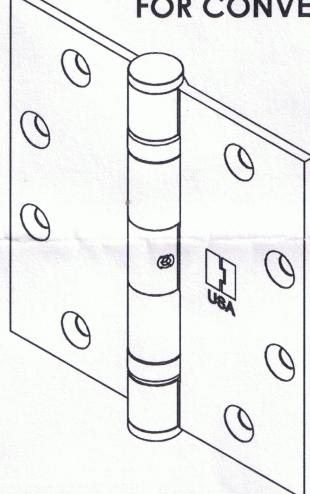


| REVISIONS | | | | |
|-----------|---------------------------------------|---------|-----|----------|
| REV. | DESCRIPTION | ECO NO. | BY | DATE |
| 1 | FOR COMPUTER | | RAM | 10/04/04 |
| 2 | REVISED SET SCREW SIZE AND DRILL SIZE | | KKJ | 05/02/11 |



FOR CONVERTING REMOVABLE PINS TO NON-REMOVABLE PINS

The Hager Super Set Screw "SET" enables dealers to convert removable pin hinges to non-removable pin (set screw in barrel) hinges as required. The "set" consist of one tap wrench, one 10-32 tap, one No. 21 drill, and 300 10-32 x 1/8" and 10-32 x 3/32" socket set screws plus an allen wrench.

- 10-32 x 1/8" is for the regular or standard weight hinges.
- 10-32 x 3/32" is for the heavy weight hinges.



HAGER[®]
COMPANIES

SUPER SET SCREW SET

PART NUMBER: 699-0110 REV. 2



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| | | | | | | |
|----------------------|-------------------------------|------------|-------|---|------|-------------|
| MATERIAL: | | TOLERANCE: | | DESCRIPTION: | | |
| 3.5 X 6" | 20# BOND PAPER COLOR WHITE | | | INSTRUCTION SHEET FOR SUPER SET SCREW SET NRP HINGE | | |
| FINISH: | DRAWN BY: | RAM | DATE: | 10/04/04 | SIZE | DRAWING NO. |
| DO NOT SCALE DRAWING | APPROVED BY: | | DATE: | | A | 699-0110 |