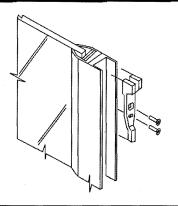
When you are using an OHCC (Over Head Concealed Closer)

Place an Arm (top) and Pivot (bottom) into the rail.

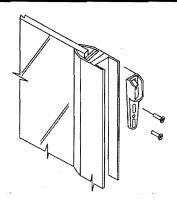
When you are using a Floor Mount Closer

- Place an Arm (bottom), and Pivot (top) into the rail



Top Rail

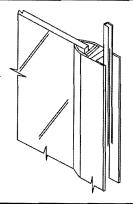
Drill and tap 1/4-20 holes in bottom rail of door as shown. Install pivot bearing retainer in bottom of door using two 1/4-20 X5/8" pan head machine screws and lock washers.



Bottom Rail

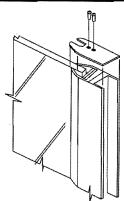
Drill or drill and tap holes in top of door as shown. Place arm in door by placing arm pin in 1/4" hole. install arm by using two 1/4-20 X5/8" pan head machine screws and lock washers. Center arm in the top rail by adjusting the two 1/4X20X1" hex head centering bolts.

Note: Make sure after door is installed, the two 1/4-20X1" socket head clamp bar cap screws with lock washers are tightened strongly.



Slide the washer strip into the end of the rail as shown. (optional)

> inside and/or outside and/or both side of the rail. But this installation must come after arm or pivot installation.



After all the installation (arm, pivot and weather strip) is finished, Install the end cap by using two screws as shown.