

Häfele

→ Premium Grade, PVA Adhesive

- > Type 2 is a 50% solids polyvinyl acetate emulsion containing reactive groups
- > A specially designed adhesive with increased water resistance, good heat resistance, good resistance to static load and very fast curing on RF machines
- > Works well on hot and cold-press applications
- > Excellent storage stability and easy clean up
- > Passes Type II water-resistance specification
- > FDA approved for indirect food contact
- > Higher Viscosity: Most wood workers prefer these higher viscosities with minimal run and drip

Special Features

- > Excellent Water Resistance
- > Good Heat Resistance
- > Excellent Cleanup
- > Fast Setting

Typical Physical Properties

Appearance	white liquid
Solids, %	50
Viscosity, cps	6000*
pH	2.5-3.5
Freeze-Thaw Stable	protect from freezing

Adhesive Application Properties

Water Resistance	excellent
Heat Resistance	good
Cleanup	excellent
Resistance to Static Load	good



Size	Item No.
1 gallon (2 per case)	003.00.252
5 gallon	003.00.253
55 gallon	003.00.254

Note Meets ASTM D 4236

→ Empty Glue Bottle and Cap with Control Tip



Description	Item No.
16 oz. bottle	003.48.000
Cap with control tip	003.48.090

→ High Performance, Wood Adhesive

- > High performance adhesive designed for assembly use where high wet tack and quick grab is needed
- > Offers excellent storage stability and easy clean up
- > Fast setting, bonds that are stronger than the wood
- > Works well on wood, leather, MDF, particle board and most other porous materials
- > Higher Viscosity: Most wood workers prefer these higher viscosities with minimal run and drip

Special Features

- > Good Water Resistance
- > Excellent Heat Resistance
- > High Shear Strength
- > Excellent Storage Stability
- > Excellent Cleanup
- > Excellent Mechanical Stability

End Uses

- > General Assembly Work
- > Clamp Carriers
- > Cold Pressing

Typical Physical Properties

Appearance	white liquid
Solids, %	45
Viscosity, cps	7600 - 8100*
pH	4.5
Weight/Gallon, lbs.	9.2
VOC	10.8 g/L
Freeze - Thaw Stable	fair
Chalk Point (F)	55 degrees

*Brookfield RVF #4 spindle, 20 RPM, 25 C

Adhesive Application Properties

Water Resistance	good
Heat Resistance	excellent
Assembly Time	15 min
Wet Tack	excellent
Storage Stability	excellent
Cleanup	excellent
Shear Strength	high



Size	Item No.
1 gallon (2 per case)	003.00.250
5 gallon	003.00.251
55 gallon	003.00.256

Note

Meets ASTM D 4236