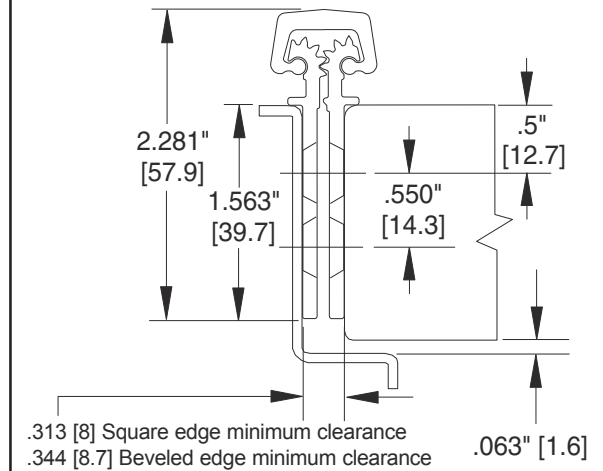
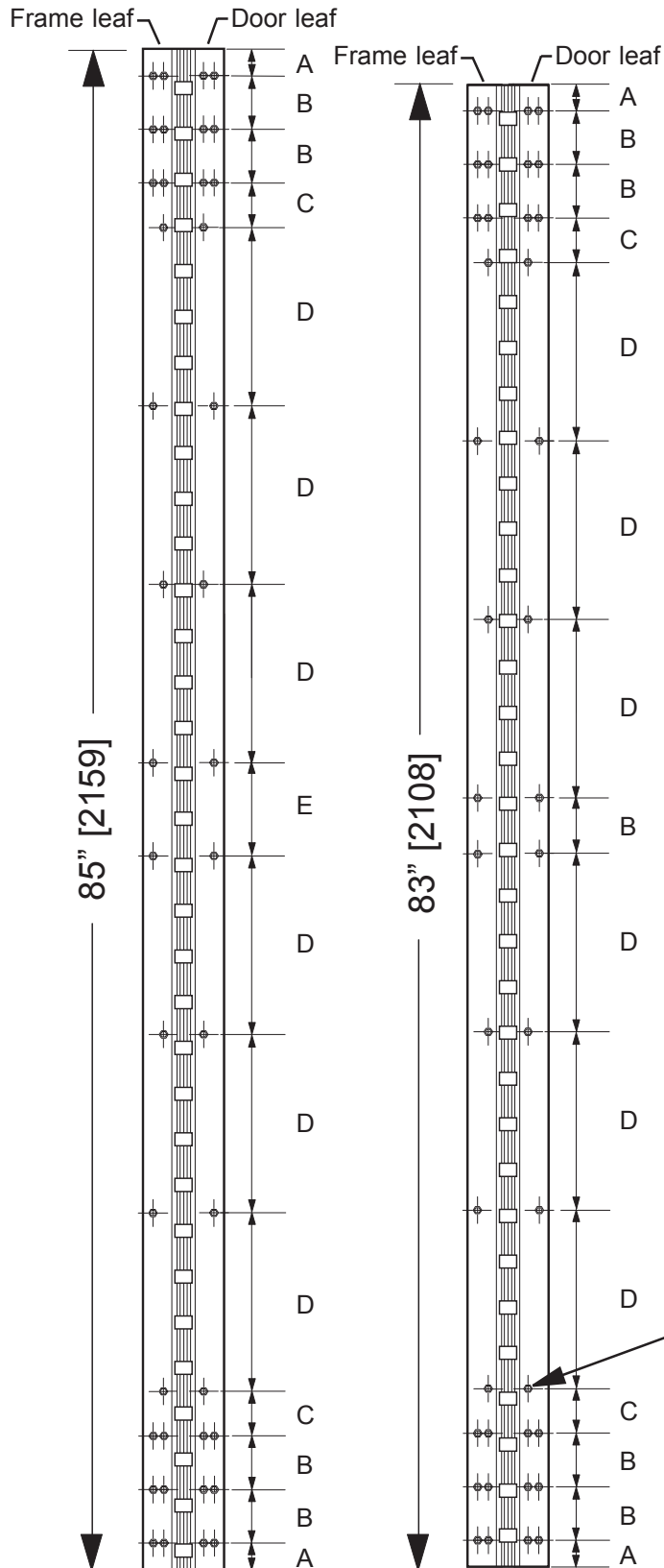




Vertical distance between holes

	Inch	mm
A	1.5"	38.1
B	3"	76.2
C	2.5"	63.5
D	10"	254
E	5"	127

Total Door Undersizing

Single Square Edge Door – 15/32"
 Single Bevel Edge Door – 1/2"
 Pair of Doors, each leaf, Square Edge Door – 7/16"
 Pair of Doors, each leaf, Bevel Edge Door – 15/32"

Reinforcement recommended for six hole pattern at top and bottom of each leaf of hinge.

Hole Preparation (40 places)

Metal frame:

Standard self drilling self tapping screws - No drilling required
 Optional thread forming screws - #13 or 3/16" drill

Wood frame:

5/32" drill, 1.5" deep

IVES

112HD 83" & 85" Concealed
 Continuous Hinge Profile Template



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Note: Dimensions in [] are millimeters

Template
 Number

829221-00_D