Mounting Instructions

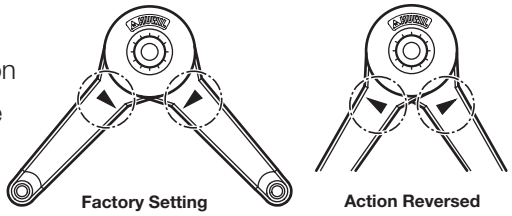
Item No.: 547.42.993

Flap Stay Hamper Kit Instructions

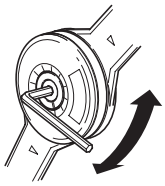
One set includes the following items:

373.66.661.....Duo Flap Stay..... 2 pcs.
373.66.694.....37 mm Cabinet Bracket..... 2 pcs.
373.66.681.....Wood Door Bracket..... 2 pcs.
356.11.420.....Smove Shock Absorber..... 1 pc.
356.11.462.....Smove Adapter Bracket..... 1 pc.
013.15.724.....5mm Varianta Screw..... 4 pcs. (Used to attach the brackets to the side panels)
015.55.639.....Countersunk Wood Screw... 6 pcs. (Used to attach the brackets to the door and the Smove bracket to the side panel)
010.83.945.....Pan Head Screw.....2 pcs. (Used to attach the hamper bracket to the door)
008.28.044.....4 mm Hex Key..... 1 pc.

1) Your set includes two Duo Flap Stays (373.66.661). One is used to ease the door into its open position, and the other must have its action reversed in order to ease the door into its closed position. To reverse the action, move the arms on one Flap Stay past each other so the arrows are pointing away from each other. See illustration.



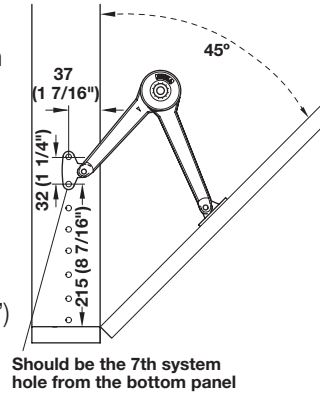
2) Install the Duo Flap Stay with the adjustment screw facing the inside of the cabinet on both sides. This allows for easy adjustment and assures correct alignment with the door and cabinet bracket. See illustration.



3) To install the side panel bracket, first determine if you have an inset door or an overlay door. An inset door will be completely inside the side panels, an overlay door will be in front of the side panels and will at least partially cover them.

For Inset Doors: Measure up from the inside floor of the cabinet 215 mm (8 7/16"). Measure back from the front edge 37 mm (1 7/16") **PLUS the door thickness.** This will give you the location for the bottom screw of the bracket. The top screw will be 32 mm (1 1/4")higher.

For Overlay Doors: Measure up from the inside floor of the cabinet 215 mm (8 7/16") Measure back from the front edge 37 mm (1 7/16"). This will give you the location for the bottom screw of the bracket. The top screw will be 32 mm (1 1/4") higher.

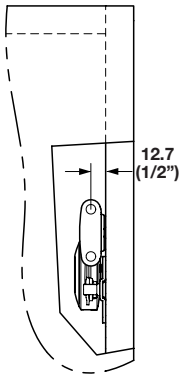


4) To install the door bracket:

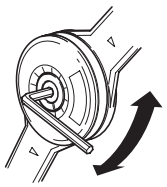
For Inset Doors: Measure up from the bottom of the door 350 mm (13 3/4") and measure 12.7 mm (1/2") over from the side edge of the door. This will give you the location of the bottom hole of the bracket. The top hole will be 32 mm (1 1/4") higher on the door, the same dimension in from the side.

For Overlay Doors: Measure up from the bottom of the door 350 mm (13 3/4") **PLUS the amount of overlay** and measure 12.7 mm (1/2") **PLUS the amount of overlay** over from the side edge of the door. This will give you the location of the bottom hole of the bracket. The top hole will be 32 mm (1 1/4") higher on the door, the same dimension in from the side.

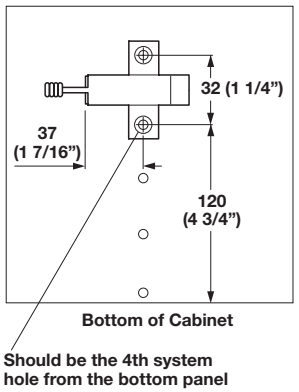
(**Note:** Overlay = the distance from the outside edge of the door to the inside (interior) edge of the cabinet)



5) Adjust the tension by using the 4 mm Hex Key. Turn the adjustment nut until you have reached the desired tension. To increase the tension, turn it clockwise.



6) Position the Smove Bracket 120 mm (4 3/4") from the bottom of the side panel to the bottom hole and set back from the front edge 37 mm (1 7/16"). For Inset Doors add your door thickness to the 37 mm (1 7/16"). (**Note:** The Smove bracket can be mounted on the left or the right hand side.)



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