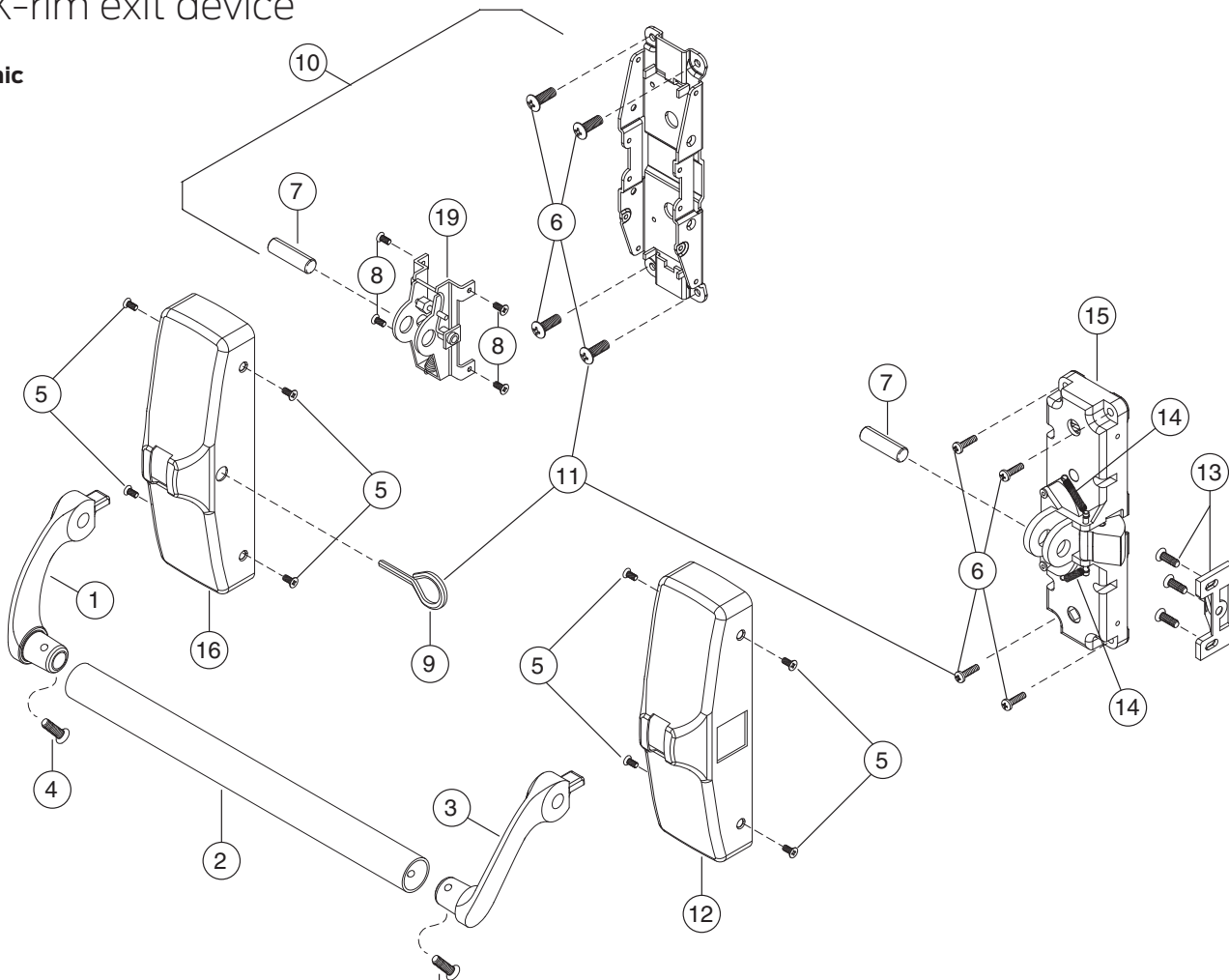


XX Series

- 78 XX-rim exit device
- 79 F-XX-rim exit device
- 80 (F)XX-rim center case
- 81 XX-V surface vertical rod exit device
- 82 F-XX-V surface vertical rod exit device
- 83 (F)XX-V surface vertical rods and latches
- 84 XX-C concealed vertical rod exit device
- 85 F-XX-C concealed vertical rod exit device
- 86 (F)XX-C concealed vertical rods and latches
- 87 (F)XX-C concealed vertical top latches and plates
- 88 XX-M mortise exit device
- 89 F-XX-M mortise exit device
- 90 (F)XX-M mortise lock

XX-rim exit device

Panic



No.	Qty.	Part No.	Description	Notes
1	1	3747	XX Series Lever Arm LH	A
2	1	3767	XX Series Crossbar	A
3	1	3746	XX Series Lever Arm RH	A
4	2	660025	1/4-20 x 1/2" Crossbar Retaining Screw	
5	1	650336	Center Case Cover Mtg Pkg (US32D)	
6	1	650113	XX-R Service Mtg Pkg	
7	2	3749	XX Series Lever Arm Axle	
8	1	060121	Latch Cover Screw package of 10 (US4, US10B, US32D)	B
9	1	060109	Hex Dogging Key 7/32" package of 10	

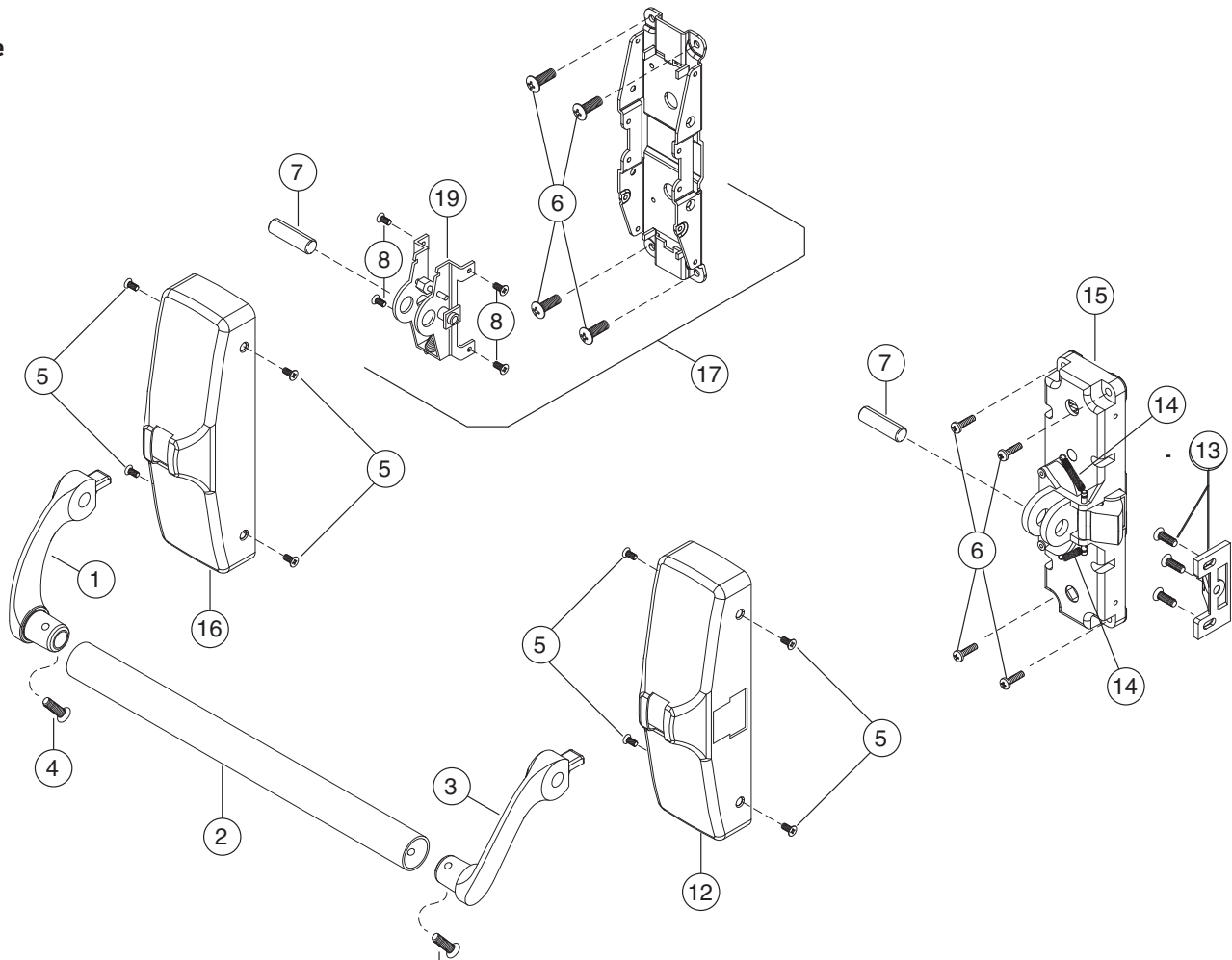
No.	Qty.	Part No.	Description	Notes
10	1	584	XX Series End Case Assembly	
11	1	600127	XX-R Mounting Package (includes Service Mtg Pkg (650113) and Hex Dogging Key (060109))	
12	1	3740	XX-R Series Center Case Cover	A
13	1	F570	F570 Strike (US19)	
14	2	3770	XX-R Main Cam Spring	
15	1	585	XX-R-EO/TP Center Case Assembly - Panic	
16	1	3741	XX Series End Case Cover	A
19	1	610044	XX Axle Support Housing Assembly	

A Specify by finish: SP313, US3, US4, US10, US10B, US26, US26D, US32, US32D

B Specify by finish shown

F-XX-rim exit device

Fire



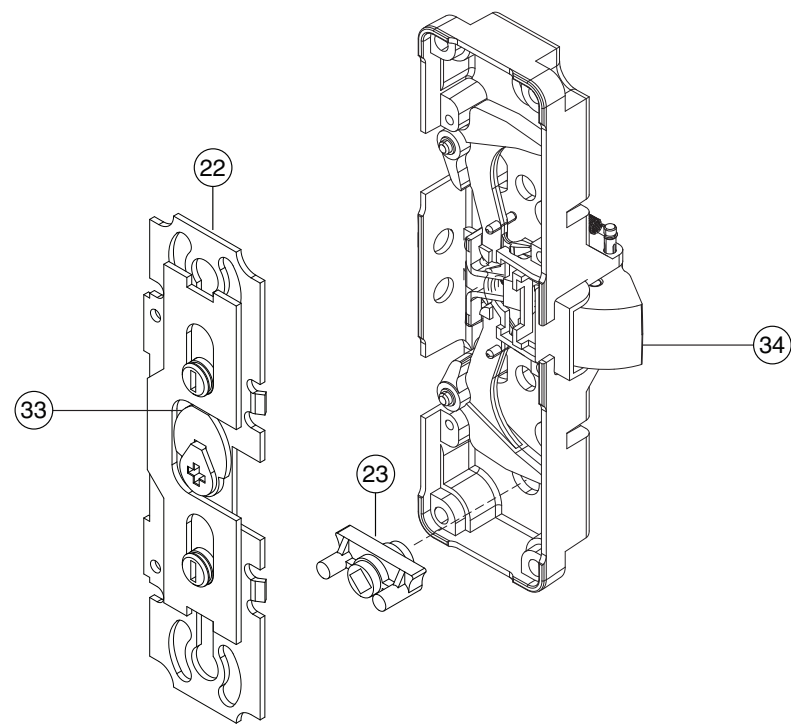
No.	Qty.	Part No.	Description	Notes
1	1	3747	XX Series Lever Arm LH	A
2	1	3767	XX Series Crossbar	A
3	1	3746	XX Series Lever Arm RH	A
4	2	660025	1/4-20 x 1/2" Crossbar Retaining Screw	
5	1	600140	Center Case Cover Mtg Pkg (US32D)	
6	1	650133	F-XX-R Service Mtg Pkg	
7	2	3749	XX Series Lever Arm Axle	
8	1	060121	Latch Cover Screw package of 10 (specify by finish: US4, US10B, US32D)	

No.	Qty.	Part No.	Description	Notes
9	1	060109	Hex Dogging Key 7/32" package of 10	
12	1	3740	XX-R Center Case Cover	A
13	1	F570	F570 Strike (US19)	
14	2	3770	XX-R Main Cam Spring	
15	1	685	XX R-EO/TP Center Case Assembly - Fire	
16	1	3741	XX Series End Case Cover	A
17	1	684	XX End Case Assembly - Fire	
19	1	610044	XX Axle Support Housing Assembly	

A Specify by finish: SP313, US3, US4, US10, US26, US26D, US32, US32D

(F)XX-rim center case

Panic and fire



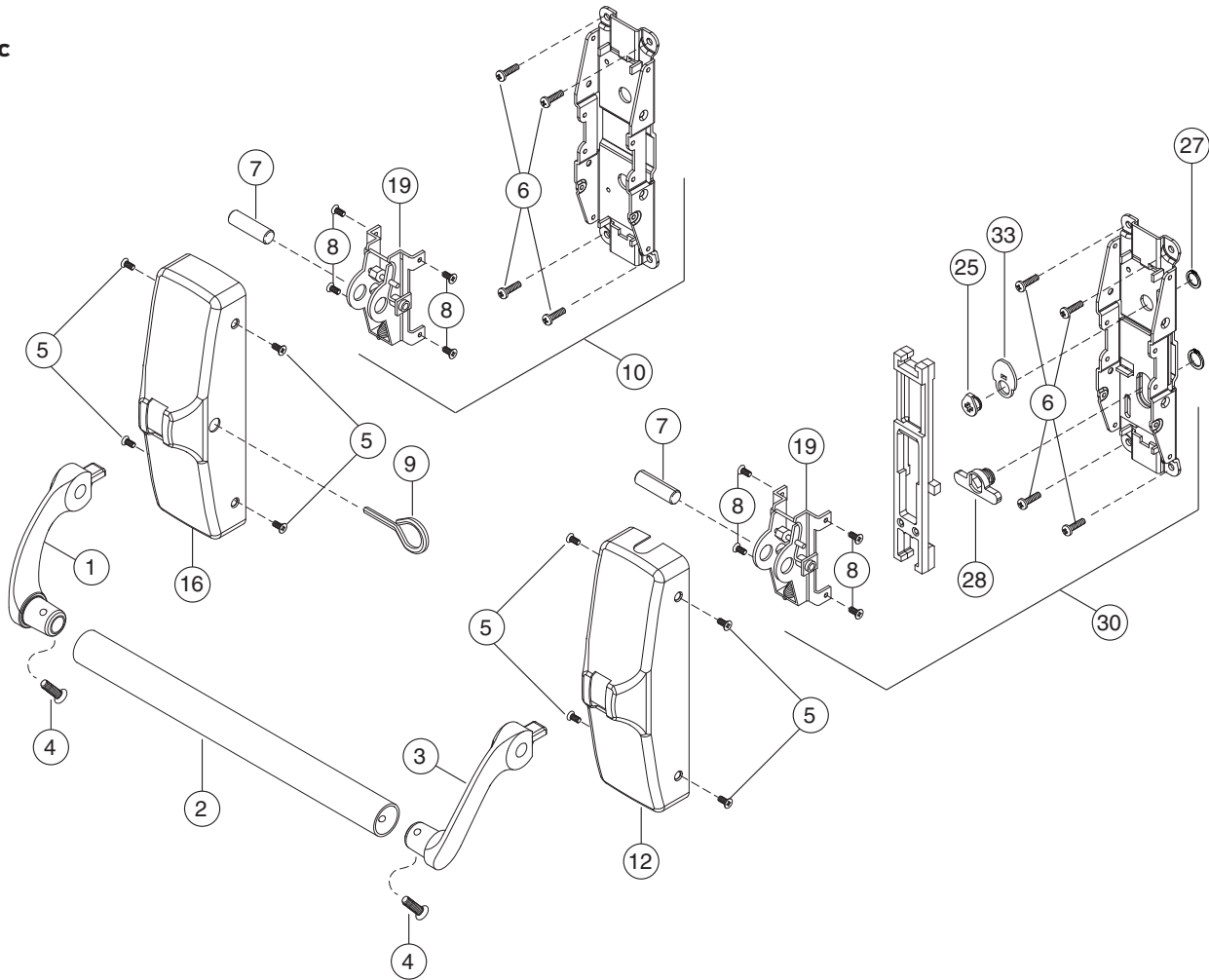
No.	Qty.	Part No.	Description	Notes
22	1	610070	XX-R Back Plate	
23	1	3755	XX-R Knob Cam	A

No.	Qty.	Part No.	Description	Notes
33	1	3762	Locking Cam	
34	1	661180	(F) XX-R Latchbolt Assembly	

A Used in K/L functions only.

XX-V surface vertical rod exit device

Panic



No.	Qty.	Part No.	Description	Notes
1	1	3747	XX Lever Arm Left Hand	A
2	1	3767	XX Crossbar	A
3	1	3746	XX Lever Arm Right Hand	A
4	2	660025	1/4-20 x 1/2" Crossbar Retaining Screw	
5	1	600140	Center Case Cover Mounting Package (US32D)	
6	1	650332	XX-V Mounting Package	
7	2	3749	XX Series Axle	
8	1	060121	Latch Cover Screw package of 10 (specify by finish: US4, US10B, US32D)	
9	1	060109	7/32" Hex Dogging Key package of 10	
10	1	584	XX End Case Assembly	

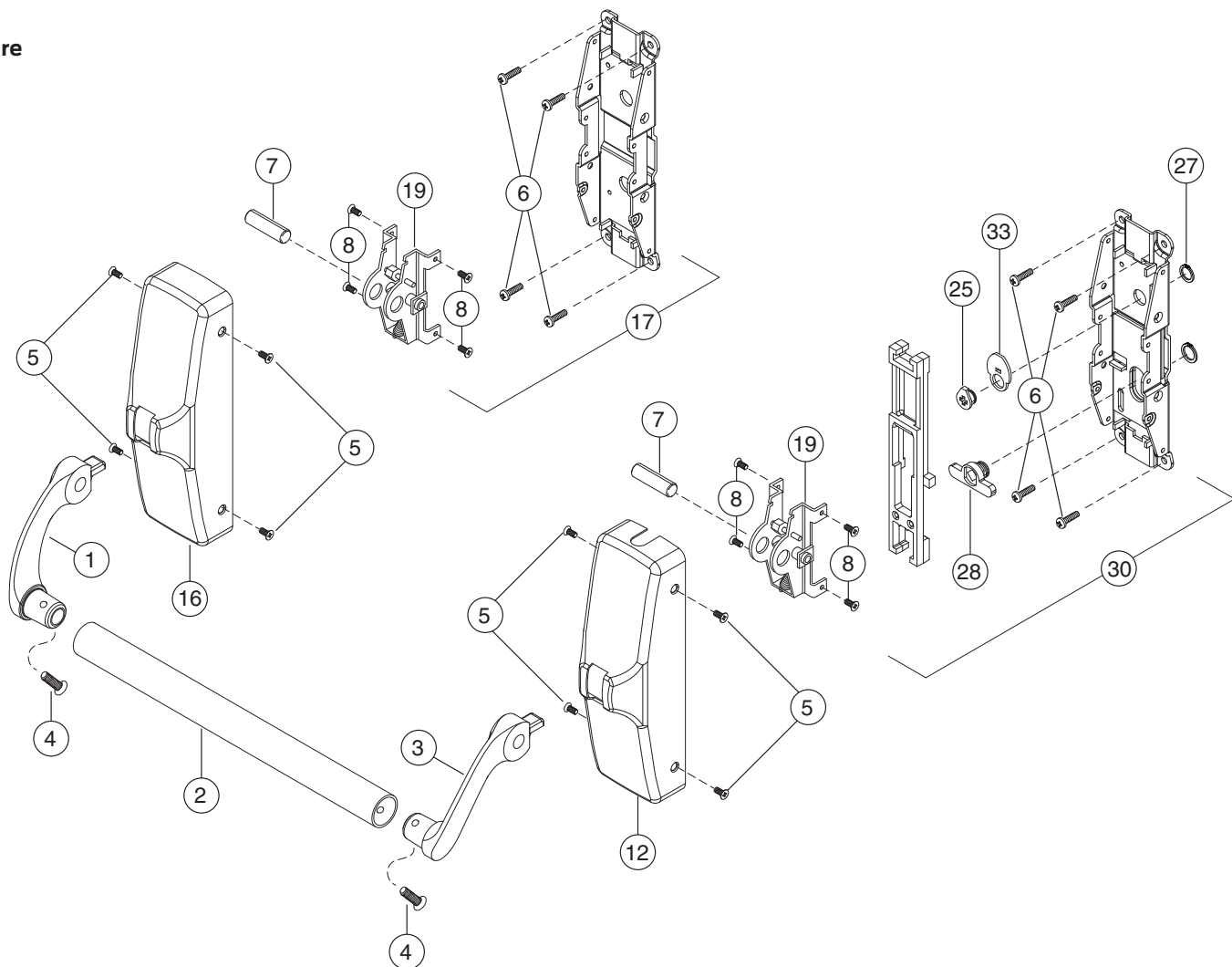
No.	Qty.	Part No.	Description	Notes
12	1	3742	XX-V Center Case Cover	A
16	1	3741	XX Series End Case Cover	A
19	2	610044	XX Axle Support Housing Assembly	
24	1	3742	XX Vertical Active Center Case Cover	
25	1	3566	Locking Cam Operator	
27	1	660439	Retaining Ring	
28	1	3775	Knob Cam	B
30	1	582	XX-V-K/L Center Case Assembly	
		587	XX-V-EO Active Center Case Assembly	
33	1	3762	Locking Cam	

A Specify by finish: SP313, US3, US4, US10, US26, US26D, US32, US32D

B K/L function only.

F-XX-V surface vertical rod exit device

Fire



No.	Qty.	Part No.	Description	Notes
1	1	3747	XX Lever Arm LH	A
2	1	3767	XX Crossbar	A
3	1	3746	XX Lever Arm RH	A
4	2	660025	1/4-20 x 1/2" Crossbar Retaining Screw	
5	1	600140	Center Case Cover Mounting Package (US32D)	
6	1	650134	F-XX-V Mounting Package	
7	2	3749	XX Series Lever Arm Axle	
8	1	060121	Latch Cover Screw package of 10 (specify by finish: US4, US10B, US32D)	
12	1	3742	F-XX Series Center Case Cover	A

No.	Qty.	Part No.	Description	Notes
16	1	3741	XX Series End Case Cover	A
17	1	684	F-XX Series End Case Assembly	
19	2	610214	F-XX Axle Support Housing Assembly	
25	1	3566	Locking Cam Operator	
27	1	660439	Retaining Ring	
28	1	3775	XX-R Knob Cam	B
30	1	687	F-XX-V-EO Center Case	
		F582	F-XX-V-K/L Center Case	
		F583	F-XX-V-TP Center Case	
33	1	3762	Locking Cam	

A Specify by finish: SP313, US3, US4, US10, US26, US26D, US32, US32D

B K/L function only.

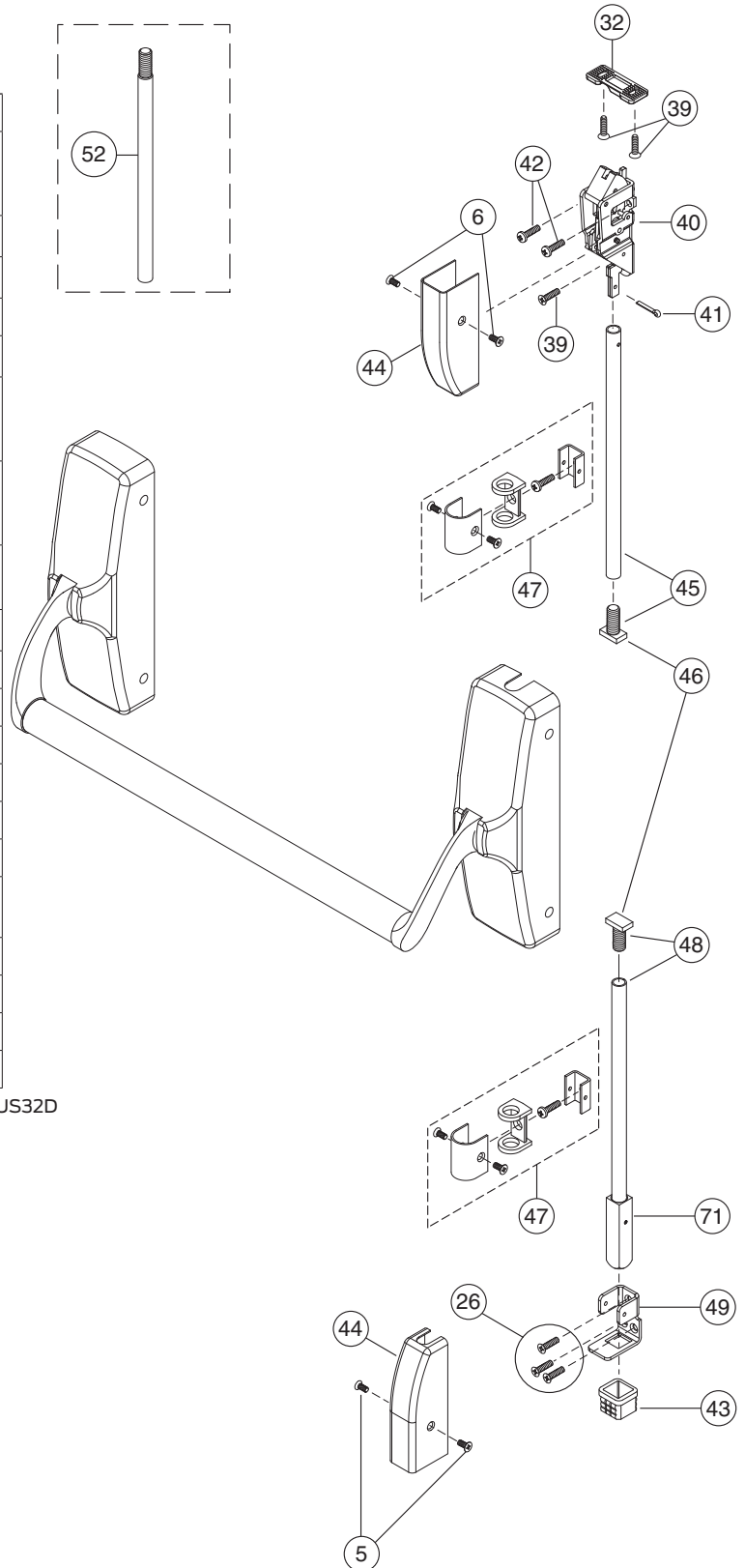
(F)XX-V surface vertical rods and latches

Panic and fire

No.	Qty.	Part No.	Description	Notes
6	1	650336	Latch Case Cover Mounting Package (US4, US10B, US32D)	B
26	3	660002	10 x 1¼" FPHSMS	
	3	660078	10-24 x ¾" FPHMS (Fire)	
32	1	3788	3788 Strike	
39	3	660002	10 x 1¼" FPHSMS	
40	1	650389	XX Surface Vertical Top Latch Case Subassembly - Panic	
	1	650375	XX Surface Vertical Top Latch Case Subassembly - Fire	
41	1	060111	⅛ x 1" Cotter Key package of 10	
42	2	660004	10 x 1¼" PPHSMS	
43	1	2130	2130 Strike	
44	1	650202	XX-V Latch Case Cover Kit	A
45	1	3777	XX-V Top Rod Subassembly	
46	1	4400	Rod Adj. Screw	
47	2	650311	Rod Guide Kit	A
48	1	610055	XX-V Bottom Rod Assembly	
49	1	650387	Bottom Bolt Guide Bracket (screws not included)	A
52	1	650006	XX-V Extension Rod 12"	A
	1	650007	XX-V Extension Rod 24"	A
	1	650008	XX-V Extension Rod 36"	A
71	1	610045	Bottom Bolt Assembly	

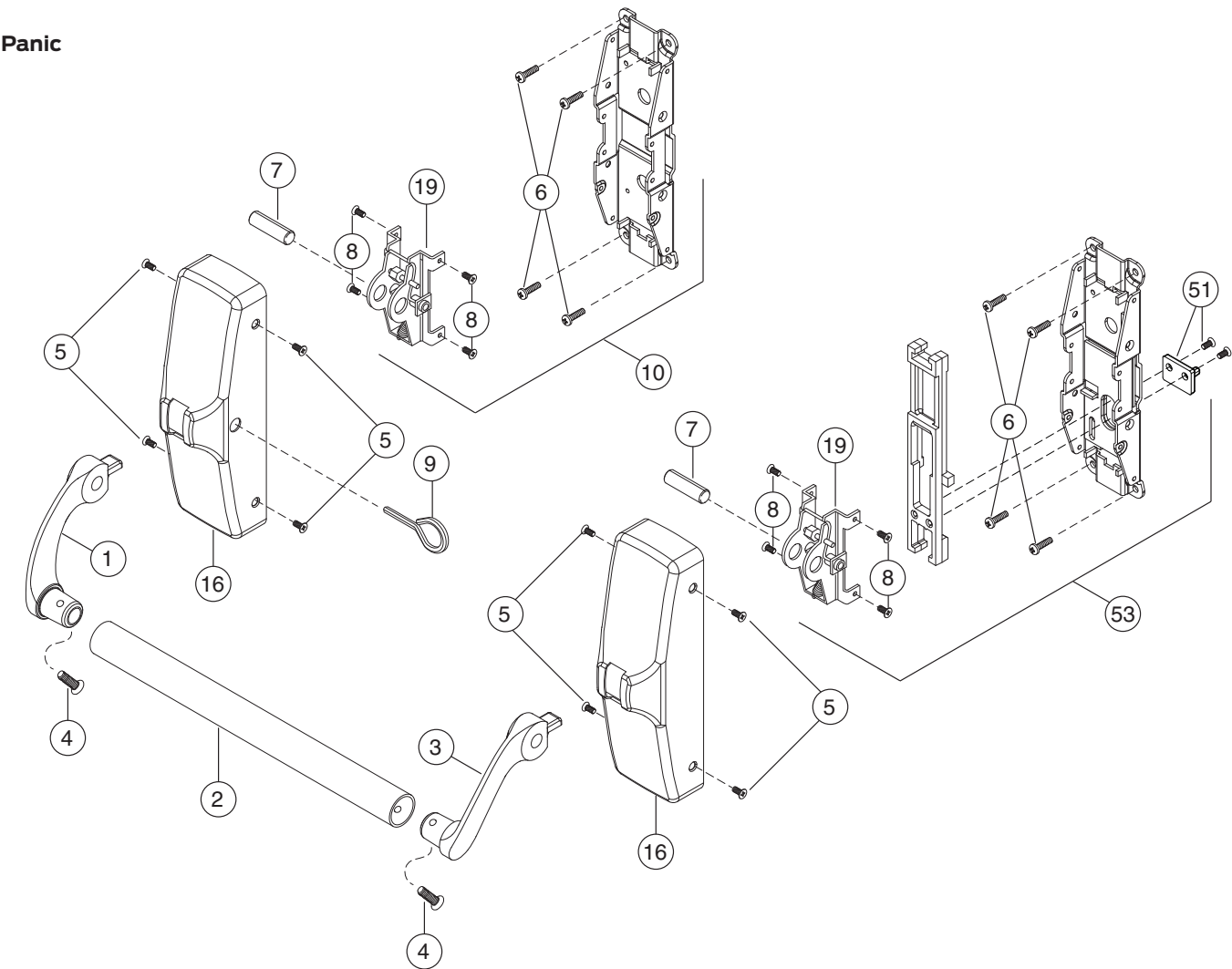
A Specify by finish: SP313, US3, US4, US10, US26, US26D, US32, US32D

B Specify by finish shown



XX-C concealed vertical rod exit device

Panic



No.	Qty.	Part No.	Description	Notes
1	1	3747	XX Lever Arm Left Hand	A
2	1	3767	XX Crossbar	A
3	1	3746	XX Lever Arm Right Hand	A
4	2	660025	1/4 - 20 x 1/2" Crossbar Retaining Screw	
5	4	600140	Center Case Cover Mounting Package	
6	1	650318	XX-C Mounting Package	
7	2	3749	XX Lever Arm Axle	
8	4	060121	Latch Cover Screw package of 10 (US4, US10B, US32D)	B

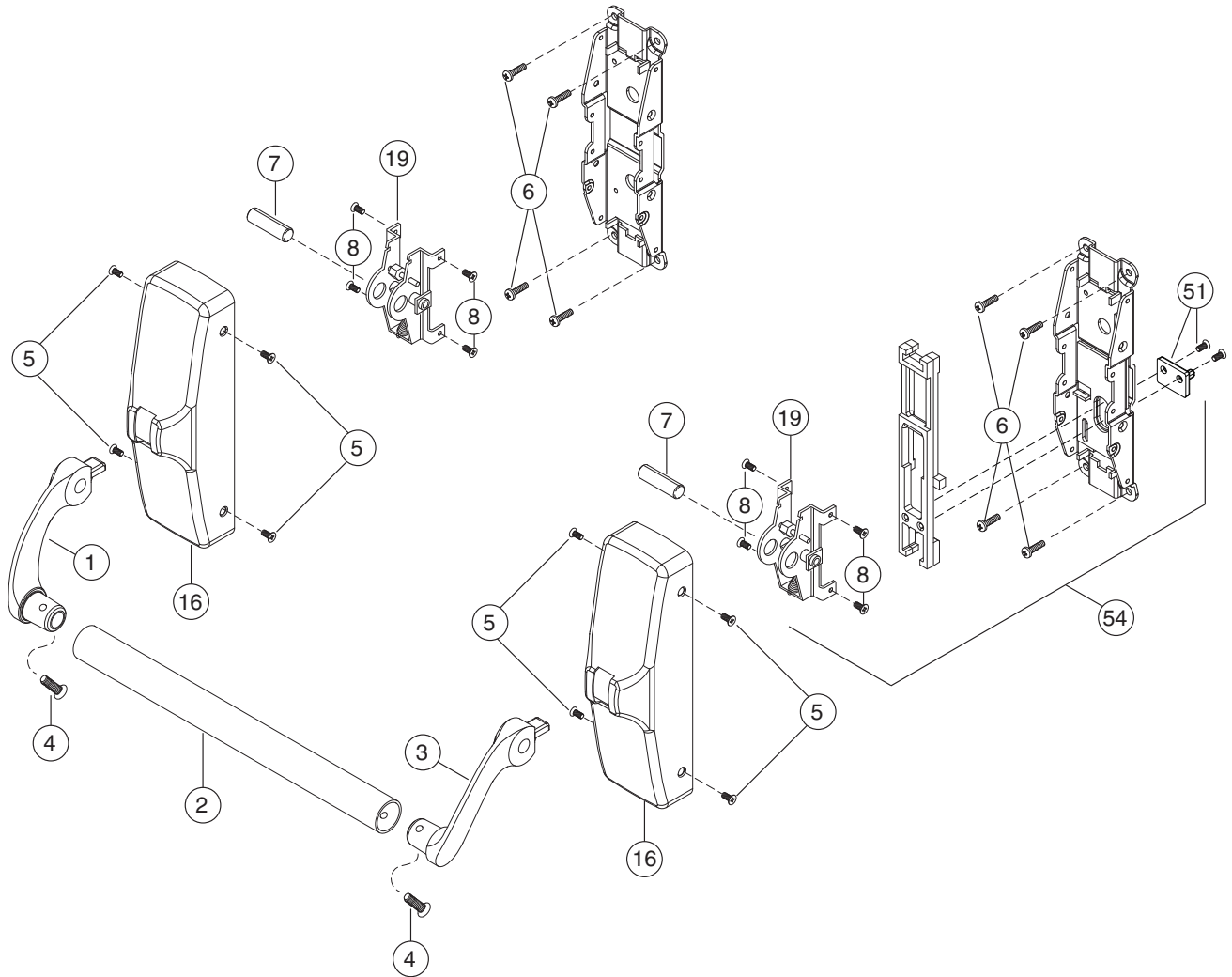
A Specify by finish: SP313, US3, US4, US10, US26, US26D, US32, US32D

B Specify by finish shown

No.	Qty.	Part No.	Description	Notes
9	1	060109	7/32" Hex Dogging Key package of 10	
10	1	584	XX Series End Case Assembly	
16	2	3741	XX Series End Case Cover	A
19	2	610044	XX Axle Support Housing Assembly	
24	1	3742	XX Vertical Active Center Case Cover	
51	1	650263	Finger Kit	
53	1	591	XX-C Active Center Case Assembly	

F-XX-C concealed vertical rod exit device

Fire



No.	Qty.	Part No.	Description	Notes
1	1	3747	XX Lever Arm Left Hand	A
2	1	3767	XX Crossbar	A
3	1	3746	XX Lever Arm Right Hand	A
4	2	660025	1/4 - 20 x 1/2" Crossbar Retaining Screw	
5	4	600140	Center Case Cover Mounting Package	
6	1	650317	F-XX-C Mounting Package	
7	2	3749	XX Lever Arm Axle	

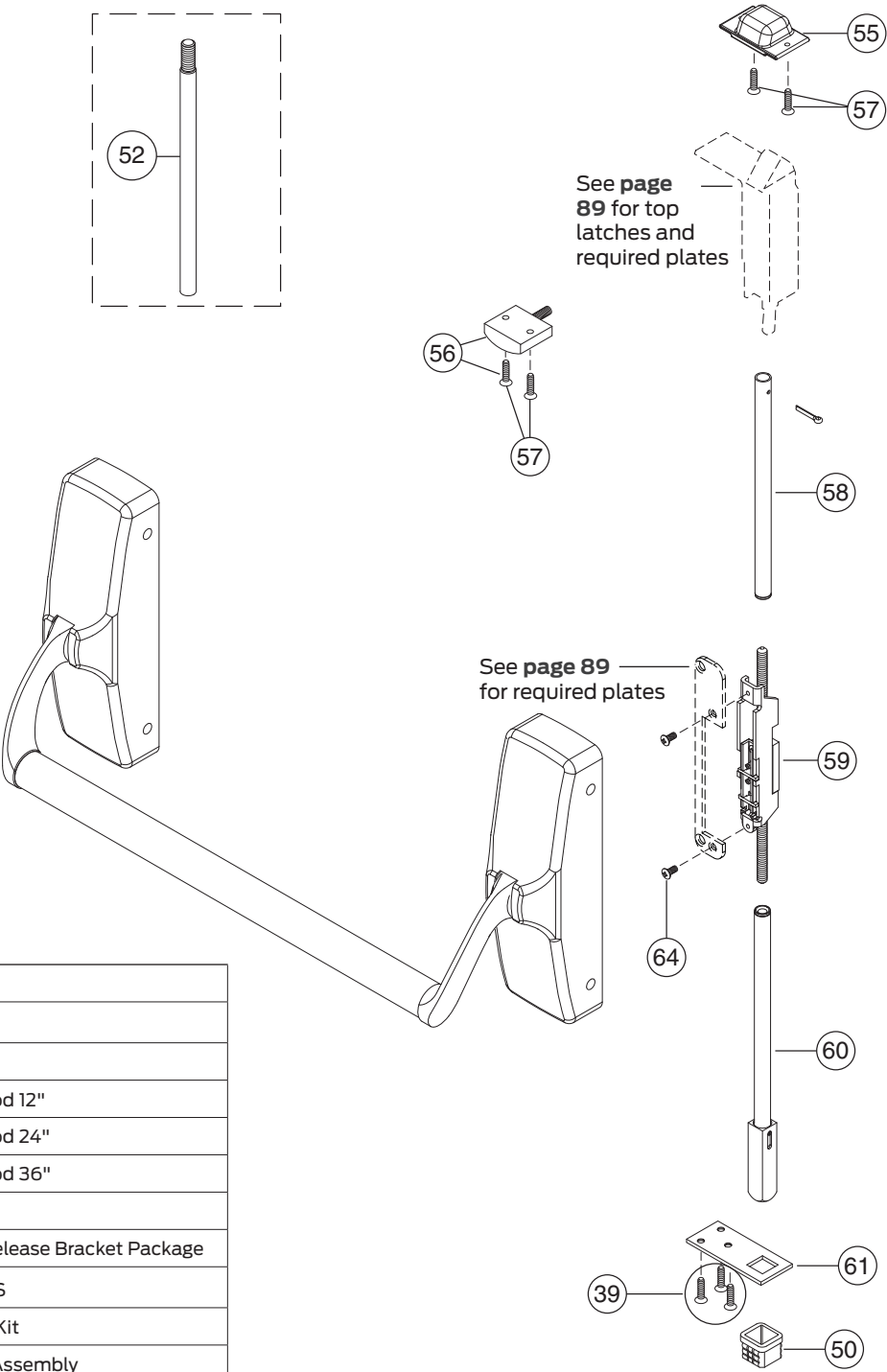
No.	Qty.	Part No.	Description	Notes
8	4	060121	Latch Cover Screw package of 10 (US4, US10B, US32D)	B
16	2	3741	XX Series End Case Cover - Fire	A
19	2	610214	XX Axle Support Housing Assembly - Fire	
24	1	3742	XX Vertical Active Center Case Cover	
51	1	650263	Finger Kit	
54	1	691	F-XX-C Active Center Case Assembly	

A Specify by finish: SP313, US3, US4, US10, US26, US26D, US32, US32D

B Specify by finish shown

(F)XX-C concealed vertical rods and latches

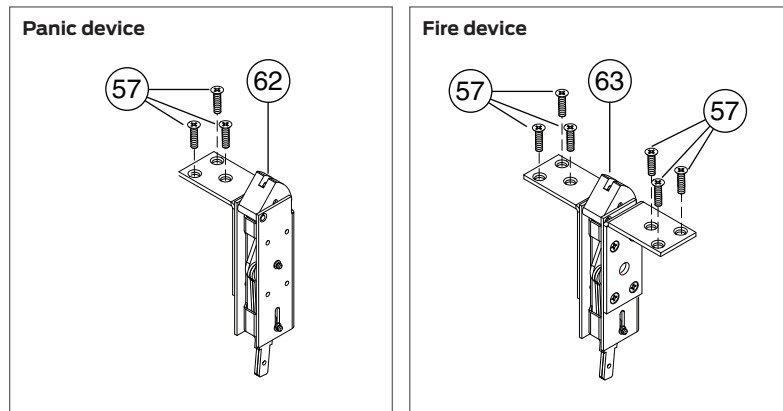
Panic and fire



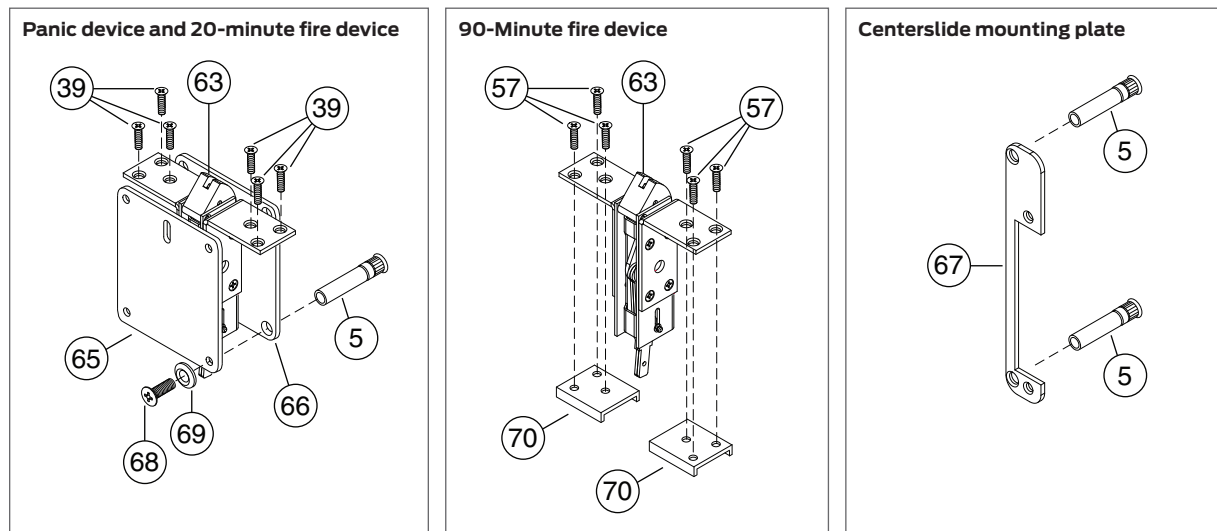
No.	Qty.	Part No.	Description
39	3	660002	10 x 1¼" FPHSMS
50	1	2130	2130 Strike
52	1	650006	XX-V Extension Rod 12"
	1	650007	XX-V Extension Rod 24"
	1	650008	XX-V Extension Rod 36"
55	2	4188	4188 Strike
56	1	650339	XX-C Top Latch Release Bracket Package
57	2	660078	10-24 x ¾" FPHMS
58	1	610061	(F)XX-C Top Rod Kit
59	1	610037	Center Slide Sub Assembly
60	1	610057	(F)XX-C, CWDC Bottom Rod Kit
61	1	4567	Bottom Bolt Guide
64	2	660133	#8-32 ¾" UFPHMS

(F)XX-C concealed vertical top latches and plates

Metal door



Wood door



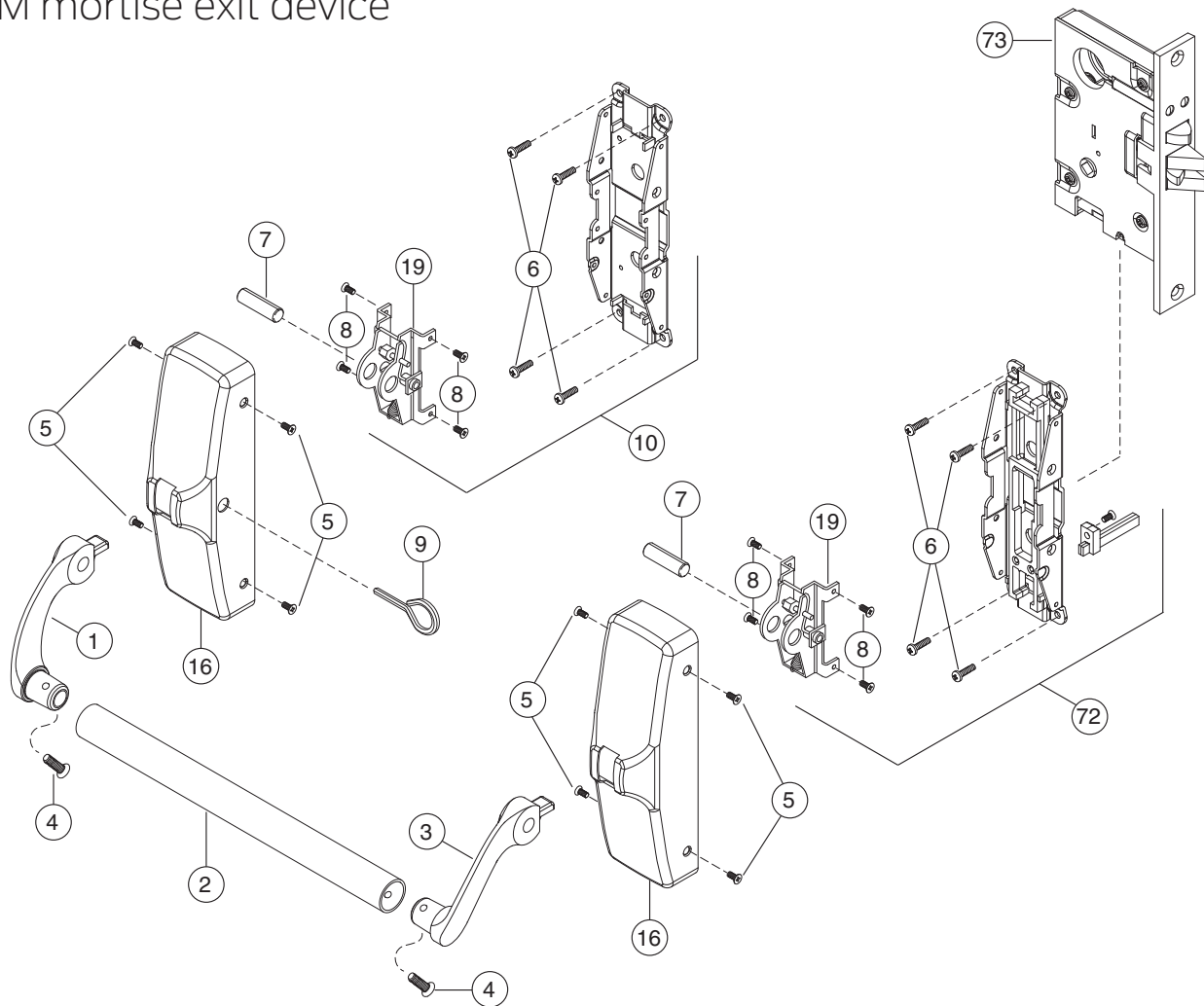
No.	Qty.	Part No.	Description	Notes
5	1	4122	Sex Bolt, package of 1, includes machine screw (1/2" - 20 x 3/4" PPHMS) (US10B, US26D, BRS)	B
39	6	660002	10 x 1 1/4" FPHSMS	
57	6	600078	10-24 x 3/4" FPHMS (Fire)	
62	1	603L	XX-C Top Latch Case LHR	
	1	603R	XX-C Top Latch Case RHR	
63	1	F603	F-XX-C, CWDC Top Latch Case	
65	1	4834	Top Reinforcement Plate with Access Hole	A
66	1	4833	Top Reinforcement Plate	A
67	1	4832	XX-CWDC Center Slide Reinforcement Plate	
68	1	660044	1/4 - 20 x 3/4" FPHMS	
69	1	660429	1/4" CSK Finish Washer	
70	2	4694	Latch Bracket	

A Specify by finish: US3, US4, US10, US10B, US15, US26, US26D, SP28, SP313

B Specify by finish shown

XX-M mortise exit device

Panic



No.	Qty.	Part No.	Description	Notes
1	1	3747	XX Lever Arm Left Hand	A
2	1	3767	XX Crossbar	A
3	1	3746	XX Lever Arm Right Hand	A
4	2	660025	1/4-20 x 1/2" Crossbar Retaining Screw	
5	1	650336	Latch Case Cover Mounting Package (US4, US10B, US32D)	B
6	1	650137	XX-M Service Mounting Package	
7	2	3749	XX Lever Arm Axle	

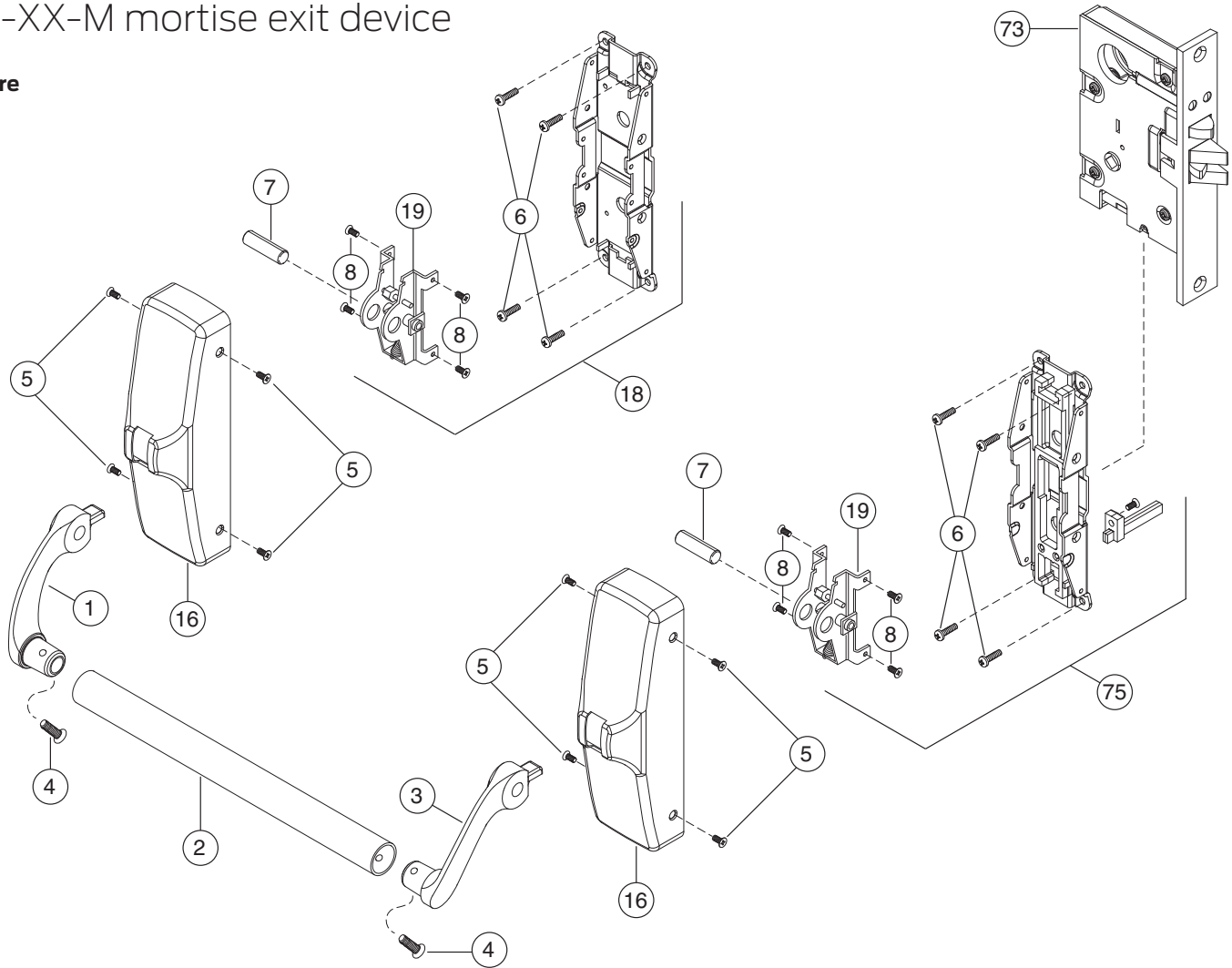
No.	Qty.	Part No.	Description	Notes
8	4	060121	Latch Cover Screw package of 10 (US4, US10B, US32D)	B
9	1	2789	Hex Dogging Key 7/32" package of 10	
10	1	584	XX End Case Assembly	
16	2	3741	XX Series End Case Cover	A
19	2	610044	XX Axle Support Housing Assembly	
73	1		Mortise Lock - 8500 x Function x Handing	A
75	1	650145	XX-Mortise Center Case LHR	
		650146	XX-Mortise Center Case RHR	

A Specify by finish: SP313, US3, US4, US10, US26, US26D, US32, US32D

B Specify by finish shown

F-XX-M mortise exit device

Fire



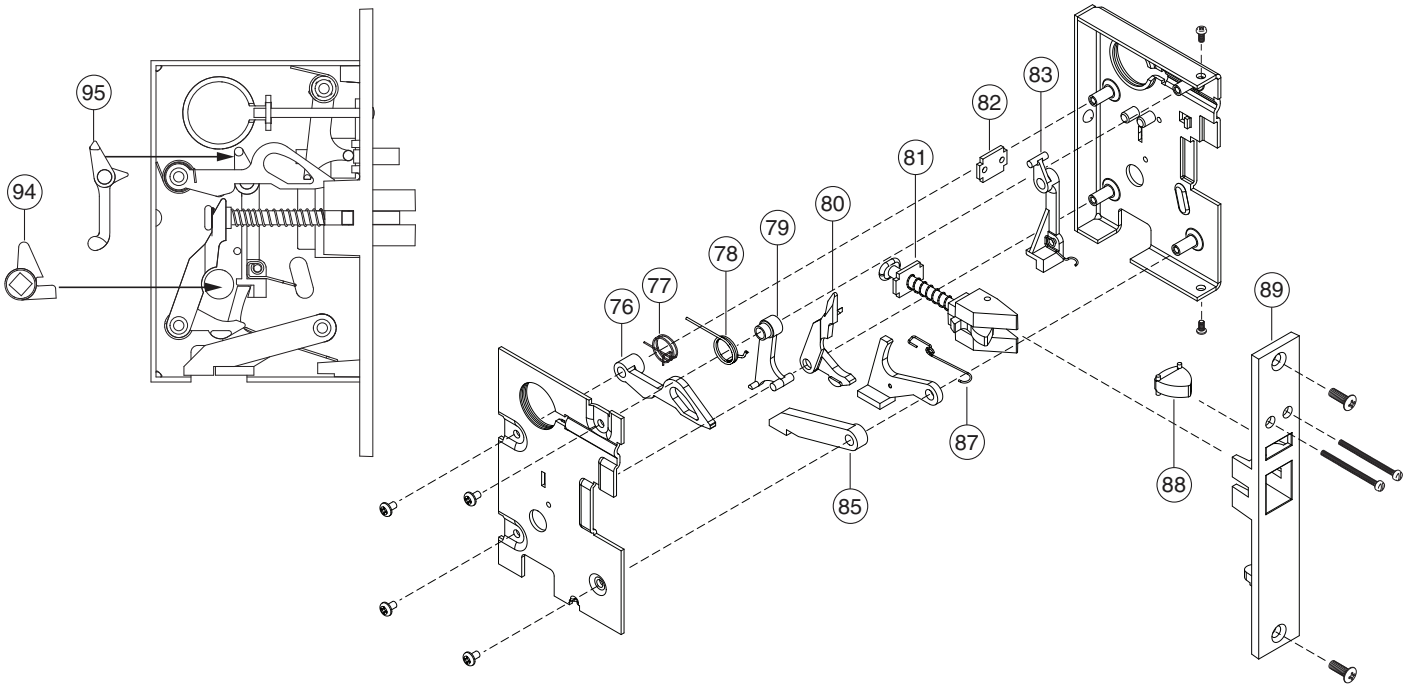
No.	Qty.	Part No.	Description	Notes
1	1	3747	XX Lever Arm Left Hand	A
2	1	3767	XX Crossbar	A
3	1	3746	XX Lever Arm Right Hand	A
4	2	660025	1/4-20 x 1/2" Crossbar Retaining Screw	
5	4	650336	Latch Case Cover Mounting Package (US4, US10B, US32D)	B
6	1	650138	F-XX-M Service Mounting Package	
7	2	3749	XX Lever Arm Axle	
8	4	060121	Latch Cover Screw package of 10 (US4, US10B, US32D)	B
16	2	3741	XX Series End Case Cover - Fire	A
18	1	684	F-XX End Case Assembly	
19	2	610044	Axle Support Assembly	
73	1		Mortise Lock - 8500 x Function x Handing	A
75	1	650149	F-XX-Mortise Center Case LHR	
		650150	F-XX-Mortise Center Case RHR	

A Specify by finish: US3, US4, US10, US10B, US26, US26D

B Specify by finish shown

(F)XX-M mortise lock

Panic and fire



No.	Qty.	Part No.	Description	Notes
76	1	4067	Locking Arm	
77	1	3518	Dead Lock Arm Spring	D
78	1	661473	Auxiliary Bolt Spring	
79	1	3530	Auxiliary Bolt Actuator	
80	1	3521	Actuating Arm	
81	1	610041	8500 Latch Bolt Assembly	
82	1	4025	Cylinder Screw Retainer	C

No.	Qty.	Part No.	Description	Notes
83	1	610042	Locking Arm and Spring Assembly	C, D
85	1	3522	Main Lift	
87	1	3516	T-Lift Spring	
88	1	3529	Auxiliary Bolt (US26D)	
89	1	3515	Mortise Lock Face	E
94	1	3519	Mortise K-Hub	B, C
95	1	3542	Clinder Operating Arm	C, F

- B Used in K/L trim functions only.
- C. Omit for "BE" trim function.
- D. Dead lock arm spring (Part No. 3518) required for NL function. Remove existing spring and screw from locking arm for NL.
- E Available only in US3, US4, US10, US10B, US26, US26D
- F NL function only.