

Titebond®

→ Cold Press Veneer

- > Economical alternative to contact cement
- > Formulated to minimize "bleed-through"
- > Moderate speed of set
- > No harmful vapors
- > Nonflammable

APPLICATION GUIDELINES

Application temperature: Above 50°F

Open assembly time: 15 minutes (70°F/50% RH)

Total assembly time: 15–20 minutes (70°F/50% RH)

Minimum required spread: Approximately 6 mils or 250 square feet per gallon.

Required pressure application: 100–250 psi, depending on substrates.

Methods of application: For most consistent coverage a mechanical spreader is recommended.

Cleanup: Damp cloth while glue is wet. Scrape off and sand dried excess.

LIMITATIONS

Titebond Cold Press for Veneer is specifically designed for veneering and is not suited for other types of assembly applications. Not recommended for exterior use or where moisture is likely. Do not use when temperature, glue or materials are below 50°F. Freezing may not affect the function of the product but may cause it to thicken. Agitation should restore product to original form. Read MSDS before using.

NOTE: STIR PRODUCT BEFORE USE TO ENSURE UNIFORMITY.

KEEP FROM FREEZING.

→ UA 920 Sealant

- > Permanently flexible and airtight, water-resistant seal
- > Excellent adhesion to most building materials
- > Ideal for interior/exterior applications
- > Soap and water clean-up
- > Paintable with water-based (latex-based) paints
- > VOC-compliant
- > Mildew resistant
- > UV resistant
- > Suitable for all climates
- > No priming or mixing required
- > 50% total joint movement
- > 800% elongation

APPLICATION GUIDELINES

Application temperature: Above 40°F

Service temperatures: -40°F–180°F

Methods of application: Cartridge/caulking gun

Working time: Approximately 15 minutes for a 1/4" bead.

Working surfaces: For best results, surfaces must be cleaned down to the original substrate, dry and free from any material that may deter adhesion.

Cleanup: Clean tools and excess material with soap and water before it dries. Remove cured sealant by cutting with a sharp-edged tool.

Note

Test solvent on a discreet area to make sure it will not mar or attack the surface.

LIMITATIONS

Do not apply if rain is expected within 12 hours. Air, sealant and surface temperature should be above 40°F. Allow at least 2 hours of drying time before painting with acrylic or elastomeric coatings. If joint depth exceeds 1/4", use backing material. Not designed for continuous submersion or use below the waterline. Do not use for aquariums.



Size	Item No.
1 gallon	003.15.101
5 gallons	003.15.102



Size: 10.1 oz. cartridge

Color	Item No.
white	003.55.050
clear	003.55.053

Note

Titebond UA 920 Clear (8741) will be white during application but will clear within 7–14 days, depending on temperature, humidity and bead size.