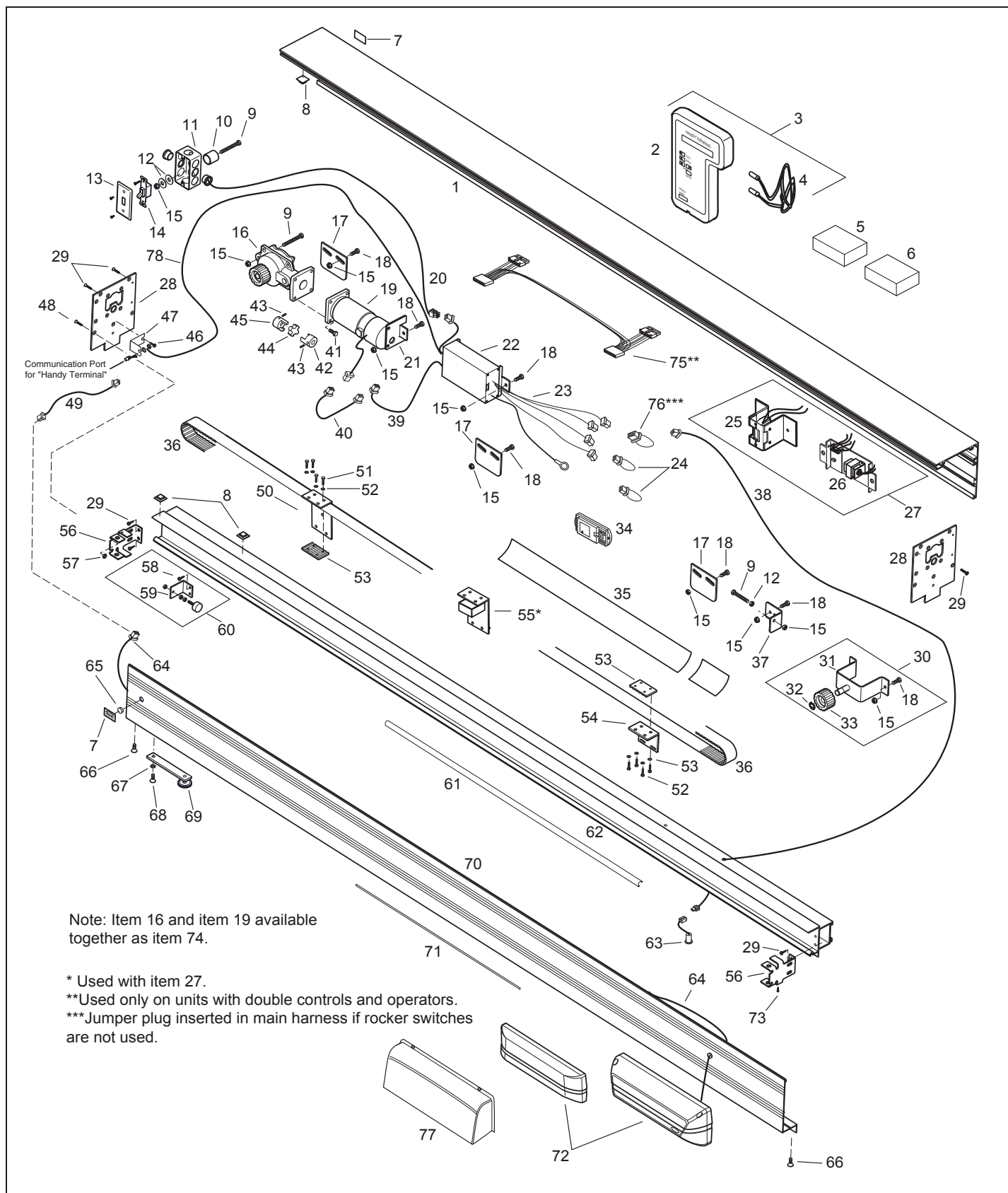


Section E2

GT 1175 Full Open

Header	3
Header	4
Header	5
Operator	6
Door Panels	7
Left Door Panel	8
Left Door Panel	9
Left Door Panel	10
Right Door Panel	11
Right Door Panel	12
Right Door Panel	13
Swing Panel	14
Swing Panel	15

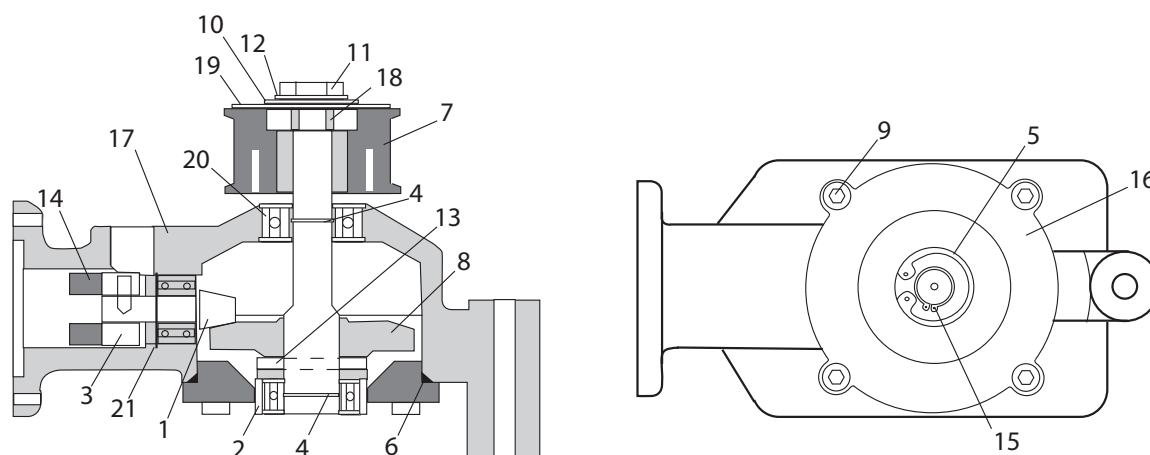
This Page Intentionally Left Blank



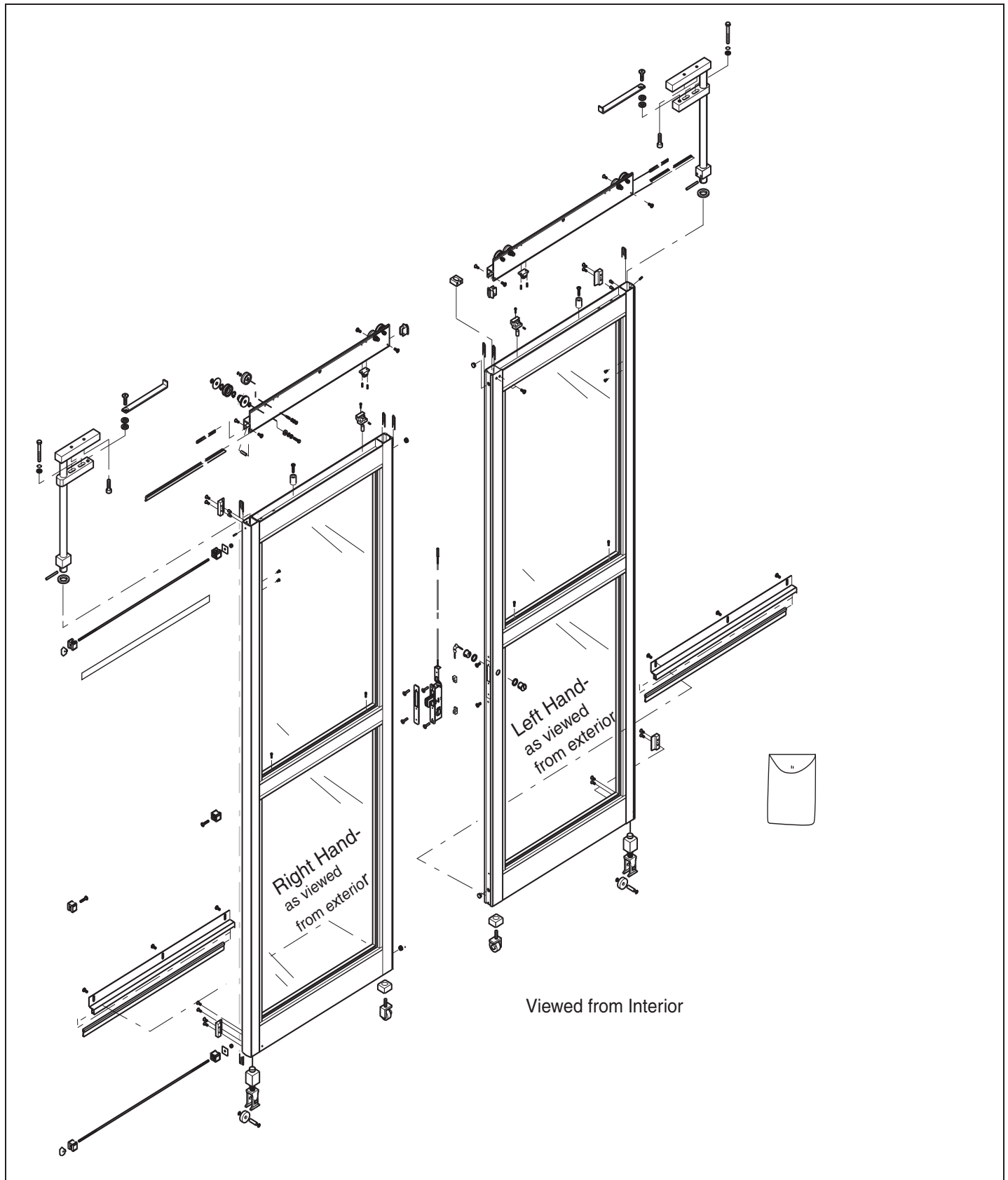
Item	Part	Select Finish	Description
1	24-9090-XX	*	Header Cut To Length, 1175 Slider
2	14-8903-01		Handy Terminal Only
3	14-8903		Handy Terminal Assembly
4	14-8903-99		Cable, Handy Terminal
5	21-9251		Parts Box 1175 Full Open Non Handed
6	21-9252		Parts Box 1175 Pocketed NH
7	14-9199		Nameplate, Adhesive Backed
8	24-9442		Tie Mounts Adhesive Backed
9	24-0014-28		Screw, Hex Head Cap 3/8-16 x 2 3/4" Zinc
10	14-9898		Spacer, Bar - Electric 1175
11	11-9253-01		Junction Box & Bushing Assembly, Slider
12	24-0017-02		Washer, 7/16 ID x 1 OD x .083 Thick
13	14-9134		Cover, Utility Box
14	14-9120		Switch, Toggle Power, Utility
15	24-0021-21		Hex Locknut Flange "Whiz" 3/8"-16
16	21-9530		1175 Operator Assembly Without Motor
17	14-9023		Track, Wedge Securing
18	24-0014-27		Screw, Hex Head Cap 3/8-16 x 3/4" Zinc
19	21-9206		Motor, Short Frame With Encoder
20	11-10110		Power Harness, Microprocessor
21	24-9031		Bracket, Motor Support
22	24-8901		"U" Series Microprocessor, Use dash number for model. Example: U16 = 24-8901-16
23	21-9437		Wiring Assembly, Microprocessor
24	12-10324		Breakout Jumper
25	22-10522-01		Fail Secure Electric Strike Sub-Assembly
	22-10522-02		Fail Safe Electric Strike Sub-Assembly
26	22-10520-01		Transformer & Relay Assembly Fail Secure
	22-10520-02		Transformer & Relay Assembly Fail Safe
27	21-10471-01		Electric Lock Fail Secure Kit - Latch Bolt-Standard
	21-10471-02		Electric Lock Fail Safe Kit - Latch Bolt-Standard
	21-9922		Ultra Electric Lock Assembly, Fail Safe
	21-9923		Ultra Electric Lock Assembly, Fail Secure
	14-10905-10		Installation Kit - Mag Lock - 1175 Sgl
	14-10905-20		Installation Kit - Mag Lock - 1175 Bi
28	24-9021-0X		Mounted End Cover N.H.
29	24-0014-30		Screw, Hex Head Cap #14 x 3/4", Self Drill/Tap Zinc
30	22-9210		Idler Assembly
31	22-9026		Weldment, Idler - 1175
32	24-0431		Ring, Retaining
33	11-11701		Idler Pulley Assembly
34	14-9710-03		Optex Control Box Only
	14-9710-02		Optex Beam Only
	14-9710-01		Optex Beam & Control
35	14-9115-01		Sheet Wire Covering-2-3/4" Formex Gk-30
	14-9115-02		Sheet, Wire Covering - 2-7/8"
36	14-0795		Timing Belt 1/2" Pitch x 3/4" Wide
37	24-9027		Idler Tensioner Bracket (Assembly Is P/N 215990
38	22-9220-01		Break Out Switch Harness Extension 90"
	22-9220-02		Break Out Switch Harness Extension 35"

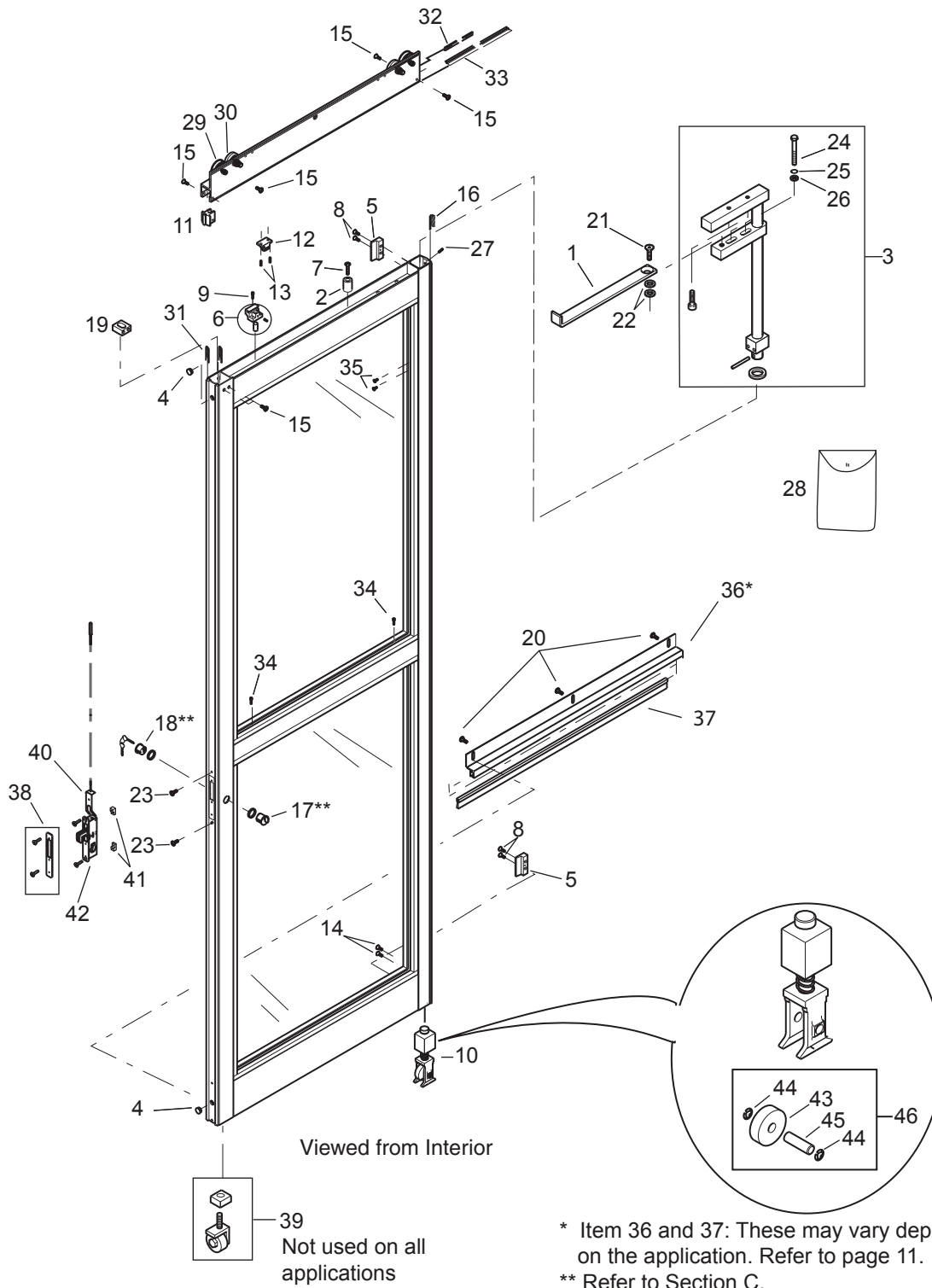
Item	Part	Select Finish	Description
39	21-9808		Motor Harness, Microprocessor
40	11-9208		Harness, Handing Microprocessor
41	24-0010-01		Screw, Socket Head Cap 10-24 x 7/8" Cadmium Plated
42	24-0062		Coupling, Single Part
43	24-0016-02		Screw, Set 1/4-20 x 5/16, Knurl Point
44	24-5188		Coupling, Spyder
45	14-1290		Coupling, Drive 10mm Bore
46	24-0014-02		Screw, Hex Head Cap 1/4-20 x 3/4" Zinc
47	14-9038		Bracket, Connector - Handy Terminal
48	24-4941-14		Screw, Phillips Flat Head #8-32 x 5/8" Self Tap
49	22-9267-01		Acusensor Ext Harness 48"
	22-9267-02		Acusensor Extension Harness 24"
50	24-9062		Belt Clamp, Machined - Upper
51	24-0014-13		Screw, Hex Head Machine #10-32 x 3/4" Zinc
52	24-0019-06		Washer, Star #10 External Tooth
53	14-9064		Insert, Belt - Lock
54	24-9063		Belt Clamp, Machined - Lower
55	12-10521		Belt Clamp Sub Assembly
56	24-9022		Bracket, End Cap - Lower
57	24-0021-27		Square Nut 1/4"-20
58	24-0014-30		Screw, Hex Head Cap #14 x 3/4", Self Drill/Tap Zinc
59	14-9078		Bracket, Door Stop
60	14-9079		Door Stop Assembly, Track Mounted - 1175
	12-8233		Door Stop Assembly Jamb Mounted-Special
	14-10073		ICU Door Stop Assembly (Gap 2.125 To 3.25)
61	14-9463		Track Cover, Cap For Roller - 9' Long
62	24-9091-XX	*	Door Track Cut To Length, 1175 Slider
63	22-9222		Break Out Switch Assembly Full Open & Packaged GT1175
64	22-9184		Harness, Acusensor 1A & 2
65	14-9911		Plug, Hole, 3/4" Dia. Handy Terminal
66	24-4941-14		Screw, Phillips Flat Head #8-32 x 5/8" Self Tap
67	14-8658		Spacer, Llimit Arm
68	22-3590-06		Screw, Phillips Flat Head With Vibration 1/4-20 x 1" Undercut Zinc
69	21-8160		Llimit Arm Assembly, Swing Panel
70	24-9011	*	Cover Cut To Length, 1175 Slider (-01 Clr) (-02 Drk Bronze)
71	14-2279-05		Pile Weathering, Black - Trailing Edge, Long
72	14-8902-B		Acusensor 1B Assembly
	14-10364-20		Acumotion With Manual
73	24-0011-13		Screw, Phillips Head Machine 1/4-20 x 3/4" Zinc
74	21-9528		1175 Operator Assembly With Encoder Motor
75	21-5901		Harness, Extra Heavy Slider, Microprocessor
76	11-9826		Jumper Plug Microprocessor
77	14-10278		Cover, Rain - Acusensor
78	14-8903-98		Cable, Handy Terminal To Microprocessor

Refer to
Section
E1



Item	Part	Select Finish	Description
1	12-8055		Pinion & Bearing Assembly
2	12-8058		Adjusting Collar Sub-Assembly
3	14-1290		Coupling, Drive 10mm Bore
4	14-6150-01		O Ring - D-090
5	14-8062		Ring, Lock
6	14-8063		O-Ring
7	11-9906		Drive Pulley Assembly, Molded
8	22-8056		Main Gear Assembly
9	24-0010-47		Screw, Socket Head Cap #10-24 x 3/4" With Lock Patch Zinc
10	24-0017-13		Washer, 3/8 ID x 11/16 OD x .031 Thick
11	24-0021-24		Hex Jam Nut 3/8"-24, .22 Thick
12	24-0019-03		Washer, Star 3/8" External Tooth
13	24-0020-28		Pin, Roll 1/4 Dia x 1-1/2 Long
14	24-5188		Coupling, Spyder
15	24-0431		Ring, Retaining
16	24-8061		Cover, Operator
17	24-9030		Casting, Machined - 1175 Operator
18	24-0667-01		Spacer, Mounting - End Cap
19	14-10276		Drive Pulley Washer, 1175 Operator Assembly
20	24-0413		Bearing, Ball





Item	Part	Select Finish	Description	
1	21-8396		Limit Arm Assembly, Standard Stiles 1100-1175 Whisper Slide	← Refer to table on page E2-10
2	14-8447		Limit Arm Support	
3	21-9523		Carrier Bar Assembly, Narrow Stiles	
4	14-9511-04		Plug, Dome	
5	14-9057		Interlock Non-Handed - 1/2" Door Gap	
6	14-3774		Obsolete Wrench, Panic Latch Adjustment	
	21-3468		Panic Catch Release Assembly	
7	24-4941-02		Screw, Phillips Flat Head 1/4-20 x 1" Self Tap	
8	24-0012-15		Screw, Phillips Pan Head Machine #10-32 x 3/4" Zinc	
9	24-0010-16		Screw, Socket Head Cap 1/4-20 x 1 1/4" Zinc	
10	21-9053-01		Bottom Guide Assembly - Casted (Narrow Stile)	
	21-9053-02		Bottom Guide Assembly - Casted (Medium Stile)	
11	12-8463-02		Carrier End Cap Assembly 313. Biparts	
12	24-9483		Mounting Block, Panic Catch - Machined	
13	24-0016-30		Screw, Set 5/16-18 x 1 1/4, Cup Point	
14	24-0011-53		Screw, Phillips Head Machine #10-32 x 1/2" Zinc	
15	24-0011-105		Screw, Phillips Head Machine 10-32 x 1/2" Zinc	
16	14-4899-20		Brush, Weathering-.006, Bristle Nylon A68, B	
17	22-0090-0X	*	Cylinder, Thumb Turn 204	
18	22-0950-0X	*	Cylinder, Lock, Key	
19	14-9083		Guide Lock - Preventer, Rattle	
20	24-0013-04		Screw, Phillips Truss Head Machine #6-32 x 1/2" Black Oxide	
	24-0013-03		Screw, Phillips Truss Head Machine #6-32 x 1/2" Zinc	
21	22-3590-04		Screw, Socket Flat Head With Vibration 7/16-14 x 1" Zinc	
22	24-0017-02		Washer, 7/16 ID x 1 OD x .083 Thick	
23	24-0011-84		Screw, Phillips Head Machine #8-32 x 1/2" Zinc	
24	24-0014-12		Screw, Hex Head Cap 1/4-20 x 1 3/4" Grade 5 Zinc	
25	24-0017-04		Washer, 1/4 ID x 9/16 OD x .049 Thick, Steel	
26	24-0019-05		Washer, Star 1/4" External Tooth	
27	24-0016-51		Screw, Set 5/16-24 x 5/16 Cup Point = Black	
28	11-3559		Slider Decal Package - Canadian	
	11-3560		Decal, Slider/Bipart Fold Package	
29	11-10733		Hanger Roller W/Urethane Assy, GT1175	
	14-10732		Hub, Urethane Roller	
30	11-9037		Anti-Rise Roller Assembly, GT1175	
31	14-2279-03		Pile Weathering, Grey	
	14-2279-05		Pile Weathering, Black - Trailing Edge, Long	
32	14-2279-04		Pile Weathering, Black - For Carrier, Short	
33	24-9094-0X	*	Interface Leg, Cut Length 3.06'	
34	24-0094-01		Screw, Phillips Pan Head Machine #10 x 1/2" AB	
35	24-0011-70		Screw, Ph Head Machine 1/4-20 x 7/16 Undercut Zinc	
36	24-9098-0X	*	Weathering Extrusion Door 39.125	
37	14-5636-0X		Extrusion, Aluminum - Weathering, Flat 204	
38	24-0565-11		Lock, Cover With Latch Cutout 204	
	24-0565-12		Lock, Cover With Latch Cutout 313	

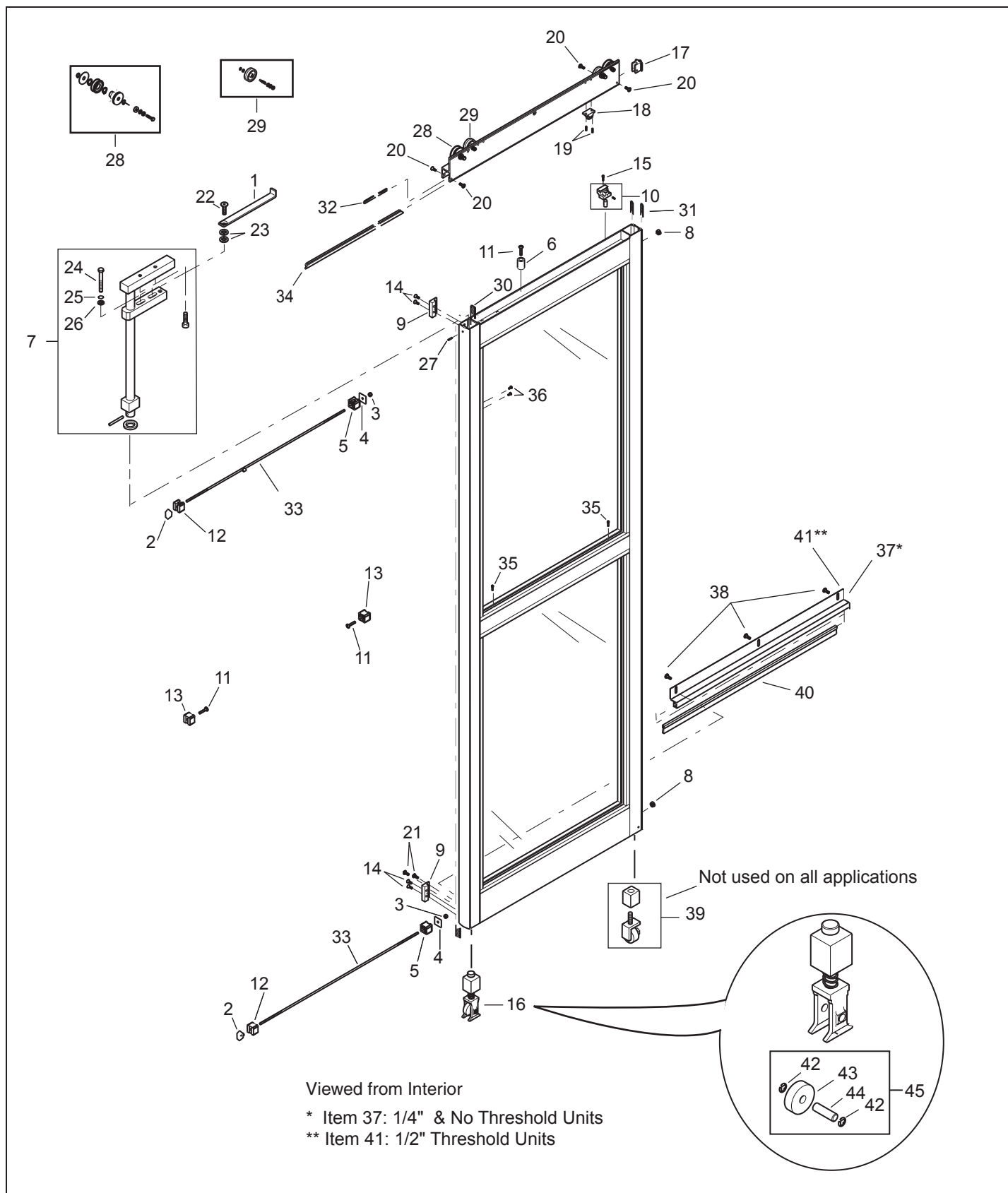
Item	Part	Select Finish	Description
39	14-5543-1X	*	Nose Caster Assembly Narrow Stile 204
	14-5543-2X	*	Nose Caster Assembly Medium Stile 204
40	12-8366		Lock And Lock Rod Assembly
41	14-10488		Lock, Cover Mounting Block
42	14-5636-0X		Extrusion, Aluminum - Weathering, Flat 204
43	14-9045-01		Bottom Roller Door Urethane
44	24-0667-01		Spacer, Mounting - End Cap
45	14-7061		Shaft, Roller
46	14-11320-10		Kit, Assy, Repair, GT1175, Narrow Stiles
	14-11320-20		Kit, Assy, Repair, GT1175, Medium Stiles

Parts from page E2-9

ITEM 3

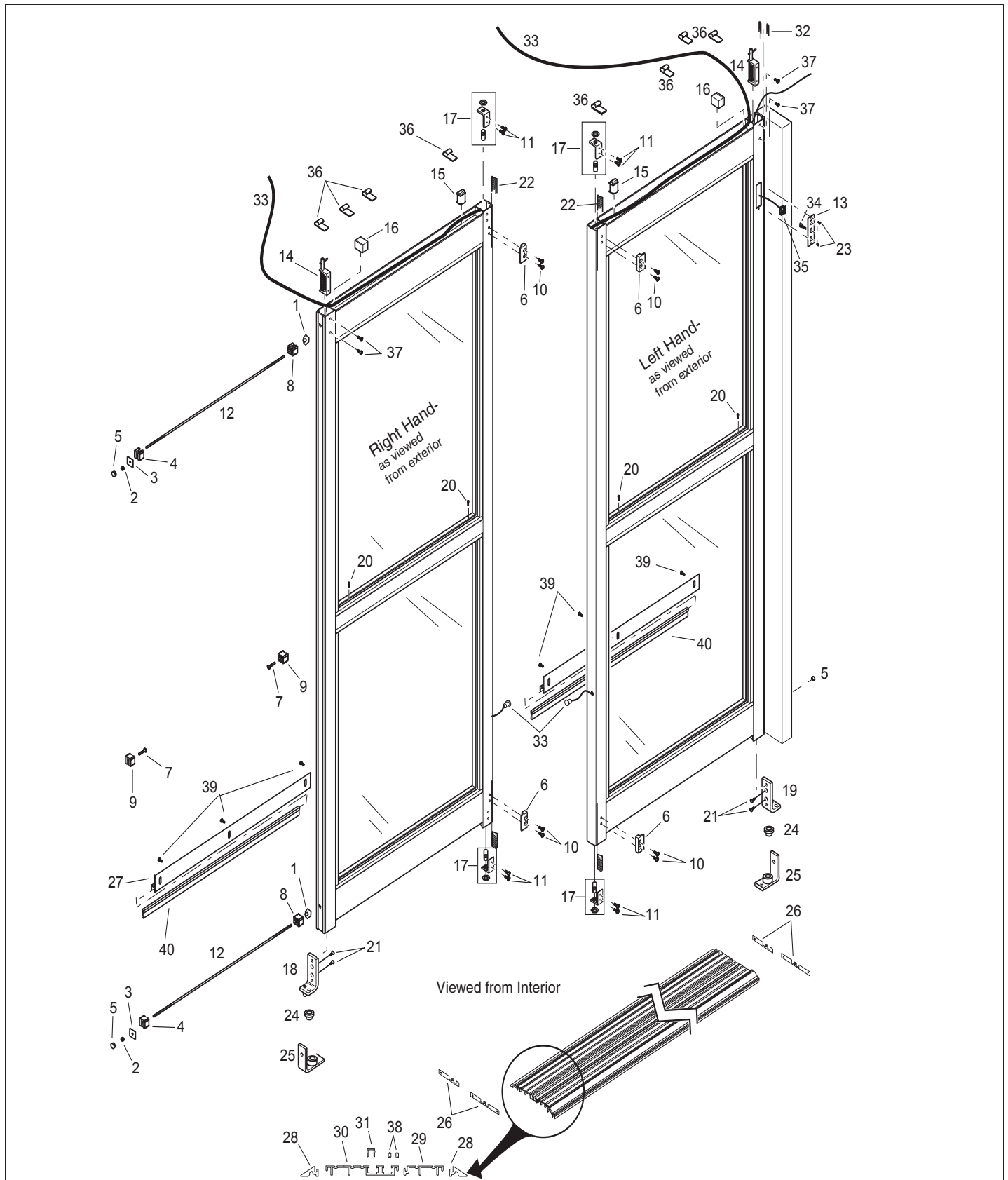
ITEM 1

Application	Pivot Assembly	Limit Arm
Standard Door – Narrow Stile	24-12002-10	21-8396
Narrow Door (Less than 22.75") – Narrow Stile	24-12002-30	24-10068
Standard Door – Medium Stile	24-12002-20	21-8419
Narrow Door (Less than 27.75") – Medium Stile	24-12002-40	24-12056



Item	Part	Select Finish	Description
1	21-8396		Limit Arm Assembly, Standard Stiles-1100 1175 Whisper Slide
2	14-9279		Offset Tee Nut, 3/8"-16
3	24-0021-21		Hex Locknut Flange "Whiz" 3/8"-16
4	14-9225		Backing Plate, Tie Rod - Door Assembly
5	24-9504		Clip, Muntin Bar - Rail .386 Hole
6	14-8447		Limit Arm Support
7	21-9523		Carrier Bar Assembly, Narrow Stiles
8	14-9511-04		Plug, Dome
9	14-9057		Interlock Non-Handed - 1/2" Door Gap
10	21-3468		Panic Catch Release Assembly
	14-3774		Obsolete Wrench, Panic Latch Adjustment
11	24-4941-02		Screw, Phillips Flat Head 1/4-20 x 1" Self Tap
12	24-9503		Clip, Muntin Bar - Rail .500 Hole
13	24-9502		Clip, Muntin Bar - Rail .261 Hole
14	24-0012-15		Screw, Phillips Pan Head Machine #10-32 x 3/4" Zinc
15	24-0010-16		Screw, Socket Head Cap 1/4-20 x 1 1/4" Zinc
16	21-9053		Bottom Guide Assembly - Casted
17	12-8463-02		Carrier End Cap Assembly 313. Biparts
18	24-9483		Mounting Block, Panic Catch - Machined
19	24-0016-30		Screw, Set 5/16-18 x 1 1/4, Cup Point
20	24-0011-105		Screw, Phillips Head Machine 10-32 x 1/2" Zinc
21	24-0011-53		Screw, Phillips Head Machine #10-32 x 1/2" Zinc
22	22-3590-04		Screw, Socket Flat Head With Vibration 7/16-14 x 1" Zinc
23	24-0017-02		Washer, 7/16 ID x 1 OD x .083 Thick
24	24-0014-12		Screw, Hex Head Cap 1/4-20 x 1 3/4" Grade 5 Zinc
25	24-0017-04		Washer, 1/4 ID x 9/16 OD x .049 Thick, Steel
26	24-0019-05		Washer, Star 1/4" External Tooth
27	24-0016-51		Screw, Set 5/16-24 x 5/16 Cup Point = Black
28	21-9034		Track, Roller Assembly GT1175
29	11-9037		Anti-Rise Roller Assembly, GT1175
	21-8830		Hanger Roller Cover With Bearing
30	14-4899-20		Brush, Weathering-.006, Bristle Nylon A68, B
31	14-8326-03		Pile Weathering, Black - Leading Edge
	14-2279-05		Pile Weathering, Black - Trailing Edge, Long
32	14-2279-04		Pile Weathering, Black - For Carrier, Short
33	14-3624		Threaded Rod, 3/8"-16 - Zinc Plated
34	24-9094-01		Interface Leg, Cut Length 3.06'
35	24-0094-01		Screw, Phillips Pan Head Machine #10 x 1/2" AB
36	24-0011-70		Screw, Ph Head Machine 1/4-20 x 7/16 Undercut Zinc
37	24-9098-0X	*	Weathering Extrusion Door 39.125
38	24-0013-03		Screw, Phillips Truss Head Machine #6-32 x 1/2" Zinc
	24-0013-04		Screw, Phillips Truss Head Machine #6-32 x 1/2" Black Oxide
39	14-5543-1X	*	Nose Caster Assembly Narrow Stile 204
	14-5543-2X	*	Nose Caster Assembly Medium Stile 204

Item	Part	Select Finish	Description
40	14-4899-15		Brush, Weathering-.007, Bristle Nylon .980
41	14-5636-0X		Extrusion, Aluminum - Weathering, Flat 204
42	24-0667-01		Spacer, Mounting - End Cap
43	14-9045-01		Bottom Roller Door Urethane
44	14-7061		Shaft, Roller
45	14-11320-10		Kit, Assy, Repair, GT1175, Narrow Stiles
	14-11320-20		Kit, Assy, Repair, GT1175, Medium Stiles



Item	Part	Select Finish	Description
1	14-9279		Offset Tee Nut, 3/8"-16
2	24-0021-21		Hex Locknut Flange "Whiz" 3/8"-16
3	14-9225		Backing Plate, Tie Rod - Door Assembly
4	24-9504		Clip, Muntin Bar - Rail .386 Hole
5	14-9511-04		Plug, Dome
6	14-9057		Interlock Non-Handed - 1/2" Door Gap
7	24-4941-02		Screw, Phillips Flat Head 1/4-20 x 1" Self Tap
8	24-9503		Clip, Muntin Bar - Rail .500 Hole
9	24-9502		Clip, Muntin Bar - Rail .261 Hole
10	24-0012-15		Screw, Phillips Pan Head Machine #10-32 x 3/4" Zinc
11	24-0012-14		Screw, Phillip Pan Head Machine #10-32 x 1/2"
12	14-3624		Threaded Rod, 3/8"-16 - Zinc Plated
13	21-9820		Key Switch Dual U04 Or Higher
	21-9821-01		Rocker Switch Assembly U04 & Higher (Slider)
14	21-9507		Pivot Assembly, Top, Swing Panel Non-Handed
15	11-9212		Magnet, Assembly Full Open Power Down
16	12-8259		Stop Block Assembly, Swing Panel
17	12-9082		Ball Detent Panic, Swing Panel
18	11-9509-02		Bottom Pivot Swing Panel Assembly - RH
19	11-9509-01		Bottom Pivot Swing Panel Assembly - LH
20	24-0094-01		Screw, Phillips Pan Head Machine #10 x 1/2" AB
21	24-0011-70		Screw, Ph Head Machine 1/4-20 x 7/16 Undercut Zinc
22	14-4899-20		Brush, Weathering-.006, Briste Nylon A68, B
23	24-0011-104		Screw, Phillips Head Machine #10-32 x 1/2" Black Oxide
24	24-2458		Bottom Pivot Bushing, Swing Panel
25	22-4750		Floor Pivot Sub-Assembly - GT1100
26	24-9857-10		End Cap, Threshold - Normal Full Open
	24-9857-20		End Cap, Threshold - For Pocketed Units
27	14-5636-0X		Extrusion, Aluminum - Weathering, Flat 204
28	14-9017-0X		Extrusion, Aluminum - Ramp, Floortrack
29	14-9018-0X		Extrusion, Aluminum - Floor Track, Pocketed
30	14-9016-0X		Extrusion, Aluminum - Threshold, Floor Track
31	14-9168		Extrusion, RpvC - Filler, Track 12'
32	14-2279-05		Pile Weathering, Black - Trailing Edge, Long
33	14-9710-02		Optex Beam Only
34	22-9182		Switch, Rocker - 1175 Harness
35	22-9186-01		Rocker Switch Ext Cable 120"
	22-9186-02		Rocker Switch Ext Cable 72"
36	14-10569		J Clip
37	24-0011-130		#10-32 x 1/2 PH HD Type 23 U.C. BLA. Zinc
	24-0011-131		#10-32 x 1/2 PHIL HD Type 23 U.C. Zinc
38	14-9019		Extrusion, Headpe - Bumper, Threshold 8'
39	24-0013-04		Screw, Phillips Truss Head Machine #6-32 x 1/2" Black Oxide
	24-0013-04		Screw, Phillips Truss Head Machine #6-32 x 1/2" Black Oxide
40	14-4899-30		Brush, Weathering-.006, Briste Nylon A25, B

This Page Intentionally Left Blank