Stainless steel Aluminum painted Stainless steel Bronze painted Stainless steel Dark bronze painted Stainless steel











7212-7212V-7222 INT

3/4" Offset intermediate pivot

NFPA 80, Section 3-3.8 requires intermediate pivot on some fire door applications, consult product support. Use for door heights over 7'0" and one every 2'6" as needed.

- This intermediate pivot is used with 7212, 7212V, and 7222 offset pivots
- Use for door weight over the pivot set limit. Use one additional pivot for every additional 100 pounds.
- Recommended for use with 1 3/4" minimum door thickness, with 1/8" bevel in 2"
- Handed LH or RH

Hinges and pivots
Intermediate pivots

Specifications

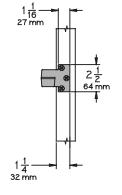
Material substrate	Made from cast brass
Certifications	 Meets ANSI/BHMA A156.4 C07382
	 UL10C Listed (3 hour)

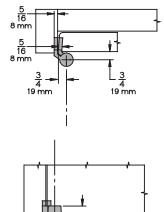
7212-7212V-7222 INT Finishes

Description	Substrate	Finish
Bright brass	Brass	US3
Satin brass	Brass	US4
Satin bronze	Brass	US10
Oil rubbed bronze	Brass	US10B
Satin nickel	Brass	US15
Matte black	Brass	BLK
Bright chrome	Brass	625
Satin chrome	Brass	626
Aged bronze	Brass	643e/716
Aluminum painted	Brass	SP28
Bronze painted	Brass	SP10
Dark bronze painted	Brass	SP313/US10BE
Brass painted	Brass	SP4
	Satin brass Satin bronze Oil rubbed bronze Satin nickel Matte black Bright chrome Satin chrome Aged bronze Aluminum painted Bronze painted Dark bronze painted	Satin brass Brass Satin bronze Brass Oil rubbed bronze Brass Satin nickel Brass Matte black Brass Bright chrome Brass Satin chrome Brass Aged bronze Brass Aluminum painted Brass Bronze painted Brass Dark bronze painted Brass

For other colors, consult factory.







-1 9 40 mm Hinges and pivots
Intermediate pivots

7215-7226-7227 INT / 7215F-7226F-7227F INT

3/4" Offset intermediate pivot (fire and non-fire rated models)

NFPA 80, Section 3-3.8 requires intermediate pivot on some fire door applications, consult product support. Use for door heights over 7'0" and one every 2'6" as needed.

- 7215-7226-7227 intermediate pivot is used with 7215, 7226, and 7227 offset pivots
- 7215F-7226F-7227F intermediate pivot is used with 7215F, 7226F, and 7227F offset pivots; fire rated
- Use for door weight over the pivot set limit. Use one additional pivot for every additional 100 pounds
- Recommended for use with 1 3/4" minimum door thickness, with 1/8" bevel in 2"
- Handed LH or RH

Specifications

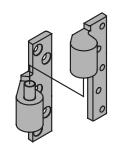
Material substrate	 7215-7226-7227 - Made from cast brass 	
	 7215F-7226F-7227F - Made from 304 series stainless st 	teel
Certifications	 7215-7226-7227 - Meets ANSI/BHMA A156.4 C07321 	
	 7215-7226-7227 - UL10C Listed (20 min) 	
	 7215F-7226F-7227F - Meets ANSI/BHMA A156.4 C0737 	7
	 7215F-7226F-7227F - UL10C Listed (3 hour) 	

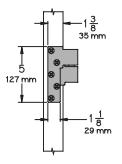
7215-7226-7227 INT Finishes

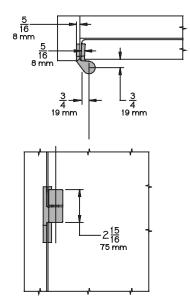
ВНМА	Description	Substrate	Finish
605	Bright brass	Brass	US3
606	Satin brass	Brass	US4
612	Satin bronze	Brass	US10
613	Oil rubbed bronze	Brass	US10B
619	Satin nickel	Brass	US15
622	Matte black	Brass	BLK
625	Bright chrome	Brass	625
626	Satin chrome	Brass	626
_	Aged bronze	Brass	643e/716
689	Aluminum painted	Brass	SP28
691	Bronze painted	Brass	SP10
695	Dark bronze painted	Brass	SP313/US10BE
706	Brass painted	Brass	SP4

7215F-7226F-7227F INT Finishes

ВНМА	Description	Substrate	Finish
629	Bright stainless	Stainless steel	US32
630	Satin stainless	Stainless steel	US32D
631	Matte black	Stainless steel	BLK
632	Bright brass	Stainless steel	US3
639	Satin bronze	Stainless steel	US10
_	Aged bronze	Stainless steel	643e/716
689	Aluminum painted	Stainless steel	SP28
691	Bronze painted	Stainless steel	SP10
695	Dark bronze painted	Stainless steel	SP313/US10BE
706	Brass painted	Stainless steel	SP4







7230F-7237F INT

3/4" Offset intermediate pivot, fire rated

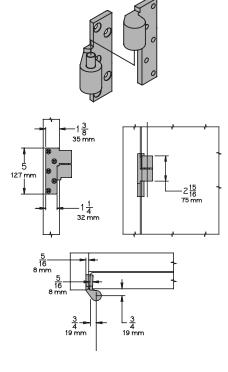
NFPA 80, Section 3-3.8 requires intermediate pivot on some fire door applications, consult product support. Use for door heights over 7'0" and one every 2'6" as needed.

- This intermediate pivot is used with 7230F and 7237F offset pivots
- Use for door weight over the pivot set limit. Use one additional pivot for every additional 100 pounds
- Recommended for use with 1 ³/₄" minimum door thickness, with ¹/₈" bevel in 2"
- Handed LH or RH

Hinges and pivots
Intermediate pivots

Specifications

Material substrate	Made from 304 series stainless steel	
Certifications	 Meets ANSI/BHMA A156.4 C07311 	
	 UL10C Listed (3 hour) 	



7244F-7245F INT

11/2" Offset intermediate pivot, fire rated

NFPA 80, Section 3-3.8 requires intermediate pivot on some fire door applications, consult product support. Use for door heights over 7'0" and one every 2'6" as needed.

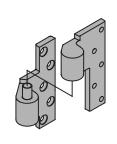
- This intermediate pivot is used with 7244F and 7245F offset pivots
- Use for door weight over the pivot set limit, use one additional pivot for every additional 100 pounds.
- Recommended for use with 1 3/4" minimum door thickness, with 1/8" bevel in 2"
- Handed LH or RH

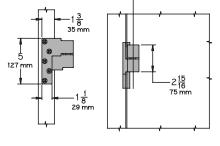
Specifications

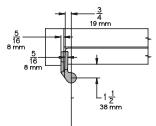
Material substrate	Made from 304 series stainless steel
Certifications	 Meets ANSI/BHMA A156.4 C07371
	 UL10C Listed (3 hour)

7230F-7237F INT and 7244F-7245F INT Finishes

ВНМА	Description	Substrate	Finish
629	Bright stainless	Stainless steel	US32
630	Satin stainless	Stainless steel	US32D
631	Matte black	Stainless steel	BLK
632	Bright brass	Stainless steel	US3
639	Satin bronze	Stainless steel	US10
_	Aged bronze	Stainless steel	643e/716
689	Aluminum painted	Stainless steel	SP28
691	Bronze painted	Stainless steel	SP10
695	Dark bronze painted	Stainless steel	SP313/US10BE
706	Brass painted	Stainless steel	SP4







Hinges and pivots
Intermediate pivots

7215PT-7226PT-7227PT INT / 7215FPT-7226FPT-7227FPT INT

3/4" Offset power transfer intermediate pivot (fire and non-fire rated models)

- 7215PT-7226PT-7227PT intermediate pivot is used with 7215, 7226, and 7227 offset pivots
- 215FPT-7226FPT-7227FPT intermediate pivot is used with 7215F, 7226F, 7227F offset pivots; fire rated
- Non-load bearing
- Available in 28 gauge TW4 or TW8. For additional electrical wiring applications,
 - consult product support.
- Rated 50 VDC or VAC @ 3.5 amps. Continuous or 16 amp pulse, maximum pulse 400 milliseconds
- Recommended for use with 1 3/4" minimum door thickness, with 1/8" bevel in 2"
- Handed LH or RH

Specifications

-	
Material substrate	7215PT-7226PT-7227PT - Offered in brass substrate
	7215FPT-7226FPT-7227FPT - Offered in stainless steel
Certifications	7215PT-7226PT-7227PT - UL10C Listed (20 min)
	7215FPT-7226FPT-7227FPT - UL10C Listed (3 hour)
	Meets UL 634 7215PT-7226PT-7227PT - UL10C Listed (20 min)
	7215FPT-7226FPT-7227FPT - UL10C Listed (3 hour)
	Meets UL 634

7215PT-7226PT-7227PT INT Finishes

BHMA	Description	Substrate	Finish
605	Bright brass	Brass	US3
606	Satin brass	Brass	US4
612	Satin bronze	Brass	US10
613	Oil rubbed bronze	Brass	US10B
619	Satin nickel	Brass	US15
622	Matte black	Brass	BLK
625	Bright chrome	Brass	625
626	Satin chrome	Brass	626
-	Aged bronze	Brass	643e/716
689	Aluminum painted	Brass	SP28
691	Bronze painted	Brass	SP10
695	Dark bronze painted	Brass	SP313/US10BE
706	Brass painted	Brass	SP4

For other colors, consult factory.

7215FPT-7226FPT-7227FPT INT Finishes

BHMA	Description	Substrate	Finish
629	Polished stainless steel	Steel	US32
630	Satin stainless steel	Steel	US32D
631	Matte black	Steel	F-BLK
632	Bright brass	Steel	US3
639	Satin bronze plated	Steel	US10
_	Aged bronze	Steel	643e/716
689	Aluminum painted	Steel	SP28
691	Bronze painted	Steel	SP10
695	Dark bronze painted	Steel	SP313/US10BE
706	Brass painted	Steel	SP4



7230FPT - 7237FPT INT

3/4" Offset power transfer intermediate pivot (fire rated)

- 7230FPT-7237FPT INT ³/₄" fire rated intermediate pivot is used with 7230F, 7237F offset pivots
- Non-load bearing

Hinges and pivots
Intermediate pivots

- Available in with 28 gauge TW4 or TW8 (for additional electrical wiring applications, consult product support)
- Rated 50 VDC or VAC @ 3.5 amps; Continuous or 16 amp pulse, maximum pulse 400 milliseconds
- Recommended for use with 1 ³/₄" minimum door thickness, with ¹/₈" bevel in 2"
- Handed LH or RH



Material substrate	Offered in stainless steel
Certifications	UL10C Listed (3 hour)
	Meets UL 634

7230FPT - 7237FPT INT Finishes

ВНМА	Description	Substrate	Finish
629	Polished stainless steel	Steel	US32
630	Satin stainless steel	Steel	US32D
631	Matte black	Steel	F-BLK
632	Bright brass	Steel	US3
639	Satin bronze plated	Steel	US10
_	Aged bronze	Steel	643e
689	Aluminum painted	Steel	SP28
691	Bronze painted	Steel	SP10
695	Dark bronze painted	Steel	SP313/US10BE
706	Brass painted	Steel	SP4



Hinges and pivots Center hung pivots

1233

Center hung pivot, 300lb with bottom base mount

- Maximum door load 300 pounds
- Recommended for use with 1 3/4" minimum door thickness
- Not recommended for doors larger than 4'0" X 8'0"
- Easy installation, tilt on bearing and bearing pin
- Adjustable floor to door clearance ³/₁₆" to ³/₄", consult product support if greater than ³/₄"
- Vertical adjustment range ³/₁₆", with positive locking
- Non-handed
- 7253 Set (7253 Top and 7253 Btm)
- 7253 Top (7253-7255-7255J-7256 Top), header mount
- 7253 Btm (7253 Btm), base plate mount

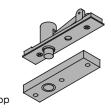
Specifications

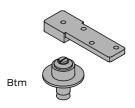
Material substrate	Made from cast brass	
Certifications	Meets ANSI/BHMA A156.4 C07032	
Dimensions	 Radius stop (A) to clear heel of door edge. 	
	 Pivot distance (B) 1³/₄" (44mm) minimum from jamb to centerline of pivot 	
	pin. Radius heel edge of door, 1 5/8" (41mm) minimum recommended.	
	 Clearance from bottom edge of door to floor mounting surface is 	
	adjustable from $3/16$ " (5mm) to $3/4$ " (19mm) by varying the depth of the	
	mortise (C) in the bottom of the door, refer to Chart D. Consult product	
	support when clearance is over 3/4" (19mm).	

7253 Finishes

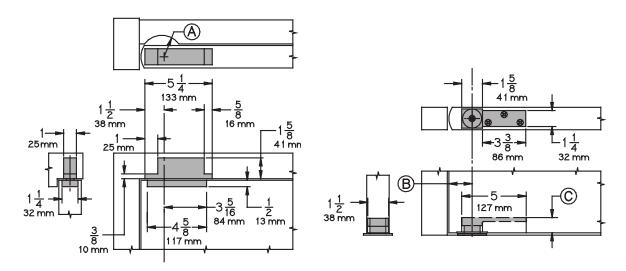
BHMA	Description	Substrate	Finish
605	Bright brass	Brass	US3
606	Satin brass	Brass	US4
612	Satin bronze	Brass	US10
613	Oil rubbed bronze	Brass	US10B
619	Satin nickel	Brass	US15
622	Matte black	Brass	BLK
625	Bright chrome	Brass	625
626	Satin chrome	Brass	626
_	Aged bronze	Brass	643e/716
689	Aluminum painted	Brass	SP28
691	Bronze painted	Brass	SP10
695	Dark bronze painted	Brass	SP313/US10BE
706	Brass painted	Brass	SP4

For other colors, consult factory.





Clearance depth of mortise		
³ / ₁₆ " (5mm)	1 ³ / ₁₆ " (30mm)	
3/8" (10mm)	1" (25mm)	
¹ / ₂ " (13mm)	⁷ /8" (22mm)	
5/8" (16mm)	3/4" (19mm)	
³ / ₄ " (19mm)	5/8" (16mm)	

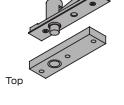


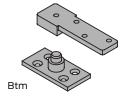
7255

Hinges and pivots
Center hung pivots

Center hung pivot, 500lb with bottom base mount

- Maximum door load 500 pounds
- Recommended for use with 1 3/4" minimum door thickness
- Not recommended for doors larger than 4'0" X 8'0"
- Easy installation, tilt on bearing and bearing pin
- Adjustable floor to door clearance ³/₁₆" to ³/₄", consult product support if greater than ³/₄"
- Vertical adjustment range ³/₁₆", with positive locking
- Non-handed
- 7255 Set (7255 Top and 7255 Btm)
- 7255 Top (7253-7255-7255J-7256 Top), header mount
- 7255 Btm (7255 Btm), base plate mount





Specifications

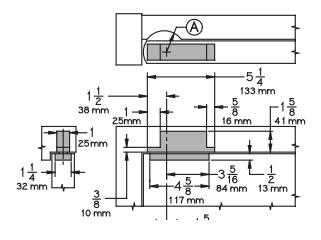
Material substrate	Made from cast brass	
Certifications	Meets ANSI/BHMA A156.4 C07032	
Dimensions	 Radius stop (A) to clear heel of door edge 	
	 Pivot distance (B) 1³/₄" (44mm) minimum from jamb to centerline of pivot 	
	pin. Radius heel edge of door, 1 5/8" (41mm) minimum recommended.	
	 Clearance from bottom edge of door to floor mounting surface is 	
	adjustable from $^3/_{16}$ " (5mm) to $^3/_4$ " (19mm) by varying the depth of the	
	mortise (C) in the bottom of the door, refer to Chart D. Consult product	
	support when clearance is over 3/4" (19mm).	

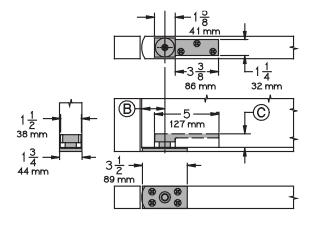
7255 Finishes

BHMA	Description	Substrate	Finish	
605	Bright brass	Brass	US3	
606	Satin brass	Brass	US4	
612	Satin bronze	Brass	US10	
613	Oil rubbed bronze	Brass	US10B	
619	Satin nickel	Brass	US15	
622	Matte black	Brass	BLK	
625	Bright chrome	Brass	625	
626	Satin chrome	Brass	626	
=	Aged bronze	Brass	643e/716	
689	Aluminum painted	Brass	SP28	
691	Bronze painted	Brass	SP10	
695	Dark bronze painted	Brass	SP313/US10BE	
706	Brass painted	Brass	SP4	

For other colors, consult factory.

Clearance depth of mortise		
³ / ₁₆ " (5mm)	1 ³ / ₁₆ " (30mm)	
³/ ₈ " (10mm)	1" (25mm)	
¹ / ₂ " (13mm)	⁷ / ₈ " (22mm)	
5/8" (16mm)	3/4" (19mm)	
³ / ₄ " (19mm)	5/8" (16mm)	





Hinges and pivots

Center hung pivots

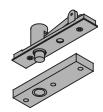
7255

Center hung pivot, 500lb with bottom jamb mount

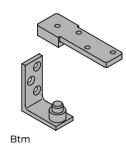
- Maximum door load 500 pounds
- Recommended for use with 1 3/4" minimum door thickness
- Not recommended for doors larger than 4'0" X 8'0"
- Easy installation, tilt on bearing and bearing pin
- Adjustable floor to door clearance ³/₁₆" to ³/₄", consult product support if greater than ³/₄"
- Vertical adjustment range ³/₁₆", with positive locking
- Non-handed
- 7255J Set (7255J Top and 7255J Btm)
- 7255J Top (7253-7255-7255J-7256 Top), header mount
- 7255J Btm (7255J Btm), jamb mount

Specifications

Material substrate	Made from cast brass	
Certifications	Meets ANSI/BHMA A156.4 C07042	
Dimensions	Radius stop (A) to clear heel of door edge.	
	 Pivot distance (B) 1³/₄" (44mm) minimum from jamb to centerline of pivot 	
	pin. Radius heel edge of door, 1 5/8" (41mm) minimum recommended.	
	 Clearance from bottom edge of door to floor mounting surface is 	
	adjustable from $^3/_{16}$ " (5mm) to $^3/_4$ " (19mm) by varying the depth of the	
	mortise (C) in the bottom of the door, refer to Chart D. Consult product	
	support when clearance is over 3/4" (19mm).	



Top

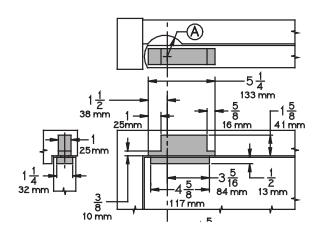


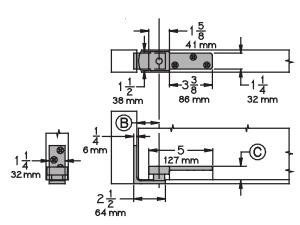
7255 Finishes

ВНМА	Description	Substrate	Finish
605	Bright brass	Brass	US3
606	Satin brass	Brass	US4
612	Satin bronze	Brass	US10
613	Oil rubbed bronze	Brass	US10B
619	Satin nickel	Brass	US15
622	Matte black	Brass	BLK
625	Bright chrome	Brass	625
626	Satin chrome	Brass	626
_	Aged bronze	Brass	643e/716
689	Aluminum painted	Brass	SP28
691	Bronze painted	Brass	SP10
695	Dark bronze painted	Brass	SP313/US10BE
706	Brass painted	Brass	SP4

For other colors, consult factory,

Clearance depth of mortise		
³ / ₁₆ " (5mm)	1 ³ / ₁₆ " (30mm)	
³ / ₈ " (10mm)	1" (25mm)	
1/2" (13mm)	⁷ /8" (22mm)	
5/8" (16mm)	3/4" (19mm)	
3/4" (19mm)	5/8" (16mm)	





7256

Hinges and pivots
Center hung pivots

Center hung pivot, 600lb with bottom base mount

- Maximum door load 600 pounds
- Recommended for use with 1 3/4" minimum door thickness
- Not recommended for doors larger than 4'0" X 8'0"
- Easy installation, tilt on bearing and bearing pin
- Adjustable floor to door clearance ³/₁₆" to ³/₄", consult product support if greater than ³/₄"
- Vertical adjustment range ³/₁₆", with positive locking
- Non-handed
- 7256 Set (7256 Top and 7256 Btm)
- 7256 Top (7253-7255-7255J-7256 Top), header mount
- 7256 Btm (7256 Btm), base plate mount

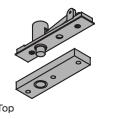
Specifications

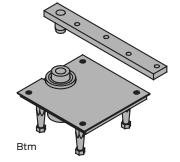
Material substrate	Made from cast brass	
Certifications	Meets ANSI/BHMA A156.4 C07021	
Dimensions	Radius stop (A) to clear heel of door edge.	
	 Pivot distance (B) 1³/₄" (44mm) minimum from jamb to centerline of pivot 	
	pin. Radius heel edge of door, $15/8$ " (41mm) minimum recommended.	
	 Clearance from bottom edge of door to floor mounting surface is 	
	adjustable from $^3/_{16}$ " (5mm) to $^3/_4$ " (19mm) by varying the depth of the	
	mortise (C) in the bottom of the door, refer to Chart D. Consult product	
	support when clearance is over 3/4" (19mm).	

7256 Finishes

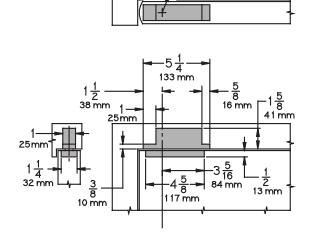
ВНМА	Description	Substrate	Finish
605	Bright brass	Brass	US3
606	Satin brass	Brass	US4
612	Satin bronze	Brass	US10
613	Oil rubbed bronze	Brass	US10B
619	Satin nickel	Brass	US15
622	Matte black	Brass	BLK
625	Bright chrome	Brass	625
626	Satin chrome	Brass	626
_	Aged bronze	Brass	643e/716
689	Aluminum painted	Brass	SP28
691	Bronze painted	Brass	SP10
695	Dark bronze painted	Brass	SP313/US10BE
706	Brass painted	Brass	SP4

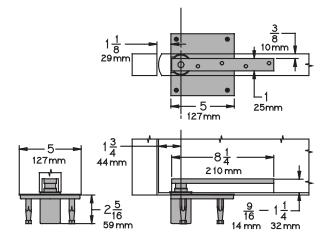
For other colors, consult factory.





Clearance depth of mortise		
³ / ₁₆ " (5mm)	1 ³ / ₁₆ " (30mm)	
3/8" (10mm)	1" (25mm)	
¹ / ₂ " (13mm)	⁷ /8" (22mm)	
5/8" (16mm)	³/4" (19mm)	
3/4" (19mm)	⁵/8" (16mm)	





Hinges and pivots
Center hung pivots

7259

Center hung pivot, 1000lb with bottom base mount

- Maximum door load 1000 pounds
- Recommended for use with 2" to 3" minimum door thickness, consult product support if doors are thicker than 3"
- Not recommended for doors larger than 4'0" X 8'0"
- Easy installation, tilt on bearing and bearing pin
- Adjustable floor to door clearance ³/₁₆" to ³/₄", consult product support if greater than ³/₄"
- Vertical adjustment range ³/₁₆", with positive locking
- Non-handed
- 7259 Set (7259 Top and 7259 Btm)
- 7259 Top (7259 Top) header mount
- 7259 Btm (7259 Btm), base frame mount

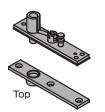
Specifications

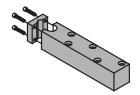
Material substrate	Made from cast brass Meets ANSI/BHMA A156.4 C07011	
Certifications		
Dimensions	Radius stop (A) to clear heel of door edge.	
	 Pivot distance (B) 1³/₄" (44mm) minimum from jamb to centerline of pivot 	
	pin. Radius heel edge of door, 1 5/8" (41mm) minimum recommended.	
	 Clearance from bottom edge of door to floor mounting surface is 	
	adjustable from 3/16" (5mm) to 3/4" (19mm) by varying the depth of the	
	mortise (C) in the bottom of the door, refer to Chart D. Consult product	
	support when clearance is over 3/4" (19mm).	

7259 Finishes

ВНМА	Description	Substrate	Finish	
605	Bright brass	Brass	US3	
606	Satin brass	Brass	US4	
612	Satin bronze	Brass	US10	
613	Oil rubbed bronze	Brass	US10B	
619	Satin nickel	Brass	US15	
622	Matte black	Brass	BLK	
625	Bright chrome	Brass	625	
626	Satin chrome	Brass	626	
_	Aged bronze	Brass	643e/716	
689	Aluminum painted	Brass	SP28	
691	Bronze painted	Brass	SP10	
695	Dark bronze painted	Brass	SP313/US10BE	
706	Brass painted	Brass	SP4	

For other colors, consult factory.

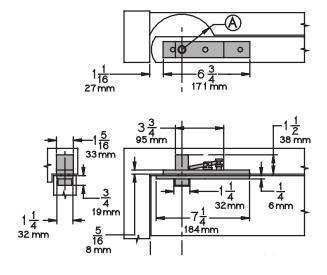


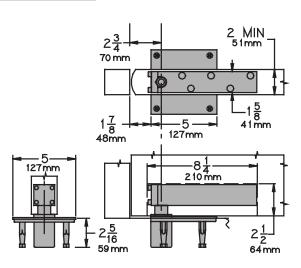


Btm



Clearance depth of mortise		
³ / ₁₆ " (5mm)	1 ³ / ₁₆ " (30mm)	
³ / ₈ " (10mm)	1" (25mm)	
¹ / ₂ " (13mm)	⁷ / ₈ " (22mm)	
5/8" (16mm)	³/4" (19mm)	
³ / ₄ " (19mm)	5/8" (16mm)	





91105F

Hinges and pivots
Pocket pivots

Pocket pivot/hinge, fire rated

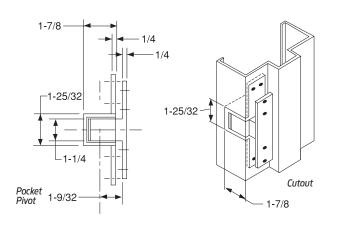
- Maximum door load of 90 pounds per pivot
- Use three pivots for doors 7'0" tall and one every 2'6" for taller doors as needed
- Full mortise
- Recommended for use with 1 ³/₄" door thickness only
- Not recommended for doors larger than 4'0" X 8'0"
- Not recommended for wood frames (must be used with steel frames for fire rating)
- Allows door to open a full 90°
- Non-handed

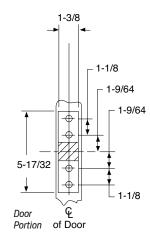
Specifications

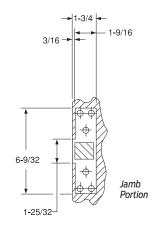
Material substrate	Made from cast brass
Certifications	Meets ANSI/BHMA A156.4 C07611
	 UL 10C Listed (3 hour)

91105F Finishes

BHMA	Description	Substrate	Finish
600	Primer painted	Stainless steel	USP
629	Bright stainless	Stainless steel	US32
630	Satin stainless	Stainless steel	US32D
632	Bright brass	Stainless steel	US3
639	Satin bronze	Stainless steel	US10
640	Satin bronze	Stainless steel	US10
646	Satin nickel	Stainless steel	US15
_	Aged bronze	Stainless steel	643e/716
695	Dark bronze painted	Stainless steel	SP313/US10BE









Hinges and pivots Pocket pivots

E91105F

Pocket pivot/hinge, power transfer, fire rated

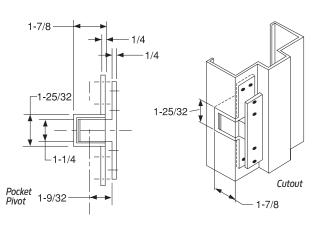
- Non-load bearing
- Available in 28 gauge TW4 or TW8 (for additional electrical wiring applications, consult product support)
- Rated 50 VDC or VAC @ 3.5 amps continuous or 16 amp pulse, maximum pulse 400 milliseconds
- Full mortise
- Recommended for use with 1 3/4" door thickness only
- Not recommended for doors larger than 4'0" X 8'0"
- Not recommended for wood frames
- Allows door to open a full 90°
- Non-handed
- Standard for Allegion Connect

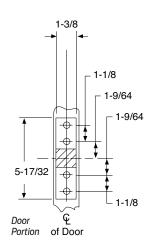
Specifications

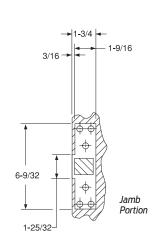
Material substrate	Made from 304 series stainless steel
Certifications	Meets ANSI/BHMA A156.4 C07611
	 UL10C Listed (3 hour)

E91105F Finishes

ВНМА	Description	Substrate	Finish
600	Primer painted	Stainless steel	USP
629	Bright stainless	Stainless steel	US32
630	Satin stainless	Stainless steel	US32D
632	Bright brass	Stainless steel	US3
639	Satin bronze	Stainless steel	US10
_	Aged bronze	Stainless steel	643e/716
695	Dark bronze painted	Stainless steel	SP313/US10BE







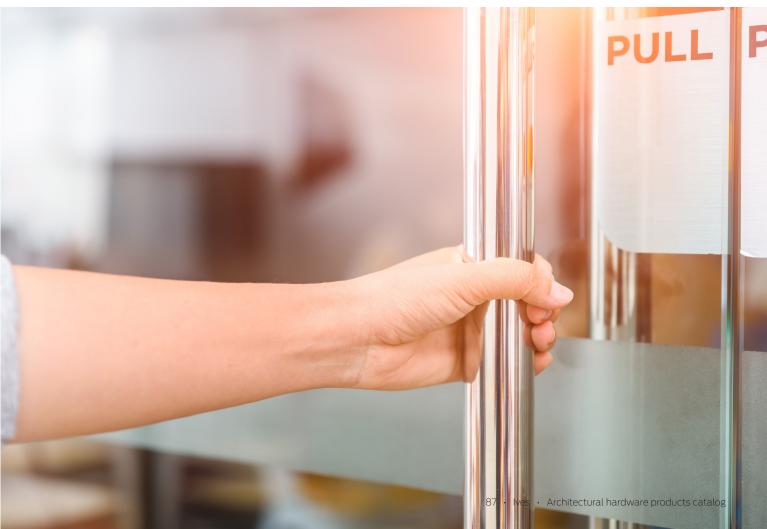


Introduction

Pulls, push bars and plates

When a door does not require latching hardware, door pulls, push bars, push and pull plates are often used. Ives offers various pulls, push bars, and push plates and protection plates to meet opening needs, no matter the door's design, size, type or location. Choose from architectural pulls, decorative pulls, hands-free pulls, long door pulls, vandal resistant trim, and more.





Architectural, decorative, long door pulls, push bars and plates

General information

ANSI/BHMA Certified

All Ives architectural pulls, push bars, decorative pulls, and long door pulls meet ANSI/BHMA 156.06.

ADA Compliant pulls (EZ)

All Ives ADA compliant pulls (reference local authority having jurisdiction) come with the EZ designation. These pulls all have a door to pull clearance of $2\,^{1}\!/_{2}$ " or greater. All stainless steel EZ pulls come standard with 316 Series Stainless which make them highly recommended for all external applications.

Material

All architectural pulls, push bars and decorative pulls are made of heavy duty, solid bar stock or castings. All long door pulls are made from tubular stock. Available material substrates are below. See pull model detailed pages for material availability.

Stainless steel	304 Series
Stainless steel	316 Series (Standard for all EZ pulls, EZ push/ pull combo, and long door pulls. Available on 9100 series push bars as well.)
Brass	_
Aluminum	6061-T6 Alloy

Care and maintenance for stainless steel finishes

Stainless steel requires periodic cleaning just as other materials do when in service. Stainless architectural building components, for instance, are subject to road salt spray at ground level and deposits from polluted urban air at higher levels. Finger marks, deposits from tobacco smoke, stains from hard water or food left on to dry all detract from the original attractive appearance of stainless steel applications.

Cleaning methods and the frequency with which there are employed vary considerably according to application. One of the outstanding features of stainless steel is the ease with which its fine appearance can be maintained. In many instances, only periodic warm water wash is sufficient to restore the original shine. In other cases, cleansing with a strong sterilizing solution may be required more frequently. Between these extremes are a broad range of cleaning requirements and methods. In all cases, there are some important "do's and dont's" that should be followed.

Do

- Wash regularly with warm water and mild soap detergent using a clean cloth or soft brush
- Remove stubborn grime using recommended cleaners and methods
- Always clean in the direction of the original polish lines
- Always rinse after cleaning and wipe dry

Don'

- Don't use ordinary steel wool or other metal scrapers to remove stubborn dirt
- Don't allow dirt to accumulate
- Don't allow protective coatings to remain on new building components; Remove all traces of adhesive as well as plaster, terrazzo, paint and other construction "splashes"
- Don't use harsh, untested cleaners

Heavy duty

All Ives architectural pulls, push bars and long door pulls come standard with heavy duty (HD) machining and mounting hardware to withstand high traffic and abuse applications which exceed industry standards. Many decorative pulls also come standard with heavy duty machining and hardware. Please see the list of pulls that come standard with heavy duty mounting hardware.

Architectural, decorative, long door pulls, push bars and plates

General information

Heavy duty machining

Architectual

Model

8102HD

8103HD

8122HD 8145EZHD

8190HD

8322HD 9100HD

8190EZHD

9103EZHD

9145EZHD

9190EZHD

9190HD

8103EZHD

Decorative

Model	Heavy duty machining
8169	³/ ₈ -16
8181	³ / ₈ -16
8281	³ /8-16
8189	³ / ₈ -16
8312	³ /8-16
8320	³ /8-16
8371	³/ ₈ -16
8372	5/16-18
8373	⁵ / ₁₆ -18
8700	5/16-18
8800	⁵ / ₁₆ -18
8848	³/ ₈ -16
8975	³/ ₈ -16

Long door pull

моаеι	Heavy duty machining
9264	³ / ₈ -16
9266	3/8-16

Pulls sizes - center to center

Pulls, push bars and plates

5/16-18

3/8-16

³/₈-16

³/8-16

3/8-16

³/₈-16

3/8-16

3/ a-16

3/8 - 16

3/8 - 16

3/8-16

Pull sizes are determined by the center to center distance between the mounting locations. Ex. A 12" pull has 12" between the mounting locations. The overall pull length will be longer. See pull model detailed pages for specific size information. The table below shows standard available sizes for pulls.

5	5 ½," (8111 and 8112 pulls only), 5 ¾," (8121)
6	6" (8102HD and 8105 only)
8	8" (8102HD, 8103HD, 8103EZHD, 8105, 8122HD, 8145EZHD, 8190HD, 8190EZHD, 8322HD only)
9	9" (8700 and 8800 only)
0	10" (8102HD, 8103HD, 8103EZHD, 8105, 8122HD, 8145EZHD, 8169, 8190HD, 8190EZHD, 8322HD only)
2	12" (8103HD, 8103EZHD, 8145EZHD, 8169, 8181, 8190HD, 8190EZHD, 8281, 8312, 8371, 8372, 8373, 8700, 8800, 8848, 8975 only)
16	16" (8181 and 8281 only)
18	18" (8103EZHD, 8145EZHD, 8181, 8190HD, 8190EZHD, 8281, 8371, 8372, 8373, 8700, 8800 only)
19	19 ³/₁₅" (8189 only)
20	20" (8320 only)
24	24" (8371, 8372, 8373, 8700, 8800 only)

Custom lengths are available as engineering special, consult customer service.

Finishes

ВНМА	Description	Substrate	US
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickle	Brass or stainless steel	US15
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
626-AM ¹	Satin Chrome - Antimicrobial	Brass	US26D-AM
628	Satin Aluminium	Aluminium	US28
629	Buff Stainless	Stainless steel	US32D
629-316	Buff Stainless - 316 Substrate	Stainless steel -316	US32D-316
630	Satin Stainless Steel	Stainless steel	US32D
630-316	Satin Stainless - 316 Substrate	Stainless steel -316	US32D-316
630-AM ²	Satin Stainless - Antimicrobial	Stainless steel	US32D-AM
695	Dark Bronze Paint	Stainless steel	SP313/US10BE
_	Aged Bronze	Stainless steel	643e/716
_	Matte Black	Stainless steel	BLK

^{1.} AM - Antimicrobial finish. The antimicrobial coating is specifically formulated to inhibit the growth of bacteria by interrupting cell multiplication. The result is that the silver ions surround bacterial cells, blocking food and slowing the growth of bacteria, mold and mildew. Product with antimicrobial finishes will maintain the products standard warranty for finishes. High traffic, public use areas are ideally suited to antimicrobial coated door hardware. With hundreds or thousands of people accessing these areas every day, safety should be top of mind. Adding door hardware with an antimicrobial coating can make a difference by inhibiting the growth of bacteria on these high-tough surfaces. Applications where antimicrobial coated hardware makes sense include: healthcare, education, government, food service and childcare restrooms.

Custom finishes are available as engineering special, consult customer service.

Door thickness

- All Ives architectural pulls, push bars, decorative pulls, and long door pulls come standard with mounting hardware for door thickness ranging from 1¹/2" to 1³/4". Many pulls have optional mounting hardware for 2" and 2¹/4" thick doors or are available as separate part accessories. See detailed pull model pages for availability.
- Mounting hardware for other door thicknesses are available as engineering special, consult customer service.

 $^{{\}it 2. } \ {\it Recommend using 630-AM\ Antimic robial for\ highly\ corrosive\ environmental\ applications}$

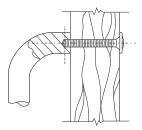
Architectural, decorative, long door pulls, push bars and plates

Mounting hardware

Mounting sizes

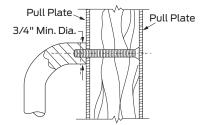
- All mounting hardware is for standard 1 3/4" door.
- Optional mounting hardware for 2" and 2 1/4" doors for many pulls. See pull detail for availability.
- Other mounting hardware sizes available as engineering special. Consult Customer Service.

Through bolt mounts



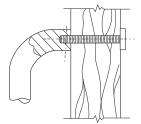
STD mount - Standard mount

- Through bolt mount with countersunk washers
- Hollow metal and wood door applications
- (2) 3/8-16 x 2 1/4" brass, flat head mounting screws, plated to match
- (2) 3/8-16 Countersunk washers, plated to match



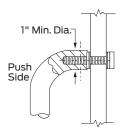
F mount - Countersunk holes

- Used with countersunk holes in doors
- Wood door applications
- (2) 2 1/4" steel Flat head mounting screws, plated to match



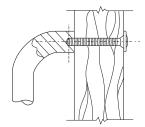
O mount - Decorative

- Decorative through bolt mount
- Hollow metal and wood door applications
- (2) 3/8-16 x 2 1/4" Decorative mounting bolts machine screw, plated to match



Q mount - Decorative, glass doors

- Decorative through bolt mount
- Glass door applications
- (2) Decorative mounting bolts machine screw, plated to match
- (2) Metal and vinyl washers



X mount - Security

- Security through bolt mount with countersunk washers
- Hollow metal and wood door applications
- (2) Flat head security pin in socket mounting screws, plated to match
- (2) Countersunk washers, plated to match

Mounting hardware

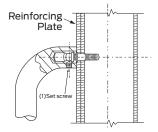
Architectural, decorative, long door pulls, push bars and plates

Mounting sizes

Pulls, push bars and plates

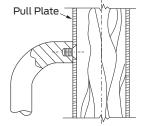
- All mounting hardware is for standard 1 3/4" door.
- Optional mounting hardware for 2" and 2 1/4" doors for many pulls. See pull detail for availability.
- Other mounting hardware sizes available as engineering special. Consult Customer Service.

Concealed mounts



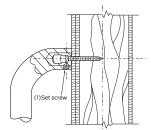
A mount - Aluminum doors

- Concealed mount
- Aluminum door applications
- (2) Mounting bolts machine screw
- (2) Set screws
- Designed to be used with rivet nuts (not supplied)



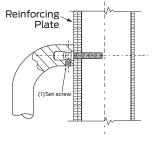
G mount - Pull plate

- Concealed mount with pull plate
- Hollow metal and wood door applications
- Pull mounts directly onto plate, Plate is attached to door
- (2) 3/8-16 x 5/8" steel Flat head mounting screws



I mount - Wood doors

- Concealed mount
- Wood door applications
- (2) Mounting bolts wood screw
- (2) Set screws



L mount - Hollow metal doors

- Concealed mount
- Hollow metal door applications
- (2) Mounting bolts machine screw
- (2) Set screws

Architectural, decorative, long door pulls, push bars and plates

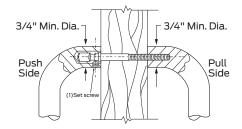
Mounting hardware

Mounting sizes

- All mounting hardware is for standard 1 3/4" door
- Optional mounting hardware for 2" and 2 1/4" doors for many pulls (see pull detail for availability)
- Other mounting hardware sizes available as engineering special (consult Customer Service)

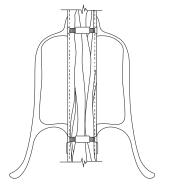
Back to back pull mounts

Specify the below back to back mounting options to receive a pair of the model specified (2).



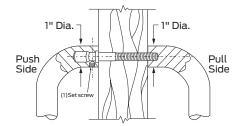
J mount - 8102 Pull only

- Back to back mounting 5/16-18 hardware
- Hollow metal and wood door applications
- (2) Mounting bolts machine screw
- (2) Set screws



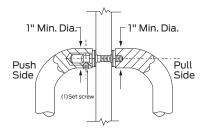
K mount - 8121 Pull only

- Back to back mounting 8-32 hardware
- Hollow metal and wood door applications
- (8) Machine screws
- (4) Mounting sleeves



N mount

- Back to back mounting 3/8-16 hardware
- Hollow metal and wood door applications
- (2) Mounting bolts machine screw
- (2) Set screws



P mount - Glass doors

- Back to back mounting 3/8-16 hardware
- Glass door applications
- (2) Mounting bolts machine screw
- (2) Set screws
- (2) Metal and vinyl washers

Mounting hardware

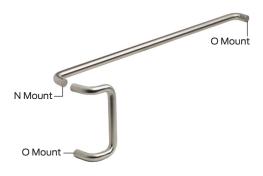
Architectural, decorative, long door pulls, push bars and plates

Mounting sizes

- All mounting hardware is for standard 1 3/4" door
- Optional mounting hardware for 2" and 2 1/4" doors for many pulls (see pull detail for availability)
- Other mounting hardware sizes available as engineering special (consult Customer Service)

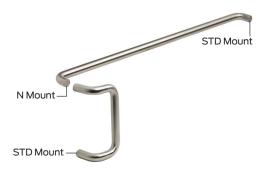
Push/pull combo mounts

Pulls, push bars and plates



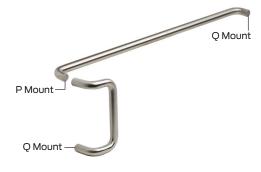
NO Mount - Decorative

- Back to back mounting 3/8-16 hardware (N) and Decorative through bolt (O)
 - Hollow metal and wood door applications
- Pushbar to pull
 - (1) Mounting bolt machine screw
 - (1) Set screw
- Free end pushbar and pull
 - (2) Decorative mounting bolts machine screw, plated to match



NS Mount - Standard

- Back to back mounting 3/8-16 hardware (N) and Standard through bolt
 - Hollow metal and wood door applications
- Pushbar to Pull
 - (1) Mounting bolt machine screw
 - (1) Set screw
- Free end pushbar and pull
 - (2) Flat head mounting screws, plated to match
 - (2) Countersunk washers, plated to match



PQ Mount - Decorative, glass doors

- Back to back mounting 3/8-16 hardware (P) and Decorative through bolt (Q)
 - Glass door applications
- Pushbar to pull
 - (1) Mounting bolt machine screw
 - (1) Set screw
 - (1) Metal and vinyl washers
- Free end pushbar and pull
 - (2) Decorative mounting bolts machine screw, plated to match
 - (2) Metal and vinyl washers

20

24

Pulls, push bars and plates

Architectural, decorative, long door pulls, push bars and plates

How to order

Architectural pulls and push bars

Single/pair	Model	Center to center	Finish	Mounting hardware	Door thickness
1	2	3	4	5	6
PR	- 8190EZHD	- 8	- US32D	- N -	1 3/4"

Detail

1 Single	/pair
"Blank"	Single pull machined with standard threads
PR	Pair of pulls - One pull machined with standard threads and one pull machined for back to back mounting
Jsgl	Single pull machined for back to back mounting (8102 only)
Nsgl	Single pull machined for back to back mounting
Psgl	Single pull machined for back to back mounting (glass doors)
2 Model	
8102HD	Straight pull - 3/4" round
8103HD	Straight pull - 1" round
8103EZHD	Straight pull - 1" round, ADA compliant
8105	Straight pull - 1" Flattened
8145EZHD	45° Offset pull - 1" round, ADA compliant
8190HD	90° Offset pull - 1" round
8190EZHD	90° Offset pull - 1" round, ADA compliant
8111	Straight pull
8112	Straight pull - surface mount
8121	Straight pull - surface mount
8122HD	Hands-free reversible arm pull, ADA compliant
8169	Offset Tubular pull
8181	Offset Georgian pull
8189	Straight Athens pull
8281	Straight Georgian pull
8312	Offset Plymouth pull
8320	Offset Plymouth pull
8322HD	Hands-free reversible arm pull with plate, ADA compliant
8371	Straight Addison pull
8372	Straight Camelot pull
8373	Straight Brookshire pull
8376	Straight Brookshire pull
8700	Straight Greenwich pull
8800	Offset Greenwich pull
8848	Straight pull
8975	Straight Rhodes pull
2 Conto	
	to center - 51/11/(2)33)
5	5 ¹ / ₄ " (8111), 5 ⁵ / ₈ " (8112), 5 ³ / ₄ " (8121)
6	6" (8102HD and 8105 only)
8	8" (8102HD, 8103HD, 8103EZHD, 8105, 8122HD,
_	8145EZHD, 8190HD, 8190EZHD, 8322HD only)
9	9" (8700 and 8800 Only)
0	10" (8102HD, 8103HD, 8103EZHD, 8105, 8122HD,
_	8145EZHD, 8169, 8190HD, 8190EZHD, 8322HD only)
2	12" (8103HD, 8103EZHD, 8145EZHD, 8169, 8181, 8190HD,
	8190EZHD, 8281, 8312, 8371, 8372, 8373, 8700, 8800,
	8848, 8975 only)
16	16" (8181 and 8281 only)
18	18" (8103EZHD, 8145EZHD, 8181, 8190HD, 8190EZHD,
	8281, 8371, 8372, 8373, 8700, 8800 only)
19	19" (8189 only)

ВНМА	Description	Finish			
605	Bright Brass	US3			
606	Satin Brass	US4			
612	Satin Bronze	US10			
613	Oil Rubbed Bronze	US10B			
619	Satin Nickel US15				
625	Bright Chrome	US26			
626	Satin Chrome	US26D			
626-AM	Satin Chrome-Antimicrobial	US26D-AM			
628	Satin Aluminum, Clear Anodized	US28			
629	Bright Stainless	US32			
629-316	Bright Stainless - 316 substrate	US32-316			
630	Satin Stainless	US32D			
630-316	Satin Stainless - 316 substrate	US32D-316			
630-AM	Satin Stainless-Antimicrobial	US32D-AM			
643e/716	Aged Bronze	_			
695	Dark Bronze Painted SP313/US10BE				
BLK	Matte Black	-			
5 Moun	ting hardware				
STD	Through bolt with decorative was	her			
Α	Concealed mount - aluminum doors				
F	Through bolt with countersunk hole				
G	Concealed mount with pull plates				
I	Concealed mount - wood doors				
J	Back to back mount				
K	Back to back mount (8121 only)				
L	Concealed mount - hollow metal	doors			
N	Back to back mount				
0	Decorative through bolt				
Р	Back to back mount - glass doors				
Q	Decorative through bolt - glass do	ors			
X	Through bolt - security screw and	decorative washe			
6 Door t	hickness				
1 ³ / ₄ "	Standard				
2"	Optional				
21/4"	Optional				

24" (8371, 8372, 8373, 8700, 8800 only)

20" (8320 only)

How to order

Architectural, decorative, long door pulls, push bars and plates

Pulls, push bars and plates

Long door pulls

Single/pair	Model	Length	(Center to center	Finish	N	ounting hardware		Door thickness
1	2	3		4	5		6		7
PR	 9264F	 72	-	56	 US32D		Р	-	1/2"

Detail

1	Single	e/pair
"Bl	ank"	Single pull machined with standard threads
PR		Pair of pulls - One pull machined with standard threads
		and one pull machined for back to back mounting
Nsg	gl	Single pull machined for back to back mounting
Qsg	gl	Single pull machined for back to back mounting (glass doors)
2	Mode	l
926	54	Offset long door pull, rounded tips
926	54F	Offset long door pull, flat tips
926	56	Straight long door pull, rounded tips
926	6F	Straight long door pull, flat tips
3	Lengt	h
12		12"
18		18"
24		24"
36		36"
72		72"
4	Cente	er to center
8		8"
12		12"
18		18"
20		20"
56		56"
_		

5 Finish						
BHMA	Description	Finish				
605	Bright Brass	US3				
606	Satin Brass	US4				
613	Oil Rubbed Bronze	US10B				
619	Satin Nickel	US15				
629-316	0	US32-316				
630-316	Satin Stainless - 316 substrate	US32D-316				
643e/716	Aged Bronze	_				
695	Dark Bronze Painted	SP313/US10BE				
BLK	Matte Black	-				
6 Moun	ting hardware					
STD	Through bolt with decorative wa	sher				
Α	Concealed mount - aluminum doors					
I	Concealed mount - wood doors					
L	Concealed mount - hollow metal doors					
N	Back to back mount					
0	Decorative through bolt					
Р	Back to back mount - glass door	S				
Q	Decorative through bolt - glass of	loors				
X	Through bolt - security screw an	d decorative washer				
MB	Additional mounting bracket (ce	entered)				
7 Door	thickness					
13/4"	Standard					
2"	Optional					
21/4"	Optional					

Architectural, decorative, long door pulls, push bars and plates

How to order

Push, pull and protection plates

Single/pair		Model		Center to center		Finish		Plate W x H	Mounting hardware	Door thickness
1		2		3		4		5	6	7
PR	-	8303	-	8	-	US32D	-	4 x 16	- N] 3/4"

Detail

630-AM

695

BLK

643e/716 Aged Bronze

Matte Black

1 Single	e/pair	
"Blank"	Single pull machined with standa	rd threads
PR	Pair of pulls - One pull machined	with standard threads
	and one pull machined for back to	back mounting
Nsgl	Single pull machined for back to b	ack mounting
2 Mode	 l	
8200	Push plate	
8300	Pull plate (less pull)	
8302	Pull plate (with 8102 pull)	
8303	Pull plate (with 8103 pull)	
8305	Pull plate (with 8105 pull)	
8311	Pull plate (with 8111 pull)	
4 Pull t	o center	
5	5 1/4" (8111 only)	
6	6" (8102HD and 8105 only)	
8	8" (8102HD, 8103HD, 8105 only)	
0	10" (8102HD, 8103HD, 8105 only)	
2	12" (8103HD only)	
5 Finish	1	
ВНМА	Description	Finish
605	Bright Brass	US3
606	Satin Brass	US4
612	Satin Bronze	US10
613	Oil Rubbed Bronze	US10B
619	Satin Nickel	US15
625	Bright Chrome	US26
626	Satin Chrome	US26D
626-AM	Satin Chrome - Antimicrobial	US260-AM
628	Satin Aluminum, Clear Anodized	US28
629	Bright Stainless	US32D
630	Satin Stainless	US32D

3 Le	ength
3X12	3" wide x 12" high
3.5X15	3 1/2" wide x 15" high
4X16	4" wide x 16" high
6X16	6" wide x 16" high
8X16	8" wide x 16" high
6 M	ounting hardware
STD	Through bolt with decorative washer
Α	Concealed mount - aluminum doors
F	Through bolt with countersunk hole
G	Concealed mount with pull plates
I	Concealed mount - wood doors
J	Back to back mount (8102 only)
L	Concealed mount - hollow metal doors
N	Back to back mount
7 D	oor thickness
13/4"	Standard
2"	Optional
21/4"	Optional

Satin Stainless - Antimicrobial

Dark Bronze Powder Coat

US32D-AM

SP313/US10BE

Architectural pulls and push bars

Pulls, push bars and plates

8102HD

Solid door pull - 3/4" round

Specifications

Available sizes	6", 8", 10"
Material substrate	Made from solid aluminum (6061-T6 Alloy), brass or stainless steel (304 Series)
Mounting hardware	 Heavy duty mounting hardware exceeds industry standards 5/16-18 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 1 ½" to 1 ¾" unless otherwise specified Optional package available for 2" and 2 ¼" thick doors Comes standard with through bolt screws and decorative washers (STD - mount) Optional mounting hardware available (see general information section for details) F, G, I, J, L Mounting hardware for other door thicknesses are available as engineering special, consult customer service
Certifications	Meets ANSI/BHMA 156.06



Product number	Projection "A"	Clearance	Center to center "B"	Overall length "C"
8102HD-6	2 1/4"	11/2"	6"	6 3/4"
8102HD-8	2 1/4"	1 1/2"	8"	8 3/4"
8102HD-0	2 1/4"	11/2"	10"	10 3/4"

Finishes

BHMA	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Stainless Steel	US15
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
626-AM	Satin Chrome Antimicrobial	Brass	US26D-AM
628	Satin Aluminum, Clear Anodized	Aluminum	US28
629	Bright Stainless	Stainless steel	US32
630	Satin Stainless	Stainless steel	US32D
630-AM	Satin Stainless Antimicrobial	Stainless steel	US32D-AM
631	Matte Black	Stainless steel	BLK
643e/716	Aged Bronze	Stainless steel	643e/716
695	Dark Bronze Powder Coat	Stainless steel	SP313/US10BE

Note: For other colors, consult factory.

- Specify PR when ordering a set of pulls for back to back mounting
- For one back to back machined pull, specify Jsgl
- Custom lengths are available as engineering special, consult customer service



Architectural pulls and push bars

8103HD

Solid door pull - 1" round

Specifications

Available sizes	8".10".12"
Material substrate	Made from solid aluminum (6061-T6 Alloy), brass or stainless steel (304 Series)
Mounting hardware	 Heavy duty mounting hardware exceeds industry standards 5/16-18 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 1 1/2" to 1 3/4" unless otherwise specified Optional package available for 2" and 2 1/4" thick doors Comes standard with through bolt screws and decorative washers (STD - mount) Optional mounting hardware available (see general information section for details) A, F, G, I, L, N, O, P, Q, X Mounting hardware for other door thicknesses are available as engineering special, consult customer service
Certifications	Meets ANSI/BHMA 156.06

Dimensions

Product number	Projection "A"	Clearance	Center to center "B"	Overall length "C"
8103HD-8	2 1/2"	11/2"	8"	9"
8103HD-0	2 1/2"	11/2"	10"	11"
8103HD-2	2 1/2"	11/2"	12"	13"

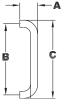
Finishes

BHMA	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Stainless Steel	US15
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
626-AM	Satin Chrome Antimicrobial	Brass	US26D-AM
628	Satin Aluminum, Clear Anodized	Aluminum	US28
629	Bright Stainless	Stainless steel	US32
630	Satin Stainless	Stainless steel	US32D
630-AM	Satin Stainless Antimicrobial	Stainless steel	US32D-AM
631	Matte Black	Stainless steel	BLK
643e/716	Aged Bronze	Stainless steel	643e/716
695	Dark Bronze Powder Coat	Stainless steel	SP313/US10BE

Note: For other colors, consult factory.

- Specify PR when ordering a set of pulls for back to back mounting
- For one back to back machined pull, specify Nsgl or Psgl (glass doors)
- Custom lengths are available as engineering special, consult customer service







8103EZHD

Pulls, push bars and plates
Architectural pulls and push bars

Solid door pull - 1" round, large 2 1/2" clearance for the accessibility applications

Specifications

8", 10", 12"
 Made from solid aluminum (6061-T6 Alloy), brass, or stainless steel (316 Series) 316 Series stainless steel standard, exceeding industry standards for corrosion resistance Recommended for external applications
 Heavy duty mounting hardware exceeds industry standards ³/s-16 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 1 ½" to 1 ¾" unless otherwise specified Optional package available for 2" and 2 ¼" thick doors. Comes standard with through bolt screws and decorative washers (STD - mount) Optional mounting hardware available (see general information section for details) A, F, I, L, N, O, P, Q, X Mounting hardware for other door thicknesses are available as engineering special, consult customer service
Meets ANSI/BHMA 156.06 Complies with ADA and barrier free applications

Dimensions

Product number	Projection "A"	Clearance	Center to center "B"	Overall length "C"
8103EZHD-8	3 1/2"	2 1/2"	8"	9"
8103EZHD-0	3 1/2"	2 1/2"	10"	11"
8103EZHD-2	31/2"	2 1/2"	12"	13"

Finishes

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Stainless Steel	US15
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
626-AM	Satin Chrome Antimicrobial	Brass	US26D-AM
628	Satin Aluminum, Clear Anodized	Aluminum	US28
629-316	Bright Stainless	Stainless steel	32-316
630-316	Satin Stainless	Stainless steel	32D-316
630-AM	Satin Stainless Antimicrobial	Stainless steel	US32D-AM
631	Matte Black	Stainless steel	BLK
643e/716	Aged Bronze	Stainless steel	643e/716
695	Dark Bronze Powder Coat	Stainless steel	SP313/US10BE

Note: For other colors, consult factory.

Additional information

- Specify PR when ordering a set of pulls for back to back mounting
- For one back to back machined pull, specify Nsgl or Psgl (glass doors)
- Custom lengths are available as engineering special, consult customer service



− 2-1/2" CLEARANCE **ROUND**

Architectural pulls and push bars

8105

Solid door pull - 1" flattened

Specifications

Available sizes	8",10",12"
Available SizeS	0 , 10 , 12
Material substrate	Made from solid aluminum (6061-T6 Alloy), brass, or stainless steel
	(304 Series)
Mounting hardware	• 1/4-20 mounting hardware
	 Specify door thickness
	 Standard mounting hardware for door thickness of 1 ½" to 1 ¾4" unless otherwise specified
	 Optional package available for 2" and 2 1/4" thick doors
	 Comes standard with through bolt screws and decorative washers (STD - mount)
	 Optional mounting hardware available (see general information section for details) F
	 Mounting hardware for other door thicknesses are available as
	engineering special, consult customer service
Certifications	Meets ANSI/BHMA 156.06

Dimensions

Product number	Projection "A"	Clearance	Center to center "B"	Overall length "C"
8105-6	2"	1 1/2"	6"	6 1/2"
8105-8	2"	11/2"	8"	8 1/2"
8105-0	2"	11/2"	10"	10 1/2"

Finishes

BHMA	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Stainless steel	US15
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
626-AM	Satin Chrome Antimicrobial	Brass	US26D-AM
628	Satin Aluminum, Clear Anodized	Aluminum	US28
629	Bright Stainless	Stainless steel	US32
630	Satin Stainless	Stainless steel	US32D
630-AM	Satin Stainless Antimicrobial	Stainless steel	US32D-AM
631	Matte Black	Stainless steel	BLK
695	Dark Bronze Powder Coat	Stainless steel	SP313/US10BE
	1		

Note: For other colors, consult factory.

Additional information

Custom lengths are available as engineering special, consult customer service.



Architectural pulls and push bars

Pulls, push bars and plates

8145EZHD

45° Offset solid door pull

Specifications

Available sizes	8", 10", 12", 18"
Material substrate	 Made from solid aluminum (6061-T6 Alloy), brass, or stainless steel (316 Series) 316 Series stainless steel standard, exceeding industry standards for corrosion resistance Recommended for external applications
Mounting hardware	 Heavy duty mounting hardware exceeds industry standards ³/₀-16 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 1½" to 1¾4" unless otherwise specified Optional package available for 2" and 2¼" thick doors Comes standard with through bolt screws and decorative washers (STD - mount) Optional mounting hardware available (see general information section for details) A, F, I, L, N, O, P, Q, X Mounting hardware for other door thicknesses are available as engineering special, consult customer service
Certifications	 Meets ANSI/BHMA 156.06 Complies with ADA and barrier free applications

Dimensions

Product number	Projection "A"	Clearance	Center to center "B"	Overall length "C"	Offset "D"
8145EZHD-8	3 1/2"	2 1/2"	8"	9"	2 1/2"
8145EZHD-0	3 1/2"	2 1/2"	10"	11"	2 1/2"
8145EZHD-2	3 1/2"	2 1/2"	12"	13"	2 1/2"
8145EZHD-18	3 1/2"	2 1/2"	18"	19"	2 1/2"

Finishes

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Stainless steel	US15
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
626-AM	Satin Chrome Antimicrobial	Brass	US26D-AM
628	Satin Aluminum, Clear Anodized	Aluminum	US28
629-316	Bright Stainless	Stainless steel	32-316
630-316	Satin Stainless	Stainless steel	32D-316
630-AM	Satin Stainless Antimicrobial	Stainless steel	US32D-AM
631	Matte Black	Stainless steel	BLK
643e/716	Aged Bronze	Stainless steel	643e/716
695	Dark Bronze Powder Coat	Stainless steel	SP313/US10BE

Note: For other colors, consult factory.

- Specify PR when ordering a set of pulls for back to back mounting
- For one back to back machined pull, specify Nsgl or Psgl (glass doors)
- Custom lengths are available as engineering special, consult customer service





Architectural pulls and push bars

8190HD

90° Offset solid door pull

Specifications

Available sizes	8", 10", 12", 18"
Material substrate	Made from solid aluminum (6061-T6 Alloy), brass, or stainless steel (316 Series)
Mounting hardware	 Heavy duty mounting hardware exceeds industry standards ³/₀-16 mounting hardware Specify door thickness. Standard mounting hardware for door thickness of 1 ½² to 1 ³/₄ unless otherwise specified Optional package available for 2" and 2 ¼" thick doors Comes standard with through bolt screws and decorative washers (STD - mount) Optional mounting hardware available (see general information section for details) A, F, I, L, N, O, P, Q, X Mounting hardware for other door thicknesses are available as engineering special, consult customer service
Certifications	Meets ANSI/BHMA 156.06

Dimensions

Product number	Projection "A"	Clearance	Center to center "B"	Overall length "C"	Offset "D"
8190HD-8	3 1/4"	21/4"	8"	9"	41/411
8190HD-0	3 1/4"	2 1/4"	10"	11"	41/411
8190HD-2	3 1/4"	2 1/4"	12"	13"	41/4"
8190HD-18	3 1/4"	2 1/4"	18"	19"	4 1/4"

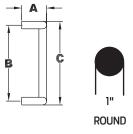
Finishes

605 Bright Brass Brass US3 606 Satin Brass Brass US4 612 Satin Bronze Brass US10 613 Oil Rubbed Bronze Brass US10 619 Satin Nickel Stainless steel US15 625 Bright Chrome Brass US26 626 Satin Chrome Brass US26 626-AM Satin Chrome Antimicrobial Brass US26 628 Satin Aluminum, Clear Anodized Aluminum US28 629 Bright Stainless Stainless steel US32	
612 Satin Bronze Brass US10 613 Oil Rubbed Bronze Brass US10 619 Satin Nickel Stainless steel US15 625 Bright Chrome Brass US26 626 Satin Chrome Brass US26 626-AM Satin Chrome Antimicrobial Brass US26 628 Satin Aluminum, Clear Anodized Aluminum US28	
613Oil Rubbed BronzeBrassUS10I619Satin NickelStainless steelUS15625Bright ChromeBrassUS26626Satin ChromeBrassUS26626-AMSatin Chrome AntimicrobialBrassUS26628Satin Aluminum, Clear AnodizedAluminumUS28	
619Satin NickelStainless steelUS15625Bright ChromeBrassUS26626Satin ChromeBrassUS26626-AMSatin Chrome AntimicrobialBrassUS26628Satin Aluminum, Clear AnodizedAluminumUS28	
625Bright ChromeBrassUS26626Satin ChromeBrassUS26626-AMSatin Chrome AntimicrobialBrassUS26628Satin Aluminum, Clear AnodizedAluminumUS28	
626Satin ChromeBrassUS26626-AMSatin Chrome AntimicrobialBrassUS26628Satin Aluminum, Clear AnodizedAluminumUS28	
626-AM Satin Chrome Antimicrobial Brass US26 628 Satin Aluminum, Clear Anodized Aluminum US28	
628 Satin Aluminum, Clear Anodized Aluminum US28	D
	D-AM
629 Bright Stainless Stainless steel US32	
630 Satin Stainless Stainless steel US32	D
630-AM Satin Stainless Antimicrobial Stainless steel US32	D-AM
631 Matte Black Stainless steel BLK	
643e/716 Aged Bronze Stainless steel 643e/	⁷ 716
695 Dark Bronze Powder Coat Stainless steel SP313	3/US10BE

Note: For other colors, consult factory.

- Specify PR when ordering a set of pulls for back to back mounting
- For one back to back machined pull, specify Nsgl or Psgl (glass doors)
- Custom lengths are available as engineering special, consult customer service





010057110

Pulls, push bars and plates
Architectural pulls and push bars

90° Offset solid door pull

Specifications

8", 10", 12", 18"
 Made from solid aluminum (6061-T6 Alloy), brass, or stainless steel (316 Series) 316 Series stainless steel standard, exceeding industry standards for corrosion resistance Recommended for external applications
 Heavy duty mounting hardware exceeds industry standards ³/₀-16 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 1¹/₂" to 1³/₄" unless otherwise specified Optional package available for 2" and 2¹/₄" thick doors Comes standard with through bolt screws and decorative washers (STD - mount) Optional mounting hardware available (see general information section for details) A, F, I, L, N, O, P, Q, X Mounting hardware for other door thicknesses are available as engineering special, consult customer service
Meets ANSI/BHMA 156.06Complies with ADA and barrier free applications



Product number	Projection "A"	Clearance	Center to center "B"	Overall length "C"	Offset "D"
8190EZHD-8	3 1/2"	2 1/2"	8"	9"	41/4"
8190EZHD-0	3 1/2"	2 1/2"	10"	11"	4 1/4"
8190EZHD-2	3 1/2"	2 1/2"	12"	13"	41/4"
8190EZHD-18	3 1/2"	2 1/2"	18"	19"	4 1/4"

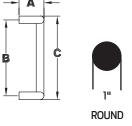
Finishes

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Stainless steel	US15
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
626-AM	Satin Chrome Antimicrobial	Brass	US26D-AM
628	Satin Aluminum, Clear Anodized	Aluminum	US28
629-316	Bright Stainless	Stainless steel	32-316
630-316	Satin Stainless	Stainless steel	32D-316
630-AM	Satin Stainless Antimicrobial	Stainless steel	US32D-AM
631	Matte Black	Stainless steel	BLK
643e/716	Aged Bronze	Stainless steel	643e/716
695	Dark Bronze Powder Coat	Stainless steel	SP313/US10BE

Note: For other colors, consult factory.

- Specify PR when ordering a set of pulls for back to back mounting
- For one back to back machined pull, specify Nsgl or Psgl (glass doors)
- Custom lengths are available as engineering special, consult customer service





Architectural pulls and push bars

9100HD

Solid push bar

Specifications

Available sizes	Available in standard lengths of 28" and 33"		
Available Sizes	5		
	 Also available in whole 1" increments from 25" to 45" 		
	 Other lengths available as engineering special, consult customer service 		
Material substrate	 Made from solid aluminum (6061-T6 Alloy), brass, or stainless steel (304 or 316 Series) 		
	 316 Series Stainless Steel standard, exceeding industry standards for corrosion resistance 		
	 Recommended for external applications 		
Mounting hardware	Heavy duty mounting hardware exceeds industry standards		
	 3/8-16 mounting hardware 		
	 Specify door thickness 		
	 Standard mounting hardware for door thickness of 1½" to 1¾4" unless otherwise specified 		
	 Optional package available for 2" and 2 1/4" thick doors 		
	 Comes standard with type NS mounting 		
	 Optional mounting hardware available (see general information section 		
	for details) A, F, I, L, N, NO, STD, O, P, PQ, Q, X		
	 Mounting hardware for other door thicknesses are available as 		
	engineering special, consult customer service		
Certifications	Meets ANSI/BHMA 156.06		
Dimensions			

Center to center "B"

25-45"

Finishes

2 1/2"

Projection "A"

Clearance

11/2"

BHMA	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Stainless steel	US15
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
626-AM	Satin Chrome Antimicrobial	Brass	US26D-AM
628	Satin Aluminum, Clear Anodized	Aluminum	US28
629	Bright Stainless	Stainless steel	US32
629-316	Bright Stainless	Stainless steel	32-316
630	Satin Stainless	Stainless steel	US32D
630-316	Satin Stainless	Stainless steel	32D-316
630-AM	Satin Stainless Antimicrobial	Stainless steel	US32D-AM
631	Matte Black	Stainless steel	BLK
643e/716	Aged Bronze	Stainless steel	643e/716
695	Dark Bronze Powder Coat	Stainless steel	SP313/US10BE

Note: For other colors, consult factory.

Additional information

- Specify PR when ordering a set of push bars for back to back mounting
- For one back to back machined push bar, specify Nsgl or Psgl (glass doors)
- Specify STD, A, F, I L, O or Q when planning to mount push bar alone
- Specify NS, NO, or PQ when using as a part of a push pull combination

Caution

The length of push bar should not interfere with the door jamb or cause a pinch point.



Overall length "C"

Add 1" to CTC length

Pulls, push bars and plates
Architectural pulls and push bars

9103EZHD

Solid straight pull/push bar combo (8103EZHD pull + 9100HD push)

Specifications

Available sizes	Available in standard lengths of 28" and 33"
	 Also available in whole 1" increments from 25" to 45"
	 Other lengths available as engineering special,
	consult customer service
Material substrate	 Made from solid aluminum (6061-T6 Alloy), brass, or stainless steel
	(316 Series)
	 316 Series stainless steel standard, exceeding industry standards for corrosion resistance
	 Recommended for external applications
Mounting hardware	 Heavy duty mounting hardware exceeds industry standards
	 ³/₈-16 mounting hardware
	 Specify door thickness
	 Standard mounting hardware for door thickness of 1½" to 1¾4" unless otherwise specified
	 Optional package available for 2" and 2 1/4" thick doors
	 Comes standard with type NS mounting
	 Optional mounting hardware available (see general information
	section for details) NO, PQ
	 Mounting hardware for other door thicknesses are available as
	engineering special, consult customer service
Certifications	Meets ANSI/BHMA 156.06
	 Pull side complies with ADA and barrier free applications

Dimensions

Product number	CTC push	CTC pull	Projection push and pull
9103EZHD	25 to 45"	8"	2 1/2" and 3 1/2"
9103EZHD	25 to 45"	10"	2 1/2" and 3 1/2"
9103EZHD	25 to 45"	12"	2 1/2" and 3 1/2"

Finishes

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Stainless steel	US15
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
626-AM	Satin Chrome Antimicrobial	Brass	US26D-AM
628	Satin Aluminum, Clear Anodized	Aluminum	US28
629-316	Bright Stainless	Stainless steel	32-316
630-316	Satin Stainless	Stainless steel	32D-316
630-AM	Satin Stainless Antimicrobial	Stainless steel	US32D-AM
631	Matte Black	Stainless steel	BLK
643e/716	Aged Bronze	Stainless steel	643e/716
695	Dark Bronze Powder Coat	Stainless steel	SP313/US10BE

Note: For other colors, consult factory.

Caution

The length of push bar should not interfere with the door jamb or cause a pinch point.



Architectural pulls and push bars

9145EZHD

45° Offset pull/push bar combo (8145HD pull + 9100HD push)

Specifications

Available sizes	 Available in standard lengths of 28" and 33"
	 Also available in whole 1" increments from 25" to 45"
	 Other lengths available as engineering special, consult customer service
Material substrate	 Made from solid aluminum (6061-T6 Alloy), brass, or stainless steel
	(316 Series)
	 316 Series stainless steel standard, exceeding industry standards for
	corrosion resistance
	 Recommended for external applications
Mounting hardware	 Heavy duty mounting hardware exceeds industry standards
	 3/8-16 mounting hardware
	 Specify door thickness
	 Standard mounting hardware for door thickness of 1½" to 1¾4"
	unless otherwise specified
	 Optional package available for 2" and 2 1/4" thick doors
	 Comes standard with type NS mounting.
	 Optional mounting hardware available (see general information section
	for details) NO, PQ
	 Mounting hardware for other door thicknesses are available as
	engineering special, consult customer service
Certifications	 Meets ANSI/BHMA 156.06
	 Pull side complies with ADA and barrier free applications

Dimensions

Product number	CTC push	CTC pull	Projection push and pull
9145EZHD	25 to 45"	8"	2 1/2" and 3 1/2"
9145EZHD	25 to 45"	10"	2 1/2" and 3 1/2"
9145EZHD	25 to 45"	12"	2 1/2" and 3 1/2"
9145EZHD	25 to 45"	18"	2 1/2" and 3 1/2"

Finishes

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Stainless steel	US15
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
626-AM	Satin Chrome Antimicrobial	Brass	US26D-AM
628	Satin Aluminum, Clear Anodized	Aluminum	US28
629-316	Bright Stainless	Stainless steel	32-316
630-316	Satin Stainless	Stainless steel	32D-316
630-AM	Satin Stainless Antimicrobial	Stainless steel	US32D-AM
631	Matte Black	Stainless steel	BLK
643e/716	Aged Bronze	Stainless steel	643e/716
695	Dark Bronze Powder Coat	Stainless steel	SP313/US10BE

Note: For other colors, consult factory.

Caution

The length of push bar should not interfere with the door jamb or cause a pinch point.



ROUND

Pulls, push bars and plates
Architectural pulls and push bars

9190HD

Solid 90° offset pull/push bar combo (8190HD pull + 9100HD push)

Specifications

Available sizes Available in standard lengths of 28" and 33" Also available in whole 1" increments from 25" to 45" Other lengths available as engineering special, consult customer service Made from solid aluminum (6061-T6 Alloy), brass, or stainles (304 Series) Mounting hardware Heavy duty mounting hardware exceeds industry standard: 3/8-16 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 11/2" to unless otherwise specified Optional package available for 2" and 21/4" thick doors Comes Standard with type NS mounting. Optional mounting hardware available (see general inform section for details) NO, PQ Mounting hardware for other door thicknesses are available engineering special, consult customer service	LIOIIS	
(304 Series) Mounting hardware Heavy duty mounting hardware exceeds industry standard: 3/8-16 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 11/2" to unless otherwise specified Optional package available for 2" and 21/4" thick doors Comes Standard with type NS mounting. Optional mounting hardware available (see general inform section for details) NO, PQ Mounting hardware for other door thicknesses are available.	Also av	ole in whole 1" increments from 25" to 45" hs available as engineering special,
 3/6-16 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 1 ½" to unless otherwise specified Optional package available for 2" and 2 ¼" thick doors Comes Standard with type NS mounting. Optional mounting hardware available (see general inform section for details) NO, PQ Mounting hardware for other door thicknesses are available 		id aluminum (6061-T6 Alloy), brass, or stainless steel
	 ³/e-16 Specif Stan unle Opti Comes Optior section Mount 	nting hardware or thickness of 1½" to 1¾4" herwise specified package available for 2" and 2¾4" thick doors ndard with type NS mounting. ounting hardware available (see general information details) NO, PQ ardware for other door thicknesses are available as
Certifications Meets ANSI/BHMA 156.06	s Meets AN	HMA 156.06

Dimensions

Product number	CTC push	CTC pull	Projection push and pull
9190EZHD	25 to 45"	8"	2 1/2" and 3 1/4"
9190EZHD	25 to 45"	10"	2 1/2" and 3 1/4"
9190EZHD	25 to 45"	12"	2 1/2" and 3 1/4"
9190EZHD	25 to 45"	18"	2 1/2" and 3 1/4"

Finishes

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Stainless steel	US15
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
626-AM	Satin Chrome Antimicrobial	Brass	US26D-AM
628	Satin Aluminum, Clear Anodized	Aluminum	US28
629	Bright Stainless	Stainless steel	US32
630	Satin Stainless	Stainless steel	US32D
630-AM	Satin Stainless Antimicrobial	Stainless steel	US32D-AM
631	Matte Black	Stainless steel	BLK
643e/716	Aged Bronze	Stainless steel	643e/716
695	Dark Bronze Powder Coat	Stainless steel	SP313/US10BE

Note: For other colors, consult factory.

Caution

The length of push bar should not interfere with the door jamb or cause a pinch point.

Pulls, push bars and plates **Decorative pulls**

9190EZHD

Solid 90° offset pull/push bar combo (8190EZHD pull + 9100HD push)

Specifications

Available sizes	 Available in standard lengths of 28" and 33"
	 Also available in whole 1" increments from 25" to 45"
	 Other lengths available as engineering special, consult customer service
Material substrate	 Made from solid aluminum (6061-T6 Alloy), brass, or stainless steel (316 Series)
	 316 Series stainless steel standard, exceeding industry standards for corrosion resistance
	 Recommended for external applications
Mounting hardware	 Heavy duty mounting hardware exceeds industry standards 3/8-16 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 1½" to 1¾" unless otherwise specified Optional package available for 2" and 2¼" thick doors Comes standard with type NS mounting. Optional mounting hardware available (see general information section for details) NO, PQ Mounting hardware for other door thicknesses are available as engineering special, consult customer service
Certifications	Meets ANSI/BHMA 156.06Pull side complies with ADA and barrier free applications

ROUND

Dimensions

Product number	CTC push	CTC pull	Projection push and pull
9190EZHD	25 to 45"	8"	2 1/2" and 3 1/2"
9190EZHD	25 to 45"	10"	2 1/2" and 3 1/2"
9190EZHD	25 to 45"	12"	2 1/2" and 3 1/2"
9190EZHD	25 to 45"	18"	2 1/2" and 3 1/2"

Finishes

BHMA	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Stainless steel	US15
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
626-AM	Satin Chrome Antimicrobial	Brass	US26D-AM
628	Satin Aluminum, Clear Anodized	Aluminum	US28
629-316	Bright Stainless	Stainless steel	32-316
630-316	Satin Stainless	Stainless steel	32D-316
630-AM	Satin Stainless Antimicrobial	Stainless steel	US32D-AM
631	Matte Black	Stainless steel	BLK
643e/716	Aged Bronze	Stainless steel	643e/716
695	Dark Bronze Powder Coat	Stainless steel	SP313/US10BE

Note: For other colors, consult factory.

Caution

The length of push bar should not interfere with the door jamb or cause a pinch point.

Decorative pulls

Pulls, push bars and plates

8111-5

Solid door pull

Specifications

Available sizes	51/4"
Material substrate	Made from solid aluminum (6061-T6 Alloy), brass, or stainless steel (304 Series)
Mounting hardware	 1/4-20 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 1 1/2" to 1 3/4" unless otherwise specified Optional package available for 2" and 2 1/4" thick doors Comes standard with through bolt screws and decorative washers. Optional mounting hardware available (see general information section for details) F, G Mounting hardware for other door thicknesses are available as engineering special, consult customer service
Certifications	Meets ANSI/BHMA 156.06
Dimensions	

Dimensions

Product number	Projection "A"	Clearance	Center to center "B"	Overall length "C"
8111-5	1 3/16"] 3/16"	51/4"	61/4"

Finishes

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Stainless steel	US15
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
626-AM	Satin Chrome Antimicrobial	Brass	US26D-AM
628	Satin Aluminum, Clear Anodized	Aluminum	US28
630	Satin Stainless	Stainless steel	US32D
630-AM	Satin Stainless Antimicrobial	Stainless steel	US32D-AM
631	Matte Black	Stainless steel	BLK

Note: For other colors, consult factory.

8112-5

Solid door pull

Specifications

Available sizes	51/4"	
Material substrate	Made from brass	
Mounting hardware	8 x 1" wood screwsSurface mount only	
Certifications	Meets ANSI/BHMA 156.06	

Dimensions

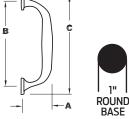
Product number	Projection "A"	Clearance	Center to center "B"	Overall length "C"
8112-5	2 13/16"	1 ⁷ / ₁₆ "	5 5/8"	71/2"

Finishes

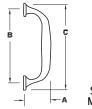
ВНМА	Description	Substrate	Finish
626	Satin Chrome	Brass	US26D
626-AM	Satin Chrome Antimicrobial	Brass	US26D-AM

Note: For other colors, consult factory.









Decorative pulls

Solid door pull

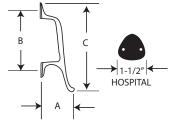
Specifications

Material substrate Mounting hardware	Made solid brass 8-32 x 1" machine screw and #8 x 1" wood screw
Mounting hardware	8-32 x 1" machine screw and #8 x 1" wood screw
	 Specify door thickness
	 Standard mounting hardware for door thickness of 1 ½" to 1 ¾" unless otherwise specified Supplied standard with K mounting hardware; optional mounting hardware available (see general information section for details) Mounting hardware for other door thicknesses are available as engineering special, consult customer service
Certifications	

Dimensions

Product number	Projection "A"	Clearance	Center to center "B"	Overall length "C"
8121-5	31/2"	1 7/16"	5 3/4"	8 3/4"





8169

C style (tubular series) offset solid door pull

Specifications

Available sizes	10", 12"; 1" Diameter pull bar		
Material substrate	Made from brass or stainless steel (304 Series)		
Mounting hardware	 Heavy duty mounting hardware exceeds industry standards 3/₈-16 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 11/₂" to 13/₄" unless otherwise specified Accessory package available for 2" and 21/₄" thick doors Comes standard with through bolt screws and decorative washers. Optional mounting hardware available (see general information section for details) A, F, I, L, N, O, P, Q, X Mounting hardware for other door thicknesses are available as engineering special, consult customer service 		
Certifications	Meets ANSI/BHMA 156.06		

Dimensions

Product number	Projection "A"	Clearance	Offset	Center to center "B"	Overall length "C"
8169-0	3"	2"	6 1/2"	10	11
8169-2	3"	2"	6 1/2"	12	13

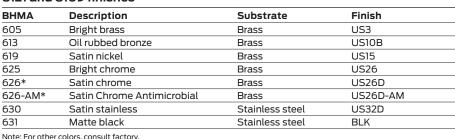
Additional information

- Specify PR when ordering a set of pulls for back to back mounting
- For one back to back machined pull, specify Nsgl or Psgl (glass doors)
- Custom lengths are available as engineering special, consult customer service

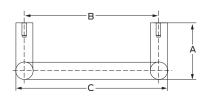
8121 and 8169 finishes

ВНМА	Description	Substrate	Finish
605	Bright brass	Brass	US3
613	Oil rubbed bronze	Brass	US10B
619	Satin nickel	Brass	US15
625	Bright chrome	Brass	US26
626*	Satin chrome	Brass	US26D
626-AM*	Satin Chrome Antimicrobial	Brass	US26D-AM
630	Satin stainless	Stainless steel	US32D
631	Matte black	Stainless steel	BI K

Note: For other colors, consult factory.









Decorative pulls

8181

Georgian 90° offset solid door pull

Pulls, push bars and plates

Specifications

Available sizes	12", 16", 18"; 1" Round pull (grip area 1 ½4")
Material substrate	Made from solid aluminum, brass or stainless steel (304 Series)
Mounting hardware	 Heavy duty mounting hardware exceeds industry standards ³/e-16 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 1 ½" to 1 ³/4" unless otherwise specified Accessory package available for 2" and 2 ¼" thick doors Comes standard with through bolt screws and decorative washers. Optional mounting hardware available (see general information section for details) A, F, I, L, N, O, P, Q, X Mounting hardware for other door thicknesses are available as engineering special, consult customer service
Certifications	Meets ANSI/BHMA 156.06

Dimensions

Product number	Projection "A"	Clearance	Offset "D"	Center to center "B"	Overall length "C"
8181-2	3 1/8"	17/8"	4"	12"	12 3/4"
8181-16	3 1/8"	1 ⁷ /8"	4"	16"	16 ³ / ₄ "
8181-18	3 1/8"	1 ⁷ /8"	4"	18"	18 ³ / ₄ "

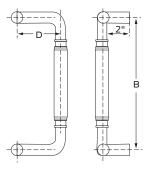
Finishes

ВНМА	Description	Substrate	Finish
	<u> </u>		
605	Bright Brass	Brass	US3
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Brass	US15
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
628	Satin Aluminum, Clear Anodized	Aluminum	US28
630	Satin Stainless	Stainless steel	US32D
631	Matte Black	Stainless steel	BLK

Note: For other colors, consult factory.

- Specify PR when ordering a set of pulls for back to back mounting
- For one back to back machined pull, specify Nsgl or Psgl (glass doors)
- Custom lengths are available as engineering special, consult customer service





Decorative pulls

8189

Athens offset tubular door pull

Specifications

Available sizes	19 ³/16"; 1 ¹/4" Diameter pull bar with 1 ¹/4" diameter mounting posts
Material substrate	Made from brass or stainless steel (304 Series)
Mounting hardware	 Heavy duty mounting hardware exceeds industry standards 3/8-16 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 1½" to 1¾4" unless otherwise specified Accessory package available for 2" and 2¼4" thick doors Comes standard with through bolt screws and decorative washers. Optional mounting hardware available (see general information section for details)A, F, I, L, N, O, P, Q, X Mounting hardware for other door thicknesses are available as engineering special, consult customer service
Certifications	Meets ANSI/BHMA 156.06

Dimensions

Product number	Projection "A"	Clearance	Offset "D"	Center to center "B"	Overall length "C"
8181-19	2 5/8"	13/8"	11/2"	19 ¹³ / ₁₆ "	29 1/2"

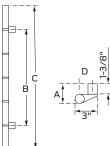
Finishes

	•			
ВНМА	Description	Substrate	Finish	
605	Bright Brass	Brass	US3	
613	Oil Rubbed Bronze	Brass	US10B	
619	Satin Nickel	Brass	US15	
625	Bright Chrome	Brass	US26	
626	Satin Chrome	Brass	US26D	
630	Satin Stainless	Stainless steel	US32D	
631	Matte Black	Stainless steel	BLK	

Note: For other colors, consult factory.

- Specify PR when ordering a set of pulls for back to back mounting
- For one back to back machined pull, specify Nsgl or Psgl (glass doors)
- Custom lengths are available as engineering special, consult customer service





Decorative pulls

828

Georgian straight solid door pull

Pulls, push bars and plates

Specifications

Available sizes	12", 16", 18"; 1" Round pull (grip area 1 1/4")
Material substrate	Made from solid aluminum, brass or stainless steel (304 Series)
Mounting hardware	 Heavy duty mounting hardware exceeds industry standards ³/₅-16 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 1½" to 1¾" unless otherwise specified Accessory package available for 2" and 2½" thick doors Comes standard with through bolt screws and decorative washers. Optional mounting hardware available (see general information section for details) A, F, I, L, N, O, P, Q, X Mounting hardware for other door thicknesses are available as engineering special, consult customer service
Certifications	Meets ANSI/BHMA 156.06

Dimensions

Product number	Projection "A"	Clearance	Offset "D"	Center to center "B"	Overall length "C"
8281-2	3 1/8"	1 ⁷ /8"	4"	12"	12 3/4"
8281-16	3 1/8"	1 ⁷ /8"	4"	16"	16 ³ / ₄ "
8281-18	3 1/8"	17/8"	4"	18"	18 ³ / ₄ "

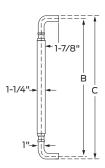
Finishes

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	US3
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Brass	US15
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
628	Satin Aluminum, Clear Anodized	Aluminum	US28
630	Satin Stainless	Stainless steel	US32D
631	Matte Black	Stainless steel	BLK

Note: For other colors, consult factory.

- Specify PR when ordering a set of pulls for back to back mounting
- For one back to back machined pull, specify Nsgl or Qsgl (glass doors)
- Custom lengths are available as engineering special, consult customer service





Decorative pulls

8312

Plymouth offset solid door pull

Specifications

Available sizes	12"; 1 ⁷ / ₁₆ " Max grip diameter
Material substrate	Made from brass or stainless steel (304 Series)
Mounting hardware	 Heavy duty mounting hardware exceeds industry standards ³/e-16 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 1 ½ " to 1 ³/4" unless otherwise specified Accessory package available for 2" and 2 ¼ " thick doors Comes standard with through bolt screws and decorative washers Optional mounting hardware available (see general information section for details) A, F, I, L, N, O, P, Q, X Mounting hardware for other door thicknesses are available as engineering special, consult customer service
Certifications	Meets ANSI/BHMA 156.06

Dimensions

Product number	Projection "A"	Clearance	Offset "D"	Center to center "B"	Overall length "C"
8312-2	3"	19/16"	11/2"	12"	14"



Plymouth offset solid door pull

Specifications

Available sizes	12"; 17/16" Max grip diameter
Material substrate	Made from brass or stainless steel (304 Series)
Mounting hardware	 Heavy duty mounting hardware exceeds industry standards ³/₀-16 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 1¹/₂" to 1³/₄" unless otherwise specified Accessory package available for 2" and 2¹/₄" thick doors Comes standard with through bolt screws and decorative washers Optional mounting hardware available (see general information section for details) A, F, I, L, N, O, P, Q, X Mounting hardware for other door thicknesses are available as engineering special, consult customer service
Certifications	Meets ANSI/BHMA 156.06

Dimensions

Product number	Projection "A"	Clearance	Offset "D"	Center to center "B"	Overall length "C"
8320-20	3 7/8"	2 5/8"	2 ⁷ /8"	20"	22"

Additional information (8312 and 8320 models)

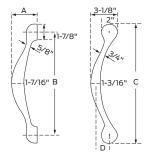
- Specify PR when ordering a set of pulls for back to back mounting
- For one back to back machined pull, specify Nsgl or Qsgl (glass doors)
- Custom lengths are available as engineering special, consult customer service

8312 and 8320 Finishes

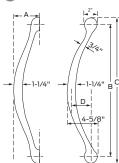
ВНМА	Description	Substrate	Finish	
605	Bright Brass	Brass	US3	
613	Oil Rubbed Bronze	Brass	US10B	
619	Satin Nickel	Brass	US15	
625	Bright Chrome	Brass	US26	
626	Satin Chrome	Brass	US26D	
630	Satin Stainless	Stainless steel	US32D	
631	Matte Black	Stainless steel	BLK	

Note: For other colors, consult factory.









Decorative pulls

Pulls, push bars and plates

8371

Addison flat tip straight solid door pull

Specifications

Available sizes	12", 18", 24"; 1" Round pull with 1 $\frac{1}{4}$ " base mounting posts		
Material substrate	Made from solid brass		
Mounting hardware	 Heavy duty mounting hardware exceeds industry standards 3/8-16" mounting hardware Specify door thickness Standard mounting hardware for door thickness of 1 1/2" to 1 3/4" unless otherwise specified Accessory package available for 2" and 2 1/4" thick doors Comes standard with through bolt screws and decorative washers Optional mounting hardware available (see general information section for details) A, F, I, L, N, O, P, Q, X Mounting hardware for other door thicknesses are available as engineering special, consult customer service 		
Certifications	Meets ANSI/BHMA 156.06		

Dimensions

Product number	Projection "A"	Clearance	Center to center "B"	Overall length "C"
8371-2	3 7/16"	2"	12"	16"
8371-18	3 ⁷ / ₁₆ "	2"	18"	22"
8371-24	3 7/16"	2"	24"	28"

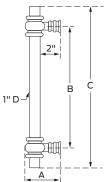
Finishes

ВНМА	Description	Substrate	Finish
605	Bright brass	Brass	US3
613	Oil rubbed bronze	Brass	US10B
619	Satin nickel	Brass	US15
622	Matte black	Brass	BLK
625	Bright chrome	Brass	US26
626	Satin chrome	Brass	US26D

Note: For other colors, consult factory.

- Specify PR when ordering a set of pulls for back to back mounting
- For one back to back machined pull, specify Nsgl or Psgl (glass doors)
- Custom lengths are available as engineering special, consult customer service





Decorative pulls

8372

Camelot steeple tip straight tubular door pull

Specifications

Available sizes	12", 18", 24"; 1" Round pull with 2" base mounting posts				
Material substrate	Made from brass				
Mounting hardware	 Heavy duty mounting hardware exceeds industry standards 5/16-18 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 1 1/2" to 1 3/4" unless otherwise specified Accessory package available for 2" and 2 1/4" thick doors Comes standard with through bolt screws and decorative washers. Optional mounting hardware available (see general information section for details) F, I, J, L, O, P Mounting hardware for other door thicknesses are available as engineering special, consult customer service 				
Certifications	Meets ANSI/BHMA 156.06				

Dimensions

Product number	Projection "A"	Clearance	Center to center "B"	Overall length "C"
8372-2	2 7/8"	17/8"	12"	17"
8372-18	2 7/8"	17/8"	18"	23"
8372-24	2 7/8"	1 ⁷ /8"	24"	29"

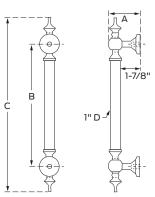
Finishes

BHMA	Description	Substrate	Finish
605	Bright brass	Brass	US3
513	Oil rubbed bronze	Brass	US10B
619	Satin nickel	Brass	US15
622	Matte black	Brass	BLK
625	Bright chrome	Brass	US26
626	Satin chrome	Brass	US26D

Note: For other colors, consult factory.

- Specify PR when ordering a set of pulls for back to back mounting
- For one back to back machined pull, specify Jsgl
- Custom lengths are available as engineering special, consult customer service





Decorative pulls

Pulls, push bars and plates

8373

Brookshire acorn tip straight tubular door pull

Specifications

Available sizes	12", 18", 24"; 1" Round pull with 2" base mounting posts
Material substrate	Made from brass
Mounting hardware	 Heavy duty mounting hardware exceeds industry standards 5/16-18 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 1 ½" to 1 ¾" unless otherwise specified Accessory package available for 2" and 2 ¼" thick doors Comes standard with through bolt screws and decorative washers. Optional mounting hardware available (see general information section for details) F, I, J, L, O, P Mounting hardware for other door thicknesses are available as engineering special, consult customer service
Certifications	Meets ANSI/BHMA 156.06

Dimensions

Product number	Projection "A"	Clearance	Center to center "B"	Overall length "C"
8372-2	3"	17/8"	12"	16 5/16"
8372-18	3"	1 ⁷ /8"	18"	22 5/16"
8372-24	3"	17/8"	24"	28 5/16"

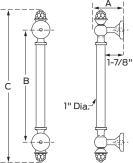
Finishes

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	US3
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Brass	US15
622	Matte Black	Brass	BLK
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D

Note: For other colors, consult factory.

- Specify PR when ordering a set of pulls for back to back mounting
- For one back to back machined pull, specify Jsgl
- Custom lengths are available as engineering special, consult customer service





Decorative pulls

8700

Greenwich arc straight solid door pull

Specifications

•	
Available sizes	9", 12", 18", 24"; ³ / ₄ " Round pull
Material substrate	Made from solid brass or stainless steel (304 Series)
Mounting hardware	 5/16-18 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 1½" to 1¾4" unless otherwise specified Accessory package available for 2" and 2¾" thick doors Comes standard with through bolt screws and decorative washers Optional mounting hardware available (see general information section for details) F, I, J, L, O, P Mounting hardware for other door thicknesses are available as engineering special, consult customer service
Certifications	Meets ANSI/BHMA 156.06

Dimensions

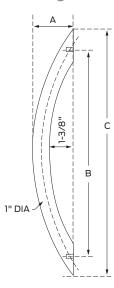
Product number	Projection "A"	Clearance	Center to center "B"	Overall length "C"
8700-9	2 3/8"	15/8"	9"	12 9/16"
8700-2	2 3/8"	1 ⁵ /8"	12"	15 ⁹ / ₁₆ "
8700-18	2 3/8"	15/8"	18"	21 9/16"
8700-24	2 3/8"	15/8"	24"	27 9/16"

Finishes

ВНМА	Description	Substrate	Finish	
605	Bright Brass	Brass	US3	
613	Oil Rubbed Bronze	Brass	US10B	
619	Satin Nickel	Brass	US15	
625	Bright Chrome	Brass	US26	
626	Satin Chrome	Brass	US26D	
630	Satin Stainless	Stainless steel	US32D	
631	Matte Black	Stainless steel	BLK	

Note: For other colors, consult factory.

- Specify PR when ordering a set of pulls for back to back mounting
- For one back to back machined pull, specify Jsgl
- Custom lengths are available as engineering special, consult customer service



8800

Decorative pulls

Greenwich arc offset solid door pull

Pulls, push bars and plates

Specifications

Available sizes	9", 12", 18", 24"; ³/₄" Round pull			
Material substrate	Made from solid brass or stainless steel (304 Series)			
Mounting hardware	 ¹/₄-20 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 1 ¹/₂" to 1 ³/₄" unless otherwise specified Accessory package available for 2" and 2 ¹/₄" thick doors Comes standard with through bolt screws and decorative washers Optional mounting hardware available (see general information section for details) F, I, J, L, O, P Mounting hardware for other door thicknesses are available as engineering special, consult customer service 			
Certifications	ations Meets ANSI/BHMA 156.06			

Dimensions

Product number	Projection "A"	Clearance	Offset "D"	Center to center "B"	Overall length "C"
8800-9	2 1/8"	1³/ ₈ "	1"	9"	11 3/4"
8800-2	2 1/8"	1³/8"	1"	12"	14 3/4"
8800-18	2 1/8"	1³/8"	1"	18"	20 3/4"
8800-24	2 1/8"	1³/ ₈ "	1"	24"	26 ³ / ₄ "

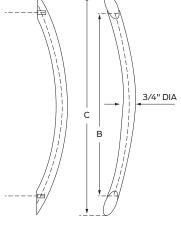
Finishes

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	US3
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Brass	US15
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
630	Satin Stainless	Stainless steel	US32D
631	Matte Black	Stainless steel	BLK

Note: For other colors, consult factory.

- Specify PR when ordering a set of pulls for back to back mounting
- For one back to back machined pull, specify Jsgl
- Custom lengths are available as engineering special, consult customer service







Decorative pulls

8848

Latitude straight solid door pull

Specifications

Available sizes 12"; 1" Round pull with 2" Round black mounting posts Made from solid brass or stainless steel (304 Series) Mounting hardware Heavy duty mounting hardware exceeds industry standards Jobs 16 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 11/2" to 13/4" unless otherwise specified Accessory package available for 2" and 21/4" thick doors Comes standard with through bolt screws and decorative washers Optional mounting hardware available (see general information see for details) A, F, I, L, N, O, P, Q, X Mounting hardware for other door thicknesses are available as engineering special, consult customer service Meets ANSI/BHMA 156.06		
Mounting hardware Heavy duty mounting hardware exceeds industry standards Jobs 16 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 1½" to 1¾" unless otherwise specified Accessory package available for 2" and 2½" thick doors Comes standard with through bolt screws and decorative washers Optional mounting hardware available (see general information see for details) A, F, I, L, N, O, P, Q, X Mounting hardware for other door thicknesses are available as engineering special, consult customer service	Available sizes	12"; 1" Round pull with 2" Round black mounting posts
 ³/₈-16 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 1¹/₂" to 1³/₄" unless otherwise specified Accessory package available for 2" and 2¹/₄" thick doors Comes standard with through bolt screws and decorative washers Optional mounting hardware available (see general information see for details) A, F, I, L, N, O, P, Q, X Mounting hardware for other door thicknesses are available as engineering special, consult customer service 	Material substrate	Made from solid brass or stainless steel (304 Series)
Certifications Meets ANSI/BHMA 156.06	Mounting hardware	 ³/e-16 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 1 ½" to 1 ¾" unless otherwise specified Accessory package available for 2" and 2 ¼" thick doors Comes standard with through bolt screws and decorative washers Optional mounting hardware available (see general information section for details) A, F, I, L, N, O, P, Q, X Mounting hardware for other door thicknesses are available as
	Certifications	Meets ANSI/BHMA 156.06

Dimensions

Product number	Projection "A"	Clearance	Center to center "B"	Overall length "C"
8848-2	2 1/2"	11/2"	12"	17"

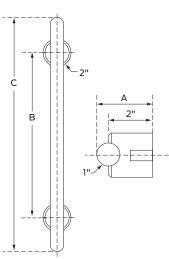
Finishes

ВНМА	Description	Substrate	Finish	
605	Bright Brass	Brass	US3	
613	Oil Rubbed Bronze	Brass	US10B	
619	Satin Nickel	Brass	US15	
625	Bright Chrome	Brass	US26	
626	Satin Chrome	Brass	US26D	
630	Satin Stainless	Stainless steel	US32D	
631	Matte Black	Stainless steel	BLK	

Note: For other colors, consult factory.

- Specify PR when ordering a set of pulls for back to back mounting
- For one back to back machined pull, specify Nsgl or Psgl (glass doors)
- Custom lengths are available as engineering special, consult customer service





0075

Long door pulls

Rhodes straight solid door pull

Pulls, push bars and plates

Specifications

Available sizes	12"; 1 1/4" x 1/2" Flat pull with 3/4" round mounting posts
Material substrate	Made from solid aluminum, brass or stainless steel (304 Series)
Mounting hardware	 Heavy duty mounting hardware exceeds industry standards 5/16-18 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 1½" to 1¾4" unless otherwise specified Accessory package available for 2" and 2½4" thick doors Comes standard with through bolt screws and decorative washers Optional mounting hardware available (see general information section for details) F, I, J, L, O, P Mounting hardware for other door thicknesses are available as engineering special, consult customer service
Certifications	Meets ANSI/BHMA 156.06

Dimensions

Product number	Projection "A"	Clearance	Center to center "B"	Overall length "C"
8975-2	2 1/4"	13/4"	12"	18"

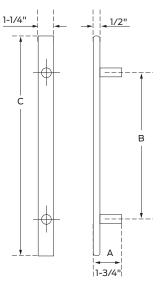
Finishes

ВНМА	Description	Substrate	Finish
628	Satin Aluminum, Clear Anodized	Aluminum	US28

Note: For other colors, consult factory.

- Specify PR when ordering a set of pulls for back to back mounting
- For one back to back machined pull, specify Jsgl (glass doors)
- Custom lengths are available as engineering special, consult customer service





Long door pulls

9264 / 9266

Long door pull, rounded tip (offset and straight models)

Specifications

details) A, I, L, N, O, P, Q, X	Specifications	
 316 Series Stainless Steel standard, exceeding industry standards for corrosion resistance Recommended for external applications Heavy duty mounting hardware exceeds industry standards ³/₀-16 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 1 ¹/₂" to 1 ³/₄" unless otherwise specified Optional package available for 2" and 2 ¹/₄" thick doors Comes standard with through bolt screws and decorative washers Optional mounting hardware available (see general information section for details) A, I, L, N, O, P, Q, X Mounting hardware for other door thicknesses are available as engineering special, consult customer service 	Available sizes	 Round tip is standard Optional flat Tip (F) is available; specify F after model number when ordering Available in whole 1" increments from 12" to 96"
 ³/₈-16 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 1 ¹/₂" to 1 ³/₄" unless otherwise specified Optional package available for 2" and 2 ¹/₄" thick doors Comes standard with through bolt screws and decorative washers Optional mounting hardware available (see general information section for details) A, I, L, N, O, P, Q, X Mounting hardware for other door thicknesses are available as engineering special, consult customer service 	Material substrate	 316 Series Stainless Steel standard, exceeding industry standards for corrosion resistance
Certifications Meets ANSI/BHMA 156.06	Mounting hardware	 ³/e-16 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 1 ½" to 1 ³/4" unless otherwise specified Optional package available for 2" and 2 ¼" thick doors Comes standard with through bolt screws and decorative washers Optional mounting hardware available (see general information section for details) A, I, L, N, O, P, Q, X Mounting hardware for other door thicknesses are available as engineering
	Certifications	Meets ANSI/BHMA 156.06

Standard lengths

Projection	Clearance	Offset	Overall length	СТС
2 3/4"	11/2"	15/8"	72"	56"
2 3/4"	11/2"	15/8"	36"	20"
2 3/4"	11/2"	15/8"	24"	18"
2 3/4"	11/2"	1 ⁵ /8"	18"	12"
2 3/4"	11/2"	1 ⁵ /8"	12"	8"
2 3/4"	11/2"	_	72"	56"
2 3/4"	11/2"	_	36"	20"
2 3/4"	11/2"	_	24"	18"
2 3/4"	11/2"	_	18"	12"
2 3/4"	11/2"	_	12"	8"
	2 3/4" 2 3/4" 2 3/4" 2 3/4" 2 3/4" 2 3/4" 2 3/4" 2 3/4" 2 3/4"	2 3/4" 11/2" 2 3/4" 11/2" 2 3/4" 11/2" 2 3/4" 11/2" 2 3/4" 11/2" 2 3/4" 11/2" 2 3/4" 11/2" 2 3/4" 11/2" 2 3/4" 11/2" 2 3/4" 11/2" 2 3/4" 11/2" 2 3/4" 11/2"	2 3/4" 11/2" 15/8" 2 3/4" 11/2" 15/8" 2 3/4" 11/2" 15/8" 2 3/4" 11/2" 15/8" 2 3/4" 11/2" 15/8" 2 3/4" 11/2" 15/8" 2 3/4" 11/2"	$\begin{array}{cccccccccccccccccccccccccccccccccccc$

Finishes

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Stainless steel	US15
629-316	Bright Stainless	Stainless steel	32-316
630-316	Satin Stainless	Stainless steel	32D-316
630-AM	Satin Stainless Antimicrobial	Stainless steel	US32D-AM
631	Matte Black	Stainless steel	BLK
643e/716*	Aged Bronze	Stainless steel	643e/716
695	Dark Bronze Powder Coat	Stainless steel	SP313/US10BE

Note: For other colors, consult factory.

Additional information

- If not specified, standard center to center length for pulls 36" or longer is 16" less than total pull length (8" from each end of the pull); Center to center length must be specified for lengths less than 36"
 - Ex. 72" Long pull has a 56" center to center
- If the center to center length is less than half the total pull length, consult customer service
- Specify PR when ordering a set of push bars for back to back mounting
- For one back to back machined push bar, specify Nsgl or Psgl (glass doors)
- Additional mounting post required for lengths greater than 96"; Mid posts are optional for other lengths (specify mid post location when ordering)

Caution

Recommend the length of the ladder pull should not exceed 4" less than the door height.







Round tip (standard)



Note: A middle position bracket is required for pulls over 8 feet.

^{*} Max length for 643e/716 is 36".

8122HD / 8322HD

Pulls, push bars and plates Hands-free door pulls

Hands-free reversible arm pull (models with and without plate)

Ives hands-free door pulls allow for hands-free operation to promote a healthy environment. Ives offers pulls in a variety of styles and designs that enable pedestrians to operate the door with an arm, elbow or wrist to avoid contacting surfaces with their hands.

- Durable construction with rust-free brass for longevity
- Cost effective option is budget friendly
- Easily retrofittable for existing openings
- Aesthetically pleasing designs to suite with building style
- 1" Round pull with 2" round mounting posts
- Patented, rounded design enables safe and comfortable hands-free use
- Flexibility to open with forearm or wrist at top of bottom of pull
- Reversible design allows for flexible install toward hinge or latch side
- 8322HD available with 4 x 16" or 6 x 16" pull plate
- Available in 8" or 10" center to center

Specifications

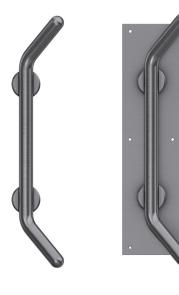
Material substrate	Brass
Certifications	 UL10C listed for 3-hours - F, I, L mounted pull only
	ADA Compliant design
Size	• 8" Pull: 17 1/2" (H) x 3 5/8" (W) x 4" (D)
	• 10" Pull: 19 1/2" (H) x 3 5/8" (W) x 4" (D)
Mounting	 Heavy duty mounting hardware exceeds industry standards
	Optional mounting hardware available
	(see general information section for details) A, F, I, L, O

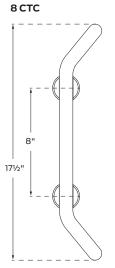
Standard lengths

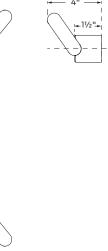
Product	Projection	Clearance	CTC	Overall length
8 CTC	4"	11/2"	8"	17 1/2"
10 CTC	4"	11/2"	10"	19 1/2"

Finishes

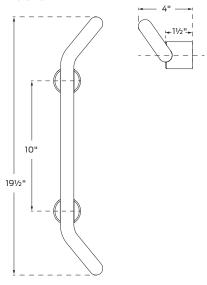
ВНМА	Description	Substrate	Finish
622	Matte Black	Brass	US19
626	Satin Chrome	Brass	US26D
695	Dark Bronze Powder Coat	Brass	SP313/US10BE







10 CTC



Hands-free door pulls

FP100

Hands-free foot pull

- Sanitary foot opening
- Use alongside current pull for hands-free needs

Specifications

Material substrate	Rugged 1/8" thick stainless steel
Size	5" wide, 2 ³ / ₄ " height, 3 ¹ / ₈ " projection
Mounting	Through bolts provided for secure mounting and durability

Finishes

ВНМА	Description	Substrate	Finish
630	Satin Stainless Steel	Stainless steel	US32D
631	Black Painted	Stainless steel	BLK
695	Dark Bronze Painted	Stainless steel	SP313/US10BE



AP101

Hands-free arm pull

- Easy forearm opening
- Use alongside current pull for hands-free needs

Specifications

Material substrate	Rugged 1/8" thick stainless steel
Size	4" wide, 5 1/8" height, 3 7/8" projection
Mounting	Through bolts provided for secure mounting and durability

Finishes

ВНМА	Description	Substrate	Finish
630	Satin Stainless Steel	Stainless steel	US32D
631	Black Painted	Stainless steel	BLK
695	Dark Bronze Painted	Stainless steel	SP313/US10BE



OTP300 / OT300

Opening hand tool (plastic and steel models)

For hands-free use with door pulls or levers

Specifications

Specifications		
Material substrate	 OTP300 is a durable black plastic tool offered in packs of 10 	
	 OT300 is study 1/8" stainless steel with smooth tumbled edges 	
Size	2" width, 5" height	

Finishes

ВНМА	Description	Substrate	Finish	
630	Satin Stainless Steel	Stainless steel	US32D	
631	Black Painted	Stainless steel	BLK	





8200 / 8300

Pulls, push bars and plates
Push, pull and protection plates

Push / pull plate

- 8200 Push plate
- 8300 Pull plate, prep for pull (less pull)

Specifications

Specifications			
Available sizes	Plates are available in .050 thick brass, stainless steel or aluminum		
Material substrate	Made from aluminum, brass or stainless steel (300 Series)		
Mounting hardware	Standard mounting package		
	- #6 x ⁵ / ₈ Oval head screws		
	 Optional TEK/TORX package 		
	 #6 x ⁵/₈ Self-drilling, self-tapping screws 		
	- #6 x 5/8 5/8 Torx screws		
Widths and heights	• 3" x 12"		
	• 3 ½2" x 15"		
	• 4" x 16"		
	• 6"x16"		
	• 8"x16"		
Optional pull center	• For 8300 pull plates, plates are prepped with 2 3/8" holes for pull machining		
to center spacing	 For holes prepped for G mounting hardware, consult customer service 		
	- 5 ¹ / ₄ "		
	- 6"		
	- 8"		
	- 10"		
	- 12"		
Certifications	Meets ANSI/BHMA A156.6 for J301 materials		

Finishes

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Brass	US15
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
626-AM	Satin Chrome Antimicrobial	Brass	US26D-AM
628	Clear Anodized	Aluminum	US28
630	Satin Stainless	Stainless steel	US32D
630-AM	Satin Stainless Antimicrobial	Stainless steel	US32D-AM
631	Matte Black	Stainless steel	BLK
695	Dark Bronze Powder Coat	Stainless steel	SP313/US10BE

Note: For other colors, consult factory.

Additional information

- Specify PR when ordering a set of plates for back to back mounting
- Custom widths, heights, and special cut-outs are available as engineering special, consult customer service

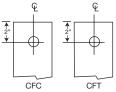
Plates cut for cylinder or thumbturns

Plates are available with cutout for cylinder or thumbturn; standard cutout is 2" from top and centered on plates up to 4" wide. For plates wider than 4" cutout is located 2" from outer edge, specify LH or RH. When pull location interferes with standard cutout location a detail drawing should be furnished with the order.

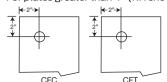
- Standard cutout is 1 1/4" for cylinder and 3/8" for thumbturn.
- Specify CFC for cutout for cylinder or CFT for cutout for thumbturn.







For plates greater than 4" (RH shown)



Push, pull and protection plates

8302

Pull plate

Specifications

Material substrate	Made from aluminum, brass or stainless steel (300 Series)
Mounting hardware	 Heavy duty mounting hardware exceeds industry standards \$\frac{5}{16}\$-\$18 mounting hardware Specify door thickness Standard mounting hardware for door thickness of \$1^{1}/2^{11}\$ to \$1^{3}/4^{11}\$ unless otherwise specified Optional package available for \$2^{11}\$ and \$2^{1}/4^{11}\$ thick doors Comes standard with through bolt screws and decorative washers. Optional mounting hardware available (see general information section for details) \$F\$, \$G\$, \$I\$, \$J\$, \$L\$ Mounting hardware for other door thicknesses are available as engineering special, consult customer service Standard mounting package #6 x \$\frac{5}{6}\$ Oval head screws Optional TEK/TORX package #6 x \$\frac{5}{6}\$ Self-drilling, self-tapping screws #6 x \$\frac{5}{6}\$ Torx screws
Widths and heights	 3 ½" x 15" 4" x 16" 6" x 16"
Pull center to center spacing	• 6" • 8" • 10"
Certifications	Meets ANSI/BHMA A156.06

Finishes

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Brass	US15
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
626-AM	Satin Chrome Antimicrobial	Brass	US26D-AM
628	Clear Anodized	Aluminum	US28
630	Satin Stainless	Stainless steel	US32D
630-AM	Satin Stainless Antimicrobial	Stainless steel	US32D-AM
631	Matte Black	Stainless steel	BLK
643e/716	Aged Bronze	Stainless steel	643e/716
695	Dark Bronze Powder Coat	Stainless steel	SP313/US10BE

Note: For other colors, consult factory.

- Specify PR when ordering a set of pulls for back to back mounting
- Plate to pull clearance is 1 1/2"
- For one back to back machined pull, specify Jsgl
- Custom widths, heights, and special cut-outs are available as engineering special, consult customer service







Pulls, push bars and plates
Push, pull and protection plates

8303

Pull plate

Specifications

Material substrate	Made from aluminum, brass or stainless steel (300 Series)
Mounting hardware	 Heavy duty mounting hardware exceeds industry standards ³/₈-16 mounting hardware Specify door thickness Standard mounting hardware for door thickness of 1 ½" to 1 ³/₄" unless otherwise specified Optional package available for 2" and 2 ¼" thick doors Comes standard with through bolt screws and decorative washers Optional mounting hardware available (see general information section for details) A, F, G, I, L, N Mounting hardware for other door thicknesses are available as engineering special, consult customer service Standard mounting package for plate #6 x ⁵/₈ Oval head screws Optional TEK/TORX package #6 x ⁵/₈ Self-drilling, self-tapping screws #6 x ⁵/₈ Torx screws
Widths and heights	 31/2" x 15" 4" x 16" 6" x 16"
Pull center to	• 8" • 10"
center spacing	• IU
Certifications	Meets ANSI/BHMA A156.06



ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Brass	US15
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
626-AM	Satin Chrome Antimicrobial	Brass	US26D-AM
628	Clear Anodized	Aluminum	US28
630	Satin Stainless	Stainless steel	US32D
630-AM	Satin Stainless Antimicrobial	Stainless steel	US32D-AM
631	Matte Black	Stainless steel	BLK
643e/716	Aged Bronze	Stainless steel	643e/716
695	Dark Bronze Powder Coat	Stainless steel	SP313/US10BE

Note: For other colors, consult factory.

- Specify PR when ordering a set of pulls for back to back mounting
- Plate to pull clearance is 1 1/2"
- For one back to back machined pull, specify Nsgl
- Custom widths, heights, and special cut-outs are available as engineering special, consult customer service





Push, pull and protection plates

8305

Pull plate

Specifications

Material substrate	Made from aluminum, brass or stainless steel (300 Series)
Mounting hardware	 ¹/₄-20 mounting hardware
	 Specify door thickness
	 Standard mounting hardware for door thickness of 1 ½ " to 1 ¾ " unless otherwise specified
	 Optional package available for 2" and 2 1/4" thick doors
	 Comes standard with through bolt screws and decorative washers.
	 Optional mounting hardware available (see general information section for details)
	 Mounting hardware for other door thicknesses are available as engineering
	special, consult customer service.
	 Standard mounting package for plate
	- #6 x ⁵ / ₈ Oval head screws
	 Optional TEK/TORX package
	 #6 x ⁵/₈ Self-drilling, self-tapping screws
	- #6 x ⁵ / ₈ ⁵ / ₈ Torx screws
	 Plate prepped with 2 pull mounting holes spaced at 6", 8", or 10"
	center to center
Widths and heights	• 3 ½ " x 15"
	• 4" x 16"
	• 6" x 16"
Pull center to	• 6"
center spacing	• 8"
	• 10"
Certifications	Meets ANSI/BHMA A156.06



BHMA	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Brass	US15
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
626-AM	Satin Chrome Antimicrobial	Brass	US26D-AM
628	Clear Anodized	Aluminum	US28
630	Satin Stainless	Stainless steel	US32D
630-AM	Satin Stainless Antimicrobial	Stainless steel	US32D-AM
631	Matte Black	Stainless steel	BLK
643e/716	Aged Bronze	Stainless steel	643e/716
695	Dark Bronze Powder Coat	Stainless steel	SP313/US10BE

Note: For other colors, consult factory.

- Plate to pull clearance is 1 1/2"
- Custom widths, heights, and special cut-outs are available as engineering special, consult customer service







Pulls, push bars and plates
Push, pull and protection plates

Pull plate

Specifications

Material substrate	Made from aluminum, brass or stainless steel (300 Series)
Mounting hardware	• 1/4-20 mounting hardware
	 Specify door thickness
	 Standard mounting hardware for door thickness of 1 1/2" to 1 3/4" unless
	otherwise specified
	 Optional package available for 2" and 2 1/4" thick doors
	 Comes standard with through bolt screws and decorative washers.
	 Optional mounting hardware available (see general information section
	for details) F, G
	 Mounting hardware for other door thicknesses are available as engineering
	special, consult customer service
	 Standard mounting package for plate
	- #6 x ⁵ / ₈ Oval head screws
	 Optional TEK/TORX package
	 +6 x 5/8 Self-drilling, self-tapping screws
	- #6 x 5/85/8 Torx screws
	 Plate prepped with 2 pull mounting holes spaced at 5 1/4" center to center
Widths and heights	• 3½" x 15"
	• 4" x 16"
	• 6" x 16"
Pull center to	51/4"
center spacing	
Certifications	Meets ANSI/BHMA A156.06
Einiches	



ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Brass	US15
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
626-AM	Satin Chrome Antimicrobial	Brass	US26D-AM
628	Clear Anodized	Aluminum	US28
630	Satin Stainless	Stainless steel	US32D
630-AM	Satin Stainless Antimicrobial	Stainless steel	US32D-AM
631	Matte Black	Stainless steel	BLK
643e/716	Aged Bronze	Stainless steel	643e/716
695	Dark Bronze Powder Coat	Stainless steel	SP313/US10BE

Note: For other colors, consult factory.

- Specify PR when ordering a set of pulls for back to back mounting
- Custom widths, heights, and special cut-outs are available as engineering special, consult customer service





Push, pull and protection plates

Types of protection plates



Mop plates

- Protect the bottom of the pull side of door subject to cleaning and mopping procedures.
- Size Ranges: 4" to 6" high, 22" to 48" wide



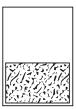
Kick plates

- Protect the bottom of the push side of doors subject to scuffing from foot traffic
- Recommended for all doors subject to normal use (especially doors using a closer)
- Size Ranges: 8" to 24" high, 22" to 48" wide



Stretcher plates

- Protect doors at specific areas where consistent contact is made by stretchers, service carts or other equipment
- Usually applied to push side of doors
- Specify "B4E" Option for beveled edges
- Size Ranges: 6" to 8" high, 22" to 48" wide



Armor plates

- Protect lower half of doors from abuse by hard carts, trucks and rough usage.
- Usually applied to push side of single doors and both sides of double acting doors
- Size Ranges: 26" to 48" high, 22" to 48" wide

8400 / 8402

Pulls, push bars and plates
Push, pull and protection plates

Commercial protection plates (UL and non-UL models)

- All plates, metal and plastic, come standard with four beveled edges and countersunk mounting holes (B-CS)
- Protection plates must be ordered in 1/2" increments. Available in other sizes, consult customer service
- For 8402 UL Plates, UL mark appears in upper left corner. Not available on plastic protection plates (special cutouts are not allowed on UL kick plates)

Specifications

Material substrate	 Available in .050" thick brass, stainless steel or aluminum; and ½" thick high impact polyethylene in clear or black Aluminum 5005 Series, brass C26800 Series, stainless steel 300 Series, plastic
Mounting hardware	 Standard mounting package, 16 per pack #6 x ⁵/₈ Oval head screws Optional TEK/TORX package, specify TK-TX #6 x ⁵/₈ Self-drilling, self-tapping screws #6 x ⁵/₈ ⁵/₈ Torx screws
Certifications	Meets ANSI/BHMA A156.6 for J301UL protection plates certified to UL10C

Number of screw packs required by plate size (specify TEK Screws or TORK screws)

	22"-25"	26"-33"	34"-41"	42"-48"
4"-8"	1	1	1	1
<u>4"-8"</u> 9"-16"	1	1	1	1
17"-24"	1	1	1	2
25"-32"	1	1	2	2
33"-40" 41"-48"	1	2	2	2
41"-48"	2	2	2	2

Options

- Specify B-NH for no mounting holes (Not available on 8402. Available only with US32D, US32, US3, US4, US28, CLR, P-BLK only)
- Specify B-NHA for no mounting holes with adhesive
- Specify ERS prepped with extra row of screws
- Special Cut-outs are available as engineering special, consult customer service

Finishes

BHMA	Description	Substrate	Finish	Max sizes
605	Bright Brass	Brass	US3	24" x 48"
606	Satin Brass	Brass	US4	24" x 48"
612	Satin Bronze	Brass	US10	24" x 48"
613	Oil Rubbed Bronze	Brass	US10B	36"X48"
619	Satin Nickel	Stainless	US15	24" x 48"
625	Bright Chrome	Stainless	US26	36"X48"
626	Satin Chrome	Stainless	US26D	48" x 48"
628	Satin Aluminium	Aluminium	US28	48" x 48"
629	Bright Stainless Steel	Stainless steel	US32	48" x 48"
630	Satin Stainless Steel	Stainless steel	US32D	48" x 48"
654	Satin Stainless Steel	Stainless steel	US32D	48" x 48"
695	Dark Bronze Powder Coat	Stainless steel	SP313/US10BE	24" x 48"
BLK	Matte Black	Stainless steel	BLK	24" x 48"
P-BLK	Black	Plastic	P-BLK	48" x 48"
CLR	Clear	Plastic	CLR	48" x 48"

 $\hbox{\it Custom finishes are available as engineering special, consult customer service}$

Available accessories

- Gasket tape kit tape is recommended when using a brass plate on a metal door to reduce tarnishing from electrolytic oxidation
- One tape pack will cover an the perimeters of a 8" x 34" kickplate (rder 8401 gasket tape)

Pulls, push bars and plates
Edge guards and vandal resistant trim

Edge guards and vandal resistant trim

Ives edge guards and vandal resistant trim are often used in schools, public building, or vandal prone area and can be used in both single and double door applications. They are designed to accommodate accompanying hardware and feature array of styles and options for your application. Choose edge guards for hinge or lock side

to add durability to your doorways and vandal resistant trim in various styles all made of stainless steel with steel fasteners. The built-in lock protector prevents tampering with latch bolt on certain trim models. The protective cylinder collar spins to reduce damage from pipe wrench or other tools.





General information

Ives edge guards, designed to protect the edge of the door, can be used in both single or double acting door applications. They feature 21 types including beveled, non-beveled, bull nose, overlap and astragal. There are 10 standard cutout options, available in 0.050 material in stainless steel, brass or aluminum and can be used on $1\,^3/_4$ ", 2" or $2\,^1/_4$ " thick doors. Available with stamped UL label for fire rated applications. Edge guard lengths have a range from 12" – 120" in $1/_8$ " increments.

Use the Ives edge guard ordering guide to select the best edge guard model, UL, length, finish, and cutout option to fit your project needs.

Visit how to order guide:

Pulls, push bars and plates

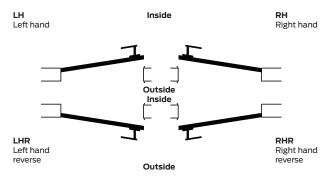
Edge guards

us.allegion.com/ivesedgeguardordering

Handing, door standards and options

Handing

Consider the hand of door and frame: left hand, right hand, left hand reverse, right hand reverse.



Active or inactive

If you are installing astragal type edge guards for double door applications, also consider if the door is:

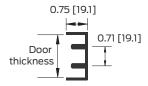
- Active: the most often used door, featuring locking hardware
- Inactive: door that stays closed and is opened on occasion to create a larger entryway

Door and material thickness

Ives edge guards can be used on standard 1 $^3/_4$ " doors and are also available for 2" and 2 $^1/_4$ " doors. Use the guide below to evaluate door thickness. The edge guard material thickness is .050".

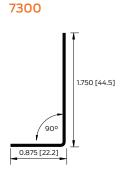
Edge mount standard

Edge guards are offered with standard mounting hole placement, as shown in the diagram.



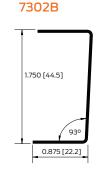
Edge guards

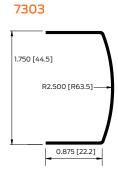
Mortise type







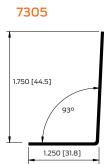


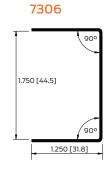


Non-mortise type

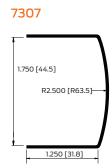
7304





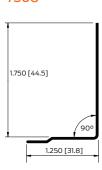


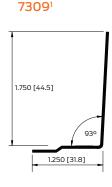




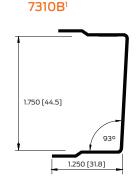
Overlapping type

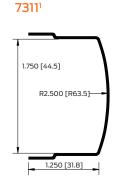
7308¹











Material thickness of edge guard is .050".

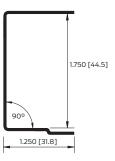
Semi-overlap type

Edge guards

Pulls, push bars and plates

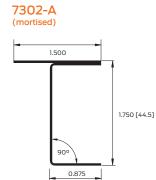


7310SB1



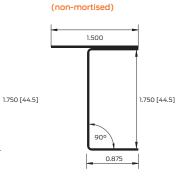


Astragal type²



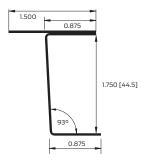


0.875



7306-A





* Available in 629 and 630 finish only.

- 1. Material thickness of edge guard is .050".
- 2. Available in 629 and 630 finish only.

Pulls, push bars and plates Edge guards

Standard cutouts

A total of 10 standard cutout options are available.

No. 11

Cylinder strike cutout

1 1/2"

5/8"

2 3/4"

No. 21

ASA strike cutout

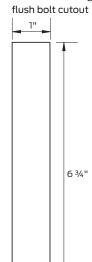
11/4"

33/8"

47/8"

No. 3

Automatic and constant latching



No. 4

Constant latch flush bolt-wood

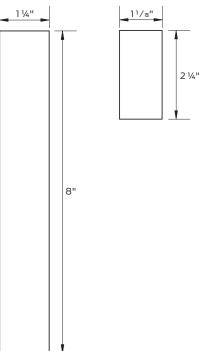


No. 5

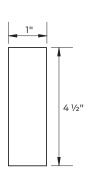
Mortise lock cutout



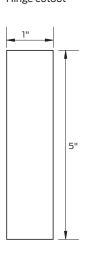
No. 6



No. 7 Hinge cutout



No. 8 Hinge cutout



No. 9²

Auxiliary fire latch inactive cutout



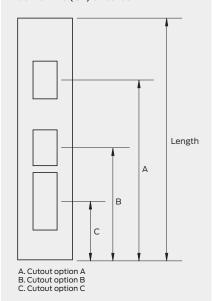
No. 10²

Auxiliary fire latch active cutout



Edge guard cutout diagram

Measure bottom of edge guard to center line (CL) of cutout



- 1. Provided center as standard. If offset pull or offset push is required call customer care.

VR810-DT / VR814-DT

Vandal resistant dummy trim (models with and without black grip)

Pulls, push bars and plates Vandal resistant trim

- VR810-DT with black grip, VR814 without black grip
- Closed pull design eliminates a hooking point to be able to forcibly pull a secured door open
- · Ligature resistant design
- For use with Falcon XX, 18 or 25 Series exit device
- Non-handed
- Pull operation only

Specifications

Available sizes	11 Gauge (0.120" thick)
Material substrate	304 Series stainless steel standard, exceeding industry standards for corrosion resistance. Recommended for external applications.
Mounting hardware	 For door thickness 1 ³/₄-2 ¹/₄" 10-24 X 1" and 10-24 X 1 ¹/₂" mounting screw size Can be mounted directly to Falcon XX, 18 and 25 exit devices Standard mounting - Welded studs fasten with pan head screws on opposite side of door Optional through bolt mounting - bolt through face of trim into device for added security

Dimensions

Product number	Width	Height	Through bolt pattern (4 holes)	Clearance grip to door	Projection
VR810DT	5 1/4"	11"	13/4" wide x 73/4" high	11/2"	17/8"

Finishes

ВНМА	Description	Substrate	Finish	
630	Satin Stainless	Stainless steel	US32D	

 $\label{thm:models} \mbox{Models are available with or without attractive black plastisol edge grip.}$



Vandal resistant trim

VR810-NL / VR814-NL

Vandal resistant night latch trim, LHR and RHR options (models with and without black grip)

- VR810-NL (LHR or RHR) with black grip, VR814-NL (LHR or RHR) without black grip
- Closed pull design eliminates a hooking point to be able to forcibly pull a secured door open
- Ligature resistant design
- For use with Falcon XX-V
- Through bolts direct to the exit device
- Night latch operation (cylinder not furnished)
- 15/8" cylinder hole cut-out on door, located 113/16" above horizontal center line and centered between mounting studs on vertical center line
- Designed for use with 1 1/4" cylinders
 - Other cylinders may require additional blocking rings, not supplied
- Supplied with protective cylinder collar
 - Collar spins to reduce damage from pipe wrench or other tool

Specifications

Available sizes	11 Gauge (0.120" thick)
Material substrate	304 Series stainless steel standard, exceeding industry standards for corrosion resistance. Recommended for external applications.
Mounting hardware	 For door thickness 1 ³/₄-2 ¹/₄" 10-24 X 1" and 10-24 X 1 ¹/₂" mounting screw size Can be mounted directly to Falcon XX-V5 exit devices Standard mounting - Welded studs fasten with pan head screws on opposite side of door Optional through bolt mounting - bolt through face of trim into device for added security

Dimensions

Product number	Width	Height	Through bolt pattern (4 holes)	Clearance grip to door	Projection
VR810NL	51/4"	11"	13/4" wide x 73/4" high	11/2"	17/8"

Finishes

ВНМА	Description	Substrate	Finish	
630	Satin Stainless	Stainless steel	US32D	

Models are available with or without attractive black plastisol edge grip.



VR810-NL-V / VR814-NL-V

Vandal resistant night latch trim (models with and without black grip)

Pulls, push bars and plates Vandal resistant trim

- VR810-NL-V with black grip, VR814-NL-V without black grip
- Closed pull design eliminates a hooking point to be able to forcibly pull a secured door open
- Ligature resistant design
- For use with Falcon 25-R or 25-V Series exit devices
- Through bolts direct to the exit device
- Night latch operation (cylinder not furnished)
- Non-handed, horizontal keyway
- 15/8" cylinder hole cut-out, on door, located at the horizontal center line 3/16" off of vertical centerline between mounting studs towards the strike edge of the door
- Designed for use with 1 1/4" cylinders
 - Other cylinders may require additional blocking rings, not supplied
- Supplied with protective cylinder collar
 - Collar spins to reduce damage from pipe wrench or other tool

Specifications

Available sizes	11 Gauge (0.120" thick)
Material substrate	304 Series stainless steel standard, exceeding industry standards for corrosion resistance. Recommended for external applications.
Mounting hardware	 For door thickness 1 ³/₄-2 ¹/₄" 10-24 X 1" and 10-24 X 1 ¹/₂" mounting screw size Can be mounted directly to Falcon 24-R or 25-V exit devices Standard mounting - Welded studs fasten with pan head screws on opposite side of door Optional through bolt mounting - bolt through face of trim into device for added security

Dimensions

Product number	Width	Height	Through bolt pattern (4 holes)	Clearance grip to door	Projection
VR810NL-V	51/4"	11"	13/4" wide x 73/4" high	11/2"	17/8"

Finishes

ВНМА	Description	Substrate	Finish	
630	Satin Stainless	Stainless steel	US32D	

Models are available with or without attractive black plastisol edge grip.



Vandal resistant trim

VR900 / VR904

Vandal resistant mortise trim, LHR and RHR options (models with and without black grip)

- VR900 (LHR or RHR) with black grip, VR904 (LHR or RHR) without black grip
- Closed pull design eliminates a hooking point to be able to forcibly pull a secured door open
- Ligature resistant design
- For use with most mortise locks on outswinging doors including Schlage L9000 Series with interior L or N escutcheon, and rose trim
- Built-in lock protector prevents tampering
- Handed design allows trim to be positioned to coordinate with the centerline of inside hardware
- 1½" cylinder hole cut-out on door, located 2¾32" above horizontal center line and ¼4" offset from vertical center line towards the hinge side of the door
- Designed for use with 1 1/4" cylinders
 - Other cylinders may require additional blocking rings, not supplied
- Supplied with protective cylinder collar
 - Collar spins to reduce damage from pipe wrench or other tool
- Additional cut-outs and locations are available as engineering special, consult customer service

Specifications

Available sizes	11 Gauge (0.120" thick)
Material substrate	304 Series stainless steel standard, exceeding industry standards for corrosion resistance. Recommended for external applications.
Mounting hardware	 For door thickness 1 ³/4-2 ¹/4" - ¹/4-20 X 1 ¹/4" and ¹/4-20 X 1 ³/4" mounting screws with countersunk washers Can be mounted directly to Schlage L9000 Series Standard mounting - Welded studs fasten with pan head screws on opposite side of door Optional through bolt mounting - bolt through face of trim into device for added security

Dimensions

Width	Height	Through bolt pattern (4 holes)	Clearance grip to door	Projection		
71/4"	11"	2" wide x 10" high	11/2"	17/8"		

Finishes

ВНМА	Description	Substrate	Finish	
630	Satin Stainless	Stainless steel	US32D	

 $\label{lem:models} \mbox{Models are available with or without attractive black plastisol edge grip.}$



VR900LLP / VR904LLP

Vandal resistant mortise trim, less lock protector, LH and RH options (models with and without black grip)

- VR900LLP with black grip, VR904LLP without black grip
- Closed pull design eliminates a hooking point to be able to forcibly pull a secured door open
- · Ligature resistant design

Pulls, push bars and plates
Vandal resistant trim

- For use with most mortise locks on inswinging doors including Schlage L9000 Series with interior L or N escutcheon, and rose trim
- Handed design allows trim to be positioned to coordinate with the centerline of inside hardware
- 1½" cylinder hole cut-out on door, located 2¾32" above horizontal center line
- Designed for use with 1 1/4" cylinders
 - Other cylinders may require additional blocking rings, not supplied
- Supplied with protective cylinder collar
 - Collar spins to reduce damage from pipe wrench or other tool
- Additional cut-outs and locations are available as engineering special, consult customer service
- LLP= Less Lock Protector

Specifications

for corrosion resistance. Recommended for external applications. Mounting hardware For door thickness 1 3/4-2 1/4" - 1/4-20 X 1 1/4" and 1/4-20 X 1 3/4" mounting screws with countersunk washers Can be mounted directly to Schlage L9000 Series		
for corrosion resistance. Recommended for external applications. Mounting hardware For door thickness 1 3/4-2 1/4" - 1/4-20 X 1 1/4" and 1/4-20 X 1 3/4" mounting screws with countersunk washers Can be mounted directly to Schlage L9000 Series Standard mounting - Welded studs fasten with pan head screw on opposite side of door Optional through bolt mounting - bolt through face of trim into	Available sizes	11 Gauge (0.120" thick)
 1/4-20 X 1 1/4" and 1/4-20 X 1 3/4" mounting screws with countersunk washers Can be mounted directly to Schlage L9000 Series Standard mounting - Welded studs fasten with pan head screw on opposite side of door Optional through bolt mounting - bolt through face of trim into 	Material substrate	304 Series stainless steel standard, exceeding industry standards for corrosion resistance. Recommended for external applications.
	Mounting hardware	 1/4-20 X 1 1/4" and 1/4-20 X 1 3/4" mounting screws with countersunk washers Can be mounted directly to Schlage L9000 Series Standard mounting - Welded studs fasten with pan head screws on opposite side of door Optional through bolt mounting - bolt through face of trim into

Dimensions

Width	Height	Through bolt pattern (4 holes)	Clearance grip to door	Projection
5 1/4"	11"	1 ³ / ₄ " wide x 10" high	11/2"	17/8"

Finishes

ВНМА	Description	Substrate	Finish
630	Satin Stainless	Stainless steel	US32D

 $\label{thm:models} \mbox{Models are available with or without attractive black plastisol edge grip.}$



Pulls, push bars and plates Vandal resistant trim

VR910-DT / VR914-DT

Vandal resistant dummy trim (models with and without black grip)

- VR910-DT with black grip, VR914-DT without black grip
- Closed pull design eliminates a hooking point to be able to forcibly pull a secured door open
- Ligature resistant design
- For use with Von Duprin 98/99 Series rim and vertical rod exit device
- Pull operation only
- Non-handed

Specifications

Available sizes	11 Gauge (0.120" thick)
Material substrate	304 Series stainless steel standard, exceeding industry standards for corrosion resistance. Recommended for external applications.
Mounting hardware	 For door thickness 1 ³/₄-2 ¹/₄" 10-24 X 1" and 10-24 X 1 ¹/₂" mounting screw size Can be mounted directly to Von Duprin 98/99 device Standard mounting - Welded studs fasten with pan head screws on opposite side of door Optional through bolt mounting - bolt through face of trim into device for added security

Dimensions

Width	Height	Through bolt pattern (4 holes)	Clearance grip to door	Projection
51/4"	11"	13/8" wide x 7" high	11/2"	17/8"

Finishes

ВНМА	Description	Substrate	Finish
630	Satin Stainless	Stainless steel	US32D

 $\label{thm:models} \mbox{Models are available with or without attractive black plastisol edge grip.}$



VR910-NL / VR914-NL

Vandal resistant night latch trim (models with and without black grip)

Pulls, push bars and plates Vandal resistant trim

- VR910-NL with black grip, VR914-NL without black grip
- Closed pull design eliminates a hooking point to be able to forcibly pull a secured door open
- Ligature resistant design
- For use with Von Duprin 98/99 Series rim and vertical rod exit device
- 15/8" cylinder hole cut-out on door, centered on horizontal center line and 1/4" offset from vertical center line towards the lock side of the door
- Designed for use with 1 1/4" cylinders
 - Other cylinders may require additional blocking rings, not supplied
- Supplied with protective cylinder collar
 - Collar spins to reduce damage from pipe wrench or other tool
- Additional cut-outs and locations are available as engineering special, consult customer service



Specifications

Available sizes	11 Gauge (0.120" thick)
Material substrate	304 Series stainless steel standard, exceeding industry standards for corrosion resistance. Recommended for external applications.
Mounting hardware	 For door thickness 1 ³/₄-2 ¹/₄" 10-24 X 1" and 10-24 X 1 ¹/₂" mounting screw size Can be mounted directly to Von Duprin 98/99 device Standard mounting - Welded studs fasten with pan head screws on opposite side of door Optional through bolt mounting - bolt through face of trim into device for added security

Dimensions

Width	Height	Through bolt pattern (4 holes)	Clearance grip to door	Projection
5 1/4"	11"	1 3/8" wide x 7" high	11/2"	17/8"

Finishes

ВНМА	Description	Substrate	Finish	
630	Satin Stainless	Stainless steel	US32D	

Models are available with or without attractive black plastisol edge grip.

Vandal resistant trim

VR910M-DT / VR914M-DT

Vandal resistant mortise dummy trim (models with and without black grip)

- VR910M-DT with black grip, VR914M-DT without black grip
- Closed pull design eliminates a hooking point to be able to forcibly pull a secured door open
- Ligature resistant design
- For use with Von Duprin 9875/9975 mortise lock exit device
- Built-in lock protector prevents tampering
- Non-handed

Specifications

оросиисиисии	
Available sizes	11 Gauge (0.120" thick)
Material substrate	304 Series stainless steel standard, exceeding industry standards for corrosion resistance. Recommended for external applications.
Mounting hardware	 For door thickness 1 ³/₄-2 ¹/₄" 10-24 X 1" and 10-24 X 1 ¹/₂" mounting screw size Can be mounted directly to Von Duprin 9875/9975 device Standard mounting - Welded studs fasten with pan head screws on opposite side of door Optional through bolt mounting - bolt through face of trim into device for added security

Dimensions

Width	Height	Through bolt pattern (4 holes)	Clearance grip to door	Projection
71/4"	11"	1 ³ /8" wide x 7" high	11/2"	1 7/8"

Finishes

ВНМА	Description	Substrate	Finish	
630	Satin Stainless	Stainless steel	US32D	

Models are available with or without attractive black plastisol edge grip.



VR910M

VR910M-NL / VR914M-NL

Vandal resistant mortise night latch trim, LHR and RHR options, (models with and without black grip)

- VR910M-NL (LHR or RHR) with black grip, VR914M-NL (LHR or RHR) without black grip
- Closed pull design eliminates a hooking point to be able to forcibly pull a secured door open
- Ligature resistant design

Pulls, push bars and plates Vandal resistant trim

- For use with Von Duprin 9875/9975 mortise lock exit device
- Night latch operation (cylinder not furnished)
- Built-in lock protector prevents tampering on certain models
- Through bolts direct to the exit device
- Non-handed, horizontal keyway
- 15/8" cylinder hole cut-out on door, centered on horizontal center line and 1/4" offset from vertical center line towards the lock side of the door
- Designed for use with 1 1/4" cylinders
 - Other cylinders may require additional blocking rings, not supplied
- Supplied with protective cylinder collar
 - Collar spins to reduce damage from pipe wrench or other tool
- Additional cut-outs and locations are available as engineering special, consult customer service



Specifications

Available sizes	11 Gauge (0.120" thick)
Material substrate	304 Series stainless steel standard, exceeding industry standards for corrosion resistance. Recommended for external applications.
Mounting hardware	 For door thickness 1 ³/₄-2 ¹/₄" 10-24 X 1" and 10-24 X 1 ¹/₂" mounting screw size Can be mounted directly to Von Duprin 9875/9975 device Standard mounting - Welded studs fasten with pan head screws on opposite side of door Optional through bolt mounting - bolt through face of trim into device for added security

Dimensions

Width	Height	Through bolt pattern (4 holes)	Clearance grip to door	Projection
71/4"	11"	1 ³/₄" wide x 7" high	11/2"	1 ⁷ /8"

Finishes

ВНМА	Description	Substrate	Finish	
630	Satin Stainless	Stainless steel	US32D	

Models are available with or without attractive black plastisol edge grip.

Custom finishes are available as engineering special, consult customer service.

Pulls, push bars and plates Flush pulls and sliding door pulls

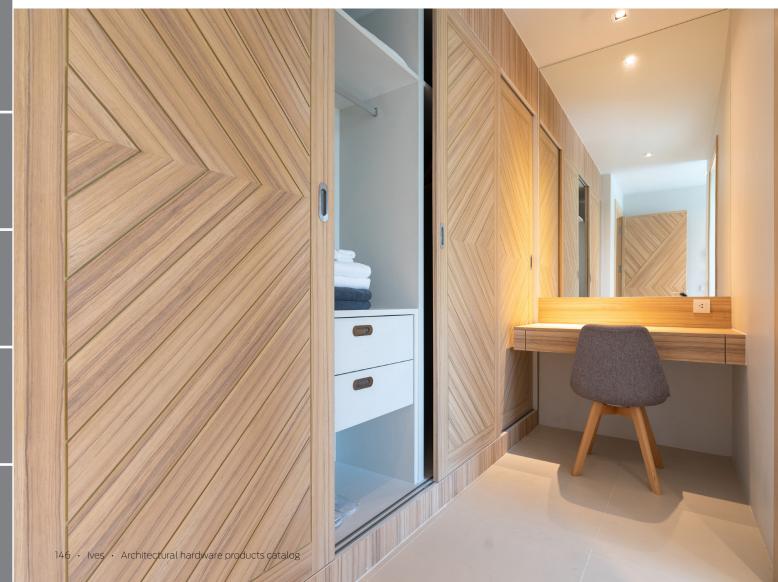
Flush pulls and sliding door pulls

Flush pulls are designed to complement sliding and pocket door applications. Flush pulls help maximize the space-saving benefits derived from installing sliding and pocket doors. Ives flush pull line has high quality pulls with upscale appearances that improve the look and feel of an interior sliding door or pocket door design. Whether standard or decorative flush pulls are needed, Ives offers various finishes, shapes, and sizes for any application.









Flush pulls and sliding door pulls

Pulls, push bars and plates

22

Flush pull - rectangle

- Low profile makes this pull ideal for louvered, bi-folding or wardrobe doors
- Extra deep recess and reverse tapered grip provide for ease of pulling and gripping
- Packaged with fasteners for wood applications

Specifications

Material substrate	Made from wrought brass
Certifications	Meets ANSI/BHMA 156.9 B22201 and A156.14 D2781

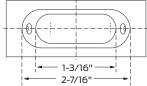
Dimensions

1 5/16" high x 3 1/8" wide x 7/16" deep

Finishes

BHMA	Description	Substrate	Finish
605	Bright Brass	Brass	B3
609	Satin Brass	Brass	B5
613	Oil Rubbed Bronze	Brass	B10B
619	Satin Nickel	Brass	B15
622	Matte Black	Brass	B-BLK
625	Bright Chrome	Brass	B26
626	Satin Chrome	Brass	B26D
_	Aged Bronze	Brass	B-643e/716





218

Flush pull - small circle

- Ideal for use on sliding doors
- Easy installation
- Packaged 4 per bag

Specifications

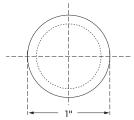
Material substrate Made from wrought brass	
Certifications	Meets ANSI/BHMA 156.9 B22201 and A156.14 D2781

Dimensions

- Inside cup diameter: 3/4"
- Overall diameter: 1"
- Depth: 3/8"

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	B3
609	Satin Brass	Brass	B5
612	Satin Bronze	Brass	B10
613	Oil Rubbed Bronze	Brass	B10B
619	Satin Nickel	Brass	B15
622	Matte Black	Brass	B-BLK
625	Bright Chrome	Brass	B26
626	Satin Chrome	Brass	B26D
	Aged Bronze	Brass	B-643e/716





Pulls, push bars and plates

Flush pulls and sliding door pulls

22

Flush pull - large circle

- Ideal for use on sliding doors
- Built-in prong design eliminates the need for screws or brads and facilitates installation
- Packed with two escutcheon pins for added holding power

Specifications

Material substrate	Made from wrought brass
Certifications	Meets ANSI/BHMA 156.9 B22201 and A156.14 D2781

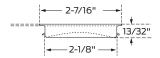
Dimensions

- Inside cup diameter: 2 1/8"
- Overall diameter: 2 7/16"
- Depth: 7/16"

Finishes

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	B3
606	Satin Brass	Brass	B4
609	Blackened Brass	Brass	B5
612	Satin Bronze	Brass	B10
613	Oil Rubbed Bronze	Brass	B10B
619	Satin Nickel	Brass	B15
622	Matte Black	Brass	B-BLK
625	Bright Chrome	Brass	B26
626	Satin Chrome	Brass	B26D
	Aged Bronze	Brass	B-643e/716





2-7/16"

222

Flush pull - rectangle

- Low profile makes this pull ideal for louvered, bi-folding or wardrobe doors
- Reverse tapered grip provide for ease of pulling

Specifications

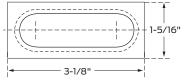
Material substrate	Made from cast brass
Certifications	Meets ANSI/BHMA 156.9 B12201 and A156.14 D1781

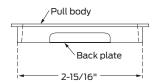
Dimensions

3 1/8" high x 1 5/16" wide x 15/32" deep

	•		
ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	B3
606	Satin Brass	Brass	B4
609	Blackened Brass	Brass	B5
612	Satin Bronze	Brass	B10
613	Oil Rubbed Bronze	Brass	B10B
619	Satin Nickel	Brass	B15
622	Matte Black	Brass	B-BLK
625	Bright Chrome	Brass	B26
626	Satin Chrome	Brass	B26D
_	Aged Bronze	Brass	B-643e/716







Pulls, push bars and plates
Flush pulls and sliding door pulls

223

Flush pull - oval

- Low profile makes this pull ideal for louvered, bi-folding or wardrobe doors
- Packaged with fasteners for wood applications

Specifications

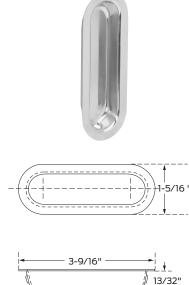
Material substrate	Made from wrought brass
Certifications	Meets ANSI/BHMA 156.9 B22201 and A156.14 D2781

Dimensions

3 9/16" high x 1 5/16" wide x 14/32" deep

Finishes

BHMA	Description	Substrate	Finish
605	Bright Brass	Brass	B3
606	Satin Brass	Brass	B4
612	Satin Bronze	Brass	B10
613	Oil Rubbed Bronze	Brass	B10B
619	Satin Nickel	Brass	B15
622	Matte Black	Brass	B-BLK
625	Bright Chrome	Brass	B26
626	Satin Chrome	Brass	B26D
_	Aged Bronze	Brass	B-643e/716



777

Flush pull - deep well

- Contoured for ease of pulling
- Extra deep well
- Packaged with fasteners for wood applications

Specifications

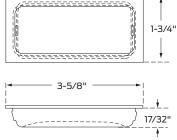
Made from wrought brass
Meets ANSI/BHMA 156.9 B22201 and A156.14 D2781

Dimensions

 $3^{5/8}$ " high x $1^{3/4}$ " wide x 9/16" deep

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	B3
606	Satin Brass	Brass	B4
609	Blackened Brass	Brass	B5
612	Satin Bronze	Brass	B10
613	Oil Rubbed Bronze	Brass	B10B
619	Satin Nickel	Brass	B15
622	Matte Black	Brass	B-BLK
625	Bright Chrome	Brass	B26
626	Satin Chrome	Brass	B26D
	Aged Bronze	Brass	B-643e/716





Pulls, push bars and plates

Flush pulls and sliding door pulls

919

Decorative flush pull - oval

- Contoured for ease of pulling
- Packaged with fasteners for wood applications Surface #6 X ³/₄" OH PH

Specifications

Material substrate	Made from brass
Certifications	Meets ANSI/BHMA 156.9 and A156.14

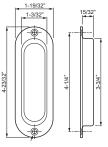
Dimensions

4 ²³/₃₂" high x 1 ¹⁹/₂₂" wide x ¹⁵/₃₂" deep

Finishes

ВНМА	Description	Substrate	Finish
626	Satin Chrome	Brass	US26D





950

Decorative flush pull - rectangle

- Features a finger pocket for ease of pulling.
- Packaged with fasteners for wood applications Concealed #6 X ³/₄" OH PH

Specifications

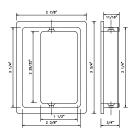
Material substrate	Made from brass
Certifications	Meets ANSI/BHMA 156.9 and A156.14

Dimensions

3 ³/₄" high x 2 ⁷/₈" wide x ¹¹/₁₆" deep

ВНМА	Description	Substrate	Finish
605	Bright brass	Brass	US3
613	Oil rubbed bronze	Brass	US10B
619	Satin nickel	Brass	US15
625	Bright chrome	Brass	US26
626	Satin chrome	Brass	US26D





Flush pulls and sliding door pulls

Pulls, push bars and plates

955

Decorative flush pull - square, deep well

- Features a finger pocket for ease of pulling
- Packaged with fasteners for wood applications Exposed #6 X ³/₄" FH PH

Specifications

Material substrate	Made from brass
Certifications	Meets ANSI/BHMA 156.9 and A156.14

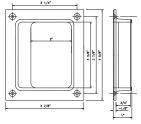
Dimensions

3 9/16" high x 1 5/16" wide x 14/32" deep

Finishes

ВНМА	Description	Substrate	Finish
613	Oil Rubbed Bronze	Brass	US10B
626	Satin Chrome	Brass	US26D





960

Decorative flush pull - rectangle

- Features a finger pocket for ease of pulling
- Packaged with fasteners for wood applications Concealed #6 X ³/₄" OH PH

Specifications

Material substrate	Made from brass
Certifications	Meets ANSI/BHMA 156.9 and A156.14

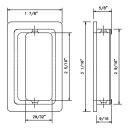
Dimensions

3 ¹/₁₆" high x 1 ⁷/₈" wide x ⁹/₁₆" deep

Finishes

BHMA	Description	Substrate	Finish
605	Bright brass	Brass	US3
613	Oil rubbed bronze	Brass	US10B
619	Satin nickel	Brass	US15
625	Bright chrome	Brass	US26
626	Satin chrome	Brass	US26D





962

Decorative flush pull - rectangle

- Features a finger pocket for ease of pulling
- Black painted finger pocket
- Packaged with fasteners for wood applications Concealed #8 X ³/₄" OH PH

Specifications

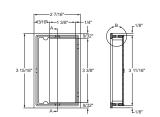
Material substrate	Made from brass
Certifications	Meets ANSI/BHMA 156.9 and A156.14

Dimensions

3 15/16" high x 2 7/16" wide x 19/32" deep

BHMA	Description	Substrate	Finish	
613	Oil Rubbed Bronze	Brass	US10B	
626	Satin Chrome	Brass	US26D	





Pulls, push bars and plates

Flush pulls and sliding door pulls

230

Sliding door edge pull

- 3/4" width allows installation on narrow as well as standard doors
- Spring automatically returns lever flush with plate
- Packaged with fasteners for wood applications

Specifications

Material substrate	Made from solid brass	
Certifications	Meets ANSI/BHMA 156.14 D2801	
Dimensions		

Dimensions

3 7/8" high x 3/4" wide

Finishes

BHMA	Description	Substrate	Finish
605	Bright Brass	Brass	B3
606	Satin Brass	Brass	B4
609	Blackened Brass	Brass	B5
612	Satin Bronze	Brass	B10
613	Oil Rubbed Bronze	Brass	B10B
619	Satin Nickel	Brass	B15
622	Matte Black	Brass	B-BLK
625	Bright Chrome	Brass	B26
626	Satin Chrome	Brass	B26D
_	Aged Bronze	Brass	B-643e/716



47

Pocket sliding door bolt

- Exclusive Ives design permits emergency release of bolt from outside the door
- Spring activated design allows feather-touch action
- Mounts to face of door
- Brass grommet supplied to cap release hole, protecting the door's finish
- Packaged with fasteners for wood applications

Specifications

·	
Material substrate	Made from wrought brass

Dimensions

- Overall size plate: 3 1/16" high x 1 5/32" wide
- Strike: 1" high x ³/₄" wide
- Depth of mortise: 5/8"

ВНМА	Description	Substrate	Finish	
605	Bright Brass	Brass	B3	
606	Satin Brass	Brass	B4	
609	Blackened Brass	Brass	B5	
612	Satin Bronze	Brass	B10	
613	Oil Rubbed Bronze	Brass	B10B	
619	Satin Nickel	Brass	B15	
622	Matte Black	Brass	B-BLK	
625	Bright Chrome	Brass	B26	
626	Satin Chrome	Brass	B26D	
_	Aged Bronze	Brass	B-643e/716	



Pulls, push bars and plates Flush pulls and sliding door pulls

990 / 991

Sliding door pull (passage and privacy models)

- 990 passage, 991 privacy
- Fits doors 1 3/8" to 1 1/2"
- Decorative coined edges
- Pre-assembled for doors opening left to right (plates are reversible)
- Packaged with fasteners for wood applications

Specifications

Material substrate	Body and strike made from brass or aluminum
Dimensions	
1 ³ / ₄ " D x 2 ¹ / ₄ " H	

990 and 991 Finishes

BHMA	Description	Substrate	Finish
666	Bright Brass	Aluminum	A3
_	Blackened Brass	Aluminum	A5
669	Bright Nickel	Aluminum	A14
670	Satin Nickel	Aluminum	A15
702	Satin Chrome	Aluminum	A26D
_	Aged Bronze	Aluminum	A-643e/716
605	Bright Brass	Brass	B3
613	Oil Rubbed Bronze	Brass	B613
619	Satin Nickel	Brass	B619
622	Matte Black	Brass	B-BLK
625	Bright Chrome	Brass	B26
626	Satin Chrome	Brass	B26D
_	Aged Bronze	Brass	B-643e/716



Screen door pull

- Also used as a window lift, drawer or utility pull
- Packaged with fasteners for wood applications

Specifications

Material substrate	Cast aluminum
Certifications	Meets ANSI/BHMA 156.16, L12231

Dimensions

- Length 4 7/8"
- Projection 1 5/32"
- Mounting holes 4 1/8" center to center

Finishes

ВНМА	Description	Substrate	Finish
666	Bright Brass	Aluminum	A3
673	Aluminum Clear Coat	Aluminum	A92
_	Matte Black	Aluminum	A-BLK
	White	Aluminum	A-W









Ives flush bolts, dust proof strikes, and coordinators are used on pairs of doors to secure the inactive leaf, projecting into the frame head and into a floor strike.

In this application, the active leaf would typically have a lockset which latches into a strike mounted on the edge of the inactive leaf. Choose from a variety of flush bolt and coordinator types that accommodate the opening needs.





FB31P / FB31T / FB31B

Top and bottom flush bolts - metal doors

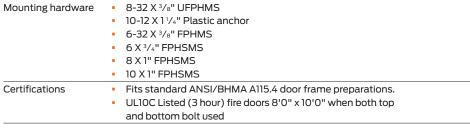
Flush bolts, strikes and coordinators

- FB31P top and bottom bolts pair
- FB31T top bolt only

Automatic flush bolts

- FB31B bottom bolt only
- Only for use with metal doors
- Fully automatic—inactive door is latched, bolts are extended when active door closes, door is unlatched, bolts retract when active door is opened
- Low actuation forces—top bolt has no spring tension
- Non-handed
- Bolt throw is ³/₄" with a ⁷/₈" vertical adjustment
- Bolt backset is ³/₄"
- Standard rod length is 12", which is measured from the center of the flush bolt body to the bolt tip

Specifications



Options

Optional rod lengths available for top bolt only on non-fire rated openings—18", 24", 36" and 48"

Dimensions

Body size	Guide size	Strike size	Rub plate size
(Width x Length x Depth)	(Width x Length x Height x Thickness)	(Width x Length x Thickness)	(Width x Length x Thickness)
1" x 6 ³ / ₄ " x 2"	1" x 1 ²⁷ / ₃₂ " x ²⁷ / ₃₂ " x ³ / ₃₂ "	15/16" x 2 1/4" x 1/16"	1 1/4" X 1 11/16" X 3/64"

Finishes

BHMA	Description	Substrate	Finish	
605	Bright brass	Brass	US3	
606	Satin brass	Brass	US4	
612	Satin bronze	Brass	US10	
613	Oil rubbed bronze	Brass	US10B	
BLK	Matte black	Stainless steel	_	
629	Bright stainless steel	Stainless steel	US32	
630	Satin stainless steel	Stainless steel	US32D	

 $\hbox{\it Custom finishes are available as engineering special, consult customer service.}$

Additional accessories

- Security pin screws
- DP1 and DP2 dust proof strike, see page 167



Top bolt

Automatic flush bolts

FB32 / FB33

Top bolt with auxiliary fire latch - metal doors (models with and without retrofit plate)

- FB32 top bolt with auxiliary fire latch only
- FB33 top bolt with auxiliary fire latch and retrofit plate
- For use with metal doors only
- Fully automatic—inactive door is latched, bolts are extended when active door closes, door is unlatched, bolts retract when active door is opened
- FB32 Model with auxiliary fire latch eliminates the bottom bolt
- FB33 Model with auxiliary fire latch eliminates the bottom bolt and includes a retrofit plate to cover existing bottom bolt prep
- Low actuation forces—top bolt has no spring tension
- Non-handed
- Bolt throw is ³/₄" with a ⁷/₈" vertical adjustment
- Bolt backset is ³/₄"
- Standard rod length is 12", which is measured from the center of the flush bolt body to the bolt tip

Specifications

Mounting hardware	■ 8-32 X ³ / ₈ " UFPHMS
	10-12 X 1 1/4" Plastic anchor
	• 6-32 X ³ / ₈ " FPHMS
	 6 X ³/₄" FPHSMS
	8 X 1" FPHSMS
	• 10 X 1" FPHSMS
Certifications	Fits standard ANSI/BHMA A115.4 door frame preparations
	UL10C Listed (3 hour) fire doors 8'0" x 8'0"

Options

Optional rod lengths available for top bolt only on non-fire rated openings—18", 24", 36" and 48" $\,$

Dimensions

Difficitions		
Body size	Guide size	Strike size
(Width x Length x Depth)	(Width x Length x Height x Thickness)	(Width x Length x Thickness)
1" x 6 ³ / ₄ " x 2"	1" x 1 ²⁷ / ₃₂ " x ²⁷ / ₃₂ " x ³ / ₃₂ "	15/16" x 2 1/4" x 1/16"
Rub plate size	Auxiliary fire latch size	Retrofit plate size
(Width x Length x Thickness)	(Width x Length x Depth)	(Width x Length x Thickness)
1 1/4" X 1 11/16" X 3/64"	1" x 1 ³ / ₄ " x 3 ¹ / ₄ "	1" x 6 ³ / ₄ " x ³ / ₃₂ "

Finishes

605 Bright Brass Brass 606 Satin Brass Brass 612 Satin Bronze Brass 613 Oil Rubbed Bronze Brass BLK Matte Black Stainless steel 629 Bright Stainless Steel Stainless steel	
612Satin BronzeBrass613Oil Rubbed BronzeBrassBLKMatte BlackStainless steel	US3
613 Oil Rubbed Bronze Brass BLK Matte Black Stainless steel	US4
BLK Matte Black Stainless steel	US10
	US10B
620 Pright Stainless Steel Stainless steel	_
629 Bright Stainless Steel Stainless steel	US32
630 Satin Stainless Steel Stainless steel	US32D

Custom finishes are available as engineering special, consult customer service.

Additional accessories

Security pin screws



FB41P / FB41T / FB41B

Top bolt and bottom bolts - wood doors

Flush bolts, strikes and coordinators

- FB41P top and bottom bolts (pair)
- FB41T top bolt only

Automatic flush bolts

- FB41B bottom bolt only
- For use with wood doors only
- Fully automatic—inactive door is latched, bolts are extended when active door closes, door is unlatched, bolts retract when active door is opened
- Low actuation forces—top bolt has no spring tension
- Non-handed
- Bolt throw is ³/_{4"} with a ⁷/₈" vertical adjustment
- Bolt backset is ³/₄"

Specifications

Certifications	 UL10C Listed (90 min) fire doors 8'0" x 8'0"
	• 10 X 1" FPHSMS
	8 X 1" FPHSMS
	 6 X ³/₄" FPHSMS
	 6-32 X ³/₈" FPHMS
	10-12 X 1 ½" Plastic anchor
Mounting hardware	• 8-32 X ³ / ₈ " UFPHMS

Options

Optional rod lengths available for top bolt only on non-fire rated openings—18", 24", 36" and 48"

Dimensions

Body size	Guide size	Strike size	Rub plate size
(Width x Length x Depth)	(Width x Length x Height x Thickness)	(Width x Length x Thickness)	(Width x Length x Thickness)
1" x 8 1/2" x 2"	1" x 6" x 1/8"	¹⁵ / ₁₆ " x 2 ¹ / ₄ " x ¹ / ₁₆ "	1 1/4" x 1 11/16" x 3/64"

Finishes

Description	Substrate	Finish	
Bright Brass	Brass	US3	
Satin Brass	Brass	US4	
Satin Bronze	Brass	US10	
Oil Rubbed Bronze	Brass	US10B	
Matte Black	Stainless steel	_	
Bright Stainless Steel	Stainless steel	US32	
Satin Stainless Steel	Stainless steel	US32D	
	Bright Brass Satin Brass Satin Bronze Oil Rubbed Bronze Matte Black Bright Stainless Steel	Bright Brass Brass Satin Brass Brass Satin Bronze Brass Oil Rubbed Bronze Brass Matte Black Stainless steel Bright Stainless Steel Stainless steel	Bright Brass Brass US3 Satin Brass Brass US4 Satin Bronze Brass US10 Oil Rubbed Bronze Brass US10B Matte Black Stainless steel — Bright Stainless Steel Stainless steel US32

 $\hbox{\it Custom finishes are available as engineering special, consult customer service.}$

Additional accessories

- Security pin screws
- DP1 and DP2 dust proof strike, see page 167



Automatic flush bolts

FB42

Top bolt with auxiliary fire latch - wood doors

- For use with wood doors only
- Fully automatic—inactive door is latched, bolts are extended when active door closes, door is unlatched, bolts retract when active door is opened
- FB42 Model with auxiliary fire latch eliminates the bottom bolt
- Low actuation forces—top bolt has no spring tension
- Non-handed
- Bolt throw is ³/₄" with a ⁷/₈" vertical adjustment
- Bolt backset is ³/₄"

Specifications

Mounting hardware	■ 8-32 X ³ / ₈ " UFPHMS
	 10-12 X 1 ½" Plastic anchor
	• 6-32 X ³ / ₈ " FPHMS
	 6 X ³/₄" FPHSMS
	8 X 1" FPHSMS
	• 10 X 1" FPHSMS
Certifications	UL10C Listed (20 min) fire doors 8'0" x 8'0"

Dimensions

Body size	Guide size	Strike size
(Width x Length x Depth)	(Width x Length x Height x Thickness)	(Width x Length x Thickness)
1" x 8 1/2" x 2"	1" x 6" x 1/8"	¹⁵ / ₁₆ " x 2 ¹ / ₄ " x ¹ / ₁₆ "
Rub plate size	Auxiliary fire latch size	
(Width x Length x Thickness)	(Width x Length x Depth)	
1 1/4" X 1 11/16" X 3/64"	1" x 1 ³ / ₄ " x 3 ¹ / ₄ "	

Finishes

ВНМА	Description	Substrate	Finish	
605	Bright Brass	Brass	US3	
606	Satin Brass	Brass	US4	
612	Satin Bronze	Brass	US10	
613	Oil Rubbed Bronze	Brass	US10B	
BLK	Matte Black	Stainless steel	_	
629	Bright Stainless Steel	Stainless steel	US32	
630	Satin Stainless Steel	Stainless steel	US32D	

Custom finishes are available as engineering special, consult customer service.

Additional accessories

Security pin screws



Constant latching flush bolts

FB51P / FB51T

Flush bolts, strikes and coordinators

Top bolt and bottom bolts - metal doors

- FB51P top and bottom bolts (pair)
- FB51T top bolt only
- For use with metal doors only
- Constant latching—inactive door remains latched until the active door is opened, releasing the automatic bottom bolt and then the top bolt can be manually released (inactive door will relatch automatically when closed)
- Low actuation forces
- Non-handed
- Bolt throw is ³/₄" with a ⁷/₈" vertical adjustment
- Bolt backset is ³/₄"
- Standard rod length is 12", which is measured from the center of the flush bolt body to the bolt tip

Specifications

Mounting hardware	 8-32 X ³/₈" UFPHMS
	 10-12 X 1 ½" Plastic anchor
	• 6-32 X ³ / ₈ " FPHMS
	 6 X ³/₄" FPHSMS
	8 X 1" FPHSMS
	• 10 X 1" FPHSMS
Certifications	Fits standard ANSI/BHMA A115.4 door frame preparations.
	 UL10C Listed (3 hour) fire doors 8'0" X 8'0"

Options

Optional rod lengths available for top bolt only on non-fire rated openings—18", 24", 36" and 48"

Dimensions

Body size	Guide size	Strike size	Rub plate size
(Width x Length x Depth)	(Width x Length x Height x Thickness)	(Width x Length x Thickness)	(Width x Length x Thickness)
1" x 6 ³ / ₄ " x 2"	1" x 1 ²⁷ / ₃₂ " x ¹¹ / ₁₆ " x ³ / ₃₂ "	15/16" x 2 1/4" x 1/16"	1 1/4" X 1 11/16" X 3/64"
Cinichae			

Finishes

BHMA	Description	Substrate	Finish	
605	Bright Brass	Brass	US3	
606	Satin Brass	Brass	US4	
612	Satin Bronze	Brass	US10	
613	Oil Rubbed Bronze	Brass	US10B	
BLK	Matte Black	Stainless steel	_	
629	Bright Stainless Steel	Stainless steel	US32	
630	Satin Stainless Steel	Stainless steel	US32D	

 $\hbox{\it Custom finishes are available as engineering special, consult customer service.}$

Additional accessories

- Security pin screws
- DP1 and DP2 dust proof strike, see page 167



Constant latching flush bolts

FB52 / FB53

Top bolt with auxiliary fire latch - metal doors (models with and without retrofit plate)

- FB52 top bolt with auxiliary fire latch only
- FB53 top bolt with auxiliary fire latch and retrofit plate
- For use with metal doors only
- Constant latching—inactive door remains latched until the active door is opened, releasing the automatic bottom bolt and then the top bolt can be manually released (inactive door will relatch automatically when closed)
 - FB52 Model with auxiliary fire latch eliminates the bottom bolt
 - FB53 Model with auxiliary fire latch eliminates the bottom bolt and includes a retrofit plate to cover existing bottom bolt prep
- Low actuation forces
- Non-handed
- Bolt throw is ³/₄" with a ⁷/₈" vertical adjustment
- Bolt backset is 3/4"
- Standard rod length is 12", which is measured from the center of the flush bolt body to the bolt tip

Specifications

Mounting hardware	 8-32 X ³/₈" UFPHMS
	• 10-12 X 1 1/4" Plastic anchor
	 6-32 X ³/₈" FPHMS
	• 6 X ³ / ₄ " FPHSMS
	8 X 1" FPHSMS
	• 10 X 1" FPHSMS
Certifications	Fits standard ANSI/BHMA A115.4 door frame preparations
	UL10C Listed (3 hour) fire doors 8'0" x 8'0"

Options

Optional rod lengths available for top bolt only on non-fire rated openings—18", 24", 36" and 48"

Dimensions

Difficilisions		
Body size	Guide size	Strike size
(Width x Length x Depth)	(Width x Length x Height x Thickness)	(Width x Length x Thickness)
1" x 6 ³ / ₄ " x 2"	1" x 1 ²⁷ / ₃₂ " x ¹¹ / ₁₆ " x ³ / ₃₂ "	¹⁵ / ₁₆ " x 2 ¹ / ₄ " x ¹ / ₁₆ "
Rub plate size	Auxiliary fire latch size	Retrofit plate size
(Width x Length x Thickness)	(Width x Length x Depth)	(Width x Length x Thickness)
1 1/4" x 1 11/16" x 3/64"	1" x 1 3/4" x 3 1/4"	1" x 6 ³ / ₄ " x ³ / ₃₂ "

Finishes

605 Bright Brass Brass 606 Satin Brass Brass 612 Satin Bronze Brass 613 Oil Rubbed Bronze Brass BLK Matte Black Stainless steel	
612Satin BronzeBrass613Oil Rubbed BronzeBrassBLKMatte BlackStainless steel	US3
613 Oil Rubbed Bronze Brass BLK Matte Black Stainless steel	US4
BLK Matte Black Stainless steel	US10
	US10B
	_
629 Bright Stainless Steel Stainless steel	US32
630 Satin Stainless Steel Stainless steel	US32D

Custom finishes are available as engineering special, consult customer service.

Additional accessories

Security pin screws



bolt



FB61P / FB61T

Constant latching flush bolts

Flush bolts, strikes and coordinators

Top bolt and bottom bolts - wood doors

- FB61P top and bottom bolts (pair)
- FB61T top bolt only
- For use with wood doors only
- Constant latching—inactive door remains latched until the active door is opened, releasing the automatic bottom bolt and then the top bolt can be manually released (inactive door will relatch automatically when door closes)
- Low actuation forces
- Non-handed
- Bolt throw is ³/₄" with a ⁷/₈" vertical adjustment
- Bolt backset is ³/₄"

Specifications

Mounting hardware	■ 8-32 X ³ / ₈ " UFPHMS
	 10-12 X 1 ½" Plastic anchor
	■ 6-32 X ³ / ₈ " FPHMS
	 6 X ³/₄" FPHSMS
	8 X 1" FPHSMS
	• 10 X 1" FPHSMS
Certifications	UL10C Listed (90 min) fire doors 8'0" X 8'0"

Dimensions

Body size	Guide size	Strike size	Rub plate size
(Width x Length x Depth)	(Width x Length x Height x Thickness)	(Width x Length x Thickness)	(Width x Length x Thickness)
1" x 8 1/2" x 2"	1" x 6" x 1/8"	15/16" x 2 1/4" x 1/16"	1 1/4" x 1 11/16" x 3/64"

Finishes

BHMA	Description	Substrate	Finish	
605	Bright Brass	Brass	US3	
606	Satin Brass	Brass	US4	
612	Satin Bronze	Brass	US10	
613	Oil Rubbed Bronze	Brass	US10B	
BLK	Matte Black	Stainless steel	_	
629	Bright Stainless Steel	Stainless steel	US32	
630	Satin Stainless Steel	Stainless steel	US32D	

 $\hbox{\it Custom finishes are available as engineering special, consult customer service.}$

Additional accessories

- Security pin screws
- DP1 and DP2 dust proof strike, see page 167



Constant latching flush bolts

FB62

Top bolt with auxiliary fire latch - wood doors

- For use with wood doors only
- Fully automatic—inactive door is latched, bolts are extended when active door closes, door is unlatched, bolts retract when active door is opened
 FB62 model with auxiliary fire latch eliminates the bottom bolt
- Low actuation forces
- Non-handed
- Bolt throw is ³/₄" with a ⁷/₈" vertical adjustment
- Bolt backset is ³/₄"

Specifications

Mounting hardware	■ 8-32 X ³ / ₈ " UFPHMS
	10-12 X 1 1/4" Plastic anchor
	• 6-32 X ³ / ₈ " FPHMS
	• 6 X ³ / ₄ " FPHSMS
	8 X 1" FPHSMS
	• 10 X 1" FPHSMS
Certifications	UL10C Listed (20 min) fire doors 8'0" x 8'0"

Dimensions

Body size	Guide size	Strike size
(Width x Length x Depth)	(Width x Length x Height x Thickness)	(Width x Length x Thickness)
1" x 8 1/2" x 2"	1" x 6" x 1/8"	15/16" X 2 1/4" X 1/16"
Rub plate size	Auxiliary fire latch size	
(Width x Length x Thickness)	(Width x Length x Depth)	
1 1/4" x 1 11/16" x 3/64"	1" x 1 ³ / ₄ " x 3 ¹ / ₄ "	

Finishes

ВНМА	Description	Substrate	Finish	
605	Bright Brass	Brass	US3	
606	Satin Brass	Brass	US4	
612	Satin Bronze	Brass	US10	
613	Oil Rubbed Bronze	Brass	US10B	
BLK	Matte Black	Stainless steel	_	
629	Bright Stainless Steel	Stainless steel	US32	
630	Satin Stainless Steel	Stainless steel	US32D	

Custom finishes are available as engineering special, consult customer service.

Additional accessories

Security pin screws



Manual flush bolts

Exceptionally smooth working flush bolts with sharp, crisp lines. Double action spring design provides automatic holding of brass bolt in projected or retracted position, and assures ease of operation in conjunction with deep cup finger hole.

26

Flush bolt - 4"

- Made from polished cast brass
- Bolt tip is 5/16" diameter
- Bolt throw is 3/4"
- Bolt backset is 15/32"

Specification	ations
---------------	--------

Mounting hardware	 5 X 5/8" FPHSMS
	 8 X ³/₄" FPHSMS
Dimensions	
Body size	Strike size
(Width x Length x Depth)	(Width x Length)
1" x 8 1/2" x 2"	15/16" x 2 1/4" x 1/16"



262

Flush bolt - 6" square end

- Made from polished cast brass
- Bolt tip is 1/2" diameter
- Bolt throw is 1"
- Bolt backset is ¹⁵/₃₂"

Specifications

Mounting hardware	■ 5 X 5/8" FPHSMS
	 8 X ³/₄" FPHSMS
Dimensions	
Body size	Strike size
(Width x Length x Depth)	(Width x Length)
3/4" x 6" x 1 11/32"	⁷ /8" X] ³ / ₄ "



A flush bolt with radiused bottom faceplate designed specifically for simple one-step router installation. Double action spring design provides automatic holding of brass bolt in projected or retracted position, and assures ease of operation in conjunction with deep cup finger hole.

265

Flush bolt - 6" round end

- Faceplate is polished solid brass; bolt is made from aluminum zinc alloy
- Bolt tip is 1/2" diameter
- Bolt throw is 1"
- Bolt backset is 1/2"

Specifications

 5 X ⁵/₈" FPHSMS 8 X ³/₄" FPHSMS
Strike size
(Width x Length)
⁷ /8" X 1 ³ /4"



261, 262 and 265 Finishes

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	US3
609	Satin Brass, Blackened	Brass	US5
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Brass	US15
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D

Custom finishes are available as engineering special, consult customer service.

Manual flush bolts

FB358

Top or bottom bolts - wood doors

- When the active door is opened, the lever can be moved to the 'up' position, retracting the bolt and allowing the inactive leaf to be opened
 - When the inactive leaf is closed, the lever can be moved to the 'down' position, projecting the bolt into the strike and securely locking the inactive leaf
- Reduces installation costs; requires only simple router mortise at top and bottom corners of doors
- Door strength and rigidity maintained by tying door faces to reinforcing extensions on guide with machine screws and bearing washers, not supplied
- Non-handed
- Bolt tip 1/2" diameter
- Bolt throw is ³/₄" with a ⁷/₈" vertical adjustment
- Bolt backset is ³/₄"
- Not available for rabbeted door installations

Specifications

Mounting hardware	8 X 1" FPHSMS	
	 8 X ³/₄" FPHSMS 	
Certifications	UL10C Listed (90 min) fire doors 8'0" X 10'0"	
	(fire rated openings require top and botom bolt)	

Dimensions

Body size	Guide size	Strike size
(Width x Length x Depth)	(Width x Length x Height x Thickness)	(Width x Length x Thickness)
1" x 6 ³ / ₄ " x 1 ³ / ₈ "	1" x 2 1/2" x 5/64"	15/16" x 2 1/4" x 5/64"

Finishes

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Brass	US15
622	Matte Black	Brass	BLK
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
643e/716	Aged Bronze	Brass	_

Custom finishes are available as engineering special, consult customer service.

Additional accessories

DP1 and DP2 dust proof strike, see page 167



Manual flush bolts

Top or bottom bolts - metal doors

Flush bolts, strikes and coordinators

- When the active door is opened, the lever can be moved to the 'up' position, retracting the bolt and allowing the inactive leaf to be opened
 - When the inactive leaf is closed, the lever can be moved to the 'down' position, projecting the bolt into the strike and securely locking the inactive leaf
- Simplified installation in metal frames
 - Round bolt head requires only a punched hole
 - Use of strike optional
 - Special design of guide and flat sided bolt tip to prevent bolt rotation
- Non-handed
- Bolt tip 1/2" diameter
- Bolt throw is ³/₄" with a ⁷/₈" vertical adjustment
- Bolt backset is ³/₄"
- Standard rod length is 12", which is measured from the center of the flush bolt body to the bolt tip

Specifications

Mounting hardware	8-32 X 1" FPHMS
Certifications	UL10C Listed (3 hour) fire doors 8'0" X 10'0"
	(fire rated openings require top and botom bolt)

Options

Optional rod lengths available for top bolt only on non-fire rated openings—18", 24" for fire rated doors with AHJ approval, 36" and 48" for non-fire rated doors

Dimensions

Body size	Guide size	Strike size
(Width x Length x Depth)	(Width x Length x Height x Thickness)	(Width x Length x Thickness)
1 1/4" x 6 3/4" x 1 1/8"	1" x 2" x 5/64"	¹⁵ / ₁₆ " x 2 ¹ / ₄ " x ⁵ / ₆₄ "

Finishes

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Brass	US15
622	Matte Black	Brass	BLK
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
643e/716	Aged Bronze	Brass	_

Custom finishes are available as engineering special, consult customer service.

Additional accessories

DP1 and DP2 dust proof strike, see page 167



Manual flush bolts

FB458

Top or bottom bolts - metal doors

- When the active door is opened, the lever can be moved to the 'up' position, retracting the bolt and allowing the inactive leaf to be opened
 - When the inactive leaf is closed, the lever can be moved to the 'down' position, projecting the bolt into the strike and securely locking the inactive leaf
- Simplified installation in metal frames
 - Round bolt head requires only a punched hole
 - Use of strike optional
 - Special design of guide and flat sided bolt tip to prevent bolt rotation
- Non-handed
- Bolt tip 1/2" diameter
- Bolt throw is ³/₄" with a ⁷/₈" vertical adjustment
- Bolt backset is ³/₄"
- Standard rod length is 12", which is measured from the center of the flush bolt body to the bolt tip

Specifications

Mounting hardware	8-32 X 1" FPHMS
Certifications	UL10C Listed (3 hour) fire doors 8'0" X 10'0"
	(fire rated openings require top and botom bolt)
	(The rated openings require top and bottom bott)

Options

Optional rod lengths available for top bolt only on non-fire rated openings—18", 24" for fire rated doors with AHJ approval, 36" and 48" for non-fire rated doors

Dimensions

Body size	Guide size	Strike size
(Width x Length x Depth)	(Width x Length x Height x Thickness)	(Width x Length x Thickness)
1" x 6 ³ / ₄ " x 1 ¹ / ₈ "	1" x 2" x ⁵ / ₆₄ "	¹⁵ / ₁₆ " x 2 ¹ / ₄ " x ⁵ / ₆₄ "

Finishes

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
609	Satin Brass, Blackened	Brass	US5
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Brass	US15
622	Matte Black	Brass	BLK
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
643e/716	Aged Bronze	Brass	_

Custom finishes are available as engineering special, consult customer service.

Additional accessories

DP1 and DP2 dust proof strike, see page 167

Dust proof strikes

DP1 / DP2

Flush bolts, strikes and coordinators

Dust proof strike

- DP1 round face plate
- DP2 rectangular face plate
- Designed for use with the bottom bolt of all flush bolts
- Spring-loaded plunger returns to floor or threshold level anytime flush bolt is retracted, eliminating need to clean standard floor strikes
- Strike hole is ³/₄" diameter and 1 ¹/₈" deep





DP2

Specifications

Mounting hardware 8-32 X 1" FPHMS

Dimensions

DP1 face plate	DP2 face plate	Body
(Diameter)	(Width x Length x Thickness)	(Diameter x Depth)
1 7/16"	1 5/8" x 3 1/2" x 1/8"	1 ³ / ₁₆ " x 1 ⁷ / ₈ "

Finishes

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619*	Satin Nickel	Brass	US15
622*	Matte Black	Brass	BLK
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
643e/716*	Aged Bronze	Brass	_

^{*}Finishes only available with DP2

 $\hbox{\it Custom finishes are available as engineering special, consult customer service.}$

Additional accessories

Security pin screws

Coordinators, filler bars and mounting brackets

How to order

COR size	Finish	Filler bar	Device cutout	Active door size
1	2	3	4	5
PR	- 8303	- 8	- US32D	- 4 x 16

Detail

1	COR size	
32		
42		
52		
60		
72		
2	Finish	
BHM	MA Description	Finish
626	Satin Chrome	US26D
628	Satin Aluminum, Clear And	dized US28
711	Black Anodized	315AN

3	Filler bar (if desired)
FL20	
FL32	2
FL4	4

4 Vertical rod exit device cutout (if applicable)

A, B, C, D, E, F, G

If other vertical rod exit device not listed on chart, from page 167, include information as shown on page 167.

5 Active door size

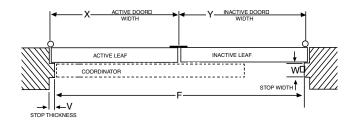
Required for all vertical rod exit device applications

To determine the size COR you need:

- Start with the active door width (X)
- Next consider the overall frame opening between stops (F)
- Preferably, the coordinator would equal the active door width (X) + approximately ½ inactive door width (Y). The coordinator must be 6" longer than the active door width (X) and less than the overall frame opening between stop (F).

Examples:

- Pair of 30" doors, ⁵/₈" stops
 Active door size, X = 30"
 Overall frame opening between stops, F = 58-³/₄"
 Recommended coordinator: COR42
- Pair of 36" doors, ⁵/₈" stops
 Active door size, X = 36"
 Overall frame opening between stops, F = 70-³/₄"
 Recommended coordinator: COR52



- 36" Active door, 18" Inactive door, 5/8" stops
 Active door size, X = 36"
 Overall frame opening between stops, F = 52-3/4"
 Recommended coordinator: COR42
- 48" Active door, 24" Inactive door, 5/8" stops
 Active door size, X = 48"
 Overall frame opening between stops, F = 94-3/4"

 Recommended coordinator: COR60

Special factory preparation for use with vertical rod exit devices

Coordinators may need to be prepared at the factory for use with some surface or concealed vertical rod exit devices (see chart).

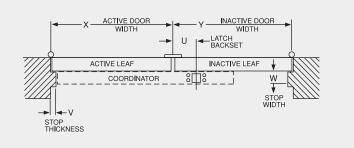
Flush bolts, strikes and coordinators

Coordinators, filler bars and mounting brackets

Exit device	Exit device number	Device	Maximum	Coordinator size	Coordinator	Mounting bracket
manufacturer		backset	active door	needed	cutout type	needed
Von Duprin	5547-F	2 3/8"	33"	42"	Type A	None
			43"	52"		
			51"	60"		
			63"	72"		
Von Duprin	8827-F	2 3/4"	33"	42"	Туре В	MB1V, MB2V
			43"	52"		or MB3V
			51"	60"		see page 172
			63"	72"		
Von Duprin	8847-F	2 3/8"	33"	42"	Type C	None
•			43"	52"		
			51"	60"		
			63"	72"		
Von Duprin	33/3547	2 3/4"	33"	42"	Type D	None
= = p.m.	33/3547-F	= : :	43"	52") 	* *****
	98/9947		51"	60"		
	98/9947-F		64"	72"		
Von Duprin	33/3548	2 3/4"	33"	42"	Type D	None
VOIT DOPTITE	33/3548-F	2 /4	43"	52"	Турс Б	None
	98/9948		51"	60"		
	98/9948-F		64"	72"		
Von Duprin	33/3547WDC	1 5/16"	33"	42"	Type F	None
von Dupnin		I 3/16	43"	52"	Туре Е	None
	33/3547WDC-F					
	98/9947WDC		51"	60"		
- 1	98/9947WDC-F	23/11	66"	72"		
Falcon	17-C	2 3/4"	33"	42"	Type F	None
	F-17-C 18-C		43"	52"		
	18-C F-18-C		51"	60"		
	XX-C		63"	72"		
	F-XX-C					
	24-C					
	F-24-C					
	25-C					
	F-25-C					
Falcon	17-C -WDC	2 13/16"	33"	42"	Type G	None
	F-17-C -WDC		43"	52"	,,	
	18-C -WDC		51"	60"		
	F-18-C -WDC		63"	72"		
	XX-C -WDC		00	14		
	F-XX-C -WDC					
	24-C-WDC					
	F-24-C -WDC					
	25-C-WDC					
	F-25-C-WDC					

If the exit device is not listed the following information is needed:

- Exit device manufacturer and model number
- Active door size, "X"
- Inactive door size, "Y"
- Exit device backset, "U"
- Stop width, "W"
- Stop thickness if other than 5/8", "V"



Coordinators, filler bars and mounting brackets

COR

Bar coordinators

- The COR Series coordinators are designed for use on pairs of doors when one door needs to close before the other
- All COR units function easily; The active door lever, located nearest to the active stop, holds the active door open until the trigger mechanism is released by the closing of the inactive leaf
- All COR units do not function correctly with swingclear hinges. (consult factory when used with ³/₄" offset pivots)
- All COR units are equipped with an adjustable override feature which allows the active door to close under extreme pressure
- All COR units are compatible with flush bolts
- For openings where doors are unequal size
 - The coordinator length should equal the active door width plus approximately $\frac{1}{2}$ the inactive door width
 - The coordinator must be 6" longer than the active door width and shorter than the overall frame opening between stops
- The COR Series does not cover the entire length of the stop, so a FL filler bar can be provided to maintain architecturally clean lines

Specifications

Material substrate	Aluminum 6000 Series
Certifications	 Meets ANSI/BHMA A156.3 Type 21A
	 UL Listed for installation on labeled frame

Sizes (available in five sizes for variable door opening widths)

Coordinator number	Length of channel	For opening widths	Common applications
COR32	32"	34" - 52"	Pair of 2'0" doors
COR42	42"	52" - 72"	Pair of 2'6" doors
COR52	52"	62" - 92"	Pair of 3'0" doors
COR60	60"	70" - 108"	Pair of 3'6" doors
COR72	72"	84" - 132"	Pair of 4'0" doors

Options

- Optional filler bars: FL20 20", FL32 32" and FL44 44", available to maintain clean line
- Security pin screws
- Special prep cut-outs: Required for certain vertical exit device applications (see page 169 for common examples)
 - If other vertical rod exit device not listed on chart is required, include required information as shown on page 169 (consult customer service for other applications)

Finishes

ВНМА	Description	Substrate	Finish
628	Satin Alumium, Anodized	Aluminum	US28
711	Black Anodized	Aluminum	315AN
713	Satin Chrome, Anodized	Aluminum	_

Custom finishes are available as engineering special, consult customer service.

- Optional mounting brackets available: MB1, MB2, MB1F, MB2F, MB3F, MB1V, MB2V and MB3V for other stop applied hardware
- Security pin screws
- Replacement mounting package
- Replacement rub plate package

Coordinators, filler bars and mounting brackets

FL

Filler bars

- The COR Series does not cover the entire length of the stop, so a FL filler bar can be provided to maintain architecturally clean lines
- The FL filler bars are available in three sizes for variable frame openings
- FL filler bars are field sized to frame opening

Specifications

Material substrate	Aluminum 6000 Series	
Certifications	 Meets ANSI/BHMA A156.3 Type 21A 	
	 UL Listed for installation on labeled frame 	

Sizes (available in five sizes for variable door opening widths)

Filler Bar number	Length	Dimensions
		(Width X Depth X Length)
FL20	20"	15/8" x 5/8" x 20"
FL32	32"	1 5/8" x 5/8" x 32"
FL44	44"	15/8" x 5/8" x 44"

Finishes

BHMA	Description	Substrate	Finish	
628	Satin Alumium, Anodized	Aluminum	US28	
711	Black Anodized	Aluminum	315AN	
713	Satin Chrome, Anodized	Aluminum	=	

 $\hbox{\it Custom finishes are available as engineering special, consult customer service.}$

Available accessories

Security pin screws

Coordinators, filler bars and mounting brackets

MB1 / MB2

Mounting brackets

- Allows stop mounted hardware to be properly installed without damaging the COR coordinator, such as a parallel arm closer or a non-fire-rated surface vertical rod strike
- Stop mounted hardware will need to be lowered to compensate for the height of the coordinator and mounting bracket

Specifications

Material substrate	Aluminum A380
Certifications	Meets ANSI/BHMA A156.3 Type 21A

Sizes

Product	Jamb depth	Stop width	Dimensions
MB1	4 3/4" Min	Over 2 1/2"	4" W x 3" D x 15/16" T
MB2	4 3/4" Min	Up to 2 1/2"	4" W x 3 1/4" D x 1 5/8" T

Finishes

ВНМА	Description	Substrate	Finish
600	Primed for paint	Aluminum	USP
_	Flat Black Painted	Aluminum	BLK
689	Aluminum Painted	Aluminum	SP28

Custom finishes are available as engineering special, consult customer service.



MB1F/MB2F/MB3F, MB1V/MB2V/MB3V

Mounting brackets

- Allows for stop mounted hardware to be properly installed without damaging the COR coordinators, such as surface vertical rod exit device strikes
- Latch will need to be lowered to compensate for the height of the coordinator and mounting bracket
- MB-V are designed for Von Duprin 8827-F soffit latch

Specifications

Material substrate	Cold rolled steel
Certifications	Meets ANSI/BHMA A156.3 Type 21A

Sizes

Product	Jamb depth	Stop width	Dimensions
MB1F	5"	11/2" - 21/4"	4" W x 3" D x 1 5/8" T
MB1V	5"	11/2" - 21/4"	4" W x 3" D x 1 5/8" T
MB2F	5 7/8"	2 3/8" - 3 1/4"	4" W x 3" D x 1 5/8" T
MB2V	5 7/8"	2 3/8" - 3 1/4"	4" W x 3" D x 1 5/8" T
MB3F	6 7/8"	Over 3 3/8"	4"W x 3 1/2" D x 1" T
MB3V	6 ⁷ /8"	Over 3 3/8"	4"W x 3 1/2" D x 1" T

Finishes

ВНМА	Description	Substrate	Finish	
600	Primed for paint	Steel	USP	
_	Flat Black Painted	Steel	BLK	
689	Aluminum Painted	Steel	SP28	

Custom finishes are available as engineering special, consult customer service.







COR7G/COROG

Coordinators, filler bars and mounting brackets

Gravity coordinators

- When active door is open, coordinator prevents active door from closing until inactive door bypasses
 - Closing of inactive door causes strike plate on top of door to contact cam and lift arm, allowing active door to close
 - As inactive door continues closing, roller rides over strike plate on to door bracket, holding arm above active door
- Non-handed
- Gravity action arm and door bracket are adjustable on the job for ease of installation (rubber roller provides quiet and
 efficient operation, and helps protect the astragal and doors from damage)
- Nylon roller on short arm glides smoothly over door bracket and strike, ensuring silent operation.

Specifications

Available sizes	 COR7G 7" projection - for use on pairs of doors with astragal on active door up to 4'
	or with astragal on inactive door up to 3'4" or with astragal on both doors up to 2'10"
	 COR9G 9" projection - for use on pairs of doors with astragal on active over 4' or
	with astragal on inactive door over 3'4" or with astragal on both doors over 2'10"
Material substrate	Forged brass
Mounting hardware	8-32 X 1" FPHMS
Certifications	 Meets ANSI/BHMA A156.3 Type 21B
	 UL Listed for fire doors

Finishes

ВНМА	Description	Substrate	Finish	
605	Bright Brass	Brass	US3	
606	Satin Brass	Brass	US4	
612	Satin Bronze	Brass	US10	
613	Oil Rubbed Bronze	Brass	US10B	
625	Bright Chrome	Brass	US26	
626	Satin Chrome	Brass	US26D	

Custom finishes are available as engineering special, consult customer service.

Available accessories

- Security pin screws
- Replacement mounting package
- Replacement roller and bolt package
- Replacement rubber roller and pin package
- Replacement rub plate package

CB1

Carry bar

- Used when it is possible for the inactive door to be opened before the active door
- Prevents damage to the doors and other hardware
- Nylon roller insures quiet and efficient operation
- Non-handed
- Standard through bolts for mounting

Specifications

Material substrate	All-steel construction
Certifications Meets ANSI/BHMA A156.3 Type 21A	
Dimensions	
Door closed	Door open
1 5/8" X 5 3/4"	15/8" X 21/2"

Finishes

ВНМА	Description	Substrate	Finish
600	Primed for paint	Steel	USP
632	Bright Brass	Steel	US3
633	Satin Brass	Steel	US4
639	Satin Bronze	Steel	US10
640	Dark Satin Bronze	Steel	US10B
651	Bright Chrome	Steel	US26
652	Satin Chrome	Steel	US26D
_	Flat Black Coated	Steel	BLK

 $\hbox{\it Custom finishes are available as engineering special, consult customer service.}$

- Security pin screws
- Replacement nylon roller and pin package



Latches, catches and bolts

Ives has multiple roller latches and catches that assure a door will stay closed when not in use. These accessories will not keep a door secure and are not meant for security applications; they only help keep a door closed. Ives also offers a variety of surface bolts and door guards to provide an additional security level.





Surface bolts

Surface bolt

- Surface bolt has 1 1/4" throw for maximum security
- Jimmy-resistant design, bolt locks automatically when thrown, can be released only be pressing knob toward door while retracting
- Ideal for all types of doors

Latches, catches and bolts

- Available in 12" length
- Unit locks in both the up and down position
- Accepts padlock (not furnished) with maximum 3/8" diameter shackle, minimum 13/4" shackle opening height
- Units packed with one-way wood screws for added security - Standard wood screws also supplied
- Units packed with a universal top strike (US)

Specifications

Material substrate	Heavy duty steel		
Certifications	 Meets ANSI/BHMA A156.16 		Florida Building Commision listed
	 UL10C Listed (3 hour) fire doors up to 10'0" 	•	FEMA 361 and 320 listed
	 Miami Dade County NOA listed 		

Dimensions

Bar	Overall width	Overall projection	Top strike	Available mortise strike
3/4" W x 3/4" T	21/32"	2 1/16"	$1^{1}/_{2}$ " W x $1^{1}/_{2}$ " L x $^{3}/_{16}$ " T	15/8"Wx3 ¹ /2"Lx ¹ /8"T

Finishes

ВНМА	Description	Substrate	Finish
604	Clear Zinc	Steel	US2C

Available accessories

- Through bolt
- Mortise bottom strike (MS)

Surface bolt

- Surface bolt has 1 3/16" throw for maximum security
- Strong tension springs prevent creep
- Ideal for all types of doors
- Available 8" and 12" lengths
- Units packed with standard wood screws and machine screws to meet most field conditions
- Units packed with both a universal top strike (US) and a mortise bottom strike (MS)

Specifications

Material substrate	Heavy duty steel
Certifications	 Meets ANSI/BHMA A156.16 L84161
	 UL10C Listed (3 hour) fire doors up to 10'0"

Dimensions

Bar	Overall width	Overall projection	Top strike	Bottom strike
3/4" W x 3/4" T	21/32"	15/16"	1 1/2" W x 1 1/2" L x 3/16" T	15/8"Wx31/2"Lx1/8"T
Finishes				
ВНМА	Description		Substrate	Finish

BHMA	Description	Substrate	Finish
604	Clear Zinc	Steel	US2C
632*	Bright Brass	Steel	US3
633*	Satin Brass	Steel	US4
639	Satin Bronze	Steel	US10
640	Oil Rubbed Bronze	Steel	US10B
643e/716	Aged Bronze	Steel	643e/716
646	Satin Nickel	Steel	US15
652	Satin Chrome	Steel	US26D
631	Matte Black	Steel	BLK

^{*} Only available in 8" bolt length. For other colors, consult factory.

- Through bolt
- Through bolts (machine screws with cap nuts) not intended for use as security screws





Available mortise strike



Latches, catches and bolts

Surface bolts

SB1630 / SB1640

Surface bolt

- Standard surface bolt has 1" throw for maximum security
- Ideal for all types of doors
- Fully concealed mounting prevents vandalism
- Units packed with wood and machine screws to meet most field conditions
- Comes end plug and end plug stud package
- Available in locking version, unit locks in both the up and down position
 - Locking bolts are furnished with 2 keys in 4 keying variations

Specifications

Material substrate	:	1630 Series is constructed of heavy duty steel 1640 Series is constructed of brass
Certifications	•	1630 Meets ANSI/BHMA A156.16 L84161 and UL10C Listed (3 hour) fire doors up to 8'0" 1640 Meets ANSI/BHMA A156.16 L24161

Dimensions

Body	Overall knob or lock housing projection	Top strike	Bottom strike
8" L x ⁷ / ₈ " W x ³ / ₄ " T	1 1/2"	1 1/4" W x 7/8" L x 15/16" D	3" L x 1" W x 1/8" T
		Key code	

1289 Standard key code

1360

1390

1395

Strike options

- T Top strike only
- B Bottom strike only
- **TB** Top and bottom strike*
- TL Locking bolt with top strike only
- TE Locking bott with top strike only
- BL Locking bolt with bottom strike only
- TBL Locking bolt with top and bottom strike*

SB1630 Finishes

ВНМА	Description	Substrate	Finish	
603	Clear Zinc	Steel	US2G	
640	Oil Rubbed Bronze	Steel	US10B	
652	Satin Chrome	Steel	US26D	

SB1640 Finishes

внма	Description	Substrate	Finish	
605	Bright Brass	Brass	US3	
613	Oil Rubbed Bronze	Brass	US10B	
626	Satin Chrome	Brass	US26D	

For other colors, consult factory.

- Security pin screw
- Through bolts available
- End plug and end plug stud package
- Cylinder package
- Replacement strike packages







Universal top strike

Flat bottom strike

^{*} Available on SB1630 Only

SB1600M1 / SB1600M2

Surface bolt

Surface bolts

- Standard surface bolt has $3\frac{1}{2}$ " throw for maximum security and for doors with larger undercuts
- Sleek handle design
- Ideal for all types of doors

Latches, catches and bolts

- Fully concealed mounting prevents vandalism
- Available in locking version. Unit locks in both the up and down position
 - Locking bolts are furnished with 2 keys in 4 keying variations
- Units packed with wood and machine screws to meet most field conditions
- M1 version has Actuator tab pointing away from the door
- M2 version has Actuator tab pointing towards the door





Optional flat Optional

bottom strike





Specifications

Material substrate	Constructed of heavy duty steel
Certifications	Meets ANSI/BHMA A156.16 L84161 and UL10C Listed (3 hour) fire doors
	up to 8'0"

Dimensions

Bar	Top strike	Bottom strike
11" L x ³ / ₄ " W x ³ / ₄ " T,	1 1/4" W x 7/8" T x 15/16" D	3" L x 1" W x 1/8" T
locking version 1 1/2" thick		

Strike options

- T Top strike only
- B Bottom strike only
- TL Top locking strike only
- BL Bottom locking strike only

Key code

- 1289 Standard key code
- **1360**
- 13901395
- L TOP LOCKING STRIKE ONLY

Finishes

ВНМА	Description	Substrate	Finish	
689	Aluminum Painted	Steel	SP28	
691	Dull Bronze Painted	Steel	SP10	
695	Dark Bronze Painted	Steel	SP313	
706	Dull Brass Painted	Steel	SP4	
631	Matte Black	Steel	BLK	

For other colors, consult factory.

- Security pin screw
- Through bolts available
- End plug and end plug stud package
- Cylinder package
- Replacement strike packages

Latches, catches and bolts

Surface bolts

40

Surface bolt, decorative light duty

- Recommended for 1 3/8" and 1 3/4" hollow core doors or door partitions
- Concealed screw design enhances appearance and security
- Exceptional strength and durability provided by interlocking construction of heavy gauge track and rod
- Permanent stop prevents rod disengagement from track
- Tension spring holds bolt in desired position
- Track assures smooth operation and interlocks with side edges of rod to eliminate marring
- Decorative 5/8" diameter knob designed to facilitate bolt operation
- Available in 3", 4" and 6" lengths
- Units packed with wood screws
- Packed with both universal and mortise strikes

Specifications

Material substrate	Made from extruded brass
Certifications	Meets ANSI/BHMA A156.16

Dimensions

Throw	Projection	Width	Length	
¹¹ / ₁₆ "	3/411	11/16"	3", 4" or 6	

Finishes

ВНМА	Description	Substrate	Finish	
605	Bright Brass	Brass	B3	
609	Blackened Brass	Brass	B5	
613	Oil Rubbed Bronze	Brass	B10B	
619	Satin Nickel	Brass	B15	
625	Bright Chrome	Brass	B26	
626	Satin Chrome	Brass	B26D	
643e/716	Aged Bronze	Brass	643e/716	
622	Matte Black	Brass	BLK	

For other colors, consult factory.

253

Surface bolt, decorative heavy duty

- Recommended for 1 3/4" or larger doors
- Heavy duty, decorative bolt ideal where extra strength required
- Decorative 1 1/4" diameter knob fits well with any décor and designed to facilitate bolt operation
- Available in 8" and 12" lengths. Optional lengths available, consult factory.
- Units packed with wood screws
- Packed universal strike (US) and mortise strike (MS)

Specifications

Material substrate	Made from solid brass
Certifications	Meets ANSI/BHMA A156.16

Dimensions

Throw	Projection	Half round rod	Overall width	Length
11/8"	1 5/16"	5/8"	15/8"	8" or 12"

Finishes

ВНМА	Description	Substrate	Finish	
605	Bright Brass	Brass	B3	
613	Oil Rubbed Bronze	Brass	B10B	
626	Satin Chrome	Brass	B26D	







Universal strike M

Mortise strike







Universal strike

Mortise strike

Dutch door and mortise door bolts

Latches, catches and bolts

Dutch door bolt

- Practical, rugged, attractive bolt for application on dutch doors as well as other areas
- · Chamfered rod end draws the two leaves of door tightly together
- Sufficient tolerance provided in strike opening to allow for misalignment of door leaves and also prevents binding of bolt
- Decorative 1" diameter knob designed to facilitate bolt operation
- Units packed with wood screws
- Packed with Standard Strike (SS), Mortise Strike (MS) and Universal Strike (US)

Specifications

Material substrate	Made from solid brass
Certifications	Meets ANSI/BHMA A156.16

Dimensions

Throw	Projection	Half round rod	Overall width	Rod length	Overall length
5/8"	11/8"	5/8"	15/8"	41/411	Specify 4 3/8" (including knob)

Finishes

Description	Substrate	Finish	
Bright Brass	Brass	В3	
Satin Brass	Brass	B4	
Satin Bronze	Brass	B10	
Oil Rubbed Bronze	Brass	B10B	
Satin Nickel	Brass	B15	
Bright Chrome	Brass	B26	
Satin Chrome	Brass	B26D	
	Bright Brass Satin Brass Satin Bronze Oil Rubbed Bronze Satin Nickel Bright Chrome	Bright Brass Brass Satin Brass Brass Satin Bronze Brass Oil Rubbed Bronze Brass Satin Nickel Brass Bright Chrome Brass	Bright Brass Brass B3 Satin Brass Brass B4 Satin Bronze Brass B10 Oil Rubbed Bronze Brass B10B Satin Nickel Brass B15 Bright Chrome Brass B26

For other colors, consult factory.

Standard Mortise strike

strike



strike

S48

Mortise door bolt

- Brass oval turn knob and escutcheon
- Steel bolt for extra strength
- Rack is milled for precision fit with pinion
- Units packed with wood screws

Specifications

Material substrate	Made from brass and steel
Certifications	Meets ANSI/BHMA A156.16

Dimensions

Throw	Projection	Half round rod	Overall width	Rod length
1 3/4"	1/2"	1/2"	2 1/2" L x 9/16" D	13/4" H x 7/8" W

Finishes

ВНМА	Description	Substrate	Finish	
605	Bright Brass	Brass	B3	
609	Blackened Brass	Brass	B5	
613	Oil Rubbed Bronze	Brass	B10B	
619	Satin Nickel	Brass	B15	
625	Bright Chrome	Brass	B26	
626	Satin Chrome	Brass	B26D	



Latches, catches and bolts

Door guards

481

Chain door guard

- Permits the door to be slightly opened to allow viewing
- Narrow chain holder maintains chain in stationary position when door guard is not in use, eliminating marring of door and frame caused by dangling chain
- Welded twist link steel chain finished to match door plate and chain holder
- Packed with sheet metal screws

Specifications

Material substrate	Made from wrought brass or burnished wrought steel
Certifications	Meets ANSI/BHMA A156.16

Dimensions

Door plate	Chain holder	Chain length
3 ³ / ₈ " L x 1 ³ / ₈ " W	2" H x ³ / ₄ " W	6 1/4"

Finishes - brass and steel

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	B3
626	Satin Chrome	Brass	B26D
632	Bright Brass	Steel	F3
633	Satin Brass	Steel	F4
638	Blackened Brass	Steel	F5
639	Satin Bronze	Steel	F10
643e/716	Aged Bronze	Steel	F-643e/716
646	Satin Nickel	Steel	F15
651	Bright Chrome	Steel	F26
652	Satin Chrome	Steel	F26D
631	Matte Black	Steel	F-BLK
-		-	



Door guards

482

Solid bar door guard

Latches, catches and bolts

- For use on doors that are flush with frames
- The solid bar, interlocking with the ball on the strike plate, permits the door to be slightly opened to allow viewing
- The hinged bar allows the door guard to be positioned 180° away from the door when not in use
- Edge protection plate, furnished with cast brass door guards only, minimizes the chance for marring the door or frame. Can be purchased as a separate item for Aluminum substrate
- Strike plate is designed to prevent the solid bar from marring the inside of the door when in use
- Packed with sheet metal screws

Specifications

Material substrate	Made from cast brass or cast zinc
Certifications	Meets ANSI/BHMA A156.16

Dimensions - cast brass

Strike plate	Holder	Arm length	Edge guard
2 5/8" H x 1 1/32" W	1 ³ / ₄ " H x 1 ¹ / ₁₆ " W	4 3/4"	1 1/8" H x 1 1/32" W

Dimensions - zinc

Strike plate	Holder	Arm length
2 1/2" H x 7/8" W	2 1/2" H x 15/16" W	3 13/16"

Finishes - brass

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	B3
606	Satin Brass	Brass	B4
612	Satin Bronze	Brass	B10
613	Oil Rubbed Bronze	Brass	B10B
619	Satin Nickel	Brass	B15
625	Bright Chrome	Brass	B26
626	Satin Chrome	Brass	B26D
643e/716	Aged Bronze	Brass	B-643e/716
622	Matte Black	Brass	B-BLK

Finishes - brass

ВНМА	Description	Substrate	Finish
677	Bright Brass	Zinc	Z605E
_	Blackened Brass	Zinc	Z609E
681	Bright Chrome	Zinc	Z625E
682	Satin Chrome	Zinc	Z626E



Cast brass



Cast zinc

Latches, catches and bolts

Roller latches

RL30 / RL30A

Roller latch

- Recommended for higher traffic applications
- Actuation is simple, closing of the door causes the roller to fall in the depression
 of the strike, thereby holding the door closed
- The projection of the roller is easily adjusted using adjusting screws on the face of the unit
- Maximum projection of the roller is ³/₈" allowing for variance in the door clearance
- Nylon roller standard
- Units packed with wood and machine screws to meet most field conditions
- RL30A model packed with ASA strike

Specifications

Material substrate	Made from forged brass
Certifications	Meets ANSI/BHMA A156.16, E19091

Dimensions

Body	Strike	Optional ASA strike
11/8" W x 2 1/4" H x 2 1/4" D	1 ¹ / ₈ " W x 2 ³ / ₄ " H x ³ / ₃₂ " T,	1 1/4" W x 4 7/8" H x 3/32" T,
	lip to center - 1 1/4"	lip to center - 1 1/4"

Available accessories

- Strike ASA
- Security mounting screws
- Silencers

RL32 / RL32A

Roller latch

- Recommended light duty cabinet and closet applications
- Actuation is simple, closing of the door causes the roller to fall in the depression of the strike, thereby holding the door closed
- The projection of the roller is easily adjusted by turning knurled knob on back of latch
- Maximum projection of the roller is 1/2" allowing for variance in the door clearance
- Fits heavy-duty cylindrical lock cutout
- Nylon roller standard
- Non-handed
- Units packed with wood screws
- RL32A model packed with ASA strike

Specifications

-	
Material substrate	Made from brass
Certifications	Meets ANSI/BHMA A156.16, E19091

Dimensions

Body	Strike	Optional ASA strike
11/8" W x 21/4" H x 21/4" D	1 1/8" W x 2 3/4" H x 3/32" T,	1 1/4" W x 4 7/8" H x 3/32" T,
	lip to center - 1 1/4"	lip to center - 1 1/4"

Available accessories

Strike - ASA

RL30/30A and RL32/32A Finishes

ВНМА	Description	Substrate	Finish	
605	Bright Brass	Brass	US3	
606	Satin Brass	Brass	US4	
612	Satin Bronze	Brass	US10	
613	Oil Rubbed Bronze	Brass	US10B	
619	Satin Nickel	Brass	US15	
625	Bright Chrome	Brass	US26	
626	Satin Chrome	Brass	US26D	
643e/716	Aged Bronze	Brass	643e/716	
622	Matte Black	Brass	BLK	









RL36 / RL36A

Latches, catches and bolts

Roller latch

Roller latches

- Recommended light duty cabinet and closet applications
- Actuation is simple, closing of the door causes the roller to fall in the depression of the strike, thereby holding the door closed
- The projection of the roller is easily adjusted by turning slotted screw on back of latch
- Maximum projection of the roller is ⁵/₁₆" allowing for variance in the door clearance
- Fits cylindrical lock cutout
- Nylon roller
- Non-handed
- Units packed with wood screws
- RL36A model packed with ASA strike

Specifications

Material substrate	Made from stainless steel
Certifications	Meets ANSI/BHMA A156.16, E57082

Dimensions

Body	Strike	Optional ASA strike
1" W x 2 1/4" H x 2" D	1 1/8" W x 2 3/4" H x 3/32" T,	1 1/4" W x 4 7/8" H x 3/32" T,
	lip to center - 1 1/4"	lip to center - 11/4"

Finishes

внма	Description	Substrate	Finish	
630	Satin Stainless	Stainless steel	US32D	

For other colors, consult factory.

Available accessories

Strike - ASA

RL38

Roller latch

- Rim style roller latch
- · Actuation is simple, closing of the door causes the roller to fall in the depression of the strike, thereby holding the door closed
- The projection of the roller is easily adjusted by turning slotted screw
- Maximum projection of the roller is 3/8" allowing for variance in the door clearance
- Nylon roller
- Non-handed
- Units packed with wood screws

Specifications

Material substrate	Made from stainless steel
Certifications	Meets ANSI/BHMA A156.16, L27092

Dimensions

Body	Strike
13/8" W x 2" H x 7/8" D	1" W x 2 ½" H x ½" D

Finishes

ВНМА	Description	Substrate	Finish
630	Satin Stainless	Stainless steel	US32D







Latches, catches and bolts

Roller latches

RL1152

Roller latch

- Recommended for higher traffic applications
- Combination of RL30 roller latch and angle stop
- Actuation is simple, closing of the door causes the roller to fall in the depression of the strike, thereby holding the door closed
- The projection of the roller is easily adjustable using adjusting screws on the face of the unit
- Maximum projection of the roller is ³/₈" allowing for variance in the door clearance
- Nylon roller standard
- Forged brass construction
- Units packed with wood screws





Specifications

Material substrate	Made from forged brass
Certifications	Meets ANSI/BHMA A156.16, E19111

Dimensions

Body	Strike
13/8" W x 2" H x 7/8" D	1" W x 2 1/8" H x 3/8" D

Finishes

ВНМА	Description	Substrate	Finish	
605	Bright Brass	Brass	US3	
606	Satin Brass	Brass	US4	
612	Satin Bronze	Brass	US10	
613	Oil Rubbed Bronze	Brass	US10B	
619	Satin Nickel	Brass	US15	
625	Bright Chrome	Brass	US26	
626	Satin Chrome	Brass	US26D	
643e/716	Aged Bronze	Brass	643e/716	
622	Matte Black	Brass	BLK	

For other colors, consult factory.

Available accessories

- Security mounting screws
- Brass roller
- Silencers

STK685 / STK685L

Optional strikes

STK685 strike

• Dimple of strike centered on strike

STK685L strike

Specifications

Material substrate

- Location of strike dimple is variable
- Please specify location of dimple from edge of frame to centerline of the dimple - B Dimple will be located B + 3/16" to accommodate lip

Made from 3/32" brass

Both strikes:

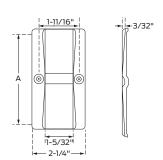
- Custom make strike for doors that swing both directions
- For use with roller latches
- Specify frame depth A. Overall strike length will be A + 3/8" to accommodate 3/16" lip on each side
- Units packed with wood and machine screws to meet most field conditions

Dimensions

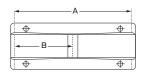
Strike width	Strike length
2 1/4"	Specified frame width + 3/8"

Finishes

ВНМА	Description	Substrate	Finish	
605	Bright Brass	Brass	US3	
606	Satin Brass	Brass	US4	
612	Satin Bronze	Brass	US10	
613	Oil Rubbed Bronze	Brass	US10B	
625	Bright Chrome	Brass	US26	
626	Satin Chrome	Brass	US26D	



STK685



STK685L

AS895

Latches, catches and bolts

Angle stop

Angle stops

- Surface applied stop for single doors
- Large rubber bumper to ensure quiet operation
- Units packed with wood and machine screws to meet most field conditions

Specifications	
Material substrate	١

Dimensions

1 1/2" wide x 1" angle x 2 1/2" long

Material substrate Made from 1/8" brass Available accessories

Security pin screws

Finishes

ВНМА	Description	Substrate	Finish	
605	Bright Brass	Brass	US3	
606	Satin Brass	Brass	US4	
612	Satin Bronze	Brass	US10	
613	Oil Rubbed Bronze	Brass	US10B	
625	Bright Chrome	Brass	US26	
626	Satin Chrome	Brass	US26D	

For other colors, consult factory.

AS18

Angle stop

- Surface applied stop for single and double doors
- Includes SR64 door silencers to ensure quiet operation
- SR64 silencers are replaceable
- Units packed with wood and machine screws to meet most field conditions

S	p	e	C	fi	C	a	ti	0	ns	5

Dimensions

Material substrate Made from 3/16" brass

 $1^{1}/_{2}$ " wide x $^{3}/_{4}$ " angle x $3^{1}/_{2}$ " long

Available accessories

Security pin screws

Finishes

внма	Description	Substrate	Finish	
605	Bright Brass	Brass	US3	
606	Satin Brass	Brass	US4	
612	Satin Bronze	Brass	US10	
613	Oil Rubbed Bronze	Brass	US10B	
625	Bright Chrome	Brass	US26	
626	Satin Chrome	Brass	US26D	





Latches, catches and bolts

Invisible latches

Invisible latch

- Invisible latch is ideal for installations where no visible latch or strike is desired
- Unit can be installed at the top, bottom or side of the door

Made from brass and plastic

Meets ANSI/BHMA A156.9, B03272

- Can be mortised into the stop or surface mounted to the stop
- Recommended for use on small panels, cabinet doors or light weight closet doors
- Operation is simple, latching is accomplished by a slight push
- To unlatch the door, a harder push releases the door and pushes the door out
- Brass and plastic construction
- Applies 13 pounds to open the door
- Units packed with wood screws

Dimensions

Body	Strike
1 1/4" W x 1 7/8" H x 7/16" T	9/16" W x 1 5/16" H x 9/16" Projection

Available accessories

Specifications

Material substrate

Certifications

Security pin screws

Invisible latch

- Invisible latch is ideal for installations where no visible latch is desired
- Unit can be installed at the top, bottom or side of the door
- Can be mortised into the stop or surface mounted to the stop
- Recommended for use on larger panels or regular size doors
- Operation is simple, latching is accomplished by a slight push
- To unlatch the door, a harder push releases the door and pushes the door out
- Brass and plastic construction
- Applies 27 pounds to open the door
- Units packed with wood screws

Dimensions

Body	Strike
11/4" W x 21/4" H x 9/16" T	$^{5}/_{8}$ " W x 1 $^{13}/_{16}$ " H x $^{9}/_{16}$ " Projection

Specifications

Material substrate Made from brass and plastic		Body
Certifications	Meets ANSI/BHMA A156.9, B03272	11/4" W

Available accessories

Security pin screws

Invisible latch, auxiliary pusher

- Aid in the operation of the CL11 and CL12 where hinges or surrounding conditions prevent smooth operation of doors
- Provides 1 1/16" throw
- Nylon pusher
- Applies 10 pounds to open the door
- Units packed with wood screws

Specifications		Dimensions	
Material substrate	Made from brass	Body	
Certifications	Meets ANSI/BHMA A156.9, B13282	2 15/16" L x 1 11/16" W x 5/8" D	

Available accessories

Security pin screws

C11, C12 and C14 Finishes

ВНМА	Description	Substrate	Finish	
605	Bright Brass	Brass	US3	
606	Satin Brass	Brass	US4	
612	Satin Bronze	Brass	US10	
626	Satin Chrome	Brass	US26D	







Latches, catches and bolts
Magnetic catches

325

Magnetic catch

- Double pole
- Self aligning magnet ensures maximum pull
- Case design allows easy magnet adjustment on cabinet or small door applications
- Packed with sheet metal screws
- 5 lbs. load capacity

Specifications		Dimensions	
Material substrate	Case made from aluminum	Case	
Certifications	Meets ANSI/BHMA A156.9, B43171	1 1/8" W x 2 1/16" L x 5/8" T	

Finishes

ВНМА	Description	Substrate	Finish
666	Bright Brass	Aluminum	A3
673	Aluminum Clear Coat	Aluminum	A92

For other colors, consult factory.

326

Magnetic catch, dual double pole

- Dual double pole
- Self-aligning magnets ensure maximum pull
- Can be surface mounted or mortised
- Packed with sheet metal screws, 2 short strikes and 1 long strike
- 9 lbs. load capacity

Specifications		Dimensions	
Material substrate	Case made from aluminum	Case	
Certifications	Meets ANSI/BHMA A156.9, B43161	1" W x 3 1/8" L x 9/16" T	

Finishes

ВНМА	Description	Substrate	Finish
666	Bright Brass	Aluminum	A3
673	Aluminum Clear Coat	Aluminum	A92

For other colors, consult factory.

32

Magnetic catch, dual triple pole

- Dual triple pole
- Self-aligning magnets insure maximum pull
- Can be surface mounted or mortised
- Packed with sheet metal screws, 2 short strikes and 1 long strike
- 14 lbs. load capacity

Specifications		Dimensions
Material substrate	Case made from aluminum	Case
Certifications	Meets ANSI/BHMA A156.9, B43161	1" W x 3 1/8" L x 3/4" T

Finishes

ВНМА	Description	Substrate	Finish	
666	Bright Brass	Aluminum	A3	
673	Aluminum Clear Coat	Aluminum	A92	







Latches, catches and bolts
Roller catches

330

Roller catch

Specifications

- Most economical solution recommended for low frequency opening applications
- Independent rollers allow positive action and self-alignment
- Cushioned rollers absorb shock and noise, hold door away from cabinet
- Application allows for easy adjustment
- Packed with screws and brads

Dimensions

Material substrate	Case made from aluminum	Case	Strike
Certifications	Meets ANSI/BHMA A156.9, B83071	1 1/4" H x 11/16" W	1 1/4" H x 3/8" W

Finishes

ВНМА	Description	Substrate	Finish	
604	Clear Zinc	Steel	F2C	

For other colors, consult factory.

335

Roller catch

- Recommended for higher frequency opening applications
- Smooth, positive latching action insured by powerful conical spring
- Durable nylon roller insures quiet operation
- Adjustable tension. Adjustments can be varied from 4 to 17 lbs. of holding power making possible a wide range of door performance
- Easily installed on thin doors
- Full lip style strike designed for simplified mortising
- Packed with sheet metal screws

Specifications Dimensions

Material substrate	Made from wrought brass	Face plate	Bore	Strike
Certifications	Meets ANSI/BHMA A156.16, L27081 for brass	⁷ / ₈ " W x 2 ¹ / ₄ " H	1 3/4" D x 13/16" DIA	$1^{5}/_{8}$ " W x $2^{1}/_{4}$ " H, lip to center - $1^{3}/_{16}$ "

336

Roller catch

- Recommended for higher frequency opening applications
- Smooth, positive latching action insured by powerful conical spring
- Durable nylon roller insures quiet operation
- Adjustable tension; adjustments can be varied from 4 to 17 lbs of holding power making possible a wide range of door performance
- Easily installed on thin doors
- Standard box type strike designed for neat appearance
- Packed with sheet metal screws

Specifications Dimensions Material substrate Made from wrought brass Face plate Bore Strike Certifications Meets ANSI/BHMA A156.16, L27081 for brass 7/8" W x 2 1/4" H 1 3/4" D x 13/16" DIA 1 5/8" W x 2 1/4" H, lip to center - 1 3/16"

335 and 336 Finishes

BHMA	Description	Substrate	Finish
605	Bright brass	Brass	B3
606	Satin brass	Brass	B4
609	Blackened brass	Brass	B5
612	Satin bronze	Brass	B10
613	Oil rubbed bronze	Brass	B10B
619	Satin nickel	Brass	B15
625	Bright chrome	Brass	B26
626	Satin chrome	Brass	B26D
643e/716	Aged bronze	Brass	643e/716
622	Matte black	Brass	BLK



Ball catches

CL21

Ball catch

Four-way catch with hexagon stud

Latches, catches and bolts

- Ideal for holding medium duty doors
- The strike slides between two stainless steel balls that are under spring tension; as the strike engages, the door is held tightly shut
- Strike can enter body from any direction
- Spring tension is easily adjusted to suit field conditions

Meets ANSI/BHMA A156.9

Body can be surface applied or mortised

Made from brass

Units packed with wood screws

ditions	K.	

Strike

3/4" W hex x 1 1/2" H

Certifications Finishes

Specifications

Material substrate

ВНМА	Description	Substrate	Finish	
604	Clear Zinc	Steel	F2C	

Dimensions

3/4" W x 3" H x 3/4" D

Body

For other colors, consult factory.

CI 21A

Ball catch

- Four-way catch with plate type strike
- Ideal for closet doors, access doors, hinged openings and numerous other applications
- The strike slides between two stainless steel balls that are under spring tension;
 As the strike engages, the door is held tightly shut
- Strike can enter body from any direction
- Spring tension is easily adjusted to suit field conditions
- Body can be surface applied or mortised
- Units packed with wood screws

Specifications		Dimensions	
Material substrate	Made from brass	Body	Strike
Certifications	Meets ANSI/BHMA A156.9, B13292	3/4" W x 3" H x 3/4" D	⁷ / ₁₆ " W x 1 ³ / ₄ " H x ⁷ / ₈ " D



Available accessories

Available accessories

Security pin screws

Security pin screws

CL22

Ball catch

- Three-way catch with plate type strike
- Ideal for smaller cabinet doors or panels
- The strike slides between two stainless steel balls that are under spring tension; as the strike engages, the door is held tightly shut
- Strike can enter body from either side or front
- Spring tension is easily adjusted to suit field conditions
- Body can be surface applied or mortised
- Units packed with wood screws

Specifications		Dimensions		
Material substrate	Made from brass	Body	Strike	
Certifications	Meets ANSI/BHMA A156.9, B13292	3/4" W x 3" H x 3/4" D	⁷ / ₁₆ " W x 1 ³ / ₄ " H x ⁷ / ₈ " D	

CL21A and CL22 Finishes

BHMA	Description	Substrate	Finish	
605	Bright brass	Brass	US3	
606	Satin brass	Brass	US4	
612	Satin bronze	Brass	US10	
625	Bright chrome	Brass	US26	
626	Satin chrome	Brass	US26D	

For other colors, consult factory.



Available accessories

Security pin screws

Latches, catches and bolts

Ball catches

345

Ball catch, adjustable

- Recommended for lower frequency opening applications
- Ideal for cabinets and small interior doors
- Free rolling ball insures smooth, positive and trouble-free action
- Adjustable threaded barrel compensates for various door clearances
- Adjustable spring tension
- Units packed with wood screws

Specifications

Material substrate	Made from wrought brass
Certifications	Meets ANSI/BHMA A156.9, B23013

Dimensions

Face plate	Bore	Strike
3/4" W x 1 1/2" H	1" D x 9/16" DIA	$^{25}/_{32}$ " W x 1 $^{1}/_{2}$ " H, lip to center - $^{13}/_{32}$ "

Finishes

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	US3
609	Blackened Brass	Brass	US5
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Brass	US15
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D

For other colors, consult factory.

347

Ball catch, dual adjustable - square corners

- Recommended for lower frequency opening applications
- Ideal for cabinets and small interior doors
- Free rolling ball insures smooth, positive and trouble-free action
- Adjustable threaded barrel compensates for various door clearances
- Adjustable spring tension
- Rounded corners on strike lip for safety
- Units packed with wood screws

Specifications

Material substrate	Made from wrought brass
Certifications	Meets ANSI/BHMA A156.9, B23013

Dimensions

Face plate	Bore	Strike
1" W x 2 1/8" H	7/8" DIA x 1 3/8" D	1 3/8" W x 2 1/8" H, lip to center - 7/8"

Finishes

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US3
609	Blackened Brass	Brass	US5
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Brass	US15
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
643e/716	Aged Bronze	Brass	643e/716
622	Matte Black	Brass	BLK









Ball catches

349

Ball catch, dual adjustable - rounded corners

- Recommended for lower frequency opening applications
- For catch in door installations

Latches, catches and bolts

- Radiused corners allow easy installation with a router
- Dual adjustment for door clearance and holding strength
- Lip strike is designed for use where strike is mounted in jamb
- Free rolling ball insures smooth, positive and trouble-free action
- Adjustable threaded barrel compensates for various door clearances
- Adjustable spring tension
- Rounded corners on strike lip for safety
- Units packed with wood screws

Specifications

Material substrate	Made from wrought brass
Certifications	Meets ANSI/BHMA A156.9, B23013

Dimensions

Face plate	Bore	Strike
1" W x 2 1/8" H	⁷ /8" DIA x 1 ³ /8" D	13/8" W x 21/8" H, lip to center - 7/8"

Finishes

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US3
609	Blackened Brass	Brass	US5
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Brass	US15
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
643e/716	Aged Bronze	Brass	643e/716
622	Matte Black	Brass	BLK

For other colors, consult factory.

7

Elbow catch

- Ideal for use on the inactive leaf of a pair of cabinet doors
- Surface applied, making installation simple
- Spring loaded function surface applied, making installation simple
- Made from cast aluminum

666

Specifications

BHMA

Material substrate	Mad	Made from wrought brass				
Certifications	Mee	Meets ANSI/BHMA A156.9, B33023				
Dimensions						
Plate		Strike				
13/8" H x 5/8" W		¹³ / ₁₆ " H x ⁵ / ₈ " W				
Finishes - aluminum						
Ives number	А3	A5	A14	A15	A92	A716

669

670

673







With a full line of wall bumpers, wall holders, kick down holders and hinge pin stops for commercial and residential applications, lves products are designed to ensure that doors will not slam into the wall. These accessories provide an economical alternative for doors without a closer and overhead stop or holder.











Floor stops and holders

Door stops, holders and silencers

Dome stop

- Standard FS13 for use where no threshold is used
- Heavy-duty cast dome stops constructed of brass
- Unique riser design of R14 (below) allows easy conversion to threshold application
- Units are packed with fasteners sufficient for mounting in all types of floor construction, including concrete
- Replaceable grey rubber bumper

Specifications

Material substrate	Made from cast brass
Certifications	Meets ANSI/BHMA A156.16, L12141

Dimensions

Overall height	Base height	Base diameter
1"	3/16"	13/4" x 2" oval



 Security pin screws Grey rubber bumper



Dome stop rise

Adapts the FS13 Dome stop to threshold use

Specifications

Material substrate	Made from cast brass	
Dimensions		
Riser height	Base diameter	
5/16"	1 ³/₄" round	



Dome stop

- One piece dome stop for use with thresholds
- Heavy-duty cast dome stops constructed of brass
- Units are packed with fasteners sufficient for mounting in all types of floor construction, including concrete
- Grey rubber bumper

Specifications

Material substrate	Made from cast brass
Certifications	Meets ANSI/BHMA A156.16, L12161

Dimensions

Overall height	Base height	Base diameter
1 11/32"	1/2"	1 3/4" round

Available accessories

- Security pin screws
- Grey rubber bumper

FS13, R14 and FS17 Finishes

,				
ВНМА	Description	Substrate	Finish	
605	Bright Brass	Brass	US3	
606	Satin Brass	Brass	US4	
612	Satin Bronze	Brass	US10	
613	Oil Rubbed Bronze	Brass	US10B	
625	Bright Chrome	Brass	US26	
626	Satin Chrome	Brass	US26D	







Floor stops and holders

FS436 / FS438

Dome stop

- FS436 for doors without threshold
- FS438 for doors with threshold or undercut doors
- Heavy-duty cast dome stops
- Packed with fasteners for light duty masonry and wood applications
- Grey rubber bumper

Specifications

-	
Material substrate	Made from cast brass or aluminum
Certifications	FS436 Meets ANSI/BHMA A156.16, L12141 for brass and L32141 for aluminum
	 FS438 Meets ANSI/BHMA A156.16, L12161 for brass and L32161 for aluminum

Dimensions - FS436

Overall height	Base height	Base diameter
1"	3/ ₁₆ "	13/4"x 2" oval

Dimensions - FS438

Overall height	Base height	Base diameter
1 3/8"	⁹ / ₁₆ "	1 ³/4"x 2" oval

Finishes - brass

ВНМА	Description	Substrate	Finish	
605	Bright Brass	Brass	US3	
606	Satin Brass	Brass	US4	
609	Blackened Brass	Brass	US5	
612	Satin Bronze	Brass	US10	
613	Oil Rubbed Bronze	Brass	US10B	
619	Satin Nickel	Brass	US15	
622	Matte Black	Brass	BLK	
625	Bright Chrome	Brass	US26	
626	Satin Chrome	Brass	US26D	
_	Aged Bronze	Brass	643e/716	

Finishes - aluminum

ВНМА	Description	Substrate	Finish	
628	Satin Aluminum	Aluminum	US28	

For other colors, consult factory.

R435 / 438

Dome stop riser

- R435 for conversion of FS436 Dome stop to carpet installation
- R437 For conversion of FS438 Dome stop to carpet installation
- Packed with fasteners for heavy duty masonry and wood applications

Specifications

Material substrate	Made from aluminum, mill finish
Dimensions	
Base diameter	Heights available
1"x 1 ⁷ / ₁₆ " oval	1/4", 3/8", 1/2" 5/8", 3/4" and 1" heights



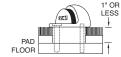
FS436



FS438







Floor stops and holders

Door stops, holders and silencers

FS439

Universal dome floor stop

- High or low-rise mount
- Spring-loaded rubber contact
- Packed with fasteners for light duty masonry and wood applications
- Grey rubber bumper

Specifications

Material substrate	Made from cast zinc or stainless steel
Certifications	Meets ANSI/BHMA A156.16

Dimensions

Overall height	Pad height	Base height	Base diameter
11/2"	11/8"	1/4"	17/8"

Finishes - zinc

ВНМА	Description	Substrate	Finish	
676	Matte Black	Zinc	BLK	
677	Bright Brass	Zinc	US3	
678	Satin Brass	Zinc	US4	
704	Oil Rubbed Bronze	Zinc	US10B	
_	Satin Nickel	Zinc	US15	
681	Bright Chrome	Zinc	US26	
682	Satin Chrome	Zinc	US26D	
_	Aged Bronze	Zinc	643e/716	

Finishes - stainless steel

ВНМА	Description	Substrate	Finish
630	Satin Stainless	Stainless steel	US32D

For other colors, consult factory.

FS410

Decorative floor stop

- Non-directional
- Packed with fasteners for light duty masonry and wood applications.
- Black rubber ring

Specifications

Material substrate	Made from cast brass
Certifications	Meets ANSI/BHMA A156.16

Dimensions

Overall height	Base height	Base diameter
11/2"	1/4"	11/4"

Finishes - zinc

BHMA	Description	Substrate	Finish
605	Bright Brass	Brass	US3
619	Satin Nickel	Brass	US15
622	Matte Black	Brass	BLK
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
_	Aged Bronze	Brass	643e/716





Floor stops and holders

FS18S / FS18L

Floor stop

- FS18S 1 1/2", FS18L 3 1/2"
- Security door stops designed for use in high vandalism areas
- Molded from black flame resistant, resilient material around a heavy-duty stud
- Once grouted in concrete, leaves no exposed fasteners to be tampered with or removed
- Ideal for jail or security cell areas where floor mounted stops are required
- FS18L also ideal for concrete wall applications

Specifications

Material substrate	Made from rubber

Finishes

Black rubber

FS18S

FS18L

Dimensions - FS18S

Height	Diameter	Stud length
1 1/2"	2"	21/2"

Dimensions - FS18L

Height	Diameter	Stud length
3 1/2"	2"	2 1/2"



Floor stop

- For undercut doors up to 1 1/2"
- Packed with fasteners for light duty masonry and wood applications
- Soft, resilient black rubber

Specifications

Material substrate	Made from wrought steel

Dimensions

Overall height	Base size
2 5/8"	1 1/2" W x 2 3/4" L

Finishes

ВНМА	Description	Substrate	Finish	
604	Zinc Plated	Steel	US2C	

Available accessories

Replaceable soft, resilient black rubber

Floor door stop

- For undercut doors up to 1 1/2"
- Welded wood screws for wood applications
- White rubber tip

Specifications

Dimensions

Material substrate	Made from cast brass	Overall height	Base size	
	and aluminum	2 5/8"	1 1/2" W x 2 3/4" L	

Finishes - brass

ВНМА	Description	Substrate	Finish	
605	Bright Brass	Brass	US3	
606	Satin Brass	Brass	US4	
609	Blackened Brass	Brass	US5	
613	Oil Rubbed Bronze	Brass	US10B	
619	Satin Nickel	Brass	US15	
625	Bright Chrome	Brass	US26	
626	Satin Chrome	Brass	US26D	

Finishes - aluminum

ВНМА	Description	Substrate	Finish
666	Bright Brass	Aluminum	А3
_	Blackened Brass	Aluminum	A5
669	Bright Nickel	Aluminum	A14
673	Aluminum Clear Coat	Aluminum	A92

For other colors, consult factory.

Available accessories

Replaceable white or black rubber tips





Floor stops and holders

FS441

Floor stop

- Accommodates door undercut up to 1 1/2"
- Designed to blend well with all types of construction and provide a minimum of hindrance to cleaning efforts
- Grey non-marring rubber bumper
- Packed with fasteners for heavy duty masonry and wood applications

Specifications		Dimensions		
Material substrate	Made from cast brass	Overall height	Overall length	Base depth
Certifications	Meets ANSI/BHMA A156.16, L12131	2 1/8"	2 7/8"	15/8"

Finishes - zinc

ВНМА	Description	Substrate	Finish	
605	Bright Brass	Brass	US3	
606	Satin Brass	Brass	US4	
609	Blackened Brass	Brass	US5	
612	Satin Bronze	Brass	US10	
613	Oil Rubbed Bronze	Brass	US10B	
619	Satin Nickel	Brass	US15	
622	Matte Black	Brass	BLK	
625	Bright Chrome	Brass	US26	
626	Satin Chrome	Brass	US26D	
_	Aged Bronze	Brass	643e/716	

For other colors, consult factory.

Available accessories

Replaceable grey non-marring rubber bumper

FS444

Masonry and drywall/wood floor stops

- Ideal for interior or exterior use
- Accommodates door undercut up to 2 1/2"
- Replaceable black non-marring rubber tip
- FS444 is packed with fasteners for heavy duty masonry applications
- FS448 is packed with fasteners for drywall/wood applications

Specifications

Material substrate	Made from cast brass and aluminum	
Certifications	 FS444 Meets ANSI/BHMA 156.16, L12131 for brass 	
	FS448 Meets ANSI/BHMA 156.16, L12121 for brass and L32121 for aluminum	

Dimensions

Difficilisions			
Overall height	Base diameter	_	
1"	13/4"x 2" oval		

Finishes - brass

ВНМА	Description	Substrate	Finish	
605	Bright Brass	Brass	US3	
606	Satin Brass	Brass	US4	
609*	Blackened Brass	Brass	US5	
612	Satin Bronze	Brass	US10	
613	Oil Rubbed Bronze	Brass	US10B	
619	Satin Nickel	Brass	US15	
622	Matte Black	Brass	BLK	
625	Bright Chrome	Brass	US26	
626	Satin Chrome	Brass	US26D	
_	Aged Bronze	Brass	643e/716	

Finishes - aluminum

ВНМА	Description	Substrate	Finish	
628*	Satin Aluminum	Aluminum	US28	

^{*}Not available on FS444. For other colors, consult factory.

Available accessories

Replaceable grey non-marring rubber bumper





FS444

Floor stops and holders

Floor stop and semi-automatic holder

- Semi-automatic floor-mounted holders accommodates with door to floor clearance of 11/2" or less
- Activate holder by flipping the engagement tongue forward. When door is opened, the hook (mounted on door) engages the tongue (to release, push firmly on door to disengage tongue)
- Packed with fasteners for extra-heavy duty masonry and wood applications

Specifications		Dimensions	
Material substrate	Made from cast brass	Overall height	Base dimensions
Certifications	Meets ANSI/BHMA A156.16, L11241	3 1/2"	2" W x 3 1/2" L

Finishes - brass

ВНМА	Description	Substrate	Finish	
605	Bright Brass	Brass	US3	
606	Satin Brass	Brass	US4	
612	Satin Bronze	Brass	US10	
613	Oil Rubbed Bronze	Brass	US10B	
625	Bright Chrome	Brass	US26	
626	Satin Chrome	Brass	US26D	

For other colors, consult factory.

Available accessories

- Security pin screws
- Replaceable hook package

FS40, FS41, FS42 and FS43

Floor stop and automatic holders

- Automatic door holders ideal for heavy-traffic situations that require a simple, fool-proof, Hold-open device
- Unit is activated automatically when door is opened. A firm pull on door releases the mechanism
- Strikes accommodate different door to floor clearances
- Model numbers are determined by strike/door-to-floor clearances
- Holder position on door is adjustable
- Packed with fasteners for heavy duty masonry and wood applications

Specifications

Material substrate	Made from forged brass
Certifications	Meets ANSI/BHMA A156.16, L11301

Dimensions

Door to floor clearance				Holder dimensions	
	FS40 1/2" or less		FS4211/8" to 19/16"	3" wide x 3 11/16" high	
	FS41 9/16" to 1 1/16"		FS43 1 5/8" to 2 1/16"		

Finishes

внма	Description	Substrate	Finish	
605	Bright Brass	Brass	US3	
606	Satin Brass	Brass	US4	
612 613	Satin Bronze	Brass	US10	
613	Oil Rubbed Bronze	Brass	US10B	
625	Bright Chrome	Brass	US26	
626	Satin Chrome	Brass	US26D	

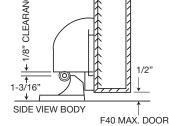
For other colors, consult factory.

Available accessories

Strike packages





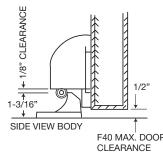


CLEARANCE

FROM 1-5/8 to 2-1/16

2-3/4"





Floor stops and holders

FS446 / FS450

Floor stop and manual door holder

- Manual type floor holder ideal for interior or exterior use
- Accommodates door undercut up to 2 1/2"
- Replaceable black non-marring rubber tip
- Unit functions as a stop but serves as a hold-open device when hook is manually
 engaged in strike. Unit requires manual disengagement to release hold-open
- FS446 is packed with fasteners for heavy duty masonry applications
- FS450 is packed with fasteners for drywall/wood applications

Specifications

Material substrate	Made from cast brass and aluminum		
Certifications	 FS446 Meets ANSI/BHMA 156.16, L11371 for brass and L31371 for aluminum 		
	FS450 Meets ANSI/BHMA 156.16, L11361 for brass and L31361 for aluminum		

Dimensions

Overall height	Height from floor to stop center line	Stop diameter	Base diameter
3 3/4"	25/8"	1 1/16"	2 1/12"

Finishes - brass

ВНМА	Description	Substrate	Finish	
605	Bright Brass	Brass	US3	
606	Satin Brass	Brass	US4	
612	Satin Bronze	Brass	US10	
613	Oil Rubbed Bronze	Brass	US10B	
619	Satin Nickel	Brass	US15	
622	Matte Black	Brass	BLK	
625	Bright Chrome	Brass	US26	
626	Satin Chrome	Brass	US26D	
_	Aged Bronze	Brass	643e/716	

Finishes - aluminum

ВНМА	Description	Substrate	Finish
628	Satin Aluminum	Aluminum	US28

For other colors, consult factory.

Available accessories

Replaceable black non-marring rubber bumper

FS495 / FS496 /FS497

Stops and semi-automatic holders

- FS495 wall stop, FS496 floor stop 3/8" max clearance, FS497 floor stop 1" max clearance (all with automatic holders)
- Automatic door holders ideal for heavy-traffic situations that require a simple, hold-open device
- Recommended installation is holder on door and strike on wall
- Holder position on door is adjustable
- Holder is tapered to prevent "child riding"
- Packed with fasteners for heavy duty masonry and drywall/wood applications

Specifications

Specifications		Difficusions
Material substrate	Made from cast brass	 FS495 Holds door 3 ³/₄" from wall FS496 Door to floor clearances ³/₃" max
Certifications	 FS495 Meets ANSI/BHMA 156.16, L11291 for brass 	 FS497 Door to floor clearances 1" max
	 FS496 Meets ANSI/BHMA 156.16, L11301 for brass 	
	 FS497 Meets ANSI/BHMA 156.16, L11301 for brass 	

Dimonologo

Finishes

ВНМА	Description	Substrate	Finish	
605	Bright brass	Brass	US3	
606*	Satin brass	Brass	US4	
612	Satin bronze	Brass	US10	
612 613	Oil rubbed bronze	Brass	US10B	
625	Bright chrome	Brass	US26	
626	Satin chrome	Brass	US26D	

^{*}Not available on FS496 and FS497. For other colors, consult factory.



FS446



FS495

Wall bumpers

WS401, WS402CVX / WS401, WS402CCV

Wall bumpers (convex and concave models)

- Constructed in heavy-duty cast brass
- Special retainer ring makes rubber tamper resistant
- Grey rubber bumper
- WS401/402CVX convex rubber bumper, packed with fasteners for drywall/ wood applications
- WS401/402CCV concave rubber bumper which avoids damage to locks with projecting buttons, packed with fasteners for drywall/wood applications



Specifications

Material substrate	Made from cast brass
Certifications	 WS401/402CVX Meets ANSI/BHMA 156.16, L12101
	 WS401/402CCV Meets ANSI/BHMA 156.16, L12251

Dimensions

Base diameter	Base thickness	Overall projection
2 1/2"	3/8"	ן"

Finishes

BHMA	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Brass	US15
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D

For other colors, consult factory.

Note: WS401/402 is the full part number. 401 and 402 are not different products.

WS404CVX

Wall bumper (convex)

- Compact size
- Constructed in cast brass
- Totally concealed mounting discourages vandalism or tampering
- Unit furnished with grey convex rubber bumper
- Packed with fasteners for drywall/wood applications

Specifications

Material substrate	Made from cast brass

Dimensions

Base diameter	Overall projection	
1"	¹⁷ / ₃₂ "	

Finishes - brass

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
609	Blackened Brass	Brass	US5
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Brass	US15
622	Matte Black	Brass	BLK
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
_	Aged Bronze	Brass	643e/716



WS406, WS407CVX / WS406, WS407CCV

Wall bumpers (convex and concave models)

Door stops, holders and silencers

Wall bumpers

- Constructed in sturdy yet economical wrought base of brass or stainless steel construction
- Feature concealed tamper-proof mounting
- Shipped factory preassembled backplate to reduce installation cost
- Easy installation by inserting screwdriver through small hole in rubber
- WS406/407CVX convex rubber bumper, packed with fasteners for drywall/wood applications
- WS406/407CCV concave rubber bumper which avoids damage to locks with projecting buttons, packed with fasteners for drywall/ wood applications



WS406CVX and WS407CVX

Specifications

Material substrate	Made from brass and stainless steel
Certifications	 WS406/407CVX Meets ANSI/BHMA 156.16, L22201 for brass and L52201 for stainless steel WS406/407CCV Meets ANSI/BHMA 156.16, L22251 for brass and L52251 for stainless steel

Dimensions

Base	Base	Overall
diameter	thickness	projection
2 1/2"	3/8"	1"

Finishes

ВНМА	Description	Substrate	Finish	
605	Bright Brass	Brass	US3	
606	Satin Brass	Brass	US4	
609	Blackened Brass	Brass	US5	
612	Satin Bronze	Brass	US10	
613	Oil Rubbed Bronze	Brass	US10B	
619	Satin Nickel	Brass	US15	
622	Matte Black	Brass	BLK	
625	Bright Chrome	Brass	US26	
626	Satin Chrome	Brass	US26D	
_	Aged Bronze	Brass	643e/716	
630	Stainless Steel	Stainless steel	US32D	

For other colors, consult factory.

411R-W

Wall bumper - adhesive

- Adhesive-backed wall door stop for use on clean, smooth, flat surfaces only
- Non-marring white rubber
- Concave design permits knob to strike stop without damaging or engaging lock mechanism

Made from rubber



Specifications Material substrate

Dimensions			
Base diameter	Base thickness	Overall projection	
17/8"	3/8"	1 1/16"	

Finishes

ВНМА	Description	Substrate	Finish
_	White	Rubber	R-W

Wall stops and holders

WS11 / WS11X

Wall stops

- Hexagon section on unit aids in fastening unit when expansion shield is used
- Replaceable black rubber bumpers features off-set shoulder and threaded shank that screws into body of unit
- WS11 is packed with fasteners for drywall/wood applications
- WS11X is packed with fasteners for heavy duty masonry applications

Specifications

Material substrate	Made from cast brass
Certifications	 WS11 Meets ANSI/BHMA 156.16, L12011 WS11X Meets ANSI/BHMA 156.16, L12021

Dimensions

Base diameter	Overall projection
2"	3 3/4"

Finishes

ВНМА	Description	Substrate	Finish	
605	Bright Brass	Brass	US3	
606	Satin Brass	Brass	US4	
612	Satin Bronze	Brass	US10	
613	Oil Rubbed Bronze	Brass	US10B	
625	Bright Chrome	Brass	US26	
626	Satin Chrome	Brass	US26D	

For other colors, consult factory.

Available accessories

- Security pin screws
- Replaceable black non-marring rubber bumper

S20 / WS20X

Manual wall holders

- Hexagon section on unit aids in fastening unit when expansion shield is used
- Replaceable black rubber bumpers feature off-set shoulder and threaded shank that screws into body of holder
- Hinged strike furnished matches body material and finish
- WS20 is packed with fasteners for drywall/wood applications
- WS20X is packed with fasteners for heavy duty masonry applications

Made from cast brass or aluminum

Specifications Material substrate

Certifications	 WS20 Meets ANSI/BHMA 156.16, L11341 for brass and L31341 for aluminum 		
 WS20X Meets ANSI/BHMA 156.16, L11351 for brass and L31351 for a 			brass and L31351 for aluminum
Dimensions			
Base diameter	Overall projection	Strike height	Strike width
2 3/8"	4"	2"	1"
Finishes			
ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
628	Satin Aluminum	Aluminum	US28
For other colors, consult	factory.		

Available accessories

- Security pin screws
- Replaceable black non-marring rubber bumper



Wall stops and holders

WS33 / WS33X

Wall stops

- Replaceable rubber bumper with offset shoulder screws into cavity on body to prevent loss or theft
- Sloping design discourages vandalism
- WS33 is packed with fasteners for drywall/wood applications.
- WS33X is packed with fasteners for heavy duty masonry applications

Specifications

Material substrate	Made from cast brass
Certifications	 WS33 Meets ANSI/BHMA 156.16, L12011
	 WS33X Meets ANSI/BHMA 156.16, L12021

Dimensions

Base diameter	Overall projection
2 1/4" W x 3" H	3 3/4"

Finishes

ВНМА	Description	Substrate	Finish
626	Satin Chrome	Brass	US26D

For other colors, consult factory.

Available accessories

- Security pin screws
- Replaceable black non-marring rubber bumper

WS65

Wall stop

- Replaceable non-marring white rubber bumper
- Packed with fasteners for wood applications

Specifications Material substrate

Dimensions		

Made from cast aluminum

Base diameter	Overall projection
15/8"	3 3/4"

Finishes

ВНМА	Description	Substrate	Finish
666	Bright Brass	Aluminum	US3
668	Satin Bronze	Aluminum	US10
703	Oil Rubbed Bronze	Aluminum	US10B
_	Clear Satin Aluminum	Aluminum	US27

For other colors, consult factory.

Available accessories

- Replaceable white non-marring rubber bumper
- Replaceable black non-marring rubber bumper





Wall stops and holders

WS443 / WS447

Wall stops

- Ideal for interior or exterior use
- Replaceable black non-marring rubber tip
- WS443 is packed with fasteners for heavy duty masonry applications
- WS447 is packed with fasteners for drywall/wood applications

9

WS443

Specifications

Base diameter	Overall projection
Dimensions	
Certifications	 WS443 Meets ANSI/BHMA 156.16, L12021 for brass and L32021 for aluminum WS447 Meets ANSI/BHMA 156.16, L12011 for brass and L32011 for aluminum
Material substrate	Made from cast brass

Available accessories

Replaceable black non-marring rubber bumper

WS445 / WS449

Manual wall holders

- Unit functions as a stop but serves as a hold-open device when hook is manually engaged in strike
- Unit requires manual disengagement to release hold-open
- Replaceable black non-marring rubber tip
- WS445 is packed with fasteners for heavy duty masonry applications
- WS449 is packed with fasteners for drywall/wood applications



WS445

Specifications

Material substrate	Made from cast brass or aluminum		
Certifications		MA 156.16, L11351 for brass MA 156.16. L11341 for brass	
Dimensions	and L31341 for aluminun		
Base diameter	Overall projection	Engaged projection	
2 1/4"	3 11/16"	5 3/4"	
Strike height	Strike width	Strike projection	
11/2"	13/16"	13/16"	

Available accessories

Replaceable black non-marring rubber bumper

WS443, WS445, WS447 and WS449 Finishes

ВНМА	Description	Substrate	Finish	
605	Bright Brass	Brass	US3	
606	Satin Brass	Brass	US4	
612	Satin Bronze	Brass	US10	
613	Oil Rubbed Bronze	Brass	US10B	
619*	Satin Nickel	Brass	US15	
622*	Matte Black	Brass	BLK	
625	Bright Chrome	Brass	US26	
626	Satin Chrome	Brass	US26D	
628*	Satin Aluminum	Aluminum	US28	
_	Aged Bronze	Brass	643e/716	

^{*}Not available on WS443, WS445 or WS447. For other colors, consult factory.

Wall stops and holders

Door stops, holders and silencers

WS40

Automatic wall holder

- Holder is mounted on wall and strike is mounted on door
- Roller on holder rides up seats itself on strike, with a heavy duty bumper pad deadening the sound and shock
- Packed with fasteners for light duty masonry and drywall/wood applications

Specifications

Material substrate	Made from cast brass or aluminum
Certifications	Meets ANSI/BHMA 156.16, L11291 for brass, and L31291 for aluminum

Dimensions

Base height	Base width	Base projection	Engaged projection	Strike height	Strike width	Strike projection
2"	21/2"	2 1/4"	3 1/2"	2 1/16"	3/4"	2"

Available accessories

- Security pin screw
- Hook package

WS45 / WS45X

Automatic wall holder

- Spring loaded roller rides up the face of the strike, seating itself on the strike, holding the door firmly in the open position
- A heavy rubber pad cushions the shock and absorbs the sound
- With unit mounted on door and the strike on wall, vertical adjustment is available on body
- The strike is adjustable 45 degrees left or right, both adjustments easily accomplished at time of installation or at a later date
- WS45 is packed with fasteners for drywall/wood applications
- WS45X is packed with fasteners for heavy duty masonry applications

Specifications

Material substrate	Made from cast brass or aluminum
Certifications	Both meet ANSI/BHMA 156.16, L11291 for brass, and L31291 for aluminum

Dimensions

Base height	Base width	Base projection	Engaged projection	Strike diameter	Strike projection
3 11/16"	3"	2"	3 ⁷ / ₁₆ "	2 3/8"	3"

Available accessories

- Security pin screw
- Hook package

WS40, WS45 and WS45X Finishes

BHMA	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619*	Satin Nickel	Brass	US15
622*	Matte Black	Brass	BLK
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
628	Satin Aluminum	Aluminum	US28
_*	Aged Bronze	Brass	643e/716

^{*}Not available on WS40. For other colors, consult factory.





Wall stops and holders

FS452

Kick down holder

- Units provide simple hold and release, activated with a touch of the foot
- Stainless steel spring
- Replaceable black non-marring rubber shoes have corrugated bottoms to provide secure grip
 - Rubber shoe is securely fastened with screw
- Shoes are easily replaced when worn
- Packed with fasteners for wood applications
- FS452-4 has a door-to-floor clearance of 2" or less
- FS452-5 has a door-to-floor clearance up to 3"

Specifications

•	
Material substrate	Made from cast brass or aluminum
Certifications	Meets ANSI/BHMA 156.16, L11383
	for brass, and L31383 for aluminum

Dimensions

Door to floor clearance		Pl	ate height	Pl	late width
•	FS452-4: 2" or less	•	FS452-4: 2 1/8"		FS452-4:1"
•	FS452-5: up to 3"	•	FS452-5: 2 1/8"	•	FS452-5:1"

Available accessories

Replaceable black non-marring rubber shoes

FS455

4" Kick down holder

- Units provide simple hold and release, activated with a touch of the foot
- Stainless steel spring
- Replaceable black non-marring rubber shoes have corrugated bottoms to provide secure grip - Rubber shoe is securely fastened with screw
- Shoes are easily replaced when worn
- Packed with fasteners for wood applications
- Door-to-floor clearances of 2" or less

Dimensions

Specifications		
Material substrate	Made from cast brass or aluminum	
Certifications	Meets ANSI/BHMA 156.16, L11382	
	for brass, and L31382 for aluminum	

Door to floor Plate height Plate width clearance 13/4" 13/4" 2" or less

Available accessories

Replaceable black non-marring rubber shoes

FS452 and FS455 Finishes

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
619	Satin Nickel	Brass	US15
622	Matte Black	Brass	BLK
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D
_	Aged Bronze	Brass	643e/716
628	Satin Aluminum	Aluminum	US28
666*	Bright Brass	Aluminum	US3AL
_*	Blackened Brass	Aluminum	US5AL
668*	Satin Bronze	Aluminum	US10AL
_*	Clear Satin Aluminum	Aluminum	US27

^{*} Not available on FS452. For other colors, consult factory.



FS544 / FS555

Kick down holders

• FS544 - 4", FS555 - 5"

Wall stops and holders

- Units provide an economical method to hold open doors
- Stainless steel spring
- Replaceable grey non-marring rubber shoes have corrugated bottoms to provide secure grip
 - Rubber shoe is securely fastened with screw
- Shoes are easily replaced when worn
- Packed with fasteners for wood applications
- FS544 for door-to-floor clearances of 2" or less
- FS555 for door-to-floor clearances up to 3"

Specifications

Material substrate	Made from cast iron
Certifications	• FS544 Meets ANSI/BHMA 156.16, L11381
	 FS555 Meets ANSI/BHMA 156.16, L11391

Dimensions

Door to floor clearance	Plate height	Plate width	
• FS544: 2" or less	• FS544: 2 1/4"	• FS544:1 ⁷ / ₁₆ "	
 FS555: up to 3" 	 FS555: 2 1/4" 	 FS555: 1⁷/₁₆" 	

Finishes

ВНМА	Description	Substrate	Finish	
706	Brass Painted	Iron	SP4	
691	Bronze Painted	Iron	SP10	
689	Aluminum Painted	Iron	SP28	
695	Dark Bronze Painted	Iron	SP313	
_	Matte Black	Iron	BLK	

For other colors, consult factory.

Available accessories

Replaceable grey non-marring rubber shoes



Wall stops and holders

FS1153

Plunger type door holder

- Provides a contemporary yet economical method of positive hold-open
- Spring operated plunger activates with minimal pressure, releasing instantly with a light tap on the plat-form lever
- Provides a 1 5/8" throw for all types of doors
- Ribbed grey non-marring rubber shoe is securely fastened to unit with a screw and is easily replaced when worn
- Packed with fasteners for wood applications

Specifications

•	
Material substrate	Made from cast aluminum
Certifications	Meets ANSI/BHMA 156.16, L11401

Dimensions

Height	Width	Depth
51/2"	2"	11/4"

FS452 and FS455 Finishes - aluminum

ВНМА	Description	Substrate	Finish	
628	Satin Aluminum	Aluminum	US28	

For other colors, consult factory,

Available accessories

Replaceable grey non-marring rubber shoes

FS1154

Plunger type door holder

- Plunger and internal parts are plated steel and provides a 1 1/4" throw for all types of doors
- Plunger is easily activated with minimal pressure, releasing instantly with a light tap on the platform lever
- Round non-marring rubber shoe is securely fastened with a screw in flanged cup to prevent movement or loss (when worn, shoes are easily replaced)
- Packed with fasteners for wood applications

Specifications

Material substrate	Made from cast brass
Certifications	Meets ANSI/BHMA 156.16, L31401

Dimensions

Height	Width	Depth	
61/4"	11/2"	17/16"	

Finishes

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606	Satin Brass	Brass	US4
612	Satin Bronze	Brass	US10
613	Oil Rubbed Bronze	Brass	US10B
625	Bright Chrome	Brass	US26
626	Satin Chrome	Brass	US26D

For other colors, consult factory.

Available accessories

Replaceable grey non-marring rubber shoes





RB470 / RB471 / RB472

Roller bumpers (straight and offset models)

Door stops, holders and silencers

- RB470 Offset roller bumper Used where two doors open against each other to prevent damage to the doors or hardware
- RB471 (4 ½") and RB472 (6") Straight roller bumpers Ideal for use in situations where doors meet each other at approximate right angles (back to back)
- Grey rubber roller

Roller bumpers

Packed with fasteners for wood applications

Specifications

Material substrate	Made from cast brass
Certifications	 RB470 Meets ANSI/BHMA 156.16, L12212
	 RB471 Meets ANSI/BHMA 156.16, L12192
	 RB472 Meets ANSI/BHMA 156.16, L12202

Dimensions

Base size/diameter	Length	Arm offset
 RB470 size: 1 11/16" x 2 1/4" 	 RB470: 5" 	 RB470: 2 ³/₄"
 RB471 diameter: 2" 	 RB471: 4 1/2" 	
 RB472 diameter: 2" 	RB472: 6"	

Finishes

BHMA	Description	Substrate	Finish
605	Bright Brass	Brass	US3
606 ²	Satin Brass	Brass	US4
612 ¹	Satin Bronze	Brass	US10
613 ¹	Oil Rubbed Bronze	Brass	US10B
619 ¹	Satin Nickel	Brass	US15
625	Bright Chrome	Brass	US26
626	Satin chrome	Brass	US26D

For other colors, consult factory.

- 1. Only available on RB472.
- Only available on RB471 and RB472.

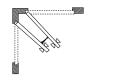
Available accessories

Replaceable grey non-marring rubber shoes



RB470





RB471





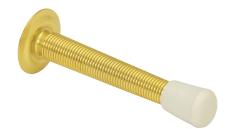
RB472

Residential door stops

060 / 061

Flexible door stops

- 060 3", 061 4"
- Utilizes heavy gauge spring to maintain rigid protections
- Simple to install only a screwdriver required
- Packed disassembled for quick installation
- White rubber tip
- Packed with fasteners for wood applications



Specifications

Material substrate	Made from steel
Certifications	Meets ANSI/BHMA 156.16

Dimensions

Base diameter	Tip diameter	Projection
ן"	1 9/16"	• 060:3"
		061: 4"

Finishes

ВНМА	Description	Substrate	Finish
631	Matte Black	Steel	F-BLK
632	Bright Brass	Steel	F3
638	Blackened Brass	Steel	F5
639	Satin Bronze	Steel	F10
640	Oil Rubbed Bronze	Steel	F10B
645	Bright Nickel	Steel	F14
_	Aged Bronze	Steel	F-643E/716
646	Satin Nickel	Steel	F15
651	Bright Chrome	Steel	F26
652	Satin Chrome	Steel	F26D
_*	White	Steel	F-W

st Only available on 061. For other colors, consult factory.

Available accessories

Replaceable white rubber tip

Door stops, holders and silencers Residential door stops

60/61

B ase door stops

- 60 3 ³/₄", 61 3 ¹/₈"
- Simple to install only a screwdriver required
- Packed disassembled for quick installation
- Available in three sizes to accommodate varying areas of installation and door trim dimensions
- White rubber tip
- Welded fastener for wood applications

Note: 61A - 643e/716 ships with black rubber tips

Specifications

Material substrate	Made from brass, aluminum or zinc	

Dimensions

В	ase diameter	Ti	p diameter	P	rojection
	60:1"	-	60:5/8"		60: 3 3/4"
	61 Brass/aluminum: 7/8"		61 Brass/aluminum: 5/8"		61 Brass/aluminum: 3 1/8"
	61 Zinc: 1"		61 Zinc: 5/8"		6 Zinc: 2 ⁷ /8"

Finishes - brass

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	B3
606	Satin Brass	Brass	B4
609	Blackened Brass	Brass	B5
612	Satin Bronze	Brass	B10
613	Oil Rubbed Bronze	Brass	B10B
619	Satin Nickel	Brass	B15
620*	Blackened Nickel	Brass	B15A
622	Matte Black	Brass	B-BLK
625	Bright Chrome	Brass	B26
626	Satin Chrome	Brass	B26D
_	Aged Bronze	Brass	B-643e/716

Finishes - aluminum

BHMA	Description	Substrate	Finish
666	Bright Brass	Aluminum	A3
_*	Blackened Brass	Aluminum	A5
668*	Satin Bronze	Aluminum	A10
703	Oil Rubbed Bronze	Aluminum	A10B
669	Bright Nickel	Aluminum	A14
670	Satin Nickel	Aluminum	A15
672	Bright Chrome	Aluminum	A26
702	Satin Chrome	Aluminum	A26D
673	Aluminum Clear Coat	Aluminum	A92
_	Aged Bronze	Aluminum	A-643e/716
	Matte Black	Aluminum	A-BLK
_*	White	Aluminum	A-W

Finishes - zinc

BHMA	Description	Substrate	Finish
_*	Satin Nickel	Zinc	Z619
_*	Aged Bronze	Zinc	Z-643e/716

^{*}Only available on 61. For other colors, consult factory.

Available accessories

- Replaceable white rubber tip
- Replaceable black rubber tip





Zinc substrate

Residential door stops

63

Flexible door stop

- Utilizes heavy gauge spring to maintain rigid protections
- Simple to install only a screwdriver required
- Packed disassembled for quick installation
- White rubber tip
- Packaged with fastener for wood applications

Specifications		Dimensions			
Material substrat	e Made from wrought steel	Base diameter	Tip diameter	Projection	
		1"	9/16"	3"	
Finishes					
ВНМА	Description	Substrate	Finish		
631	Matte Black	Steel	F-	BLK	
632	Bright Brass	Steel	F3		
638	Blackened Brass	Steel	F5	i	
_	Aged Bronze	Steel	F-	643E/716	
646	Satin Nickel	Steel	F1:	5	
651	Bright Chrome	Steel	F2	6	
652	Satin Chrome	Steel	F2	6D	
_	White	Steel	F-1	W	

For other colors, consult factory.

Available accessories

- Replaceable white rubber tip
- Replaceable black rubber tip

64

Base door stops

- Base door stop features deluxe one-piece styling
- Easily screws into base
- Designed with hexagonal head to accommodate wrench or pliers when installing

Dimensions

Base diameter

Tip diameter

Projection

White rubber tip

Specifications

Material substrate

Packaged with fastener for wood applications

Made from solid

	brass or aluminum]" 9/	3 1/4"
Finishes			
ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	B3
606	Satin Brass	Brass	B4
609	Blackened Brass	Brass	B5
612	Satin Bronze	Brass	B10
613	Oil Rubbed Bronze	Brass	B10B
619	Satin Nickel	Brass	B15
622	Matte Black	Brass	B-BLK
625	Bright Chrome	Brass	B26
626	Satin Chrome	Brass	B26D
_	Aged Bronze	Brass	B-643e/716
666	Bright brass	Aluminum	A3
703	Oil rubbed bronze	Aluminum	A10B
673	Aluminum clear coat	Aluminum	A92

Available accessories

- Replaceable white rubber tip
- Replaceable black rubber tip



Residential door stops



Hinge pin door stop

- Economical solution for use on low frequency, light weight, residential $3^{1/2}$ " or 4" hinged doors where the installation of a standard door stop or overhead is not desirable
- Adjustable for 70° to 100° door openings
- Positive slip proof adjustment
- White non-marring rubber tips
- Removable bushings accommodate 1/4" to 5/16" diameter hinge pins
- Easy installation—only a screwdriver required

Specifications

Material substrate	Made from burnished wrought s	teel	
Dimensions			
Base diameter	Tip diameter	Projection	
1"	9/16"	31/4"	

Finishes

ВНМА	Description	Substrate	Finish
631	Matte black	Steel	F-BLK
632	Bright brass	Steel	F3
638	Blackened brass	Steel	F5
639	Satin bronze	Steel	F10
640	Oil rubbed bronze	Steel	F10B
645	Bright nickel	Steel	F14
_	Aged bronze	Steel	F-643e/716
646	Satin nickel	Steel	F15
647	Bright nickel	Steel	F15A
651	Bright chrome	Steel	F26
652	Satin chrome	Steel	F26D

For other colors, consult factory.

Available accessories

• Replaceable white rubber tip



Residential door stops

70

Hinge pin door stop

- Economical solution for use on low frequency, light weight, residential 3 1/2" or 4" hinged doors where the installation of a standard door stop or overhead is not desirable
- Designed for narrow trim installation
- High quality rubber bumpers shoulder on stud supports rubber through entire body for engineered cushioning
- Removable bushings accommodate 1/4" to 5/16" diameter hinge pins
- Easy installation
- White rubber and nylon tips

Note: 70A - 716 ships with black rubber tips

Specifications

Material substrate	Made from brass, aluminum or zinc

Finishes - brass

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	B3
606	Satin Brass	Brass	B4
609	Blackened Brass	Brass	B5
612	Satin Bronze	Brass	B10
613	Oil Rubbed Bronze	Brass	B10B
619	Satin Nickel	Brass	B15
622	Matte Black	Brass	B-BLK
625	Bright Chrome	Brass	B26
626	Satin Chrome	Brass	B26D
_	Aged Bronze	Brass	B-643e/716

Finishes - aluminum

ВНМА	Description	Substrate	Finish
666	Bright Brass	Aluminum	А3
667	Satin Brass	Aluminum	A4
_	Blackened Brass	Aluminum	A5
668	Satin Bronze	Aluminum	A10
703	Oil Rubbed Bronze	Aluminum	A10B
669	Bright Nickel	Aluminum	A14
670	Satin Nickel	Aluminum	A15
672	Bright Chrome	Aluminum	A26
702	Satin Chrome	Aluminum	A26D
673	Aluminum Clear Coat	Aluminum	A92
_	Aged Bronze	Aluminum	A-643e/716
_	Matte Black	Aluminum	A-BLK
_	White	Aluminum	A-W

Finishes - zinc

ВНМА	Description	Substrate	Finish
_	Dark Bronze	Zinc	Z406E
_	Aged Bronze	Zinc	Z-643e/716

For other colors, consult factory.

Available accessories

• Replaceable white rubber tip



Aluminum substrate



Brass and zinc substrate

Residential door stops

Door stops, holders and silencers

72

Hinge pin door stop

- Economical solution for use on low frequency, light weight, residential 3 ½"
 or 4" hinged doors where the installation of a standard door stop or
 overhead is not desirable
- 85° to 125° Door opening adjustments
- Designed for narrow trim installation
- White rubber bumpers shoulder on stud supports rubber through entire body for engineered cushioning
- Removable bushings accommodate 1/4" to 5/16" diameter hinge pins
- Easy installation

Specifications		Dimensions	
Material substrate Made from cast zinc		Post length	
		17/8"	

Finishes

ВНМА	Description	Substrate	Finish
676	Matte Black	Zinc	Z-BLK
677	Bright Brass	Zinc	Z-605E
_	Blackened Brass	Zinc	Z-609E
704	Oil Rubbed Bronze	Zinc	Z-613E
	Satin Nickel	Zinc	Z-619E
681	Bright Chrome	Zinc	Z-625E
682	Satin Chrome	Zinc	Z-626E
	Aged Bronze	Zinc	Z-643e/716
_	White	Zinc	Z-W

For other colors, consult factory.

Available accessories

Replaceable white rubber tip

73

Hinge pin door stop

- Economical solution for use on low frequency, 4 ½" hinges or above hinged doors where the installation of a standard door stop or overhead is not desirable
- 85° to 125° Door opening adjustments
- Designed for narrow trim installation
- White rubber bumpers shoulder on stud supports rubber through entire body for engineered cushioning
- Removable bushings accommodate 1/4" to 5/16" diameter hinge pins

Made from cast zinc

Specifications Material substrate

Finishes			
ВНМА	Description	Substrate	Finish
677	Bright Brass	Zinc	Z-605E
704	Oil Rubbed Bronze	Zinc	7-613F

Zinc

Zinc

Z-619E

Z-625E

For other colors, consult factory.

Available accessories

Replaceable white rubber tip

Satin Nickel Bright Chrome



Door silencers

SR64

Door silencer - metal

- For use on metal frames featuring pneumatic design that, once installed, forms an air pocket to absorb shock and reduce noise of door closing
- Tamper-proof once installed on the frame
- Proper installation also eliminates door rattle and provides constant tension for door latches or locks
- Packed in bags of 100
- Grey also available in bulk pack of 2500
- Each bag has an installation tool included

Specifications

Material substrate	Made from 60 Durometer styrene butadiene rubber
Certifications	Meets ANSI/BHMA 156.16, L03011

Dimensions

Diameter	Projection
1/2"	1/8"

SR65

Door silencer - wood

- For use on wood frames, also feature pneumatic design to cushion shock and absorb noise
- To prevent removal, a small brad should be driven into stop strip and through stem of silencer, as shown in the detail
- Packed in bags of 100

Specifications

Material substrate	Made from 60 Durometer styrene butadiene rubber
Certifications	Meets ANSI/BHMA 156.16, L03021

Dimensions

Width	Projection
3/8"	1/8"
	Width 3/8"

SR66

Door silencer - adhesive

- Self adhesive rubber silencers
- Economical installation requires no drilling of frames
- Packed two sheets of 50 (100 minimum)

Specifications

-	
Material substrate	Made from 60 Durometer styrene butadiene rubber
Certifications	Meets ANSI/BHMA 156.16, L03021

Dimensions

Diameter	Projection	
1/2"	1/0"	

SR64, SR65 and SR66 Finishes

•				
ВНМА	Description	Substrate	Finish	
_*	Brown	Rubber	BRN	
_	Grey	Rubber	GRY	
_*	White	Rubber	WHT	

^{*}Only available on SR66. For other colors, consult factory.



Crash stop

CS115

Crash stop

- Specially designed for full-size exterior doors
- Tear resistant, grey vinyl cover

Door stops, holders and silencers

- Heavy duty compression spring assembled to both ends of chain and end brackets
- Packed with sheet metal screw.
- Cast brass brackets with solid, welded steel chain
- Optional sex bolt mounting available in US26D (626) only

Specifications Dimensions

Available	20 1/2" - Recommended for 30" door width (product no. CS115-20)	
lengths	25 ½" - Recommended for 36" door width (product no. CS115-25)	19/16" x 19/16"
_	30 1/2" - Recommended for 42" door width (product no. CS115-30)	1 710 X1 710

Finishes

внма	Description	Substrate	Finish
613	Oil Rubbed Bronze	Brass	B10B
626	Satin Chrome	Brass	B26D

Available accessories

- Through bolt mounting available in US26D (626) only
- Through bolt with cap nut mounting available in US26D (626) only

Exterior hardware

Lock guards, viewers, knockers and mail slots

Lock guards, viewers knockers and mail slots

Ives provides exterior hardware designed to handle any weather and has a solution for any application needs. Ives offers a line of lock guards, all designed to fit specific door stiles, lock types and trim types. Many designs of viewers, knockers, and mail slots are offered for front doors.





LG1 / LG7

Exterior hardware Lock guards

Lock guard (with and without security pin)

- LG1 incorporates security frame pin to prevent separation of the door and frame
 LG7 does not incorporate the security frame pin
- Ideal for use with mortise or cylindrical locks
- Unit covers the latch bolt area of the door and lock, thereby providing added protection from burglars, vandals or normal abuse
- Non-handed
- Easy installation
- Through bolted with carriage bolts and nuts

Specifications						
Material substrate	Made from 13 gauge stainless steel, 12					
	gauge steel (LG1 only) or brass (LG1 only)					
Certifications	UL10C Listed (3 hour)					

W x H Bolt center to center 3" x 11 1/2" 10 1/2"

Dimensions

Finishes

BHMA	Description	Substrate	Finish	
600*	Primed for paint	Steel	USP	
603*	Zinc plated	Steel	US2G	
695*	Dark bronze painted	Steel	SP313	
606*	Satin brass	Brass	US4	
612*	Satin bronze	Brass	US10	
630	Satin stainless	Stainless steel	US32D	

^{*}Not available on LG7. For other colors, consult factory.

LG10

Lock guard

- Ideally suited for use with rose or escutcheon 2 ³/₄" wide or less
- For use with type 86 mortise and type 161 cylindrical locks (ANSI/BHMA 156.13 Series 1000 and ANSI/BHMA 156.2 Series 4000)
- Unique design provides maximum security, virtually eliminating the opening between door and frame at the latch point
- Non-handed
- 2 welded mounting studs. No exposed fasteners on face of unit

С.		-:	6 : _		:-	
Э.	16	C 11	HC:	ат	Ю	ns

Specifications		Difficilisions		
Material substrate	Made from 13 gauge stainless	WxH	Stud center to center	
	steel, 12 gauge steel	2 1/2" x 9 1/2"	81/2"	
Certifications	UL10C Listed (3 hour)			

Finishes

BHMA	Description	Substrate	Finish
600	Primed for Paint	Steel	USP
630	Satin Stainless	Stainless steel	US32D

Dimensions

For other colors, consult factory.

Available accessories

Security pin fasteners





Exterior hardware

Lock guards

Lock guard - aluminum doors

- Designed for use on aluminum doors with latch-type locks or doors equipped with electric strikes
- Unique design provides maximum security, virtually eliminating the opening between door and frame at latch point
- Unit is handed Specify left or right hand when ordering (order RH for LHR door, and LH for RHR door)
- 2 welded mounting studs (no exposed fasteners on face of unit)

Specifications
Material substrate

D	ir	n	e	n	S	0	n	S
_		_	_	_	_		_	-

Material substrate	Made from 13 gauge stainless
	steel, 12 gauge steel
Certifications	UL10C Listed (3 hour)

WxH	Stud center to center
3" x 9 1/2"	8 1/2"

Finishes

ВНМА	Description	Substrate	Finish
630	Satin Stainless	Stainless steel	US32D
695	Dark Bronze Painted	Steel	SP313

For other colors, consult factory,

Available accessories

Security pin fasteners

Lock guard - narrow

- Narrow design unit for use on rose or escutcheon 3 1/2" or less
- For use with type 86 mortise and type 161 cylinder locks (ANSI/ BHMA 156.13 Series 1000 and ANSI/BHMA 156.2 Series 4000)
- Unique design provides maximum security, virtually eliminating the opening between door and frame at the latch point
- Non-handed
- 2 welded mounting studs (no exposed fasteners on face of unit)

Specifications

opecineations.	
Material substrate	Made from 13 gauge stainless steel,
	12 gauge steel
Certifications	UL10C Listed (3 hour)

Dimensions

WxH	Stud center to center
2 ¹ / ₂ " x 9 ¹ / ₂ "	8 1/2"

Finishes

внма	Description	Substrate	Finish
600	Primed for Paint	Steel	USP
630	Satin Stainless	Stainless steel	US32D

For other colors, consult factory.

Available accessories

Security pin fasteners

RH (LHR) shown

Exterior hardware Lock guards

Lock guard

- Designed for use on all type 161 cylindrical locks (ANSI/BHMA 156.2 Series 2000)
 Monolock and Unilock
- Unique design provides maximum security, virtually eliminating the opening between door and frame at latch point
- Non-handed
- 2 welded mounting studs (no exposed fasteners on face of unit)

Specifications		Dimensions	
Material substrate	Made from 13 gauge stainless steel,	WxH	Stud center to center
	12 gauge steel	1 1/2" x 7"	41/2"
Certifications	UL10C Listed (3 hour)		

Finishes

BHMA	Description	Substrate	Finish
600	Primed for Paint	Steel	USP
630	Satin Stainless	Stainless steel	US32D

For other colors, consult factory.

Available accessories

Security pin fasteners

LG14

Lock guard - with electric strike

- Narrow design unit for use on rose or escutcheon 3 ½" or less
- For use with Von Duprin 6210 and 6211 electric strike
- No exposed fasteners on face of unit
- Unique design provides maximum security, virtually eliminating the opening between door and frame at latch point
- Non-handed
- 4 welded mounting studs. No exposed fasteners on face of unit

Specifications			Dimensions	
Material substrate	Made from 13 gauge stair	less steel	WxH	Stud center to center
Certifications	UL10C Listed (3 hour)		2 ⁹ / ₁₆ " x 9 ¹ / ₂ "	4 1/2" and 6 3/4"
Finishes				
ВНМА	Description	Subst	rate	Finish
630	Satin Stainless	Stainle	ess steel	US32D

Available accessories

For other colors, consult factory.

Security pin fasteners



Exterior hardware

Viewers

U696

One-way viewer - UL

- 150° angle of view
- For doors 1 3/8" to 2 1/16" thick
- Secure, tamper-resistant one-way thread installation
- Simple installation only a 1/2" hole required
- Suggested installation height: 60" from floor

Specifications

Certifications	 Meets ANSI/BHMA A156.16, L23222 	External diameter
	UL10C Listed (90 min)	3/4"

Dimensions

Finishes

ВНМА	Description	Substrate	Finish
606	Satin Brass	Brass	B4
613	Oil Rubbed Bronze	Brass	B10B
619	Satin Nickel	Brass	B15
622	Matte Black	Brass	B-BLK
625	Bright Chrome	Brass	B26
626	Satin Chrome	Brass	B26D
_	Aged Bronze	Brass	B-643e/716

For other colors, consult factory.

Available accessories

- Trim washer available, 3/4" x .032" thick
- Extensions available for thicker doors
- Privacy viewer covers to prevent viewing from outside the room

698 / U698

One-way wide angle viewer (UL and non UL models)

- 190° angle of view
- 4 optical glass lenses
- For doors 1 ³/8" to 2 ¹/8" thick
- Simple installation only a ⁹/₁₆" hole required
- Suggested installation height: 60" from floor

Specifications	Dimensions

- p		2
Certifications	 Meets ANSI/BHMA A156.16, L23222 	External diameter Lens projection
	 U698 is UL10C Listed (90 min) 	1" 1/4" from face of door

Finishes

ВНМА	Description	Substrate	Finish
605	Bright brass	Brass	B3
619* 622*	Satin nickel	Brass	B15
622*	Matte black	Brass	B-BLK
625*	Bright chrome	Brass	B26
626	Satin chrome	Brass	B26D
_	Aged bronze	Brass	B-643e/716

^{*}Not available on 698. For other colors, consult factory.

Available accessories

- Extensions available for thicker doors
- Privacy viewer covers to prevent viewing from outside the room



700 / U700

One-way narrow viewer (UL and non-UL models)

• 120° angle of view

Exterior hardware

Viewers

- For doors 1 3/8" to 2 1/16" thick
- Secure, tamper-resistant one-way thread installation
- Simple installation—only a 1/2" hole required
- Suggested installation height: 60" from floor

Specifications

Material substrate	Made from brass, glass lens
Certifications	 700 meets ANSI/BHMA A156.16, L23173
	 U700 meets ANSI/BHMA A156.16, L23223

Available accessories

- Trim washer available, ³/₄" x .032" thick
- Extensions available for thicker doors
- Privacy viewer covers to prevent viewing from outside the room

U700 is UL10C Listed (90 min)



One-way narrow wide angle viewer (UL and non UL models)

- 120° angle of view
- For doors 2 1/8" to 2 5/8" thick
- Secure, tamper-resistant one-way thread installation
- Simple installation—only a 1/2" hole required
- Suggested installation height: 60" from floor

Specifications

Material substrate	Made from brass, glass lens	
Certifications	 701 meets ANSI/BHMA A156.16, L23173 	
	 U701 meets ANSI/BHMA A156.16, L23223 	
	 U701 is UL10C Listed (90 min) 	

Available accessories

- Trim washer available, ³/₄" x .032" thick
- Extensions available for thicker doors
- Privacy viewer covers to prevent viewing from outside the room

700/701 and U700/U701 Finishes

ВНМА	Description	Substrate	Finish
606	Satin Brass	Brass	B4
613*	Oil Rubbed Bronze	Brass	B10B
619*	Satin Nickel	Brass	B15
622*	Matte Black	Brass	B-BLK
625*	Bright Chrome	Brass	B26
626*	Satin Chrome	Brass	B26D
_	Aged Bronze	Brass	B-643e/716

 $[\]hbox{*Not available on 700. For other colors, consult factory.}$



Dimensions

External diameter

Dimensions

External diameter

5/8"



Exterior hardware

Door knockers and mail slots

02-3125, 02-31251 / 02-31251U, 02-31252 / 02-31252U

Door knocker (models with and without viewers)

- 02-3125 Knocker only
- 02-31251 with 700 viewer, 02-31251U with U700 viewer, 02-31252 with 701 viewer, 02-31252U with U701 viewer
- 02-31251 and 02-31251U for door thickness ⁷/₈" 1 ⁹/₁₆"
- 02-31252 and 02-31252U for door thickness 1 5/8" 2 1/8"
- Bolts through door

Specifications		
Material substrate	Made from forged brass	L
Certifications	Meets ANSI/BHMA	
	156.16, L23161	5

Dimensions

Length	Width	Projection	Mounting hole center to center
5 15/16"	3"	1 1/16"	3 15/16"

Finishes

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	B3
609*	Blackened Brass	Brass	B5
619	Satin Nickel	Brass	B15
622	Matte Black	Brass	B-BLK
625	Bright Chrome	Brass	B26
626	Satin Chrome	Brass	B26D
_	Aged Bronze	Brass	B-643e/716

*B5 knockers are not available with viewer. B3 is furnished with B4 (606) viewer, 716 is furnished with B10B viewer, B15 (619) is furnished with a 626 viewer. For other colors, consult factory.

620

Magazine size letter box plate with standard (open) back plate

- Spring-loaded front plate
- Through bolt mounting available, order separately 09-355 finish.
- Packed with fasteners for wood applications

Specifications

Material substrate	Made from brass or aluminum
Certifications	Meets ANSI/BHMA 156.16, L26031

Dimensions

Overall size	Plate opening	
13" W x 3 ⁹ / ₁₆ " H	11" x 2" high	

Finishes

внма	Description	Substrate	Finish	
605	Bright Brass	Brass	B3	
609	Blackened Brass	Brass	B5	
619	Satin Nickel	Brass	B15	
622	Matte Black	Brass	B-BLK	
625	Bright Chrome	Brass	B26	
626	Satin Chrome	Brass	B26D	
=	Aged Bronze	Brass	B-643e/716	
628	Clear Aluminum Anodized	Aluminum	PA28	

For other colors, consult factory.

601

Sleeve for use with letter box plate

- For use on 1 ³/₄" hollow core doors
- Prevents items falling into door
- 1/4" Wide strengthening rib for added durability
- Can be stacked thicker doors

Specifications

Material substrate	Made from stainless steel

Dimensions

Overall size		
11 7/16"	W x 2 ¹¹ / ₁₆ " H x 1 ³ / ₄ " D	







Brackets, hooks and sockets

Miscellaneous hardware Brackets, hooks and sockets

Ives offers hooks, handrail brackets, and sockets to handle a wide range of applications. These accessories provide the finishing touch in any job. Available in brass, aluminum, and zinc substrates and in multiple finishes. Choose from various hook styles that complete any office, resident or personal interior door for hanging coats and hats. Ives has a great selection of handrail brackets to hold various handrails.





Brackets, hooks and sockets

059

Hand rail bracket

- Large faceplate for secure attachment to wall
- Features solid construction for increased strength
- Packaged with fasteners for wood applications

Specifications		Dimensions
Material substrate		Bracket size
Certifications	Meets ANSI/BHMA 156.16, L13061 for brass and L33061 for aluminum	1 9/16" x 1 9/16"

Finishes - brass

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	B3
609	Blackened Brass	Brass	B5
613	Oil Rubbed Bronze	Brass	B10B
619	Satin Nickel	Brass	B15
620	Blackened Nickel	Brass	B15A
622	Matte Black	Brass	B-BLK
625	Bright Chrome	Brass	B26
626	Satin Chrome	Brass	B26D
_	Aged Bronze	Brass	B-643e/716

Finishes - aluminum

ВНМА	Description	Substrate	Finish
666	Bright Brass	Aluminum	A3
_	Blackened Brass	Aluminum	A5
668	Satin Bronze	Aluminum	A10
703	Oil Rubbed Bronze	Aluminum	A10B
669	Bright Nickel	Aluminum	A14
670	Satin Nickel	Aluminum	A15
672	Bright Chrome	Aluminum	A26
702	Satin Chrome	Aluminum	A26D
673	Aluminum Clear Coat	Aluminum	A92
_	Aged Bronze	Aluminum	A-643e/716
_	Matte Black	Aluminum	A-BLK
_	White	Aluminum	A-W

Finishes - zinc

ВНМА	Description	Substrate	Finish	
_	Satin Nickel	Zinc	Z619E	



Brass substrate



Aluminum substrate

Miscellaneous hardware Brackets, hooks and sockets

59

Hand rail bracket

- Large faceplate for secure attachment to wall
- Features solid construction for increased strength
- Packaged with fasteners for wood applications

Specifications

Material substrate	Made from cast brass or cast aluminum
Certifications	Meets ANSI/BHMA 156.16, L13061 for brass and L33061 for aluminum

Dimensions

Aluminum base	Brass base	Base to center of rail
2 ¹³ / ₁₆ " H x 1 ⁷ / ₁₆ " W	2 15/16" H x 1 1/2" W	2 3/4"

Finishes - brass

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	B3
609	Blackened Brass	Brass	B5
619	Satin Nickel	Brass	B15
625	Bright Chrome	Brass	B26
626	Satin Chrome	Brass	B26D
_	Aged Bronze	Brass	B-643e/716

Finishes - aluminum

666 Bright Brass Aluminum A3 - Blackened Brass Aluminum A5 703 Oil Rubbed Bronze Aluminum A10B 669 Bright Nickel Aluminum A14 670 Satin Nickel Aluminum A15 673 Aluminum Clear Coat Aluminum A92 - Aged Bronze Aluminum A-643e/716	ВНМА	Description	Substrate	Finish
703 Oil Rubbed Bronze Aluminum A10B 669 Bright Nickel Aluminum A14 670 Satin Nickel Aluminum A15 673 Aluminum Clear Coat Aluminum A92	666	Bright Brass	Aluminum	А3
669Bright NickelAluminumA14670Satin NickelAluminumA15673Aluminum Clear CoatAluminumA92	_	Blackened Brass	Aluminum	A5
670 Satin Nickel Aluminum A15 673 Aluminum Clear Coat Aluminum A92	703	Oil Rubbed Bronze	Aluminum	A10B
673 Aluminum Clear Coat Aluminum A92	669	Bright Nickel	Aluminum	A14
	670	Satin Nickel	Aluminum	A15
- Aged Bronze Aluminum A-643e/716	673	Aluminum Clear Coat	Aluminum	A92
	_	Aged Bronze	Aluminum	A-643e/716

For other colors, consult factory.

159

Hand rail bracket

- For use on commercial applications
- Exceeds OSHA and BHMA strength test requirements
- Packed with fasteners for masonry and wood applications

Specifications

Material substrate	Made from cast aluminum
Certifications	Meets ANSI/BHMA 156.16, L33081

Dimensions

Base diameter	Base to center of rail
3 1/8"	31/8"

Finishes - aluminum

BHMA	Description	Substrate	Finish
666	Bright brass	Aluminum	US3AL
673	Aluminum clear coat	Aluminum	US27



Brass substrate



Aluminum substrate



Brackets, hooks and sockets

Coat and hat hook

• Wide body design is ideal for public buildings, schools, dormitories, etc., where hook must withstand unusual stress and strain

Specifications	Dimension	
Material substrate	Made from cast aluminum	Base
Certifications	Meets ANSI/BHMA 156.16, L33113	11/2" H x 7/8" W

Finishes - aluminum

ВНМА	Description	Substrate	Finish
666	Bright Brass	Aluminum	A3
667	Satin Brass	Aluminum	A4
_	Blackened Brass	Aluminum	A5
668	Satin Bronze	Aluminum	A10
703	Oil Rubbed Bronze	Aluminum	A10B
669	Bright Nickel	Aluminum	A14
673	Aluminum Clear Coat	Aluminum	A92

For other colors, consult factory.

Coat and hat hook

- All-purpose hook in traditional design
- Packaged with fasteners for wood applications

Specifications			
Material substrate	Made from cast brass and cast aluminum		
Certifications	Meets ANSI/BHMA 156.16, L13113 for		

Material substrate	Made from cast brass and cast aluminum	
Certifications	Meets ANSI/BHMA 156.16, L13113 for	
	brass and L33113 for aluminum	

Dimensions		
Base	Projection	
13/4" H x 13/16" W	3"	

Projection 2 1/2"

Finishes - brass

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	B3
606	Satin Brass	Brass	B4
609	Blackened Brass	Brass	B5
613	Oil Rubbed Bronze	Brass	B10B
619	Satin Nickel	Brass	B15
622	Matte Black	Brass	B-BLK
625	Bright Chrome	Brass	B26
626	Satin Chrome	Brass	B26D
_	Aged Bronze	Brass	B-643e/716

Finishes - aluminum

BHMA	Description	Substrate	Finish
666	Bright Brass	Aluminum	A3
	Blackened Brass	Aluminum	A5
668	Satin Bronze	Aluminum	A10
669	Bright Nickel	Aluminum	A14
670	Satin Nickel	Aluminum	A15
672	Bright Chrome	Aluminum	A26
702	Satin Chrome	Aluminum	A26D
673	Aluminum Clear Coat	Aluminum	A92
_	Aged Bronze	Aluminum	A-643e/716
_	Matte Black	Aluminum	A-BLK
_	White	Aluminum	A-W

Finishes - zinc

ВНМА	Description	Substrate	Finish
_	Satin Nickel	Zinc	Z619E





Brass substrate



Aluminum substrate

Miscellaneous hardware Brackets, hooks and sockets

572

Coat and hat hook

- All-purpose hook in traditional design
- Packaged with fasteners for wood applications

Specifications	
Material substrate	Made from cast brass and cast aluminum
Certifications	Meets ANSI/BHMA 156.16, L13113 for
	brass and L33113 for aluminum

Dimensions

Projection
3 1/8"

Finishes - brass

ВНМА	Description	Substrate	Finish	
605	Bright Brass	Brass	B3	
606	Satin Brass	Brass	B4	
609	Blackened Brass	Brass	B5	
612	Satin Bronze	Brass	B10	
613	Oil Rubbed Bronze	Brass	B10B	
619	Satin Nickel	Brass	B15	
625	Bright Chrome	Brass	B26	
626	Satin Chrome	Brass	B26D	

Finishes - aluminum

Substrate Aluminum	Finish
Aluminum	۸۵
	A3
Aluminum	A5
Aluminum	A10
Aluminum	A10B
Aluminum	A14
Aluminum	A15
Aluminum	A92
	Aluminum Aluminum Aluminum Aluminum Aluminum

For other colors, consult factory.

574

Coat and hat hook

- Decorative design is ideal for commercial and residential installations
- Packaged with fasteners for wood applications

Specifications

Material substrate	Made from cast brass and cast aluminum
Certifications	Meets ANSI/BHMA 156.16, L13113 for brass and L33113 for aluminum

Dimensions

Base	Projection	Brass overall height	Aluminum overall height
15/8" H x 13/4" W	3 3/4"	4 3/4"	5"

Finishes - brass

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	B3
606	Satin Brass	Brass	B4
612	Satin Bronze	Brass	B10
613	Oil Rubbed Bronze	Brass	B10B
619	Satin Nickel	Brass	B15
625	Bright Chrome	Brass	B26
626	Satin Chrome	Brass	B26D

Finishes - Aluminum

ВНМА	Description	Substrate	Finish	
666	Bright Brass	Aluminum	A3	
627	Bright Chrome	Aluminum	A26	
673	Aluminum Clear Coat	Aluminum	A92	



Brass substrate



Aluminum substrate



Brackets, hooks and sockets

575

Coat and hat hook

- Especially designed to accommodate large hats
- Packaged with fasteners for wood applications

Specifications

Material substrate	Made from cast aluminum
Certifications	Meets ANSI/BHMA 156.16, L33121

Dimensions

Base	Projection	Overall height
2 1/4" H x 1 3/8" W	3 5/8"	5 ³ / ₄ "

Finishes - aluminum

BHMA	Description	Substrate	Finish
666	Bright Brass	Aluminum	А3
703	Oil Rubbed Bronze	Aluminum	A10B
673	Aluminum Clear Coat	Aluminum	A92

For other colors, consult factory.



580

Ceiling hook

- Ideal for use in closets, attached to underside of shelves, or in storage lockers
- Packaged with fasteners for wood applications

Made from cast aluminum

Specifications Material substrate

Dimensions			
Base	Projection		
1" H x 1 ⁷ / ₈ " W	21/4"		

Finishes - Aluminum

ВНМА	Description	Substrate	Finish
666	Bright brass	Aluminum	А3
_	Blackened brass	Aluminum	A5
668	Satin bronze	Aluminum	A10
669	Bright nickel	Aluminum	A14
670	Satin nickel	Aluminum	A15
672	Bright chrome	Aluminum	A26
702	Satin chrome	Aluminum	A26D
673	Aluminum clear coat	Aluminum	A92
_	Aged bronze	Aluminum	A-643e/716
_	Matte black	Aluminum	A-BLK



Miscellaneous hardware
Brackets, hooks and sockets

58

Wardrobe hook

- Compact hook is perfect where space is limited, such as behind doors where low profile is needed
- Packaged with fasteners for wood applications

Specifications

Material substrate Made from cast brass, cast aluminum or zinc

Dimensions

Brass/aluminum base	Zinc base	Brass projection	Aluminum/zinc projection
1 1/4" H x 1 1/4" W	1 1/2" H x 3/4" W	1 11/16"	15/8"

582

Double wardrobe hook

- Compact double hook is perfect where space is limited, such as behind doors where low profile is needed
- Packaged with fasteners for wood applications

Specifications

Material substrate Made from cast brass, cast aluminum or zinc

Dimensions

Brass	Aluminum	Zinc	Brass	Aluminum/zinc
base	base	base	projection	projection
11/8" H x 11/4" W	1 1/16" H x 1 3/16" W	15/8" H x 7/8" W	1"	1 3/32"

581 and 582 Finishes - brass

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Brass
Brass
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Bronze
ıbbed I
Nickel
Black
Chror
Chrom
Bronze
Bronze

581 and 582 Finishes - aluminum

ВНМА	Description	Substrate	Finish
666	Bright Brass	Aluminum	A3
_	Blackened Brass	Aluminum	A5
668*	Satin Bronze	Aluminum	A10
669	Bright Nickel	Aluminum	A14
670	Satin Nickel	Aluminum	A15
672	Bright Chrome	Aluminum	A26
702	Satin Chrome	Aluminum	A26D
673	Aluminum Clear Coat	Aluminum	A92
_	Aged Bronze	Aluminum	A-643e/716
_	Matte Black	Aluminum	A-BLK
_	White	Aluminum	A-W

581 and 582 Finishes - zinc

ВНМА	Description	Substrate	Finish
	Satin Nickel	Zinc	Z619E

^{*}Not available on 581. For other colors, consult factory.





Brackets, hooks and sockets

SP585

Closet pole sockets

- Flange design prevents accidental knock out of pole
- Accommodates pole or pipe with outside diameter of 1 3/8"
- Packed in pairs
- Packaged with fasteners for wood applications

Bright brass

Specifications

632

Material substrate Made from wrought steel

Finishes

BHMA Description Substrate Finish

Steel

F3



SP586

Closet pole sockets

- Single screw mounting
- Accommodates pole or pipe with outside diameter of 1 3/8"
- Packed in pairs
- Packaged with fasteners for wood applications

Specifications

Material substrate Made from a heavy duty plastic for long life and extra strength

Finishes

внма	Description	Substrate	Finish
_*	White	Plastic	Р

^{*}Only available in Slim-Pak of 25.



Decorative hooks

506

Plymouth coat and hat hook

Miscellaneous hardware

- Decorative design is ideal for all installations
- Design complements Plymouth Series pulls and levers
- Surface mount
- Packaged with fasteners for wood/drywall applications

Specifications

Dimensions

Material substrate	Made from brass
Certifications	Meets ANSI/BHMA 156.16

Base	Projection	Overall height	Overall width
2" H x 1 1/2" W	2"	51/4"	4 3/4"



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507

Rhodes coat and hat hook

- Decorative design is ideal for all installations
- Design complements Rhodes Series pulls and levers
- Surface mount
- Packaged with fasteners for wood applications

Specifications	S	p	e	ci	fi	C	a	ti	o	n	S
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Dimensions

Material substrate	Made from brass	Base	Projection	Overall height
Certifications	Meets ANSI/BHMA 156.16	2 5/16" H x 1/2" W	3 1/2"	41/2"

507B

Rhodes wardrobe hook

- Decorative design is ideal for all installations
- Design complements Rhodes Series pulls and levers
- Surface mount
- Packaged with fasteners for wood applications

Specifications

Dimensions

Material substrate	Made from brass	Base	Projection	
Certifications	ifications Meets ANSI/BHMA 156.16] ¹⁵ / ₁₆ "	

508

Greenwich coat and hat hook

- Decorative design is ideal for all installations
- Design complements Greenwich Series pulls and levers
- Surface mount
- Packaged with fasteners for wood/drywall applications

Specifications

Dimensions

Material substrate	Made from brass	Base	Projection	Overall height
Certifications	Meets ANSI/BHMA 156.16	2" H x 1 1/2" W	3 5/16"	5 1/2"

Finish availability

Models	Description	605	613	622	625	626
506	Plymouth coat and hat hook					•
507	Rhodes coat and hat hook					
507B	Rhodes wardrobe hook					
508	Greenwich coat and hat hook					
508C	Greenwich coat and hat hook, concealed mount	•			•	
509C	Tubular coat and hat hook, concealed mount					
510C	Latitude coat and hat hook, concealed mount	•			•	•
510BC	Latitude wardrobe hook, concealed mount					
511BC	Century wardrobe hook, concealed mount	•			•	•
554	Century coat and hat hook					
558B	Orbit wardrobe hook	•	•			
559B	Tubular wardrobe hook				•	•
_						





Decorative hooks

5080

Greenwich coat and hat hook

- Concealed mount
- Decorative design is ideal for all installations
- Design complements Greenwich Series pulls and levers
- Concealed mount packaged with set screw
- Packaged with fasteners for wood/drywall applications

Specification	S
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Material substrate	Made from brass
Certifications	Meets ANSI/BHMA 156.16

Dimensions

Base	Projection	Overall height
2" H x 1 1/2" W	3 11/16"	51/2"

509C

Tubular coat and hat hook

- Concealed mount
- Decorative design is ideal for all installations
- Design complements Tubular Series pulls and levers
- Concealed mount packaged with set screw and allen wrench
- Packaged with fasteners for wood/drywall applications

Specifications

Material substrate	Made from brass
Certifications	Meets ANSI/BHMA 156.16

Dimensions

Base	Projection	Overall height
1 15/16" diameter	3 1/4"	5 11/16"

510C

Latitude coat and hat hook

- Concealed mount
- Decorative design is ideal for all installations
- Design complements Latitude Series pulls and levers
- Concealed mount packaged with set screw and allen wrench
- Packaged with fasteners for wood/drywall applications

Specifications

=	
Material substrate	Made from brass
Certifications	Meets ANSI/BHMA 156.16

Dimensions

Base	Projection	Overall height
1 15/16" diameter	3 3/4"	5 ¹¹ / ₁₆ "

510BC

Latitude wardrobe hook

- Concealed mount
- Decorative design is ideal for all installations
- Design complements Latitude Series pulls and levers
- Concealed mount packaged with set screw and allen wrench
- Packaged with fasteners for wood/drywall applications

Specifications

Dimensions					
	:		-:		
	 ım	en	SI	nn	15

Material substrate	Made from brass
Certifications	Meets ANSI/BHMA 156.16

Difficitions		
Base	Projection	
1 15/16" diameter	31/4"	

508C, 509C, 510C and 510BC Finishes

ВНМА	Description	Substrate	Finish
605	Bright brass	Brass	605
613	Oil rubbed bronze	Brass	613
622	Matte black	Brass	BLK
625	Bright chrome	Brass	625
626	Satin chrome	Brass	626
_	Aged bronze	Brass	643e/716









Decorative hooks

511BC

Century wardrobe hook

Miscellaneous hardware

- Concealed mount
- Decorative design is ideal for all installations
- Design complements Century Series Pulls and Levers
- Concealed mount
- Pre-installed fastener for wood applications

Specifications

Dimensions

Material substrate	Made from brass
Certifications	Meets ANSI/BHMA 156.16

Base	Projection
1" H x ³ / ₄ " W	1 1/2"

Finishes

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	605
613	Oil Rubbed Bronze	Brass	613
622	Matte Black	Brass	BLK
625	Bright Chrome	Brass	625
626	Satin Chrome	Brass	626
_	Aged Bronze	Brass	643e/716

For other colors, consult factory.

543

Camelot coat and hat hook

- Decorative design is ideal for all installations
- Design complements Camelot Series pulls and levers
- Surface mount
- Packaged with fasteners for wood applications

Specifications

Dimensions

Material substrate	Made from stainless steel
Certifications	Meets ANSI/BHMA 156.16

Base	Projection	Overall height
2" H x 13/16" W/	21/2"	5 1/2"

543B

Camelot wardrobe hook

- Decorative design is ideal for all installations
- Design complements Camelot Series pulls and levers
- Surface mount
- Packaged with fasteners for wood applications

Sp	ecifications	
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Dimensions

Material substrate	Made from stainless steel
Certifications	Meets ANSI/BHMA 156.16

Base	Projection
2" H x ¹³ / ₁₆ " W] 11/16"

543 and 543B Finishes

BHMA	Description	Substrate	Finish	
629	Bright Stainless	Stainless steel	US32	
630	Satin Stainless	Stainless steel	US32D	



Decorative hooks

554

Century coat and hat hook

- Decorative design is ideal for all installations
- Design complements Century Series pulls and levers
- Surface mount
- Packaged with fasteners for wood/drywall applications

Specifications		Dimensions			
Material substrate	Made from cast brass	Base	Projection	Overall height	
Certifications	Meets ANSI/BHMA 156.16	2" diameter	41/4"	4 7/8"	
Finishes					
ВНМА	Description	Substrate		Finish	
605	Bright Brass	Brass		605	
619	Satin Nickel	Brass		619	
622	Matte Black	Brass		BLK	
625	Bright Chrome	Brass		625	
626	Satin Chrome	Brass		626	

Brass

643e/716

For other colors, consult factory.

558B

Orbit wardrobe hook

Decorative design is ideal for all installations

Aged Bronze

- Design complements Orbit Series pulls and levers
- Concealed mount packaged with set screw
- Packaged with fasteners for wood/drywall applications

Specifications		Dimensions	
Material substrate	Made from cast brass	Base	Projection
Certifications	Meets ANSI/BHMA 156.16	3 5/8" H x 3/4" W	2 7/8"

559B

Tubular wardrobe hook

- Decorative design is ideal for all installations
- Design complements Tubular Series pulls and levers
- Surface mount
- Packaged with fasteners for wood/drywall applications

Specifications		
Made from cast brass	Base	Projection
Meets ANSI/BHMA 156.16	2" diameter	1 5/ ₁₆ "

558B and 559B Finishes

ВНМА	Description	Substrate	Finish
605	Bright brass	Brass	605
613	Oil rubbed bronze	Brass	613
619	Satin nickel	Brass	619
622	Matte black	Brass	BLK
625	Bright chrome	Brass	625
626	Satin chrome	Brass	626
_	Aged bronze	Brass	643e/716







Window hardware

Miscellaneous hardware Window hardware

Ives offers a variety of window hardware lifts, locks, casement fastners, and adjusters designed to secure windows and prevent rattle. Choose from a wide array of finishes and designs for your unique application.









Window hardware

07

Window lock

- Designed low to the sash for superior strength and greater resistance to breakage
- Vertical and horizontal camming action for snug, non-rattling fit
- Heavy gauge springs provide long-wearing action
- Packaged with fasteners for wood applications

Specifications	
Material substrate	Made from cast brass or aluminum
Certifications	Meets ANSI/BHMA 156.16, L33121

Dimensions

Base	Strike	
15/16" x 2 9/16"	5/8" x 2 9/16"	

Finishes - brass

ВНМА	Description	Substrate	Finish
605	Bright brass	Brass	B3
619 622	Satin nickel	Brass	B15
622	Matte black	Brass	B-BLK
625	Bright chrome	Brass	B26
626	Satin chrome	Brass	B26D
_	Aged bronze	Brass	B-643e/716

Finishes - aluminum

ВНМА	Description	Substrate	Finish
666	Bright brass	Aluminum	A3
_*	Blackened brass	Aluminum	A5
703	Oil rubbed bronze	Aluminum	A10B
669	Bright nickel	Aluminum	A14
670	Satin nickel	Aluminum	A15
672	Bright chrome	Aluminum	A26
702	Satin chrome	Aluminum	A26D
673	Aluminum clear coat	Aluminum	A92
_	Aged bronze	Aluminum	A-643e/716
_	Matte black	Aluminum	A-BLK
_	White	Aluminum	A-W

^{*}Only available in Slim-Pak of 25. For other colors, consult factory.

90

Side window lock

- May be used singularly for small windows or in pairs for large windows
- Cam action eliminates rattles and holds window firmly in desired position
- Packaged with fasteners for wood applications

Specifications

-	
Material substrate	Made from aluminum
Certifications	Meets ANSI/BHMA 156.16

Dimensions

1³/₄" H x 1¹/₈" W

Finishes - Aluminum

внма	Description	Substrate	Finish	
666	Bright brass	Aluminum	A3	





Miscellaneous hardware Window hardware

Bar window lift

- Facilitates opening of window in a safe manner
- Can also be used as a drawer or utility pull
- Packaged with fasteners for wood applications

Specifications

Dimensions

Dimensions

Material substrate	Made from solid brass or aluminum	Base	Projection
Certifications	Meets ANSI/BHMA 156.16	1 1/8" H x 4"	1 1/16"

Finishes - brass

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	B3
609	Blackened Brass	Brass	B5
619	Satin Nickel	Brass	B15
622	Matte Black	Brass	B-BLK
625	Bright Chrome	Brass	B26
626	Satin Chrome	Brass	B26D
_	Aged Bronze	Brass	B-643e/716

Finishes - aluminum

ВНМА	Description	Substrate	Finish
666	Bright Brass	Aluminum	A3
_	Blackened Brass	Aluminum	A5
669	Bright Nickel	Aluminum	A14
670	Satin Nickel	Aluminum	A15
672	Bright Chrome	Aluminum	A26
702	Satin Chrome	Aluminum	A26D
673	Aluminum Clear Coat	Aluminum	A92
_	Aged Bronze	Aluminum	A-643e/716
_	Matte Black	Aluminum	A-BLK
_	White	Aluminum	A-W

For other colors, consult factory.

Casement fastener

- For use on windows to provide weather-tight fastening and security
- Also ideal for securing louvered doors and small doors
- Packaged with three strikes: Surface Strike (SS), Rim Strike (RS), Mortise Strike (MS)
- Packaged with fasteners for wood applications

Specifications

•			
Material substrate	Made from solid brass or aluminum	Base	Projection
Certifications	Meets ANSI/BHMA 156.16	15/8" H x 7/8"	13/8"

Finishes - Brass

BHMA	Description	Substrate	Finish
605	Bright Brass	Brass	B3
609	Blackened Brass	Brass	B5
619	Satin Nickel	Brass	B15
625	Bright Chrome	Brass	B26
626	Satin Chrome	Brass	B26D

Finishes - Aluminum

ВНМА	Description	Substrate	Finish
666	Bright brass	Aluminum	А3
_	Blackened brass	Aluminum	A5
703	Oil rubbed bronze	Aluminum	A10B
669	Bright nickel	Aluminum	A14
673	Aluminum clear coat	Aluminum	A92











Window hardware

66

Casement fastener

- For use on windows to provide weather-tight fastening and security
- Also ideal for securing louvered doors and small doors
- Packaged with three strikes: Surface Strike (SS), Rim Strike (RS), or Mortise Strike (MS)
- Packaged with fasteners for wood applications



္ဂ	Surface
().	Surface Strike (SS)
8	Strike (SS)

Rim Strike (RS)



Specifications

Material substrate	Made from solid brass or aluminum
Certifications	Meets ANSI/BHMA 156.16

Base	Projection
2 1/16" H x 1 1/16"	1 7/8"

Dimensions

Finishes - brass

ВНМА	Description	Substrate	Finish
605	Bright Brass	Brass	B3
609	Blackened Brass	Brass	B5
619	Satin Nickel	Brass	B15
625	Bright Chrome	Brass	B26
626	Satin Chrome	Brass	B26D
_	Aged Bronze	Brass	B-643e/716

Finishes - aluminum

ВНМА	Description	Substrate	Finish
666	Bright Brass	Aluminum	A3
_	Blackened Brass	Aluminum	A5
669	Bright Nickel	Aluminum	A14
673	Aluminum Clear Coat	Aluminum	A92

For other colors, consult factory.

71

Casement adjuster

- Securely holds casement window in any position
- Can also be used to hold cabinet lids and drafting table tops in various positions
- Available in 10" and 12" lengths
- Packaged with fasteners for wood applications

Specifications

Material substrate Made from solid brass		
Certifications	Meets ANSI/BHMA 156.16	

Dimensions

Tube	Projection	Sash plate	Sill plate
3/8" X 5/8"	1"	 Brass: 1 5/8" high x 5/8" wide 	2 1/4" x 15/16" wide
		 Steel: 2 x 5/8" wide 	

Finishes

	1 11101100			
внма	Description	Substrate	Finish	
605	Bright Brass	Brass	В3	
625	Bright Chrome	Brass	B26	



Introduction

Rescue hardware

Ives also offers rescue hardware designed to address a blocked doorway caused by an incapacitated patient, which is a problem often encountered by healthcare professionals. Used in conjunction with center hung pivots, rescue hardware allows a bi-directional door swing in emergency situations.









Rescue hardware

Used in conjunction with center hung pivots, rescue hardware allows a bi-directional door swing in emergency situations. When a patient becomes trapped behind an inward swinging door, the center tong of the emergency stop depresses allowing the door to swing in the opposite direction without causing damage to the frame.

299AL/299AB/299AS, 299RB / 299RS

Emergency stops and rescue strikes

- 299AL Emergency stop; 299AB Emergency stop assembly offset, 299AS Emergency stop assembly - center
- 299RB Rescue strike offset, 299RS Rescue strike center
- Center or offset mounting styles
- 7 model fits 5 ³/₄" frame and -8 model fits 6 ³/₄" frames
- Fits 1³/₄" door thickness (custom sizes available, consult factory)
- Must be used with center hung pivots such as Ives models: 7253, 7255, 7255J, 7256, and 7259
- Cannot be used with deadbolt applications
- Cannot be used with mortise locks that have deadlocking auxiliary latches
- Packed with 8-32 x ½" fasteners for hollow metal applications

Specifications

Material substrate	Made from stainless steel
Certifications	Meets ANSI/BHMA A1882

Dimensions

7 model	8 model	Emergency stop only
6 ³ / ₄ " x 2 ³ / ₄ "	7 ³ / ₄ " x 2 ³ / ₄ "	1 10/16" x 4 1/2"
Used with 5 3/4" frame	Used with 6 3/4" frame	

Finishes

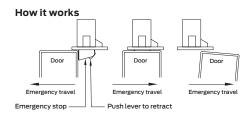
ВНМА	Description	Substrate	Finish
630	Stainless steel	Stainless	630

For other colors, consult factory,









Things to consider when ordering

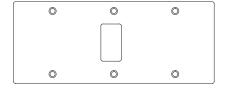
Rescue hardware must consist of two components: a stop and a strike. The components can be ordered as two separate items (with one component mounted above the other on the frame), or as one assembly with integrated components.

Separate components

Rescue strike only

(available in -7 or -8 model)

Center 299RS



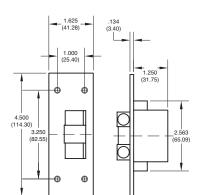
Offset 299RB



Note: Refer to templates for dimensional details.

Emergency stop only

299AL (required to complete assembly)





Integrated components

Emergency stop assemblies

(available in -7 or -8 model)

Center 299AS

0

0

0

0

0

0

Notes

About Allegion

Allegion (NYSE: ALLE) is a global pioneer in seamless access, with leading brands like CISA®, Interflex®, LCN®, Schlage®, SimonsVoss® and Von Duprin®. Focusing on security around the door and adjacent areas, Allegion secures people and assets with a range of solutions for homes, businesses, schools and institutions. Allegion had \$2.7 billion in revenue in 2020, and its security products are sold around the world.

For more, visit www.allegion.com

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