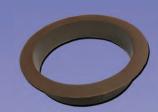




Injection Molded Plastic Manufacturing



Quality Components Since 1973













Company Story

Welcome to Hughes Supply Company

The Hughes Supply Company was founded in 1973 by **Robert Ted Hughes**. Ted started with a simple philosophy; Provide customers with **Quality Products**, **Prompt Courteous Service**, and **Competitive Prices**.

Today, the **Hughes Supply Company** still manufactures high quality injection molded plastic parts on state-of-the-art equipment in our 130,000 square foot manufacturing facility located in Thomasville, NC. We operate around the clock production geared for both minimum and maximum production runs. Our 42 molding presses ranging from 50 to 750 tons are capable of producing precision tolerances out of virtually any thermoplastic material and in a wide variety of colors.

We are a **Plastic Component Manufacturer** specializing in custom molded plastics for all industries including *Display, Fencing, Furniture, Kitchen Cabinets, Window & Door,* etc. All our products are proudly made in America.

Our services include Injection Molding, In-house Tool & Die, Product Design, Automated Packaging, Hot Stamping, Heat Sealing, Pad Printing, 3D Printing, Sonic Welding, and Component Assembly.







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HUGHES SUPPLY

Injection Molded Plastic
Manufacturing

QUALITY SERVICE VALUE

OVER 43
YEARS OF
INJECTION
MOLDING
EXPERIENCE



Injection Molded Plastic Manufacturing







Hughes Supply Company 175 Kanoy Road Thomasville, NC 27360

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Bumpers



H-0507

(3/8" x 7/8" x 3/32")



H-0508

3/16" head thickness 7/16" stud length (bore 1/4" hole)



H-0509

1/8" head thickness 3/8" stud length (bore 1/4" hole)



H-0510

5/16" head thickness 3/8" stud length (bore 5/16" hole)



H-0511

3/16" head thickness 3/8" stud length (bore 5/16" hole)



H-0512

5/32" head thickness 7/16" stud length (bore 1/4" hole)



H-0513

1/8" head thickness 5/8" stud length (bore 1/4" hole)



H-0516

9/64" head thickness 11/32" stud length (bore 3/16" hole)

HUGHES SUPPLY

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Hughes Supply Company manufactures a variety of Bumpers for use in all types of Furniture, Cabinets and Displays. Bumpers can be used on doors, drawer fronts, glass table tops, and anywhere extra cushion and protection of surface is needed.



All **Hughes Supply Bumpers**

come in Black, Clear, and Natural finish. A variety of pin and head configurations are available from stock.



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Injection Molded Plastic Manufacturing

Hughes Supply Company manufactures a variety of Corner Blocks and Braces for use in all types of Casegoods including Kitchen and Bath Cabinets, Dressers, Chests, Night Stands, and anywhere extra strength and squareness of the case are desired.



All **Hughes Supply Corner Blocks** are constructed of High Density Polyethylene (HDPE) for increased strength and durability.



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Corner Blocks



H-0424 Staple on attachment (3/4" h x 3-1/2" w x 2-1/2" d)



H-0436 Screw on attachment (3/4" h x 4-1/2" w x 3" d)



H-0440 Staple on attachment (3/4" h x 3-5/8" w x 2-1/4" d)



H-0441Staple on attachment
(3/4" h x 3-5/8" w x 2-1/2" d)



H-0442 Staple on attachment (3/4" h x 3-5/8" w x 2-1/2" d)

Corner Blocks



H-0444

Screw on attachment (23/32" h x 5-3/8" w x 3-3/4" d)



H-0445

Staple on attachment (3/4" h x 3-5/8"" w x 2-1/2" d)



H-0446

Staple on attachment (3/4" h x 3-1/2" w x 2-1/2" d)



H-0449

Staple on attachment (3/4" h x 3-5/8" w x 2-1/2" d)



H-0460

Staple on attachment (3/4" h x 3-5/8" w x 2-5/8" d)

<u>HUGHES</u> SUPPLY

Injection Molded Plastic
Manufacturing

Corner Blocks can be screwed or stapled to the top or bottom of casegoods as needed. Most available styles include screw bosses for countertop, desk or dresser top fastening. Hughes Supply Corner Blocks are available in a variety of colors.

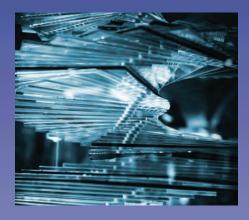


These **Corner Blocks** are made in a wide variety of configurations allowing for multiple alignment and attachment methods.

To find the appropriate Corner Block to fit your particular application, please contact your **Hughes Supply Company** representative.

Injection Molded Plastic Manufacturing

Hughes Supply Company manufactures a variety of Corner and Edge Protectors to help prevent damage to glass, wood and other types of panels. Corner Protectors are made from HDPE (High Density Polyethylene) for strength and durability.



Depending on the panels size and material construction, Hughes corner protectors can be friction fit, stapled or taped to stay in place while the item is being packaged.



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Corner Protectors



H-0215Fits panel up to 1/4" thick

(3/8" h x 3" w x 2-1/8" d)



H-0448 (2" h x 4" w x 3-1/4" d)



H-0473Fits panel up to 5/8" thick
(21/32" h x 2-1/8" w x 1-1/2" d)



H-0474Fits 1/2" panel
(27/32" h x 21/32" w x 23/32" d)



H-0478 (21/32" h x 2" w x 1-13/32" d)

Dowel Pins



H-085 (8mm x 28mm)



H-0198 (6.25mm x 31mm)



H-0199 (9.5mm x 31.50mm) Table Pin



H-0200 (8mm x 35mm)



H-0325 (5.3mm x 36mm)



H-0395 (8.3mm x 37.2mm)

HUGHES SUPPLY

Injection Molded Plastic Manufacturing

Dowel Pins are used for the joining together of two pieces of wood, metal, plastic, etc., to prevent motion or slipping. Typical uses include frame and door construction, shelf location, case erecting and panel alignment. The Hughes Supply Company manufactures various dowel pin configurations to satisfy a wide variety of joinery and construction applications.



Hughes Supply Dowel Pins are made of Nylon for superior strength and longevity. Most of the standard configurations have opposing barbs to increase the holding power of the pin.



Injection Molded Plastic Manufacturing

used in conjunction with center mounted drawer rails. Drawer Back Bearings are made from HDPE, which stands for (High Density Polyethelene). The material is known for strength and durability. Hughes Supply manufactures drawer back bearings to work with both metal and wooden center mount rails.



Drawer back Bearings mount on the back of the drawer. When installed they capture the drawer rail and allow it to align and slide smoothly. Common applications include bedroom casegoods, RVs and underbed storage units.



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Drawer Back Bearings



H-1002
For wooden center mount
drawer rails
2-1/16" x 1-3/4" x 3/8"
Also available with tabs



H-1003
For metal center mount drawer rails
2-1/2" x 1-5/8" x 3/8"
Also available with tabs



H-1004
For wooden center mount drawer rails
2-1/2" x 1-3/4" x 3/8"
Also available with tabs



H-1008
For metal center mount drawer rails
2-1/2" x 1-15/16" x 1/2"



H-1011
For metal center mount drawer rails
2-1/4" x 1-1/2" x 1/4"

Drawer Glides



H-1050

29/32" x 1/2" x 1-15/32" (includes 1/2" spacer) staple on attachment



H-1051

5/64" x 1/2" x 1-15/32" staple on attachment



H-1052

1" x 1/2" x 1-1/2" staple on attachment



H-1054

29/32" x 1/2" x 1-15/32" staple on attachment



H-1056

5/32" x 1/2" x 1-15/32" staple on attachment



H-1059

1-1/2" x 1/2" x 1-1/2" staple on attachment



H-1070

1" x 1/2" x 1-1/2" fits in 1/8" slot

HUGHES SUPPLY

Injection Molded Plastic
Manufacturing

Drawer Glides are used to allow drawers to open and close more smoothly when center mounted drawer slides are being used.

The **Hughes Supply** Company manufactures a variety of drawer glide configurations for use in Dressers, Chests, Night Stands, RVs and other casegoods.

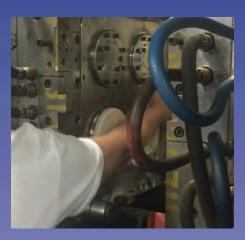


Most of these high quality Drawer Glides are designed to be stapled inside of the drawer frame opening. They are made of high density polyethylene (HDPE) and come standard in Beige, Natural and Walnut.



Injection Molded Plastic Manufacturing

Hughes Supply manufactures plastic drawer guide systems for use in promotionally priced casegoods. These drawer guides offer smooth sliding action for a fraction of the cost of the metal versions. This style of drawer guide is designed to screw to the inside of the case.



To utilize this type of drawer guide, a groove must be cut lengthwise on the outside of the drawer box on each side. The groove will allow the drawer to glide smoothly along the self lubricating plastic runner. These items are available in Beige, Black and Walnut.



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Drawer Guides



H-01835/32" x 1/2" x 1-15/32"
staple or screw on
attachment



H-1022 1-7/64" x 9-7/8" x 3/4" screw on attachment



H-1038 1" x 1/2" x 1-1/2" screw on attachment

Drawer Guide Sockets



H-1025

Fits center mounted ball bearing drawer slides (staple on attachment)



H-1026

fits center mounted mono rail drawer slides (staple on attachment)



H-1027

Fits center mounted metal drawer slides (screw on attachment)



H-1028

Fits center mounted ball bearing drawer slides (screw on attachment)



H-1029

Fits center mounted ball bearing drawer slides (screw on attachment)

HUGHES SUPPLY

Injection Molded Plastic
Manufacturing

Hughes Supply Drawer Guide Sockets are designed to attach to the rear panel of casegoods and cabinets to support and align drawer runners. Various versions are available to fit ball bearing, steel channel and wooden drawer glides.



Drawer Guide Sockets are designed to be either stapled or screwed inside the back of a cabinet opening. These items are available in natural color and are made of HDPE (high density polyethelene).

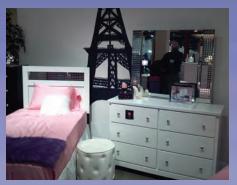


Injection Molded Plastic Manufacturing

Hughes Supply manufactures a wide variety of Drawer Slide Sockets for use in Kitchen and Bath Cabinets, Dressers, Chests, Night Stands, and anywhere drawers are part of the design.



These high quality **Drawer Slide Sockets** are made in a variety of configurations and are designed to fit the most commonly used types of drawer slides.



All Hughes Supply Drawer Slide Sockets are constructed of Acrylonitrile Butadiene Styrene (ABS) for increased strength and durability. Cycle tested to exceed KCMA and ANSI BIFMA standards.

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Drawer Slide Sockets













H-032

Screw on attachment fits the most popular Undermount Epoxy drawer slides (non handed)

H-0377

Screw on attachment fits
European style Epoxy
side mount
drawer slides
(lefts and rights)

H-0397L & R

Staple on attachment fits generic European Epoxy side mount drawer slides

H-0713

Staple on attachment fits generic European Epoxy drawer slides (non handed)

H-1034/1035

Adjustable Socket
10mm Dowel mounting
fits generic double
captive European Epoxy
drawer slides
(lefts and rights)

H-1034/1036

Adjustable Socket
10mm Dowel mounting
fits Undermount Epoxy
drawer slides
(lefts and rights)

Drawer Slide Sockets



H-1034/1044

Adjustable Socket
10mm Dowel mounting
fits Undermount Epoxy
drawer slides
(lefts and rights)



H-1039/1040

Adjustable Socket
10mm Dowel mounting
fits European style Epoxy
side mount
drawer slides
(non handed)



H-1041/1042

Adjustable Socket
10mm Dowel mounting
fits most brands of
Undermount
drawer slides
(lefts and rights)



H-1041/1043

Adjustable Socket
10mm Dowel mounting
fits side mounted Ball
Bearing drawer slides
(lefts and rights)



H-1047/1048

Adjustable Socket

10mm Dowel mounting
fits most brands of
Undermount
drawer slides
(non handed)

HUGHES SUPPLY

Injection Molded Plastic Manufacturing

Adjustable Drawer Slide Sockets are most commonly used in production cabinets to speed installation. The 10mm diameter dowels on the rear mounting plate are designed to work with pre-bored back panels.



The two piece socket design allows the drawer to self align and guarantees smooth and quiet operation. Designs available for both side and undermount applications.



To find the right drawer slide socket to fit your particular application, please contact your **Hughes Supply** representative.

Injection Molded Plastic Manufacturing

Hughes Supply manufactures a variety of Furniture Feet for use with Chairs, Love Seats, Ottomans, Sofas, Linen Chests, Dressers, Nightstands and other Casegoods and Upholstered pieces.



These high quality **Furniture Feet** are made in a variety of colors and are available with or without threaded hanger bolts and dowel screws.



Constructed of Polyethylene and Polypropolene these designs are strong and durable. Standard colors include Black, Brown and Silver. Other solid colors are available by request.

> Hughes Supply Company 175 Kanoy Road Thomasville, NC 27360

Furniture Feet



H-0742 (2-13/16" h x 2"d)



H-0765 (2-3/16" h x 2-1/8"d)



H-0766 (1-5/8" h x 2-3/8"d)



H-0771 (2-3/4" h x 6-1/4"d)



H-0773 (4-1/2" h x 4"d)

Furniture Feet



H-0461 (1-1/2" h x 1-3/16" dia)



H-0468 (5/8" h x 7/8" dia)



H-0741 (1-1/6" h x 3" dia) with 5/8" x 1-1/2" mounting flanges



H-0743
3" diameter
tapered foot
with dowel



H-0744 (1-9/16" h x 2" dia) with 10mm stud

HUGHES SUPPLY

Injection Molded Plastic Manufacturing

These smaller **Furniture Feet** from **Hughes Supply** can be used for a wide variety of applications including tabletop electronics, appliances and occasional furniture.



Various fastening methods are available including integrated dowels, lag screws, hanger bolts, and consumer supplied screws or staples.



All products are produced in a state of the art manufacturing facility in Thomasville, North Carolina. Strict quality control measures are taken to assure the finest possible products and services.

Injection Molded Plastic Manufacturing

Hughes Supply manufactures a variety of False Front Clips for mounting drawer fronts to kitchen and bath cabinets. These clips allow the user easy access to the area just below the sink where drawers will not fit.



Constructed of Polystyrene and Polycarbonate these designs are strong and durable. The two piece versions work best for frameless cabinets. The one piece versions are designed to work with 3/4" thick face frames.



Hughes Supply Company 175 Kanoy Road Thomasville, NC 27360

False Front Clips



H-1075/1076 (4-7/16" h x 11/16" d) Fits face frame and frameless cabinets



H-1080 (1-1/8" h x 1" d) For 3/4" thick face frames Staple on mounting



H-1081/1082 (3-15/16" h x 11/16"d) Fits face frame and frameless cabinets



H-1083
(4-7/32" h x 1-1/8"d)
For 3/4" thick
face frames
Screw on mounting
Wprks with 4-1/8"
drawer opening



H-1086 (5-1/8" x 3/4") For 3/4" thick face frames Screw on mounting Works with 4-1/8" drawer opening

Finials



H-0767 (5-3/8" x 3-1/4" x 1-1/8") fits 3/4" square pickets



H-0768 (4-1/4" x 2" x 1-1/8") fits 3/4" square pickets



H-0769 (4-1/2" x 1-1/4" x 1-1/4") fits 3/4" square pickets

HUGHES SUPPLY

Injection Molded Plastic
Manufacturing



Hughes Supply Company can produce Finials in Black, Gold and Silver finish for Fencing and Metal Furniture applications. These finials are made of Nylon for strength and durability. They are UV stable for outdoor use and are designed to be used with 3/4" square tubing. Contact your Hughes Supply representative for more information.



Hughes Supply Company 175 Kanoy Road Thomasville, NC 27360

Injection Molded Plastic Manufacturing

Glue Blocks can be glued or stapled, horizontally or vertically along inside corners to secure panels together for extra strength and to ensure squareness. Hughes Supply Glue Blocks come in a variety of sizes and colors.



All **Hughes Supply Glue Blocks** are constructed of High Density Polyethylene (HDPE) for increased strength and durability. To find the appropriate Glue Block to fit your particular application, please contact your Hughes Supply representative.

Hughes Supply Company 175 Kanoy Road Thomasville, NC 27360

Glue Blocks



H-0394
Staple on attachment

Staple on attachment $(3"h \times 1-3/8"w \times 5/8"d)$



H-0422

Staple on attachment (4" h x 1-1/32"" w x 3/8" d)



H-0428

Staple on attachment (2" h x 1-3/8" w x 9/16" d)



H-0432

Staple on attachment (1-7/8" h x 7/8" w x 3/8" d)



H-0467

Staple on attachment (1-15/16" h x 1-1/32" w x 3/8" d)

Grommets



H-0401

(1-1/4" diameter x 3/8") Bore 1-1/8" hole



H-0402

(1-3/4" diameter x 3/4") Bore 1-1/2" hole



H-0403

(2" diameter x 3/4") Bore 1-3/4" hole



H-0404

(3" diameter x 1/4") Bore 2-1/2" hole



H-0405

(1-3/4" diameter x 1/4") Bore 1-1/2" hole



H-0408

(4" diameter x 7/8") Bore 4" hole

HUGHES SUPPLY

Injection Molded Plastic Manufacturing



Hughes Supply manufactures a wide variety of Grommets and Caps for woodworking applications. Grommets are widely used in furniture to strengthen and reinforce an opening and protect cables that are passed through it.



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Injection Molded Plastic Manufacturing



The most popular use of **Grommets** is in desks or computer workstations. Other possible applications include entertainment centers, gaming consoles, kitchen cabinets and tables. Whatever the application, **Hughes Supply** has the perfect fit.



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Grommets



H-0409 (2" diameter x 1/4") Bore 1-3/4" hole



H-0411/0412 (3-7/16" x 2-1/16" x 13/16") Cut 3-1/4" x 1-5/8" opening



H-0413(6-1/2" x 3' x 3/4")
Cut 6" x 2-9/16" opening



H-0414 (6" x 2-1/2" x 3/8") Cap for H-0413



H-0418/0419 (3-7/16" x 2-1/16" x 1-3/16") Cut 3-1/4" x 1-5/8" opening

Grommets



H-0420

(3-1/2" diameter x 1/4") Bore 3" hole



H-0421 3" Cap for H-0420



H-0553 (6-1/2" x 3/4") Bore 6" hole



H-0702 1-3/4" Cap for H-0402



H-0785 1-3/4" Cap for H-0405

HUGHES SUPPLY

Injection Molded Plastic Manufacturing



All Hughes Supply Grommets are constructed of High Density Polyethylene (HDPE) which increases strength and durability. Application sizes range from 1-1/8" to 6" diameters. Grommets are available in a variety of solid colors with some designs also offered in a metallic finish. To find the appropriate Grommet to fit your particular application, contact your Hughes Supply representative.



Injection Molded Plastic Manufacturing



Hughes Supply manufactures a variety of Hole Plug and Pocket Cap configurations for metal and woodworking applications. Hole Plugs and Caps are available standard in Beige, Black, Natural, Sand, Walnut and White. Custom colors are available by special order. Minimum quantities will apply. Please consult your Hughes Supply Co representative for more detailed information.



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Hole Plugs



H-0698 8.7mm plug for 9mm hole



H-0703 1/2" diameter x 1/4" depth for 3/8" hole



H-0705 1" diameter x 3/8" depth for 5/8" hole



H-0708 15/32" diameter x 7/32" depth for 8mm hole



H-0711 7.5mm diameter x 5.5mm depth for 4.5mm hole



H-0712 2-29/64" x 1/2" x 13/64" for pocket hole



H-0725Dual 10mm plugs
with 32mm spacing

Knobs & Pulls



H-0890

(25mm x 96mm)



H-0891

(25mm x 96mm)



H-0892

(1" x 1-3/4")



H-0893

 $(1" \times 1-1/4")$



H-0894

(1" x 1-1/2")



H-0895

(35mm x 76mm)



H-0896

 $(35mm \times 96mm)$

HUGHES SUPPLY

Injection Molded Plastic Manufacturing

Hughes Supply manufactures a variety of Knobs and Pulls for use with kitchen cabinets and other casegoods. These items are available in solid colors and some metallics. Stock colors include Beige, Black, Caramel, Cherry, Walnut and White. Custom colors available by request and require a minimum setup fee.



Knobs and Pulls can be bagged in multiple piece units with mounting screws included. Pre packaged product can then be included as a hardware kit and sent along with case piece to the end user.



Hughes Supply Company 175 Kanoy Road Thomasville, NC 27360

Injection Molded Plastic Manufacturing

Hughes Supply manufactures a variety of Mounting Brackets for use with furniture, kitchen cabinets and other casegoods. These items are made available in solid colors and can also be produced to coordinate with cabinet interiors. Stock colors include Beige, Black, Caramel, Toffee, Walnut and White.



Mounting Brackets are useful for Rollout Shelving applications in kitchen cabinets where space is needed to allow shelving to clear face frame and hinges. Brackets can also be used to mount a variety of Magnetic Catches in utility cabinets.



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Mounting Brackets



H-0311 (3-7/32" x 3/4" x 1-7/8")



H-0319 (3-7/32" x 3/4" x 1-1/2")



H-0452 (1-5/16" x 2-7/8" x 1-3/8")



H-0454 (1" x 3" x 1-5/16")



H-0455 (1-3/8" x 3" x 1-5/16")



H-0499 (35mm x 76mm)

Mounting Brackets



H-0108 (7/8" x 2-1/16" x 3/4")



H-0430 (1-1/8" x 9/16" x 3/4")



H-0435 (1" x 5/8" x 1")



H-0438 (3/4" x 3/4" x 3/4")



H-0534 (2" x 3/4" x 1-1/4")



H-0535 (1-7/8" x 5/8" x 1-3/16")

HUGHES SUPPLY

Injection Molded Plastic Manufacturing

Hughes Supply Mounting
Brackets can be used to join and
align panels, mount drawer fronts,
support longer shelving, secure
case bottoms and back panels,
provide rear support/spacing for
undermount drawer slides and
numerous other applications.



Hughes Supply Company can design and manufacture custom **Mounting Brackets** for your specific application. We have a fully staffed and well trained team of tool and die makers to create custom solutions for your manufacturing issues.



Injection Molded Plastic Manufacturing

Hughes Supply produces an assortment of Glass and Panel Retainer Buttons for use in furniture, kitchen cabinets and other casegoods. These items are made available in Clear or various solid colors including Black, White and Brown. Custom colors can also be produced to match with cabinet interiors.



Panel Retaining Buttons come standard with or without a mounting screw. A variety of standard offsets are available to accomodate different panel thicknesses. Cushioned pads are available to protect delicate surfaces.

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Panel Retainers



H-0251 (1/32" offset) with or without 6 x 5/8 Phillips screw



H-0252 (3/16" offset) with or without 6 x 5/8 Phillips screw



H-0253 (1/8" offset) with or without 6 x 5/8 Phillips screw



H-0254 (5/16" offset) with or without 6 x 5/8 Phillips screw



H-0255 (1/4" offset) with or without 6 x 5/8 Phillips screw



H-0260 (for flush application) with or without 6 x 1/2 Phillips screw

Panel Retainers



H-0261

(1/8" offset) with or without 6 x 1/2 Phillis screw



H-0262

(3/16" offset) with or without 6 x 1/2 Phillips screw



H-0263

(1/16" offset) with or without 6 x 1/2 Phillips screw



H-0264

(5/16" offset) with or without 6 x 1/2 Phillips screw



H-0267

(.400" offset) with or without 6 x 1/2 Phillips screw



Injection Molded Plastic Manufacturing

Our **Panel Retainers** are a convenient method of attaching glass or other panel products to cabinet doors and casegoods. These retaining buttons can be used in conjunction with a rabbet cutout or in a flush mount application.



Consult your **Hughes Supply** Company representative to find the right panel retainer for your specific application.

Injection Molded Plastic Manufacturing

Hughes Supply manufactures a variety of Shelf Supports for use with kitchen cabinets and other casegoods. These items are available in solid colors and clear polycarbonate. Stock colors include Almond, Beige, Black, Clear, Walnut and White. Custom colors available by request and require a minimum setup fee.



All **Shelf Support** configurations are available with either 5mm or 1/4" diameter support pins. These products have been tested for shear strength and surpass KCMA recommendations.



Hughes Supply Company 175 Kanoy Road Thomasville, NC 27360

Shelf Supports



H-0600 (1/2" spoon, 3/8" pin)



H-0601 (9/16" rest, 3/8" pin)



H-0602 (1/2" rest, 3/8" pin)



H-0603 (1" spoon, 3/8" pin)



H-0604 (1/2" rest, 3/8" pin)



H-0605 (3/16" slot, 3/8" pin)



H-0606 (1/4" slot, 3/8" pin)



H-0608 (3/8" rest, 3/8" pin)



H-0609 (1/2" rest, 3/8" pin)



H-0611 (1" rest, 3/8" pin)

Shelf Supports



H-0627 (1/2" rest, 5/16" pin)



H-0628 (1/2" rest, 7/16" pin)



H-0630 (1/2" rest, 7/16" pin)



H-0638 (1/2" rest, screw on)



H-0631 (1/2" rest, 5/16" pin) Lockdown for 1/2" thick shelves



H-0641 (1/2" rest, 5/16" pin) Lockdown for 5/8" thick shelves



H-0651 (1/2" rest, 5/16" pin) Lockdown for 3/4" thick shelves



H-0656/H-0657 (1/2" rest, 5/16" pin) Lockdown for 3/4" thick shelves Front location (Left & Right)

HUGHES SUPPLY

Injection Molded Plastic Manufacturing

Hughes Supply Shelf Supports can be used for holding up and supporting glass, wood or wire shelving. Locking Shelf Supports are available for solid full depth shelves in 1/2", 5/8", and 3/4" thicknesses. Locking Front Shelf Supports are available for half depth shelving in each of the thicknesses listed above.



Shelf Supports can be bagged in multiple piece units with instructions included. Pre packaged product can then be included as a hardware kit and sent along with cabinet to the end user.



Injection Molded Plastic Manufacturing



The Hughes Supply Company manufactures a variety of Shipping Clip configurations designed to hold down and secure doors, drawer fronts, panels, shelving and other components during shipment. These items are available in a variety of solid colors. Stock colors include Beige, Black, Natural and White.



Hughes Supply Company 175 Kanoy Road Thomasville, NC 27360

Shipping Clips



H-0520 (7/8" diameter cam) 1/4" x 3/8" dowel



H-06613/4" frame mount for half overlay door



H-0662 5/8" frame mount for full overlay door



H-0812 (1-15/16" x 13/16" x 3/16") 3/16" Dowel x 5/16"



H-0814 (2-1/4" x 1" x 3/16") 3/16" Dowel x 5/16"

Toe Kick Brackets



H-0163 (4" x 2-1/4")



H-0320 (4-1/2" x 2-1/4") Accepts 1/2" panel



H-0328 (4-1/2" x 2-1/4")

HUGHES SUPPLY

Injection Molded Plastic Manufacturing

Toe Kick Brackets are used to secure toe kick plates in kitchen and bathroom vanity cabinets. Hughes Supply manufactures Toe Kick Brackets for both 4" and 4-1/2" high applications. These items are available in a variety of solid colors. Stock colors include Beige, Black, Natural and White.



All Toe Kick Brackets are made from high density polyethylene (HDPE) for strength. These products have been tested for shear strength and surpass the KCMA recommendations.



Injection Molded Plastic Manufacturing

Hughes Supply manufactures a wide variety of miscellaneous plastic components for the woodworking industry. Many of these products are available from stock. Uses include but are not limited to Closet Interiors. RTA Furniture, Kitchen and Bath Cabinets, Media Storage, Display, Outdoor Furniture and Store Fixtures. Standard colors include Almond, Black, Grey, Walnut and White. Other colors are available by request but may require additional setup charge or minimum purchase quantity.





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Miscellaneous



H-0210 9/16" diameter x 9/32" h 3/16" diameter hole Screw Cover Cap



H-0415
2-1/2" diameter
for 1-1/2" Rod
3/16" diameter hole
Closet Rod Receptacle



H-0466 5-3/16" x 5-3/16" x 1/2" **Media Shelf Bracket**



H-0550
2-1/2" diameter
for 1-1/2" Rod
Closet Rod Receptacle



H-0700 1/4" diameter Screw Cover Cap



H-0714 35mm Hinge Cover Cap

Miscellaneous



H-0749
1" diameter
Weld Cup Insert



H-0751 1-1/2" diameter Weld Cup Insert



H-0753
1-1/4" diameter
Weld Cup Insert



H-0762 1-3/8" x 7/8" for 5/8" thick panels Floor Glide



H-0900 1-31/32" h x 1/2" w Drawer Petition Divider



H-0950 7/16" diameter x 1/2" Support Pin



H-0952 1/2" diameter x 3/8" Support Pin

HUGHES SUPPLY

Injection Molded Plastic
Manufacturing



Hughes Supply operates a state of the art tooling facility to insure that molds are able to hold exact tolerances and produce high quality parts as expected for the life of the product.



Our **in-house tooling division** can consult, design, engineer, and perform preventative maintenance for any custom tooling application.



Hughes Supply Company 175 Kanoy Road Thomasville, NC 27360

Injection Molded Plastic Manufacturing

From concept to finished part, The **Hughes Supply** Company offers complete product and tool design capabilities. Tell us your application and we will create a solution that will include drawings, custom molds, chemical composition, finish, and packaging. We manufacture high quality injection molded products geared for a wide range of industries and applications.



In our 10,000 square foot tool facility, expert craftsmen manufacture components to exact tolerances on state of the art CNC machining centers. Our molds are made from the highest quality block steel, and engineered to maximize product life span.
With decades of experience, we offer the fullest capabilities in Custom Mold making.

Hughes Supply Company 175 Kanoy Road Thomasville, NC 27360

Custom



Bed Bracket



Collar



Exit Sign



Fence Bracket



Fence Top Cap



Ice Cream Cup

Custom



Straddle Chair



Tasting Spoon



UPC Tag Holder



Wheel Wiper



Window Lock



Zip Tie

<u>HUGHES</u> SUPPLY

Injection Molded Plastic Manufacturing

Custom Molded products are available in a wide range of thermoplastic materials including polystyrene, polyethylene, polypropylene, ABS, PVC, polycarbonate, nylon and all other thermoplastic materials. A wide variety of secondary operations are available including clipping, part assembly, pad printing, plating, and custom packaging.





Injection Molded Plastic Manufacturing

The **Hughes Supply** Company offers specialized packaging for our clients unique product applications. We operate four H-100 Auto bagging machines with the capacity to produce thousands of bags per day. We are capable of packaging up to six different items in each bag depending on the size and weight of the parts.



Pad Printing is available for a variety of applications. Pad printing is a decorative ink transfer application designed to mark and/or identify products. The ink transfer process is durable and delivers a high quality appearance. Printing can be done on flat, curved or angled surfaces.

The Hughes Supply Company has implemented 3D Printing technology to offer our clients speed to market and economical product prototype development services from engineered CAD drawings. Consult your Hughes Supply Company representative for prototype development cost.

Hughes Supply Company 175 Kanoy Road Thomasville, NC 27360

Packaging and Printing Services



















| Item # | Description | Page # | Item # | Description | Page # | Item # | Description | Page # |
|------------------|-------------------------------|----------|------------------|-----------------------|--------|------------------|---------------------|--------|
| H-0032 | DRAWER SLIDE SOCKET | 12 | H-0448 | CORNER PROTECTOR | 6 | H-0742 | FURNITURE FOOT | 14 |
| H-0085 | DOWEL PIN | 7 | H-0449 | CORNER BLOCK | 5 | H-0743 | FURNITURE FOOT | 15 |
| H-0108 | MOUNTING BRACKET | 25 | H-0452 | MOUNTING BRACKET | 24 | H-0744 | FURNITURE FOOT | 15 |
| H-0163 | TOE KICK BRACKET | 31 | H-0454 | MOUNTING BRACKET | 24 | H-0749 | WELD CUP INSERT | 33 |
| H-0183 | DRAWER GUIDE | 10 | H-0455 | MOUNTING BRACKET | 24 | H-0751 | WELD CUP INSERT | 33 |
| H-0198 | DOWEL PIN | 7 | H-0460 | CORNER BLOCK | 5 | H-0753 | WELD CUP INSERT | 33 |
| H-0199 | DOWEL PIN | 7 | H-0461 | FURNITURE FOOT | 15 | H-0765 | FURNITURE FOOT | 14 |
| H-0200 | DOWEL PIN | 1 | H-0466 | MEDIA SHELF BRACKET | 32 | H-0766 | FURNITURE FOOT | 14 |
| H-0210 | SCREW COVER CAP | 1 | H-0467 | GLUE BLOCK | + | H-0767 | FINIAL | 17 |
| H-0215 | CORNER PROTECTOR | 1 | H-0468 | FURNITURE FOOT | 1 | H-0767 | FLOOR GLIDE | 33 |
| H-0251 | PANEL RETAINER | + | H-0473 | CORNER PROTECTOR | + | H-0768 | FINIAL | 17 |
| H-0252 | PANEL RETAINER | + | H-0474 | CORNER PROTECTOR | + | H-0769 | FINIAL | 17 |
| H-0253 | PANEL RETAINER | 1 | H-0478 | CORNER PROTECTOR | | H-0771 | FURNITURE FOOT | 14 |
| H-0254 | PANEL RETAINER | 1 | H-0499 | MOUNTING BRACKET | | H-0773 | FURNITURE FOOT | 14 |
| H-0255 | PANEL RETAINER | 1 | H-0507 | BUMPER | 1 | H-0785 | GROMMET | 21 |
| H-0260 | PANEL RETAINER | † | H-0508 | BUMPER | | H-0812 | SHIPPING CLIP | 30 |
| H-0261 | | 1 | | BUMPER | 1 | H-0812 | SHIPPING CLIP | 30 |
| H-0261 H-0262 | PANEL RETAINER PANEL RETAINER | 1 | H-0509 H-0510 | BUMPER | + | H-0814 H-0890 | PULL PULL | 23 |
| | | 1 | | | + | | | + |
| H-0263 H-0264 | PANEL RETAINER PANEL RETAINER | + | H-0511 H-0512 | BUMPER BUMPER | _ | H-0891 H-0892 | PULL | 23 |
| | | + | | | 1 | | | |
| H-0267 | PANEL RETAINER | 1 | H-0513 | BUMPER | 1 | H-0893 | KNOB | 23 |
| H-0311 | MOUNTING BRACKET | + | H-0516 | BUMPER | 1 | H-0894 | KNOB | 23 |
| H-0319 | MOUNTING BRACKET | 1 | H-0520 | SHIPPING CLIP | 1 | H-0895 | PULL | 23 |
| H-0320 | TOE KICK BRACKET | + | H-0534 | MOUNTING BRACKET | 1 | H-0896 | PULL | 23 |
| H-0325 | DOWEL PIN | 1 | H-0535 | MOUNTING BRACKET | + | H-0900 | DRAWER DIVIDER | 33 |
| H-0328 | TOE KICK BRACKET | + | H-0550 | CLOSET ROD RECEPTACLE | | H-0950 | SUPPORT PIN | 33 |
| H-0377 | DRAWER SLIDE SOCKET | + | H-0553 | GROMMET | | H-0952 | SUPPORT PIN | 33 |
| H-0394 | GLUE BLOCK | 1 | H-0600 | SHELF SUPPORT | + | H-1002 | DRAWER BACK BEARING | 8 |
| H-0395 | DOWEL PIN | 7 | | SHELF SUPPORT | | H-1003 | DRAWER BACK BEARING | 8 |
| H-0397 | DRAWER SLIDE SOCKET | 12 | H-0602 | SHELF SUPPORT | 28 | H-1004 | DRAWER BACK BEARING | 8 |
| H-0401 | GROMMET | 19 | H-0603 | SHELF SUPPORT | 28 | H-1008 | DRAWER BACK BEARING | 8 |
| H-0402 | GROMMET | 19 | H-0604 | SHELF SUPPORT | 28 | H-1011 | DRAWER BACK BEARING | 8 |
| H-0403 | GROMMET | 19 | H-0605 | SHELF SUPPORT | 28 | H-1022 | DRAWER GUIDE | 10 |
| H-0404 | GROMMET | 19 | H-0606 | SHELF SUPPORT | 28 | H-1025 | DRAWER GUIDE SOCKET | 11 |
| H-0405 | GROMMET | 19 | H-0608 | SHELF SUPPORT | 28 | H-1026 | DRAWER GUIDE SOCKET | 11 |
| H-0408 | GROMMET | 19 | H-0609 | SHELF SUPPORT | 28 | H-1027 | DRAWER GUIDE SOCKET | 11 |
| H-0409 | GROMMET | 20 | H-0611 | SHELF SUPPORT | 28 | H-1028 | DRAWER GUIDE SOCKET | 11 |
| H-0411/0412 | GROMMET | 20 | H-0627 | SHELF SUPPORT | 29 | H-1029 | DRAWER GUIDE SOCKET | 11 |
| H-0413 | GROMMET | 20 | H-0628 | SHELF SUPPORT | 29 | H-1034/1035 | DRAWER SLIDE SOCKET | 12 |
| H-0414 | GROMMET | 20 | H-0630 | SHELF SUPPORT | 29 | H-1034/1036 | DRAWER SLIDE SOCKET | 12 |
| H-0415 | CLOSET ROD RECEPTACLE | 32 | H-0631 | SHELF SUPPORT | 29 | H-1034/1044 | DRAWER SLIDE SOCKET | 13 |
| H-0418/0419 | GROMMET | 20 | H-0641 | SHELF SUPPORT | 29 | H-1038 | DRAWER GUIDE | 10 |
| H-0420 | GROMMET | 21 | H-0651 | SHELF SUPPORT | 29 | H-1039/1040 | DRAWER SLIDE SOCKET | 13 |
| H-0421 | GROMMET | 21 | H-0656/0657 | SHELF SUPPORT | 29 | H-1041/1042 | DRAWER SLIDE SOCKET | 13 |
| H-0422 | GLUE BLOCK | 18 | H-0661 | SHIPPING CLIP | 30 | H-1041/1043 | DRAWER SLIDE SOCKET | 13 |
| H-0424 | CORNER BLOCK | 4 | H-0662 | SHIPPING CLIP | 30 | H-1047/1048 | DRAWER SLIDE SOCKET | 13 |
| H-0428 | GLUE BLOCK | 18 | H-0698 | HOLE PLUG | 22 | H-1050 | DRAWER GLIDE | 9 |
| H-0430 | MOUNTING BRACKET | 25 | H-0700 | SCREW COVER CAP | 32 | H-1051 | DRAWER GLIDE | 9 |
| H-0432 | GLUE BLOCK | 18 | H-0702 | GROMMET | 21 | H-1052 | DRAWER GLIDE | 9 |
| H-0435 | MOUNTING BRACKET | 25 | H-0703 | HOLE PLUG | 22 | H-1054 | DRAWER GLIDE | 9 |
| H-0436 | CORNER BLOCK | 4 | H-0705 | HOLE PLUG | 22 | H-1056 | DRAWER GLIDE | 9 |
| H-0438 | MOUNTING BRACKET | † | H-0708 | HOLE PLUG | + | H-1059 | DRAWER GLIDE | 9 |
| H-0441 | CORNER BLOCK | † | H-0711 | HOLE PLUG | + | H-1070 | DRAWER GLIDE | 9 |
| H-0442 | CORNER BLOCK | _ | H-0712 | HOLE PLUG | | H-1075/1076 | FALSE FRONT CLIP | 16 |
| H-0444 | CORNER BLOCK | † | H-0713 | DRAWER SLIDE SOCKET | | H-1080 | FALSE FRONT CLIP | 16 |
| H-0444 | CORNER BLOCK | † | H-0714 | HINGE COVER CAP | 1 | H-1081/1082 | FALSE FRONT CLIP | 16 |
| H-0445 | CORNER BLOCK | _ | H-0725 | HOLE PLUG | + | H-1083 | FALSE FRONT CLIP | 16 |
| | | † | H-0741 | FURNITURE FOOT | + | H-1086 | FALSE FRONT CLIP | + |

Injection Molded Plastic Manufacturing

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