



HALF SURFACE

THREE KNUCKLE HINGES



AB703
Concealed Anti-Friction Bearing - Standard Weight
 Steel with steel pin (ANSI A8412)

AB803
Concealed Anti-Friction Bearing - Standard Weight

- Brass with stainless steel pin (ANSI A2412) or stainless steel with stainless steel pin (ANSI A5412)
- Thru-bolts and grommets for wood door applications
- Non-rising removable pin with flush pin and plug
- Reversible
- Beveled surface leaf
- For use on medium weight hollow metal or wood composite doors with hollow metal frames requiring medium frequency service



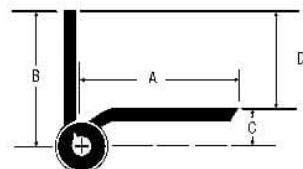
AB753
Concealed Anti-Friction Bearing - Heavy Weight
 Steel with steel pin (ANSI A8411)

AB853
Concealed Anti-Friction Bearing - Heavy Weight

- Brass with stainless steel pin (ANSI A2411) or stainless steel with stainless steel pin (ANSI A5411)
- Thru-bolts and grommets for wood door applications
- Non-rising removable pin with flush pin and plug
- Reversible
- Beveled surface leaf
- For use on heavy weight hollow metal or wood composite doors with hollow metal frames requiring high frequency service

Hinge Size		Gauge of Metal	Hole Count	Machine Screw Size	
Inches	mm			Door Leaf	Jamb Leaf
4-1/2	114	0.134	7	2 x 1/4-20 OH	1/2 x 12-24 FH
5	127	0.145	8	2 x 1/4-20 OH	1/2 x 12-24 FH

Hinge Size		Door Leaf Width "A"		Jamb Leaf Width "B"		Jamb Leaf Offset "C"		Application "D"	
Inches	mm	Inches	mm	Inches	mm	Inches	mm	Inches	mm
4-1/2	114	2-9/16	65	2	51	1/2	12.5	1-1/2	38
5	127	2-7/8	73	2	51	1/2	12.5	1-1/2	38



Hinge Size		Gauge of Metal	Hole Count	Machine Screw Size	
Inches	mm			Door Leaf	Jamb Leaf
4-1/2	114	0.180	7	2 x 1/4-20 OH	1/2 x 12-24 FH
5	127	0.190	8	2 x 1/4-20 OH	1/2 x 12-24 FH
6+	152	0.203* 0.190*	10	2 x 1/4-20 OH	1/2 x 1/4-20 FH

Hinge Size		Door Leaf Width "A"		Jamb Leaf Width "B"		Jamb Leaf Offset "C"		Application "D"	
Inches	mm	Inches	mm	Inches	mm	Inches	mm	Inches	mm
4-1/2	114	2-9/16	65	2-1/16	52	9/16	14	1-1/2	38
5	127	2-7/8	73	2-1/16	52	9/16	14	1-1/2	38
6+	152	3-1/4	83	2-1/8 or 2-1/2	54 or 64	5/8	16	1-1/2 or 1-7/8	38 or 48

+ Door thickness must be specified.
 * 0.203 for brass and steel. 0.190 for stainless steel.



HALF SURFACE

FIVE KNUCKLE HINGES



1173

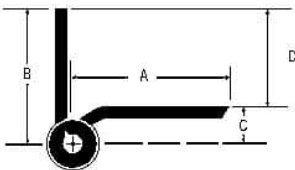
Plain Bearing - Standard Weight

- Steel with steel pin (ANSI A8433)
- Thru-bolts and grommets for wood door applications
- Non-rising removable pin with button tip and plug
- Reversible
- Beveled surface leaf
- For use on regular weight hollow metal or wood composite doors with hollow metal frames requiring low frequency service

Hinge Size		Gauge of Metal	Hole Count	Machine Screw Size	
Inches	mm			Door Leaf	Jamb Leaf
3-1/2*	89	0.119	6	1-3/4 x 10-24 OH	1/2 x 10-24 FH
4*	102	0.129	7	2 x 1/4-20 OH	1/2 x 12-24 FH
4-1/2	114	0.134	7	2 x 1/4-20 OH	1/2 x 12-24 FH

Hinge Size		Door Leaf Width "A"		Jamb Leaf Width "B"		Jamb Leaf Offset "C"		Application "D"	
Inches	mm	Inches	mm	Inches	mm	Inches	mm	Inches	mm
3-1/2*	89	1-5/8	41	1-9/16	31	7/16	11.5	1-1/16	27
4*	102	2-5/16	59	1-13/16	46	1/2	13	1-5/16	33
4-1/2	114	2-9/16	65	2	51	1/2	12.5	1-1/2	38

* For 1-3/8" door



BB1163

Ball Bearing - Heavy Weight

Steel with steel pin (ANSI A8411)

BB2113

Ball Bearing - Heavy Weight

- Brass with stainless steel pin (ANSI A2411) or stainless steel with stainless steel pin (ANSI A5411)
- Four ball bearings
- Thru-bolts and grommets for wood door applications
- Non-rising removable pin with button tip and plug
- Reversible
- Beveled surface leaf
- For use on heavy weight hollow metal or wood composite doors with hollow metal frames requiring high frequency service

Hinge Size		Gauge of Metal	Hole Count	Machine Screw Size	
Inches	mm			Door Leaf	Jamb Leaf
4-1/2	114	0.180	7	2 x 1/4-20 OH	1/2 x 12-24 FH
5	127	0.190	8	2 x 1/4-20 OH	1/2 x 12-24 FH
6+	152	0.203* 0.190*	10	2 x 1/4-20 OH	1/2 x 1/4-20 FH

Hinge Size		Door Leaf Width "A"		Jamb Leaf Width "B"		Jamb Leaf Offset "C"		Application "D"	
Inches	mm	Inches	mm	Inches	mm	Inches	mm	Inches	mm
4-1/2	114	2-9/16	65	2-1/16	38	9/16	14	7/16	11
5	127	2-7/8	73	2-1/16	38	9/16	14	7/16	11
6+	152	3-1/4	83	2-1/8 or 2-1/2	54 or 64	5/8	16	1-1/2 or 1-7/8	38 or 48

+ Door thickness must be specified.

* 0.203 for brass and steel. 0.190 for stainless steel.





HALF SURFACE

FIVE KNUCKLE HINGES



BB1173

Ball Bearing - Standard Weight

Steel with steel pin (ANSI A8412)

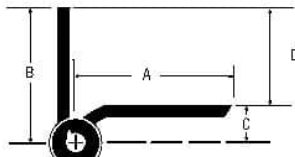
BB2112

Ball Bearing - Standard Weight

- Brass with stainless steel pin (ANSI A2412) or stainless steel with stainless steel pin (ANSI A5412)
- Two ball bearings
- Thru-bolts and grommets for wood door applications
- Non-rising removable pin with button tip and plug
- Reversible
- Beveled surface leaf
- For use on regular weight hollow metal or wood composite doors with hollow metal frames requiring medium frequency service
- For 1-3/8" door
- For 1-3/4" door: 4" is available. Consult Hager Tech Department.

Hinge Size		Gauge of Metal	Hole Count	Machine Screw Size	
Inches	mm			Door Leaf	Jamb Leaf
4*	102	0.129	7	2 x 1/4-20 OH	1/2 x 12-24 FH
4-1/2	114	0.134	7	2 x 1/4-20 OH	1/2 x 12-24 FH
5	127	0.145	8	2 x 1/4-20 OH	1/2 x 12-20 FH

Hinge Size		Door Leaf Width "A"		Jamb Leaf Width "B"		Door Leaf Offset "C"		Application "D"	
Inches	mm	Inches	mm	Inches	mm	Inches	mm	Inches	mm
4*	102	2-5/16	59	1-13/16	46	1/2	13	1-5/16	33
4-1/2	114	2-9/16	65	2	51	1/2	12.5	1-1/2	38
5	127	2-7/8	73	2	51	1/2	12.5	1-1/2	38



SPRING HINGES



1253

Single Acting

- Steel (ANSI K81081F)
- Thru-bolts and grommets for wood door applications
- For maximum versatility use all spring hinges or a combination of spring and ball bearing hinges (do not use plain bearing hinges)
- Full spring tension may not be required on all hinges
- Strong wind conditions, drafts, carpeting drag, twisted/misaligned frames, or weatherstripping on doors may require additional spring hinges
- For automatic closing of door

Hinge Size		Gauge of Metal	Hole Count	Machine Screw Size	
Inches	mm			Door Leaf	Jamb Leaf
4-1/2	114	0.134	7	2 x 1/4-20 with grommet nuts	1/2 x 12-24

Hinge Size		Door Leaf Width "A"		Jamb Leaf Width "B"		Door Leaf Offset "C"		Application "D"	
Inches	mm	Inches	mm	Inches	mm	Inches	mm	Inches	mm
4-1/2	114	2-9/16	65	2	52	1/2	14	1-1/2	38

Hinge Size		Recommended Max Door Weight		Spring Hinge	Ball Bearing Hinge	Spring Hinge Location
Inches	mm	lbs	kg			
4-1/2	114	70	32	1	2	Center
4-1/2	114	115	52	2	1	Top or Bottom
4-1/2	114	150	68	3	-	All