Table Of Contents

Flush Bolts	page
FB31, FB32, FB33 Automatic Flush Bolt	
FB41, FB42 Automatic Flush Bolt	C3
FB51, FB52, FB53 Automatic Flush Bolt	C4
FB61, FB62 Constant Latching Flush Bolt	
261 Manual Flush Bolt	C6
262 Manual Flush Bolt	C6
265 Manual Flush Bolt	C7
FB358 Manual Flush Bolt	C8
FB457 Manual Flush Bolt	C9
FB458 Manual Flush Bolt	C10
DP1, DP2 Dust Proof Strike	C11
Coordinators	
COR Series Bar Coordinator	C12
FL Series Filler bar	C12
MB1, MB2 Mounting Brackets	C13
MB1F, MB2F, MB3F Mounting Brackets	C13
MB1V, MB2V, MB3V Mounting Brackets	C13
COR7G, CORG Gravity Coordinator	C14
CB1 Carry Bar	C14
How to order	C15
Special factory prep	C16





Meets ANSI A156.3 Type 25.
UL Listed 3 Hour Fire Doors 8'0" x 10'0"



Meets ANSI A156.3 Type 25.
UL Listed 3 Hour Fire Doors 8'0" x 8'0"

FB31P Top and Bottom Bolts (Pair)

- Fully Automatic—inactive door is latched, bolts are extended when active door closes, door is unlatched, bolts retract when active door is opened.
- Low Actuation Forces—Top Bolt Has No Spring Tension.
- Fits standard ANSI A115.4 Door Frame Preparations.
- Non-handed.
- Bolt throw is 3/4" with a 7/8" vertical adjustment.
- Bolt backset is 3/4"
- Standard Rod Length is 12", which is measured from the center
 of the flush bolt body to the bolt tip. Optional rod lengths available
 for top bolt only on non-fire rated openings—18", 24", 36" and 48.

DP1 or DP2 optional dust proof strike available, see page C11.

FB31T Top Bolt Only FB31B Bottom Bolt Only

FB32 Top Bolt with Auxiliary Fire Latch

 FB32 Model with Auxiliary Fire Latch eliminates the bottom bolt and is UL Listed for Fire Doors.

FB33 Top Bolt with Auxiliary Fire Latch and Retrofit Plate

 FB33 Model with Auxiliary Fire Latch eliminates the bottom bolt and includes a retrofit plate to cover existing bottom bolt prep. UL Listed for Fire Doors.

Dimensions

Body Size: 1" Wide x 6-3/4" Long x 2" Deep

Guide Size: 1" Wide x 1-27/32" Long x 27/32" High x 3/32" Thick

Strike Size: 15/16" Wide x 2-1/4" Long x 1/16" Thick Rub Plate Size: 1-1/4" Wide x 1-11/16" Long x 3/64" Thick Auxiliary Fire Latch Size: 1" Wide x 1-3/4" Long x 3-1/4" Deep Retrofit Plate Size: 1" Wide x 6-3/4" Long x 3/32" Thick

Ives Number	US3	US4	US10	US10B	US32	US32D	
ВНМА	605	606	612	613	629	630	

Automatic Flush Bolts — Wood Doors





Meets ANSI A156.3 Type 25.
UL Listed 90 Minute Fire Doors 8'0" x 8'0"

FB41P Top and Bottom Bolts (Pair)

- Fully Automatic—inactive door is latched, bolts are extended when active door closes, door is unlatched bolts retract when active door is opened.
- · Low Actuation Forces—Top Bolt Has No Spring Tension.
- Non-handed.
- Bolt throw is 3/4" with a 7/8" vertical adjustment.
- Bolt backset is 3/4"

DP1 or DP2 optional dust proof strike available, see page C11.

FB41T Top Bolt Only FB41B Bottom Bolt Only

FB42 Top Bolt with Auxiliary Fire Latch

 FB42 Model with Auxiliary Fire Latch eliminates the bottom bolt and is UL Listed for Fire Doors.



Meets ANSI A156.3 Type 25.
UL Listed 20 Minute Fire Doors 8'0" x 8'0"

Dimensions

Body Size: 1" Wide x 8-1/2" Long x 2" Deep Guide Size: 1" Wide x 6" Long x 1/8" Thick

Strike Size: 15/16" Wide x 2-1/4" Long x 1/16" Thick Rub Plate Size: 1-1/4" Wide x 1-11/16" Long x 3/64" Thick Auxiliary Fire Latch Size: 1" Wide x 1-3/4" Long x 3-1/4" Deep

Ives Number	US3	US4	US10	US10B	US32	US32D
ВНМА	605	606	612	613	629	630



Meets ANSI A156.3 Type 27. UL Listed 3 Hour Fire Doors 8'0" x 10'0"

FB51P Top and Bottom Bolts (Pair)

- Constant Latching—inactive door remains latched until the active door is opened, releasing the automatic bottom bolt and then the top bolt can be manually released. Inactive door will relatch automatically when closed.
- Low Actuation Forces.
- Fits standard ANSI A115.4 Door and Frame Preparations.
- · Non-handed.
- 3/4" bolt throw with a 7/8" vertical adjustment.
- 3/4" backset
- Standard Rod Length is 12", which is measured from the center of the flush bolt body to the bolt tip. Optional rod lengths available for top bolt only on non-fire rated openings—18", 24", 36" and 48".

DP1 or DP2 optional dust proof strike available, see page C11.

FB51T Top Bolt Only

FB52 Top Bolt with Auxiliary Fire Latch

FB52 Model with Auxiliary Fire Latch eliminates the bottom bolt and is UL Listed for Fire Doors.

FB53 Top Bolt with Auxiliary Fire Latch & Retrofit Plate

 FB53 Model with Auxiliary Fire Latch eliminates the bottom bolt and includes a retrofit plate to cover existing bottom bolt prep. UL Listed for Fire Doors.

Dimensions

Body Size: 1" Wide x 6-3/4" Long x 2" Deep

Guide Size: 1" Wide x 1-27/32" Long x 11/16" High x 3/32" Thick

Strike Size: 15/16" Wide x 2-1/4" Long x 1/16" Thick

Rub Plate Size: 1-1/4" Wide x 1-11/16" Long x 3/64" Thick Auxiliary Fire Latch Size: 1" Wide x 1-3/4" Long x 3-1/4" Deep

Retrofit Plate Size: 1" Wide x 6-3/4" Long x 3/32" Thick

1 111151165							
Ives Number	US3	US4	US10	US10B	US32	US32D	
ВНМА	605	606	612	613	629	630	



Meets ANSI A156.3 Type 27.
UL Listed 3 Hour Fire Doors 8'0" x 10'0"

Constant Latching Flush Bolts – Wood Doors



Meets ANSI A156.3 Type 27. UL Listed 90 Minute Fire Doors 8'0" x 8'0"

FB61P Top and Bottom Bolts (Pair)

- Constant Latching—inactive door remains latched until the active door is opened, releasing the automatic bottom bolt and then the top bolt can be manually released. Inactive door will relatch automatically when door closes.
- Low Actuation Forces.
- · Non-handed.
- Bolt throw is 3/4" with a 7/8" vertical adjustment.
- Bolt backset is 3/4"

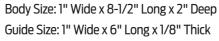
DP1 or DP2 optional dust proof strike available, see page C11.

FB61T Top Bolt Only

FB62 Top Bolt with Auxiliary Fire Latch

FB62 Model with Auxiliary Fire Latch eliminates the bottom bolt and is UL Listed for Fire Doors...

Dimensions



Strike Size: 15/16" Wide x 2-1/4" Long x 1/16" Thick Rub Plate Size: 1-1/4" Wide x 1-11/16" Long x 3/64" Thick Auxiliary Fire Latch Size: 1" Wide x 1-3/4" Long x 3-1/4" Deep

Ives Number	US3	US4	US10	US10B	US32	US32D	
BHMA	605	606	612	613	629	630	



Meets ANSI A156.3 Type 27. UL Listed 20 Minute Fire Doors 8'0" x 8'0"



Meets ANSI/BHMA A156.16, L04201.



Meets ANSI/BHMA A156.16, L04201.

261 Flush Bolt

- An exceptionally smooth working flush bolt with sharp, crisp lines.
- Double action spring design provides automatic holding of brass bolt in projected or retracted position, and assures ease of operation in conjunction with deep cup finger hole.
- Made from polished cast brass.
- Bolt tip is 5/16" Diameter
- Bolt throw is 3/4"
- Bolt backset is 15/32"

Dimensions

Body Size: 3/4" Wide x 4" Long x 1-1/8" Deep Strike Size: 5/8" Wide x 1-1/2" Long

Finishes

Ives Number	B3	B5	B10B	B15	B26	B26D	
ВНМА	605	609	613	619	625	626	

262 Flush Bolt

- An exceptionally smooth working flush bolt with sharp, crisp lines.
- Double action spring design provides automatic holding of brass bolt in projected or retracted position, and assures ease of operation in conjunction with deep cup finger hole.
- Made from polished cast brass.
- Bolt tip is 1/2" Diameter
- · Bolt throw is 1"
- Bolt backset is 15/32"

Dimensions

Body Size: 3/4" W x 6" L x 1-11/32" D Strike Size: 7/8" W x 1-3/4" L

Ives Number	В3	B5	B10B	B15	B26	B26D	
ВНМА	605	609	613	619	625	626	



Meets ANSI/BHMA A156.16, L04201.

265 **Flush Bolt**

- A flush bolt with radiused bottom faceplate designed specifically for simple one-step router installation.
- Double action spring design provides automatic holding of brass bolt in projected or retracted position, and assures ease of operation in conjunction with deep cup finger hole.
- Faceplate is polished solid brass; bolt is made from aluminum zinc alloy.
- Bolt tip is 1/2" Diameter Bolt throw is 1"
- Bolt backset is 1/2"

Dimensions

Body Size: 3/4" W x 6" L x 1-7/16" D Strike Size: 7/8" W x 1-3/4" L

Ives Number	В3	B5	B10B	B15	B26	B26D
BHMA	605	609	613	619	625	626



Meets ANSI/BHMA A156.16, L04261. UL Listed 90 Minute Fire Doors 8'0" x 10'0"

FB358 Top or Bottom Bolts

- When the active door is opened, the lever can be moved to the 'up' position, retracting the bolt and allowing the inactive leaf to be opened. When the inactive leaf is closed, the lever can be moved to the 'down' position, projecting the bolt into the strike and securely locking the inactive leaf.
- Reduces installation costs; requires only simple router mortise at top and bottom corners of doors.
- Door strength and rigidity maintained by tying door faces to reinforcing extensions on guide with machine screws and bearing washers, not supplied.
- Non-handed.
- Bolt tip 1/2" diameter Bolt throw is 3/4" with a 7/8" vertical adjustment. Bolt backset is 3/4"
- Not available for rabbeted door installations.

DP1 or DP2 optional dust proof strike available, see page C11.

Dimensions

Body Size: 1" Wide x 6-3/4" Long x 1-3/8" Deep Guide Size: 1" Wide x 2-1/2" Long x 5/64" Thick Strike Size: 15/16" Wide x 2-1/4" Long x 5/64" Thick

Ives Number	US3	US4	US10	US10B	US15	US26	US26D	
ВНМА	605	606	612	613	619	625	626	

Manual Flush Bolts – Metal Doors



Meets ANSI/BHMA A156.16, L04251. UL Listed 3 Hour Fire Doors 8'0" x 10'0"

FB457 Top or Bottom Bolts

- When the active door is opened, the lever can be moved to the 'up' position, retracting the bolt and allowing the inactive leaf to be opened. When the inactive leaf is closed, the lever can be moved to the 'down' position, projecting the bolt into the strike and securely locking the inactive leaf.
- Simplified installation in metal frames. Round bolt head requires only a punched hole. Use of strike optional. Special design of guide and flat sided bolt tip to prevent bolt rotation.
- · Non-handed.
- Bolt tip is 1/2" Diameter.
- Bolt throw is 3/4" with a 7/8" vertical adjustment.
- Bolt backset is 3/4"
- Standard Rod Length is 12", which is measured from the center
 of the flush bolt body to the bolt tip. Optional rod lengths available 6", 9", 18" and 24" for fire rated doors. Optional rod lengths available 6", 9", 18", 24", 30", 36" and 48" for non-fire rated doors.

DP1 or DP2 optional dust proof strike available, see page C11.

Dimensions

Body Size: 1-1/4" Wide x 6-3/4" Long x 1-1/8" Deep

Guide Size: 1" Wide x 2" Long x 5/64" Thick

Strike Size: 15/16" Wide x 2-1/4" Long x 5/64" Thick

Ives Number	US3	US4	US10	US10B	US15	US26	US26D
ВНМА	605	606	612	613	619	625	626



Meets ANSI/BHMA A156.16, L04251. UL Listed 90 Minute Fire Doors 8'0" x 10'0"

FB458 Top or Bottom Bolts

- When the active door is opened, the lever can be moved to the 'up' position, retracting the bolt and allowing the inactive leaf to be opened. When the inactive leaf is closed, the lever can be moved to the 'down' position, projecting the bolt into the strike and securely locking the inactive leaf.
- Simplified installation in metal frames. Round bolt head requires only a punched hole. Use of strike optional. Special design of guide and flat sided bolt tip to prevent bolt rotation.
- Non-handed.
- Bolt tip is 1/2" diameter.
 Bolt throw is 3/4" with a 7/8" vertical adjustment.
 Bolt backset is 3/4"
- Standard Rod Length is 12", which is measured from the center of the flush bolt body to the bolt tip. Optional Rod Lengths available -6", 9", 18" and 24" for fire rated Doors. Optional Rod lengths available - 6", 9", 18", 24", 30", 36" and 48" for non-fire rated doors.

DP1 or DP2 optional dust proof strike available, see page C11.

Dimensions

Body Size: 1" Wide x 6-3/4" Long x 1-1/8" Deep Guide Size: 1" Wide x 2" Long x 5/64" Thick

Strike Size: 15/16" Wide x 2-1/4" Long x 5/64" Thick

Ives Number	US3	US4	US5	US10	US10B	US15	US26	US26D	
ВНМА	605	606	609	612	613	619	625	626	