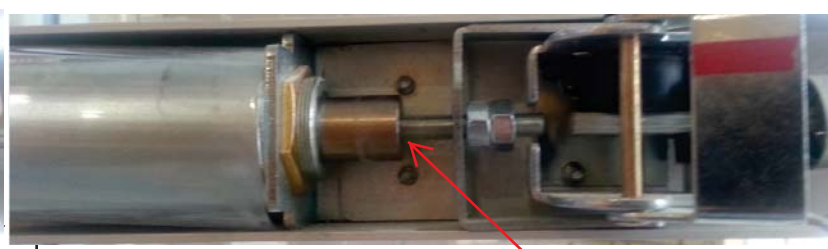
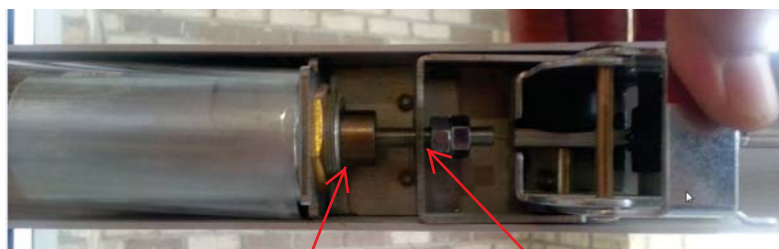


Toggle assembly depressed and plunger pushed in and bottomed out in solenoid body

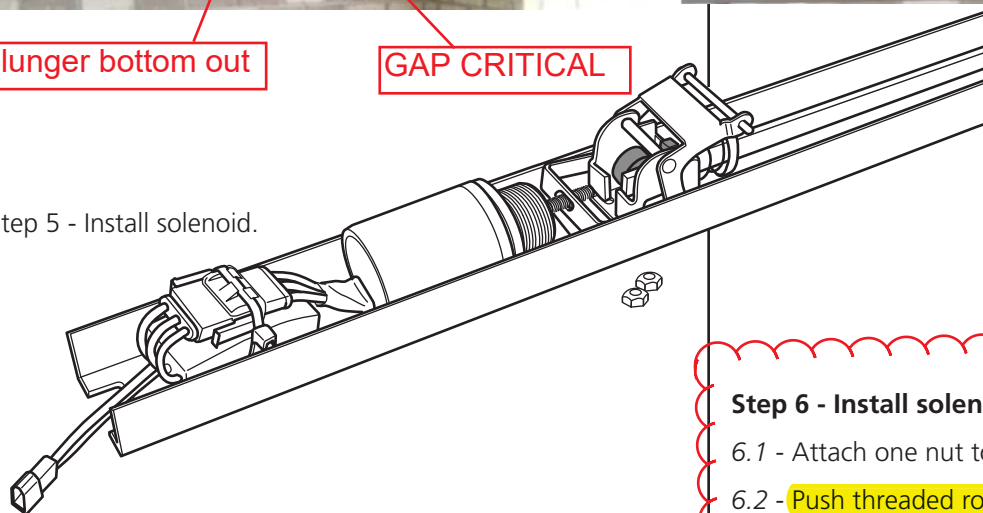


Plunger bottom out

GAP CRITICAL

Plunger with door locked

Step 5 - Install solenoid.



Step 6 - Install solenoid assembly (part 2)

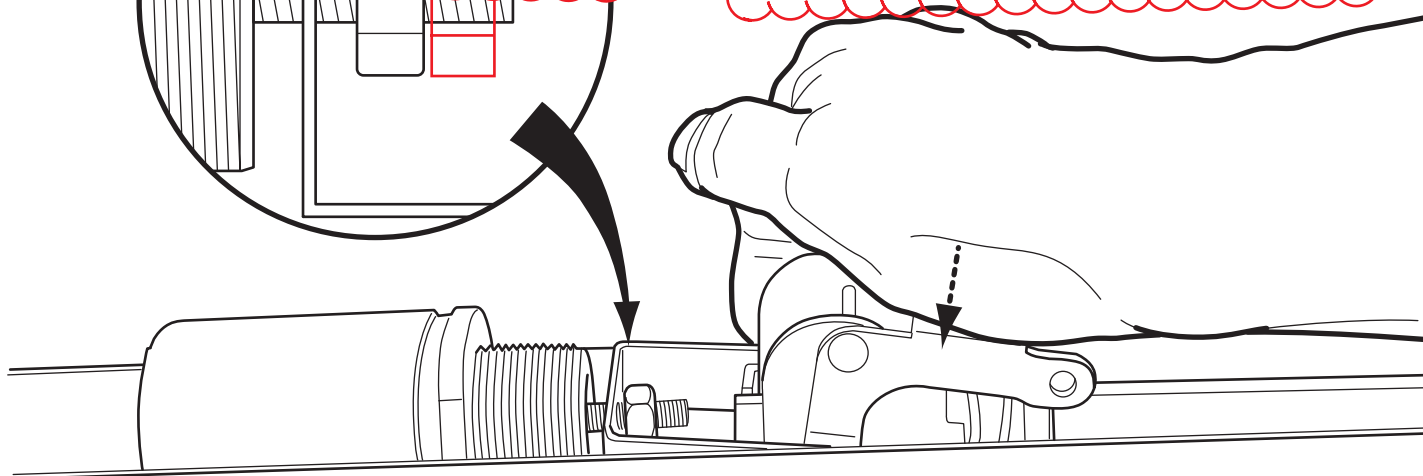
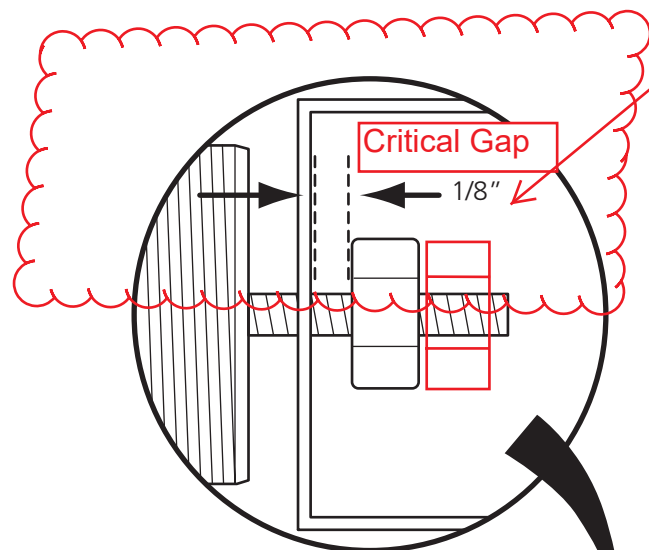
6.1 - Attach one nut to threaded rod.

6.2 - Push threaded rod fully into solenoid and, while pressing the activating bracket down, tighten nut to 1/8" from actuating bracket.

6.3 - Apply a small amount of thread locking compound to the threaded rod and attach the second lock nut to threaded rod.

6.4 - Tighten nuts together making sure 1/8" space remains between first nut and actuating bracket.

6.5 - Clean inside of channel bottom with solvent to prepare for mounting Coil Commander unit. Peel adhesive backing, position Coil Commander in center of channel and press into place.



Step 6 - Affix solenoid shaft to the activating bracket.