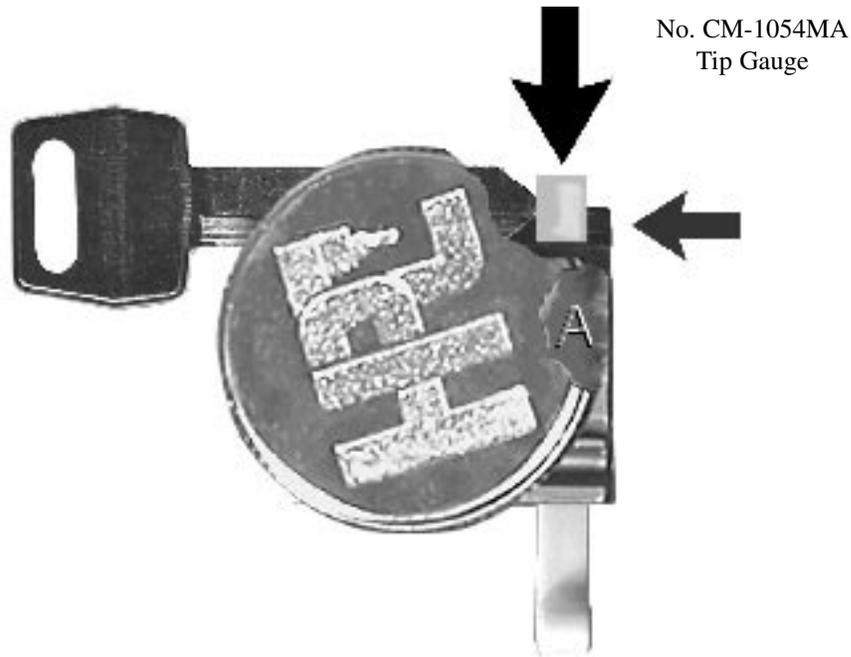


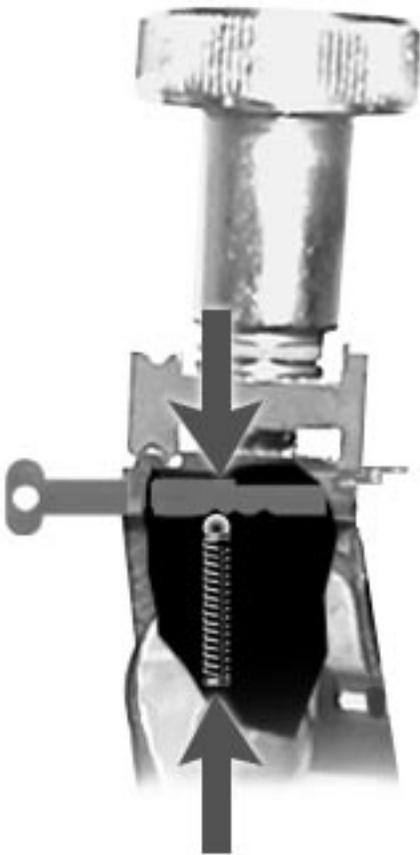
SECTION 3.3



RED FULL SHORT TIP STOP GAUGING USING JAW A.

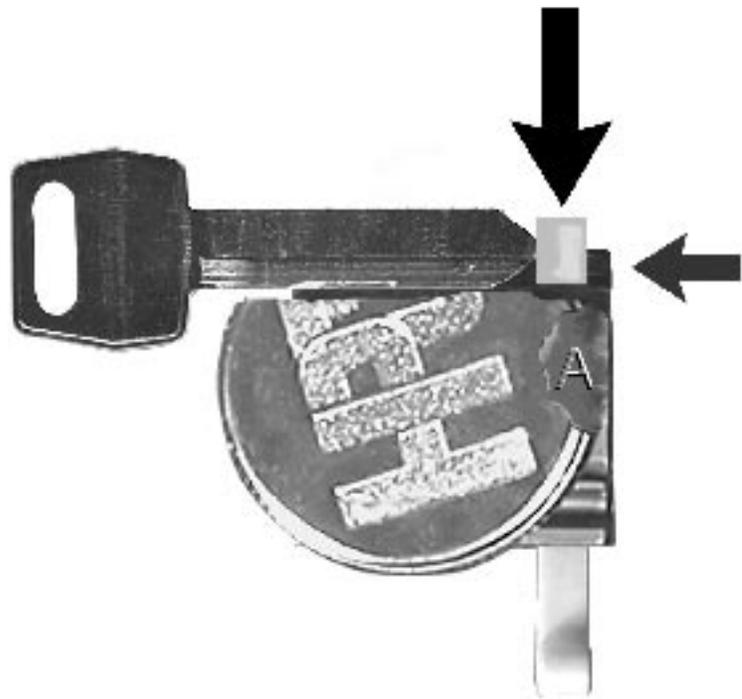
(Example: Ford, Card No. C24)

Key is gauged from tip.



No. CM-1054MA
Gauge in 3rd groove.

Key vise tip gauge, pushed inward to the third groove position. Tip gauge is pulled to rear while cutting.



Wing nut and top jaw of vise removed to show a top view of the bottom jaw only, for key positioning and stop bar settings.

Key blank grooving edge lays directly on face of key vise or key vise base, for ignition and trunk keyway. No riser blocks used.