



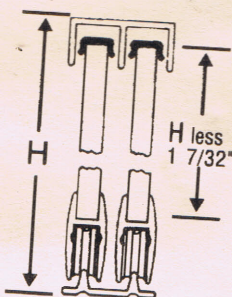
THE ENGINEERED PRODUCTS CO.
FLINT, MI
www.epcohardware.com

INSTALLATION INSTRUCTIONS

The #730 Channel is the upper guide. #771 Clip Guides attach to the top edge of the panel and ensure smooth operation.

This assembly uses the #723 track. The #743 Shoes install on the bottom of the panel using #2021 Glazing Vinyl, and use the appropriate number of #752 nylon rollers for easy rolling action.

TYPICAL INSTALLATION



"H" - Height of Finished Opening

TO OBTAIN PANEL HEIGHT

Panel should be cut $1 \frac{7}{32}$ " less than the desired height of the finished opening.

TO OBTAIN PANEL WIDTH

Add $\frac{1}{2}$ " to opening width and divide by 2 for $\frac{1}{2}$ " overlap.

NOTE: Add 1" to opening width for 1" overlap.



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