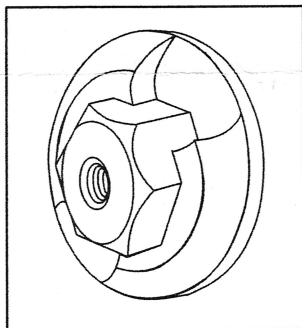


# Instructions



## Quick Nut

No. QN-100B



The HPC Quick Nut was designed to quickly replace cutters on HPC machines with minimal to **NO TOOLS REQUIRED!**

### INSTRUCTIONS:

First unplug your machine and remove the existing cutter nut. Then...

#### For the 1200CMB, 1200MAX, 3344HQT, and 6666HQT:

Hold the deburring brush (or pulley) and turn the Quick Nut counter-clockwise and hand tighten to secure the cutter. To remove the Quick Nut, turn it clockwise while holding the brush steady (see Fig. 1).

#### For the CodeMax® AA:

Use WRENCH-1 to hold the cutter shaft flat and turn the Quick Nut counter-clockwise and hand tighten to secure the cutter. To remove the Quick Nut, turn it clockwise while holding the shaft in place (see Fig. 2).

#### For the Blue SHARK™.

To remove the Quick Nut, simply hold the cutter head assembly and press down the shaft-lock button. Turn the Quick Nut clockwise. To replace it, repeat this operation turning the Quick Nut counter-clockwise (see Fig. 3).

### NOTE:

The Quick Nut is tightened with counter-clockwise rotation and loosened with clockwise rotation. Be sure that cutters are installed for clockwise rotation with the arrows facing the outside, so they can be seen.

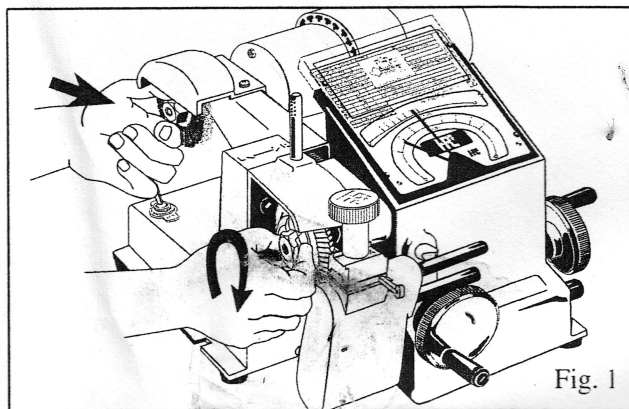


Fig. 1

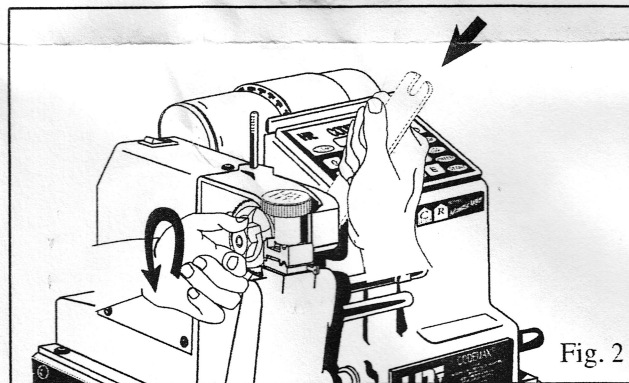


Fig. 2

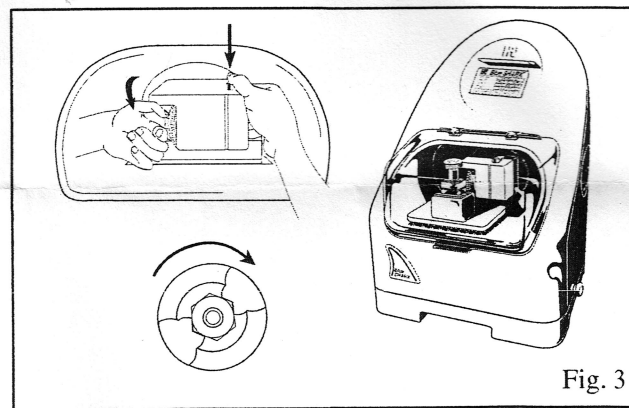


Fig. 3

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