

Titebond®

→ GREENchoice Heavy Duty Construction Adhesive

- > Waterproof
- > All-purpose versatility is ideal for all common building materials
- > Provides a strong grab, fills gaps and irregularities and will remain permanently flexible
- > Environmentally safe and VOC compliant
- > Nonflammable, emits no harmful fumes and cleans up with water
- > Exceeds the requirements of the APA' AFG-01 specification and ASTM C557
- > Bonds wood, paneling, drywall, plywood, metal, plastics, foam board, tub surrounds & more
- > Can be used on wet, frozen, or treated lumber
- > Offers freeze/thaw stability
- > Cartridge and carton contain post-consumer recycled material

APPLICATION GUIDELINES

Application Temperature: 40°F–100°F

Service Temperature Range: 0°F–120°F

Method of Application: Cartridge/caulking gun

Coverage (maximum): Approximate length of bead according to bead diameter:

Container bead	1/8" bead	1/4" bead	3/8"
10.5 oz. Cartridge	129 ft.	32 ft.	14 ft.
28 oz. Cartridge	355 ft.	89 ft.	39 ft.

Working time: Approx. 20 minutes for a 1/4" bead.

Working surfaces: Surfaces must be clean and free of any material that may deter adhesion. Apply adhesive to only one of the surfaces to be bonded. NOTE: For subfloors, nail or screw each sheet as recommended by the American Plywood Association.

Cleanup: Clean with water while adhesive is wet. Scrape off dried excess with a putty knife. Remove residue with mineral spirits or equivalent solvent. Follow solvent vendor's precautions when using solvents.

Note

Test solvent on a discreet area to make sure it will not mar or attack the surface.

LIMITATIONS

Not designed for continuous submersion or for use on mirrors. When applying over paint, wallpaper, ceramic tile or other thin non-porous materials, sanding or scraping to penetrate that surface will allow drying and increase bond strength. This product cannot be used to bond one non-porous surface to another because such a situation will prevent drying. Works well on most metals, however, for heavy metal or steel applications, we recommend GREENchoice Premium Polyurethane. For best results, store adhesive above 40°F.



Size	Item No.
10.5 oz.	003.50.195
28 oz.	003.50.196

→ GREENchoice Fast Set Construction Adhesive

- > A one-component, advanced adhesive technology designed to build strength faster than other comparable products
- > Use for interior and exterior construction projects
- > The highest performing product of its kind, offering unmatched strength and durability even when bonding non-porous materials
- > Offers a fast set-up time as well as a smooth bead for effortless extrusion even in near-freezing temperatures
- > Ideal for virtually all building materials, including wet, frozen, engineered and treated lumber, metal, plastic, foam, mirror, concrete and brick.
- > Environmentally safe and VOC compliant
- > Cartridge and carton contain post-consumer recycled material

APPLICATION GUIDELINES

Application Temperature: 32°F–120°F

Service Temperature Range: -20°F–120°F

Method of Application: Cartridge/caulking gun

Coverage (maximum): Approximate length of bead according to bead diameter:

Container bead	1/8" bead	1/4" bead	3/8"
10 oz. Cartridge	123 ft.	30 ft.	13 ft.
28 oz. Cartridge	343 ft.	86 ft.	38 ft.

Skin time: 15-20 minutes at 50% humidity.

Working surfaces: Surfaces to be bonded should be clean and free from excessive oil, grease, water, dirt or any other material that may deter adhesion. Apply adhesive to only one of the surfaces to be bonded. NOTE: When bonding subfloors or wet, frozen and treated lumber, nail or screw each sheet as recommended by the American Plywood Association.

Cleanup: Scrape off dried excess with a putty knife. Remove residue with mineral spirits or equivalent solvent. Follow solvent vendor's precautions when using solvents.

Note

Test solvent on a discreet area to make sure it will not mar or attack the surface.

LIMITATIONS

Not designed for continuous submersion. Adhesive can be difficult to remove from skin and clothing. It is recommended that gloves be worn. When using on non-porous substrates, mist with water to speed curing.



Size	Item No.
10 oz.	003.50.282
28 oz.	003.50.284