

PRODUCT DATA SHEET

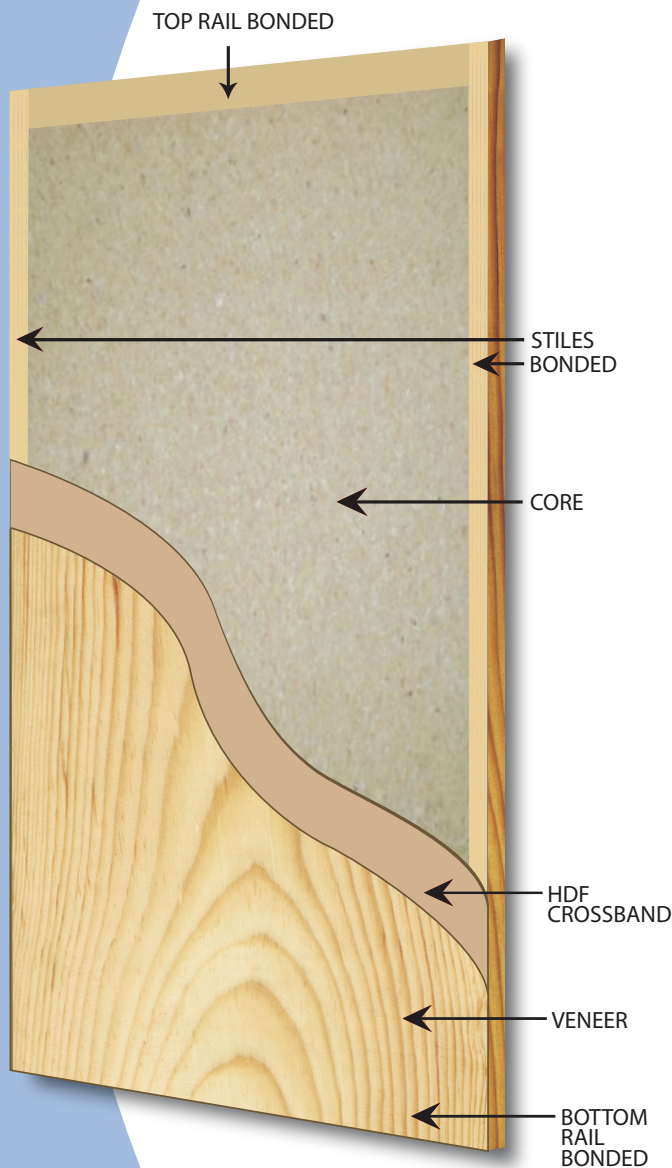
PC-5: Bonded 5-Ply Particleboard Core Door

SPECIFICATIONS

- Max Size:** Singles: 4'0" x 10'0"; Pairs: 8'0" x 10'0"
- Transoms:** Available. Contact Five Lakes for size restrictions.
- Thickness:** 1-3/4", 1-3/8" & 2-1/4"
- Core:** Particleboard which complies with ANSI A208.1 1-LD2 or 1-LD1.
- Veneers:** Any commercially available wood veneered door face. WDMA "A" Grade, Book & Running match is standard), MDO, Primed Hardboard and Decorative Plastic Laminate.
- Stiles:** 1-1/4" min. (before trim) Structural Composite Lumber (SCL) with compatible veneer band, decorative laminate or compatible hardwood.
- Rails:** 2-1/4" min. (before trim) mill option wood or SCL.
- Factory Finish:** UV Cured Acrylic Epoxy. Clear or stained. Five Lakes standard colors or custom color match available.
- Adhesives:** Door assembly – Type I
Veneers – Type II
- Lites*:** Metal vision frames open for 1/4" wire glass or 3/16" Firelite NT glass.
Max visible glass 1296 sq in;
max width 36", max length 54"
Louvers not available in FPC 20 minute.
Wood lip or wood flush available.
- Blocking:** Top rail, bottom rail, stiles and special blocking can be specified to meet specialized hardware requirements.
- Warranty:** Five Lakes doors are warranted for interior use only. One year (standard), 2 year and 5 year are repair, replace or refund only. Life of Installation Warranty with additional benefits available.
- Machining:** Prefitting, beveling, lock and hinge mortise and other hardware preps available.
- Fire Rating:** 20-minute available
Neutral (standard) and Positive Pressure Category B**
Intertek Testing Service/Warnock Hersey international (ITS-WHI) 1-3/4" or 1-3/8" (single only)
- Standards:** ANSI/WDMA I.S.1A and AWI Section 1300

*Minimum 5.5" from any edge of door including hardware cutouts, to meet labeling and warranty requirements.

**Contact Five Lakes for size restrictions



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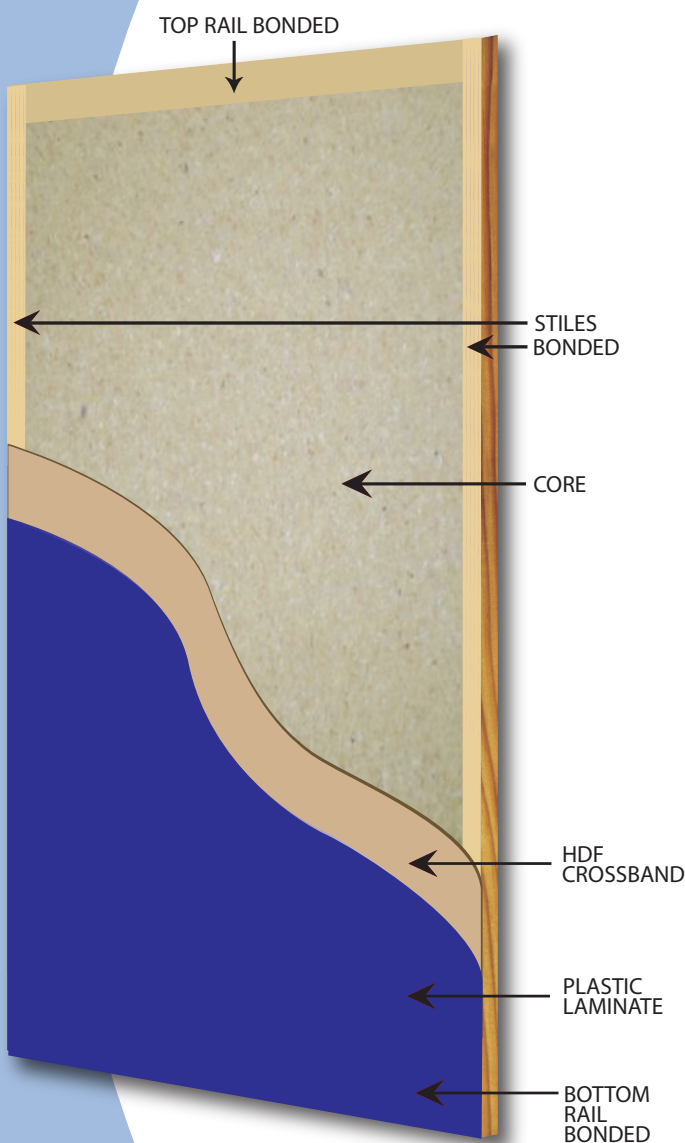
PLAM: Bonded Plastic Laminate Particleboard Core Door

SPECIFICATIONS

- Max Size:** Singles: 4'0" x 10'0"; Pairs: 8'0" x 10'0"
- Transoms:** Available. Contact Five Lakes for size restrictions.
- Thickness:** 1-3/4", 1-3/8" & 2-1/4"
- Core:** Particleboard which complies with ANSI A208.1 1-LD2 or 1-LD1.
- Laminate:** Decorative Plastic Laminate.
- Stiles:** 1-1/4" min. (before trim) Structural Composite Lumber (SCL) with pre-finished (optional) veneer band or decorative laminate.
- Rails:** 2-1/4" min. (before trim) mill optionwood or SCL.
- Edges:** Matching decorative plastic laminate (standard), optional pre-finished hardwood edges available.
- Adhesives:** Door assembly – Type I
- Lites*:** Metal vision frames open for 1/4" wire glass or 3/16" Firelite NT glass.
Max visible glass 1296 sq in;
max width 36", max length 54"
Louvers not available in FPC 20 minute.
Wood lip or wood flush available painted or stained to match.
- Blocking:** Top rail, bottom rail, stiles and special blocking can be specified to meet specialized hardware requirements.
- Warranty:** Five Lakes doors are warranted for interior use only. One year (standard), 2 year and 5 year are repair, replace or refund only. Life of Installation Warranty with additional benefits available.
- Machining:** Prefitting, beveling, lock and hinge mortise and other hardware preps available.
- Fire Rating:** 20-minute available
Neutral (standard) and Positive Pressure Category B**
Intertek Testing Service/Warnock Hersey international (ITS-VHI) 1-3/4" or 1-3/8" (single only)
- Standards:** ANSI/WDMA I.S.1A and AWI Section 1300

*Minimum 5.5" from any edge of door including hardware cutouts, to meet labeling and warranty requirements.

**Contact Five Lakes for size restrictions



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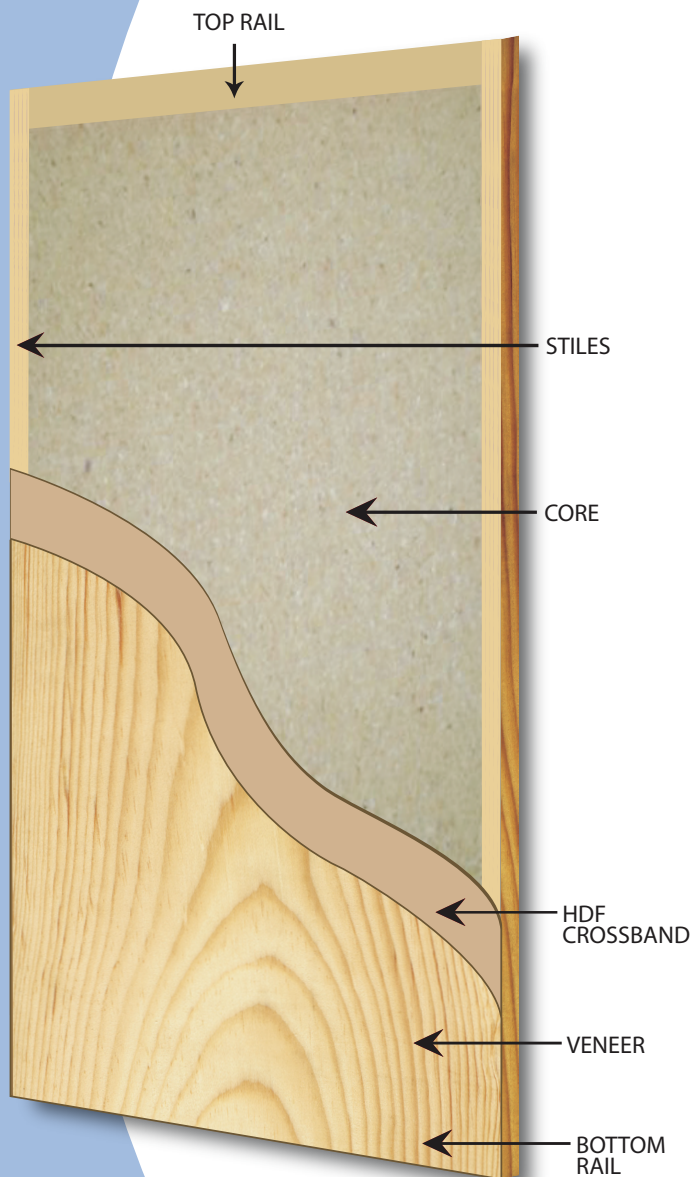
FPC-5: Particleboard Core Door 5-Ply

SPECIFICATIONS

- Max Size:** Singles: 4'0" x 10'0"; Pairs: 8'0" x 10'0"
- Transoms:** Available. Contact Five Lakes for size restrictions.
- Thickness:** 1-3/4", 1-3/8" & 2-1/4"
- Core:** Particleboard which complies with ANSI A208.1 1-LD2 or 1-LD1.
- Veneers:** Any commercially available wood veneered door face. WDMA "A" Grade, Book & Running match is standard), MDO, Primed Hardboard and Decorative Plastic Laminate.
- Stiles:** 1-1/4" min. (before trim) Structural Composite Lumber (SCL) with compatible veneer band, decorative laminate or compatible hardwood.
- Rails:** 2-1/4" min. (before trim) mill option wood or SCL.
- Factory Finish:** UV Cured Acrylic Epoxy. Clear or stained. Five Lakes standard colors or custom color match available.
- Adhesives:** Door assembly – Type I
Veneers – Type II
- Lites*:** Metal vision frames open for 1/4" wire glass or 3/16" Firelite NT glass.
Max visible glass 1296 sq in;
max width 36", max length 54"
Louvers not available in FPC 20 minute.
Wood lip or wood flush available
- Blocking:** Top rail, bottom rail, stiles and special blocking can be specified to meet specialized hardware requirements.
- Warranty:** Five Lakes doors are warranted for interior use only. One year (standard), 2 year and 5 year are repair, replace or refund only. Life of Installation Warranty with additional benefits available.
- Machining:** Prefitting, beveling, lock and hinge mortise and other hardware preps available.
- Fire Rating:** 20-minute available
Neutral (standard) and Positive Pressure Category B**
Intertek Testing Service/Warnock Hersey international (ITS-WHI) 1-3/4" or 1-3/8" (single only)
- Standards:** ANSI/WDMA I.S. 1A and AWI Section 1300

*Minimum 5.5" from any edge of door including hardware cutouts, to meet labeling and warranty requirements.

**Contact Five Lakes for size restrictions



PRODUCT DATA SHEET

MC5-45: Fire Resistant Core Door

SPECIFICATIONS

Max Size: Singles: 4'0" x 10'0"
Pairs: 8'0" x 10'0"
Dbl. Egress: 8'0" x 8'0"

Transoms: Available. Contact Five Lakes for size restrictions.

Thickness: 1-3/4"

Core: Incombustible non-asbestos engineered mineral core

Veneers: Any commercially available wood veneered door face. WDMA "A" Grade, Book & Running match is standard), MDO, Primed Hardboard and Decorative Plastic Laminate.
Note: 9-Ply Available. Contact Five Lakes for details.

Stiles: 3/4" Firestop laminated to 1/2" (before trim) wood... can be veneered with compatible veneer band or decorative laminate.

Rails: 2" Firestop top and bottom.

Factory Finish: UV Cured Acrylic Epoxy. Clear or stained. Five Lakes standard colors or custom color match available.

Adhesives: Door assembly – Type I
Veneers – Type II (Type I Available)

Lites*: Metal vision frames open for 1/4" wire glass or 3/16" Firelite NT glass. Max visible glass 1296 sq in; max width 36", max length 54"
Fusible link louver up to 24" x 24".

Blocking: Top rail, bottom rail, stiles and special blocking can be specified to meet specialized hardware requirements.

Warranty: Five Lakes doors are warranted for interior use only. One year (standard), 2 year and 5 year are repair, replace or refund only. Life of Installation Warranty with additional benefits available.

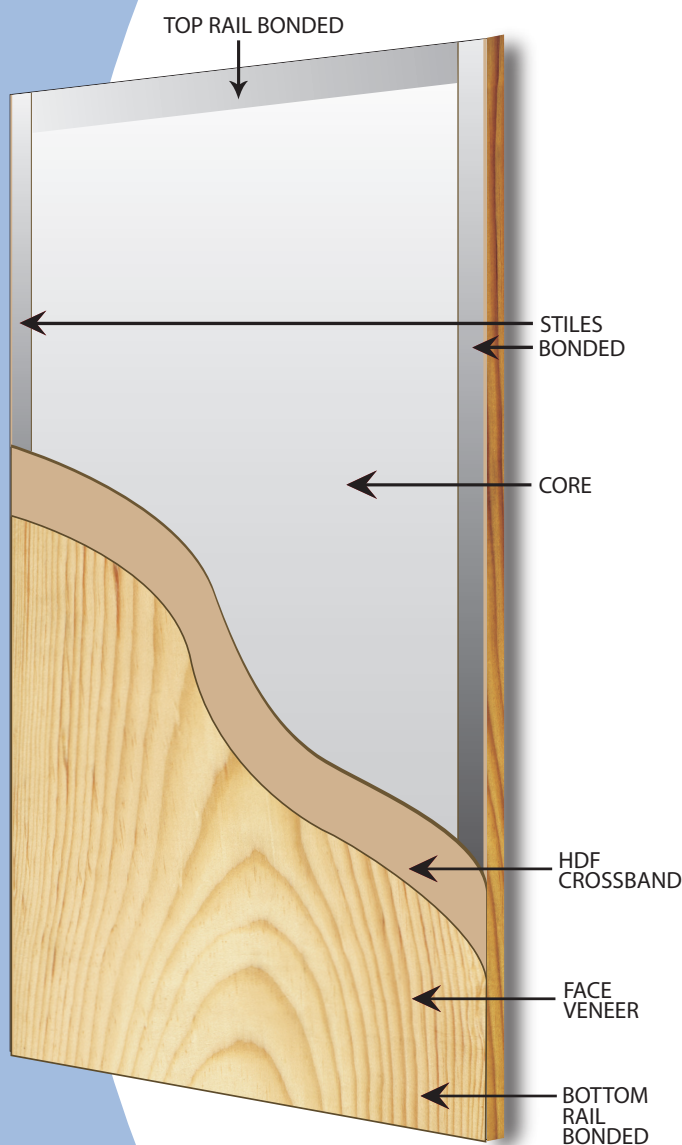
Machining: Prefitting, beveling, lock and hinge mortise and other hardware preps available.

Fire Rating: Neutral (standard) and Positive Pressure Category B** Intertek Testing Service/Warnock Hersey (ITS-WH) 45-minute C label

Standards: ANSI/WDMA I.S. 1A and AWI Section 1300

*Minimum 5.5" from any edge of door including hardware cutouts, to meet labeling and warranty requirements.

**Contact Five Lakes for size restrictions



PRODUCT DATA SHEET

MC5-60: Fire Resistant Core Door

SPECIFICATIONS

Max Size: Singles: 4'0" x 10'0"
Pairs: 8'0" x 10'0"

Transoms: Available. Contact Five Lakes for size restrictions.

Thickness: 1-3/4"

Core: Incombustible non-asbestos engineered mineral core

Veneers: Any commercially available wood veneered door face. WDMA "A" Grade, Book & Running match is standard), MDO, Primed Hardboard and Decorative Plastic Laminate.
Note: 9-Ply Available. Contact Five Lakes for details.

Stiles: 3/4" Firestop laminated to 1/2" (before trim) wood... can be veneered with compatible veneer band or decorative laminate.

Rails: 2" Firestop top and bottom.

Factory Finish: UV Cured Acrylic Epoxy. Clear or stained. Five Lakes standard colors or custom color match available.

Adhesives: Door assembly – Type I
Veneers – Type II (Type I Available)

Lites*: Metal vision frames open for 1/4" wire glass
Max visible glass 100 sq in;
max width 12", max length 33"
Metal vision frames open 3/16" Firelite NT glass.
Max visible glass 1296 sq in;
max width 36", max length 54"
Fusible link louver up to 24" x 24".

Blocking: Top rail, bottom rail, stiles and special blocking can be specified to meet specialized hardware requirements.

Warranty: Five Lakes doors are warranted for interior use only. One year (standard), 2 year and 5 year are repair, replace or refund only. Life of Installation Warranty with additional benefits available.

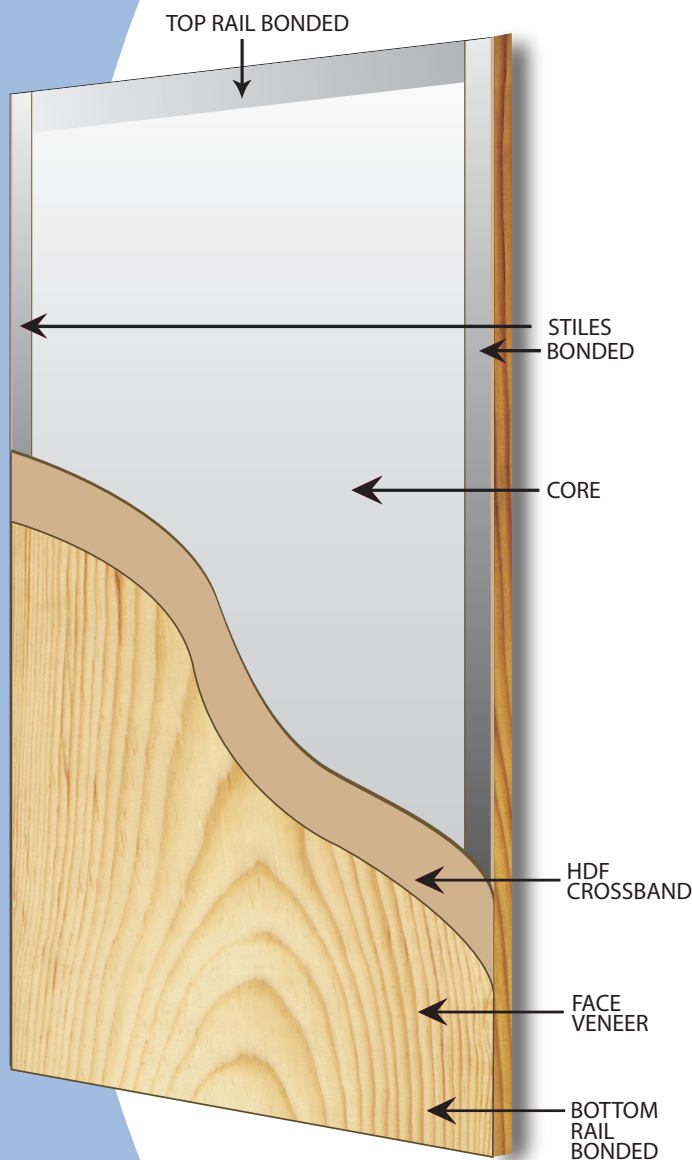
Machining: Prefitting, beveling, lock and hinge mortise and other hardware preps available.

Fire Rating: Neutral (standard) and Positive Pressure Category B** Intertek Testing Service/Warnock Hersey (ITS-WH) 60-minute B label

Standards: ANSI/WDMA I.S. 1A and AWI Section 1300

*Minimum 5.5" from any edge of door including hardware cutouts, to meet labeling and warranty requirements.

**Contact Five Lakes for size restrictions



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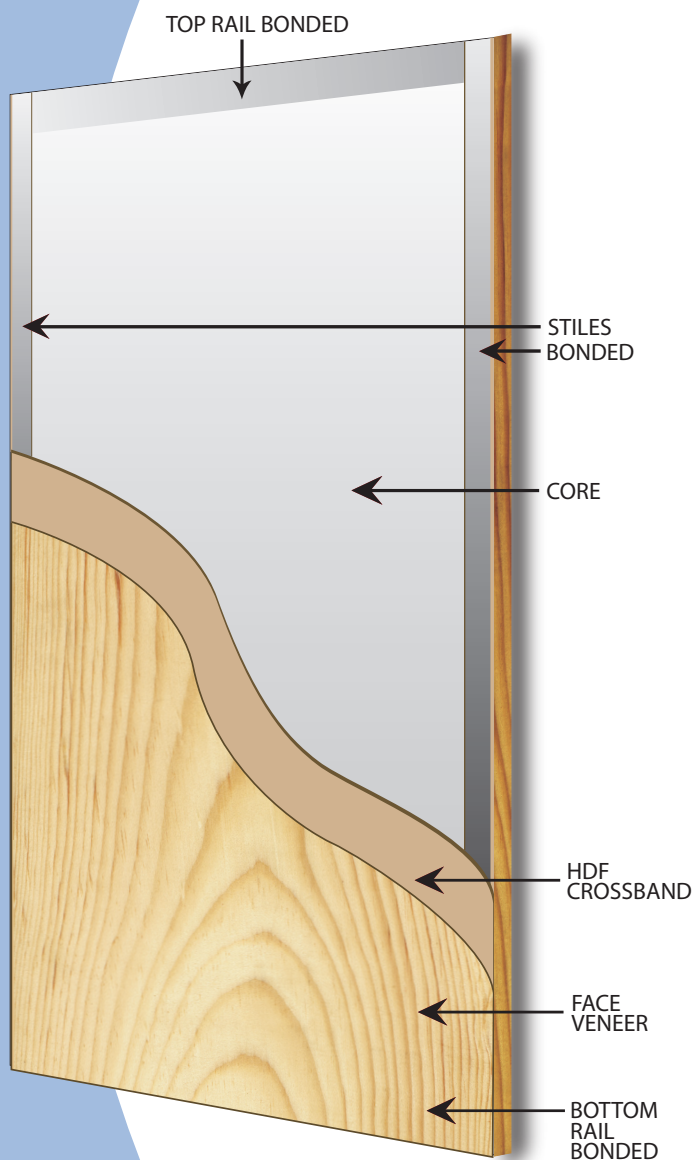
MC5-90: Fire Resistant Core Door

SPECIFICATIONS

- Max Size:** Singles: 4'0" x 10'0"
Pairs: 8'0" x 10'0"
- Transoms:** Available. Contact Five Lakes for size restrictions.
- Thickness:** 1-3/4"
- Core:** Incombustible non-asbestos engineered mineral core
- Veneers:** Any commercially available wood veneered door face. WDMA "A" Grade, Book & Running match is standard), MDO, Primed Hardboard and Decorative Plastic Laminate.
Note: 9-Ply Available. Contact Five Lakes for details.
- Stiles:** 1" Firestop laminated to 1/2" (before trim) wood... can be veneered with compatible veneer band or decorative laminate.
- Rails:** 2" Firestop top and bottom.
- Factory Finish:** UV Cured Acrylic Epoxy. Clear or stained. Five Lakes standard colors or custom color match available.
- Adhesives:** Door assembly – Type I
Veneers – Type II (Type I Available)
- Lites*:** Max visible glass 100 sq in;
max width 12", max length 33"
Fusible link louver up to 24" x 24".
- Blocking:** Top rail, bottom rail, stiles and special blocking can be specified to meet specialized hardware requirements.
- Warranty:** Five Lakes doors are warranted for interior use only. One year (standard), 2 year and 5 year are repair, replace or refund only. Life of Installation Warranty with additional benefits available.
- Machining:** Prefitting, beveling, lock and hinge mortise and other hardware preps available.
- Fire Rating:** Neutral (standard) and Positive Pressure Category B** Intertek Testing Service/Warnock Hersey (ITS-WH) 90-minute B label
- Standards:** ANSI/WDMA I.S. 1A and AWI Section 1300

*Minimum 5.5" from any edge of door including hardware cutouts, to meet labeling and warranty requirements.

**Contact Five Lakes for size restrictions



PRODUCT DATA SHEET

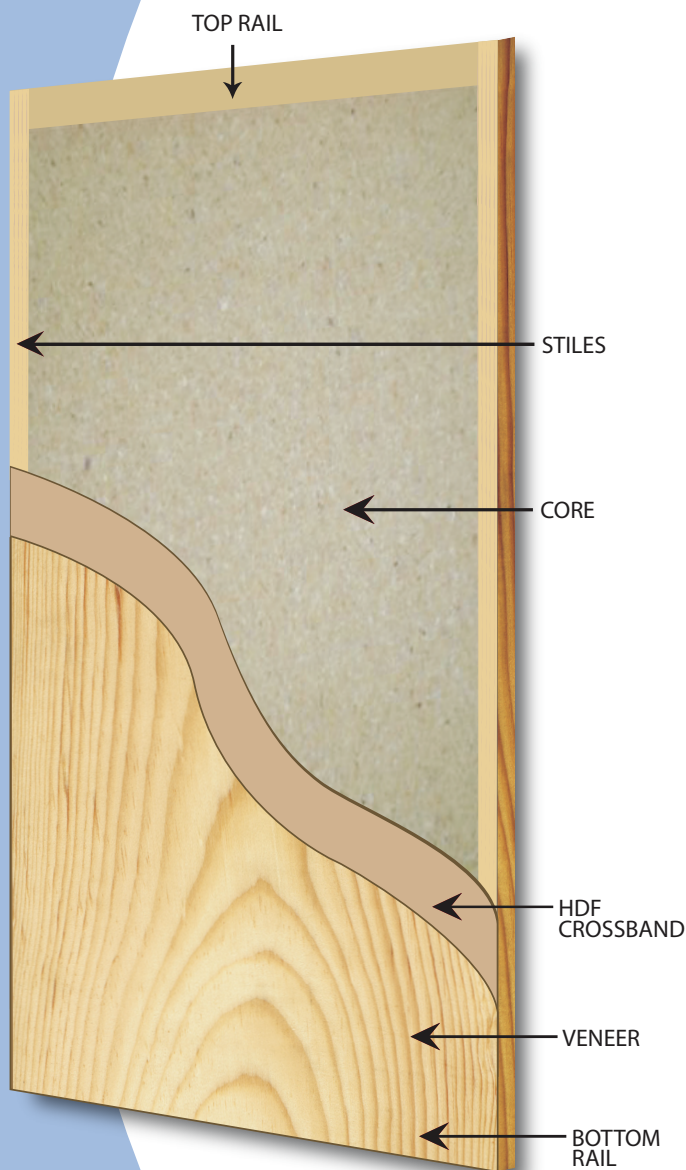
FPC-9: Particleboard Core Door 9-Ply

SPECIFICATIONS

- Max Size:** Singles: 3'0" x 8'0"
- Transoms:** Available. Contact Five Lakes for size restrictions.
- Thickness:** 1-3/4", 1-3/8" & 2-1/4"
- Core:** Particleboard which complies with ANSI A208.1 1-LD2 or 1-LD1.
- Veneers:** Rotary Natural Birch and Plain Sliced Red Oak
- Stiles:** 1-1/4" min. (before trim) Structural Composite Lumber (SCL) with compatible veneer band, decorative laminate or compatible hardwood.
- Rails:** 2-1/4" min. (before trim) mill option hardwood or SCL.
- Factory Finish:** UV Cured Acrylic Epoxy. Clear or stained. Five Lakes standard colors or custom color match available.
- Adhesives:** Door assembly – Type I
Veneers – Type II
- Lites*:** Metal vision frames open for 1/4" wired glass or 3/16" Firelite NT glass. Max visible glass 1296 sq in; max width 36", max length 54"
Wood lip, wood flush or Metal Vision Panel.
- Blocking:** Top rail, bottom rail, stiles and special blocking can be specified to meet specialized hardware requirements.
- Warranty:** Five Lakes doors are warranted for interior use only. One year (standard), 2 year and 5 year are repair, replace or refund only. Life of Installation Warranty with additional benefits available.
- Machining:** Prefitting, beveling, lock and hinge mortise and other hardware preps available.
- Fire Rating:** Neutral (standard) and Positive Pressure Category B** Intertek Testing Service/Warnock Hersey International (ITS-VWHI) 1-3/4" 20-minute available.
- Standards:** FPC-9 doors are economical quality alternative to our 5-ply line.

*Minimum 5.5" from any edge of door including hardware cutouts, to meet labeling and warranty requirements.

**Contact Five Lakes for size restrictions



PRODUCT DATA SHEET

IHC-5: Institutional Hollow Core Door

SPECIFICATIONS

Max Size: Singles: 4'0" x 10'0"
Pairs: 8'0" x 10'0"

Transoms: Available. Contact Five Lakes for size restrictions.

Thickness: 1-3/4", 1-3/8"

Core: Expanded honeycomb kraft core, 2-1/4" cells.

Veneers: Any commercially available wood veneered door face. (AWI Custom Grade, Book & Running match is standard), MDO, Primed Hardboard and Decorative Plastic Laminate.

Stiles: 1-1/4" min. (before trim) Structural Composite Lumber (SCL) with compatible veneer band, decorative laminate or compatible hardwood.

Rails: 6" min. (before trim) mill option hardwood or SCL.

Lockblocks: Two 2-5/8" x 20" mill option wood.

Factory Finish: UV Cured Acrylic Epoxy. Clear or stained. Five Lakes standard colors or custom color match available.

Adhesives: Door assembly – Type I
Veneers – Type II (Type I Available)

Lites*: Wood lip, wood flush or Metal Vision Panel.

Blocking: Top rail, bottom rail, stiles and special blocking can be specified to meet specialized hardware requirements.

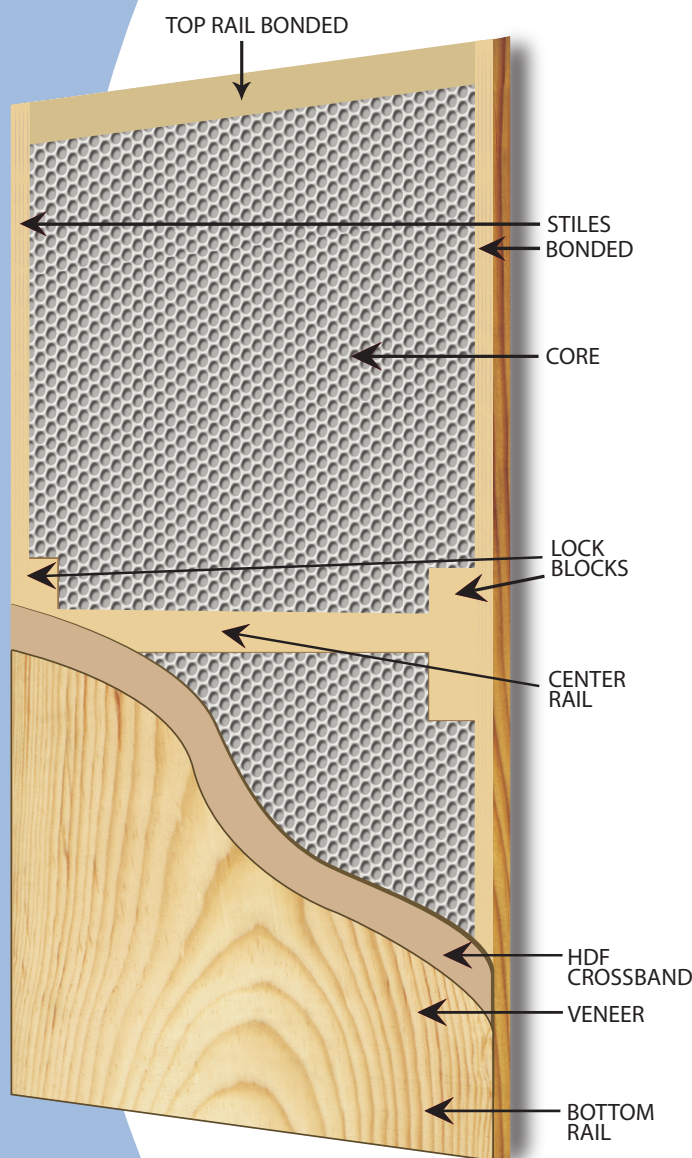
Warranty: Five Lakes doors are warranted for interior use only. One year (standard), 2 year and 5 year are repair, replace or refund only. Life of Installation Warranty with additional benefits available. Doors wider than 3'0" or taller than 7'0" not warranted for warp.

Machining: Prefitting, beveling, lock and hinge mortise and other hardware preps available.

Fire Rating: Not available.

Standards: ANSI/WDMA I.S.1A and AWI Section 1300

*Minimum 5.5" from any edge of door including hardware cutouts, to meet labeling and warranty requirements.



PRODUCT DATA SHEET

SHC-5: Standard Hollow Core Door

SPECIFICATIONS

Max Size: Singles: 4'0" x 8'0"
Pairs: 8'0" x 8'0"

Transoms: Available. Contact Five Lakes for size restrictions.

Thickness: 1-3/4", 1-3/8"

Core: Expanded honeycomb kraft core, 5-1/4" cells.

Veneers: Any commercially available wood veneered door face. (AWI Custom Grade, Book & Running match is standard), MDO, Primed Hardboard and Decorative Plastic Laminate.
Note: 9-Ply Available. Contact Five Lakes for details.

Stiles: 1-1/4" min. (before trim) Structural Composite Lumber (SCL) with compatible veneer band, decorative laminate or compatible hardwood.

Rails: 2-1/4" min. (before trim) mill option hardwood or SCL.

Lockblocks: Two 2-5/8" x 14" mill option wood.

Factory Finish: UV Cured Acrylic Epoxy. Clear or stained. Five Lakes standard colors or custom color match available.

Adhesives: Door assembly – Type I
Veneers – Type II (Type I Available)

Lites*: Wood lip, wood flush or Metal Vision Panel.

Blocking: Top rail, bottom rail, stiles and special blocking can be specified to meet specialized hardware requirements.

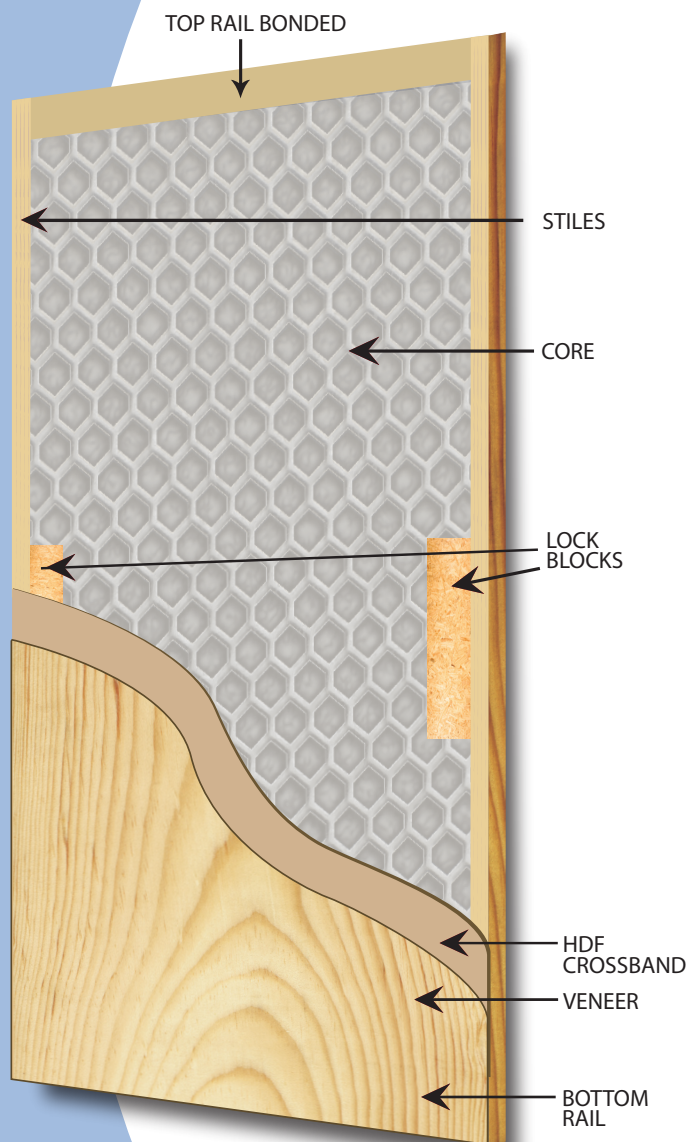
Warranty: Five Lakes doors are warranted for interior use only. One year (standard), 2 year and 5 year are repair, replace or refund only. Life of Installation Warranty with additional benefits available. Doors wider than 3'0" or taller than 7'0" not warranted for warp.

Machining: Prefitting, beveling, lock and hinge mortise and other hardware preps available.

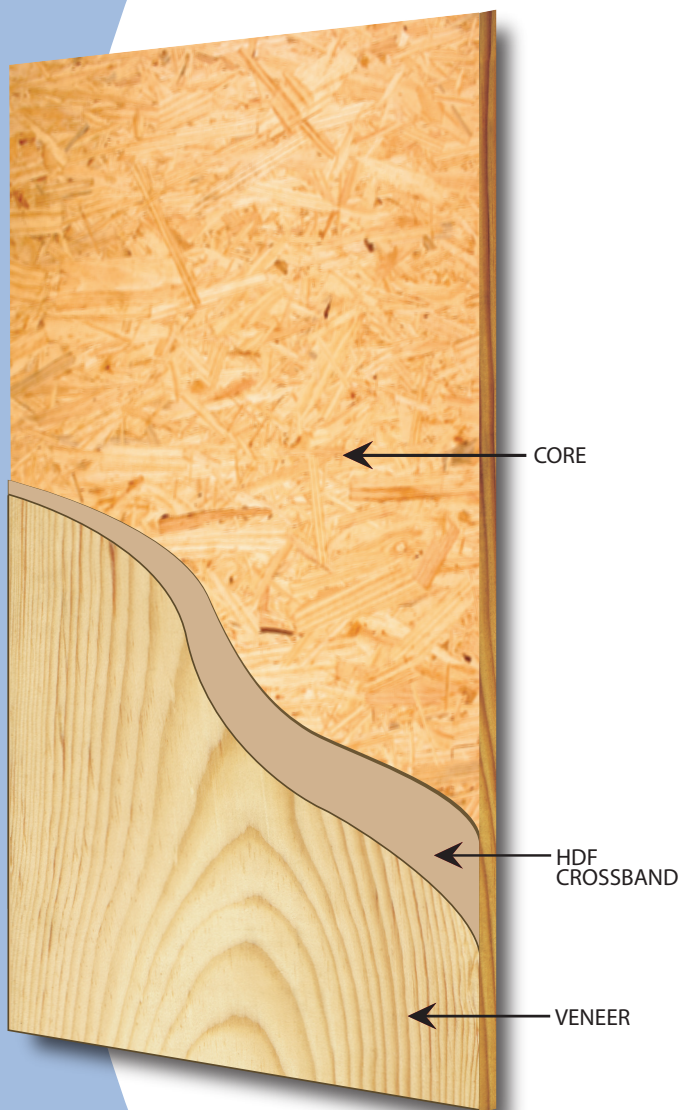
Fire Rating: Not available.

Standards: ANSI/WDMA I.S.1A and AWI Section 1300

*Minimum 5.5" from any edge of door including hardware cutouts, to meet labeling and warranty requirements.



PRODUCT DATA SHEET



SCL-5: Structural Composite Lumber Core (Universal Construction)

SPECIFICATIONS

- Max Size:** Singles: 4'0" x 10'0"; Pairs: 8'0" x 10'0"
20-min. Pairs: 8'0" x 10'0"
20-min. Dbl. Egress: 8'0" x 8'0"
- Transoms:** Available. Contact Five Lakes for size restrictions.
- Thickness:** 1-3/4", 1-3/8" & 2-1/4"
- Core:** Structural Composite Lumber Core
(also known as Laminated Strand Lumber - LSL)
- Veneers:** Any commercially available wood veneered door face. WDMA "A" Grade, Book & Running match is standard), MDO, Primed Hardboard and Decorative Plastic Laminate.
- Stiles:** Compatible veneer or hardwood
- Factory Finish:** UV Cured Acrylic Epoxy. Clear or stained. Five Lakes standard colors or custom color match available.
- Adhesives:** Door assembly – Type I
Veneers – Type II (Type I available)
- Lites*:** Metal vision frames open for 1/4" wired glass
Max visible glass 1296 sq in;
max width 36", max length 54"
Metal vision frames open 3/16" Firelite NT glass
Max visible glass 2835 sq in;
max width 36", max length 81"***
Louvers not available in 20 minutes
Non-rated Wood lip or Wood flush available.
- Blocking:** Not necessary.
- Warranty:** Five Lakes doors are warranted for interior use only. One year (standard), 2 year and 5 year are repair, replace or refund only. Life of Installation Warranty with additional benefits available.
- Machining:** Prefitting, beveling, lock and hinge mortise and other hardware preps available.
- Fire Rating:** 20-minute available
Neutral (standard) and Positive Pressure Category B**
Intertek Testing Service/Warnock Hersey
(ITS-WH) 1-3/4" (1-3/8" single only)
- Standards:** ANSI/WDMA I.S.1A and AWI Section 1300

*Minimum 5.5" from any edge of door including hardware cutouts, to meet labeling and warranty requirements (Minimum 1.25" if Firelite NT glass is used).

**NT Firelite glass not approved for 2-1/4" doors

***Contact Five Lakes for size restrictions

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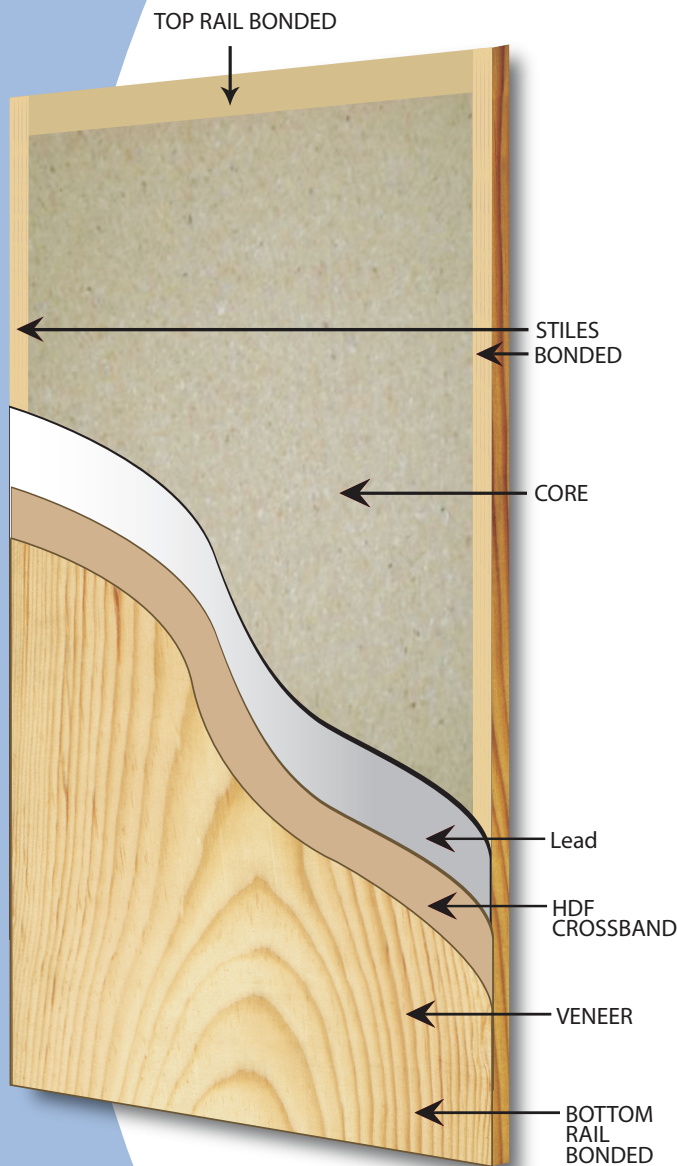
PC-5: Lead-Lined Bonded 5-Ply Particleboard Core Door

SPECIFICATIONS

- Max Size:** Singles: 4'0" x 10'0"; Pairs: 8'0" x 10'0" 1-3/8"
- Transoms:** Available. Contact Five Lakes for size restrictions.
- Thickness:** 1-3/4", 1-3/8" & 2-1/4"
- Core:** Particleboard which complies with ANSI A208.1 1-LD2 or 1-LD1.
- Veneers:** Any commercially available wood veneered door face. WDMA "A" Grade, Book & Running match is standard), MDO, Primed & Embossed Hardboards and Decorative Plastic Laminate.
- Stiles:** 1-1/4" min. (before trim) Structural Composite Lumber (SCL) with compatible veneer band or decorative laminate.
- Rails:** 2-1/4" min. (before trim) mill option hardwood or SCL.
- Factory Finish:** UV Cured Acrylic Epoxy. Clear or stained. Five Lakes standard colors or custom color match available.
- Adhesives:** Door assembly – Type I
Veneers – Type II
- Lites*:** Metal vision frames open for 1/4" wired glass or 3/16" Firelite NT glass.
Max visible glass 1296 sq in;
max width 36", max length 54"
Louvers not available in FPC 20 minute.
Non-rated Wood lip or wood flush available.
- Blocking:** Top rail, bottom rail, stiles and special blocking can be specified to meet specialized hardware requirements.
- Warranty:** Five Lakes doors are warranted for interior use only. One year (standard), 2 year and 5 year are repair, replace or refund only. Life of Installation Warranty with additional benefits available.
- Machining:** Prefitting, beveling, lock and hinge mortise and other hardware preps available.
- Fire Rating:** 20-minute available
Neutral (standard) and Positive Pressure Category B**
Intertek Testing Service/Warnock Hersey (ITS-WH) 1-3/4"
- Standards:** ANSI/WDMA I.S.1A and AWI Section 1300

*Minimum 5.5" from any edge of door including hardware cutouts, to meet labeling and warranty requirements.

**Contact Five Lakes for size restrictions



PRODUCT DATA SHEET

FPC-9: Primed Hardboard

SPECIFICATIONS

Max Size: Singles: 4'0" x 10'0", Pairs available

Transoms: Available

Thickness: 1-3/4", 1-3/8" & 2-1/4"

Core: Particleboard which complies with ANSI A208.1 1-LD2 or 1-LD1.

Door
Facing: Primed Hardboard

Stiles: Mill option

Rails: 2-1/4" min. (before trim) mill option

Adhesives: Door assembly – Type I

Lites*: Metal vision frames open for 1/4" wired glass or 3/16" Firelite NT glass. Max visible glass 1296 sq in; max width 36", max length 54" Wood lip, wood flush or Metal Vision Panel.

Blocking: Top rail, bottom rail, stiles and special blocking can be specified to meet specialized hardware requirements.

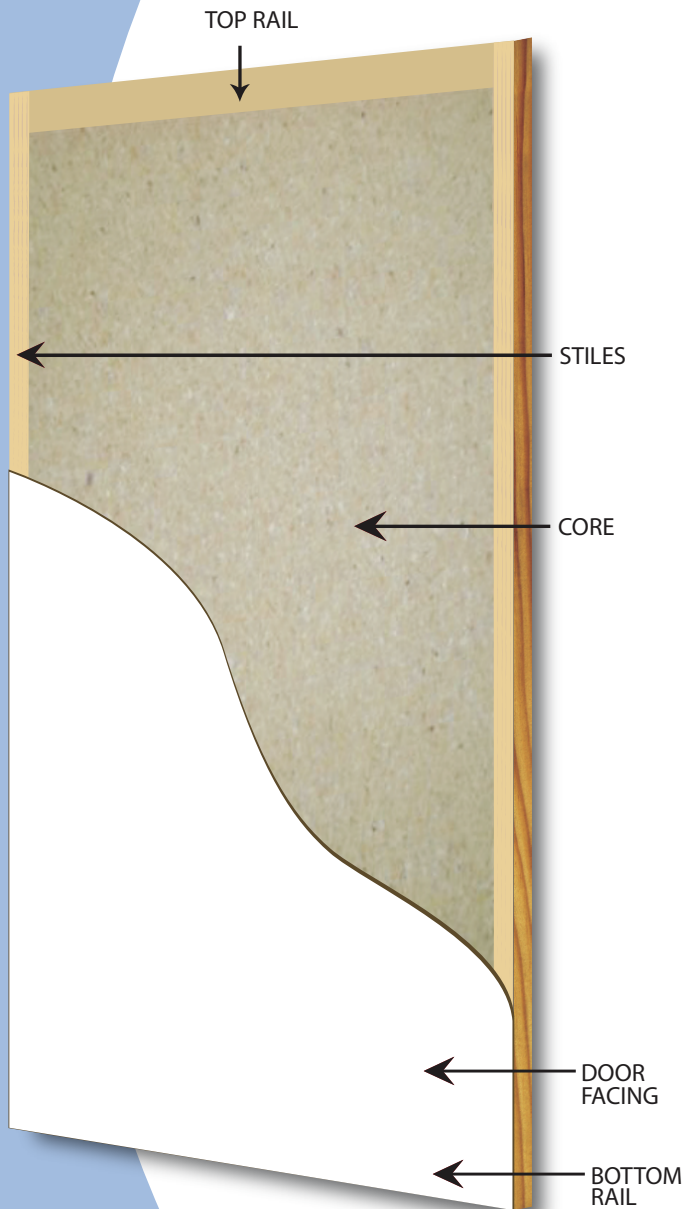
Warranty: Five Lakes doors are warranted for interior use only. One year (standard), 2 year and 5 year are repair, replace or refund only. Life of Installation Warranty with additional benefits available

Machining: Prefitting, beveling, lock and hinge mortise and other hardware preps available.

Fire Rating: 20-minute available
Neutral (standard) and Positive Pressure Category B**
Intertek Testing Service/Warnock Hersey international (ITS-WHI) 1-3/4" or 1-3/8" (single only)

*Minimum 5.5" from any edge of door including hardware cutouts, to meet labeling and warranty requirements.

**Contact Five Lakes for size restrictions



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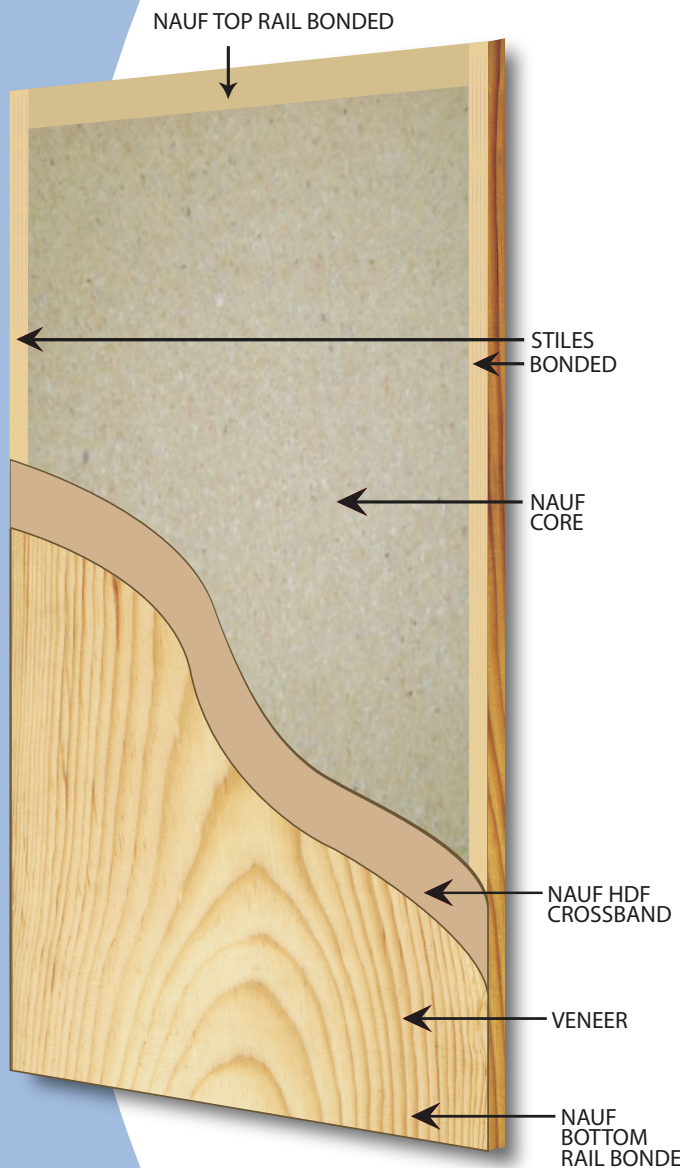
PC-5: Bonded 5-Ply Particleboard Core Door (No Added Urea Formaldehyde)

SPECIFICATIONS

- Max Size:** Singles: 4'0" x 10'0"; Pairs: 8'0" x 10'0"
- Transoms:** Available. Contact Five Lakes for size restrictions.
- Thickness:** 1-3/4", 1-3/8" & 2-1/4"
- Core:** NAUF Particleboard which complies with ANSI A208.11-LD2 or 1-LD1.
- Veneers:** Any commercially available wood veneered door face. WDMA "A" Grade, Book & Running match is standard), MDO, Primed Hardboard and Decorative Plastic Laminate.
- Stiles:** 1-1/4" min. (before trim) Structural Composite Lumber (SCL) with compatible veneer band or decorative laminate.
- Rails:** 2-1/4" min. (before trim) mill option hardwood or SCL
- Factory Finish:** UV Cured Acrylic Epoxy. Clear or stained. Five Lakes standard colors or custom color match available.
- Adhesives:** NAUF Door assembly – Type I
Veneers – Type II
- Lites*:** Metal vision frames open for 1/4" wired glass or 3/16" Firelite NT glass.
Max visible glass 1296 sq in;
max width 36", max length 54"
Louvers not available in FPC 20 minute.
Non-rated Wood lip or wood flush available.
- Blocking:** Top rail, bottom rail, stiles and special blocking can be specified to meet specialized hardware requirements.
- Warranty:** Five Lakes doors are warranted for interior use only. One year (standard), 2 year and 5 year are repair, replace or refund only. Life of Installation Warranty with additional benefits available.
- Machining:** Prefitting, beveling, lock and hinge mortise and other hardware preps available.
- Fire Rating:** 20-minute available
Neutral (standard) and Positive Pressure Category B**
Intertek Testing Service/Warnock Hersey international (ITS-WHI) 1-3/4" or 1-3/8" (single only)
- Standards:** ANSI/WDMA I.S.1A and AWI Section 1300

*Minimum 5.5" from any edge of door including hardware cutouts, to meet labeling and warranty requirements.

**Contact Five Lakes for size restrictions



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PC-5: Bonded 5-Ply Particleboard Core Door

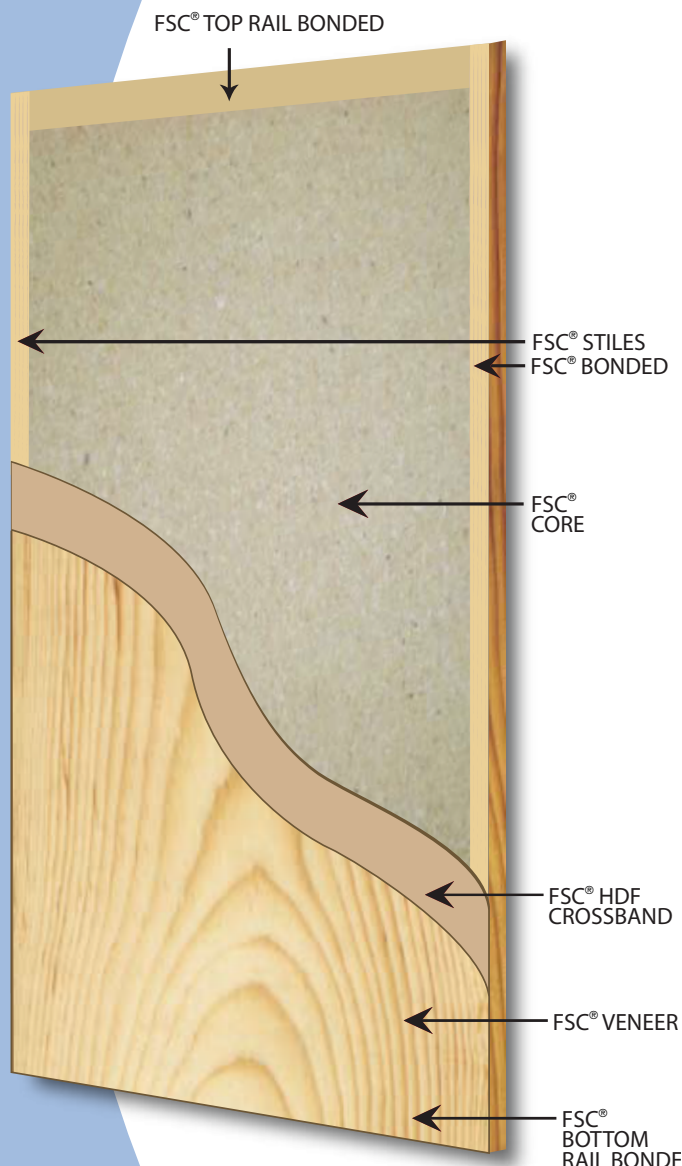


SPECIFICATIONS

- Max Size:** Singles: 4'0" x 10'0"; Pairs: 8'0" x 10'0"
- Transoms:** Available. Contact Five Lakes for size restrictions.
- Thickness:** 1-3/4", 1-3/8" & 2-1/4"
- Core:** FSC® Particleboard which complies with ANSI A208.1 1-LD2 or 1-LD1.
- Veneers:** Any commercially available wood veneered door face. WDMA "A" Grade, Book & Running match is standard), MDO.
- Stiles:** 1-1/4" min. (before trim) Structural Composite Lumber (SCL) with compatible veneer band or decorative laminate.
- Rails:** 2-1/4" min. (before trim) mill option hardwood or SCL
- Factory Finish:** UV Cured Acrylic Epoxy. Clear or stained. Five Lakes standard colors or custom color match available.
- Adhesives:** FSC® Door assembly – Type I
Veneers – Type II
- Lites*:** Metal vision frames open for 1/4" wired glass or 3/16" Firelite NT glass.
Max visible glass 1296 sq in;
max width 36", max length 54"
Louvers not available in FPC 20 minute.
Non-rated Wood lip or wood flush available.
- Blocking:** Top rail, bottom rail, stiles and special blocking can be specified to meet specialized hardware requirements.
- Warranty:** Five Lakes doors are warranted for interior use only. One year (standard), 2 year and 5 year are repair, replace or refund only. Life of Installation Warranty with additional benefits available.
- Machining:** Prefitting, beveling, lock and hinge mortise and other hardware preps available.
- Fire Rating:** 20-minute available
Neutral (standard) and Positive Pressure Category B**
Intertek Testing Service/Warnock Hersey international (ITS-WHI) 1-3/4" or 1-3/8 (single only)
- Standards:** ANSI/WDMA I.S.1A and AWI Section 1300

*Minimum 5.5" from any edge of door including hardware cutouts, to meet labeling and warranty requirements.

**Contact Five Lakes for size restrictions



PRODUCT DATA SHEET

PC-45: Fire Resistant Particleboard Core Door

SPECIFICATIONS

Max Size: Singles: 4'0" x 8'0"; Pairs: 6'0" x 7'0", DE Pairs Not allowed

Transoms: Available. Contact Five Lakes for size restrictions.

Thickness: 1-3/4"

Core: 45 Minute rated fire door with NO BLOCKING REQUIRED solution! See Product Data Sheet for more detail.

Veneers: Any commercially available wood veneered door face. WDMA "A" Grade, Book & Running match is standard), MDO, Primed Hardboard and Decorative Plastic Laminate.

Stiles: High Density Fiber Board (HDF) with compatible veneer band, or decorative laminate.

Rails: 1-1/2" (before trim) High Density Fiber Board (HDF)

Factory Finish: UV Cured Acrylic Epoxy. Clear or stained. Five Lakes standard colors or custom color match available.

Adhesives: Door assembly – Type I
Veneers – Type II

Lites*: Many lite opening approvals are available. Contact us for the latest list of approvals.

Blocking: 40# core density eliminates the need for inner blocking for surface mounted hardware

Warranty: Five Lakes doors are warranted for interior use only. One year (standard), 2 year and 5 year are repair, replace or refund only. Life of Installation Warranty with additional benefits available.

Machining: Prefitting, beveling, lock and hinge mortise and other hardware preps available.

Fire Rating: Neutral (standard) and Positive Pressure Category B** Intertek Testing Service/Warnock Hersey international (ITS-WHI).

Standards: ANSI/WDMA I.S.1A and AWI Section 1300

*Minimum 5.5" from any edge of door including hardware cutouts, to meet labeling and warranty requirements.

**Contact Five Lakes for size restrictions

