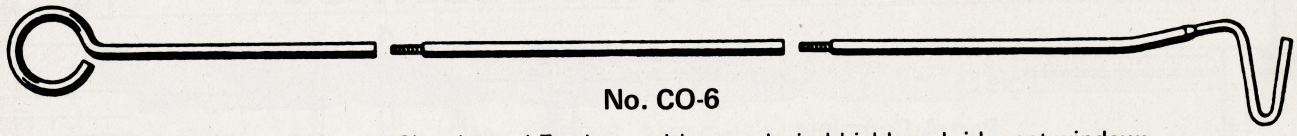
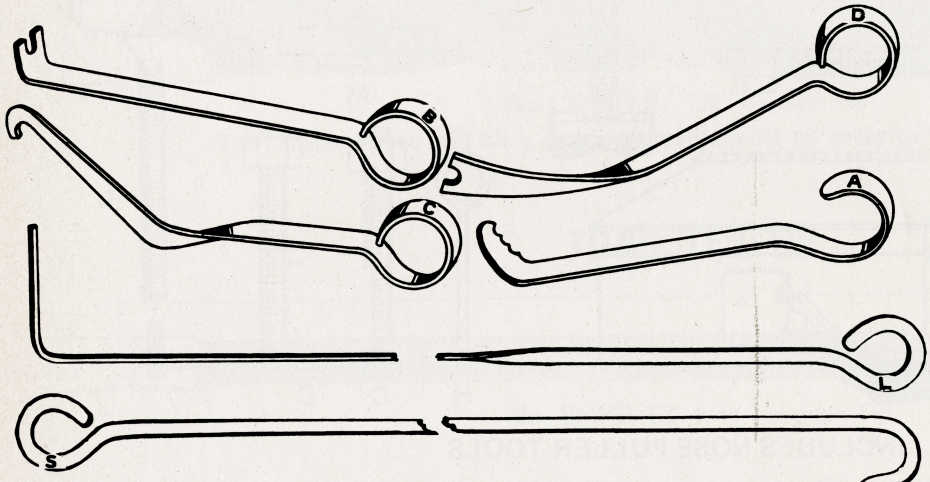
CAR OPENING TOOLS



No. CO-6

For General Motors, Chrysler and Ford cars with curved windshields and side vent windows. For easy, convenient handling, this tool is made in three, screw-together sections. Complete with instructions. A full 62 inches long.



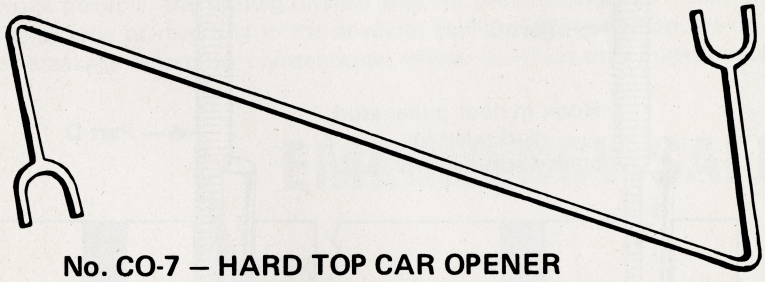
No. CO-4 – DELUXE OPENER SET

This old favorite will open most General Motors, Ford and Chrysler hardtops, convertibles and models with side vents. Made of spring steel, nickel plated.



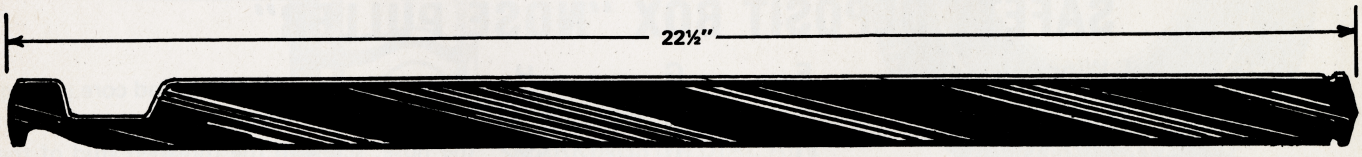
No. CO-15 VOLKSWAGEN OPENER

Operates on all Volkswagen cars from 1965 and later. Hardened nickel plated steel.



No. CO-7 – HARD TOP CAR OPENER

This tool will open most General Motors hardtops, that have the inside locking button located near the end of the door panel. Not for "long-reach" styles as used on late models.



No. CO-10 – THE SLIM JIM

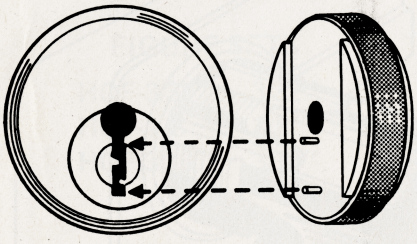
THE ONLY OPENER FOR THE NEW CARS WITH VENTLESS WINDOWS! Tool does not enter the inside of car. Opens a car door by "feel", rather than by sight. With some practice and following the illustrated instructions, car opening will be no problem.

For General Motors, Ford and Chrysler cars. Made of clock-spring steel and is hand finished.

CYLINDER DRILL JIGS

Occasionally, it is found that a mortise or rim cylinder is impossible to pick. Even the best lock picker may be foiled by a broken cylinder spring, corroded pins, etc. Drilling is the answer.

No. CDJ-1

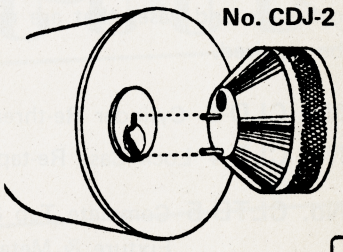


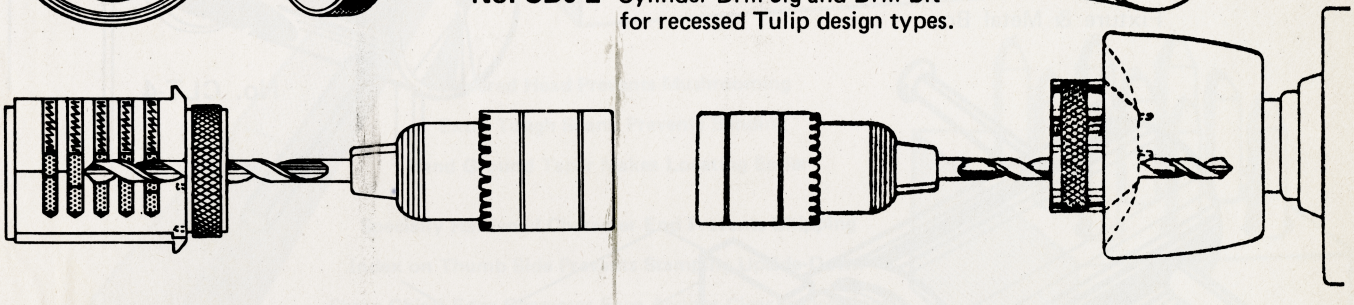
The CDJ-1 and CDJ-2 drill jigs are designed for such situations. These Jigs will assure perfect alignment on the shear line for a drill bit.

No. CDJ-1 Cylinder Drill Jig and Drill Bit for a flat face cylinder.

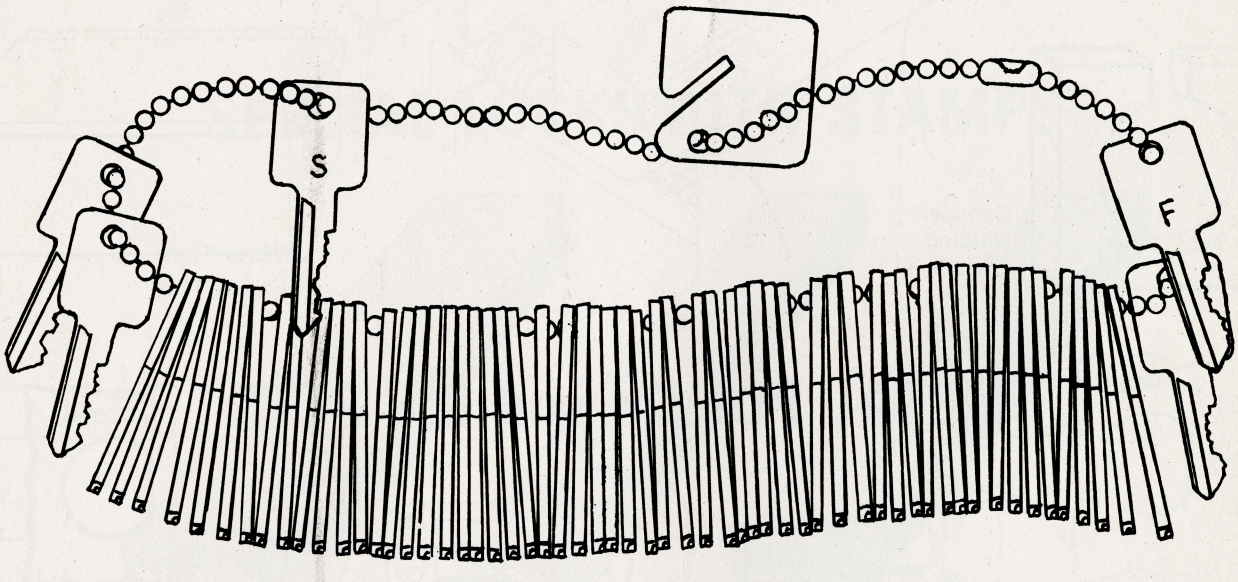
No. CDJ-2 Cylinder Drill Jig and Drill Bit for recessed Tulip design types.

No. CDJ-2





GENERAL MOTORS TRY-OUT KEYS



Stock No.	Years	Ignition	Doors	Trunk	Glove	Keys per set
GMMK-1	1935-66	X	X	X	X	64
GM-AA	1967 & 71	X	X			150
GM-BB	1967 & 71			X	X	150
GM-CC	1968 & 72	X	X			150
GM-DD	1968 & 72			X	X	150

GM-AA also fits 1975 Ignition Only.

GM-BB also fits 1975 Door, Trunk and Glove

Stock No.	Years	Ignition	Doors	Trunk	Glove	Keys per set
GM-EE	1969 & 73	X	X			150
GM-HH	1969 & 73			X	X	150
GM-JJ	1970	X	X			150
GM-KK	1970			X	X	150

GM-JJ also fits 1974 Ignition Only

GM-KK also fits 1974 Door, Trunk and Glove



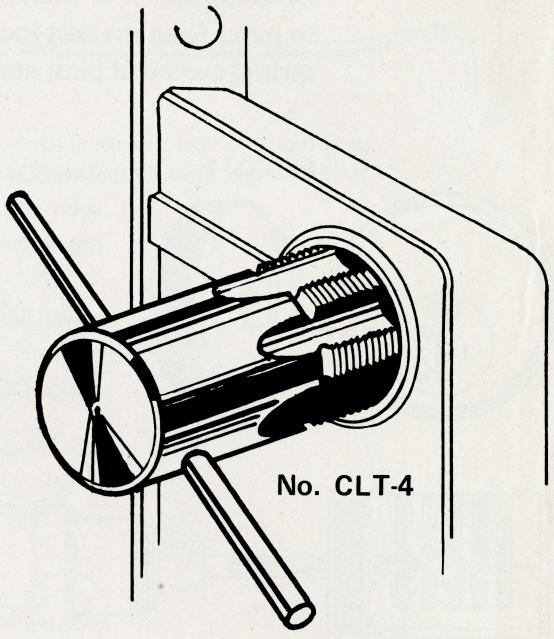
MORTISE CYLINDER LOCK TAP & DIE SET

Bothered by stripped mortise cylinders and lock cases? How many times has a customer come into your shop with a stripped mortise cylinder, because he unscrewed it without loosening the retaining screw or fork? This kit offers the perfect solution to this problem as well as the more important task of rethreading cylinders and cases that are no longer manufactured and must be repaired.

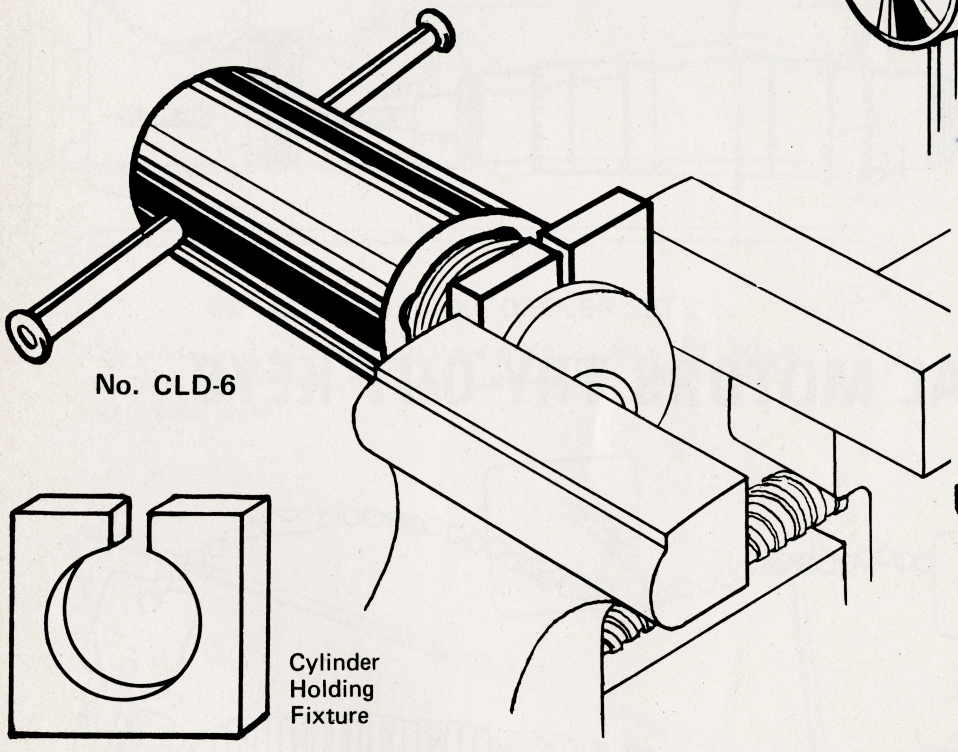
No. CLD-6 Cylinder Re-threading Die Only and Holding Fixture

No. CLT-4 Lock Case Re-tapping Tap Only

No. CLTD-5 Complete Tap & Die Kit with Cylinder Holding Fixture & Metal Box



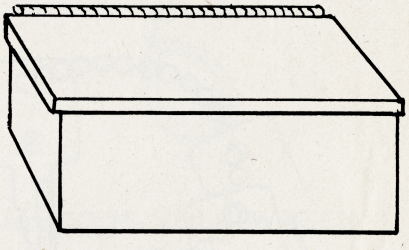
No. CLT-4



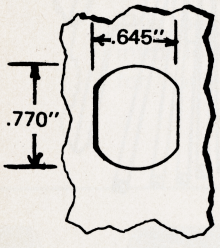
No. CLD-6

Cylinder Holding Fixture

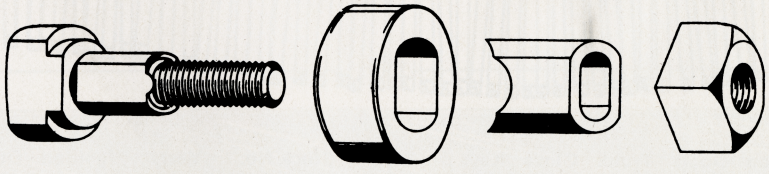
Complete Set Is Contained in a Metal, Compartmented Box

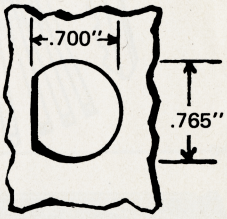


METAL PUNCH and DIE SETS



DOUBLE "D"





SINGLE "D"

No. HDPS-4 PUNCHES A DOUBLE "D" HOLE. A necessary aid to the locksmith for installing vending machine and cam type locks on metal cabinets, sheet metal lockers, filing cabinets and cash boxes made of single wall, sheet metal of 18 gauge or lighter.

No. SDP-700 . PUNCHES A SINGLE "D" HOLE. As needed for many auto alarm cylinders and cam locks that have a single flat side on the threaded outside case. For 18 gauge or lighter sheet metal.

DIE STAMP SETS

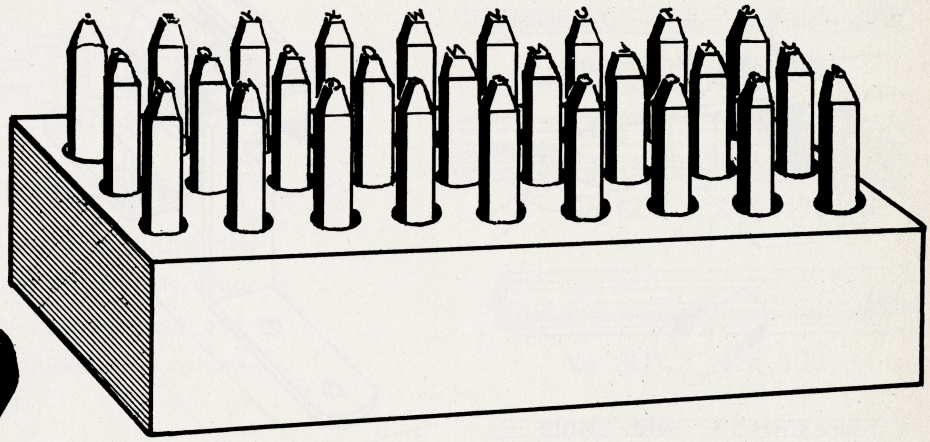
HAND CUT

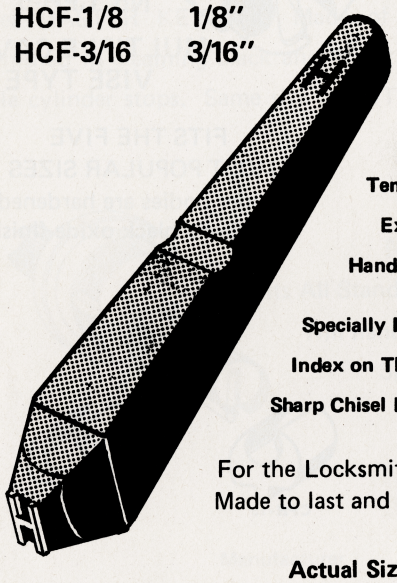
LETTER SETS

Stock No.	Size
HCL-3/32	3/32"
HCL-1/8	1/8"
HCL-3/16	3/16"

FIGURE SETS

HCF-3/32	3/32"
HCF-1/8	1/8"
HCF-3/16	3/16"





Tempered Head Prevents Mushrooming

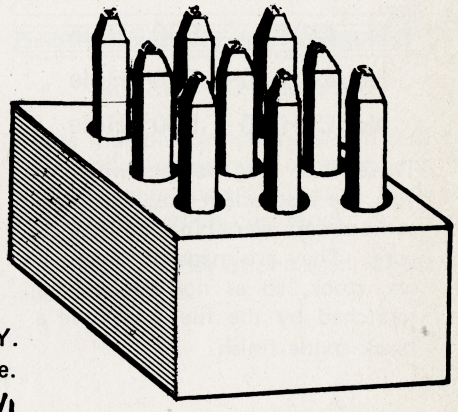
Extra Tough Shank Prevents Bending

Hand Ground Taper Makes Locating Easier

Specially Hardened Character End Prevents Chipping

Index on Thumb Side Prevents Stamping Upside-Down

Sharp Chisel Edge Character Face Assures Clear Impressions

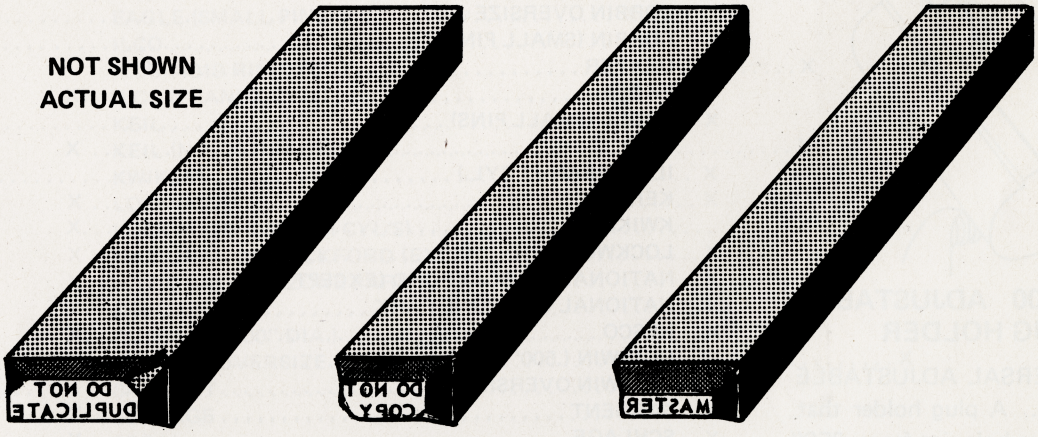


For the Locksmith who appreciates HAND CUT QUALITY.
Made to last and give a good impression, for years of service.

Actual Size Numerals 4 (3/32") 4 (1/8") 4 (3/16")

SPECIAL LOCKSMITH STAMPS

NOT SHOWN ACTUAL SIZE



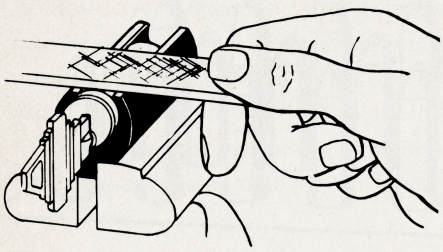
No. LDND
DO NOT DUPLICATE

No. LDNC
DO NOT COPY

No. LMS
MASTER

Permanently mark a Master or Restricted key. Let the other locksmiths and key duplicators know it is a special purpose key and part of a restricted system. No. LDND and No. LDNC are of heavy duty steel stock, 3/8"x 5/8", hardened and flash-chromed for years of trouble free service.

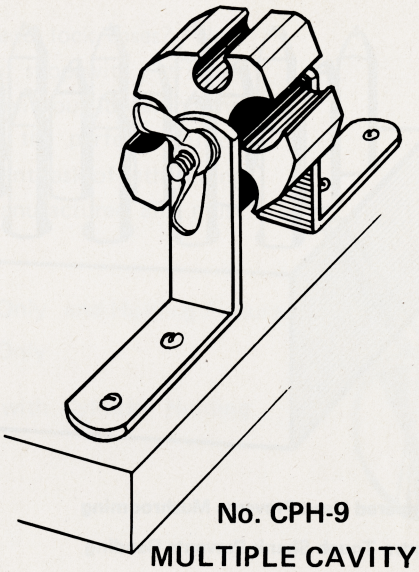
PLUG HOLDERS



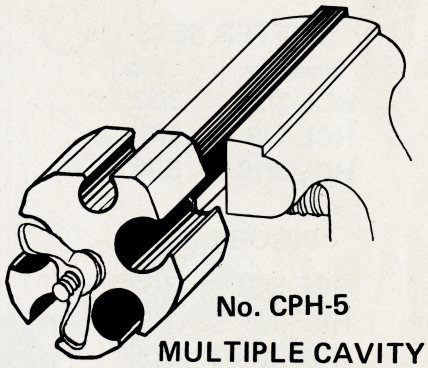


No. CPH-15 .405" Hole
No. CPH-8 .500" Hole
No. CPH-10 .510" Hole
No. CPH-20 .550" Hole

These four plug holders will give you the assortment you will need to fit almost every pin tumbler lock core. They are made of hardened bar stock, so as not to become scratched by the file, and have a black oxide finish.



No. CPH-9
MULTIPLE CAVITY BENCH TYPE

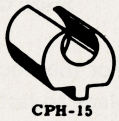


No. CPH-5
MULTIPLE CAVITY VISE TYPE

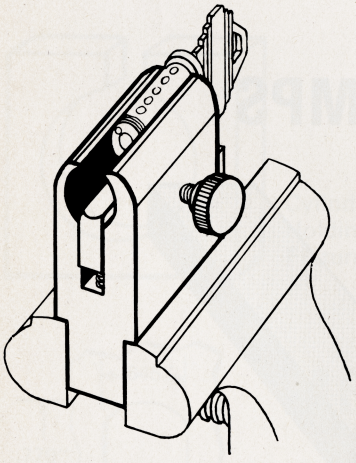
FITS THE FIVE MOST POPULAR SIZES
Holder bodies are hardened and have a black oxide finish.


CPH-8


CPH-10


CPH-15


CPH-20



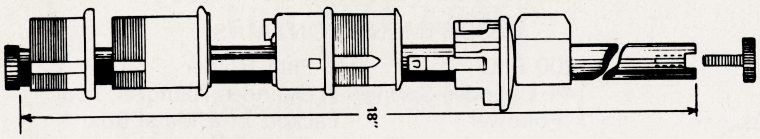
No. SUT-600 ADJUSTABLE PLUG HOLDER

THE UNIVERSAL ADJUSTABLE PLUG VISE. A plug holder that adjusts its own hole size from .350" to .600" to give a perfect fit on many different cores. Plug vise body and slide are hardened and have a black oxide finish.

PLUG HOLDER GUIDE CHART

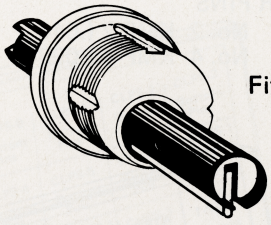
Manufacturer	CPH-8	CPH-10	CPH-15	CPH-20
ACROLOCK	X			
ALMONT (PEANUT CYL.)			X	
ARROW	X			
CORBIN	X			
CORBIN OVERSIZE				X
CORBIN (SMALL PINS)			X	
DEXTER	X			
EAGLE	X			
EAGLE (SMALL PINS)			X	
ILCO		X		
ILCO (PEANUT CYL.)			X	
KEIL		X		
KWIKSET	X			
LOCKWOOD		X		
NATIONAL OF ROCKFORD (EXCEPT KNK)	X			
NATIONAL OF OZONE PARK	X			
NESCO	X			
RUSSWIN (.500" DIA.)	X			
RUSSWIN OVERSIZE				X
SARGENT		X		
SCHLAGE		X		
SEGAL	X			
TACO	X			
TAYLOR	X			
WEISER	X			
WELCH	X			
YALE	X			
YALE (SMALL PINS)			X	

PLUG FOLLOWERS



No. SUT-18 – SUPER PLUG FOLLOWER

This handy, Super-Length Follower can hold 12 Cylinders for convenient, PIN SERVICING. Ideal for multiple, cylinder MASTER KEYING. Made of polished stock and finished in gleaming black and bright nickel. Has removable cylinder stops. Same size as SUT-1.

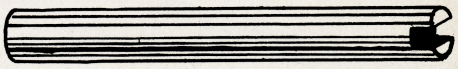


No. SUT-22

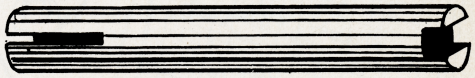
Fits All Standard Locks .493" to .600".

Will handle 90% of all locks.

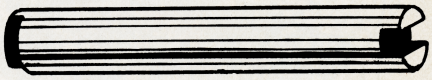
Spring Loaded.



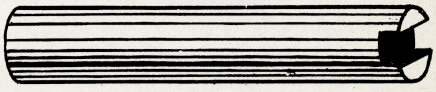
No. SUT-0, Size .395



No. SUT-1, Size .495



No. SUT-3, Size .500



No. SUT-10, Size .550

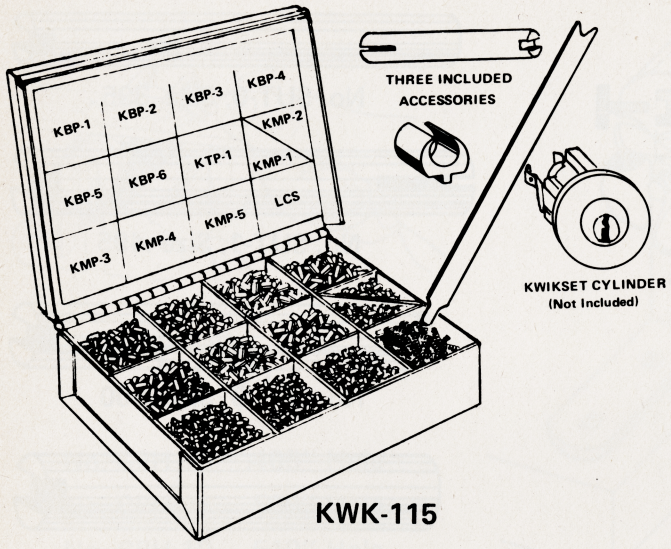
These four plug followers will fit 99% of the rim or mortise cylinders and cylinder units currently in use. Made of centerless ground bar stock.

No. SUT-47 set of one each, of the above followers.

PLUG FOLLOWER GUIDE CHART

Manufacturer	SUT-0	SUT-1	SUT-3	SUT-10
ACROLOCK		X		
ALMONT (PEANUT CYL.)	X			
ARROW		X		
CORBIN		X		
CORBIN OVERSIZE				X
CORBIN (SMALL PINS)		X		
DEXTER		X		
EAGLE		X		
EAGLE (SMALL PINS)	X			
ILCO		X		
ILCO (4019 RIM CYL'S)			X	
ILCO (PEANUT CYL.)		X		
KEIL		X		
KEIL (NO. 30 RIM CYL'S)			X	
KWIKSET		X		
LOCKWOOD		X		
LOCKWOOD (956 RIM CYL'S)			X	
NATIONAL OF ROCKFORD (EXCEPT KNK)		X		
NATIONAL OF OZONE PARK		X		
NESCO		X		
RUSSWIN (.500" DIA.)		X		
RUSSWIN OVERSIZE				X
SARGENT		X		
SCHLAGE		X		
SEGAL		X		
TACO		X		
TAYLOR		X		
WEISER (ALL BUT BEVERLY)		X		
WELCH		X		
WESLOCK (EXCEPT KNK)		X		
YALE		X		
YALE (SMALL PINS)	X			

PIN ASSORTMENTS



KWK-115

FOR KWIKSET (.115)

ASSORTMENT CONTAINS:

1200 Pins — 1 Plug Holder
144 Cylinder Springs — 1 Cylinder Removal Tool
1 Follower — Packed in a Metal Box

For current Kwikset cylinders of .115" diameter. Each pin, shape, size and finish is guaranteed. Springs are of phosphor bronze with tucked in ends.

Refills

BOTTOM PINS

No. 1 KBP-1 (.172") — No. 2 KBP-2 (.195")
No. 3 KBP-3 (.218") — No. 4 KBP-4 (.241")
No. 5 KBP-5 (.264") — No. 6 KBP-6 (.287")

TOP PINS

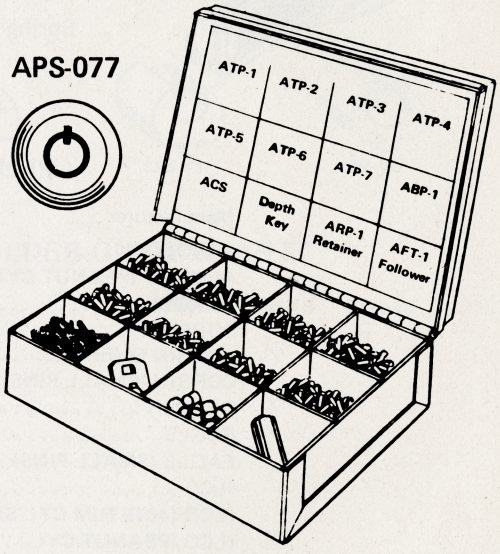
No. 1 KTP-1 (.180")

MASTER PINS

No. 1 KMP-1 (.023") — No. 2 KMP-2 (.046")
No. 3 KMP-3 (.069") — No. 4 KMP-4 (.092")
No. 5 KMP-5 (.115")

FOR TUBULAR KEY TYPE CYLINDERS

APS-077



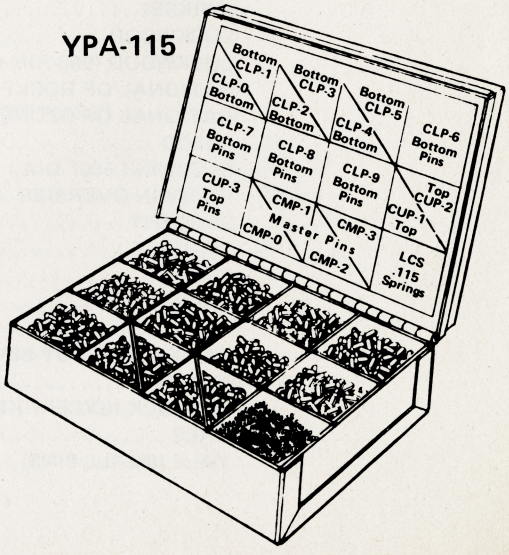
ASSORTMENT CONTAINS:

700 Top Pins
300 Bottom Pins
100 Pin Springs
Packed in a Metal Box

For current Ace tubular keyway cylinders and vending machine locks. Each pin; shape, size and finish is guaranteed. Springs are of phosphor bronze with tucked in ends.

FOR YALE (.115)

YPA-115



ASSORTMENT CONTAINS:

4 gross Master Pins — 10 gross Bottom Pins
3 gross Top Pins — 1 gross Cylinder Springs

For current Yale cylinders of .115" diameter. Each pin; shape, size and finish is guaranteed. Springs are of phosphor bronze with tucked in ends.

Refills

BOTTOM PINS

No. 0 CLP-0 (.184") — No. 1 CLP-1 (.203") — No. 2 CLP-2 (.221")
No. 3 CLP-3 (.240") — No. 4 CLP-4 (.259") — No. 5 CLP-5 (.276")
No. 6 CLP-6 (.296") — No. 7 CLP-7 (.315") — No. 8 CLP-8 (.334")
No. 9 CLP-9 (.353")

TOP PINS

No. 1 CUP-1 (.190") — No. 2 CUP-2 (.230") — No. 3 CUP-3 (.260")

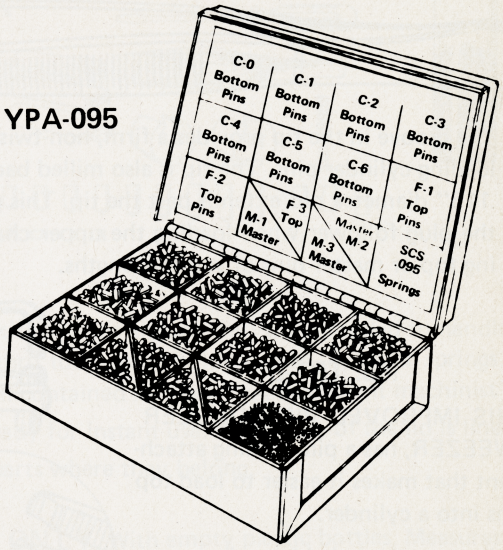
MASTER PINS

No. 0 CMP-0 (.020") — No. 1 CMP-1 (.038") — No. 2 CMP-2 (.076")
No. 3 CMP-3 (.110")

PIN ASSORTMENTS

FOR YALE (.095)

YPA-095

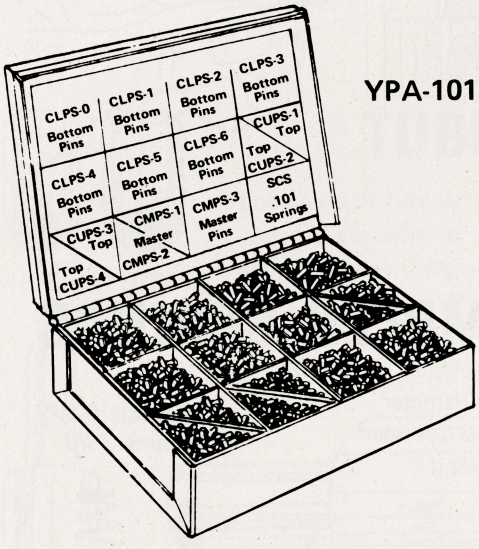


ASSORTMENT CONTAINS:

7 Gross Bottom Pins
3 Gross Top Pins
3 Gross Master Pins
1 Gross Cylinder Springs
Packed in a Metal Box
Refills Available

For current Yale cylinders of .095" diameter. Each pin; shape, size and finish is guaranteed. Springs are of phosphor bronze with tucked in ends.

YPA-101



FOR YALE (.101)

ASSORTMENT CONTAINS:

7 Gross Bottom Pins
4 Gross Top Pins
3 Gross Master Pins
1 Gross Cylinder Springs
Packed in a Metal Box
Refills Available

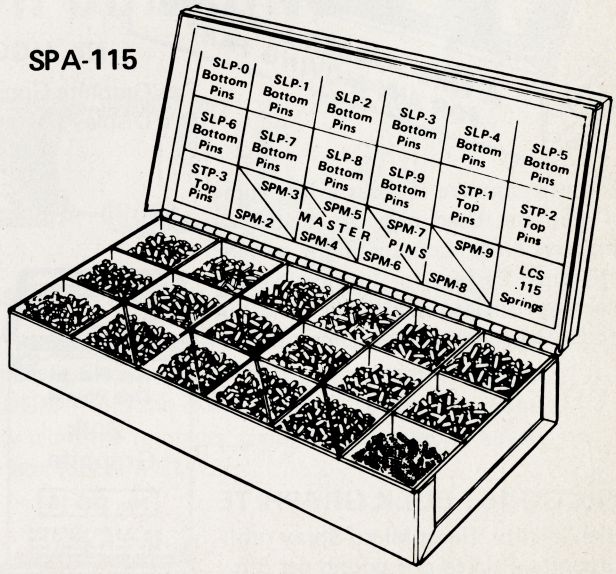
For current Yale cylinders of .101" diameter. Each pin; shape, size and finish is guaranteed. Springs are of phosphor bronze with tucked in ends.

FOR SCHLAGE (.115)

ASSORTMENT CONTAINS:

1000 Bottom Pins
800 Master Pins
300 Top Pins
144 Cylinder Springs
Packed in a Metal Box

SPA-115



For current Schlage cylinders of .115" diameter. Each pin; shape, size and finish is guaranteed. Springs are of phosphor bronze with tucked in ends.

Refills

BOTTOM PINS

No. 0 SLP-0 (.165")	No. 1 SLP-1 (.180")	No. 2 SLP-2 (.195")
No. 3 SLP-3 (.210")	No. 4 SLP-4 (.225")	No. 5 SLP-5 (.240")
No. 6 SLP-6 (.255")	No. 7 SLP-7 (.270")	No. 8 SLP-8 (.285")
No. 9 SLP-9 (.300")		

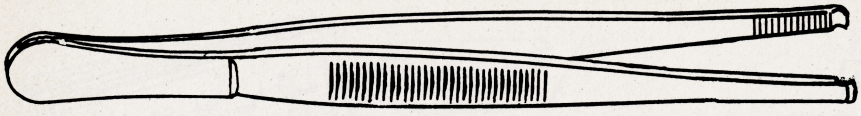
TOP PINS

No. 1 SPT-1 (.235")	No. 2 SPT-2 (.200")	No. 3 SPT-3 (.165")

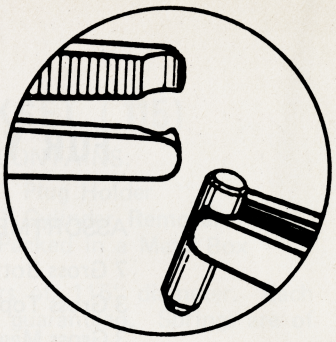
MASTER PINS

No. 2 SPM-2 (.030")	No. 3 SPM-3 (.045")	No. 4 SPM-4 (.060")
No. 5 SPM-5 (.075")	No. 6 SPM-6 (.090")	No. 7 SPM-7 (.105")
No. 8 SPM-8 (.120")	No. 9 SPM-9 (.135")	

PIN TUMBLER TWEEZERS



No. PTT-4

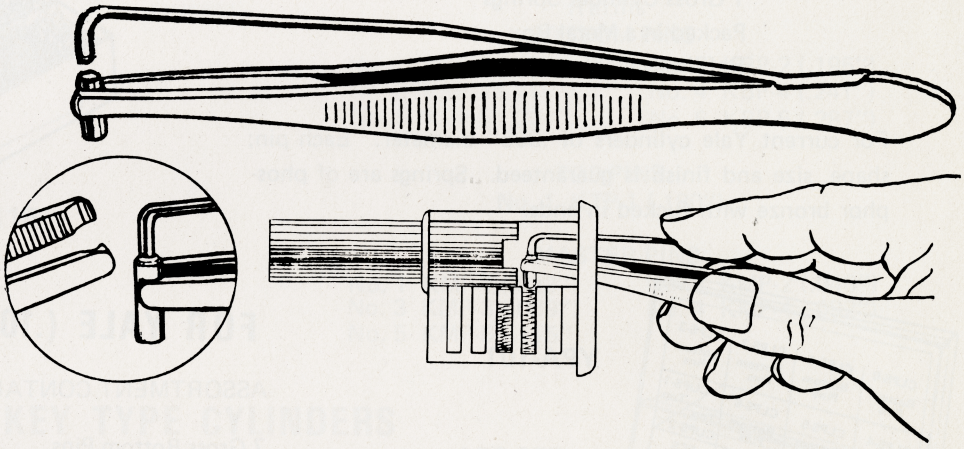


The groove in the tip provides a firm, non-twisting grip on cylinder pins. The ideal tool for loading cylinder pins. The tip is also milled back so that the outside diameter of a standard .115" diameter pin extends past the tip. This permits "butting" the pin against the end of the plug follower when loading the upper chambers, providing added control when holding top or master pins of varying lengths.

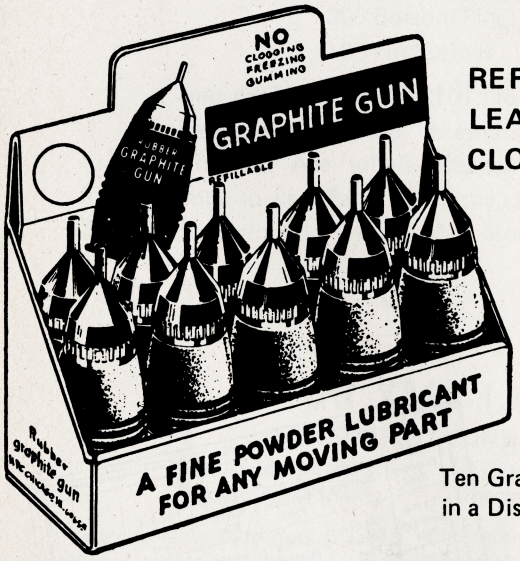
No. TPT-5

THIS IMPROVED PIN TUMBLER TWEEZER, has a pin-pushing attachment that makes it easier to load top pins into a cylinder.

While top pin is held in place, use forefinger to push attachment down to set pin into chamber.



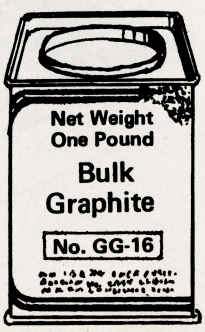
LUBRICATING GRAPHITE GUN



REFILLABLE
LEAK-PROOF
CLOG-PROOF

No. HGG
Ten Graphite Guns
in a Display Carton

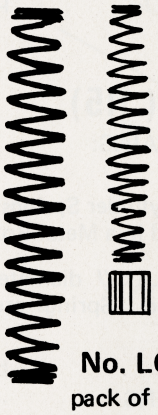
A gentle squeeze releases a fine spray of graphite. Used prior to picking or impressioning. Loosens tight wafers and pins. Perfect for lubricating key machine carriage shaft and wing nut studs. Does not attract dust or chips.



No. GG-16 . BULK GRAPHITE
High quality, finest Micro-Spray refill Graphite. Packed one pound per can.

TUMBLER SPRINGS

.115" Diameter
Standard Cylinder
Spring



No. LCS
pack of 144

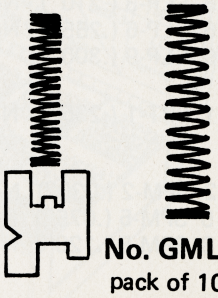
For Small .095"
Diameter Pins



No. SCS
pack of 144

These phosphor-bronze springs have tucked-in ends for easier loadings. They offer maximum corrosion resistance and will give years of control over pins, without any tension loss or collapse.

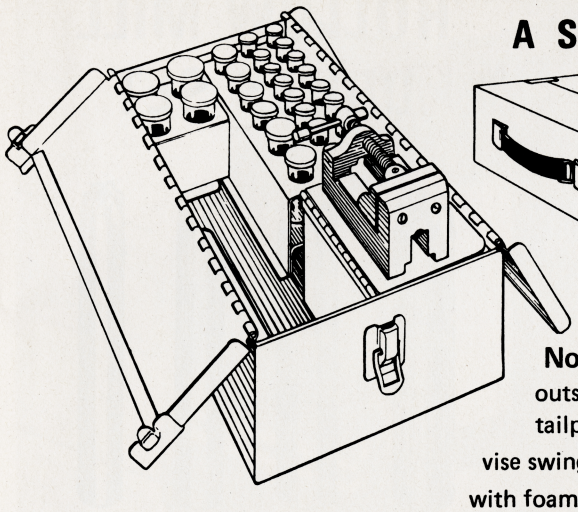
For
GENERAL
MOTORS

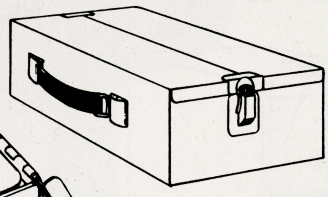


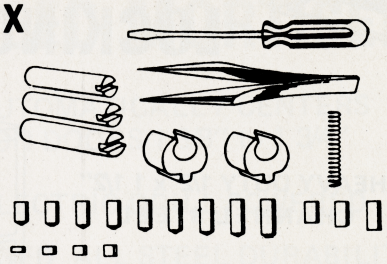
No. GMLS
pack of 100

CARRY-OUT KEYING KIT

A SHOP IN A BOX





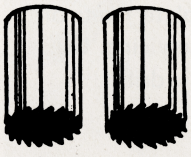




No. COKO-5 . This handy kit contains almost everything needed to handle outside keying jobs. Follow thru tools, plug holders, pins, cylinder springs, tailpieces and tweezers; are all contained in this kit. An excellent machinist's vise swings up on a hinged plate, ready for instant use. The inside of the lid is lined with foam tape to keep all interior parts where they belong.

No. KO-3 Carry-Out Kit Box ONLY. With empty plastic bottles. Measures 15"x 7"x 3¼". A kit box for carrying miscellaneous parts, pins, wafers, springs, etc. etc.

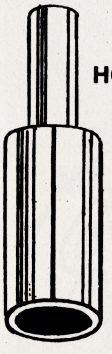
TUBULAR LOCK DRILLS



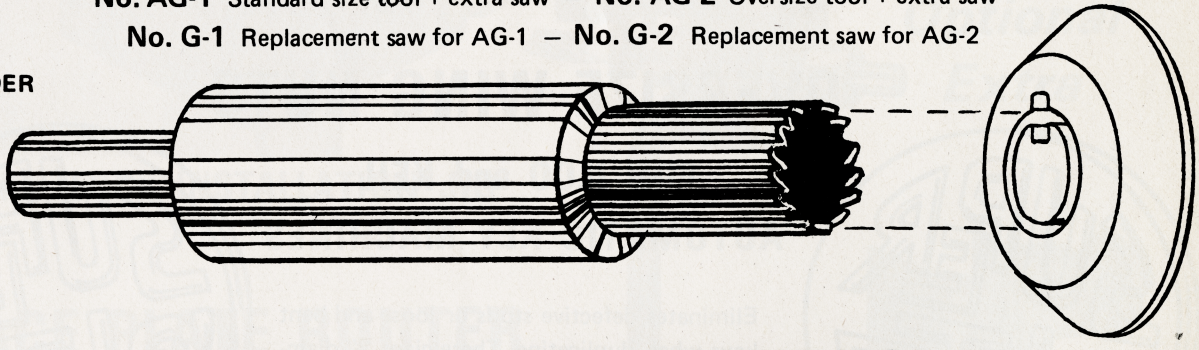
HOLLOW DRILLS
Fit into Holder

Lock-outs of tubular key locks can be serviced. These hole saws destroy the pins at the shear line. Hole saws are available for standard and oversize keyways. Saws will fit any ¼ inch electric drill. Saw life is approximately three openings. *Not for locks with hardened pins or ball bearings in the keyway.*

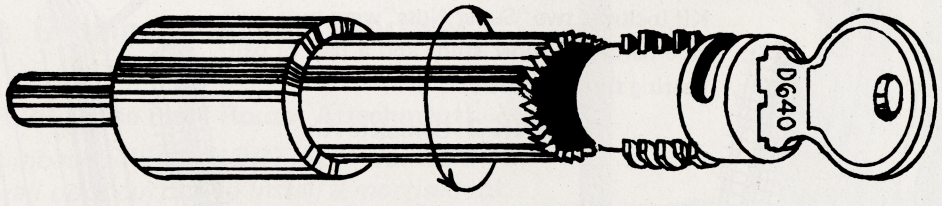
No. AG-1 Standard size tool + extra saw – **No. AG-2** Oversize tool + extra saw
No. G-1 Replacement saw for AG-1 – **No. G-2** Replacement saw for AG-2



HOLDER



KEYING TOOL FOR JUNKUNC

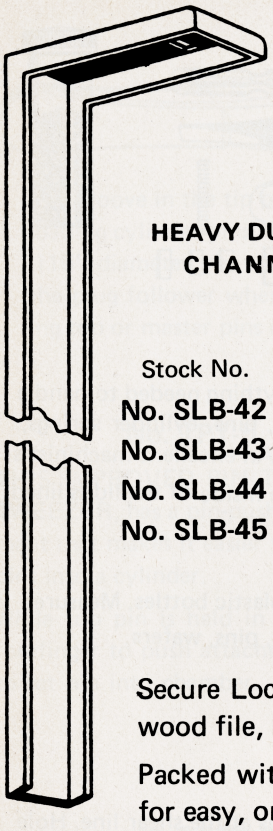


No. DGM-1 – GRINDS BLANK TUMBLER PLUGS TO ANY DOUBLE-SIDED COMBINATION

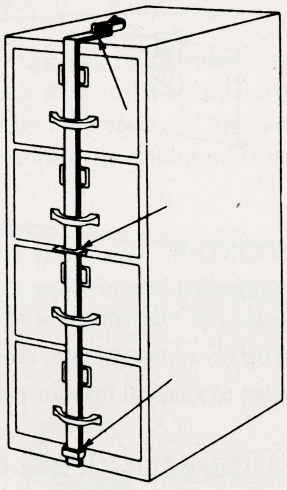
Key your own double-sided plugs for Junkunc padlocks in no time. Just buy a supply of *blank tumbler plugs* (Junkunc No. BTC.) and avoid waiting for special factory orders. Simply insert the cut key into the plug and hold it firmly in a vise by the head of the key. Insert the DGM-1 into the chuck of any ¼" electric drill and feed it 1/32" over the plug. Start the drill and the tool easily trims the tumblers, giving you a perfectly keyed plug. Also ideal for grinding blank tumblers as used in glove box locks on GM cars.



SECURITY LOCKING BARS



HEAVY DUTY 1/2"x 1 1/2" CHANNEL STEEL

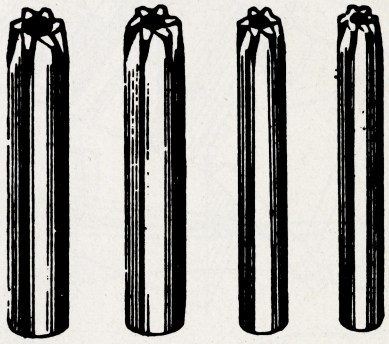


Stock No.	Drawers	Length
No. SLB-42	2	27"
No. SLB-43	3	39-1/2"
No. SLB-44	4	51-1/2"
No. SLB-45	5	59-7/8"

Secure Locking Bars are quickly installed on steel or wood file, blueprint or tool cabinets.

Packed with all necessary hasps, staples and screws for easy, on-the-job installation.

HOLLOW MILL DRILLS SET

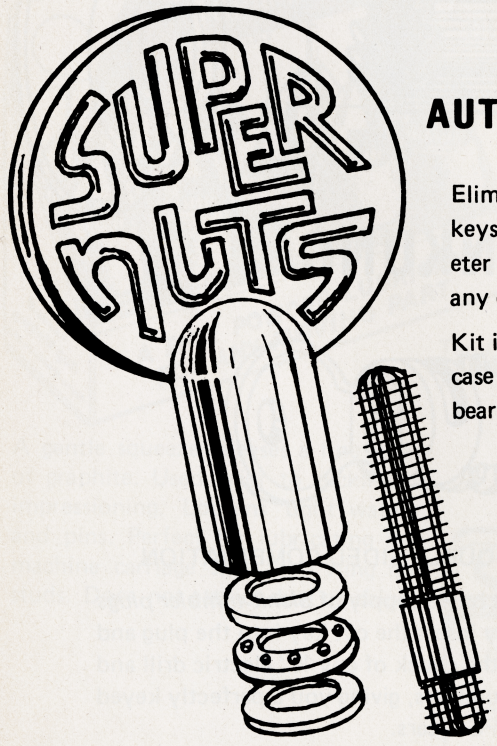


No. HMD-5

For drilling off luggage lock rivet heads when servicing suitcase locks. Can be used for shearing base plate rivets on Master Padlocks, when servicing. Used in either a hand or electric drill.

OVERSIZE WING NUTS

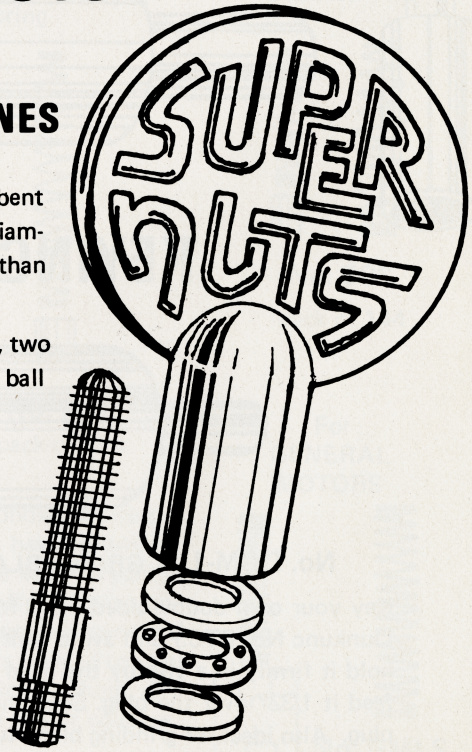
FOR ILCO and KEIL AUTOMATIC KEY MACHINES

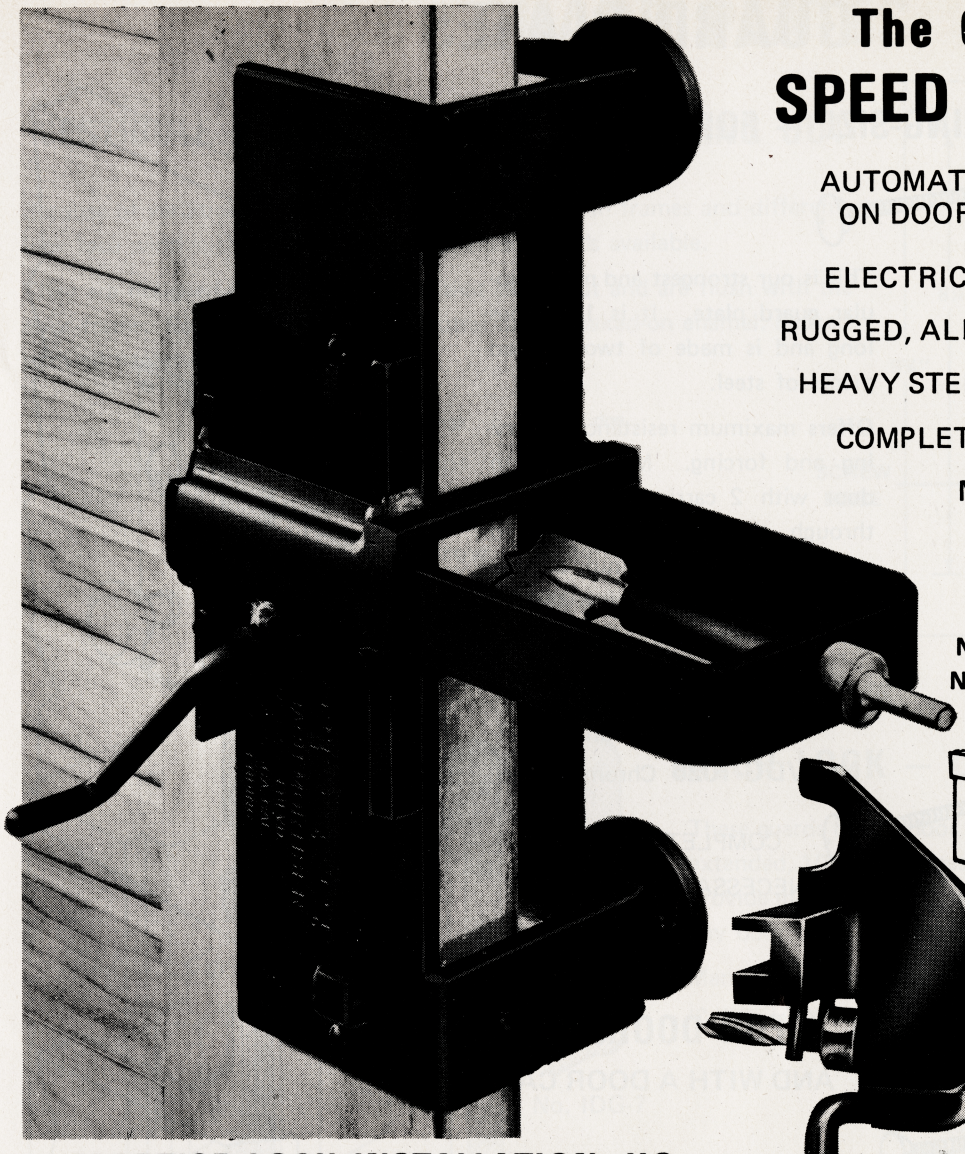


Eliminates defective studs or loose and bent keys when duplicating. These giant 2" diameter wing nuts, assure a 50% tighter grip than any of the others available.

Kit includes two "Super Nuts" wing nuts, two case hardened super studs and a pair of ball bearing thrust washers.

No. SNK-2 Complete Kit





The Grumbach SPEED MORTISER

AUTOMATICALLY CENTERS
ON DOORS 1 3/8" to 1 3/4"

ELECTRIC DRILL POWERED

RUGGED, ALL STEEL DURABILITY

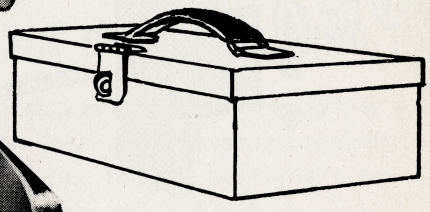
HEAVY STEEL CARRYING CASE

COMPLETE INSTRUCTIONS

No. GSM-10

REPLACEMENT BITS

No. SMB-1 Stock, 1" diameter
No. SMB-34 Optional ¾" diameter
No. SMB-78 Optional 7/8" diameter



Optional Extra

MORTISE LOCK INSTALLATION JIG

FACE PLATE ROUTER

OPTIONAL ATTACHMENT
for the Grumbach Speed Mortiser

No. SMR-20 (Face Plate Router Attachment)

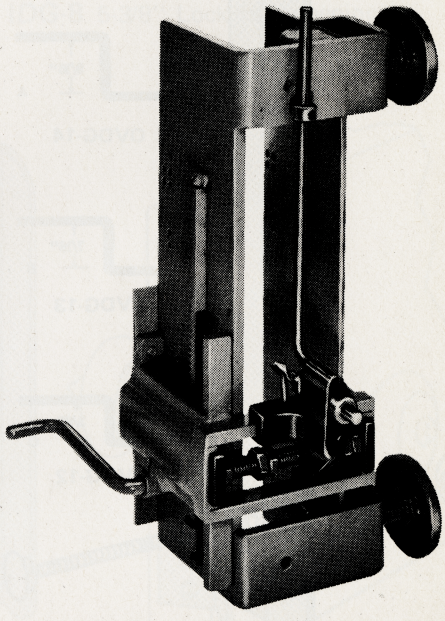
Gives the Grumbach SPEED MORTISER No. GSM-10, ability to do all door cutting to install a mortise lock.

ADJUSTS FOR VARIOUS FACE PLATE SIZES

DRILLS HOLE FOR CYLINDER INSERTION

ALL OPERATIONS, ELECTRIC DRILL POWERED

COMPLETE ILLUSTRATED INSTRUCTIONS

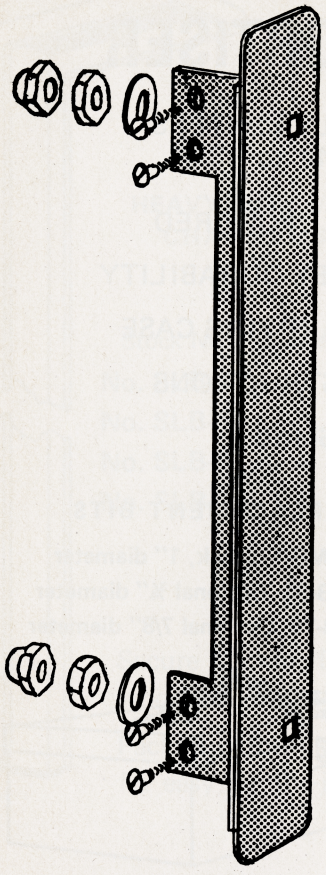


ROUTER MOUNTED ON SPEED MORTISER
(After Removal of Sliding Yoke Assembly)



GUARD PLATES

KING-SIZE — FOR DOORS OPENING OUT



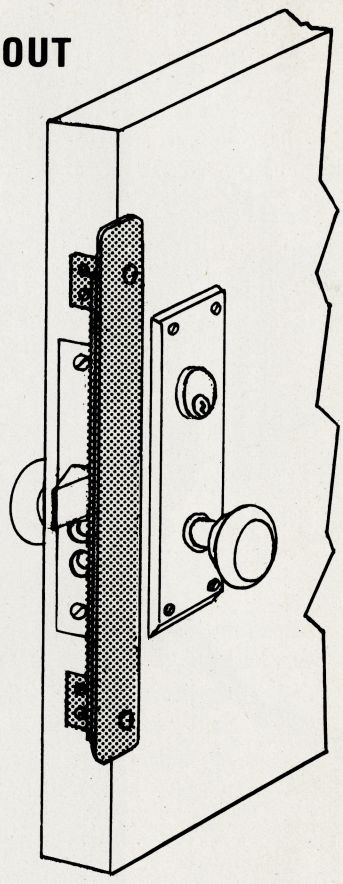
This is our strongest and most popular guard plate. It is 14 inches long and is made of two, welded pieces of steel.

Offers maximum resistance to prying and forcing. Mounted onto door with 2 carriage bolts, going through the door and anchored with a nut and cap nut on the inside. Four wood screws go into the edge of the door.

No. VDG-10 Neutral Brown Baked-on Enamel

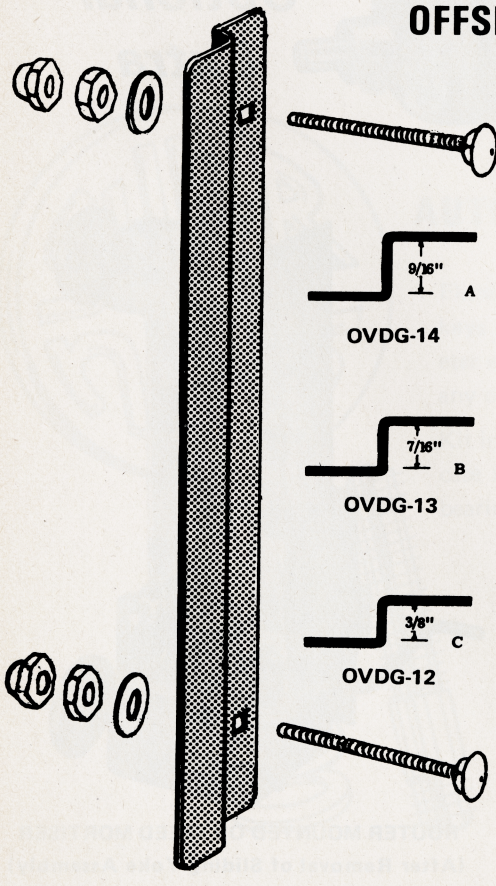
No. VDG-1026 Chrome Plated

COMPLETE WITH ALL NECESSARY HARDWARE



OFFSET — FOR DOORS OPENING OUT

AND WITH A DOOR CASING



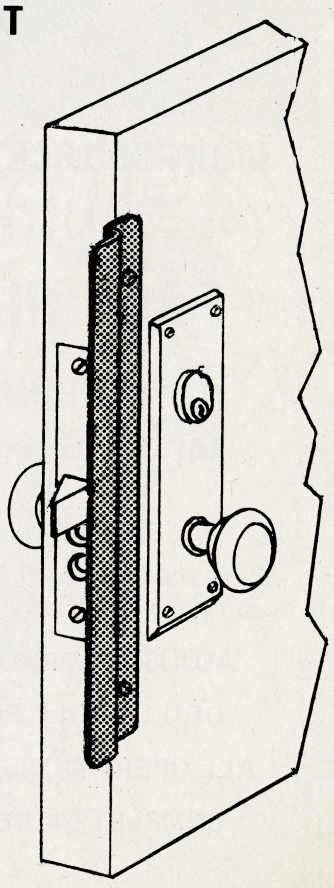
Offset guard plates are to be used on vestibule doors with projecting door casings. For doors that are not flush with the frame.

These plates are easily installed by drilling only 2 holes for the pair of thru-bolts and nuts to solid-mount it. Made of heavy gauge steel, finished in a neutral brown baked-on enamel. Complete with all necessary hardware.

The 14 inch overall length, extends three inches beyond the average lock face, presenting plenty of covered area to frustrate unauthorized, forceable entry.

Three sizes are available. Choose the offset depth that best fits the door and frame requirements.

No. OVDG-14 (A)=9/16" Offset
No. OVDG-13 (B)=7/16" Offset
No. OVDG-12 (C)=3/8" Offset



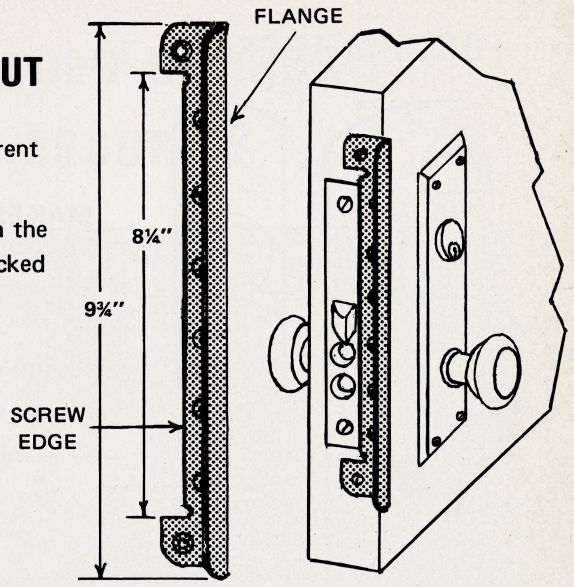
GUARD PLATES

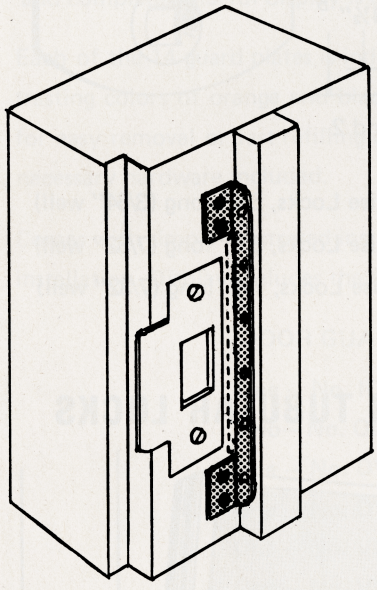
VESTIBULE LOCK – FOR DOORS OPENING OUT

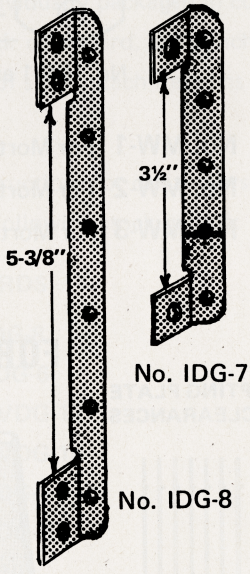
Because of variations in door thickness, fit of door in frames and different lock face widths, there are four sizes of these guards available.

They are designed for vestibule doors that swing out and are flush with the door frame. Each are finished in a neutral brown baked-on enamel. Packed with all necessary screws.

Stock No.	Flange	Screw Edge
VDG-1	Wide	Wide
VDG-2	Wide	Narrow
VDG-3	Narrow	Wide
VDG-4	Narrow	Narrow







LATCH LOCK – ON DOORS OPENING IN

These guards tie the door stop and the door frame together. An extended, 1/16" edge goes down into the wood frame itself, to provide more complete security. This effective barrier prevents any door openings by a knife or celluloid strip.

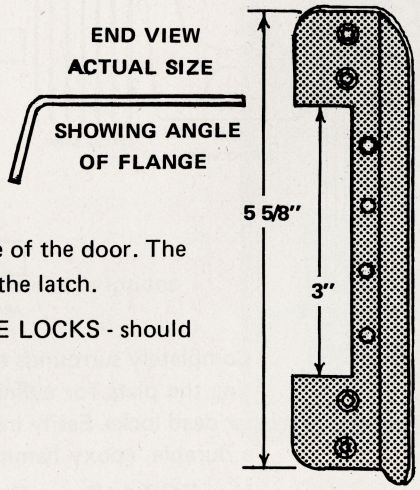
Many homes, hotels and motels still have unguarded latch locks in use. They are easy prey for even an inexperienced burglar!

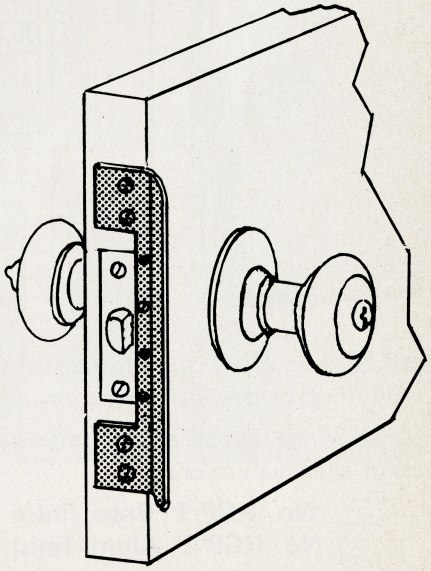
Made of Nickel Plated Steel
Countersunk Screw Holes
Packed with Screws

No. IDG-7 3½" Lock face opening

No. IDG-8 5-3/8" Lock face opening

LATCH LOCK ON DOORS OPENING OUT





Guard plate is screwed directly onto the edge of the door. The flange will keep any prying tools away from the latch.

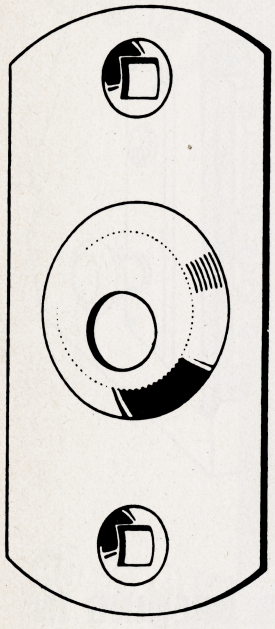
ALL DOORS USING SPRING LATCH TYPE LOCKS - should have the added protection of a lock guard.

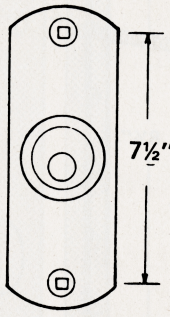
Made of Nickel Plated Steel
Countersunk Screw Holes
Packed With Screws

No. ODG-6

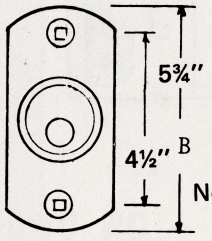
CYLINDER GUARD PLATES

FOR RIM LOCKS





No. RW-3

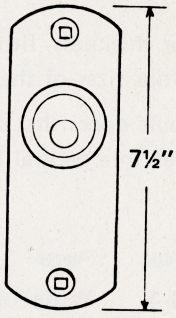


No. RW-1 and 2

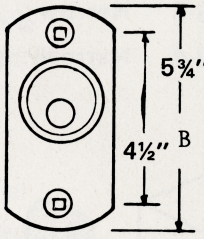
MAKES CYLINDER LOCKS PULLER RESISTANT

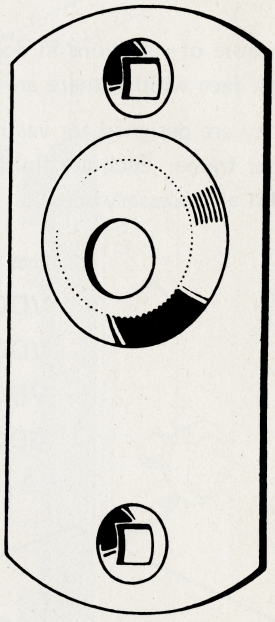
Puts a sheet of hard armor over the cylinder. Easy to install. Two different well depths are available. The 7/32" depth is the popular choice.

FOR MORTISE LOCKS



No. MW-3



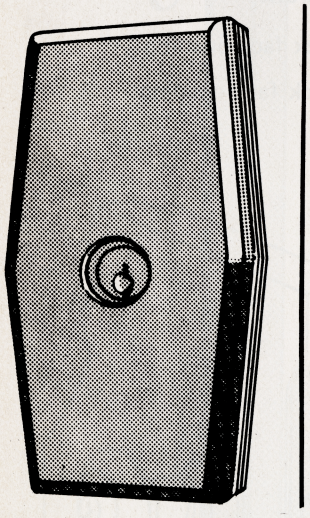


No. MW-1 and 2

No. RW-1 For Rim Locks, 5¾" long (3/64" well)
No. RW-2 For Rim Locks, 5¾" long (7/32" well)
No. RW-3 For Rim Locks, 7½" long (7/32" well)
No. RW-226 Chrome Plated, 5¾" long (7/32" well)

No. MW-1 For Mortise Locks, 5¾" long (3/64" well)
No. MW-2 For Mortise Locks, 5¾" long (7/32" well)
No. MW-3 For Mortise Locks, 7½" long (7/32" well)

FOR RIM LOCKS

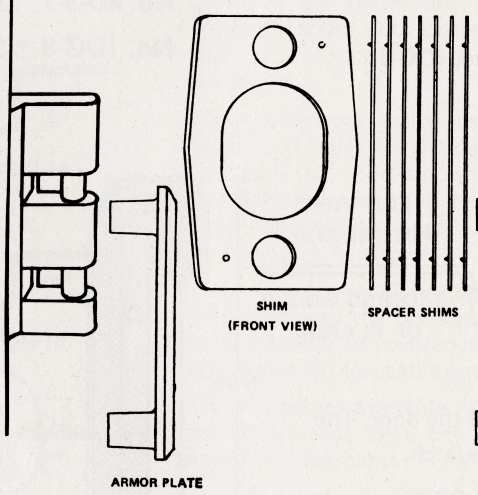


Flat face front offers streamline cylinder protection. For all rim type deadlocks and spring latches.

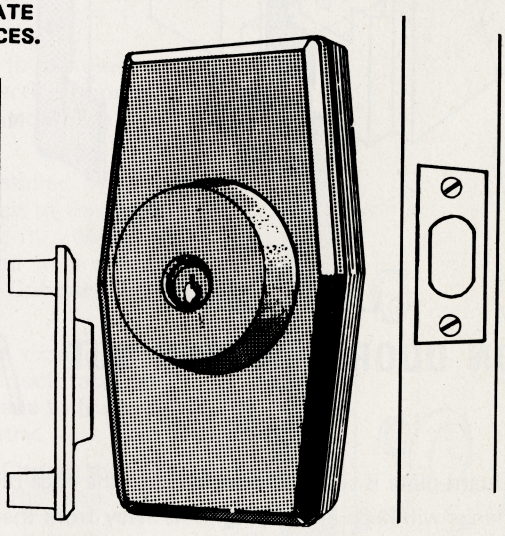
Finished with a durable epoxy hammertone paint; in brass or aluminum color.

No. RGP-1 Brass finish
No. RGP-2 Alum. finish

SPACER SHIMS FOR ADAPTING PLATE TO VARIOUS CYLINDER CLEARANCES.



FOR TUBULAR LOCKS



Completely surrounds the cylinder. Includes spacer shims for adapting the plate for cylinder clearance on most single cylinder tubular dead locks. Easily installed with a speed-bore bit. Finished with a durable, epoxy hammertone paint; in brass or aluminum color.

No. TGP-1 Brass finish . No. TGP-2 Alum. finish

BURGLAR BARRIER DISPLAY

OFFERS LOCK and CYLINDER GUARDS for GREATER DOOR SECURITY

REFILLABLE – COLORFUL – SELF-SELLING

This eye-catching, heavy duty display will offer continuous impulse sales to your security conscious customers – for a quick turnover and profit.

The large, royal blue display board, topped by an attractive metal sign, assures attention-getting appeal. This variety and complete colorful display is a self service security center.

Each of the 14 guard plates is individually packaged in contrasting colors of orange and black cardboard, pre-punched for easy removal or fast refilling of stock. Each item has all necessary hardware included.

Comes with simple illustrated instructions for do-it-yourself installation. Display includes the following stock guards:

DOOR GUARDS

One – No. IDG-8
Two– No. ODG-6
One – No. OVDG-12
One – No. OVDG-14
One – No. VDG-1
One – No. VDG-2
Two – VDG-10

CYLINDER GUARDS

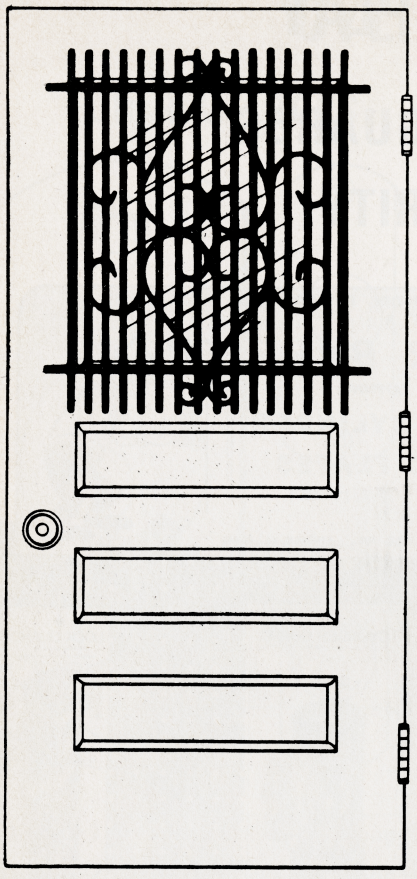
One – No. MW-2
Two – No. RW-2
One – No. RW-3
One – No. RW-226

See numerical index for pages showing complete descriptions and application of each guard plate.

No. LCD-14 Complete Display



GUARDS FOR GLASS PANELED DOOR SECURITY



DOUBLE CYLINDER
LOCK PROTECTION
WITH
SINGLE CYLINDER
LOCK CONVENIENCE

ATTACHES EASILY IN MINUTES

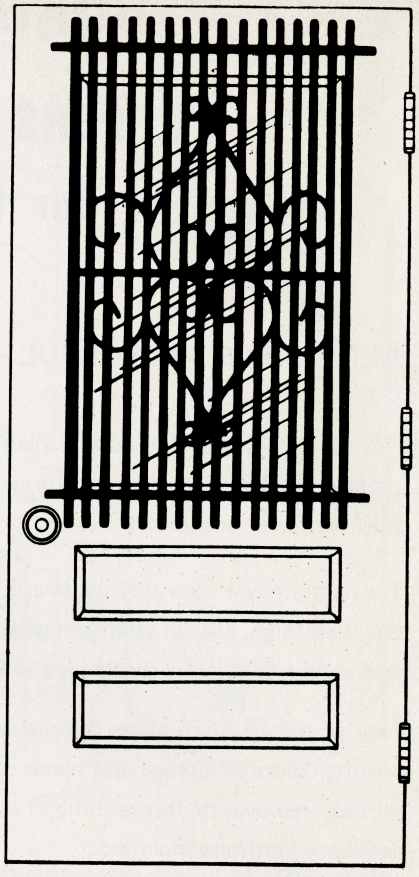
ALL HARDWARE INCLUDED

EXTERIOR OR INTERIOR USE

QUICKLY REMOVED FOR WINDOW CLEANING

MEDITERRANEAN STYLING

HEAVY WELDED STEEL



No. GPG-30 . 30" High x 27" Wide

No. GPG-42 . 42" High x 27" Wide

CUSTOM WINDOW GUARDS

No. CWG-1

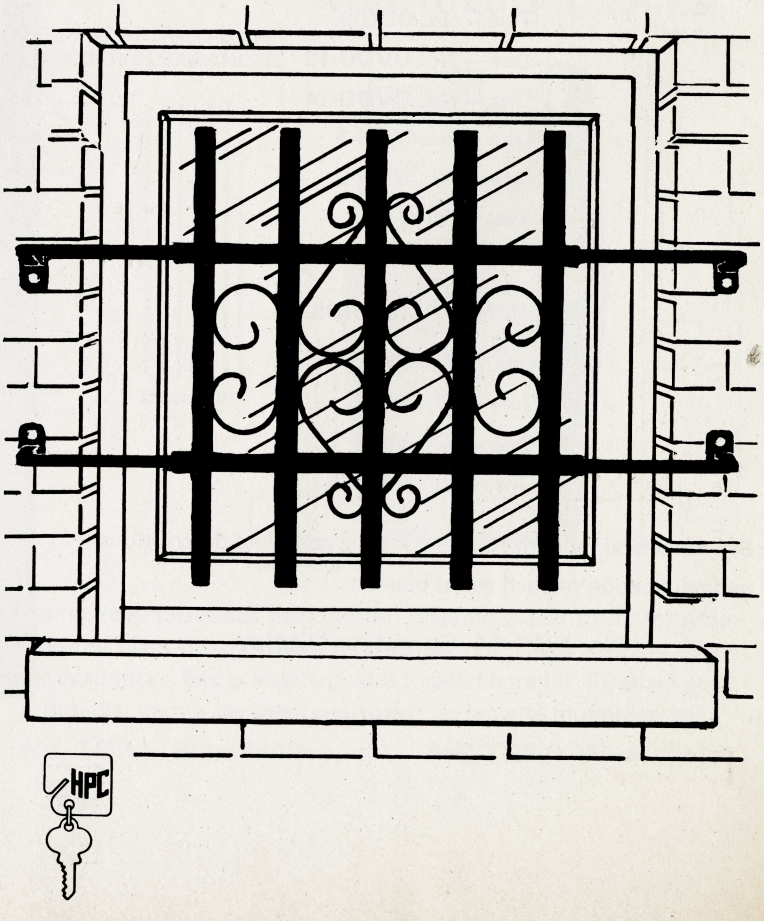
Mediterranean styling in a heavy, welded steel construction. Sliding arms extend six inches.

The scroll work decorations are permanently attached. Additional horizontal arms added for larger size windows.

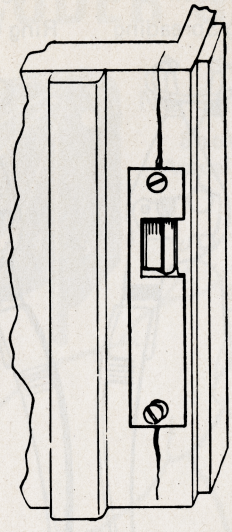
This heavy duty, custom-sized window guard provides excellant protection for commercial buildings as well as a decorative eye-appeal for residential use. Comes complete with mounting hardware.

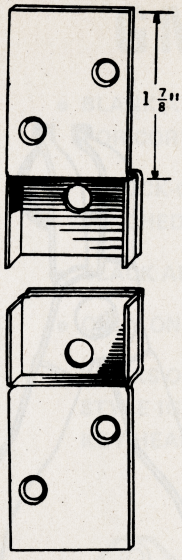
EACH WINDOW GUARD IS MADE TO FIT AN INDIVIDUAL APPLICATION.

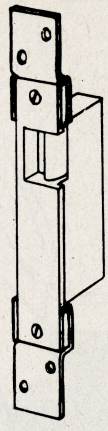
Specify window opening when ordering. Allow approximately 3 weeks for delivery to your distributor.



ELECTRIC OPENER "FACE EXTENSIONS"



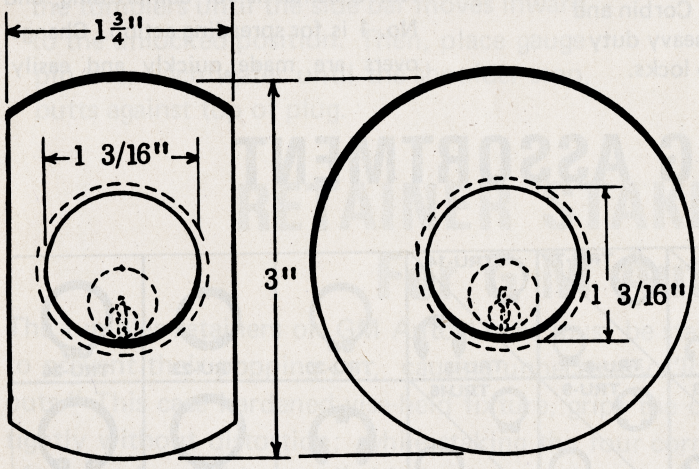




These FACE EXTENSIONS will allow you to span the split door frame and worn screw holes and re-fasten the electric opener into solid wood. They are made of cadmium plated steel and make a strong holding extension when fastened to the opener face.

No. ECFE-2

CYLINDER SCAR PLATES

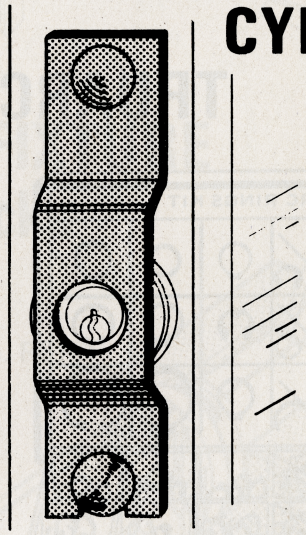


No. SPO-3	OVAL	U.S.–3 Finish, Polished Brass
No. SPO-10	OVAL	U.S.–10 Finish, Dull Bronze
No. SPO-26D	OVAL	U.S.–26D Finish, Dull Chrome

No. SPR-3	ROUND	U.S.–3 Finish, Polished Brass
No. SPR-10	ROUND	U.S.–10 Finish, Dull Bronze
No. SPR-26D	ROUND	U.S.–26D Finish, Dull Chrome

Use these plates to cover oversize cylinder holes or when the area around the cylinder hole is chipped, cracked or scarred. Covers an elongated cylinder hole after a replacement lock with a different backset must be used. The oval plate is ideal for narrow stile, aluminum doors. These plates "dress-up" any door.

NARROW STILE CYLINDER GUARD PLATE



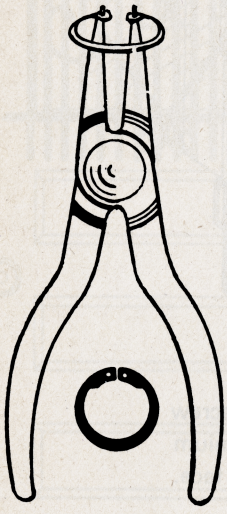
Attractive dull chrome finish of case-hardened plate and bolts. No special tools required. For either hand doors – in-swing or out swinging.

An attractive and effective device to protect against puller action on narrow stile door cylinders.

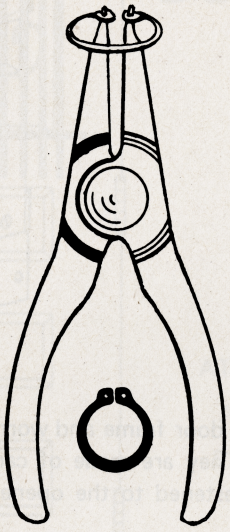
Quickly and easily installed; without appearing as an added-on feature. The innovative mounting system makes it simple to put on or take off. Complete, illustrated and easy to follow instructions.

No. ADG-1

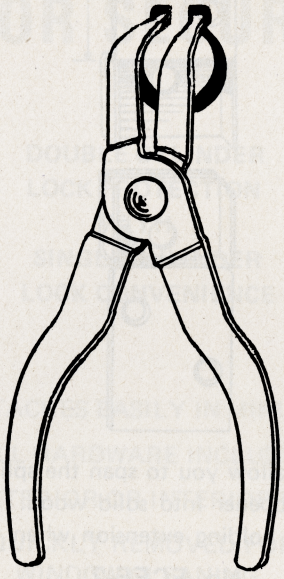
TRUARC RING PLIERS



No. TRU-121
RING COMPRESSOR



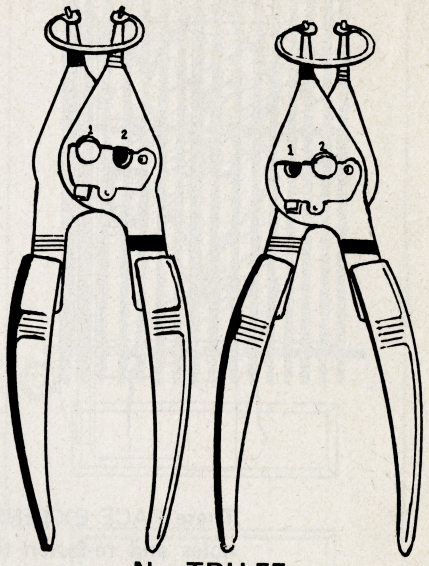
No. TRU-122
RING SPREADER



No. TRU-123
RING SPREADER
OFFSET
Perfect for Corbin and Russwin heavy duty knob locks.

Position for Ring Spreading

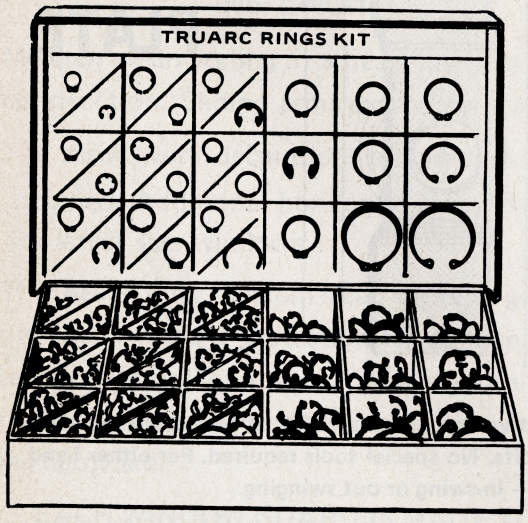
Position for Ring Compression

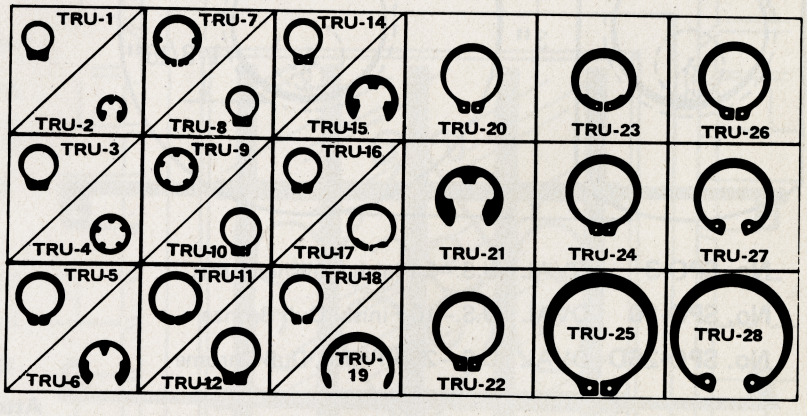


No. TRU-55
Two Tools in One
COMBINATION RING SPREADING AND COMPRESSION TOOL

Two pivot centers - dual operation. No. 2 center is for compressing, and No. 1 is for spreading action. Change-overs are made quickly and easily.

TRUARC RING ASSORTMENT





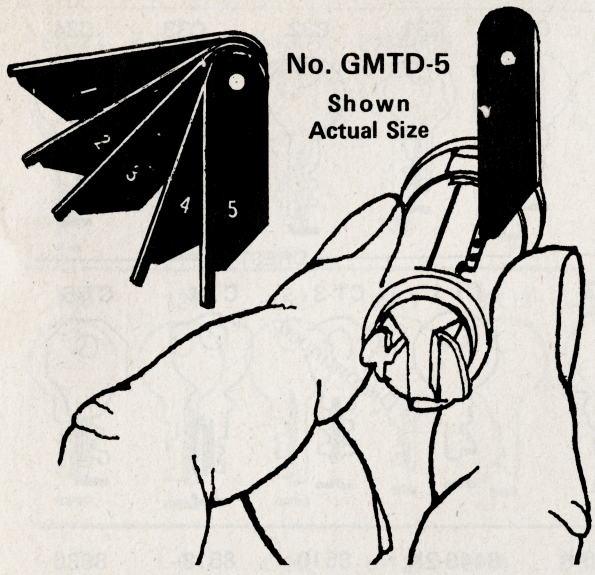
No. TRU-275

This assortment contains twenty-seven different styles of Truarc rings and retainers. You will find them very helpful for servicing Arrow, Best, Corbin, Dexter, Ilco, Lockwood, National, Schlage and many more. All are made of carbon spring steel and offer long-lasting tension or compression for retaining purposes.

CONTAINS 265 RINGS – ALL REFILLABLE

Shipping Weight: 2 lbs.

GM TUMBLER DECODER GAUGES



No. GMTD-5
Shown
Actual Size

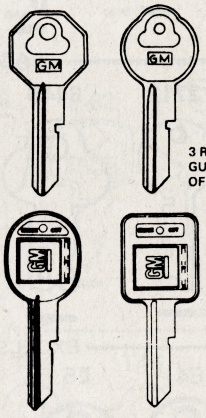
This inexpensive set of gauges eliminates the guess work, when reading the G M tumblers. No need to take apart or waste key blanks, by "eye-balling" the depths.

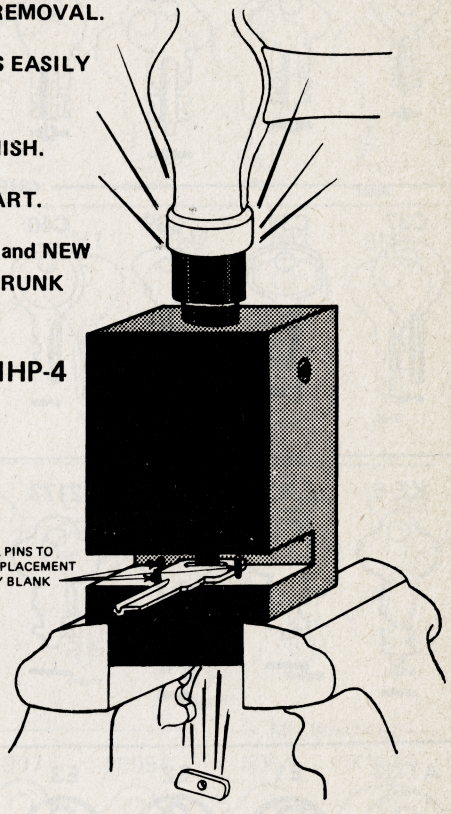
Simply press inward on the side-bar and rake the tumblers until the side bar moves inward to the unlocked position. Then, place gauge pin over each wafer until the shoulder stop, butts against top of plug.

KEY HOLE PUNCH for GM CAR KEY BLANKS

- BLANK ALIGNMENT ASSURED, FOR CORRECT SLUG REMOVAL.
- "KNOCK-OUT" SLUG IS EASILY PUNCHED OUT.
- BLACK ANODIZED FINISH.
- ONLY ONE MOVING PART.
- WORKS ON BOTH OLD and NEW STYLE IGNITION and TRUNK KEY HEADS.

No. GMHP-4





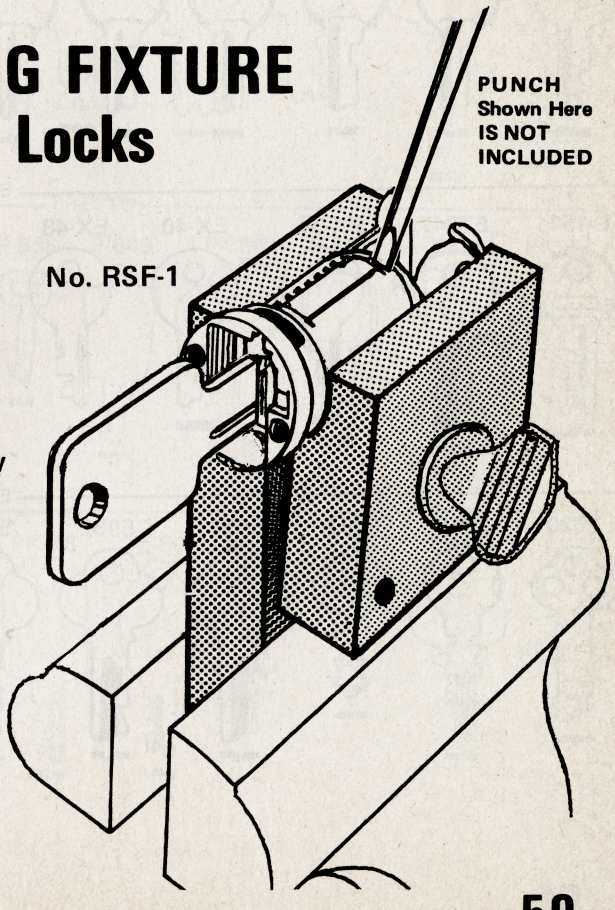
RETAINER STAKING FIXTURE
For G M Auto Locks

The tumbler retainers on GM Auto Locks must be staked to prevent their popping out, causing unnecessary "lock-outs." This case hardened vise-held fixture, grips the core tightly without distortion; while staking the four corners of the retainer, with a small chisel-point punch.

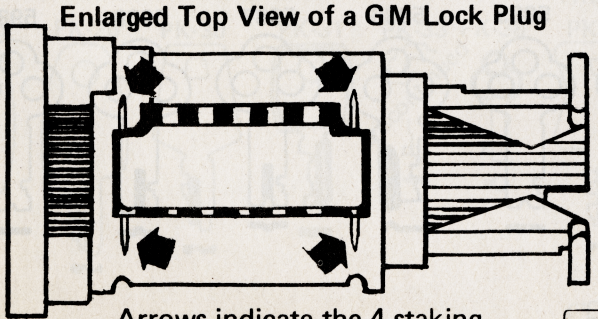
Rigid bottom holds without any giving or "bounce back" as occurs with spring loaded, adjustable holder. *Also ideal for holding most other standard pin tumbler cylinder cores!*

PUNCH
Shown Here
IS NOT
INCLUDED

No. RSF-1

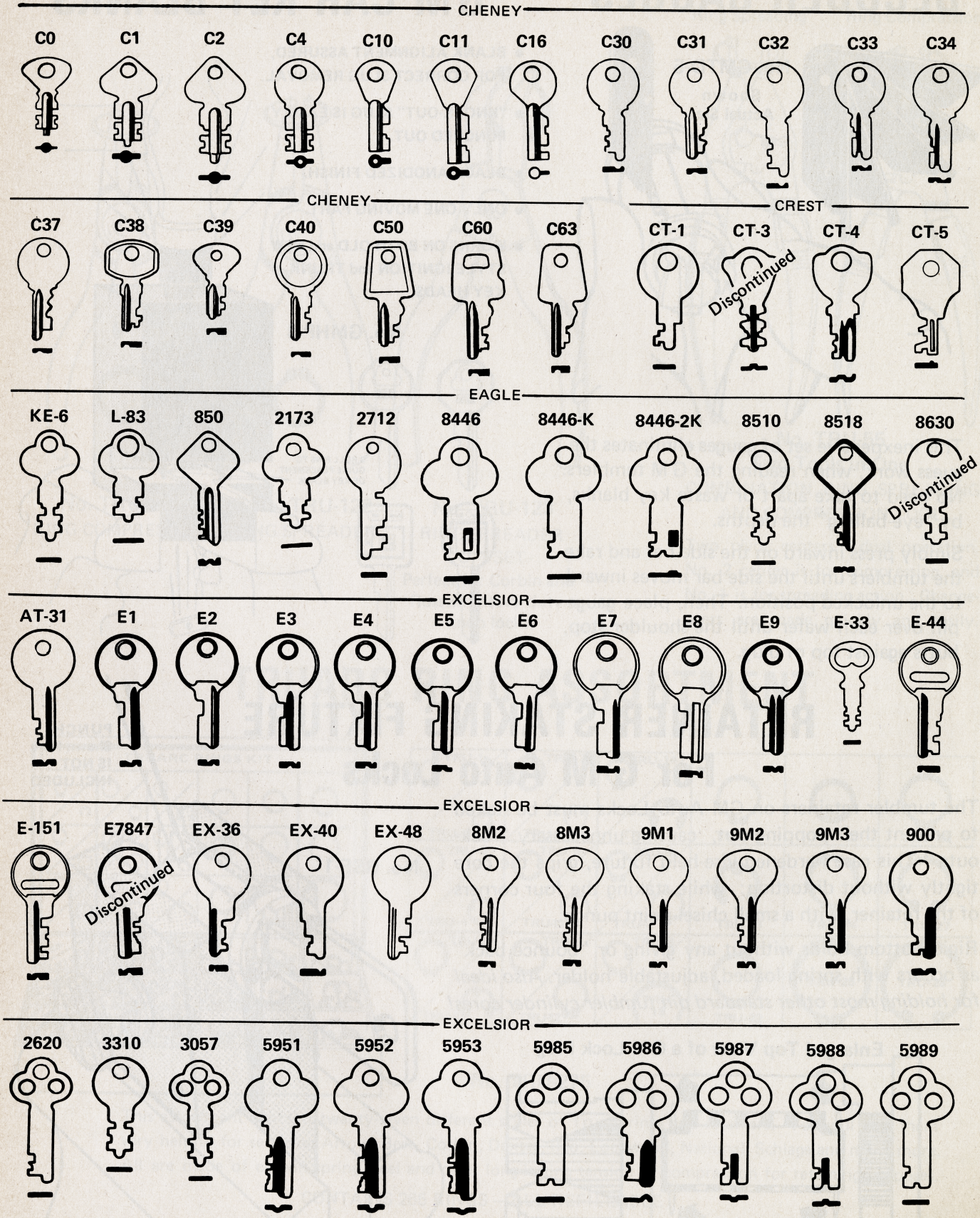


Enlarged Top View of a GM Lock Plug

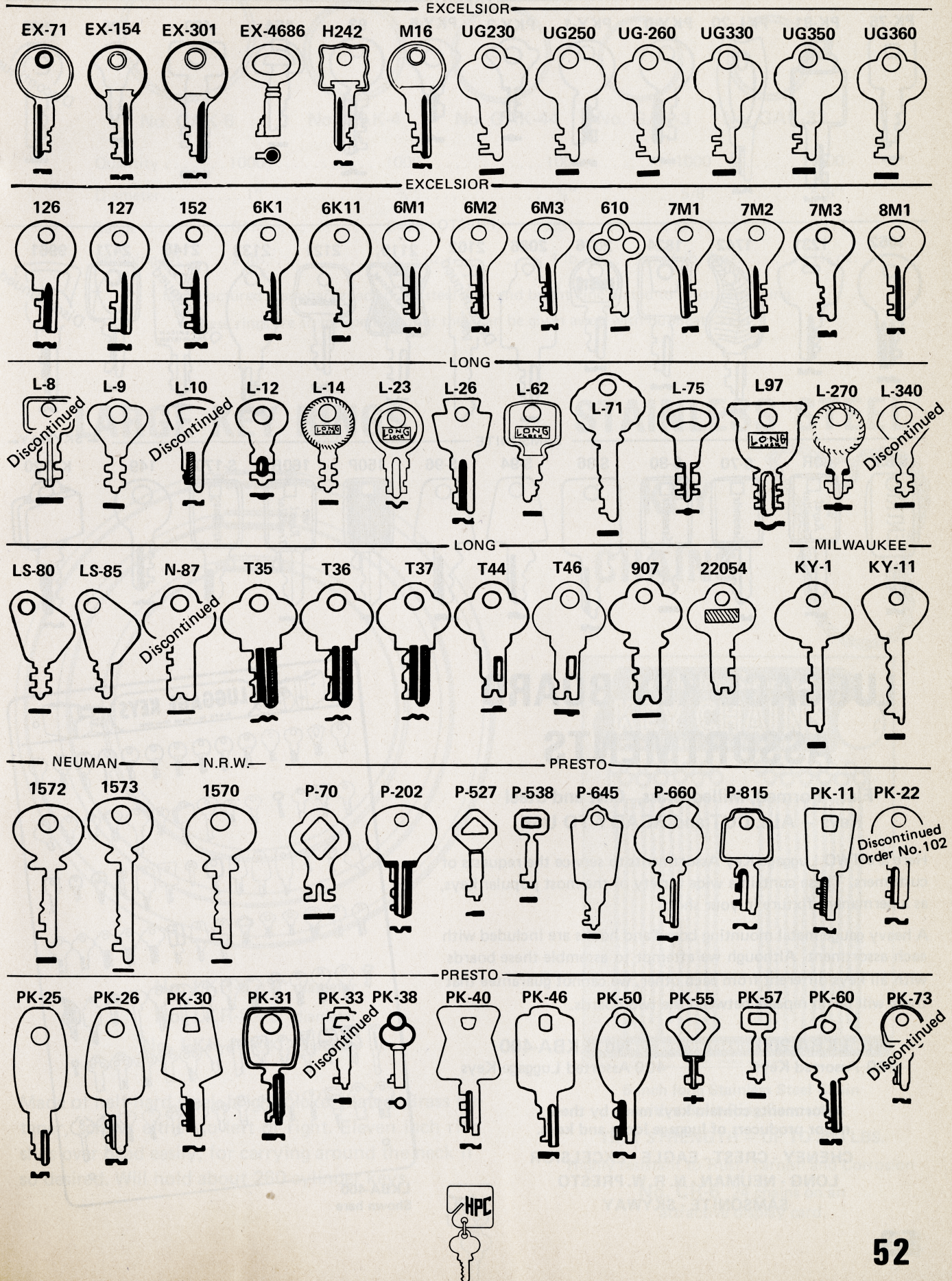


Arrows indicate the 4 staking locations for the wafer retainer.

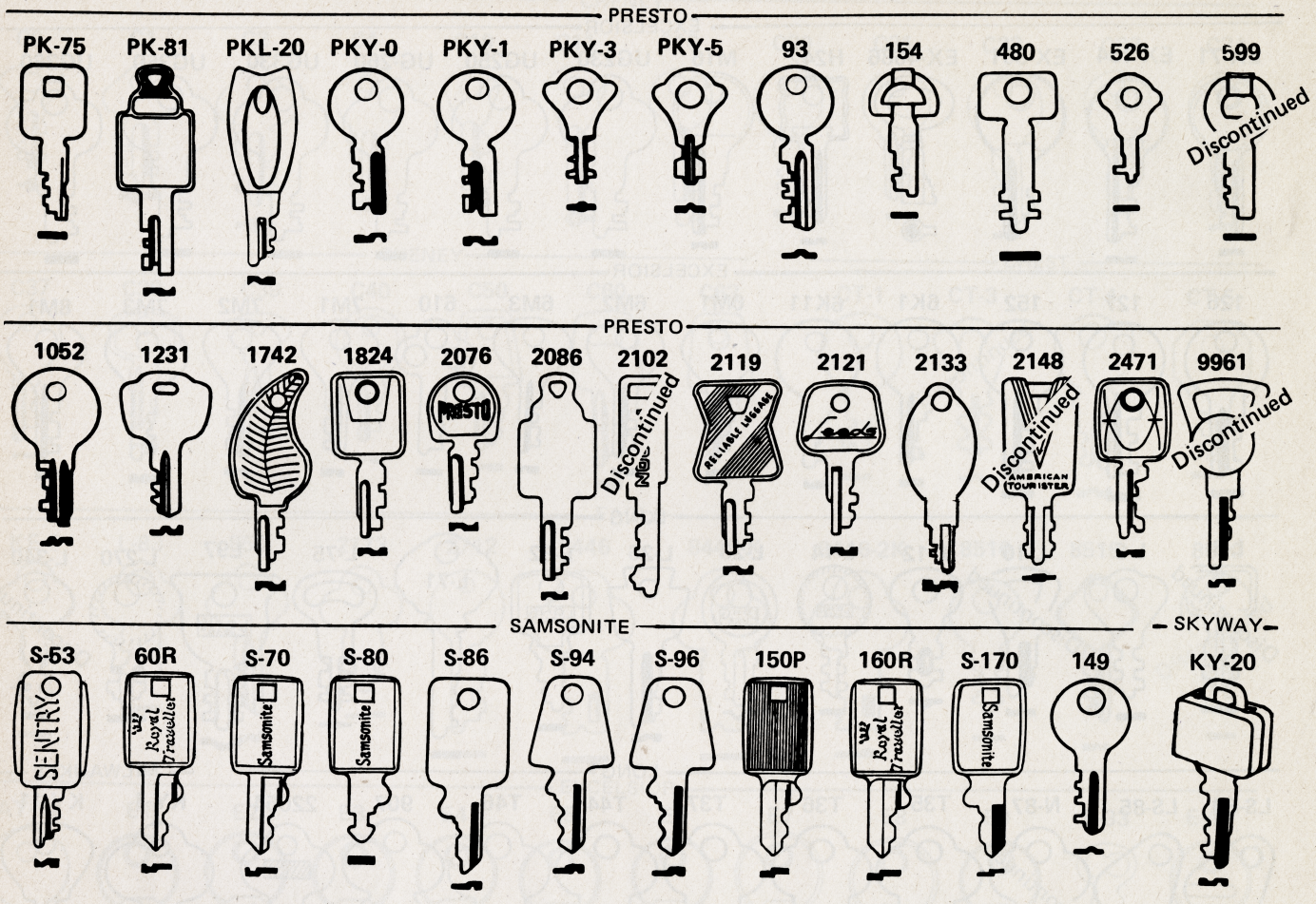
LUGGAGE KEYS



LUGGAGE KEYS



LUGGAGE KEYS



LUGGAGE KEY BOARD ASSORTMENTS

Flat, Formed, Milled Brass, Cast and Steel Keys — ALL CUT and READY TO USE.

Here are TWO Luggage Key Assortments to service the requests of customers. These contain a wide variety of the most popular keys, as a permanent fixture in your shop.

A heavy gauge metal mounting board and hooks are included with each assortment. Although we attempt to assemble these boards with all keys different from each other, we cannot guarantee that there will be no repeats between the two boards.

No. LKBA-200
200 Assorted Keys

No. LKBA-400
400 Assorted Luggage Keys

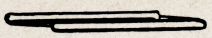
Assortments contain keys made by these major producers of luggage locks and keys.

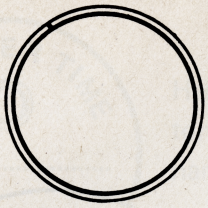
CHENEY - CREST - EAGLE - EXCELSIOR
LONG - NEUMAN - N. R. W. PRESTO
SAMSONITE - SKYWAY



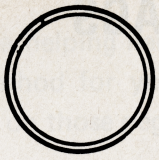
LKBA-400
Shown here

GIVE-AWAY KEY RINGS

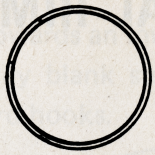
Actual Size GAK-6 



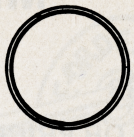
No. GAK-6



No. GAK-4



No. GAK-44



No. GAK-3



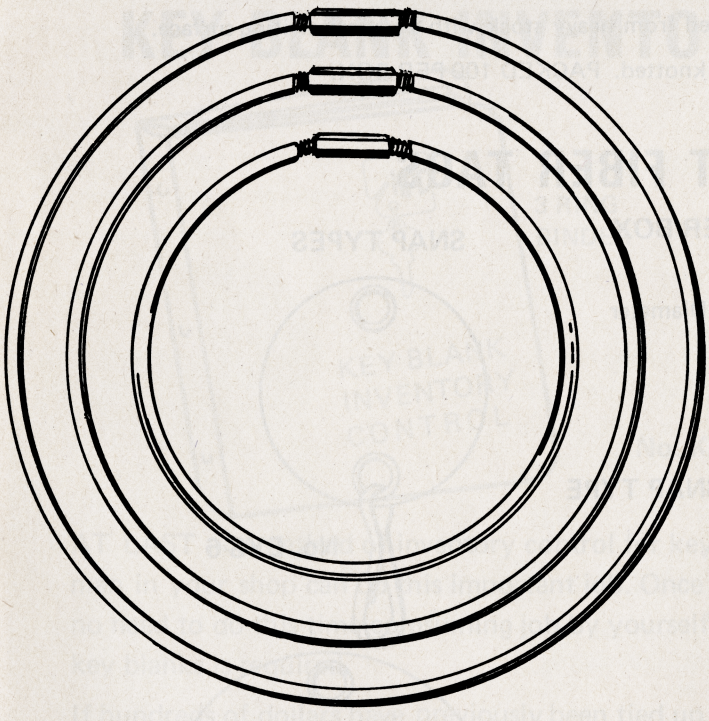
No. GAK-33

Quantity	1000	1000	1000	1000	1000
Diameter	1"	¾"	¾"	5/8"	5/8"
Gauge	.0475	.0475	.0317	.0475	.0317
Shipping Wt	2 lbs.	1 lb. 8 oz.	1 lb.	1 lb. 4 oz.	11½ oz.

Manufactured from hardened spring steel wire and bright zinc plated to resist tarnishing.

These rings are so inexpensive that they can be given away with duplicate keys.

LARGE KEY RINGS



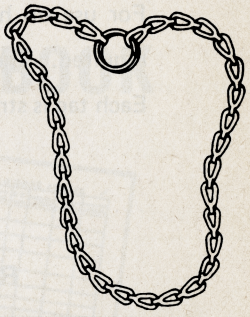
No. LKR-6 = 6" diameter

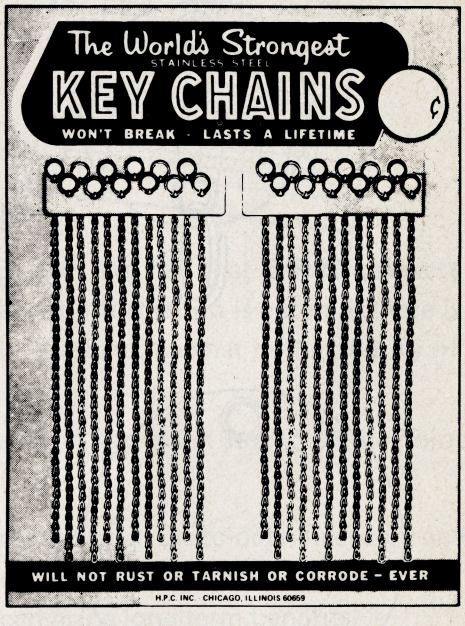
No. LKR-8 = 8" diameter

No. LKR-11 = 11" diameter

Made of half-hard steel, bright nickel plated. Brass fastener, screws either to left or right. Eleven inch ring slips over head easily, for carrying around the neck if so desired. Will hold about 260 cylinder keys.

STAINLESS STEEL KEY CHAINS





6 inch long Stainless Steel Chain with a Split-Ring Connector

TEST STRENGTH — UP TO 200 LBS.

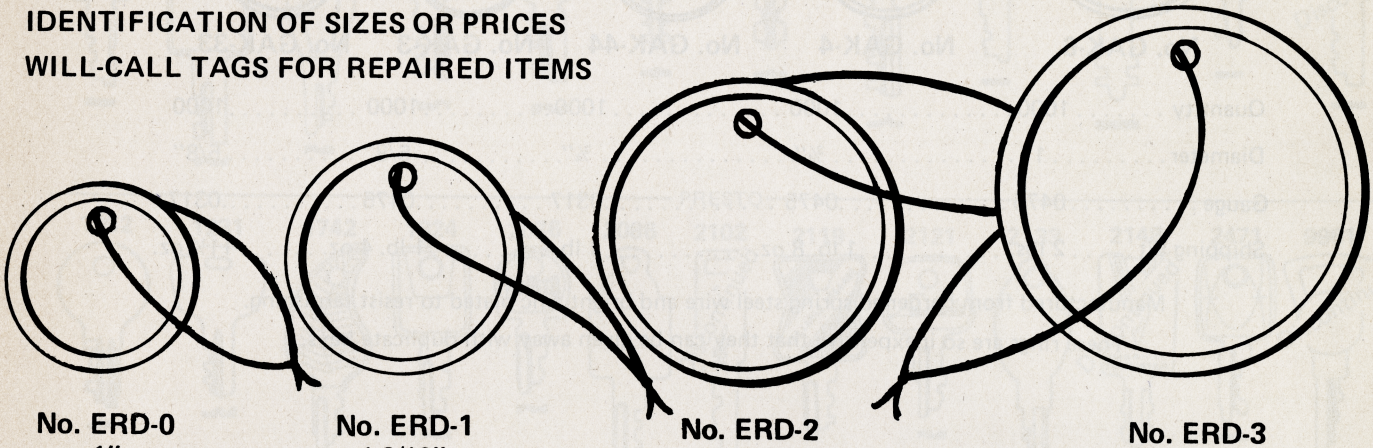
Highly resistant to Rust, Tarnish and Corrosion

No. CR-6 24 chains on an attractive display card.

UTILITY TAGS

METAL RIM TAGS

PERSONAL PROPERTY TAGS
IDENTIFICATION OF SIZES OR PRICES
WILL-CALL TAGS FOR REPAIRED ITEMS



No. ERD-0
1"

No. ERD-1
1-3/16"

No. ERD-2
1-1/2"

No. ERD-3
1-13/16"

For use on heavy or much handled merchandise, where strength and non-mutilating qualities are required. These Metal Rim Tags are manufactured from heavy stock with a smooth writing surface. Each tag is strung with a heavy string, looped and knotted. PACKED 100 PER BOX.

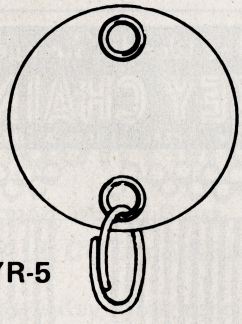
LIGHTWEIGHT FIBER TAGS

RING TYPES

100 PER BOX

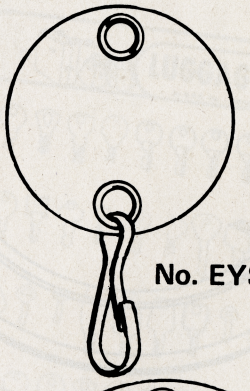
SNAP TYPES

1-1/4" Diameter



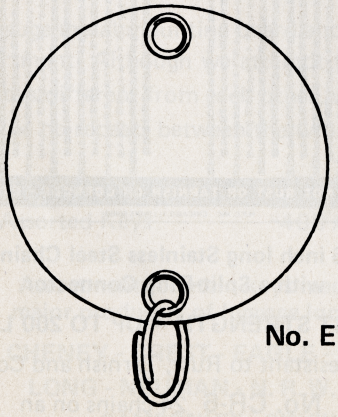
No. EYR-5

RING OR SNAP TYPE

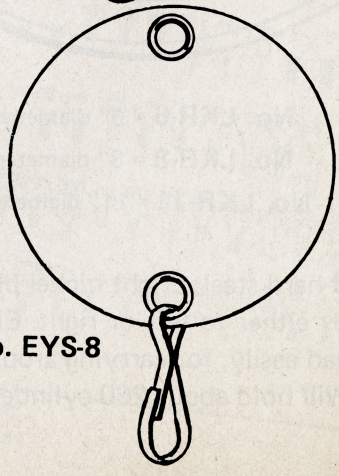


No. EYS-6

1-3/4" Diameter

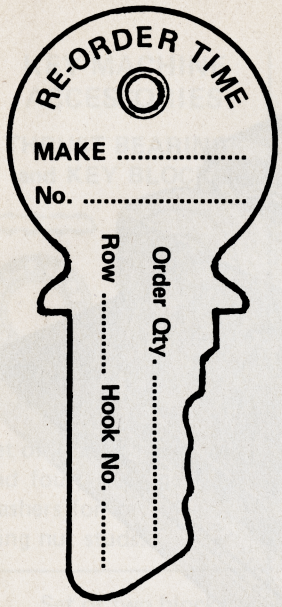


No. EYR-7

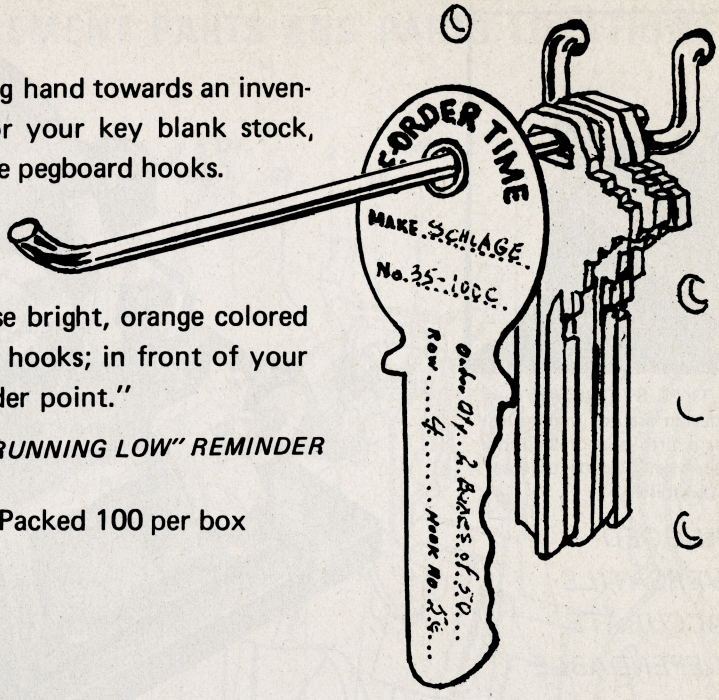


No. EYS-8

KEY BLANK INVENTORY CONTROL



Here is a helping hand towards an inventory method for your key blank stock, hanging on those pegboard hooks.

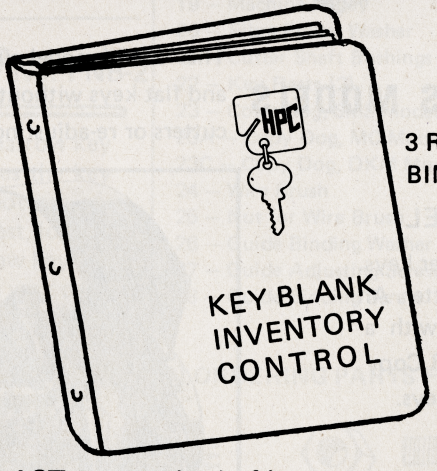


Just mount these bright, orange colored tags on the key hooks; in front of your determined "order point."

AN EXCELLENT "RUNNING LOW" REMINDER

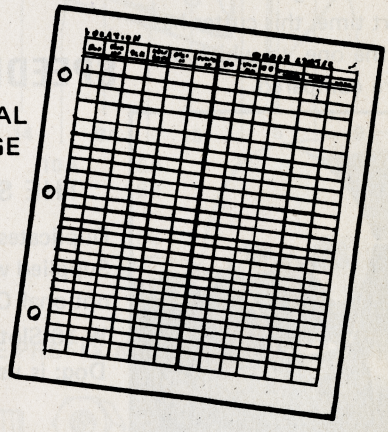
No. INV-1 Packed 100 per box

KEY BLANK INVENTORY CONTROL BOOK



3 RING BINDER

TYPICAL PAGE



No. KBIC-1

AT LAST – a method of inventory control for key blanks! So easy and fast that even the newest man in your shop can do this important job. Once the permanent information is entered; there is no need to do this time comsuming job by yourself, ever again. Designed so that no familiarity of key blanks is required.

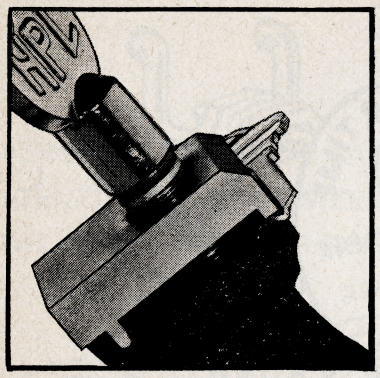
If hundreds of dollars have previously been tied up unnecessarily in key blank stock; to the point of becoming an eye-sore – THIS BOOK IS A MUST, FOR YOU!

A shop owner may not always find it convenient to consistently keep an up-to-date inventory and ordering system – by himself. This can result in lost sales because of a poor stock or a costly over-stocked situation. A few hours of spare time with this book can bring long-term benefits.

After setting-up this book, such a job can be turned over to someone else in the shop. The only skill necessary is the ability to read and apply YOUR permanent information, onto an order form.

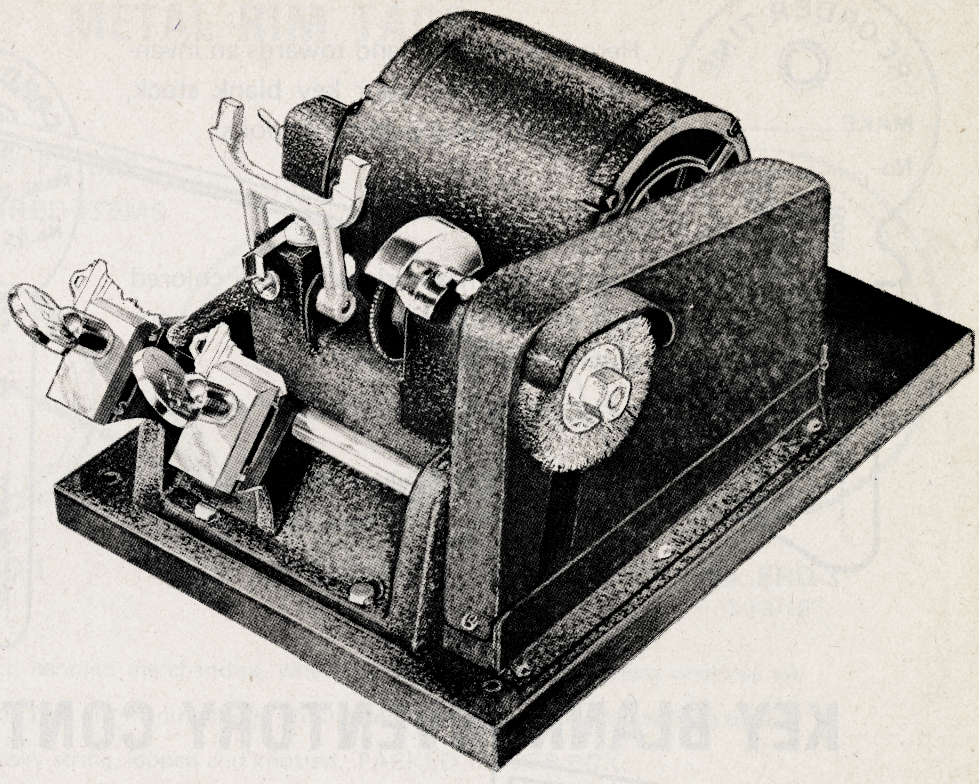
Permanent information sheets are printed on heavy paper stock. Refills are readily available.

SPEEDEX KEY CUTTING MACHINES



NEW TYPE STEEL JAW
This new design assures maximum leverage for a firm grip on cylinder and flat steel keys. Made of steel for added durability.

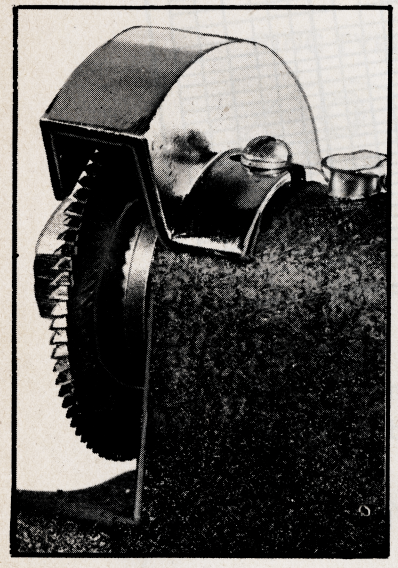
- *RUGGED*
- *VERSATILE*
- *ACCURATE*
- *DEPENDABLE*



The "MC" model cuts cylinder keys and uses the very popular "Sharpy" milling cutter. In a very short time, this cutter has become the one to which all others are compared.

SPEEDEX MC and SMS MODELS

The "SMS" model cuts cylinder and flat keys without changing cutters or re-adjusting guides.

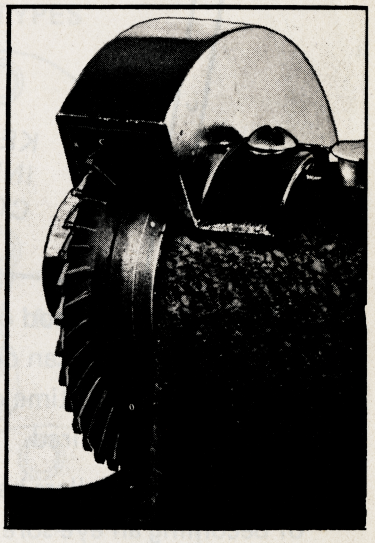


THE SPEEDEX "MC" MODEL

Duplicates Cylinder and Disc Tumbler keys. Supplied with a "Sharpy" milling cutter. An optional CW-16 (.045) Flat Slotter with a W-16 Slotter Washer and a 9100-23 Copy Dog; is used for cutting flat steel keys.

THE SPEEDEX "SMS" MODEL

Duplicates either Cylinder or Flat keys with just a .045 thick, side-milling slotter.



No. 9110MC Machine, Motor and Base

Supplied with a "Sharpy" milling cutter and a 110V, AC, 1/6 H.P., 1725 R.P.M. motor. Machine and motor are mounted on a 14½"x 11" x 1" metal base. Shipping Weight: 41 lbs.

No. 9100MC Machine Only

Same machine as No. 9110MC, less motor and base. Bench space: 8"x 4". Shipping wt.: 16 lbs.

No. 9110SMS Machine, Motor and Base

Supplied with an "SMS" side-milling slotter, wire brush and a 110V, AC, 1/6 H.P., 1725 R.P.M. motor. Machine and motor mounted on a 14½"x 11"x 1" metal base. Shipping weight: 41 lbs.

No. 9100SMS Machine Only

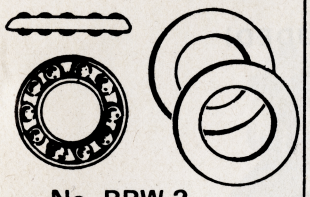
Same machine as No. 9110 SMS, less motor and base. Bench space: 8"x 4". Shipping wt.: 16 lbs.

SPEEDEX KEY MACHINE PARTS

REPLACEMENT PARTS AND PARTS LOCATIONS

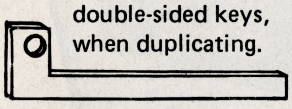
KEY MACHINE ACCESSORIES

THRUST BEARINGS and KEY BLOCKS



No. BBW-2

Set of 2 ball bearing units and four, hardened steel washers for key machine wing nut studs.



Set of two blocks for holding Ford double-sided keys, when duplicating.

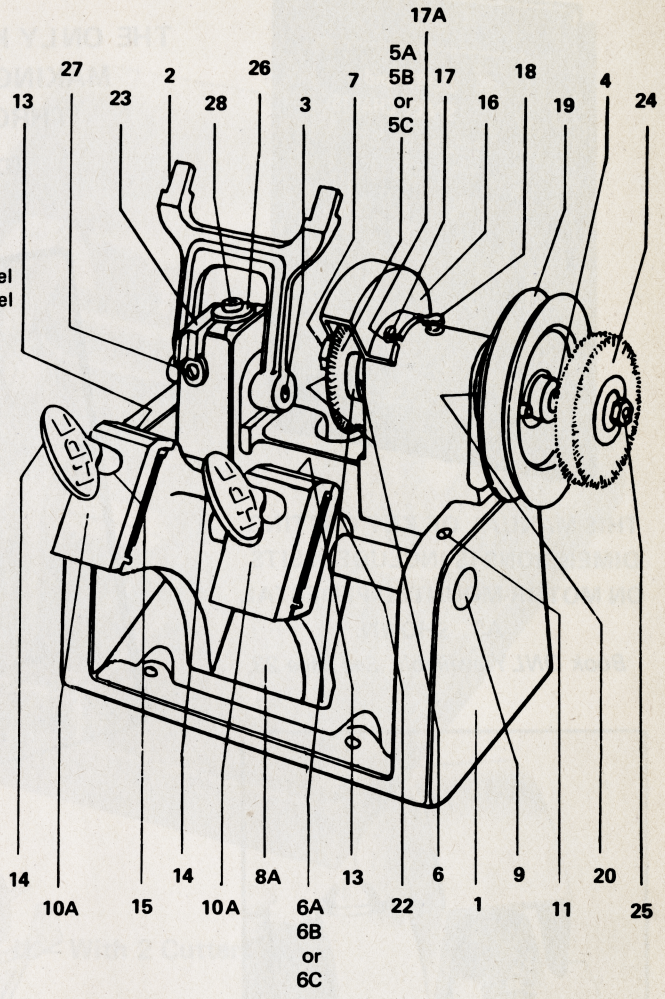
No. FB-1



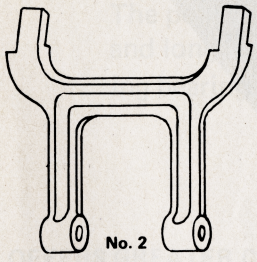
No. FNB-2

Set of 2 narrow key rests, raises the key off the bottom of the key rest, for cutting narrow keys or keys with very deep cuts.

1 – Base
2 – Key Gauge
3 – Key Gauge Shaft
4A – Cutter Shaft, MC & SMS Models
4B – Cutter Shaft, DKM Model
5A – Milling Cutter, MC Model
5B – Side Milling Cutter
5C – Milling Cutter, DKM Model
6 – Thrust Washer (2) .125" thick
6A – Thrust Washer, (1) .157" MC Model
6B – Thrust Washer, (1) .205" MC Model
6C – Thrust Washer, (1) .110" DKM
7 – Nut for Cutter Shaft, MC & SMS
7A – Nut for Cutter Shaft, DKM Model
8A – Carriage Body, Studs, Key Rests Only
9 – Carriage Shaft
10A – Vise Flaps (2)
11 – Set Screws for Carriage Shaft
13 – Springs for Vise Flap (13)
14 – Wing Nut (2)
15 – Stud for Wing Nut (2)
16 – Chip Guard
17 – Screw for Chip Guard
17A – Lockwasher for Chip Guard
18 – Oil Cup
19 – Machine Pulley
20 – Fibre Pulley Washer
21 – Cutter Shaft Bushings (2)
22 – Key Rests (2)
23 – Copy Dog, SMS Model Only
23A – Copy Dog, MC Model Only
23C – Copy Dog, DKM Model
24 – Wire Brush
25 – Nut for Wire Brush
26 – Guide Binding Washer
27 – Guide Adjusting Screw
28 – Guide Binding Screw

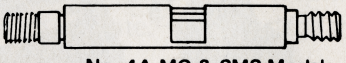


WHEN ORDERING PARTS FOR THIS MACHINE, USE PREFIX No. 9100– THEN ADD PART No.


No. 2


No. 13

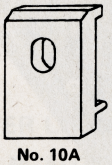

No. 7 MC & SMS
No. 7A DKM

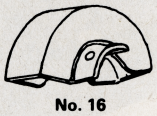

No. 4A MC & SMS Models
No. 4B DKM Model

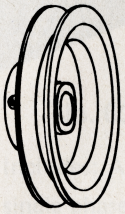

No. 25


No. 27


No. 14

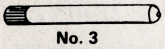

No. 10A


No. 16


No. 19


No. 24


No. 21


No. 3

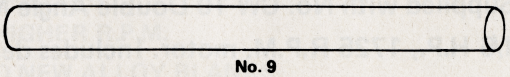

No. 20

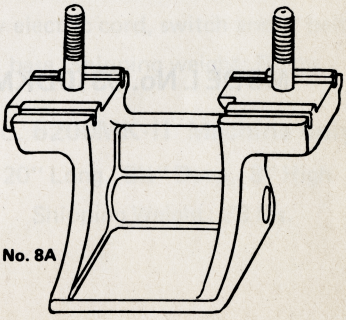

No. 17


No. 18


No. 22

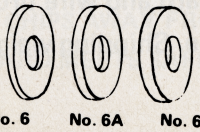

No. 28


No. 9

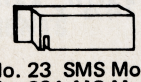

No. 8A


No. 26


No. 15

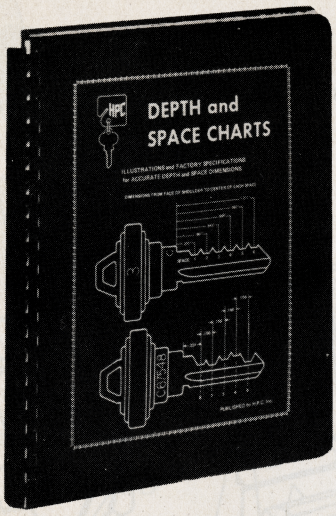

No. 6
No. 6A
No. 6B


No. 11


No. 23 SMS Model
No. 23A MC Model
No. 23B DKM Model

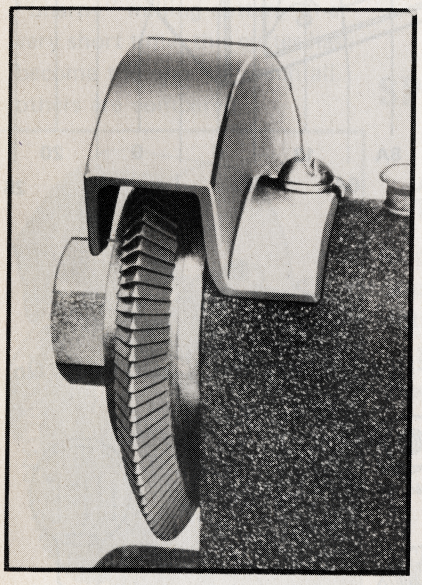


THE SPEEDEX "DEPTH KEY MODEL"



THIS MANUAL OF KEY CUTTING DIMENSIONS IS INCLUDED. SITS ON MOTOR-MOUNTED PEDESTAL AS SHOWN.

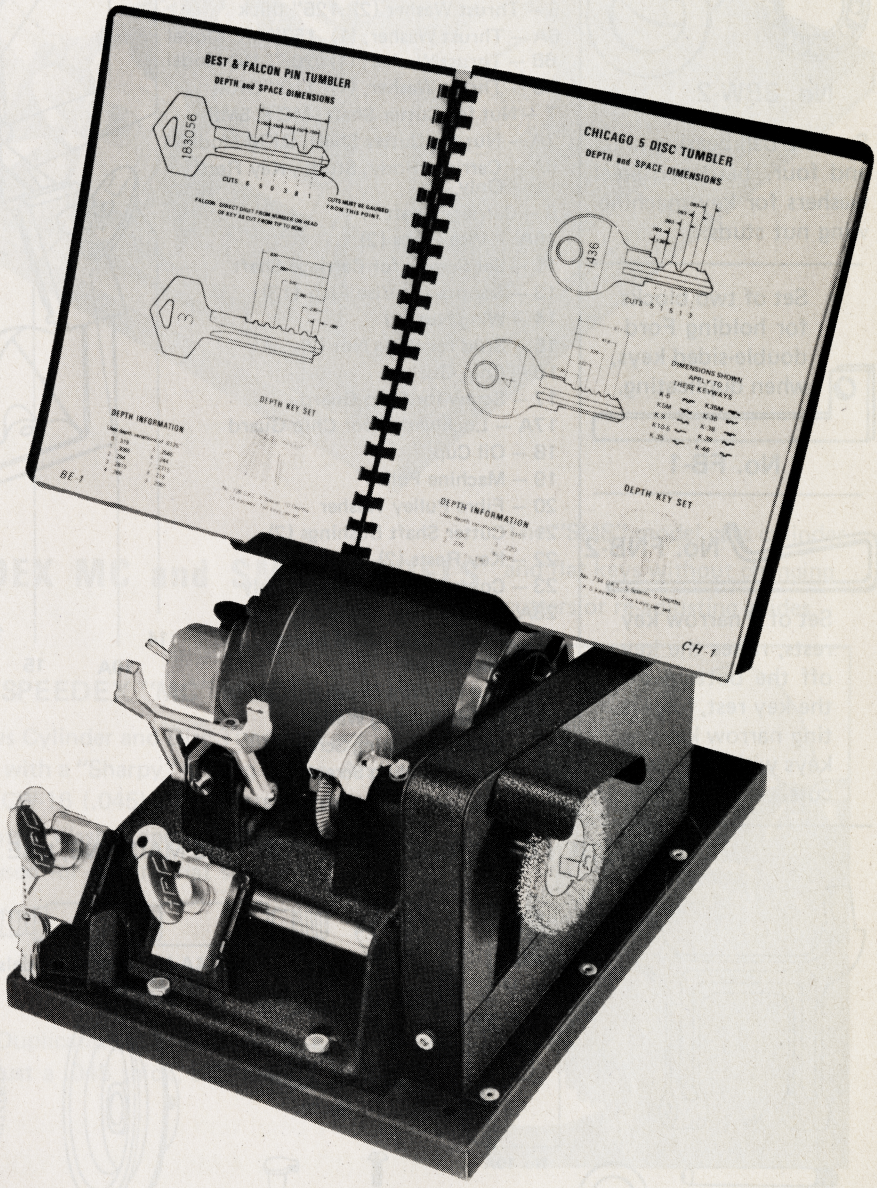
Book ONLY available. See page 23.



USES No. CW-10
DOUBLE ANGLE MILLING CUTTER

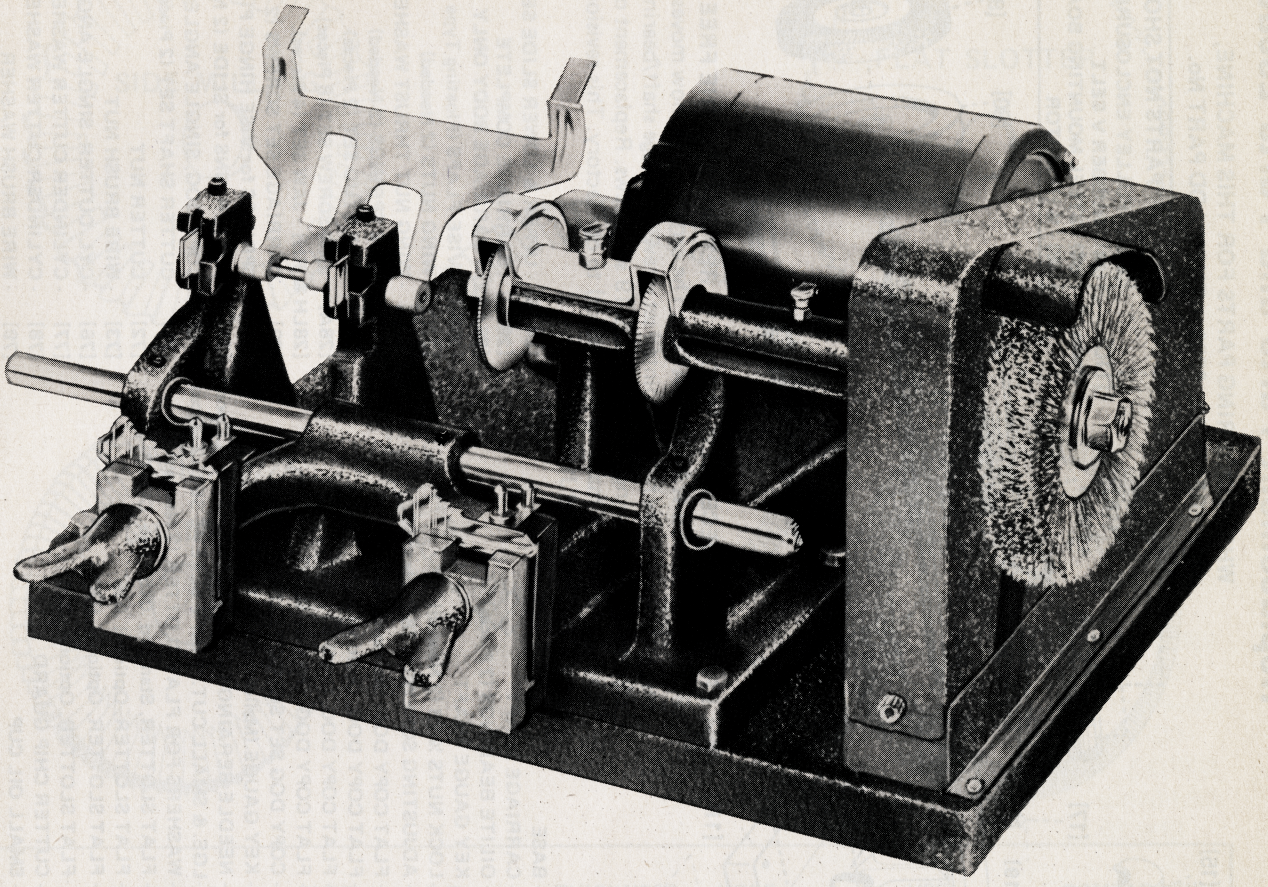
THE ONLY KEY MACHINE DESIGNED EXCLUSIVELY FOR MAKING ACCURATE CYLINDER KEYS BY CODE, THROUGH THE USE OF DEPTH KEY SETS.

(DEPTH KEY SETS NOT INCLUDED)



MODEL No. 9310DKM - Supplied with No. CW-10 Double Angle Milling Cutter and a 110V A.C. 1/6 H.P., 1725 R.P.M. motor. Includes depth and space charts, book pedestal, fully enclosed belt guard and wire brush. Mounted on a 14½"x 11"x 1" metal base. Shipping weight: 43 lbs.

SIMPLEX KEY CUTTING MACHINES



THE SIMPLEX MARK II – With 2 Cutters

The SIMPLEX key cutting machine will accurately duplicate cylinder keys, flat steel keys and the lever cuts of bit keys without the necessity of changing cutters.

The polished and ground cutter shaft is carried on four needle bearings, for smooth running and long lasting accuracy that users appreciate. The carriage shaft is carried on two self aligning bearings.

OFFERS GREATER CUTTER LIFE
CUTS FIRST SPACE ON G.M. AUTO KEYS
WIRE BRUSH FOR DEBURRING CUT KEYS
NEW TYPE, SINGLE ANGLE MILLING CUTTER
CUTS SMOOTHER, FASTER AT NEW HIGHER R.P.M.
CUTS ALUMINUM, HARD METAL AND NEW ALLOY BLANKS
CUTS DOWNWARD, THROWING CHIPS AWAY FROM OPERATOR
FULLY ENCLOSED PULLEY GUARD MEETS SAFETY REQUIREMENTS

No. 6210MK-II Complete, ready to operate

Includes: A heavy duty 1/6 H.P., 110V, 60 cycle, 1725 R.P.M. single phase AC motor; heavy electric cord, switch and V belt. Mounted on a 14"x 1" metal base. Shipping weight: 57 lbs.

No. 6200MK-II Machine only

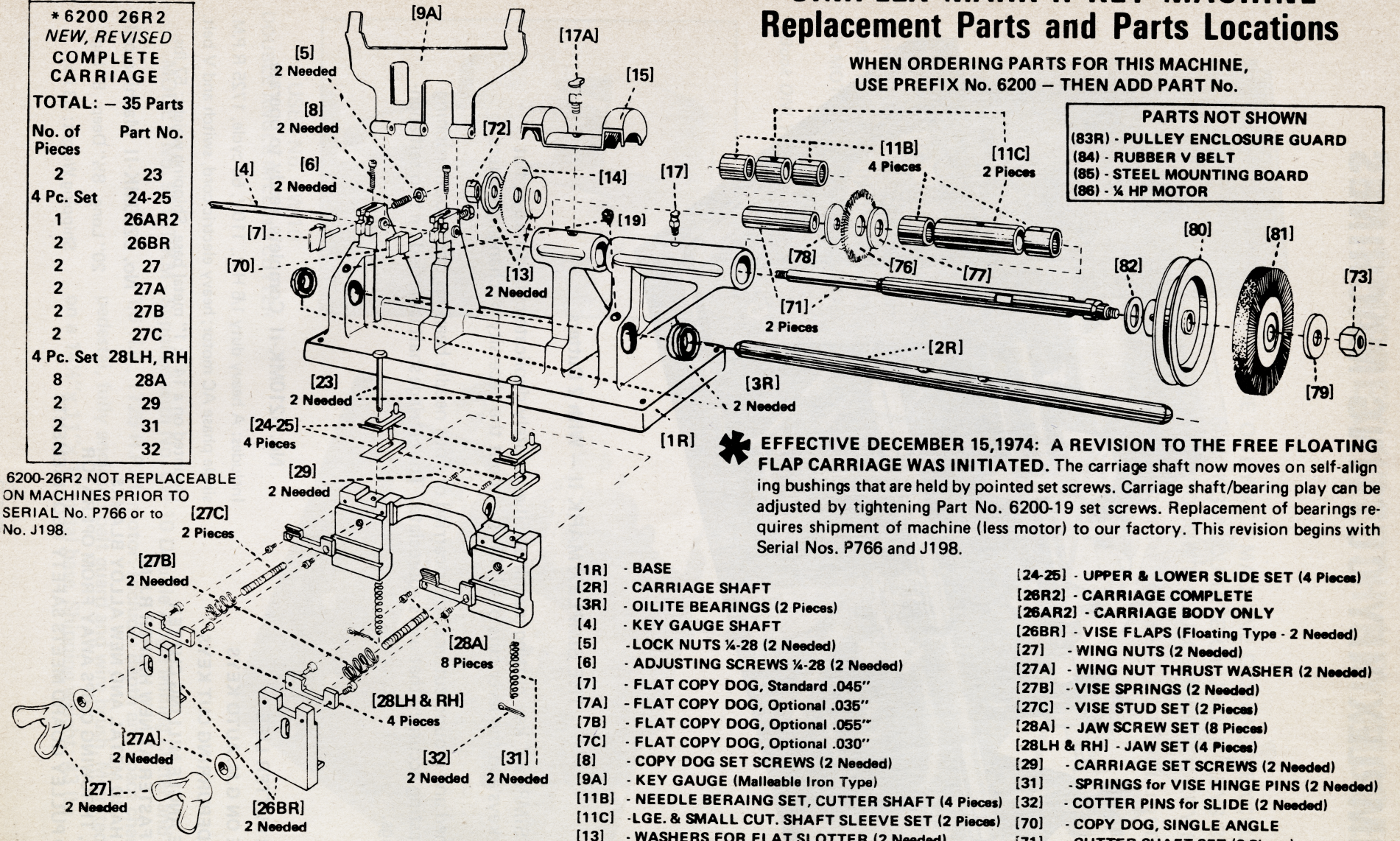
20" Long, 8½" Deep, 8" High
Shipping Weight: 33 lbs.

SIMPLEX MARK II KEY MACHINE
Replacement Parts and Parts Locations

WHEN ORDERING PARTS FOR THIS MACHINE, USE PREFIX No. 6200 – THEN ADD PART No.

*6200 26R2 NEW, REVISED COMPLETE CARRIAGE	
TOTAL: – 35 Parts	
No. of Pieces	Part No.
2	23
4 Pc. Set	24-25
1	26AR2
2	26BR
2	27
2	27A
2	27B
2	27C
4 Pc. Set	28LH, RH
8	28A
2	29
2	31
2	32

6200-26R2 NOT REPLACEABLE ON MACHINES PRIOR TO SERIAL No. P766 or to No. J198.



PARTS NOT SHOWN
(83R) - PULLEY ENCLOSURE GUARD
(84) - RUBBER V BELT
(85) - STEEL MOUNTING BOARD
(86) - ¼ HP MOTOR

✱ **EFFECTIVE DECEMBER 15,1974: A REVISION TO THE FREE FLOATING FLAP CARRIAGE WAS INITIATED.** The carriage shaft now moves on self-aligning bushings that are held by pointed set screws. Carriage shaft/bearing play can be adjusted by tightening Part No. 6200-19 set screws. Replacement of bearings requires shipment of machine (less motor) to our factory. This revision begins with Serial Nos. P766 and J198.

[1R] - BASE
[2R] - CARRIAGE SHAFT
[3R] - OILITE BEARINGS (2 Pieces)
[4] - KEY GAUGE SHAFT
[5] - LOCK NUTS ¼-28 (2 Needed)
[6] - ADJUSTING SCREWS ¼-28 (2 Needed)
[7] - FLAT COPY DOG, Standard .045"
[7A] - FLAT COPY DOG, Optional .035"
[7B] - FLAT COPY DOG, Optional .055"
[7C] - FLAT COPY DOG, Optional .030"
[8] - COPY DOG SET SCREWS (2 Needed)
[9A] - KEY GAUGE (Malleable Iron Type)
[11B] - NEEDLE BERAING SET, CUTTER SHAFT (4 Pieces)
[11C] - LGE. & SMALL CUT. SHAFT SLEEVE SET (2 Pieces)
[13] - WASHERS FOR FLAT SLOTTER (2 Needed)
[14] - FLAT SLOTTER, Standard .045" (No. CW-33)
[14A] - FLAT SLOTTER, Optional .035"
[14B] - FLAT SLOTTER, Optional .030"
[14C] - FLAT SLOTTER, Optional .055"
[15] - CUTTER CHIP GUARD
[17] - SMALL OIL CUP
[17A] - LARGE OIL CUP
[19] - BEARING SET SCREW
[23] - SLIDE PIN (2 Needed)
[24-25] - UPPER & LOWER SLIDE SET (4 Pieces)
[26R2] - CARRIAGE COMPLETE
[26AR2] - CARRIAGE BODY ONLY
[26BR] - VISE FLAPS (Floating Type - 2 Needed)
[27] - WING NUTS (2 Needed)
[27A] - WING NUT THRUST WASHER (2 Needed)
[27B] - VISE SPRINGS (2 Needed)
[27C] - VISE STUD SET (2 Pieces)
[28A] - JAW SCREW SET (8 Pieces)
[28LH & RH] - JAW SET (4 Pieces)
[29] - CARRIAGE SET SCREWS (2 Needed)
[31] - SPRINGS for VISE HINGE PINS (2 Needed)
[32] - COTTER PINS for SLIDE (2 Needed)
[70] - COPY DOG, SINGLE ANGLE
[71] - CUTTER SHAFT SET (2 Pieces)
[72] - CUTTER NUT
[73] - WIRE BRUSH NUT
[76] - CYL. CUTTER, SINGLE ANGLE (CW-23MC)
[77] - CYLINDER CUTTER WASHER, RIGHT SIDE
[78] - CYLINDER CUTTER WASHER, LEFT SIDE
[79] - WIRE BRUSH WASHER
[80] - 4" MACHINE PULLEY
[81] - WIRE BRUSH
[82] - PULLEY FIBRE WASHER

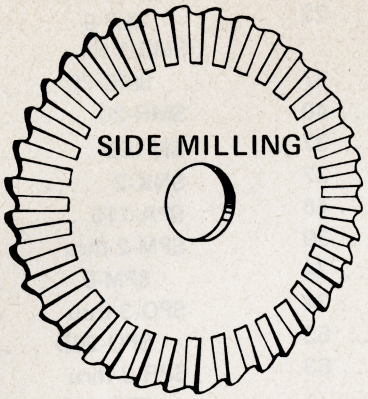
– **For complete carriage assembly on machines prior to Serial No. P766 and J198, order No. 6200-26R.**

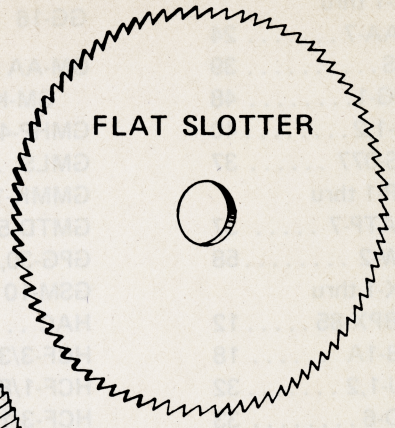
– *The new No. 26BR Vise Flaps will NOT fit onto the old style No. 26A Carriage Body. Order the new style Carriage Body - No. 26AR, in order to use the new No. 26BR Vise Flaps.*

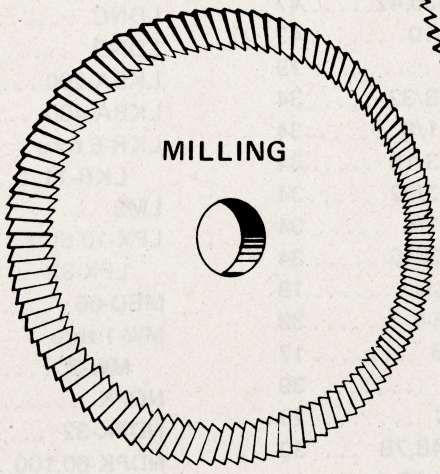
– *The No. 30 Vise Pins are no longer used on the new system.*

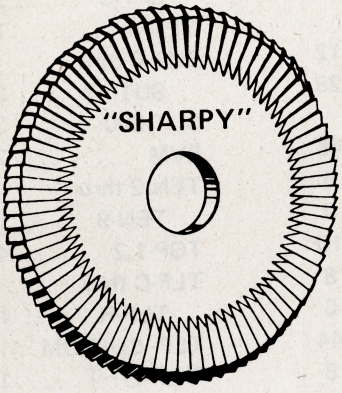
– *Part Nos. 23, 24-25, 27, 27A, 27B, 27C, 28LH-RH, 28A, 31 and 32 are interchangeable with the old and new style carriages.*

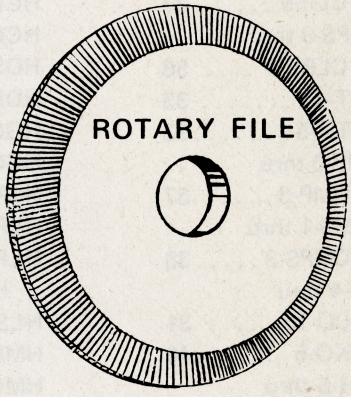
KEY MACHINE CUTTERS











STYLE	STOCK NO.	TYPE	O.D.	THICKNESS	HOLE	USE	COMPARATIVE
	CW-3FSHS	Flat	2½"	.055"	3/8"	2177ID,2179IM,175IA	3FSHS
	CW-7FSHS	Flat	2½"	.040"	3/8"	2177ID,2179IM,175IA	7FSHS
	CW-10FSHS	Flat	2½"	.030"	3/8"	2177ID,2179IM,175IA	10FSHS
	CW-11	Flat	2-1/16"	.035"	1/2"	2196K & 6½	11
	CW-12	Flat	2-1/16"	.045"	1/2"	2196K & 6½	12
	CW-13	Flat	2-1/16"	.072"	1/2"	2196K & 6½	13
	CW-15FSHS	Flat	2½"	.045"	3/8"	2177ID,2179IM,175IA	15FSHS
	CW-16	Flat	2¼"	.045"	1/2"	2184CD,4½,9110,2584CV	27
	CW-30SMS	**Side-Mill**	**2-3/8"**	**.030**	**1/2"**		**30 SMS**
	CW-33	Flat	2¼"	.045"	7/16"	6210,KD-10,815-1815	13FSHS
	CW-33A	Flat	2¼"	.035"	7/16"	6210,KD-10,815-1815	--
	CW-33B	Flat	2¼"	.030"	7/16"	6210,KD-10,815-1815	--
	CW-33C	Flat	2¼"	.055"	7/16"	6210,KD-10,815-1815	--
	CW-39	Flat	2¼"	.030"	1/2"	2184CD,4½,9110,2584CV	27-1
	CW-45SMS	Side-Mill	2-3/8"	.045"	1/2"	2184CD,4½,9110,2584CV	45SMS
	CW-65	Flat	2½"	.065"	3/8"	2178U F/ Lockers	DSL
	CW-10	Mill	2¼"	.280"	7/16"	6210,KD-10,815-1815	18MC
	CW-10F **Discontinued**		2¼"	.280"	7/16"	6210,KD-10,815-1815	--
	CW-19MC	Mill	2-7/8"	.281"	1/2"	Stock, Ilco & Keil Auto	10,19MC
	CW-19TS	Tool Steel	2-7/8"	.281"	1/2"	Ilco & Keil Auto	10, 19MC
	CW-5RF	File	2-3/8"	.187"	3/8"	2177ID,175IA	5RF
	CW-6RF	File	2-3/8"	.187"	3/8"	2179IM bef. June 1963	6RF
	CW-23MC	Mill	2¼"	.093"	1/2"	Replaces all 23RF	"SHARPY"
	CW-23RF	File	2¼"	.250"	1/2"	2184CD,4½,9110,2584CV	23RF,26

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KEYS MAILING COMPLIES WITH P.M. 125.8