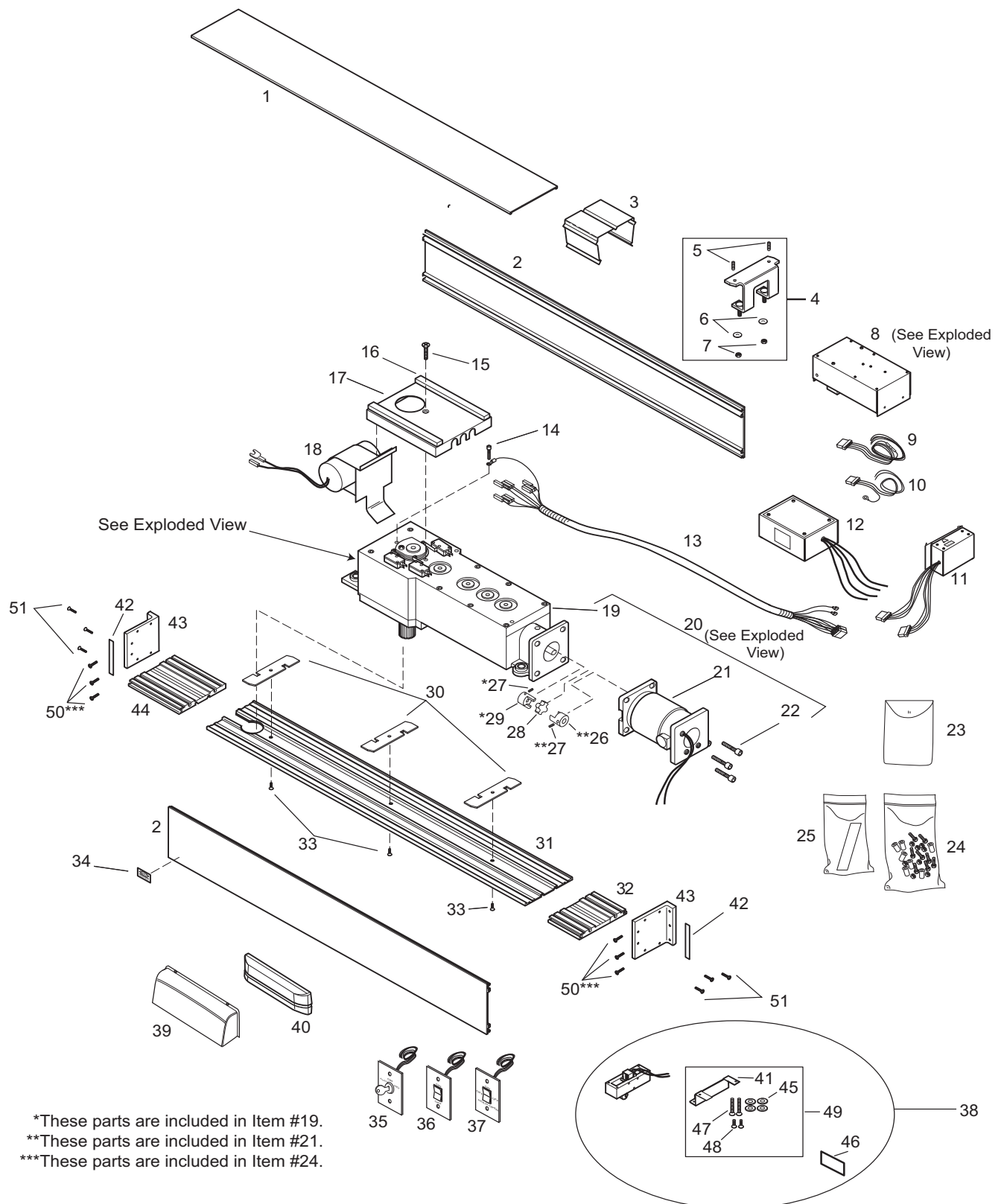


Section H1
GT500 CU, Analog Control, Single

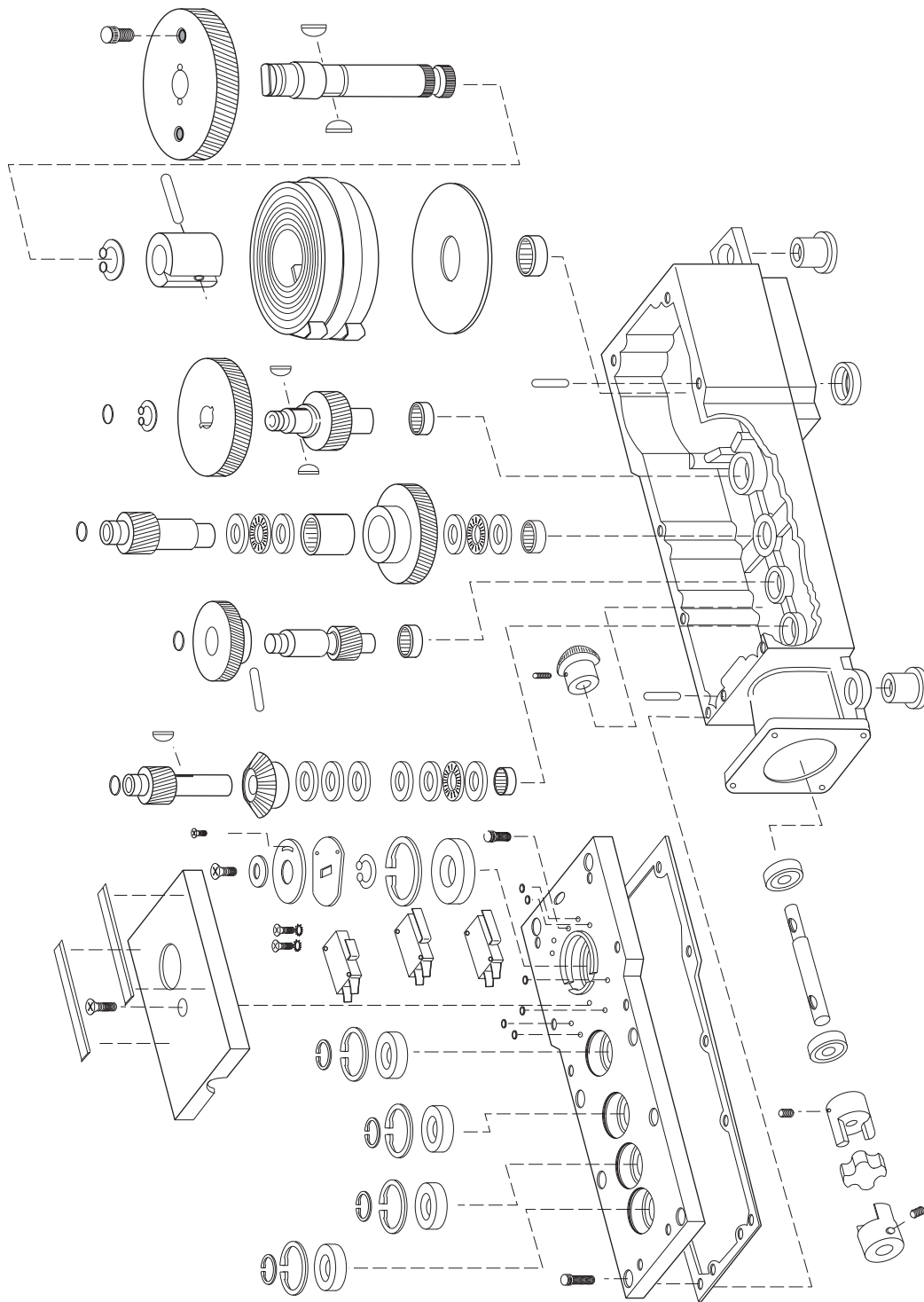
Header	3-5
Operator	6-10
Control Board	11

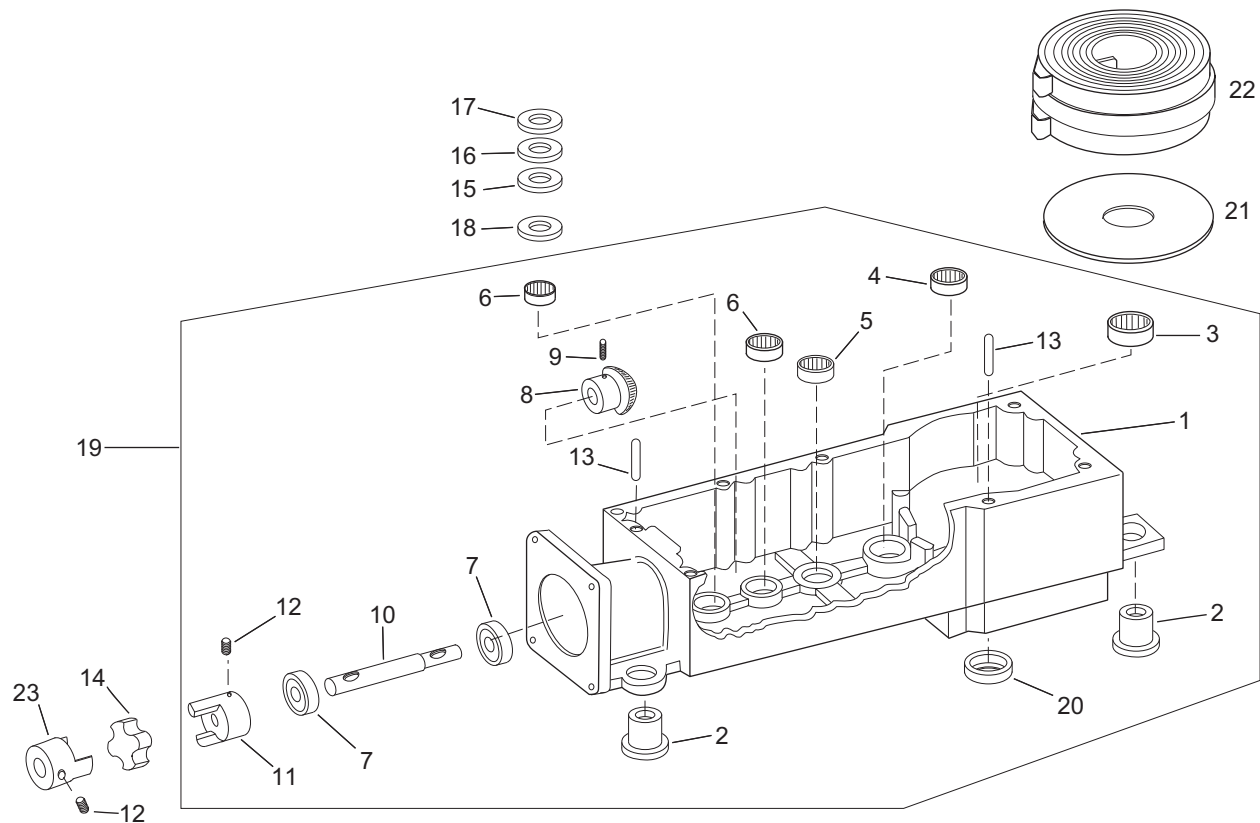
This Page Intentionally Left Blank



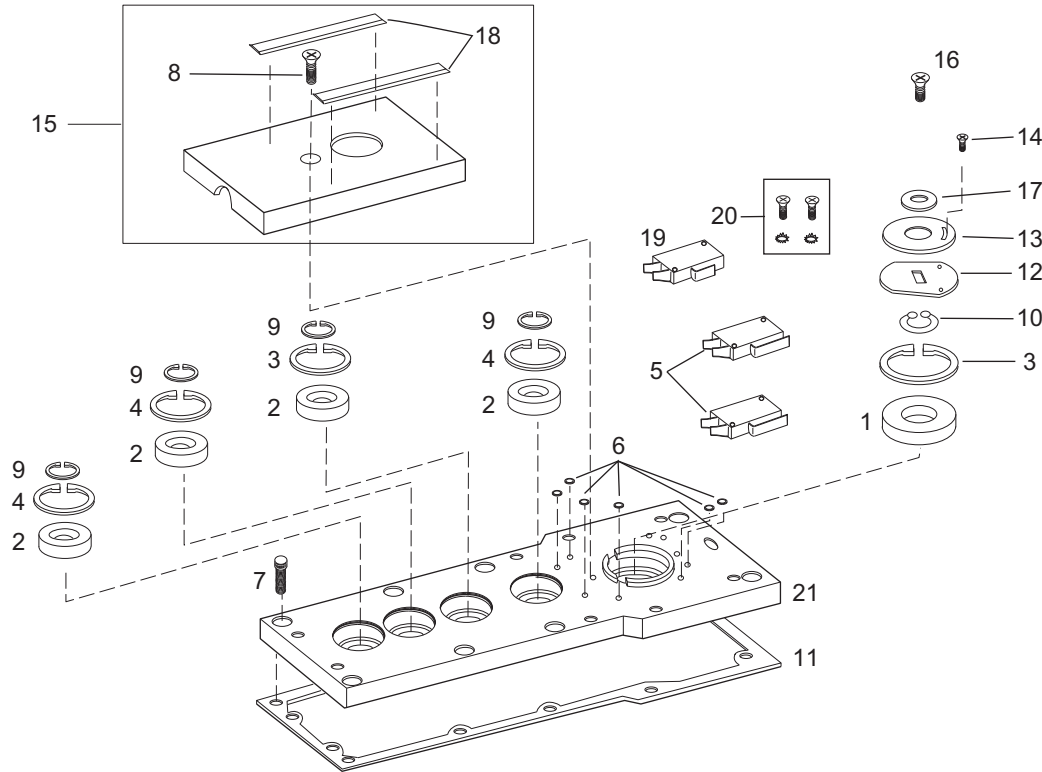
Item	Part	Select Finish	Description
1	24-0101-0X	*	EXTRUSION, ALUM - SWING HEADER TOP
2	24-0112-0X	*	EXTRUSION, ALUM - SIDE, SWING HEADER
3	24-0555		MOUNT, CONTROL BOX
4	21-0709		OPERATOR MOUNT FRAME ASSY
5	24-0016-04		SCREW, SET 1/4-20 X 1/2, KNURL POINT
6	24-0017-02		WASHER, 7/16 ID X 1 OD X .083 THK
7	24-0021-15		HEX JAM NUT 3/8"-16
8	41-1512		CONTROL BOX - SC
	41-2342		CONTROL BOX ASSY CSA
	41-2208		CONTROL BOX FOR SLOW MODE OPER
	41-3429		CONTROL SLOW MODE CSA
9	22-1775		HARNESS, MAT
10	22-0779		POWER HARNESS ASSY - SWINGER
11	24-3425-01		TIME DELAY MODULE W/CLIP
12	14-11435		PC-6 LOCK OUT RELAY (USE KIT #14-11807)
	10-3505	*	LOCKOUT MODULE, MODEL 850, TESTED
	14-10062	*	Do not use - see 11-12242 - MODULE SA-1
13	22-0570		OPERATOR SWITCH HARNESS SWGR-UL PRT
14	24-0010-32		SCREW - SOCKET HEAD CAP #10-24 X 1/2
15	24-0011-02		SCREW - PHILLIPS HD MACH #10-24 X 1
16	14-3444-02		PROTECTIVE STRIP, BUMP ON 5-3/8" LONG
17	22-4498		SWITCH, ASSY COVER - SWINGER
18	11-2067		SOFT START KIT, 30 MF
	11-3536		SUPER SOFT START KIT, 15 MF
19	41-0024		OPERATOR ONLY - RH SWING - SC
	41-0025		OPERATOR ONLY LH SWING - SC
20	11-1390		SWING OPERATOR ASSY - RH
	11-1391		SWING OPERATOR ASSY - LH
	41-8987-06		ANTISLAM SWING OPERATOR W/SHORT FRAME RH
	41-8987-05		ANTISLAM SWING OPERATOR W/SHORT FRAME LH
21	22-0575		MOTOR & COUPLING SUB-ASSY - SWINGER
22	24-0010-46		SCREW, SOCKET HEAD CAP #10-24 X 7/8"
23	12-5522		DECAL KIT, SWING HEADER
24	11-1552-01		SCREW, BAG ASSY - CU 204
	11-1552-02		SCREW, BAG ASSY - CU 313
25	12-2348		COVER COORDINATED TAPE PKG, CU - 204
	12-2349		COVER COORDINATED TAPE PKG, CU - 313
26	24-0062		COUPLING, SGL PART
27	24-0016-02		SCREW, SET 1/4-20 X 5/16, KNURL POINT
28	24-5188		COUPLING, SPYDER
29	14-1290		COUPLING, DRIVE 10MM BORE
30	24-1849		LOCK COVER PLATE - BOTTOM
31	24-0140-0X		CU SNAP IN DRESS PLATE (21.00 to 25.50)
	24-0141-0X		CU SNAP IN DRESS PLATE, (SEE CUTLIST)
	24-0142-0X		CU SNAP IN DRESS PLATE, (SEE CUTLIST)
	24-0143-0X		CU SNAP IN DRESS PLATE (34.69 to 39.19)

Item	Part	Select Finish	Description
32	24-0154-0X		CU - SGL STRIKE BASE 3-1/4
33	24-0011-01		SCREW - PHILLIPS HD MACH #10-24 X 3/4
	24-0011-19		SCREW - PHILLIPS HD MACH #10-24 X 3/4
34	14-9199		NAMEPLATE, ADHESIVE BACKED
35	22-1772-03		KEY SWITCH KS-14 3 POSITION
36	10-3527		LE RS-11 ON/OFF RCKR SWITCH ASY W/FPLT
37	10-3528		LE RS-12 ON/OFF/HLD OPN RCKR SWITCH ASY
38	11-0941-0X		PANIC LATCH ASSY KIT, CU
39	14-10278		COVER, RAIN - ACUSENSOR
40	14-8902-B		ACUSENSOR 1B ASSY (With Wire Harness)
41	14-6133		BRACKET, MOUNTING - PANIC LATCH
42	24-0702-0X		(OBSOLETE) COVER, PIECE - BRACKET
43	24-9907-0X		CU - END BRACKET
44	22-1476-0X		CU - BASE PIVOT SUB-ASSY, OUT F/G
	22-1477-0X		CU - BASE PIVOT SUB-ASSY, OUT NO F/G
	22-1478-0X		CU - BASE PIVOT SUB-ASSY, IN F/G
	22-1479-0X		CU - BASE PIVOT SUB-ASSY, IN NO F/G
45	24-0017-38		WASHER, #10 X 3/8 OD X .031 THK, FIBER
46	24-1010		DECAL, IN EMERGENCY PUSH TO OPEN-UL PRT
47	24-0011-17		SCREW - SOCKET HD MACHINE #10-24 X 1 1/4
	24-0011-91		SCREW, PHILLIPS HD MACH #10-24 X 1 1/4"
48	24-0011-03		SCREW - PHILLIPS HD MACH #10-24 X 1/2
49	12-1889-01		MOUNTING BRACKET FOR PANIC LATCH
	12-1889-02		MOUNTING BRACKET FOR PANIC LATCH
50	24-0011-09		SCREW - PHILLIPS HD MACH 1/4-20 X 1
51	24-4941-02		SCREW, PH FL HD 1/4-20 X 1" TRILOBE FORM

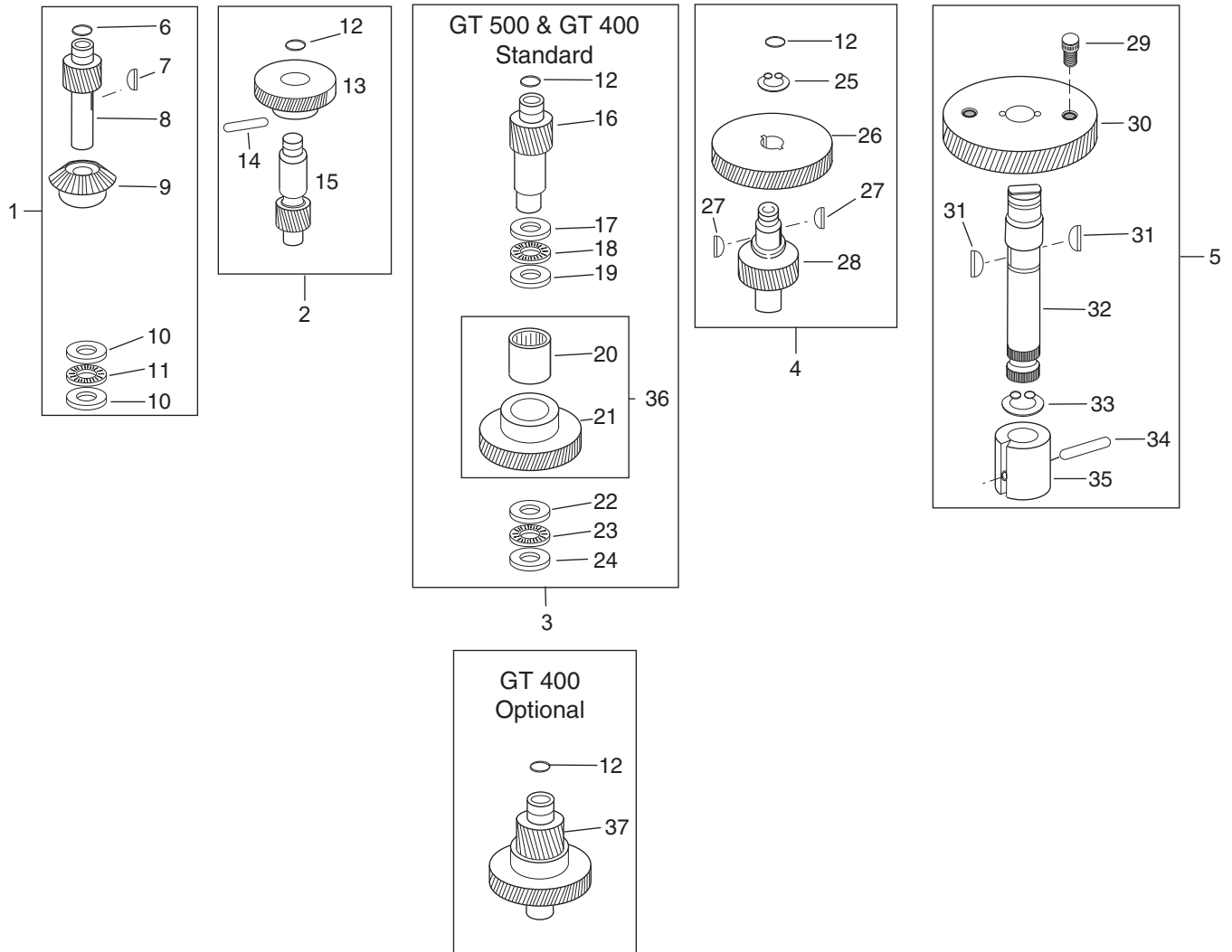




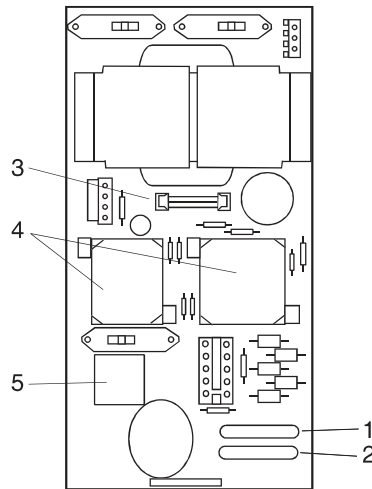
Item	Part	Description
1	44-0392	OPERATOR HOUSING SWINGER
2	24-0433	MOUNT, RUBBER
3	24-0384	BEARING, NEEDLE
4	24-0415	BEARING, NEEDLE
5	24-0416	BEARING, NEEDLE
6	24-0417	BEARING, NEEDLE
7	24-0414	BEARING, BALL
8	24-0394	GEAR PINION - SPIRAL BEVEL, SWING
9	24-0020-25	PIN, SPIROL 5/32 DIA X 13/16 LONG
10	14-1141	SHAFT, GEAR SWINGER PINION
11	14-1290	COUPLING, DRIVE 10MM BORE
12	24-0016-02	SCREW, SET 1/4-20 X 5/16, KNURL POINT
13	24-0020-19	PIN, DOWELL 1/4 DIA X 7/8 LONG
14	24-5188	COUPLING, SPYDER
15	24-0441	SHIM, 1/2 ID X 1 OD X .005 THICK
16	24-0442	"OBSOLETE" SHIM 1/2 ID X 1 OD X .003 TCK
17	24-0443	SHIM, 1/2 ID X 1 OD X .002 THICK
18	14-2215	WASHER, 1/2 ID X 1 OD X .010 THK
19	42-0385	OPERATOR SUB-ASSY SWINGER
20	24-0008	SEAL GARLOCK SWINGER
21	24-0398	WASHER, SPRING THRUST
22	24-0399-01	SPRING, POWER OPERATOR
23	24-0062	COUPLING, SGL PART



Item	Part	Description
1	24-0412	BEARING, BALL
2	24-0413	BEARING, BALL
3	24-0427	RING, RETAINING
4	24-0428	RING, RETAINING
5	24-0004	MICROSWITCH
6	24-0017-19	WASHER, #4 X 1/4 OD X .062 THK NYLON
7	24-0010-09	SCREW, SOCKET HEAD CAP 1/4-20 X 3/4"
8	24-0011-02	SCREW - PHILLIPS HD MACH #10-24 X 1
9	24-0431	RING, RETAINING
10	24-0432	RING, RETAINING
11	24-0409	USE PN -02 GASKET POWER OPERATOR - SWING
12	24-2613	FIXED CAM PANIC - SWINGER
13	24-0396	CAM, SWITCH - ADJ & FIXED, SWINGER
14	24-0015-02	RHMS, #6-32 X 1/4" PHIL
15	22-4498	SWITCH, ASSY COVER - SWINGER
16	24-0011-03	SCREW - PHILLIPS HD MACH #10-24 X 1/2
17	24-0397	LOCK SWITCH CAM
18	14-3444-02	PROTECTIVE STRIP, BUMP ON 5-3/8" LONG
19	14-3867	MICROSWITCH, SHORT ARM
20	24-3258-01	SCREW, PH RD HD #4-40 X 3/4 W/#4 EXT WSR
21	44-0382	OPERATOR HOUSING COVER, SWGR, 2 SWITCH



Item	Part	Description
1	22-0391	SHAFT, GEAR SUB-ASSY
2	22-0390	SHAFT, GEAR SUB-ASSY
3	22-0388	CLUTCH & GEAR SUB-ASSY RH
	22-0389	CLUTCH & GEAR ASSY LH
4	22-0387	SHAFT, GEAR SUB-ASSY
5	22-0375	GEAR W/ARBOR SUB-ASSY RH
	22-0376	GEAR W/ARBOR SUB-ASSY LH
6	14-6186-01	O-RING, D346 - .431 ID x .073 CROSS SECT
7	24-1246-03	WOODRUFF KEY, 1/8" X 1/2"
8	24-0407	GEAR #8, POWER OPERATOR
9	24-0393-01	GEAR SPIRAL BEVEL
10	24-0421	BEARING, THRUST - RACE (BULK PACK)
11	24-0418	BEARING, THRUST
12	14-6186-01	O-RING, D346 - .431 ID x .073 CROSS SECT
13	24-0406	GEAR #7, POWER OPERATOR
14	24-0020-24	PIN, SPIROL 3/16 DIA X 1-1/4L.-UL PART
15	24-0405	GEAR #6, POWER OPERATOR
16	24-0403	GEAR #4, POWER OPERATOR
17	24-0423	BEARING, THRUST - RACE
18	24-0420	BEARING, THRUST (BULK PACK)
19	24-0424	BEARING, THRUST - RACE TRA-1220
20	24-0426	BEARING, CLUTCH NEEDLE
21	24-0404	GEAR #5, POWER OPERATOR
22	24-0425	BEARING, THRUST - RACE
23	24-0419	BEARING, THRUST
24	24-0422	BEARING, THRUST - RACE
25	24-0430	RING, RETAINING
26	24-0402	GEAR #3, POWER OPERATOR
27	24-1246-03	WOODRUFF KEY, 1/8" X 1/2"
28	24-0401	GEAR #2, POWER OPERATOR
29	24-0010-02	SCREW, SOCKET HEAD CAP 3/8-24 X 1/2"CAD
30	24-0400	GEAR #1, POWER OPERATOR
31	24-1246-02	WOODRUFF KEY, 3/16" X 5/8"
32	24-0383	SHAFT, SPRING & GEAR - CENTER SWING
33	24-0432	RING, RETAINING
34	24-0020-10	PIN, ROLL 1/4 DIA X 1-1/4 LONG
35	24-0377	SPRING, SHAFT SWINGER 1-1/4" ID
36	12-1293	GEAR & CLUTCH SUB-ASSY - RH
	12-1294	GEAR & CLUTCH ASSY - LH
37	22-9004	WELDED CLUTCH GEAR ASSY OF 4 & 5



Item	Part	Description
1	10-1250	RESISTOR, 20 OHM - 12 WATT
	14-1465	RESISTOR, 100 OHM - 10 WATT (or 12 W)
	14-1466	RESISTOR, 125 OHM - 12 WATT
	14-1467	RESISTOR, 150 OHM - 12 WATT
	10-1251	RESISTOR, 200 OHM -12 WATT
	14-1044	RESISTOR, 50 OHM - 12 WATT
	24-1045	RESISTOR, 75 OHM
2	14-1462	RESISTOR, 10 OHM - 12 WATT
	14-1463	RESISTOR, 15 OHM - 12 WATT
	10-1250	RESISTOR, 20 OHM - 12 WATT
3	10-0451	FUSE, BUSS GLH-8
4	10-1151	RELAY, 24 VDC - 3 PDT
5	10-1153	RELAY, DPDT, 48VDC, 10AMP
	21-2915	RELAY SOCKET W/JUMPER STANDARD MODE ONLY