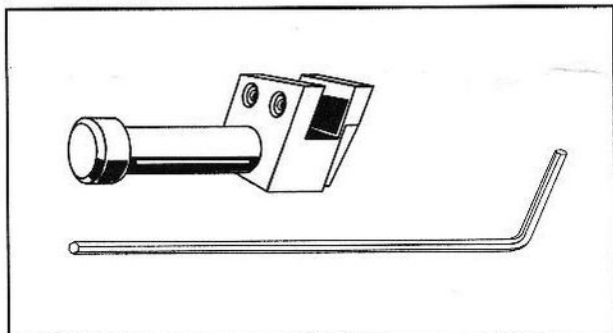


Instructions



Easy Flip

No. EFLIP-1200



The Easy Flip is for use on the HPC 1200MAXAA®, 1200MAX, and 1200CMB machines with or without the safety switch.

INSTRUCTIONS:

1. Unplug machine. Lift up the shoulder gauge and affix the Easy Flip to the shoulder gauge with the included Allen wrench. Do not overtighten. See Fig. 1.
2. Lower the shoulder gauge down until the Easy Flip engages the safety switch. Hold the Easy Flip in place and tighten set screws securely. See Fig. 2.
3. Lower the shoulder gauge down using the Easy Flip. Plug in machine and turn on main switch at the rear of the unit. The cutter motor should engage in this position and disengage when the shoulder gauge is raised upward with the Easy Flip. If the motor does not activate when the main switch is turned on, the Easy Flip needs to be readjusted as described in steps 1 and 2. See Fig. 3.

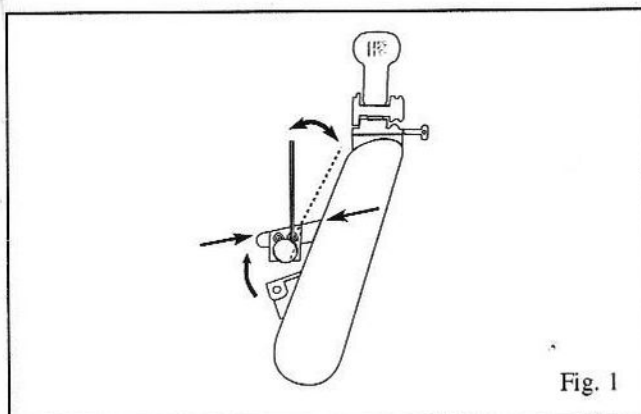


Fig. 1

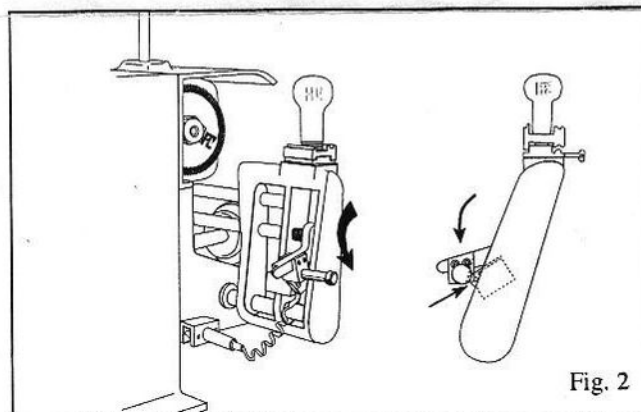


Fig. 2

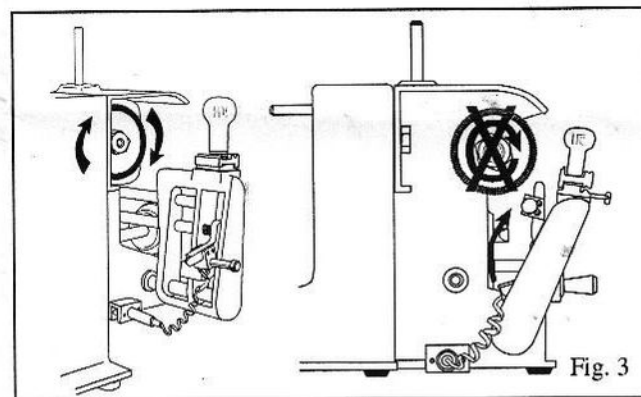


Fig. 3

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