

Titebond®

→ 100% Silicone Sealant

- > Designed for interior and exterior applications
- > Excellent adhesion to most building materials
- > Provides a watertight, mildew-resistant seal
- > Withstands extreme temperature changes when fully cured
- > Extrudes easily in lower temperatures and dries quickly
- > Maintains color with age and will not crack or become brittle
- > Certified to Federal Specification TT-S-001543A Class A and TT-S-00230C Passes ASTM C920 Type S Grade NS Class 25
- > Complies with FDA under 21 CFR 177.2600 for indirect food contact applications

APPLICATION GUIDELINES

Application temperature: 20°F to 95°F

Service temperatures: -60°F to 350°F

Methods of application: Cartridge/caulking gun

Coverage (maximum): Approximate length of bead according to bead diameter:

Container bead	1/4" bead	3/8" bead	1/2"
10.1 oz. cartridge	32 ft.	13.5 ft.	7.5 ft.

Working time: Approx. 15–20 minutes for a 1/4" bead.

Working surfaces: Surfaces to be caulked should be clean, dry and free from excessive oil, grease, water, dirt or any other material that may deter adhesion.

Cleanup: Uncured material may be cleaned with mineral spirits or equivalent solvent. Follow solvent vendor's precautions when using solvents.

LIMITATIONS

Do not apply if rain is expected within 12 hours. 100% Silicone Sealant should not be painted. The paint film will not stretch with the expansion of the caulk and the paint may crack or peel. It is not designed for continuous submersion or use below the waterline.

→ Painters Plus Caulk

- > For interior and exterior applications
- > Seals joints, repairs cracks and fills gaps
- > Paints & stains easily with one coat
- > Provides a flexible, watertight seal
- > Tools easily and cleans up with water
- > No residual odor
- > De-aired for a smoother bead
- > Exceeds the performance requirements of ASTM C834

APPLICATION GUIDELINES

Application temperature: Above 40°F

Service temperatures: -20°F to 150°F

Methods of application: Cartridge/caulking gun

Coverage (maximum): Approximate length of bead according to bead diameter:

Container bead	1/4" bead	3/8" bead	1/2"
10.1 oz. cartridge	32 ft.	13.5 ft.	7.5 ft.

Working time: Approx. 10–15 minutes for a 1/4" bead.

Working surfaces: Surfaces to be caulked should be clean, dry and free from excessive oil, grease, water, dirt or any other material that may deter adhesion.

Cleanup: Clean tools and excess material with water while wet. Scrape dried excess.

LIMITATIONS

Do not apply if rain is expected within 12 hours. Painters Plus should be dry to the touch and ready to paint in 2–4 hours. Not designed for continuous submersion or use below the waterline.



Color	Item No.
white	003.51.001
clear	003.51.002
black	003.51.010



Color	Item No.
white	003.55.080
almond	003.55.081
brown	003.55.082
clear	003.55.083
gray	003.55.084
woodtone	003.55.085
black	003.55.086
antique white	003.55.087