

DraftSeal®

Weathersealing Specialists Since 1960



SILLS, SWEEPS & WEATHERSEALS FOR RESIDENTIAL PRE-HUNG DOOR APPLICATIONS

REFER TO DRAFTSEAL COMMERCIAL CATALOGUE FOR THRESHOLDS & WEATHERSEALS

DSGroup®

www.theDSgroup.com

Tomorrow's Innovative Solutions for Today's Doors & Windows

The DS Group Of Companies: Draftseal®, Kristack®, Eclipse Architectural® & DSD Hardware

DraftSeal® Full Line Residential Catalogue • Revision (2) December 20, 2016

PRINTED CATALOGUE MAY NOT BE UP TO DATE, ALWAYS REFER TO PRODUCT WEBSITE FOR MOST UP TO DATE CONTENT.



Tomorrow's Innovative Solutions for Today's Doors & Windows

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Since 1960, A.K. Draft Seal Ltd. has been committed to be a leader in the door and window industry. As part of our company's growth we developed The DS Group® as our brand image, to represent our unique divisions: DraftSeal®, KrisTrack®, Eclipse Architectural® & DSD Hardware. The DS Group® carries on A.K. Draft Seal's commitment to continue developing and manufacturing innovative solutions for the door and window industry.

The DS Group of Companies:



WEATHERSEALING SPECIALISTS SINCE 1960 - WEATHERSTRIPPING, THRESHOLDS, SWEEPS & ASTRAGALS

Draft Seal Co. was founded in 1960 by Anton Kamensek then incorporated in 1973 as A.K. Draft Seal Ltd. During the 1990's we became known by our trademark name DraftSeal®, the largest manufacturer of weatherstrip products in Western Canada. After his retirement in the early nineties, his son, Chris, who had been with the company since 1973, purchased DraftSeal® and started the KrisTrack®, Eclipse® and DSD Hardware divisions. The year 2010 marked our 50th year in business as a manufacturer and supplier of weathersealing and door sill products for commercial and residential applications.

In 2013 we introduced our new DS1 Storm - Sill System to comply with the new building code that requires exterior door sill systems to be tested for air, water and structural. We will be introducing our new DSF1 Accordion Screen, which is integrated with our DS1 Storm - Sill System. Our manufacturing centre in Burnaby, B.C., Canada, produces a line of weatherstrip and sill products for the prehung door industry as well as a do-it-yourself line of residential weatherstripping for the consumer market.



INTERIOR TRACK AND HARDWARE FOR SLIDING, BIFOLD AND POCKET DOORS

KrisTrack Manufacturing Ltd., was formed in 1991 to compliment the DraftSeal® line of weathersealing and door sill products. KrisTrack® manufactures and supplies sliding and bifold door track with accompanying hardware and accessories. Applications include residential, commercial and industrial. Our manufacturing centre in Burnaby, B.C., Canada, also produces a line of specialty pocket door frames custom made in knock down, half knock down, and ready-made styles.



EXTERIOR FOLDING DOOR SYSTEMS & HARDWARE

In 2001, KrisTrack Manufacturing found an exciting new product that we definitely felt would enhance our existing product line. It was a new generation of hardware systems for exterior folding doors and windows from Australia. The response to this product was so positively overwhelming that barely after the first year, a third company, Eclipse Architectural®, was formed to market this innovative product. This hardware has been one of the most popular to hit the wood door and window industry in years. The system is double weather-sealed with a water return sill system designed and manufactured by Eclipse Architectural. Within the last year a PVC Folding Door System, Aluminum Folding Door System and S1 Insect Screen for large openings have been added to the Eclipse line of products.



MULTIPOINT DOOR LOCKS

In 2010 door hardware became a crucial part of our business so DSD Hardware was created to handle our line of Multi-point door locks with accompanying lever lock sets and accessories.

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General Information & Terms

This 2016 DraftSeal® Catalogue supersedes all previous versions.

Please visit www.theDSgroup.com/terms for our full terms & conditions, freight, warranty, returns & allowances, claims policy, & other general information.

Ordering

Please order material by catalogue number, specifying length required & number of pieces. Most weatherseals & thresholds are stocked in standard sizes & most are available in lengths up to 12 ft (3657mm). Thresholds are cut with 1/2" (12.7mm) to 1" (25.4mm) extra for trimming to size. For exact size, order threshold or weatherseal to specified length followed by "NET".

Thresholds ordered under 36" (914mm) will be charged as 36" (914mm).

Products ordered over 6 ft. (189mm) but under 9 ft. (2743mm) will be charged as 9 ft. (2743mm).

Products ordered over 9 ft. (2743mm) but under 12 ft. (3658mm) will be charged as 12 ft. (3658mm).

Please refer to DraftSeal full line price list for all product numbers, finishes, lineals, lengths & coil lengths.

Threshold Lengths

Thresholds are supplied with punched countersunk holes with screws and plugs and are only available in the following NET lengths:

36-1/2" (927mm)
49" (1245mm)
73" (1854mm)
110" (2794mm)
147" (3734mm) stock length

Extra wide thresholds 9" (229mm) and over are supplied punched unless otherwise specified.

Jamb & Header Weatherseal Lengths

Weatherseals are supplied with punched holes and screws and are only available in the following NET lengths / sets:

1/3' x 2/7' set (914 x 2134mm)
1/3' x 2/8' set (914 x 2438 mm)
1/6' x 2/7' set (1829 x 2134mm)
3 x 8' set (2438mm)
1 x 14' length (4267mm)

Door Bottom Sweep Lengths

Door bottom sweeps on this page are supplied with punched holes and screws and are only available in the following NET lengths:

36" 914mm
48" 1219mm
84" 2134mm
96" 2438mm

PVC Protective Tape



DS2648 PVC protective tape, apply to any sill or threshold. Purchase by roll. 4" (101mm), 6" (154mm), 8" (203mm), 12" (304mm) widths.

PLEASE NOTE:

Product drawings throughout this catalogue are representations of the product size, dimensions, shape, etc. For full scale drawings in AutoCAD (DWG, DXF) format, please visit our website: www.draftseal.com. Changes & updates to this catalogue may occur without notice. This may include, but not limited to, specifications, product availability & product materials. A.K. Draft Seal Ltd. will not be held liable for any changes to this catalogue, or products depicted in this catalogue that may not match our CAD drawings.

A.K. Draft Seal Ltd. will not be liable for defects or damages arising from improper installation, product modification, incorrect application or storage of product. Written notice of damages must occur within the warranty period. Liability shall be limited to the replacement of product or component determined to be defective & shall not include costs arising from removal or reinstallation of product. Cost of replacement shall not exceed original purchase price. No other claims will be allowed. In no event shall liability be extended to include punitive, incidental or consequential damages arising from use of A.K. Draft Seal Ltd. products. This is the sole warranty given by A.K. Draft Seal Ltd. No other warranty implied or expressed shall be allowed.

Materials, Finishes & Fabrication

Aluminum

All aluminum extrusions are alloy 6063T5 & are furnished in mill finish (A). Some are available in clear anodized (C), bronze anodized (D).

Vinyl Inserts (flexible)

All cold temperature vinyl (p.v.c.) inserts are extruded from pure vinyl raw material.

TPE (T) inserts (flexible)

Some inserts are available in thermal plastic elastomer material. This TPE material has low temperature flexibility (remains flexible down to -80° Fahrenheit (-62° Celsius). It has excellent U.V. stability & resistance to compression set. It is designed for applications requiring non flammability. It also has good chemical resistance to alcohols, acids & bases.

Neoprene (Neoprene spec applies to certain products)

Synthetic rubber polymer blend: Polychloroprene & EPDM, very good abrasion resistance, tensile strength & memory, flame & moisture resistant. Temperature range -30° to 250° Fahrenheit (-34° to 121° Celsius). Good resistance to ozone, sunlight & aging; BHMA Certified to ANSI/BHMA A156.22 performance tests for Heat, Cold, Air Infiltration & Smoke Infiltration.

Silicone (Silicone spec applies to certain products)

Synthetic rubber polymer: Polysiloxane. Excellent flexibility & memory, flame & moisture resistant. Temperature range -100°F to 500°F, remains flexible at extreme temperatures. Excellent resistance to ozone, UV & aging. Recommended for areas using FM200 or Halon Fire Suppression Systems. BHMA Certified to ANSI/BHMA A156.22 performance tests for Heat, Cold, Air Infiltration & Smoke Infiltration.

Vinyl (rigid)

All PVC rigid profiles are extruded from PVC raw materials & are available in Solid Brown (B), White (W), Grey (G), Black (BL) & Sandstone (S) as indicated. Some profiles are extruded as Dual Durometer (flexible & rigid PVC fused together).

Screws

All thresholds are punched & countersunk for #10 Robertson flat head wood screws. Plated screws & plastic anchors of appropriate length are furnished with all aluminum & oak thresholds free of charge. All aluminum weatherseals are punched with slotted holes for #6 quad truss head self drilling screw. Plated screws of appropriate length are furnished with all weatherseals free of charge. Antique bronze-plated screws of appropriate length are furnished with all bronze anodized weatherseals & thresholds free of charge. Yellow zinc screws supplied with gold anodized & bright dip gold products.

Standard Finishes

A Mill finish aluminum	W Painted white aluminum
C Clear anodized aluminum	B Painted brown aluminum
D Bronze anodized aluminum	SS Stainless steel

Inserts

N Neoprene or rubber	S Silicone seal or sponge silicone
NB Nylon brush	V Vinyl
P Pile	T TPE (Thermoplastic elastomer)
R Sponge neoprene	

Insert Colors

BEIGE	Beige
GREY	Grey
BL	Black
TAN	Tan

















Fabrication Options

Rip: Width | **Tack weld:** One line | **L-Notch:** Both ends of threshold | **U-Notch:** Both ends of threshold








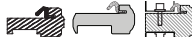

Custom Fabrication

Charges will apply for any ripping of thresholds, custom fabrication, custom drilling or punch pattern.

Pre-Hung Door Sills

PRODUCT TYPE	PROFILE EXAMPLE	ADA	RATED PROD. AVAILABLE	PAGE NUMBER
DS1 Storm - Sill System			NAFS	7 - 13
Inswing door sill with water return feature				14 - 16
Sill extensions & inswing door sill, platforms				17 - 19
Outswing door sill				18 - 27
Sill platforms for astragals & corner seal pads				19
Millenium series outswing door sills			 NAFS	20 - 21
Outswing door sills, oak cap			NAFS	24 - 27
Outswing door sills, oak cap				27
Inswing sills 5-1/2" to 8-1/2" wide with oak or vinyl cap				28 - 34
Inswing door sill with fixed vinyl cap				31
Inswing sills 10" to 13-1/2" wide with oak or vinyl cap				32 - 34

Jamb Seals, Sweeps, Door Shoes, Astragals, Tapes, Fin Pile

PRODUCT TYPE	PROFILE EXAMPLE	RATED PROD. AVAILABLE	PAGE NUMBER
Door shoes, door sweeps (PVC)			35
Jamb & sill weatherseals (kerf inserted) & corner seal pads		 NAFS	36-41
DS-C2 cornering kerf inserted weatherseal products		NAFS	38-39
Specialty jamb, door & sash weatherseals			41
Aluminum astragals with locking feature			42-48
Astragals: aluminum, composite & wood			49
Multi-purpose adhesive backed tapes, fin pile			50
Product Testing & Classification Symbols			51

DS1 STORM - SILL SYSTEM & DSF1 INSECT SCREEN

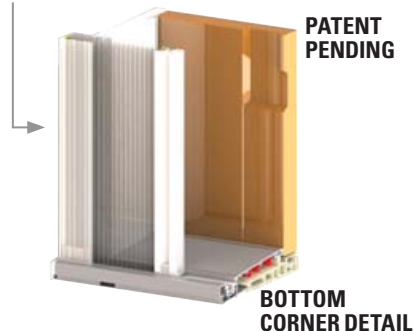
FOR INSWING DOORS

AVAILABLE SECOND QUARTER 2017

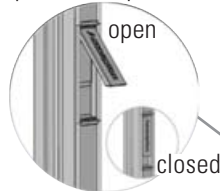
ACCORDION
Pleated Hideaway Insect Screen

The DSF1 Accordion Screen: The first Integrated Pleated Hideaway Insect Screen System for single or double doors, that is built into the inswing pre-hung door unit at the door shop & shipped as a complete assembly to the job site.

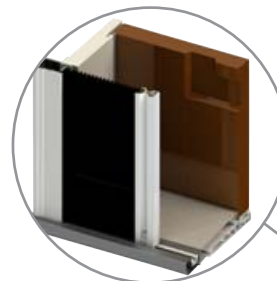
Aluminum or PVC brick mould housing for pleated screen



pull tab on pull bar

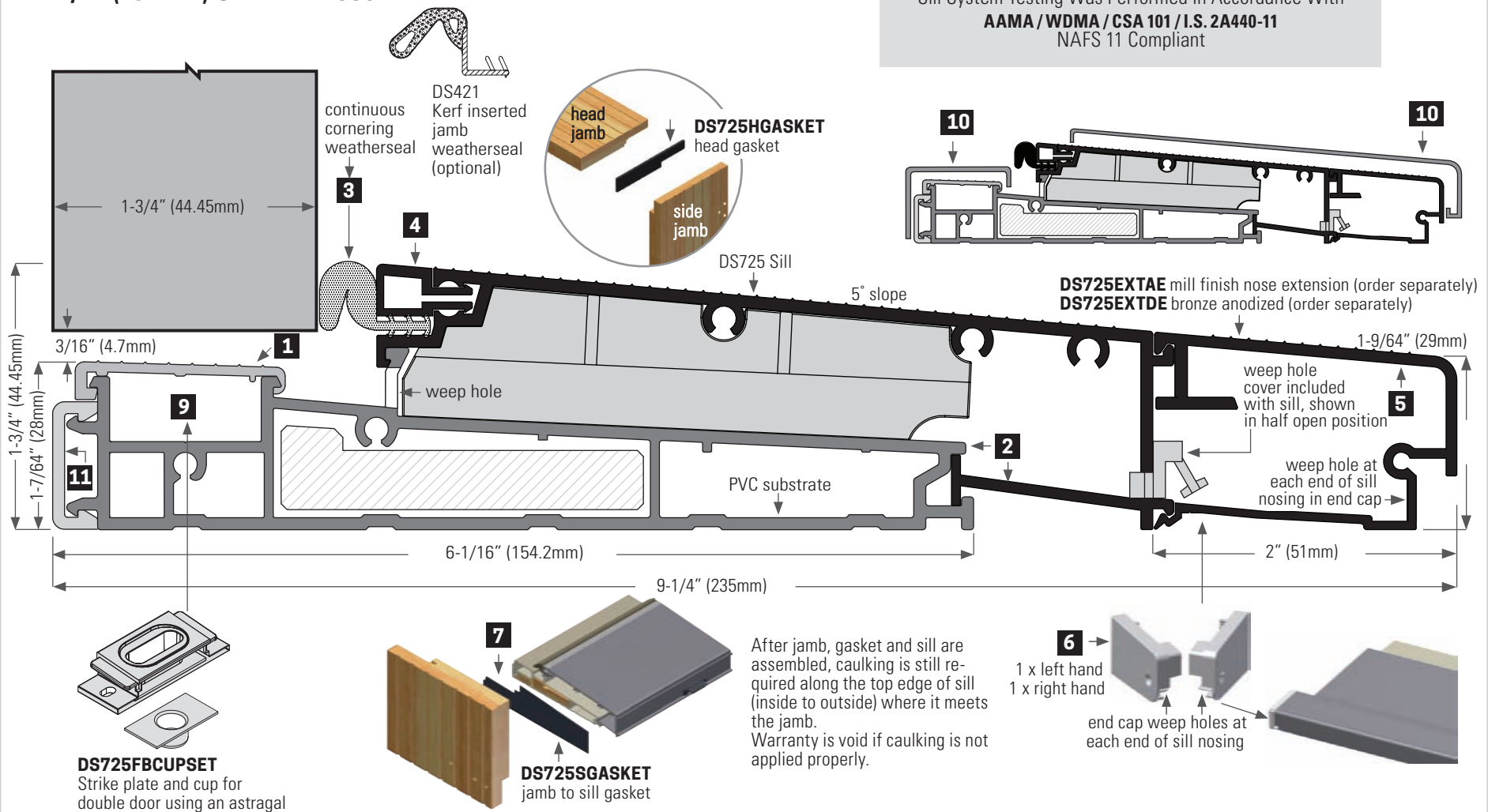


closed



EXTERIOR SIDE, INSWING DOORS

Sill System Testing Was Performed In Accordance With
AAMA /WDMA /CSA 101 /I.S. 2A440-11
NAFS 11 Compliant



- | | | |
|--|---|---|
| 1 PVC main cover cap (top) | 5 Aluminum sill nose extension | 9 Strike plate and cup for double door |
| 2 Main sill assembly (substrate / aluminum) | 6 Plastic sill nose end caps | 10 Protective PVC Sill Covers |
| 3 TPV Foam continuous cornering weatherseal | 7 Sill to jamb sealing gaskets | 11 Interior substrate cover cap |
| 4 Aluminum sill bead | 8 Head jamb to side jamb gaskets | |

DS725AVT Extruded aluminum sill, mill finish with vinyl caps (interior and top) tan & PVC substrate, 150" (3810mm) length.

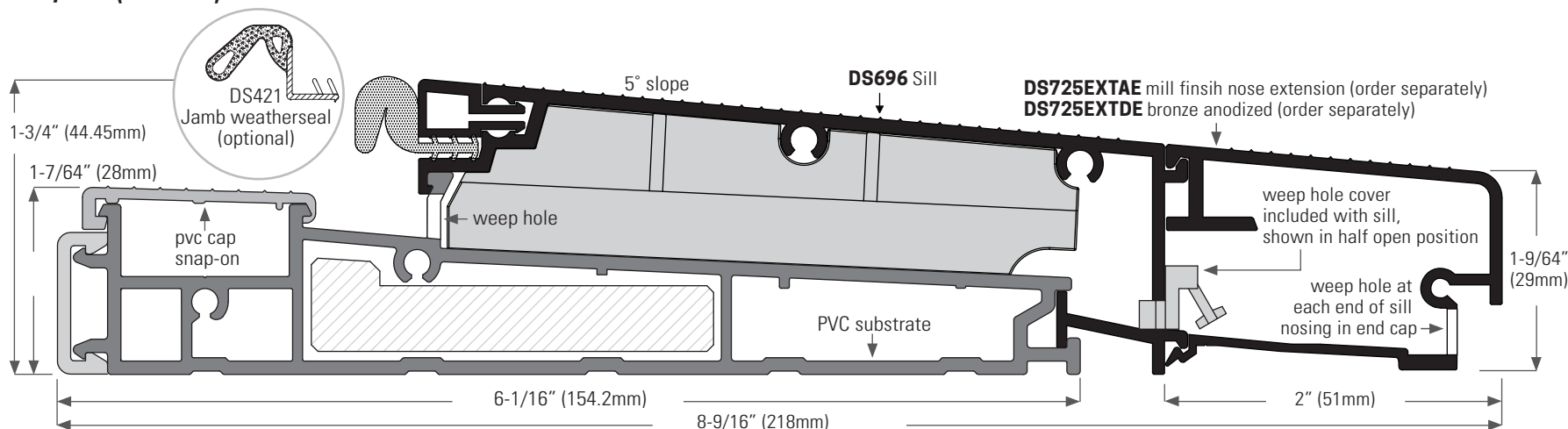
DS725AVBL Mill finish with vinyl caps, black & PVC substrate.

DS725DVT Bronze anodized with vinyl caps, tan & PVC substrate.

DS725DVBL Bronze anodized with vinyl caps, black & PVC substrate.

Warranty void if all sill noses are not secured to all DS1 Storm Sills as shown.

6-9/16" (167mm) Sill + 2" Nose



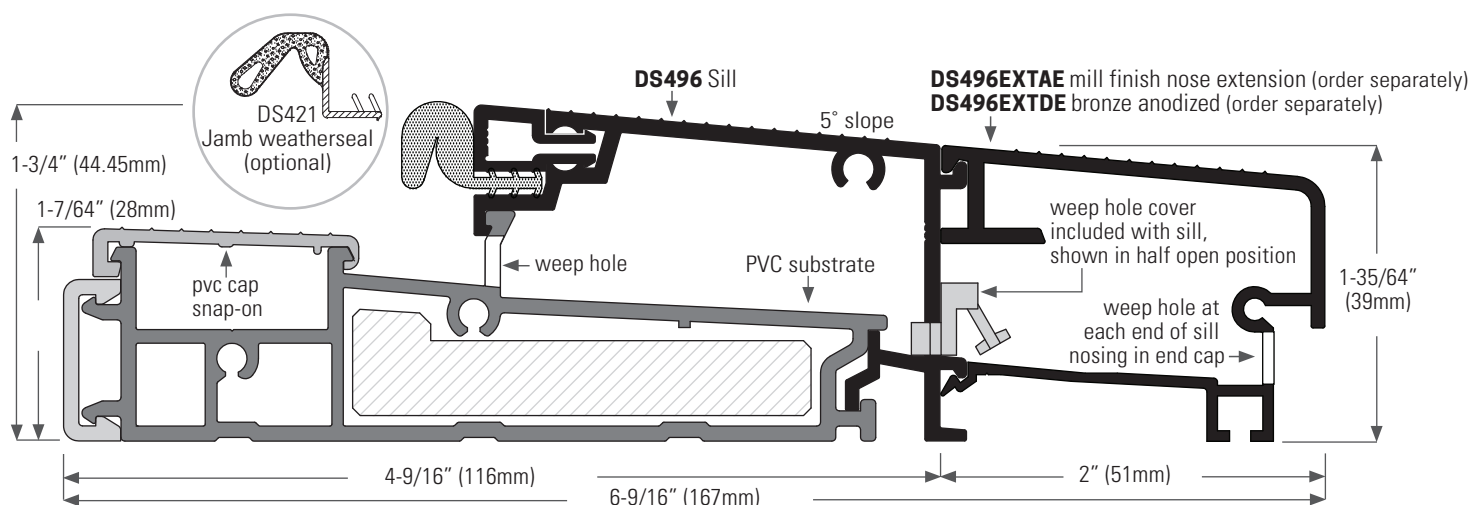
DS696AVT Extruded aluminum sill, mill finish with vinyl caps (interior and top), tan & PVC substrate, 150" (3810mm) length.

DS696AVBL Mill finish with vinyl caps, black & PVC substrate.

DS696DVT Bronze anodized with vinyl caps, tan & PVC substrate.

DS696DVBL Bronze anodized with vinyl caps, black & PVC substrate.

4-9/16" (116mm) Sill + 2" Nose

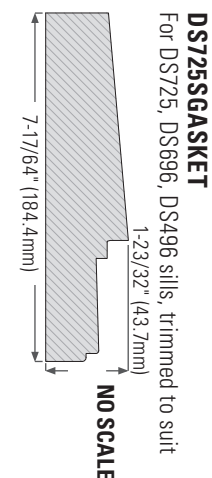


DS496AVT Extruded aluminum sill, mill finish with vinyl caps (interior and top), tan & PVC substrate, 150" (3810mm) length.

DS496AVBL Mill finish with vinyl caps, black & PVC substrate.

DS496DVT Bronze anodized with vinyl caps, tan & PVC substrate.

DS496DVBL Bronze anodized with vinyl caps, black & PVC substrate.



Sill System Testing Was Performed In Accordance With
AAMA / WDMA / CSA 101 / I.S. 2A440-11
NAFS 11 Compliant

A.K. Draft Seal Ltd. will not be liable for defects or damages arising from improper installation, product modification, incorrect application or storage of product.

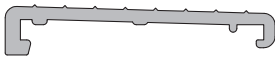
DS1 STORM - SILL SYSTEM, INSWING PRE-HUNG DOOR APPLICATION

When Ordering DS1 Storm - Sill System, ELEVEN (11) Components Are Required To Assemble A Complete Sill:

- | | |
|---|---|
| 1 PVC main cover cap & interior cover cap - included | 7 Sill to jamb sealing gaskets - order separately |
| 2 Main sill assembly (substrate / aluminum) with weep hole covers - included | 8 Head jamb to side jamb gaskets - order separately |
| 3 TPV Foam continuous cornering weatherseal - order separately | 9 Strike plate and cup for double door- order separately |
| 4 Aluminum sill bead - not included order separately | 10 Protective PVC Sill Covers- order separately |
| 5 Aluminum sill nose extensions: 1"(25.4mm), 2"(50.8mm), 3"(76.2mm) order separately | 11 Interior substrate cover cap - included |
| 6 Plastic sill nose extension end caps - order separately | |

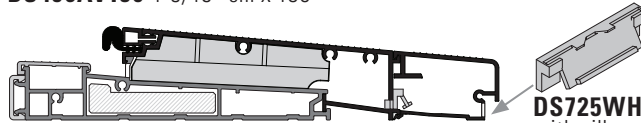
1 Main cover cap pvc (snap-on)

DS725CAPVE150 tan
DS725CAPBLVE150 black
 150" (3810mm) length only



2 Main sill assembly: PVC substrate available in tan only. Aluminum sill available in 2 colours: mill finish (A) & bronze anodized (D)

DS725AV150 7-1/4" sill x 150" or **DS696AV150** 6-9/16" sill x 150" or
DS496AV150 4-9/16" sill x 150"

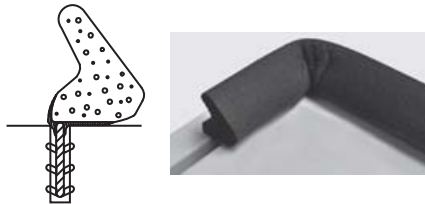


36" = 914mm
 150" = 3810mm

DS725WHC Weep hole cover included with sill

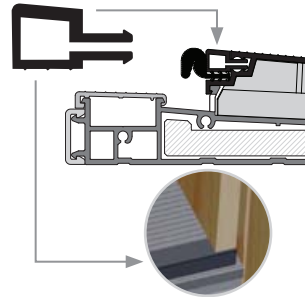
3 Continuous cornering weatherseal (kerf slot inserted)

DS420BL500 black (6 fin)
DS420BEIGE500 beige (6 fin)
 Available in 500 ft (152.4m) roll or
 2 rolls x 500 ft. (152.4m) per carton =
 1,000 ft. (304.8m)

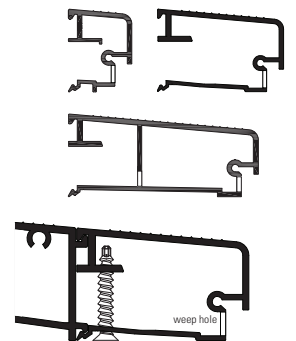


4 Sill bead (snap-in)

DS725BEADAE150
 aluminum mill finish
DS725BEADDE150
 bronze anodized 150"
 (3810mm) length only



5 Sill nose extensions
 (Refer to next page)



Warranty void if all sill noses are not secured to all DS1 Storm Sills as shown.

6 Sill nose extension end caps
DS725ECAPBL

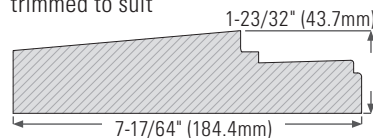
1 x left hand 1 x right hand, black only



screw entry for
 attaching end cap to
 sill nose

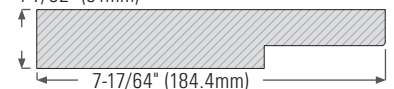
7 Sill to jamb gasket (adhesive both sides) DS725SGASKET

For DS725, DS696, DS496 sills,
 trimmed to suit



8 Head jamb to side jamb gasket
DS725HGASKET

fits up to 7-1/4" (184mm) jamb
DS726HGASKET
 fits up to 10" (254mm) jamb
 1-7/32" (31mm)

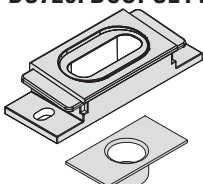


Gaskets may be trimmed to fit all sill sizes of jamb & sill

9 Strike plate and cup

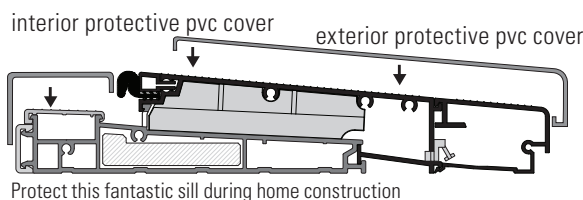
For double door using an astragal

DS725FBCUPSETB Cup for inswing
 or outswing sill, double doors, brown
DS725FBCUPSETT tan
DS725FBCUPSETW white



10 Protective PVC Sill Covers

DS725SPC150 for 7-1/4" (184mm) sill + 2" (51mm) nose
DS696SPC150 for 6-9/16" (167mm) sill + 2" (51mm) nose
DS496SPC150 for 4-9/16" (116mm) sill + 2" (51mm) nose
DS764SPC150 for all sills (covers interior portion of sill)



Protect this fantastic sill during home construction

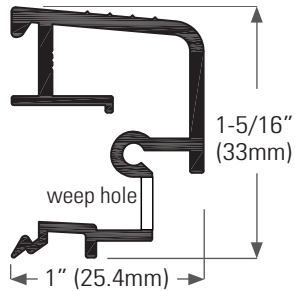
11 Interior Substrate Cover Cap

DS725INTCBLVE150
 black
DS725INTCTVE150
 tan. 150" (3810mm)
 length only



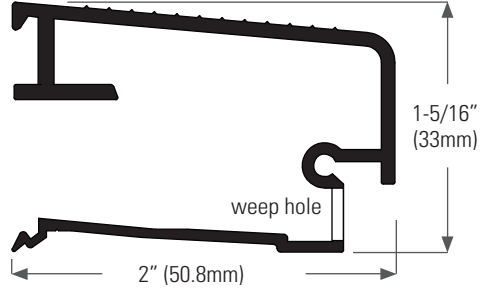
DS1 STORM - SILL SYSTEM, SILL NOSE EXTENSIONS FOR INSWING PRE-HUNG DOOR APPLICATION

Extension For DS696 & DS725



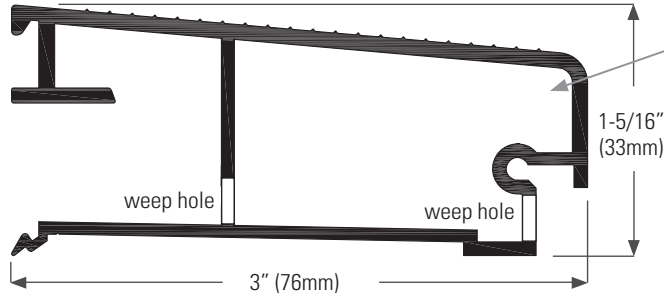
DS725EXT-1AE169 mill finish, 169" (4293mm) length
DS725EXT-1DE169 bronze anodized, 169" (4293mm) length

Extension For DS696 & DS725

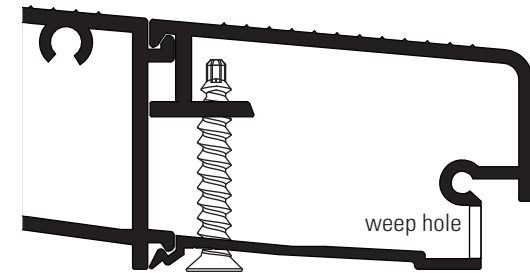
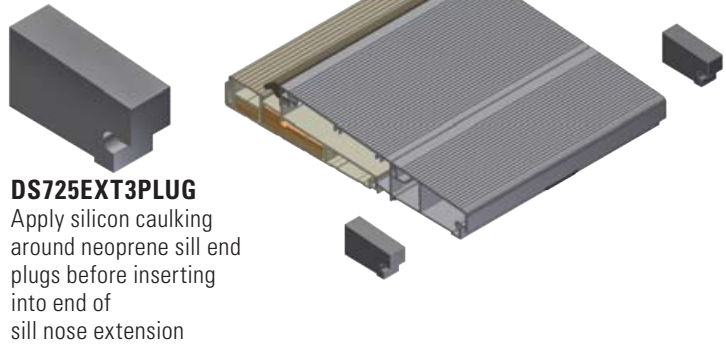


DS725EXTAE169 mill finish, 169" (4293mm) length
DS725EXTDE169 bronze anodized, 169" (4293mm) length

Extension For DS696 & DS725

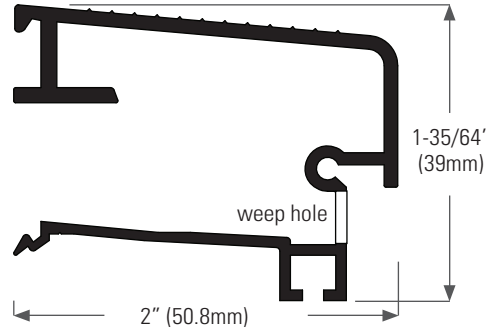


DS725EXT-3A169 mill finish, 169" (4293mm) length
DS725EXT-3D169 bronze anodized, 169" (4293mm) length
 When using 3" extension with DS725 or DS696 use DS850SGASKET



Warranty void if all sill noses are not secured to all DS1 Storm sills as shown.

Extension For DS496

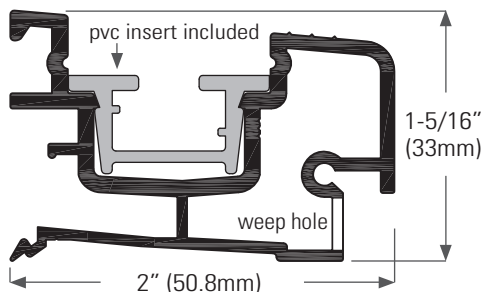


DS496EXTAE169 mill finish, 169" (4293mm)
DS496EXTDE169 bronze anodized, 169" (4293mm)

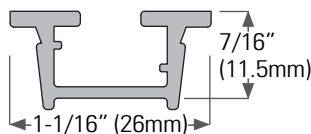
Weep hole cover for sill extension



Sill Nose Extension For DS696 & DS725 To Accommodate The DSF1 Accordion Pleated Hideaway Insect Screen

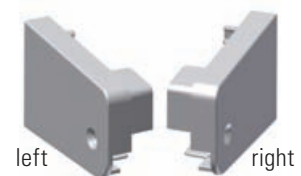


DS200EXTAE169 mill finish, 169" (4293mm) length
DS200EXTDE169 bronze anodized, 169" (4293mm) length



DS200BLVE169 Replacement insert for DS200EXT nose extension, PVC black only, 169" (4293mm) length

End Caps For Sill Nose Extensions

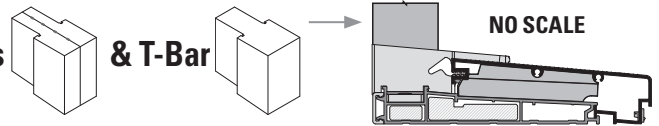


DS725ECAPBL
 Fits DS725EXTAE169 and DS496EXTAE169

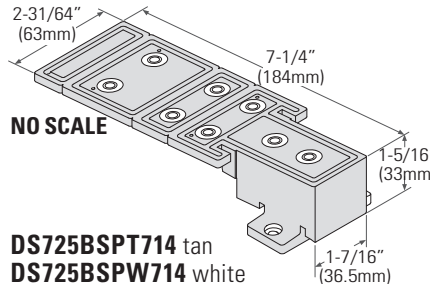
DS1 STORM - SILL SYSTEM, INSWING PRE-HUNG DOOR APPLICATION

Base Support Platforms For Back To Back Jamb Mullions

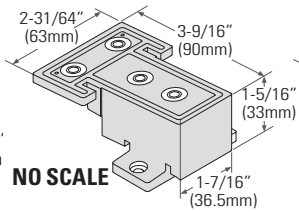
(Fits all DS1 Storm Sills, Inswing Applications)



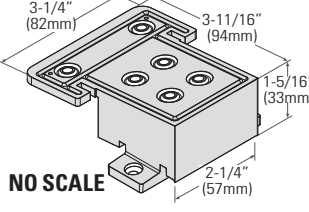
PLEASE NOTE: Refer to DS1 Storm - Sill System Assembly Manual for proper caulking procedure when attaching platforms to sill and T-Bar



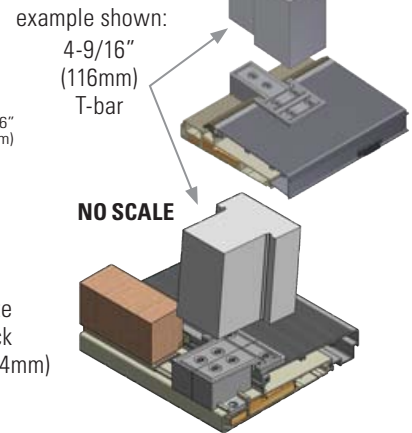
DS725BSPT714 tan
DS725BSPW714 white
DS725BSPBL714 black
 for 7-1/4" (184mm), 6-9/16" (167mm), 4-9/16" (116mm) back to back jamb mullions



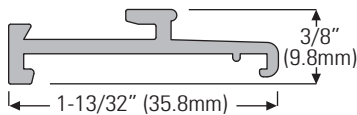
DS725BSPTTBAR tan
DS725BSPWTBAR white
DS725BSPBLTBAR black
 For standard T-bar



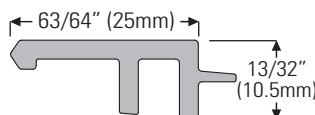
DS725BSPT31116 tan
DS725BSPW31116 white
DS725BSPBL31116 black
 For large T-bar 3-11/16" (94mm) depth x 3-1/4" (83mm)



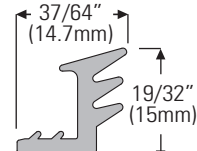
Sidelite Glazing Components



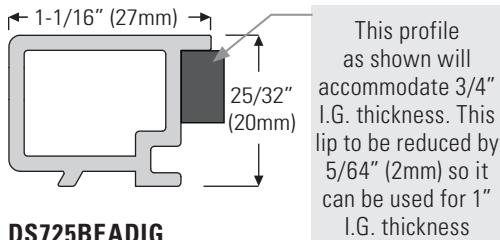
DS725CAPSL
 Bottom sidelite cover cap pvc, 150" (3810mm) length only.
 Available in tan (TVE), & black (BLVE)



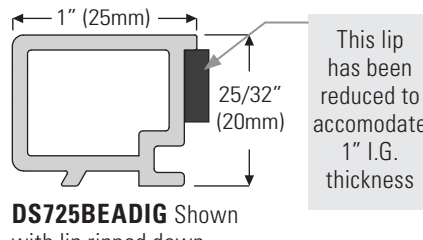
DS725GBLOCK3
 Sidelite support block pvc, 3" (76mm) piece



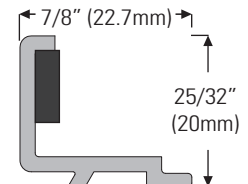
DS725SLGG500BL 500 ft. (152.4m) roll
DS725SLGG100BL 100 ft. (30.4m) roll
 Exterior glazing gasket, black only



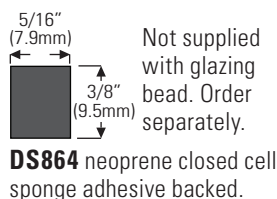
DS725BEADIG
 Interior bottom snap-in block pvc for 3/4" sidelite I.G. units, 150" (3810mm) length only.
 Available in tan (TVE) & black (BLVE)



DS725BEADIG Shown with lip ripped down.



DS725BEAD175
 Interior bottom snap-in block pvc for 1-3/4" sidelite panel, 150" (3810mm) length only. Available in tan (TVE) & black (BLVE)

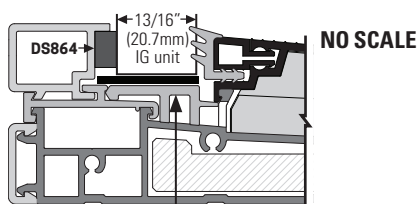


DS864 neoprene closed cell sponge adhesive backed.

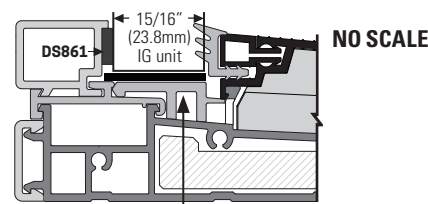


DS861 neoprene closed cell sponge adhesive backed

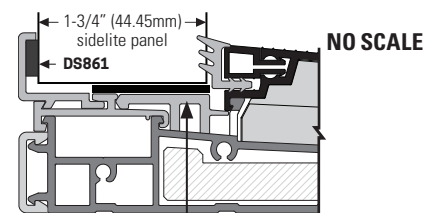
DIRECT GLAZING FOR 3/4" SIDELITE I.G. UNIT
 (Actual: 4mm, 12.7mm spacer bar, 4mm)



DIRECT GLAZING FOR 1" SIDELITE I.G. UNIT
 (Actual: 4mm, 15.8mm spacer bar, 4mm)

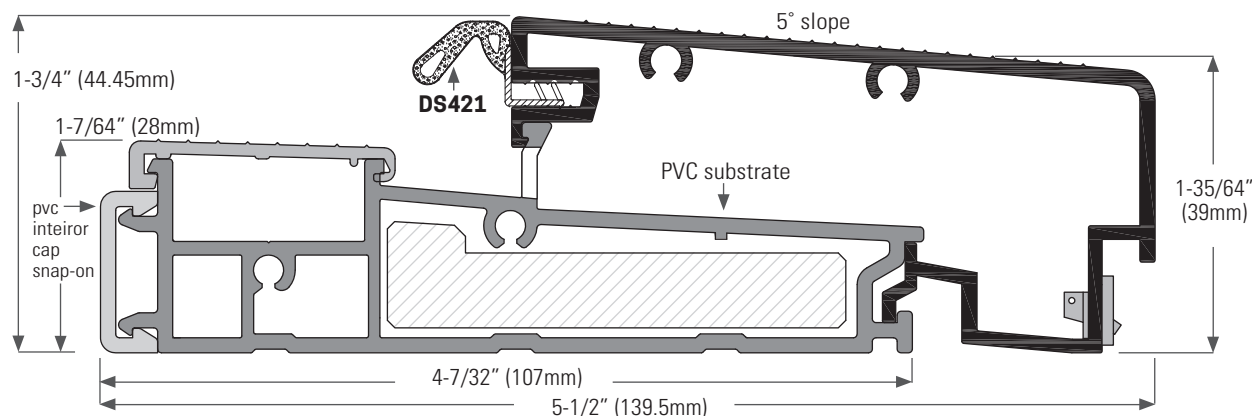


ASSEMBLY FOR 1-3/4" (44.45MM) SIDELITE PANEL



DS725GBLOCK3 PVC sidelite support block is not a continuous profile. It is supplied in 3" (76mm) pieces & support each end of the sidelite panel.

5-1/2" (140mm) Sill: Second Generation One piece sill, no detachable nose extension



DS550AVT150 Extruded aluminum sill, mill finish, vinyl caps (interior and top) tan & PVC substrate, 5-1/2" x 150"

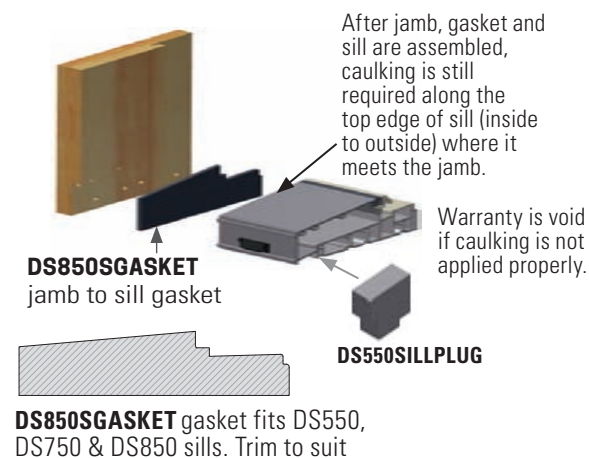
DS550AVBL150 Mill finish with vinyl caps, black & PVC substrate, 5-1/2" x 150"

DS550AOAK150 Mill finish with oak caps & PVC substrate, 5-1/2" x 150"

DS550DVT150 Bronze anodized with vinyl caps tan & PVC substrate, 5-1/2" x 150"

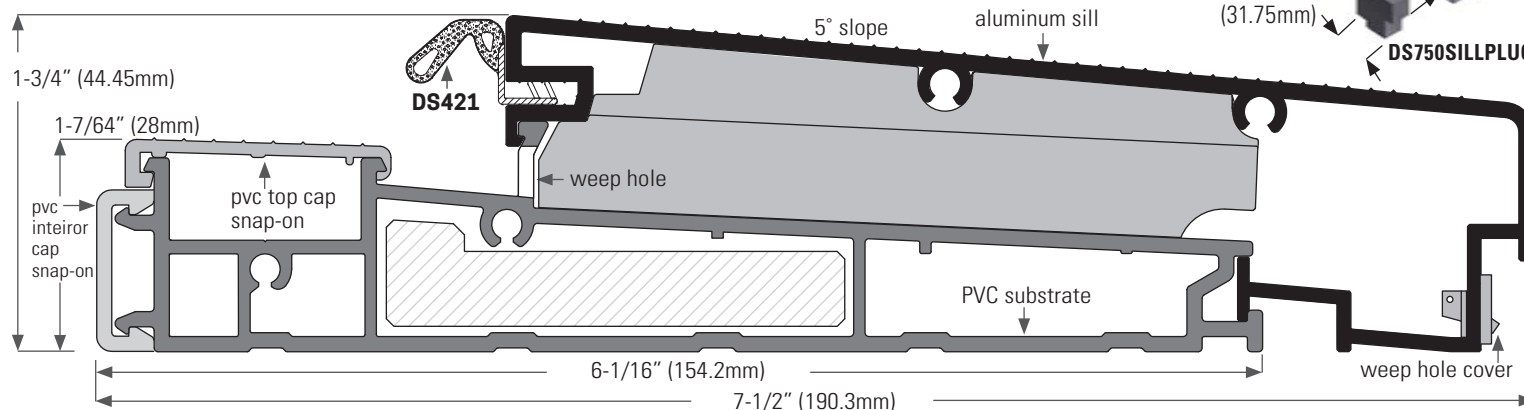
DS550DVBL150 Bronze anodized with vinyl caps black & PVC substrate, 5-1/2" x 150"

DS550DOAK150 Bronze anodized with oak caps & PVC substrate, 5-1/2" x 150"



DS850SGASKET gasket fits DS550, DS750 & DS850 sills. Trim to suit

7-1/2" (190.3mm) Sill: Second Generation One piece sill, no detachable nose extension



DS750AVT150 Extruded aluminum sill, mill finish with vinyl caps (interior and top) tan & PVC substrate, 7-1/2" x 150"

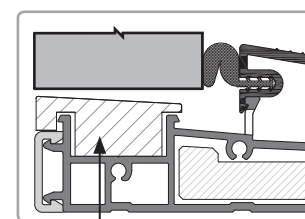
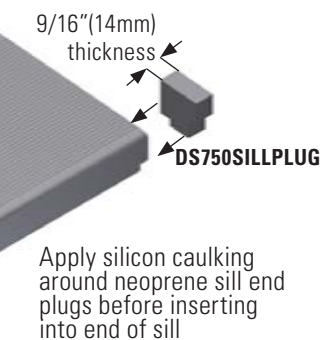
DS750AVBL150 Mill finish with vinyl caps black & PVC substrate, 7-1/2" x 150"

DS750DVT150 Bronze anodized with vinyl caps tan & PVC substrate, 7-1/2" x 150"

DS750DVBL150 Bronze anodized with vinyl caps black & PVC substrate, 7-1/2" x 150"

DS750AOAK150 Mill finish with oak caps & PVC substrate, 7-1/2" x 150"

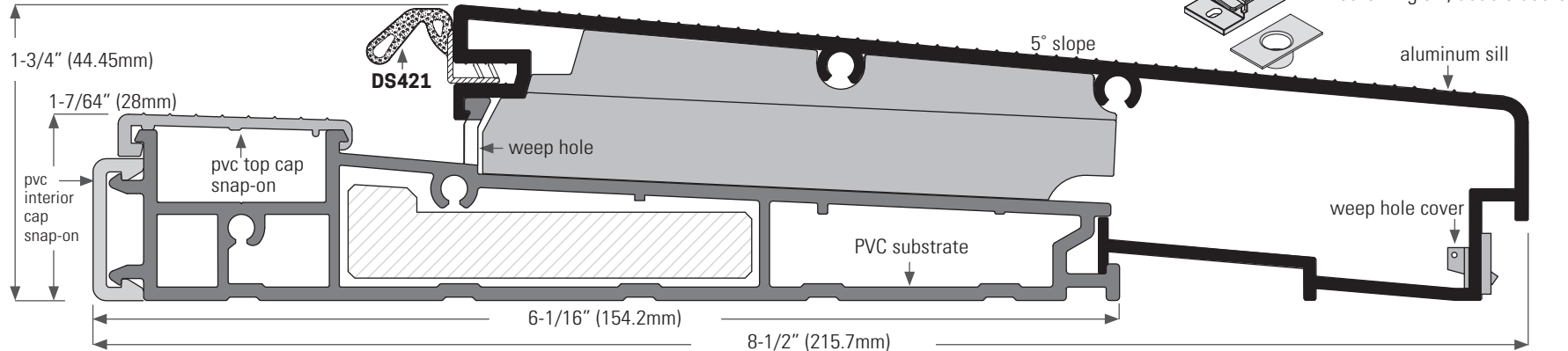
DS750DOAK150 Bronze anodized with oak caps & PVC substrate, 7-1/2" x 150"



DS7250AKE150
Oak top

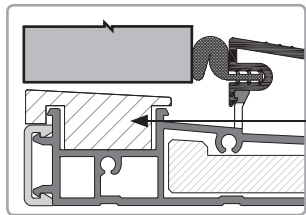
A.K. Draft Seal Ltd. will not be liable for defects or damages arising from improper installation, product modification, incorrect application or storage of product.

8-1/2" (215.7mm) Sill: Second Generation One piece sill, no detachable nose extension



- DS850AVT150** Mill finish, vinyl caps (interior and top) tan, 8-1/2" x 150"
- DS850AVBL150** Mill finish with vinyl caps black, 8-1/2" x 150"
- DS850DVT150** Bronze anodized with vinyl caps tan, 8-1/2" x 150"
- DS850DVBL150** Bronze anodized with vinyl caps black, 8-1/2" x 150"

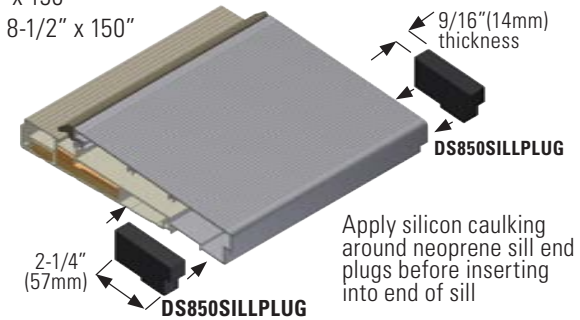
- DS850AOAK150** Mill finish with oak caps, 8-1/2" x 150"
- DS850DOAK150** Bronze anodized with oak caps, 8-1/2" x 150"



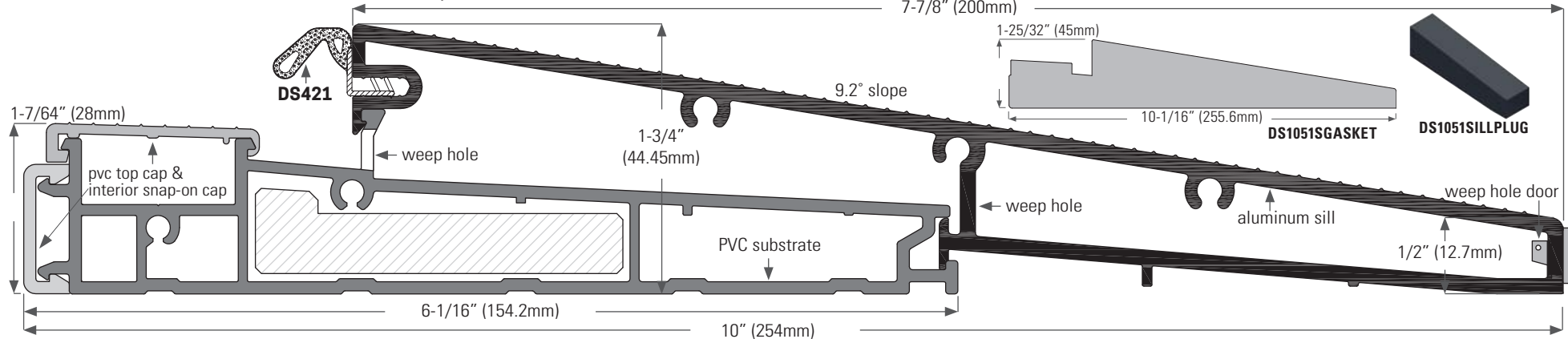
DS725OAKE150
Oak top



DS850SGASKET gasket fits DS550, DS750 & DS850 sills. Trim to suit



10" (254mm) Sill: Second Generation One piece sill, no detachable nose extension

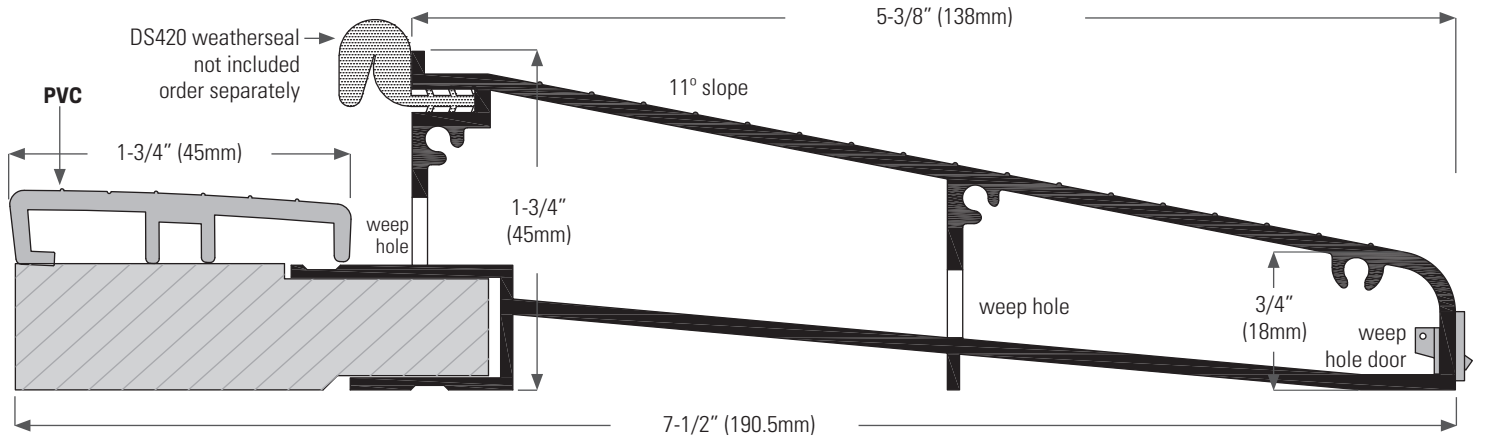


- DS1051AVT150** Mill finish with vinyl caps (interior and top) tan, 10" (254mm) x 150" (3810mm)
- DS1051AVBL150** Mill finish with vinyl caps black
- DS1051DVT150** Bronze anodized with vinyl caps tan
- DS1051DVBL150** Bronze anodized with vinyl caps black

- DS1051AOAK150** Mill finish, oak caps, 10" (254mm) x 150" (3810mm)
- DS1051DOAK150** Bronze anodized, oak caps, 10" (254mm) x 150" (3810mm)

NEW INSWING SILLS, PRE-HUNG DOOR APPLICATION

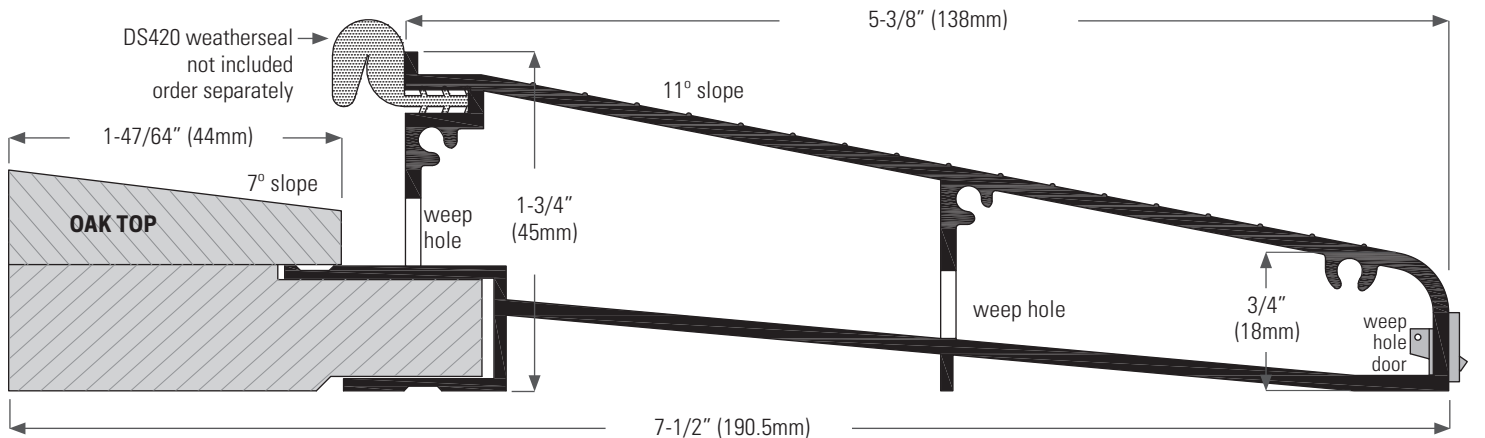
TESTED TO NAFS



- DS7500AVT36316** Extruded alum sill, mill finish w/ fixed vinyl cap, tan. Length: 36-3/16" (919mm)
- DS7500AVT150** Mill finish with tan cap. Length: 150" (3810mm)
- DS7500AVBL36316** Bronze anodized with black cap. Length: 36-3/16" (919mm)
- DS7500AVBL150** Mill finish with black cap. Length: 150" (3810mm)
- DS7500DVL150** Bronze anodized with black cap. Length: 150" (3810mm)



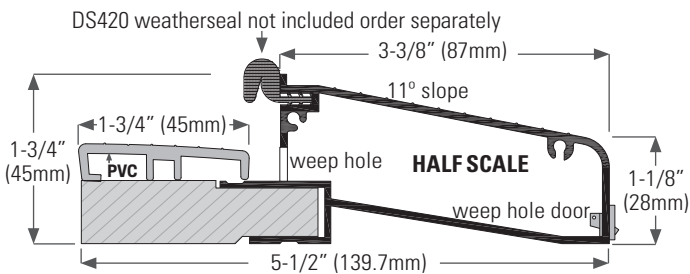
- DS7500SGASKETR** Sill end gasket, right, for DS7500 Sill
- DS7500SGASKETL** Sill end gasket, left, for DS7500 Sill



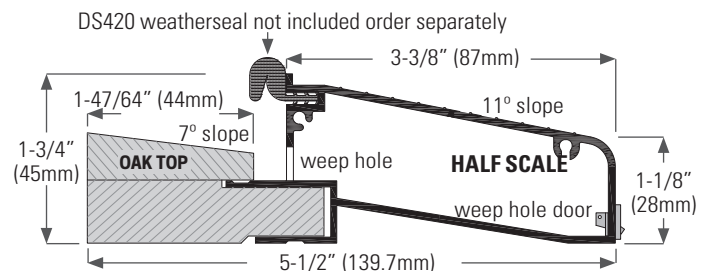
- DS7500AOK36316** Extruded aluminum sill, mill finish with oak cap, tan. Length available: 36-3/16" (919mm)
- DS7500AOK150** Mill finish with oak cap, tan. Length available: 150" (3810mm)
- DS7500DOAK150** Bronze anodized with oak cap, tan. Length available: 150" (3810mm)



- DS5500SGASKETR** Sill end gasket, right, for DS5500 Sill
- DS5500SGASKETL** Sill end gasket, left, for DS5500 Sill

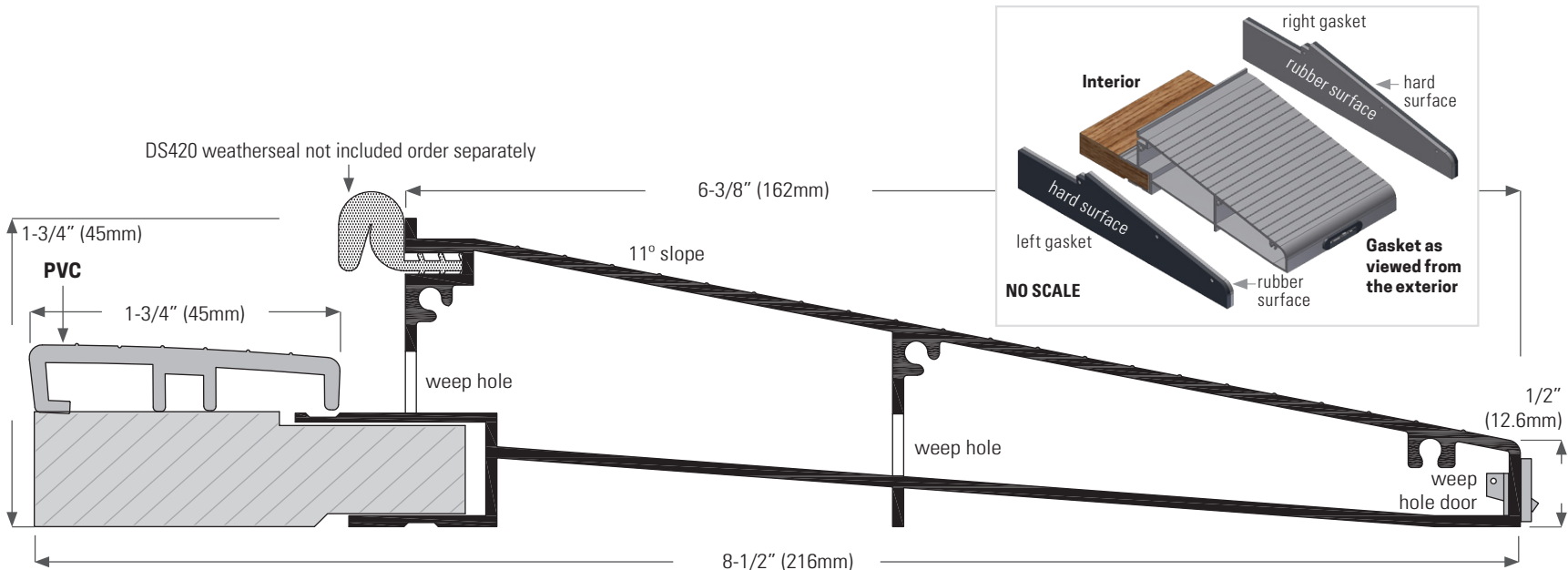


- DS5500AVT36316** Alum sill, w/vinyl cap, tan. 36-3/16" (919mm)
- DS5500AVT150** Alum sill, w/vinyl cap, tan. 150" (3810mm)
- DS5500AVBL36316** Bronze anod w/vinyl cap, blk. 36-3/16" (919mm)
- DS5500AVBL150** Alum sill w/vinyl cap, black. 150" (3810mm)
- DS5500DVL150** Bronze anod w/vinyl cap, blk. 150" (3810mm)

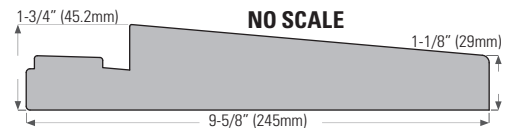


- DS5500AOK36316** Alum sill, w/oak cap. 36-3/16" (919mm)
- DS5500AOK150** Alum sill, w/oak cap. 50" (3810mm)
- DS5500DOAK150** Bronze anodized with oak cap. 150" (3810mm)

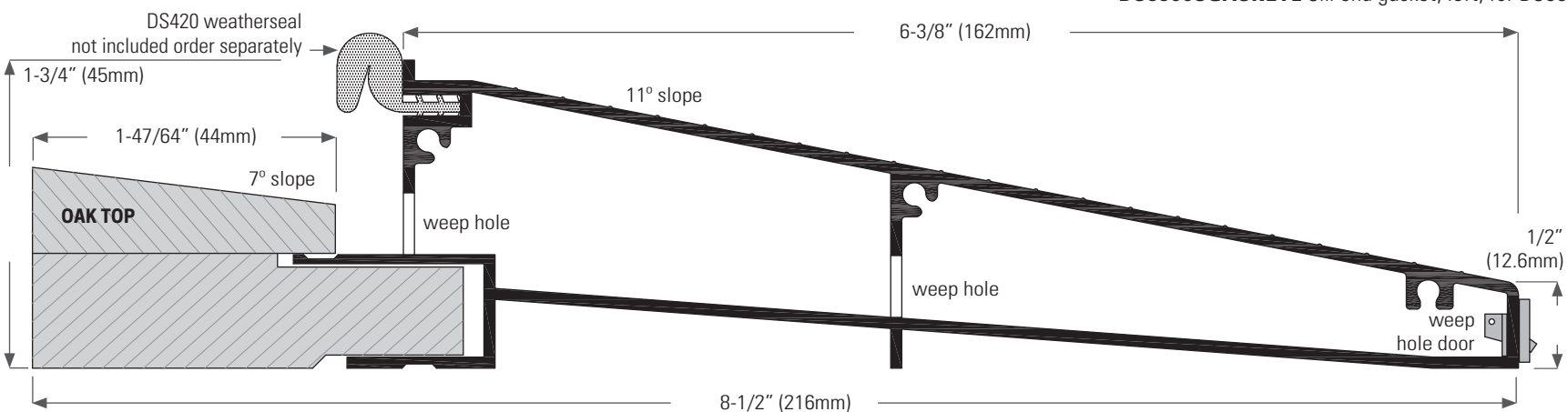
For 7-1/4" (184mm) wall



- DS8500AVT36316** Extruded aluminum sill, mill finish with fixed vinyl cap, tan. Length: 36-3/16" (919mm)
DS8500AVT150 Mill finish with tan cap. Length: 150" (3810mm)
DS8500AVBL36316 Bronze anodized with black cap. Length: 36-3/16" (919mm)
DS8500AVBL150 Mill finish with black cap. Length: 150" (3810mm)
DS8500DVB150 Bronze anodized with black cap. Length: 150" (3810mm)

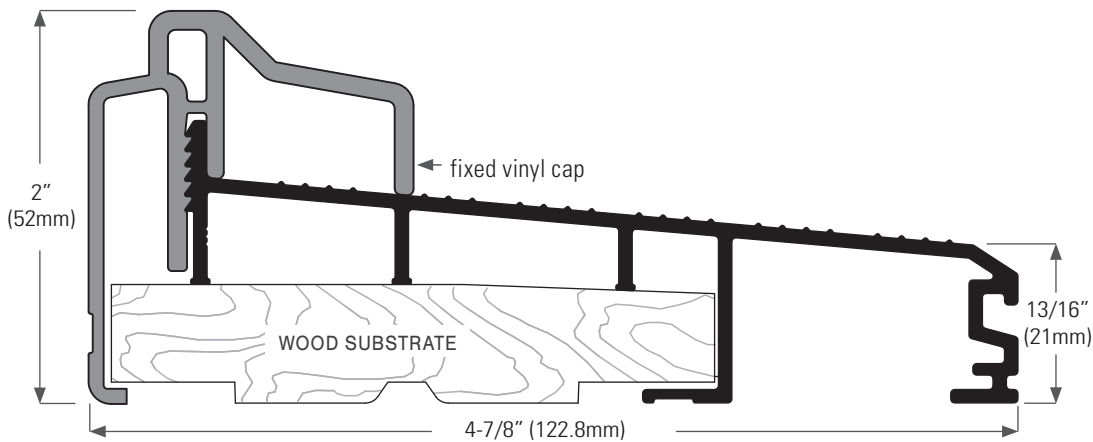


- DS8500SGASKETR** Sill end gasket, right, for DS8500 Sill
DS8500SGASKETL Sill end gasket, left, for DS8500 Sill



- DS8500AOK36316** Extruded aluminum sill, mill finish with oak cap, tan. Length available: 36-3/16" (919mm)
DS8500AOK150 Mill finish with oak top, tan. Length available: 150" (3810mm)
DS8500DOAK150 Bronze anodized with oak top, tan. Length available: 150" (3810mm)

INSWING SILL PRE-HUNG DOOR APPLICATIONS



DS458AVBL Extruded aluminum sill, mill finish with wood substrate & fixed vinyl cap, black

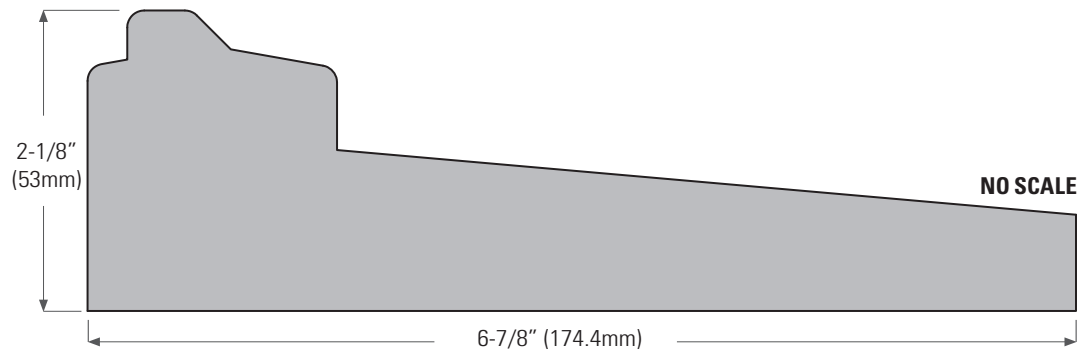
DS458AVT Mill finish with wood substrate & tan cap

DS458AVW Mill finish with wood substrate & white cap

DS458DVBL Bronze anodized with black cap

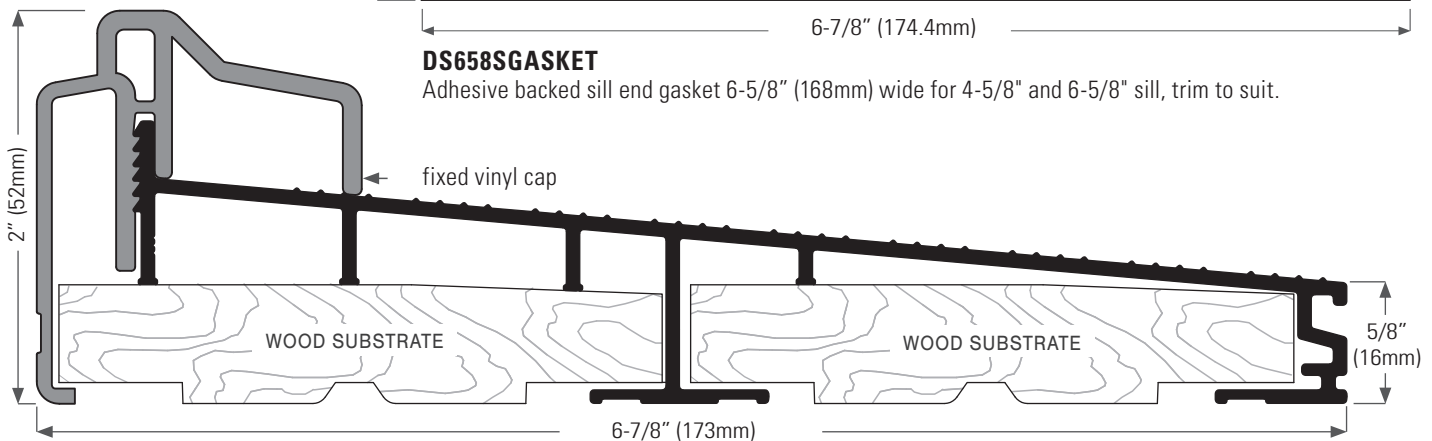
DS458DVT Bronze anodized with tan cap

DS458DVW Bronze anodized with white cap



DS658SGASKET

Adhesive backed sill end gasket 6-5/8" (168mm) wide for 4-5/8" and 6-5/8" sill, trim to suit.



DS658AVBL Extruded aluminum mill finish with wood substrate & fixed vinyl cap, black

DS658AVT Mill finish with wood substrate & tan cap

DS658AVW Mill finish wood substrate & with white cap

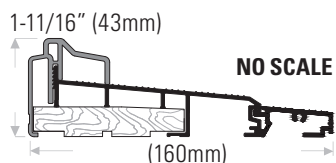
DS658DVBL Bronze anodized with black cap

DS658DVT Bronze anodized with tan cap

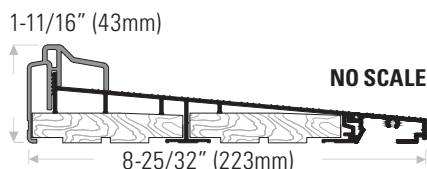
DS658DVW Bronze anodized with white cap

INSWING SILL PRE-HUNG DOOR APPLICATIONS

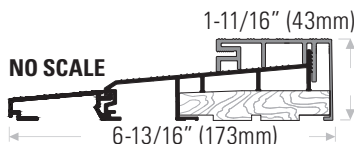
Sill Extensions for DS458, DS658, DS457 & DS657, DS814, DS1001, DS1012, DS1115, DS1201, DS1212, DS1312



DS458 Sill shown with DS1112, 1-1/2" (38mm) extension

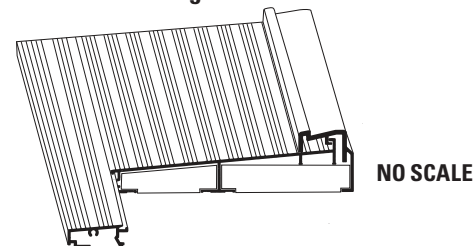


DS658 Sill shown with DS1112, 1-1/2" (38mm) extension



DS457 Sill shown with DS1122, 2" (51mm) extension

Adding Sill Horns has now been made easy: No more notching.

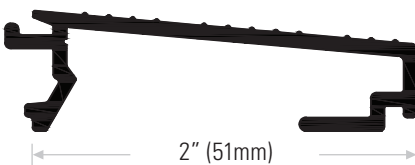


Sill extension eliminates the time consuming notching on regular sill. Snap & screw sill extension to DS459 or DS659. You choose the length of the sill horns.



DS1112A150 Extruded aluminum mill finish. Length available: 150" (3810mm) only

DS1112D150 Bronze anodized



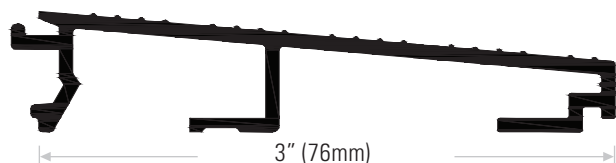
DS1122A150 Extruded aluminum mill finish. Length available: 150" (3810mm) only

DS1122D150 Bronze anodized



DS1128A150 Extruded aluminum mill finish. Length available: 150" (3810mm) only

DS11285D150 Bronze anodized



DS1113A150 Extruded aluminum mill finish. Length available: 150" (3810mm) only

DS1113D150 Bronze anodized



DS1135A150 Extruded aluminum mill finish. Length available: 150" (3810mm) only

DS1135D150 Bronze anodized



DS1114A150 Extruded aluminum mill finish. Length available: 150" (3810mm) only

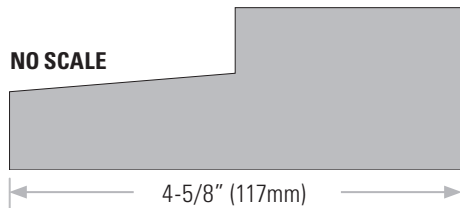
DS1114D150 Bronze anodized



DS1115A150 Extruded aluminum mill finish. Length available: 150" (3810mm) only

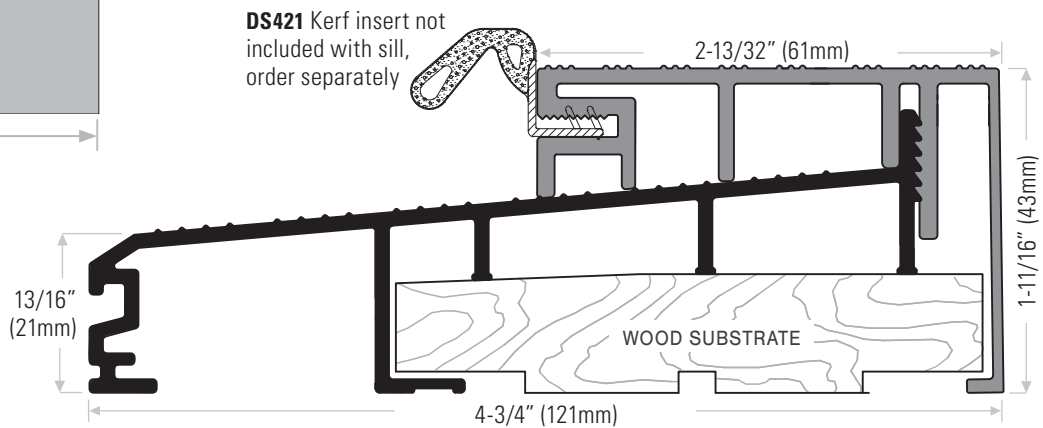
DS1115D150 Bronze anodized

OUTSWING SILL, PRE-HUNG DOOR APPLICATIONS



DS457GASKET

Adhesive backed sill end gasket
4-5/8" (117mm) wide for DS457 sill



DS457AVW Extruded aluminum sill, mill finish with interior fixed vinyl cap, white

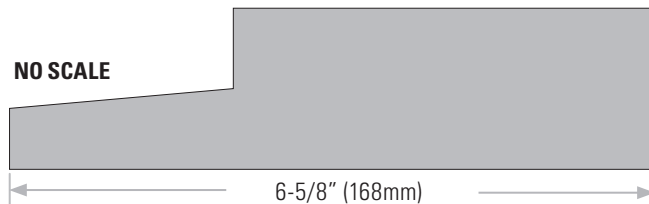
DS457AVT Mill finish with tan cap

DS457AVBL Mill finish with black cap

DS457DVW Bronze anodized with white cap

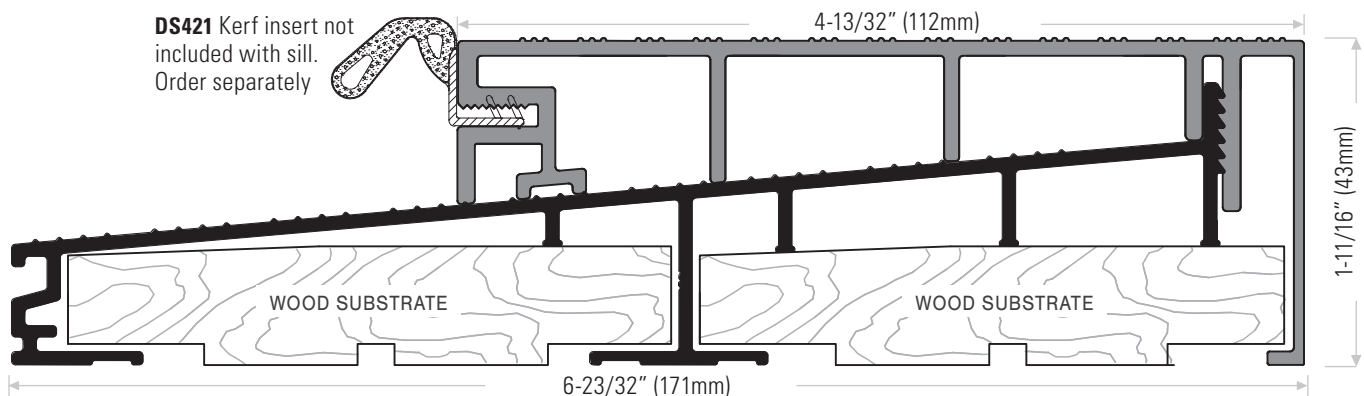
DS457DVT Bronze anodized with tan cap

DS457DVBL Bronze anodized with black cap



DS657GASKET

Adhesive backed sill end gasket 6-5/8" (168mm) wide for DS657 sill



DS657AVW Extruded aluminum sill, mill finish with interior fixed vinyl cap, white

DS657AVT Mill finish with tan cap

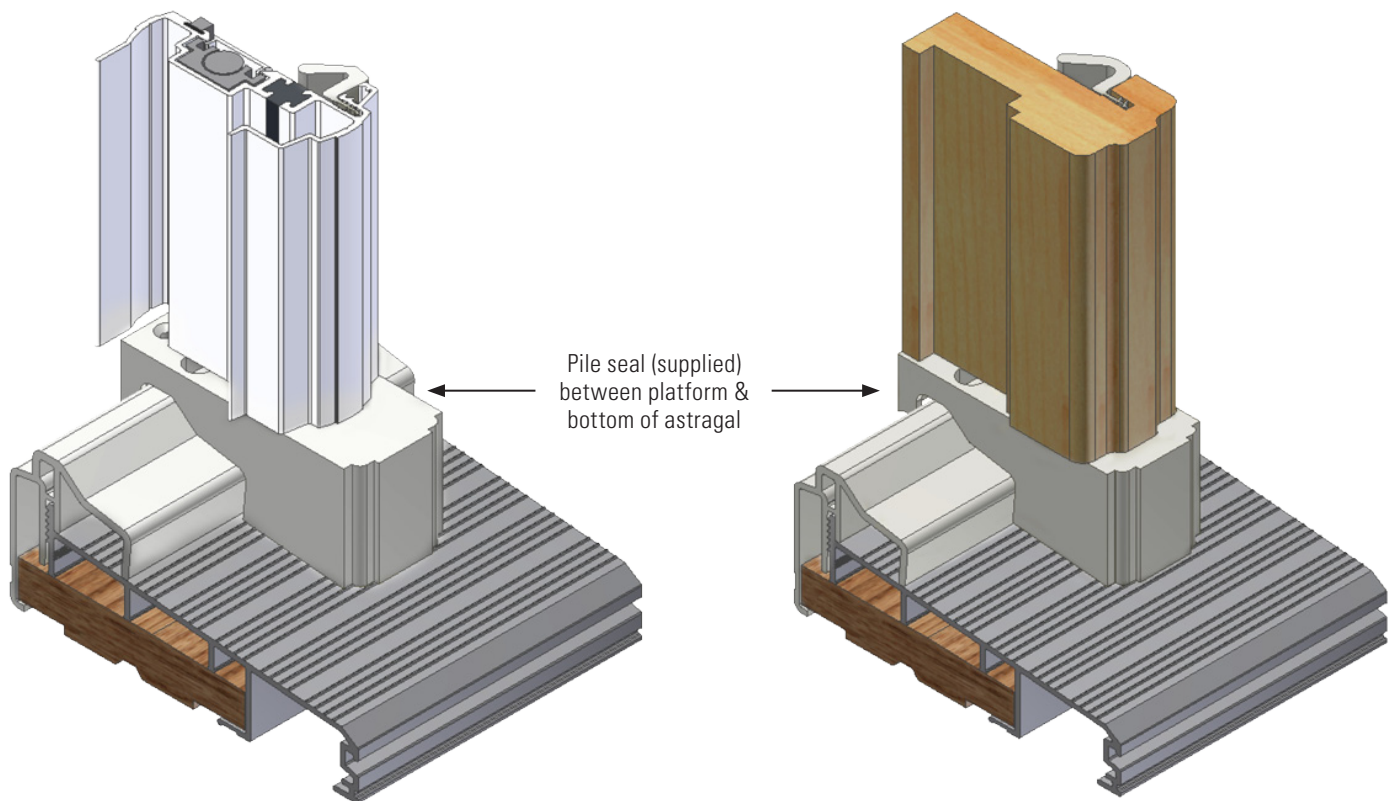
DS657AVBL Mill finish with black cap

DS657DVW Bronze anodized with white cap

DS657DVT Bronze anodized with tan cap

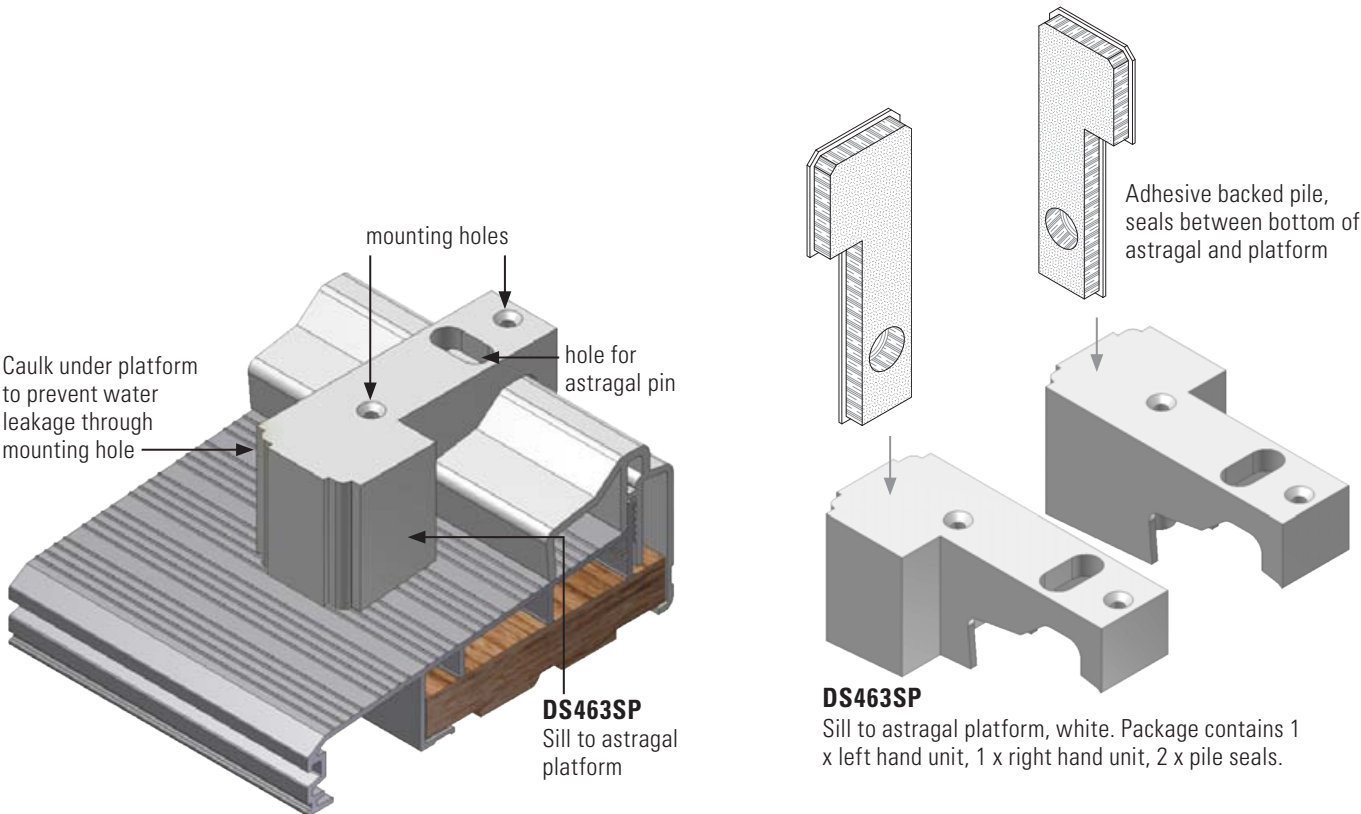
DS657DVBL Bronze anodized with black cap

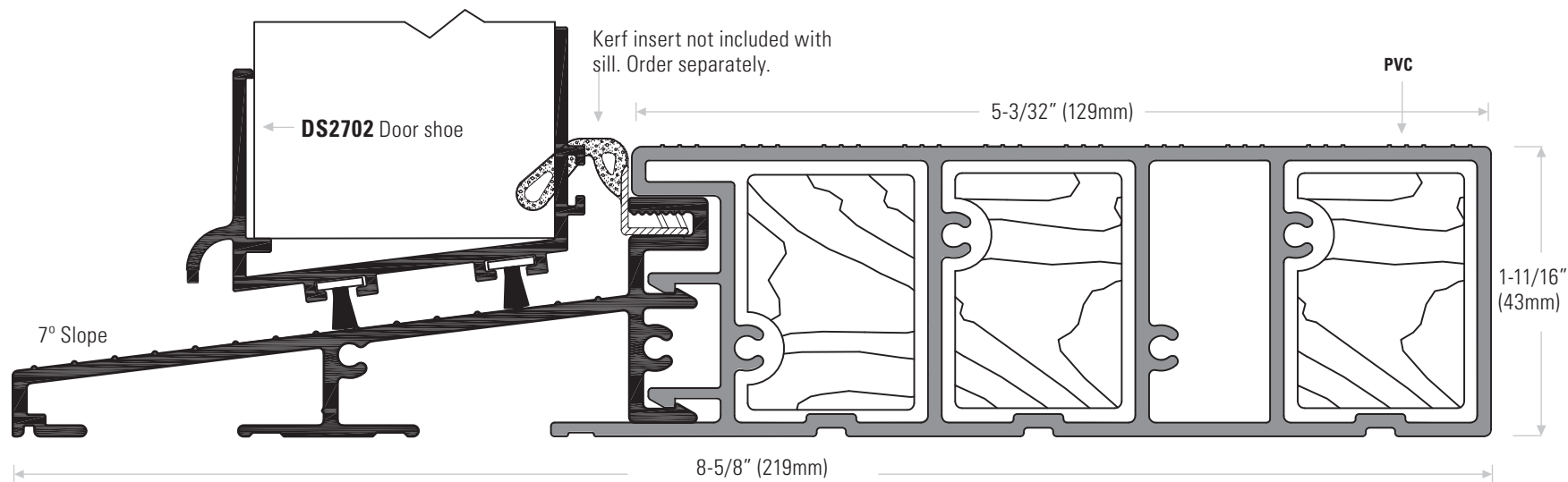
SILL PLATFORM & SEAL FOR DS458 & DS658 SILLS



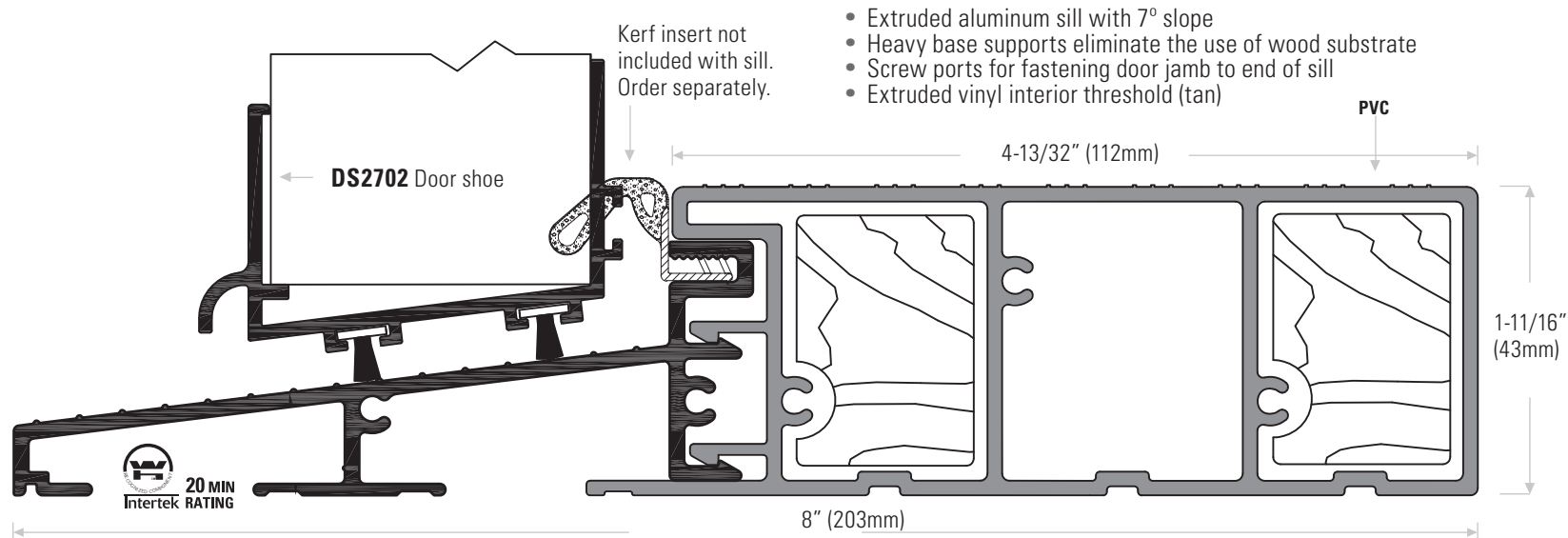
DS346/348 SERIES Aluminum astragal

DS191 SERIES Wood astragal



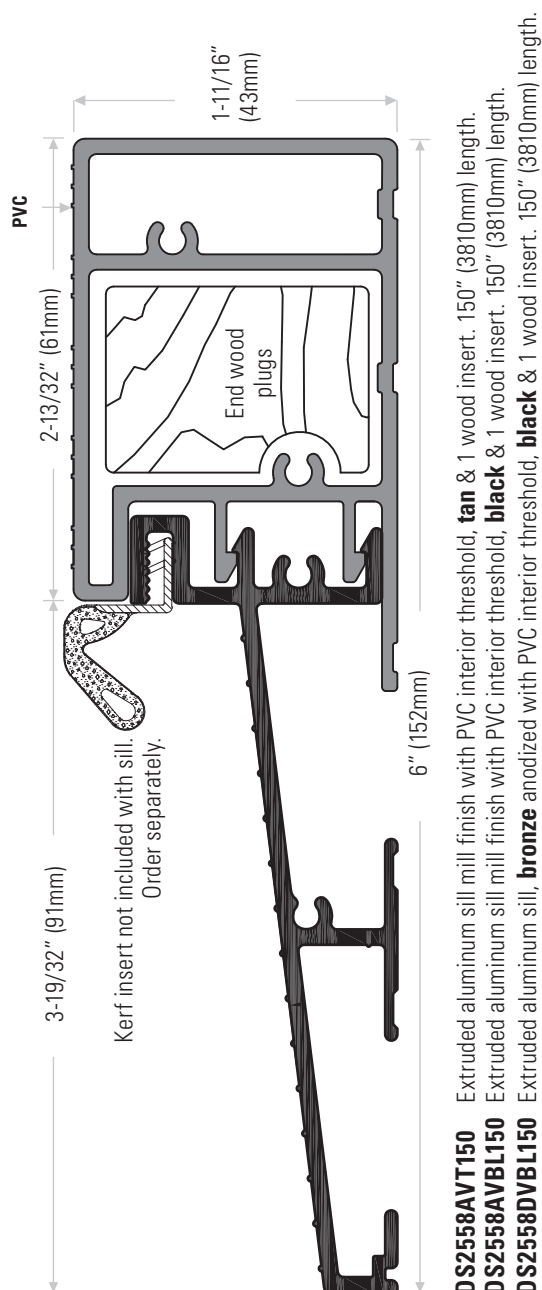


- DS2858AVT150** Extruded aluminum sill mill finish with PVC interior threshold, **tan** & 3 wood inserts. 150" (3810mm) length.
- DS2858AVBL150** Extruded aluminum sill mill finish with PVC interior threshold, **black** & 1 wood insert. 150" (3810mm) length.
- DS2858DVBL150** Extruded aluminum sill, **bronze** anodized with PVC interior threshold, **black** & 3 wood inserts. 150" (3810mm) length.



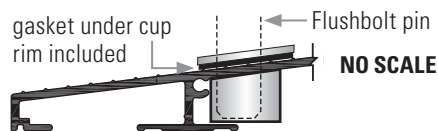
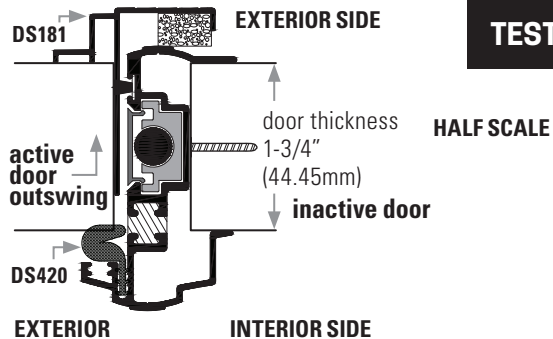
- DS2758AVT150** Extruded aluminum sill mill finish with PVC interior threshold, **tan** & 2 wood inserts. 150" (3810mm) length.
- DS2758AVBL150** Extruded aluminum sill mill finish with PVC interior threshold, **black** & 1 wood insert. 150" (3810mm) length.
- DS2758DVBL150** Extruded aluminum sill, **bronze** anodized with PVC interior threshold, **black** & 2 wood inserts. 150" (3810mm) length.

OUTSWING SILL, MILLENNIUM SERIES, PRE-HUNG DOOR APPLICATION



Outswing Sill (DS2758AVT) Tested with DS347N / DS181 Series (Thermally Broken) Astragal

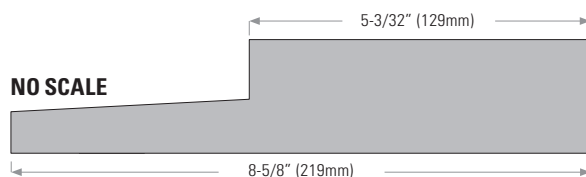
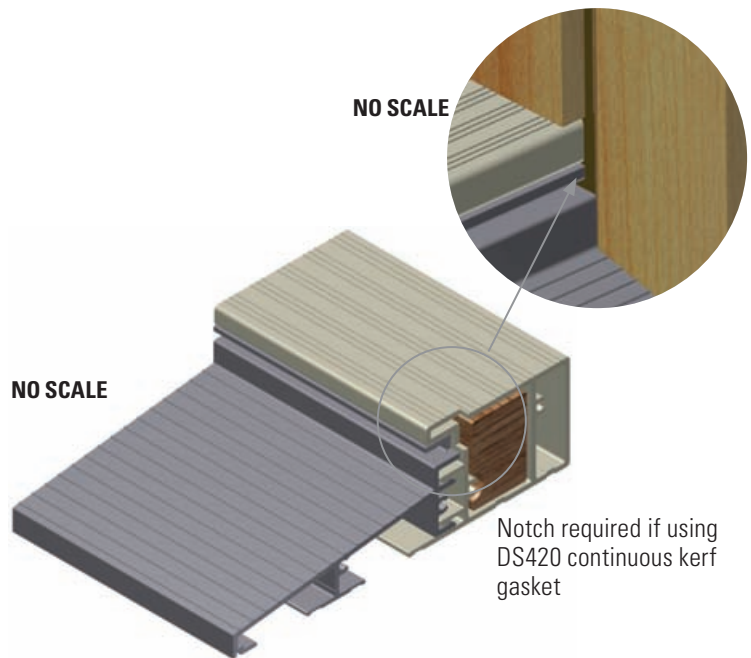
TESTED TO NAFS



DS2636 Flushbolt cup for DS2858, DS2758, DS2558

DS2637 Gasket for DS2636 cup, fits under rim

Sills DS2858, DS2758, DS2558 require notching (by prehanger) for the DS420 continuous cornering weatherseal



DS2858GASKET

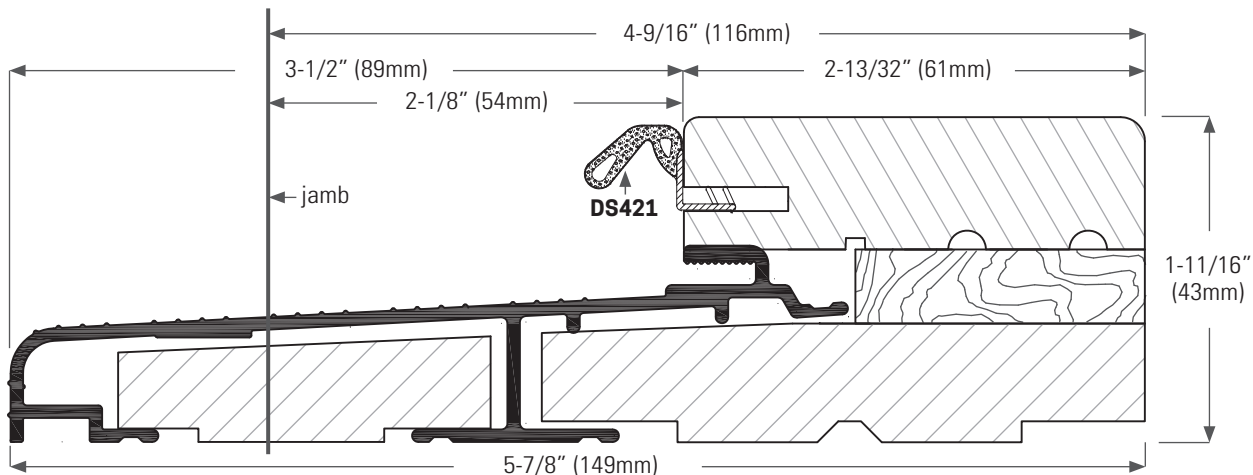
Sill to jamb gasket, adhesive both sides. Peel tape off both sides of gasket before assembly. Gasket may be trimmed to fit all sills on this page. Use with DS2558, DS2758, DS2858AVT, DS2578, DS2778 & DS28580AK.

- » Extruded aluminum sill with 5° slope
- » Oak interior threshold
- » Kerf inserted continuous cornering weatherseal (DS420)
- » **not included** with sills. **Order separately**
- » Single or double door application

Sills **DS2858**, **DS2758**, **DS2558** require notching (by prehanger) for the DS420 continuous cornering weatherseal

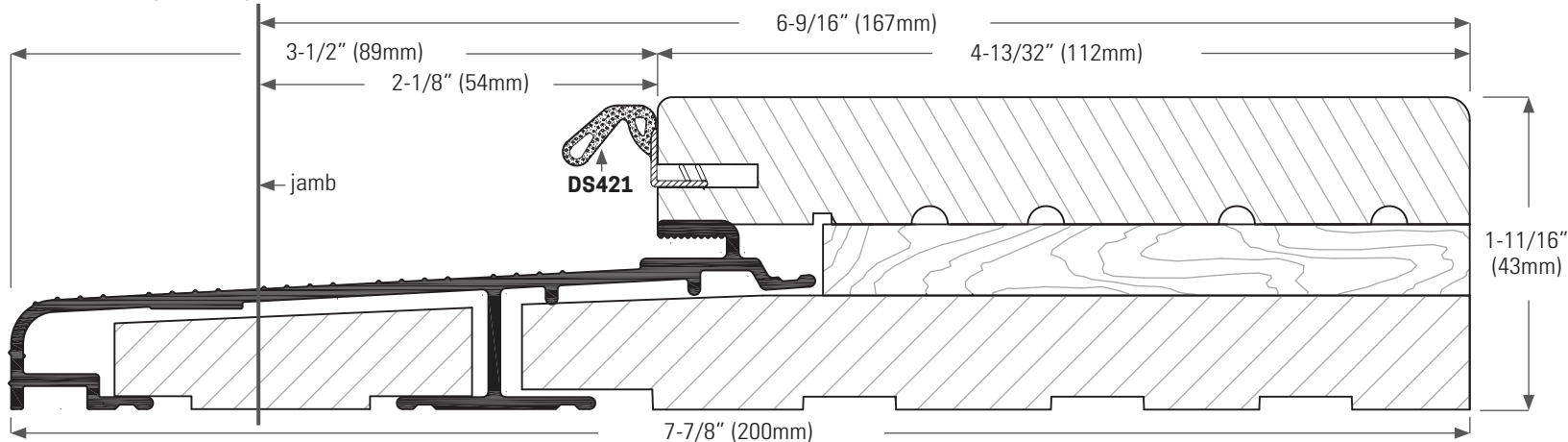
Sill System Testing Was Performed In Accordance With
AAMA / WDMA / CSA 101 / I.S. 2A440-11
NAFS 11 Compliant

For 4-9/16" (116mm) Jamb

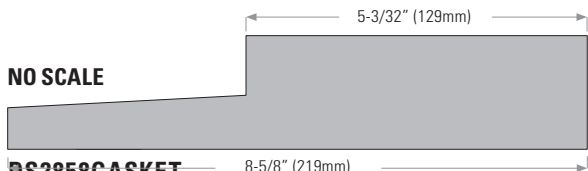


DS2578A0AK150 Mill finish, 150" (3810mm) length **DS2578DOAK150** Bronze anodized, 150" (3810mm) length

For 6-9/16" (167mm) Jamb



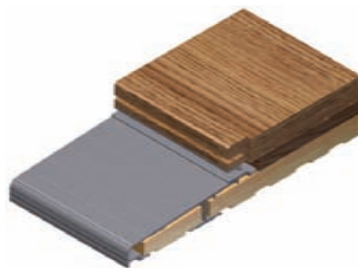
DS2778A0AK150 Mill finish, 150" (3810mm) length **DS2778DOAK150** Bronze anodized, 150" (3810mm) length



NO SCALE

DS2858GASKET

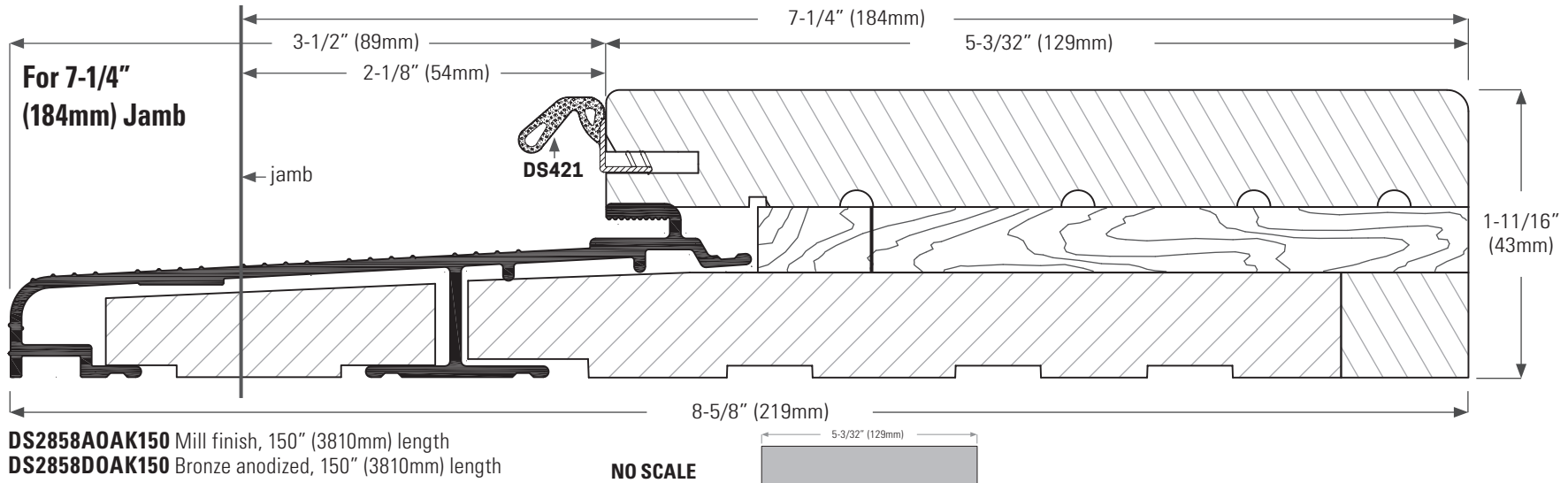
Sill to jamb gasket, adhesive both sides for DS2578, DS2778, DS2858OAK, DS2558, DS2758 & DS2858AVT. Peel tape off both sides of gasket before assembly. Gasket may be trimmed to fit all sills on this page.



NO SCALE

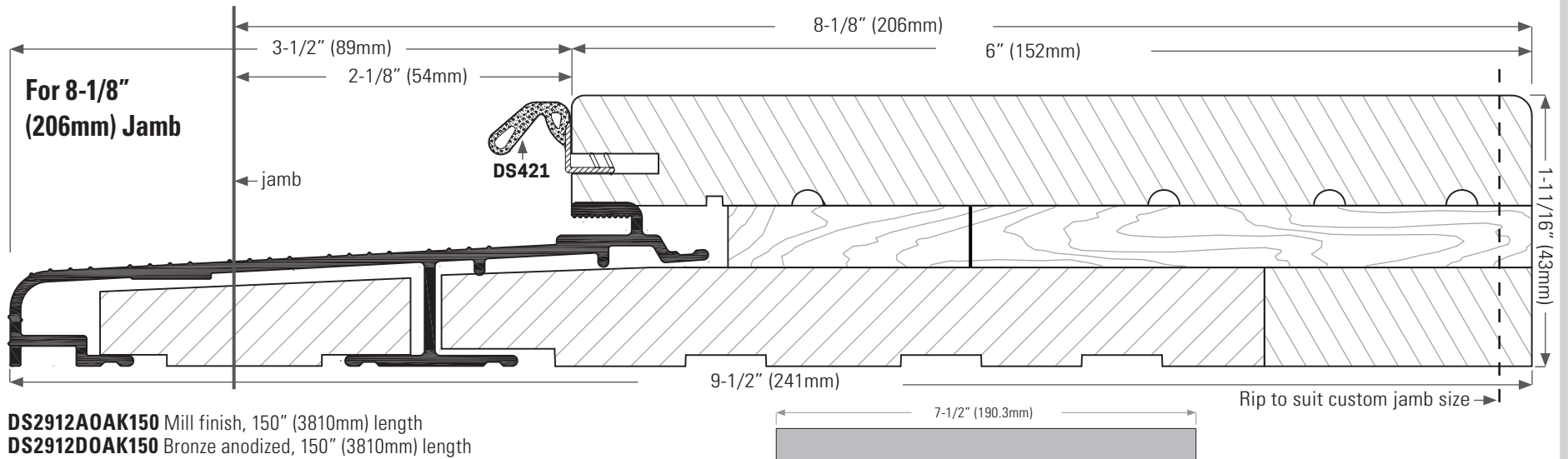


DS420



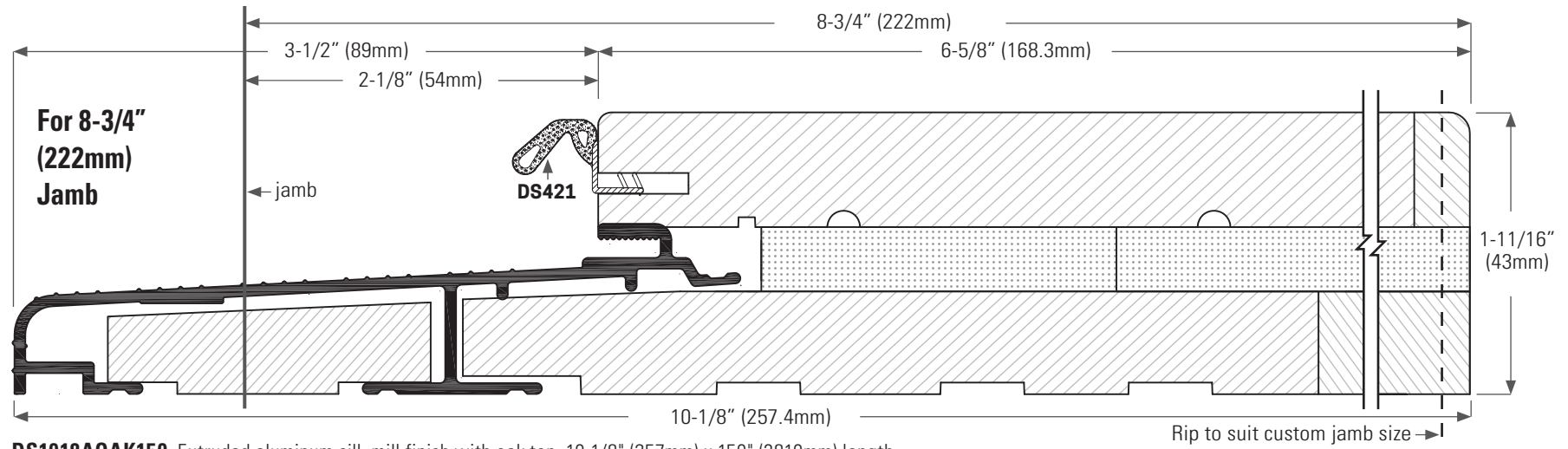
NO SCALE

DS2858SGASKET Sill to jamb gasket, adhesive both sides. Peel tape off both sides of gasket before assembly. Gasket may be trimmed to fit all sills on this page. Use with DS2558, DS2758, DS2858AVT, DS2578, DS2778 & DS2858OAK.



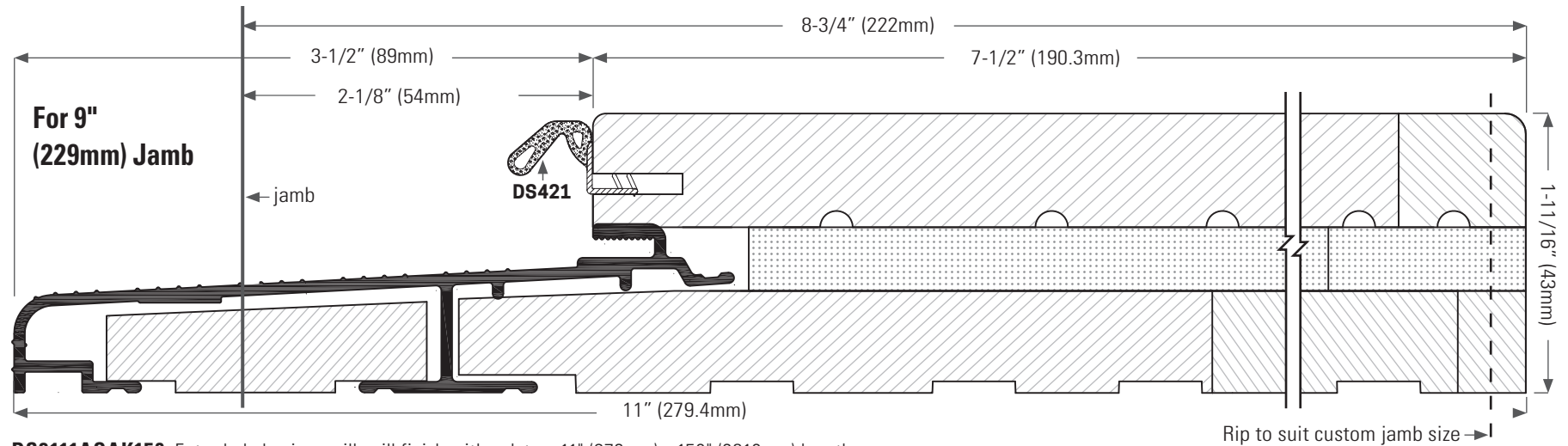
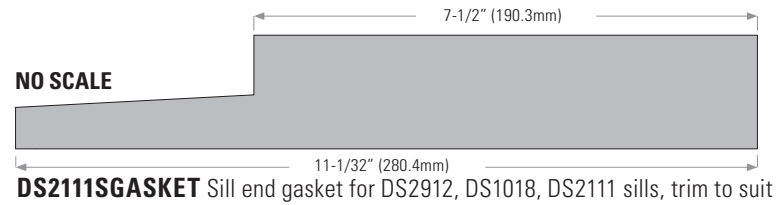
NO SCALE

DS2111SGASKET Sill end gasket for DS2912, DS1018, DS2111 sills, trim to suit



DS1018AOAK150 Extruded aluminum sill, mill finish with oak top, 10-1/8" (257mm) x 150" (3810mm) length.

DS1018DOAK150 Extruded aluminum sill, bronze anodized with oak top, 10-1/8" (257mm) x 150" (3810mm) length.

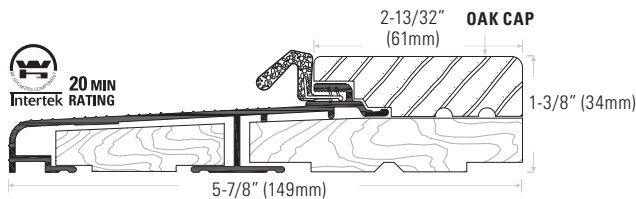


DS2111AOAK150 Extruded aluminum sill, mill finish with oak top, 11" (279mm) x 150" (3810mm) length.

DS2111DOAK150 Extruded aluminum sill, bronze anodized with oak top, 11" (279mm) x 150" (3810mm) length.

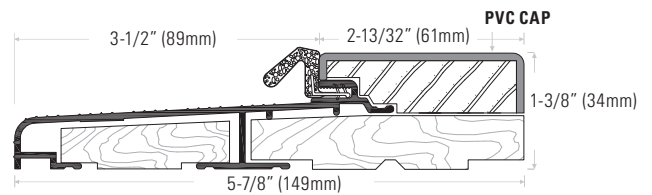
OUTSWING SILL, LOW RISE, PRE-HUNG DOOR APPLICATIONS

Kerf insert not included with sills on this page. Order separately.



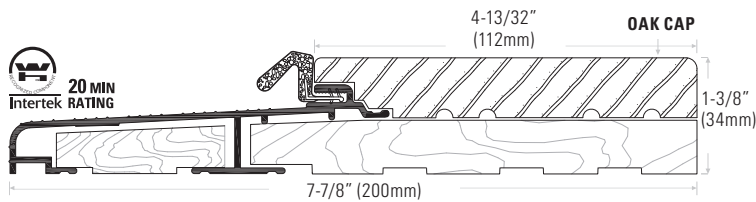
DS578AOAK Extruded aluminum sill mill finish with interior oak cap. Length available: 150" (3810mm) only

DS578DOAK Bronze anodized with interior oak cap. Length available: 150" (3810mm) only



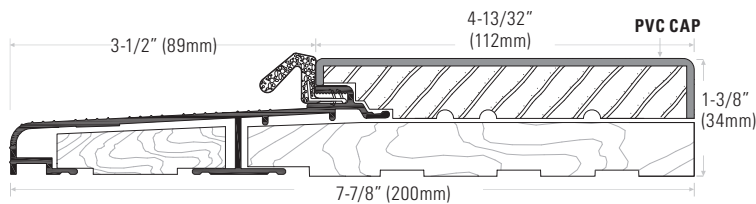
DS578AVT Extruded aluminum sill, mill finish with interior vinyl cap, tan. Length available: 150" (3810mm) only

DS578DVT Bronze anodized with interior vinyl cap, tan. Length available: 150" (3810mm) only



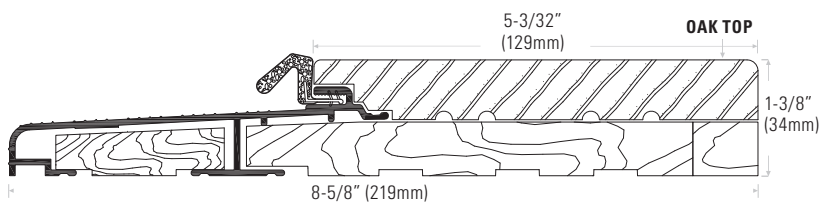
DS778AOAK Extruded aluminum sill, mill finish with interior oak cap. Length available: 150" (3810mm) only

DS778DOAK Bronze anodized with interior oak cap. Length available: 150" (3810mm) only



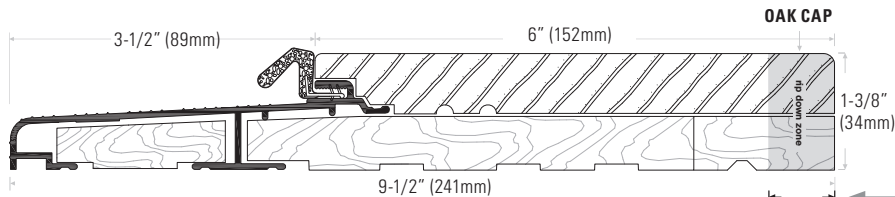
DS778AVT Extruded aluminum sill, mill finish with interior vinyl cap, tan. Length available: 150" (3810mm) only

DS778DVT Bronze anodized with interior vinyl cap, tan. Length available: 150" (3810mm) only



DS858AOAK Extruded aluminum sill mill finish, with interior oak cap. Length available: 150" (3810mm) only

DS858DOAK Bronze anodized with interior oak cap. Length available: 150" (3810mm) only



DS795AOAKW Extruded aluminum sill, mill finish with interior oak cap. Length available: 150" (3810mm) only. 8-3/4" to 9-1/2" (222mm - 241mm)

DS795DOAKW Bronze anodized with interior oak cap. Length available: 150" (3810mm) only. 8-3/4" to 9-1/2" (222mm - 241mm)

DS796AOAKW Extruded aluminum sill, mill finish with interior oak cap. Length available: 150" (3810mm) only. Extra wide outswing sill from 9-5/8" to 13-3/8" wide (244mm to 340mm) is custom order. Call for quote.

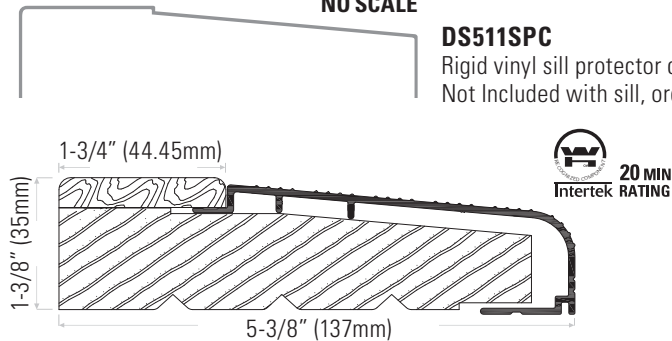
DS579SPC Rigid vinyl sill protector cover for DS578 series outswing sill. Not included with sill, order separately.

DS779SPC Rigid vinyl sill protector cover for DS778 series outswing sill. Not included with sill, order separately.

This section may be ripped down to any measurement between 8-3/4" (222mm) & 9-1/2" (241mm) to achieve a custom sill width

INSWING SILL, PRE-HUNG DOOR APPLICATIONS

NO SCALE



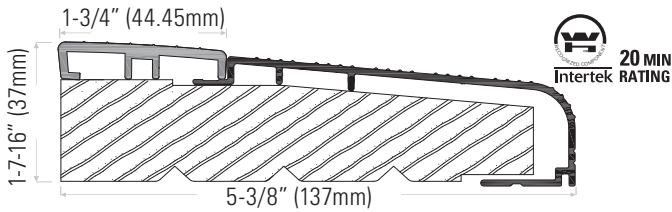
DS511SPC

Rigid vinyl sill protector cover for DS512OAK & DS512V inswing sill.
Not Included with sill, order separately.

Replacement Oak Cap for DS512, 612, 712, 812, 814 Sills



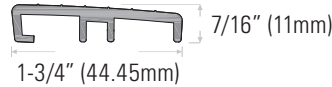
DS12OAKE109 Oak, 109" (2769mm)
DS12OAKE186 Oak, 186" (4724mm)



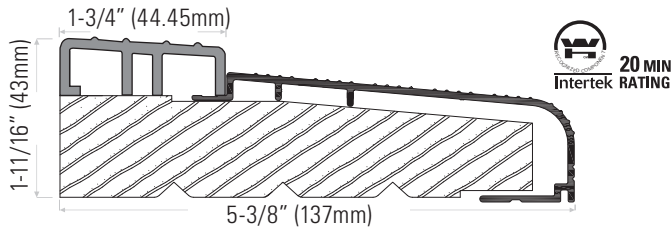
DS512AVT Extruded aluminum sill, mill finish with fixed vinyl cap, tan.
Length available: 109" (2769mm)

DS512DVBL Bronze anodized with fixed vinyl cap, black.
Length available: 109" (2769mm)

Replacement PVC Vinyl Cap for DS512, 612, 712, 812, 814 Sills

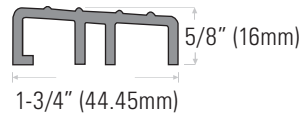


DS12TVE109 Tan, 109" (2769mm)
DS12BLVE109 Black, 109" (2769mm)
DS12TVE150 Tan, 150" (3810mm)
DS12BLVE150 Black, 150" (3810mm)
DS12TVE186 Tan, 186" (4724mm)

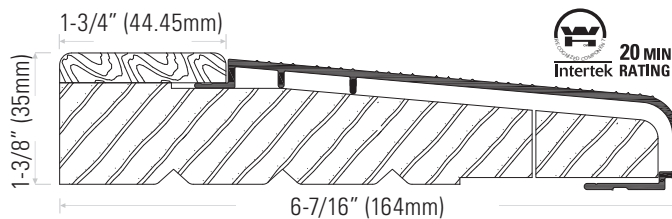


DS512AHVT Extruded aluminum sill, mill finish with high vinyl cap, tan

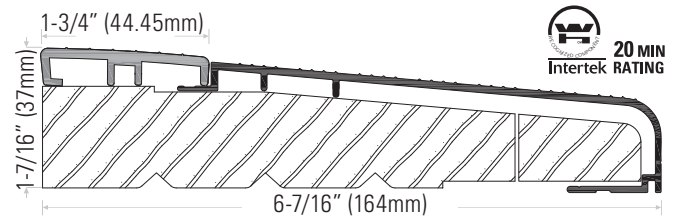
Replacement PVC cap for DS512HV, DS612HV, DS712HV, DS812HV, DS814HV



DS19TVE109 Tan, 109" (2769mm)

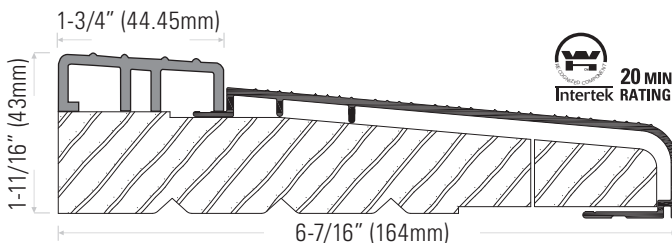


DS612A0AK Extruded aluminum sill, mill finish with fixed oak cap
DS612DOAK Bronze anodized with fixed oak cap



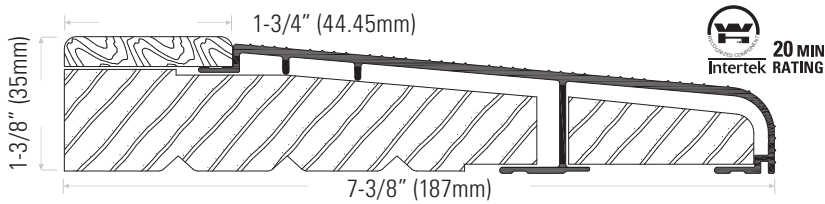
DS612AVT Extruded aluminum sill, mill finish with fixed vinyl cap, tan. Length available: 109" (2769mm)

DS612DVBL Bronze anodized with fixed vinyl cap, black.
Length available: 109" (2769mm)



DS612AHVT Extruded aluminum sill, mill finish with fixed high vinyl cap, tan

INSWING SILL, PRE-HUNG DOOR APPLICATIONS



DS712A0AK Extruded aluminum sill, mill finish with fixed oak cap

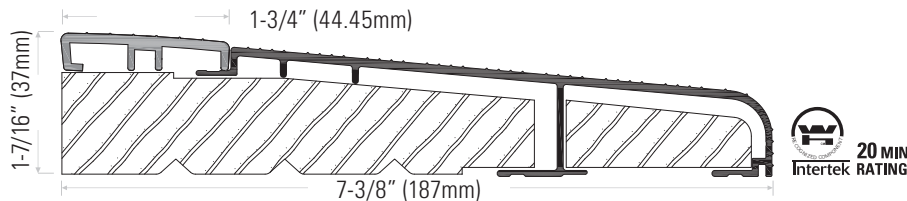
DS712DOAK Bronze anodized with fixed oak cap

NOTE: DS712 Sill is designed to sit on flat sub floor or slab only applications



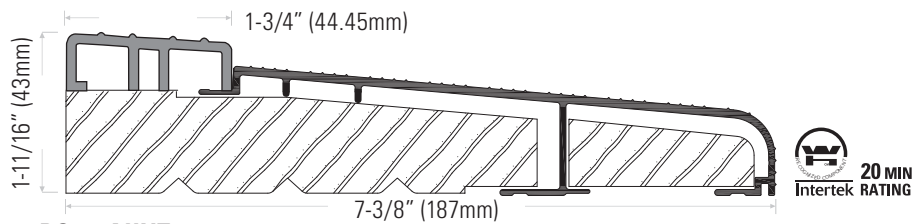
DS711SPC

Rigid vinyl sill protector cover for DS712 series inswing sill. Not included with sill, order separately.

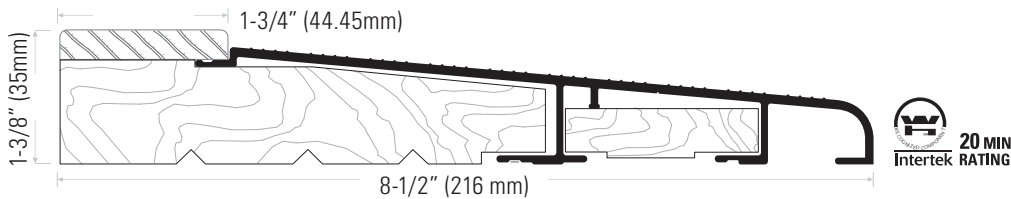


DS712AVT Extruded aluminum sill, mill finish with fixed vinyl cap, tan. Length available: 109" (2769mm)

DS712DVBL Bronze anodized with fixed vinyl cap, black. Length available: 109" (2769mm)

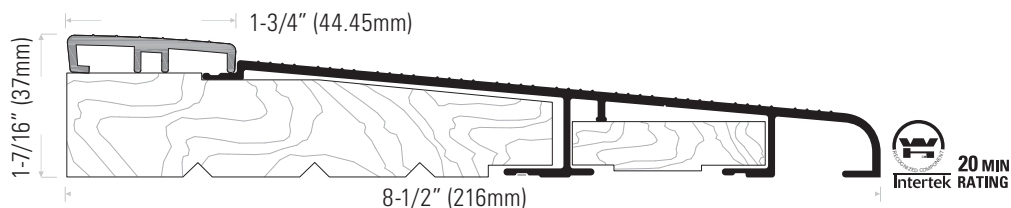


DS712AHVT Extruded aluminum sill, mill finish with fixed high vinyl cap, tan



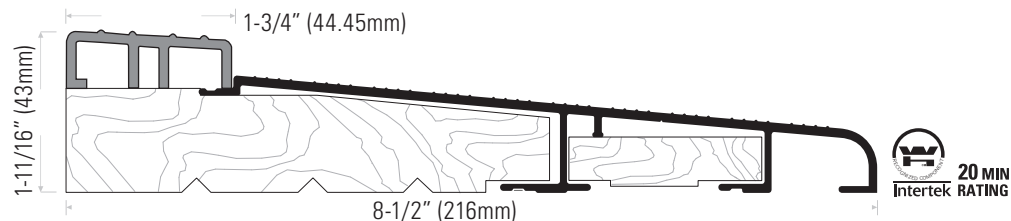
DS812A0AK Extruded aluminum sill, mill finish with fixed oak cap. Length available: 108" (2743mm)

DS812DOAK Bronze anodized with fixed oak cap. Length available: 108" (2743mm)



DS812AVT Extruded aluminum sill, mill finish with fixed vinyl cap, tan. Length available: 108" (2743mm)

DS812DVBL Bronze anodized with fixed vinyl cap, black. Length available: 108" (2743mm)

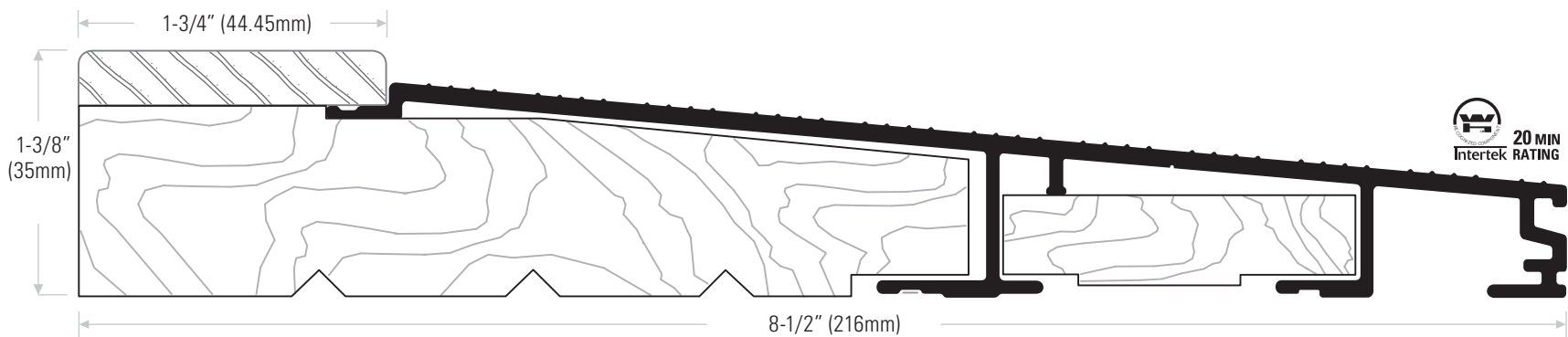


DS812AHVT Extruded aluminum sill, mill finish with fixed high vinyl cap, tan. Length available: 108" (2743mm)

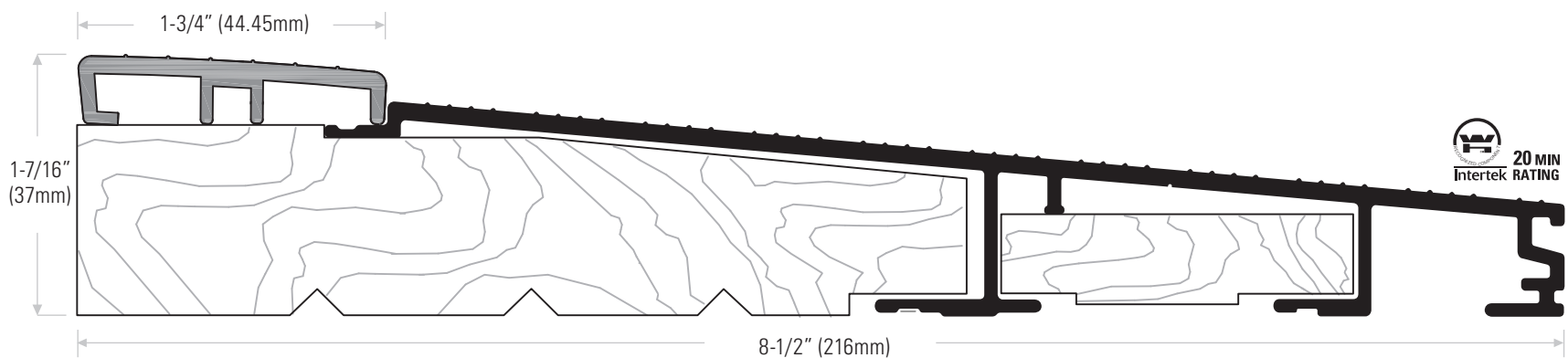
DS812DHVT Bronze anodized with fixed high vinyl cap, tan. Length available: 108" (2743mm)

INSWING SILL, PRE-HUNG DOOR APPLICATIONS

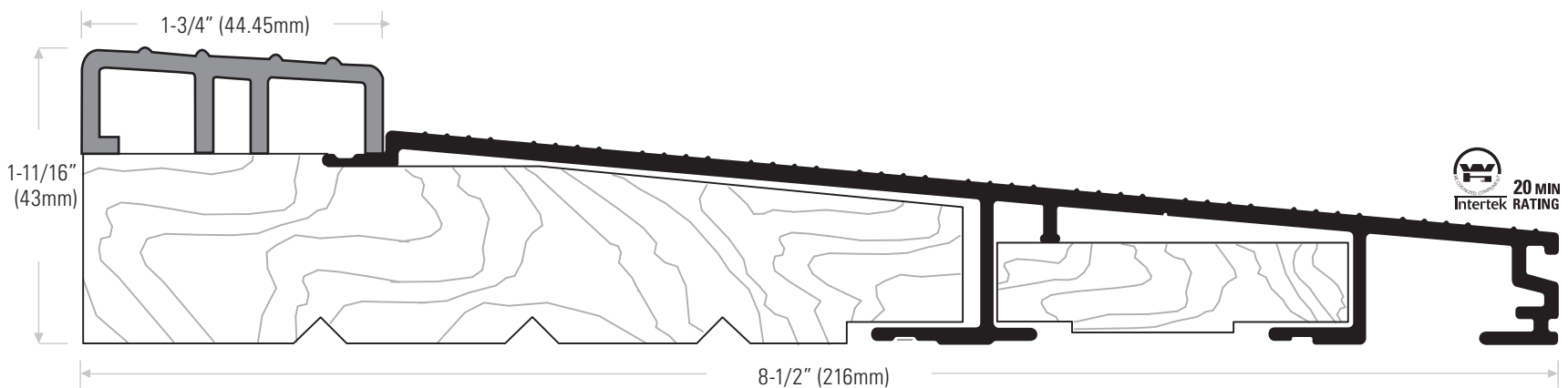
7 Sill Extensions Available



DS814A0AK Extruded aluminum sill, mill finish with fixed oak cap. Length available: 108" (2743mm) only
DS814DOAK Bronze anodized with fixed oak cap.

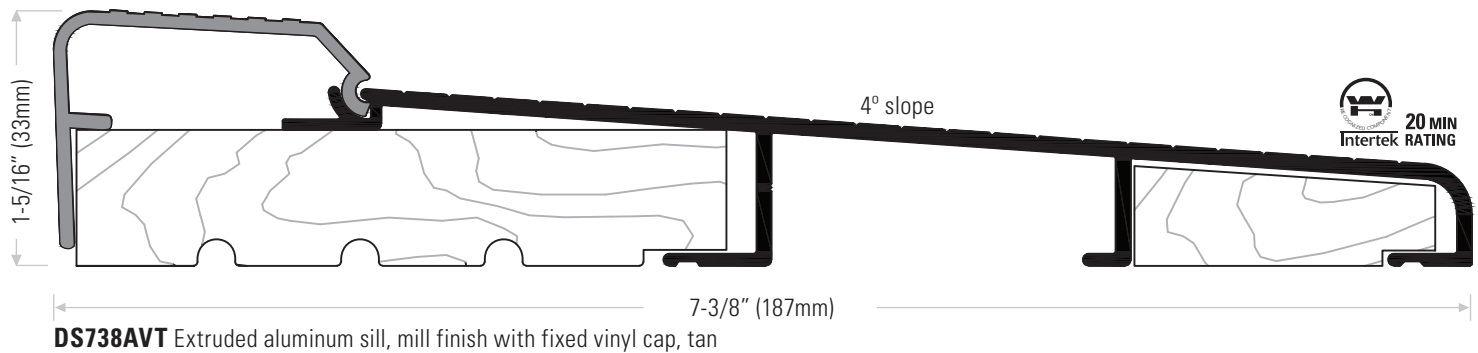
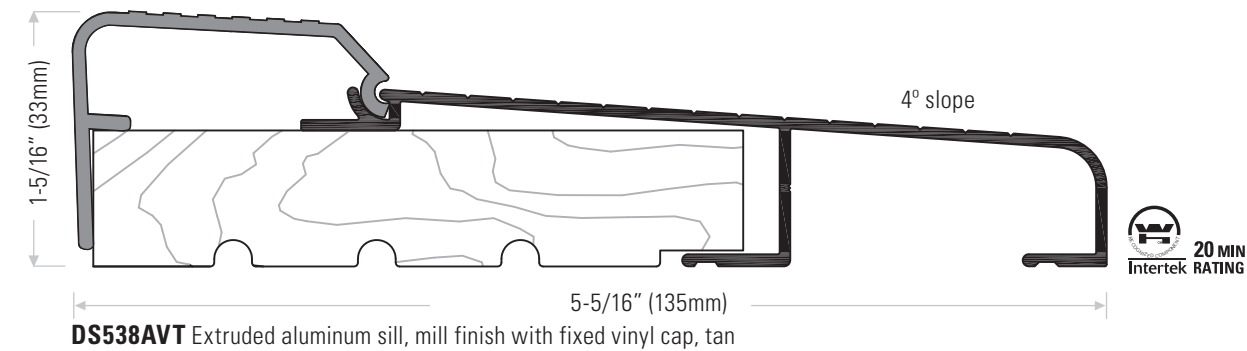


DS814AVT Extruded aluminum sill, mill finish with fixed vinyl cap, tan. Length available: 108" (2743mm) only
DS814DVBL Bronze anodized with fixed vinyl cap, black.



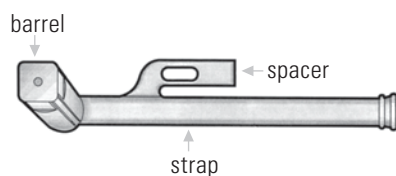
DS814AHVT Extruded aluminum sill, mill finish with fixed high vinyl cap, tan. Length available: 108" (2743mm) only
DS814DHVT Bronze anodized with fixed high vinyl cap, tan.

IN swing SILL, PRE-HUNG DOOR APPLICATIONS



DS670DS Door Strap

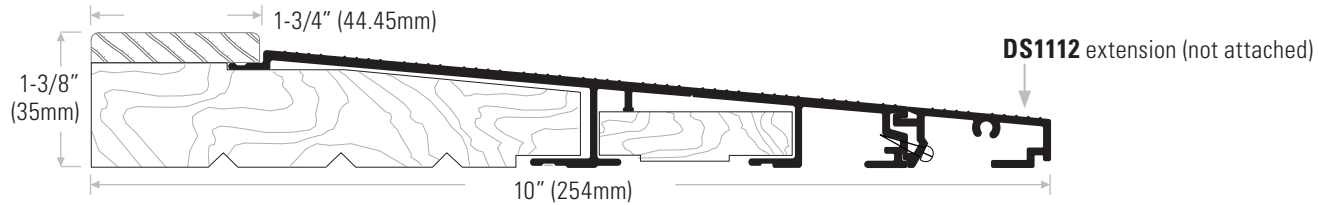
Designed for the shipping & installation of your pre-hung door units. Fits all exterior & interior pre-hung doors with 2-1/8" cross bores & 1" edge bores.



DS670DS Door strap. Less than full carton quantity
DS670DS1000 Door strap. Full carton 1000 pieces

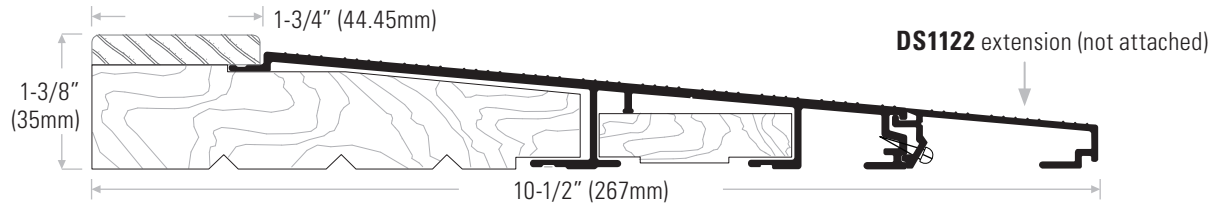
INSWING SILL, PRE-HUNG DOOR APPLICATIONS

Wide Sills 10" (254mm) to 13-1/2" (343mm)



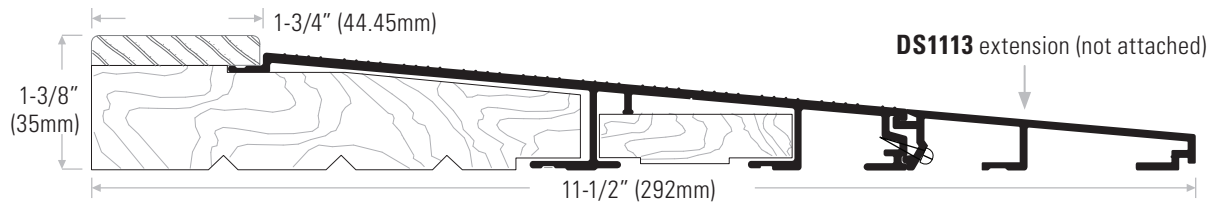
DS1001AOAK Mill finish with fixed oak cap. Length available: 108" (2743mm) only

DS1001DOAK Bronze anodized with fixed oak cap.



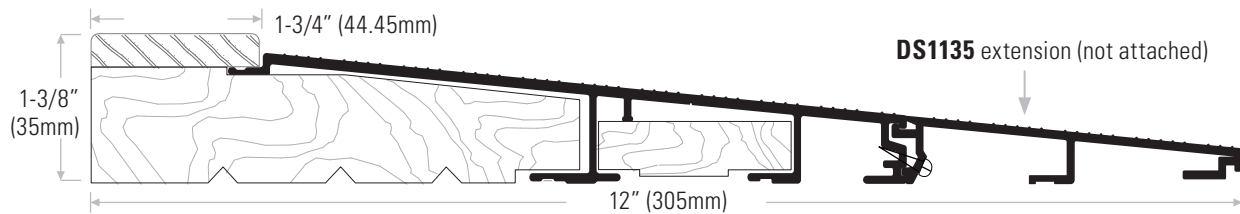
DS1012AOAK Mill finish with fixed oak cap. Length available: 108" (2743mm) only

DS1012DOAK Bronze anodized with fixed oak cap.



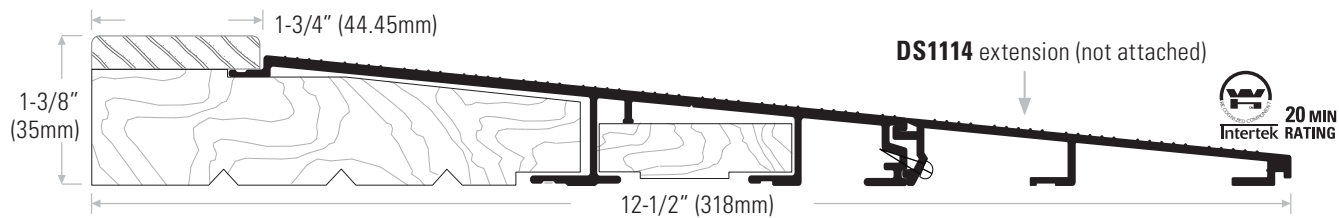
DS1115AOAK Mill finish with fixed oak cap. Length available: 108" (2743mm) only

DS1115DOAK Bronze anodized with fixed oak cap.



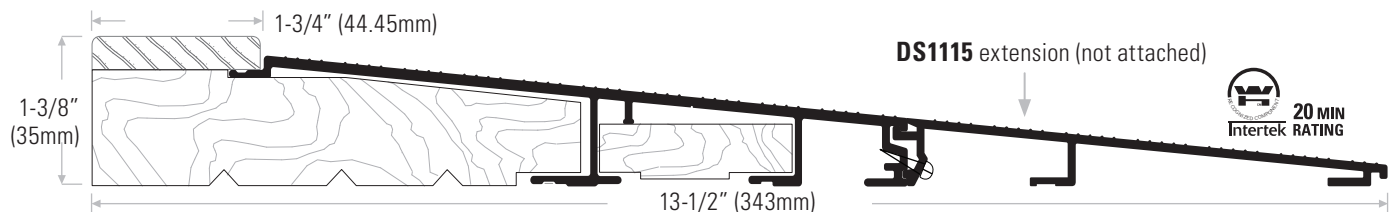
DS1201AOAK Mill finish with fixed oak cap. Length available: 108" (2743mm) only

DS1201DOAK Bronze anodized with fixed oak cap.



DS1212AOAK Mill finish with fixed oak cap. Length available: 108" (2743mm) only

DS1212DOAK Bronze anodized with fixed oak cap.

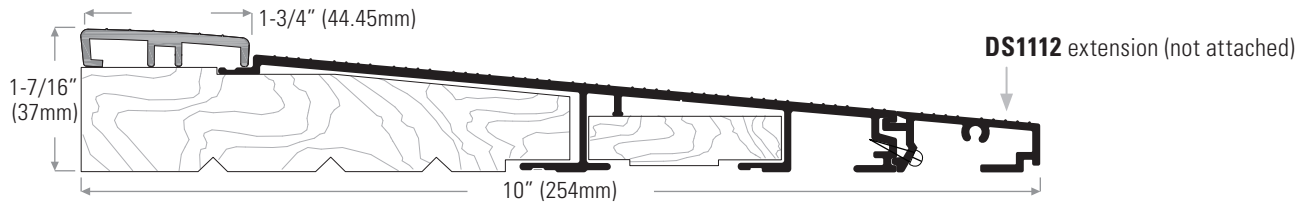


DS1312AOAK Mill finish with fixed oak cap. Length available: 108" (2743mm) only

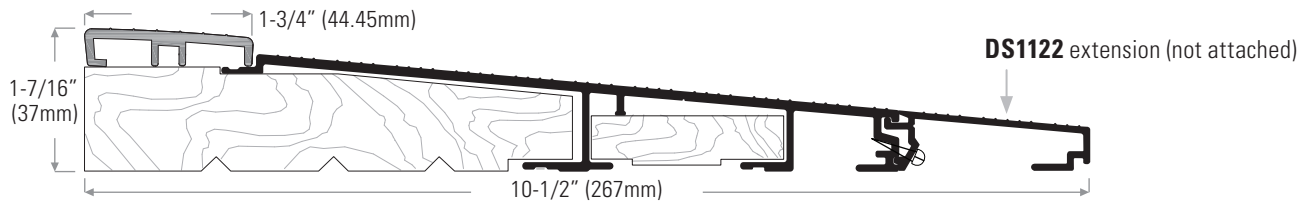
DS1312DOAK Bronze anodized with fixed oak cap.

INSWING SILL, PRE-HUNG DOOR APPLICATIONS

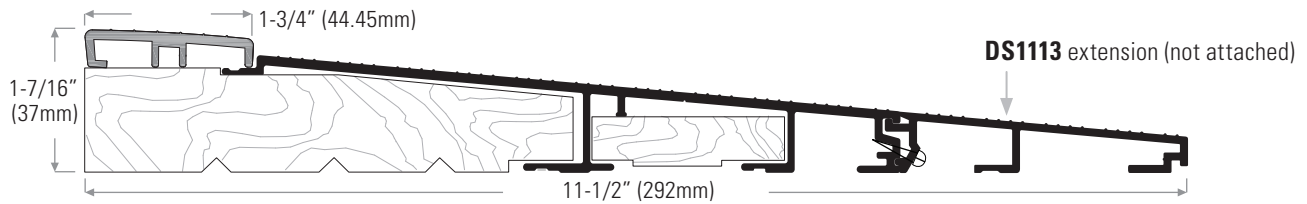
Wide Sills 10" (254mm) to 13-1/2" (343mm)



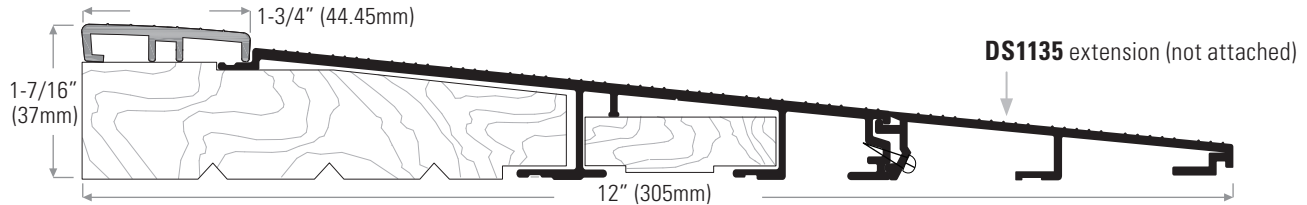
DS1001AVT Mill finish with fixed vinyl cap, beige. Length available: 108" (2743mm) only
DS1001DVBL Bronze anodized with fixed vinyl cap, black.



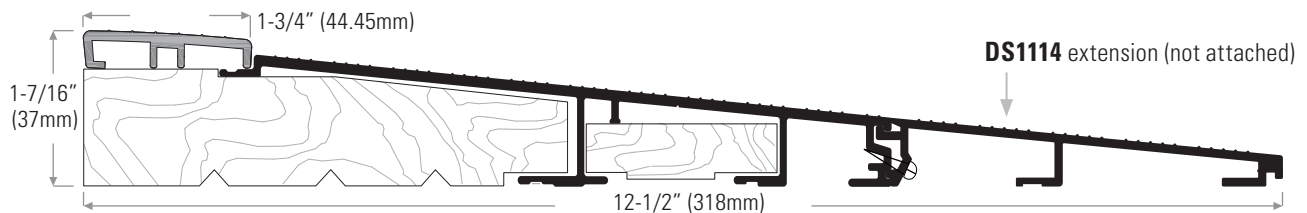
DS1012AVT Mill finish with fixed vinyl cap, beige. Length available: 108" (2743mm) only
DS1012DVBL Bronze anodized with fixed vinyl cap, black.



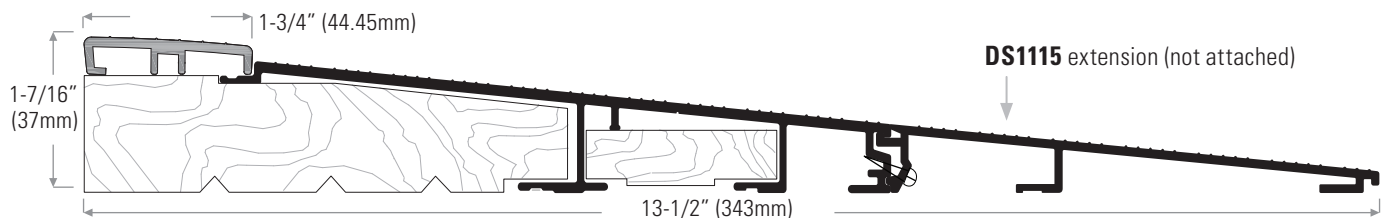
DS1115AVT Mill finish with fixed vinyl cap, beige. Length available: 108" (2743mm) only
DS1115DVBL Bronze anodized with fixed vinyl cap, black.



DS1201AVT Mill finish with fixed vinyl cap, beige. Length available: 108" (2743mm) only
DS1201DVBL Bronze anodized with fixed vinyl cap, black.



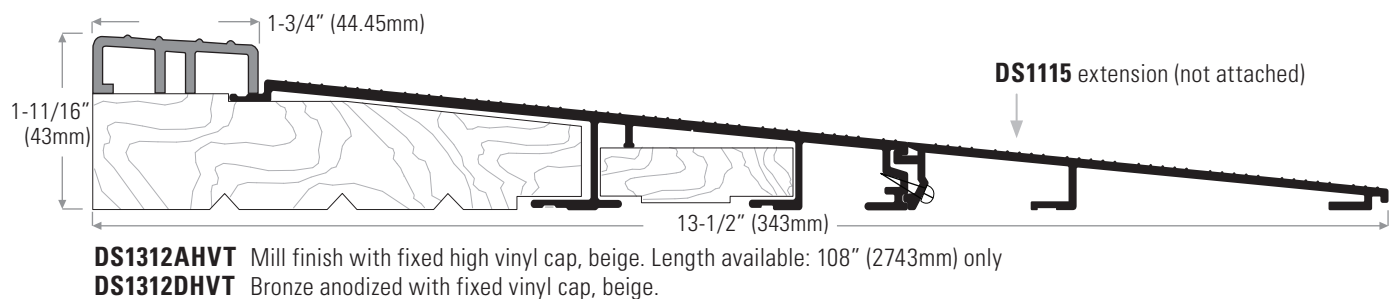
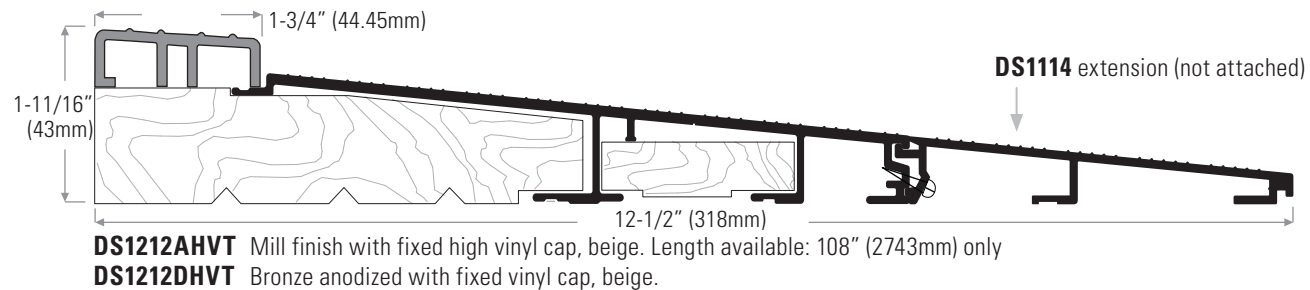
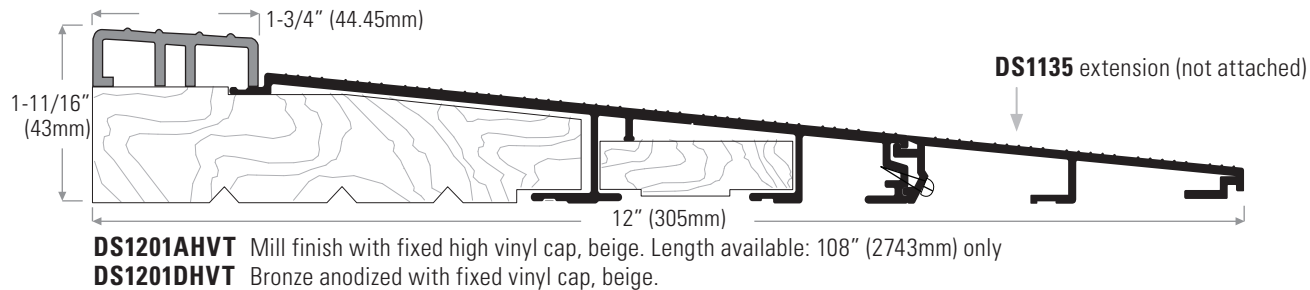
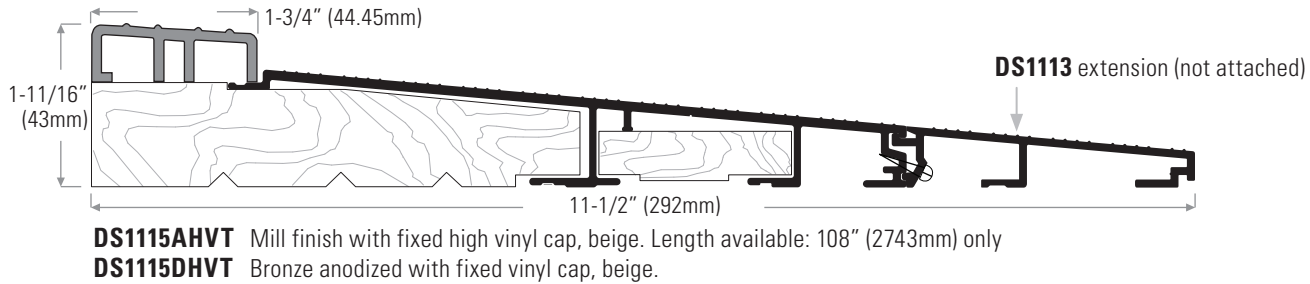
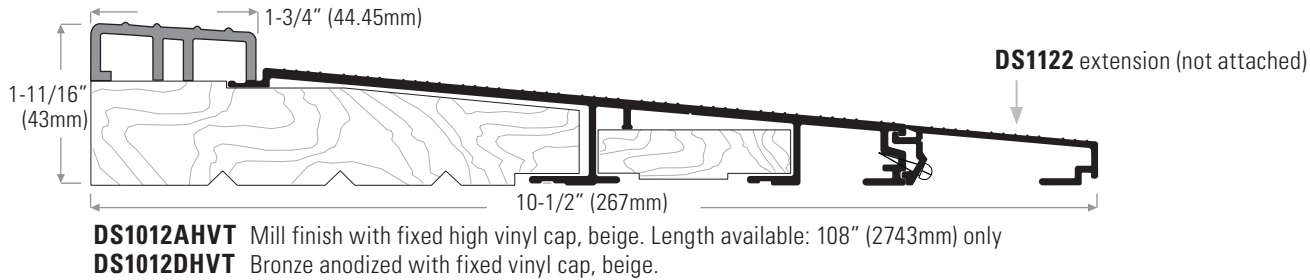
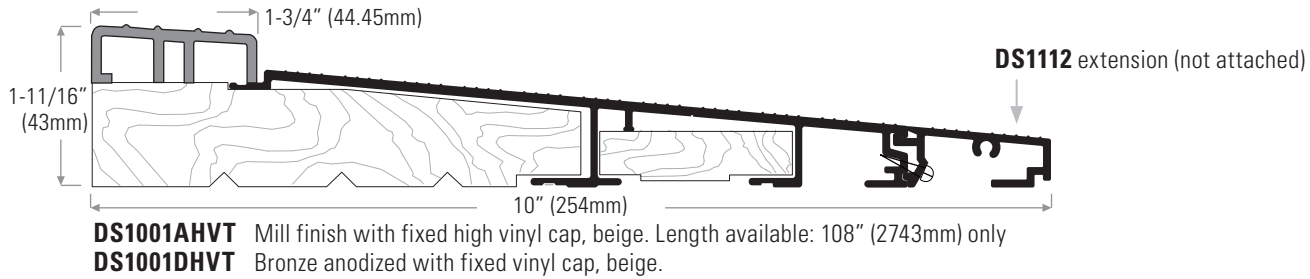
DS1212AVT Mill finish with fixed vinyl cap, beige. Length available: 108" (2743mm) only
DS1212DVBL Bronze anodized with fixed vinyl cap, black.



DS1312AVT Mill finish with fixed vinyl cap, beige. Length available: 108" (2743mm) only
DS1312DVBL Bronze anodized with fixed vinyl cap, black.

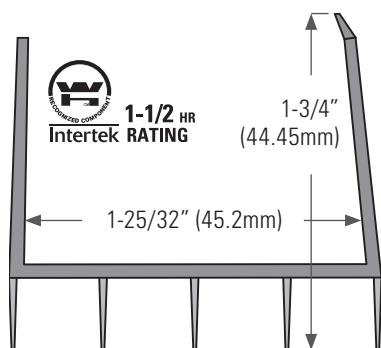
INSWING SILL, PRE-HUNG DOOR APPLICATIONS

Wide Sills 10" (254mm) to 13-1/2" (343mm)

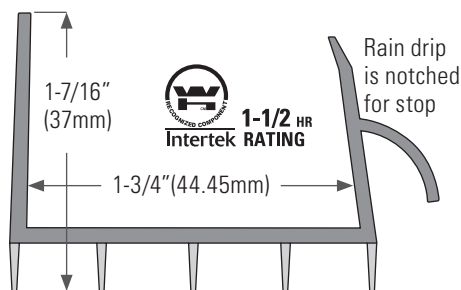


DOOR SHOES (PVC)

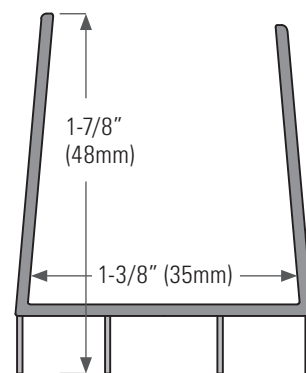
For Fixed Oak Or Vinyl Cap Inswing or Outswing Sills



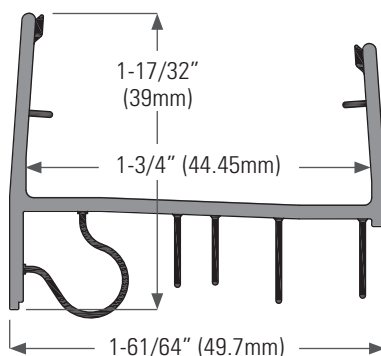
DS127B PVC brown. 36", 48"
DS127W PVC white. 32", 36", 48"



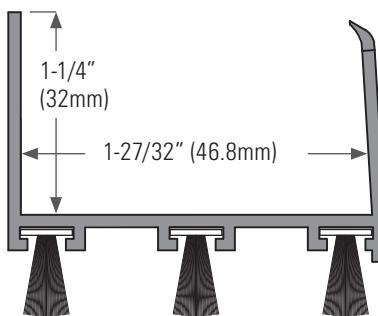
DS128BL PVC black. 32", 35-3/4", 36", 48"
DS128B PVC brown. 31-3/4", 32", 35-3/4", 36", 48"
DS128W PVC white. 31-3/4", 32", 35-3/4", 36", 48"



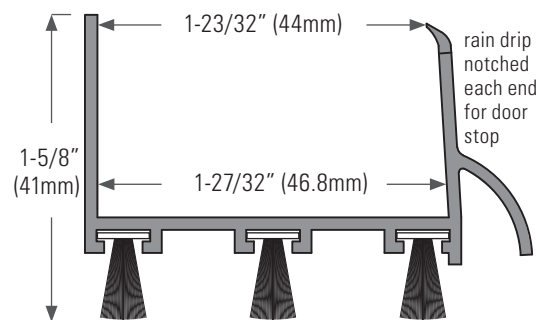
DS129W36 PVC white. 36"
DS129B36 PVC brown. 36"



DS232B PVC brown.
Lengths available: 36", 48"
DS232W PVC white.
31-3/4", 33-3/4", 35-3/4", 48"
DS232 door shoe designed for DS458 &
DS658 Series sills only

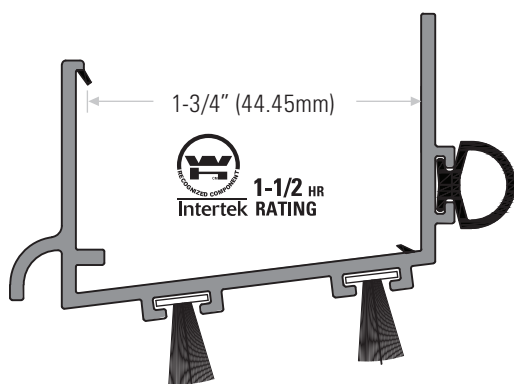


DS125B PVC brown.
Lengths available: 36", 48"
DS125W PVC white. 32", 36", 48"



DS124BL PVC black. 35-3/4", 36", 48"
DS124B PVC brown. 32", 36", 48"
DS124W PVC white. 31-3/4", 32",
35-3/4", 36", 48"

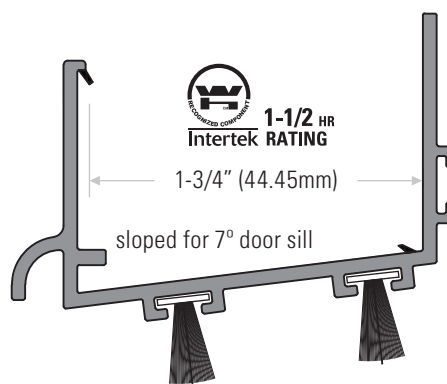
For Millennium Series Outswing Sill



DS2700B PVC brown. Length available: 36" only
DS2700W PVC white. Length available: 36" only



DST27BL
Replacement
santoprene
insert for
DS2700



DS2702B PVC brown. Length available: 36" only
DS2702W PVC white. Length available: 36" only

INCHES TO MM CHART FOR DOOR SHOE LENGTH

INCHES	MM
31-5/8	= 803
31-3/4	= 806
31-7/8	= 810
34	= 864
35-5/8	= 905
35-7/8	= 911
36	= 914
48	= 1219

WEATHERSEALING (KERF-INSERTED)

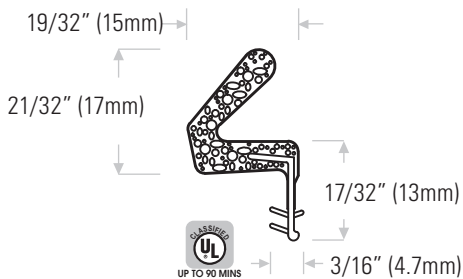
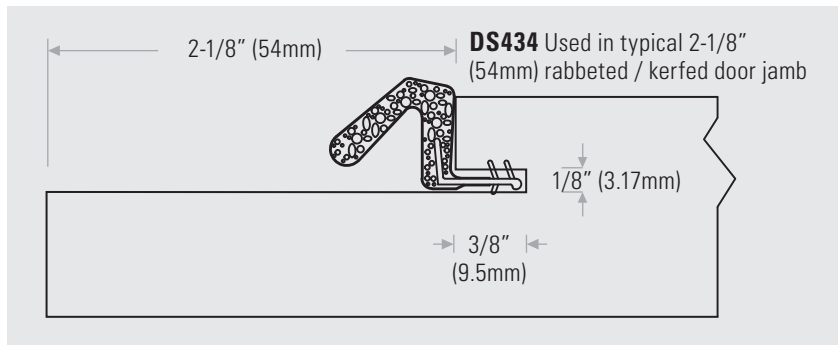
DS434 Q-Foam Wrap Kerf Inserted Jamb Weatherseal

Fire Rating

Category H edge sealing system & category J gasketing for use with category B wood doors rated 20 minutes fire tested without hose stream & category B wood & plastic-covered composite doors rated up to 90 minutes.

Water Infiltration

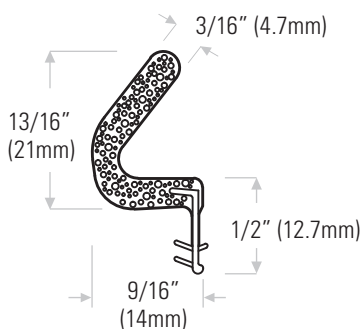
Passed water penetration tests at 25 mph (40 km/h) & 34 mph (55 km/h) ASTM E-331 standard test method.



DS434B36	Brown 37" (940mm)
DS434B81	Brown 82" (2083mm)
DS434B96	Brown 97" (2464mm)
DS434B	Custom footage from 500 ft. (152.4m) coils
DS434B500	500 ft. (152m) coil
DS434BL81	Black 82" (2083mm)
DS434BL96	Black 97" (2464mm)
DS434BL500	500 ft. (152.4m) coil
DS434BL	Custom footage from 500 ft. (152m) coils
DS434W36	White 37" (940mm)
DS434W81	White 82" 2083mm)
DS434W96	White 97" 2464mm)
DS434W500	500 ft. (152) coil
DS434W	Custom footage from 500 ft. (152m) coils

DS430 Extended Reach Kerf-Inserted "Foamwrap" Jamb Weatherseal

Recommended for header & latch side only. **NOTE:** Use **DS434** for hinge side



- » Increased tear resistant jacketing
- » Low closing force
- » Easy pull-out & reinstallation
- » UV resistant jacketing
- » Minimal compression set
- » Ramp-up foot design
- » Moisture resistant foam
- » Virtually self guiding
- » Easy hand installation

DS430B81 Brown 81" (2057mm)

DS430B96 Brown 96" (2438mm)

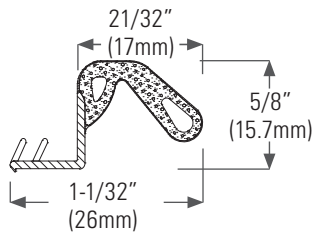
DS430W81 White 81" (2057mm)

DS430W96 White 96" (2438mm)

WEATHERSEALING (KERF-INSERTED)

DS421 Kerf Inserted "Foam-Tight" Jamb Weatherseal

TESTED TO NAFS



DS421BL

Black. Lengths: 37", 82", 85", 97"
Full coil: 500 ft. (152m) or custom size coil up to 500 ft.

DS421B

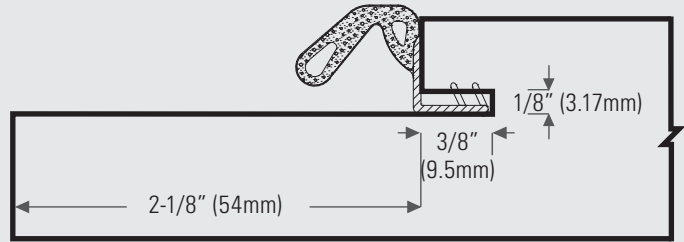
Brown. Lengths: 37", 82", 85", 97"
Full coil: 500 ft. (152m) or custom size coil up to 500 ft.

DS421W

White. Lengths: 37", 82", 85", 97"
Full coil: 500 ft. (152m) or custom size coil up to 500 ft.

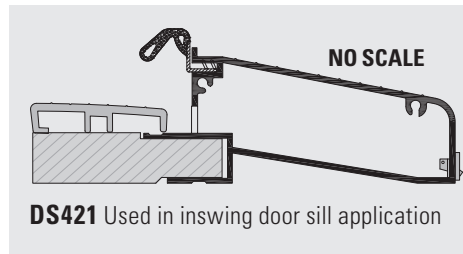
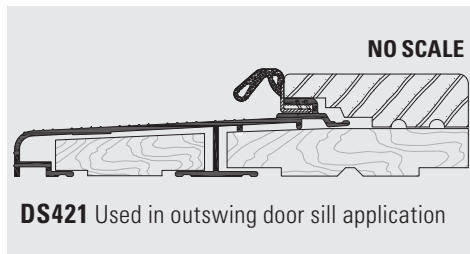
Multifunctional Use

DS421 Used in typical 2-1/8" (54mm) rabbeted / kerfed door jamb



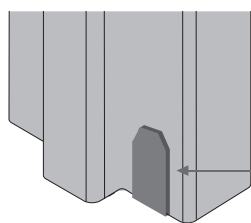
37" = 940mm | 82" = 2083mm | 85" = 2159mm

97" = 2464mm | 500 ft = 152m



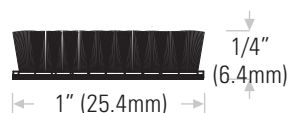
- Seamless, elastomeric skin provides easy breakaway, long-life integrity, & eliminates water penetration
- Available in .650 reach (21/32" [17mm]) for 3/8" (9.5mm) weatherseal gap.
- Dual-locking flexible barbs insert easily, hold securely without slipping, & can be removed & reinserted without damage
- Closed cell foam profile resists water absorption, eliminates wicking & has no air pockets
- Operating forces remain constant over a wide compression range helping doors exceed all industry requirements
- Independent tests have shown "Foam-Tight" performs like new under all temperature conditions
- Standard cut lengths are 81" & 36" (2057mm & 914mm). Custom cut lengths available: 85" (2159mm), 97" (2464mm) all sizes in stock.
- Designed for standard 1/8" x 3/8" kerfs, & 2 1/8" jamb (3.2mm x 9.5mm x 54mm)
- Choice of colours: brown, black, white (some sizes & colours may not be stocked)

The Pile Pad

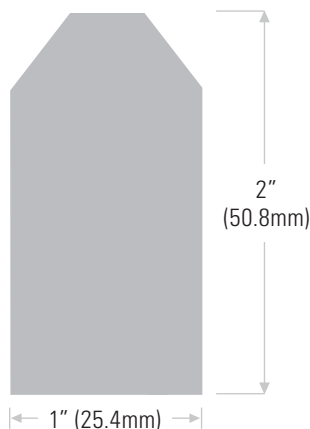


DS672

Apply to corner of jamb on hinge side to seal against air & light infiltration. May also be used on latch side.

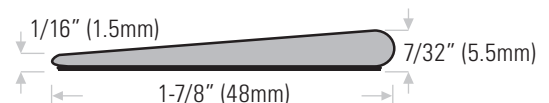


DS672W Corner seal pad, white pile, adhesive-backed
DS672BL Corner seal pad, black pile, adhesive-backed



The Wedge Pad

Wedge shaped (EPDM) adhesive-backed. Will not wick water. Apply to corner of jamb on hinge side to seal against air & light infiltration. May also be used on latch side.



DS2626BL Black
DS2626W White



FOAM-TITE® DS-C2 SEALING PRODUCTS

DS-C2 seals are Foam-Tite's second generation of continuous cornering foam weatherstrip. Although it was initially designed for casement window applications, creatively it can be used in a variety of other compression applications.

The DS-C2 series was engineered specifically to eliminate air & water infiltration while maintaining excellent compression force & recovery properties. Typically casement windows utilize four pieces of mitered weatherstrip. The DS-C2 seal eliminates the need for mitered end cuts, eliminating the problems associated with them.

DS-C2 products are manufactured using a patented process & are comprised of the same time tested TPV materials that are utilized to produced the standard Foam-Tite® products.

The DS-C2 series of products can be spooled, allowing for more convenient use in your manufacturing process & eliminating the need for stocking numerous cut lengths; reducing your labour installation costs.

The unique multi-durometer configuration allows for a completely rigid system. This enables easy insertion & excellent retention that differentiates us from the competition.

Manufactured in a variety of standard profile shapes & sizes, the DS-C2 series can also be customized to meet the needs of custom applications. Special features such as SEBS sealing fins can be incorporated to meet your design challenges.

DS-C2 Cornering Seal Products

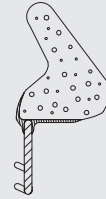
DS419BL

reach:
13/32" (.400")
(10.3mm)



DS420BL

reach: 5/8" (.625")
(15.8mm)



DS436BL

bulb: 13/64" (.200")
(5.1mm)



DS437BL

reach: 21/64" (.320")
(8.3mm)



Continuous Cornering TPV Foam Weatherseal

Seal all the way around the frame & door sill on prehung units in one easy step.



NO SCALE

DS-C2 FEATURES	DS-C2 BENEFITS
Reduces air & water infiltration at corners	Soft compliant seal material combined with carefully designed geometry allows continuous corner applications to be seamless.
Sealing fins	Optional SEBS sealing fins enhance the sealing performance.
TPV low compression foam	Soft TPV foam allows the seal to be easily compressed to form a tight seal in window corners.
Reduce labor-increase throughput	No need for cutting precise lengths or miters for an interference corner fit or messy welding. DS-C2 seals form a continuous seal all the way around the frame in one easy installation step.

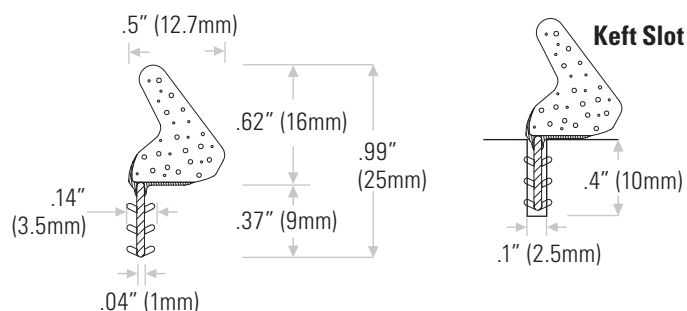
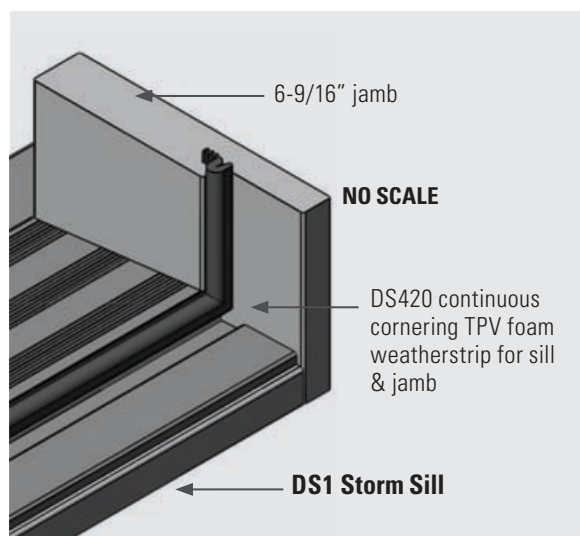


FOAM-TITE® DS-C2 SEALING PRODUCTS

TESTED TO NAFS

Why Use DS-C2?

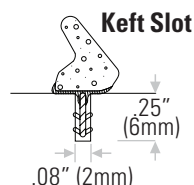
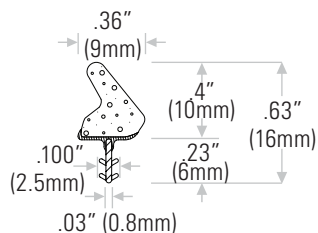
- » Reduces air & water infiltration
- » Eliminates the need for welding or sealing mitered joints
- » Reduces inventory
- » Standard colours: black & beige
- » Custom order colour: grey
- » Reduces operating force
- » Reduces labour installation & costs
- » Easy insertion, excellent retention
- » UV stable



DS420BL500 Black

DS420BEIGE500 Beige

Available in 500 ft (152.4m) coils or 1000 ft (304.8m) per carton

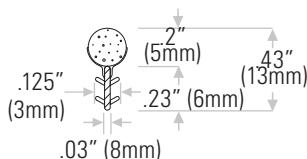


DS419BL1000 Black

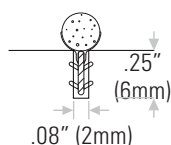
DS419BEIGE1000 Beige

Available in 1000 ft (304.8m) coils.

Custom order, call for manufacturing time



Keft Slot

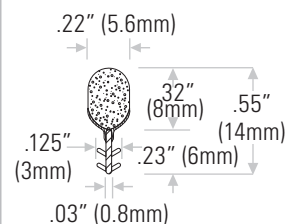


DS436BL1500 Black

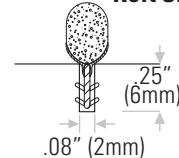
DS436BEIGE1500 Beige

Available in 1500 ft (457.2m) coils.

Custom order, call for manufacturing time



Keft Slot



DS437BL1500 Black

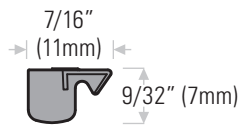
DS437BEIGE1500 Beige

Available in 1500 ft (457.2m) coils.

Custom order, call for manufacturing time

GASKET WEATHERSEALING

Kerf Inserted Gasket Seal For Windows or Doors



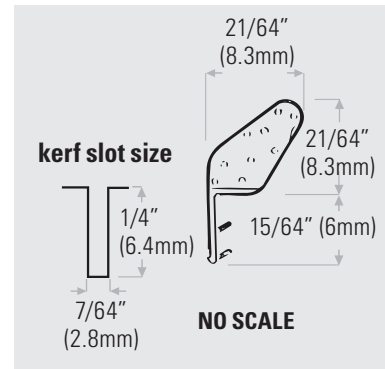
Kerf slot size 3/32" x 7/32" (2.3mm x 5.5mm)

- KT423B** Foam wrap gasket, brown
- KT423BL** Foam wrap gasket, black
- KT423W** Foam wrap gasket, white
- KT423B1968** Brown. Full carton 1968 ft (599.8m)
- KT423BL1968** Black. Full carton 1968 ft (599.8m)
- KT423W1968** White. Full carton 1968 ft (599.8m)

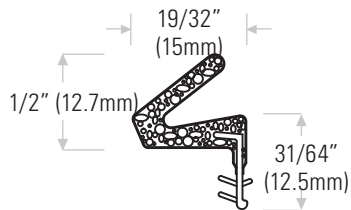
Kerf Inserted Gasket Seal For Windows



- DS425W** White
 - DS425B** Brown
- Lengths available:
By footage or
1500 ft (457m) coil

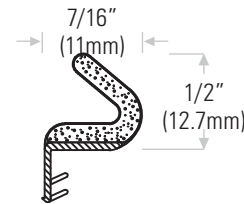


Kerf Inserted Gasket / Jamb Weatherseal



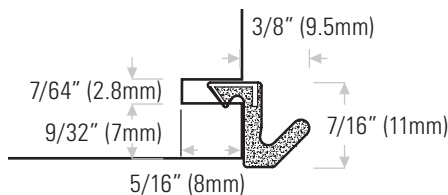
- DS429B144** Kerf inserted gasket, brown
 - DS429BL144** Kerf inserted gasket, black
 - DS429W144** Kerf inserted gasket, white
- Length available: 12 ft. (3658mm)

Kerf Inserted Gasket / Jamb Weatherseal



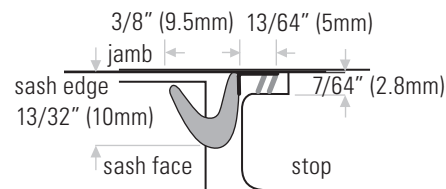
- DS431B** Kerf inserted gasket, brown
- DS431BL** Kerf inserted gasket, black
- DS431W** Kerf inserted gasket, white

Kerf Inserted Gasket Seal For Windows or Doors



- DS416B** Kerf inserted gasket, brown
- DS416BL** Kerf inserted gasket, black
- DS416W** Kerf inserted gasket, white
- DS416B1640** Brown, full carton 1640 ft (499.8m)
- DS416BL1640** Black, full carton 1640 ft (499.8m)
- DS416W1640** White, full carton 1640 ft (499.8m)

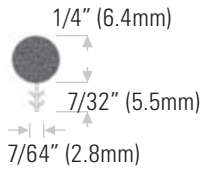
Kerf Inserted Gasket Seal For Windows or Doors



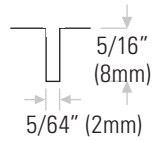
- DS426B** Kerf inserted gasket, brown
 - DS426BL** Kerf inserted gasket, black
 - DS426W** Kerf inserted gasket, white
 - DS426B2000** Brown, full carton 2000 ft (609.6m)
 - DS426BL2000** Black, full carton 2000 ft (609.6m)
 - DS426W2000** White, full carton 2000 ft (609.6m)
- Minimum space between the sash face & the stop:
3/16" (4.7mm) Maximum space 5/16" (8mm)
Tested for air & water infiltration to CSA A440.

WEATHERSEALING (KERF-INSERTED)

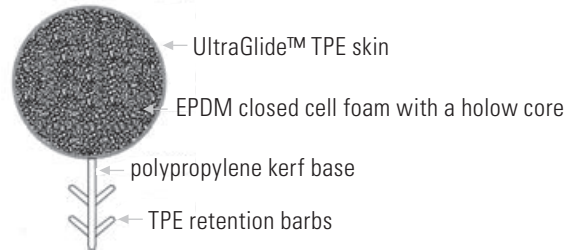
Kerf Inserted EPDM Foam-filled Bulb Seal



DS435B Brown
DS435W White

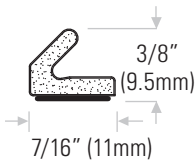


Required kerf slot
size for DS435



NO SCALE

Compression Seal, Adhesive-Backed



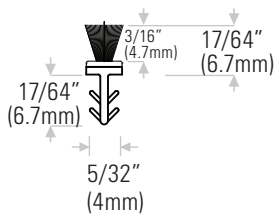
DS415B96 Brown 96" (2438mm)
DS415B144 Brown 144" (3658mm)
DS415W96 White 96" (2438mm)
DS415W144 White 144" (3658mm)
DS415BL144 Black 144" (3658mm)

Kerf Inserted Bulb Seal For Windows

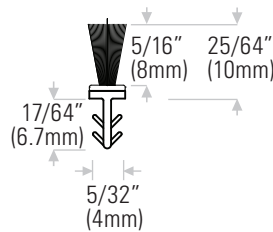


EC3AP500W Bulb seal, white
EC3AP500BL Bulb seal, black
Kerf slot size 3/32" x 3/16" (2.3mm x 4.7mm)

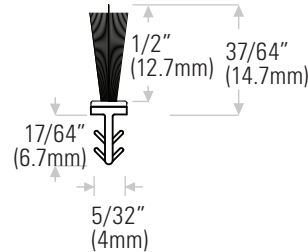
Kerf Inserted Fin-Pile



DSP108-20BL
3/16" (4.7mm)
pile height, black

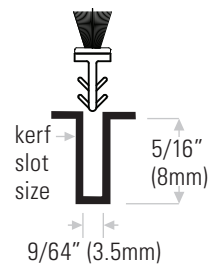


DSP108-35BL
5/16" (8mm)
pile height, black



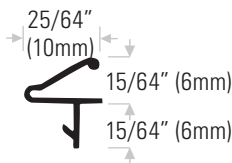
DSP108-50BL
1/2" (12.7mm)
pile height, black

Required kerf slot size for DSP108



NO SCALE

Kerf Inserted Vinyl Flex



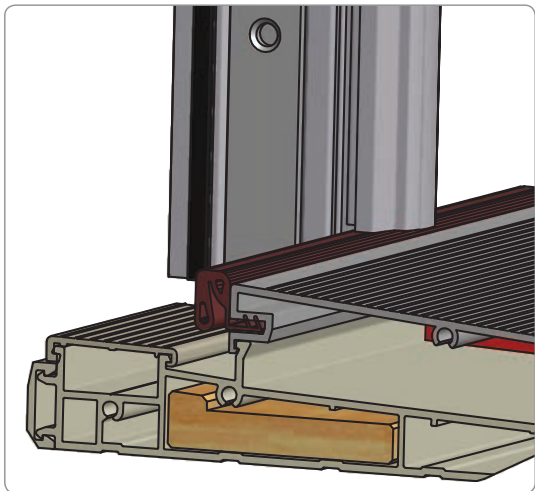
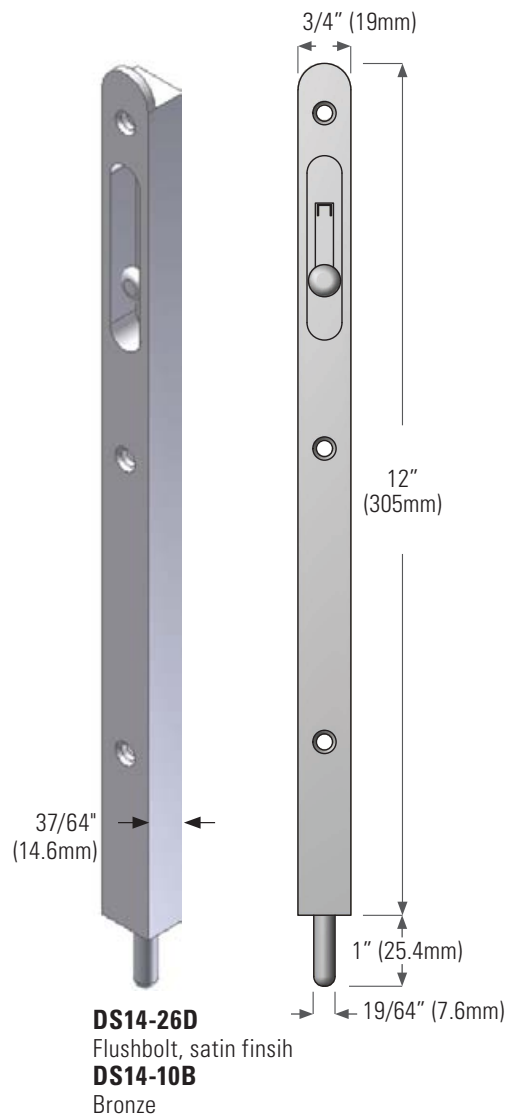
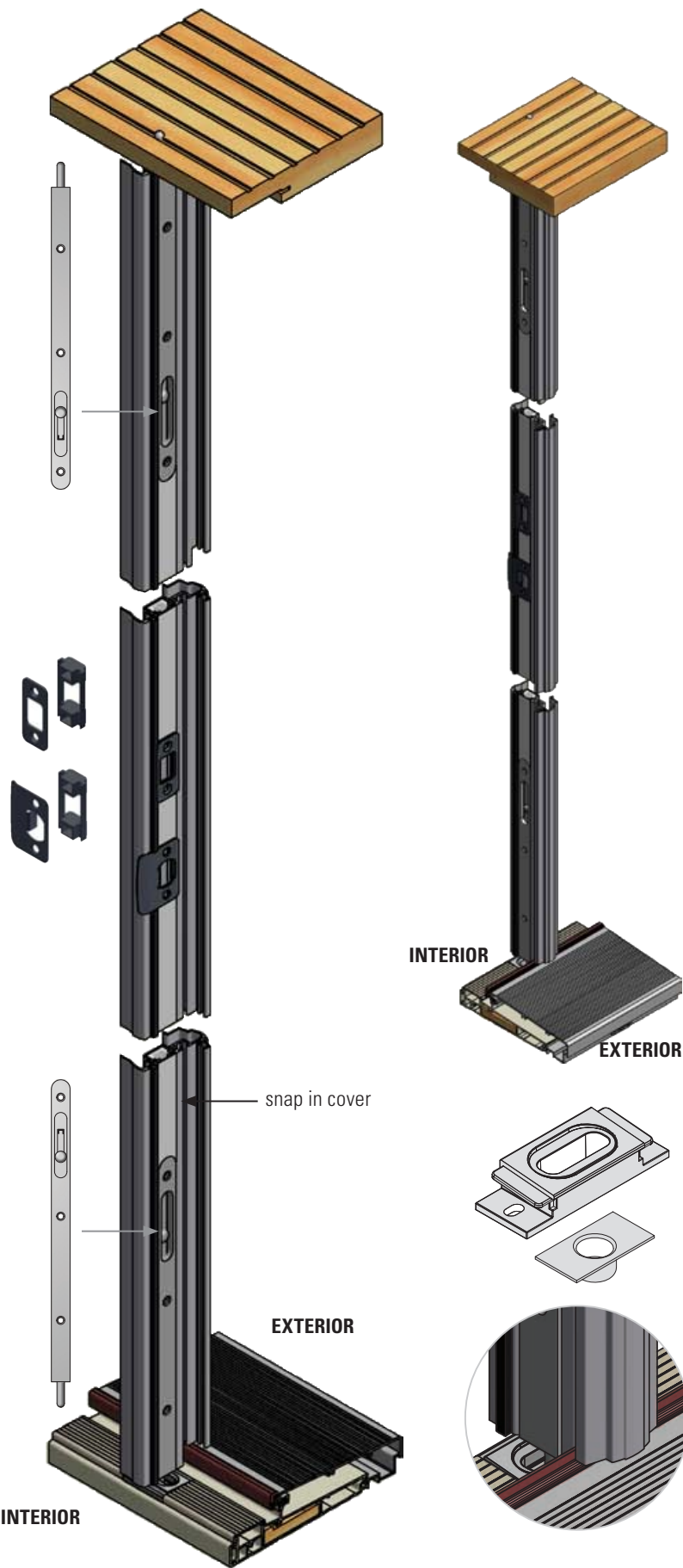
DSPF109T Extruded vinyl/tan. Length available:
12ft (3658mm) only.
DSPF109W White



Required kerf slot size 5/64" (2mm)
wide x 9/32" (7mm) deep

ASTRAGALS - ALUMINUM FOR INSWING DS1 STORM SILLS (NAFS)

AVAILABLE FIRST QUARTER 2017

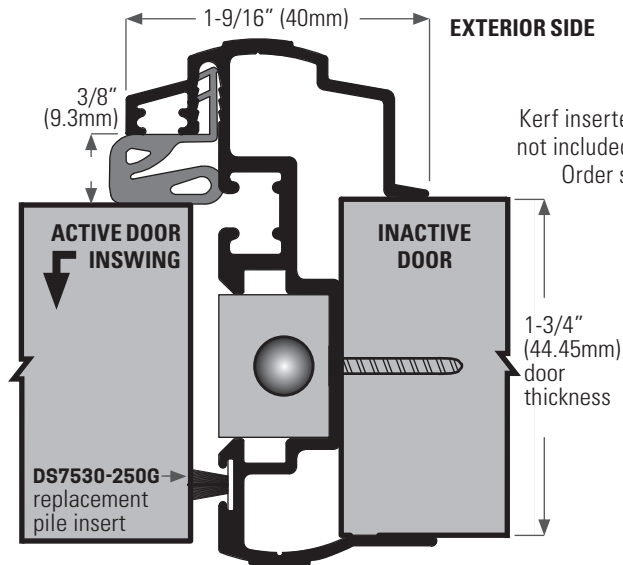


ASTRAGALS - ALUMINUM FOR INSWING DS1 STORM SILLS (NAFS)

AVAILABLE FIRST QUARTER 2017

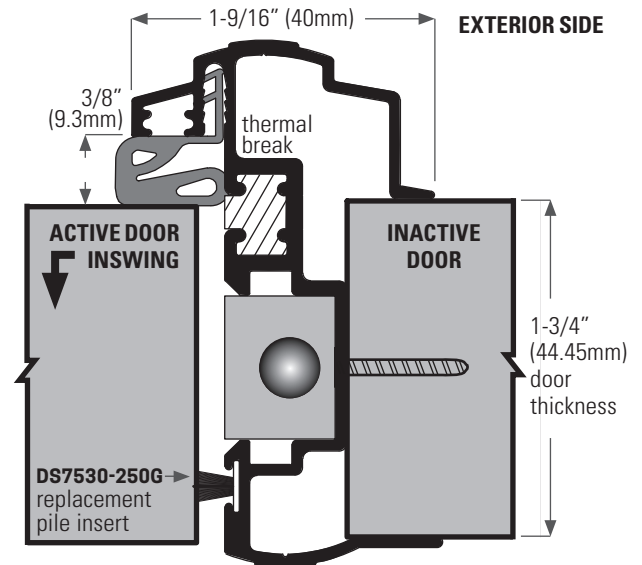
Each extruded aluminum astragal comes complete with pile inner seal, snap in covers, dead bolt strike, latch strike & standard punch outs for deadbolt. **Kerf weatherseal, top and bottom flushbolts not included with astragal, order separately.**

DS446N Series (Non Thermally Broken)

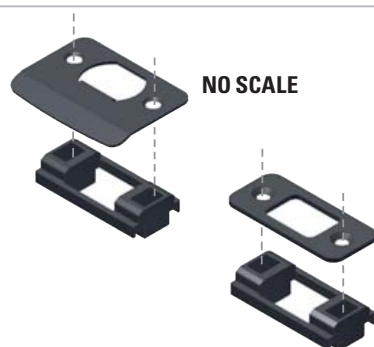
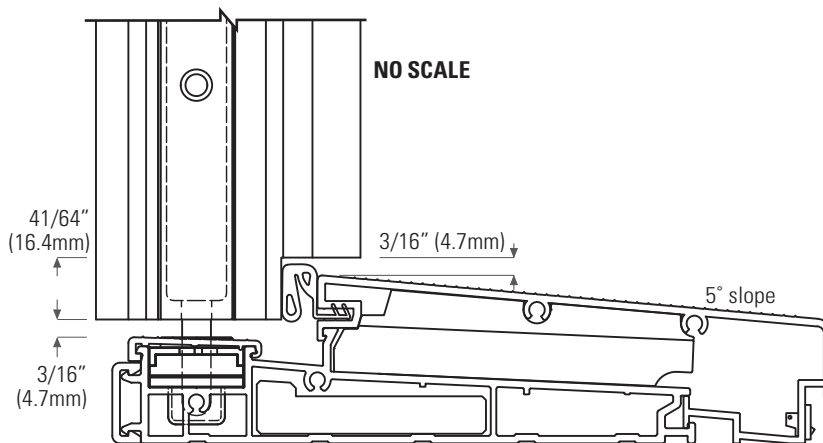


Bronze anodized	Clear anodized	White painted
DS446D79N	DS446C79N	DS446W79N
DS446D80N	DS446C80N	DS446W80N
DS446D84N	DS446C84N	DS446W84N
DS446D95N	DS446C95N	DS446W95N
DS446D96N	DS446C96N	DS446W96N

DS448N Series (Thermally Broken)



Bronze anodized	Clear anodized	White painted
DS448DTB79N	DS448CTB79N	DS448WTB79N
DS448DTB80N	DS448CTB80N	DS448WTB80N
DS448DTB84N	DS448CTB84N	DS448WTB84N
DS448DTB95N	DS448CTB95N	DS448WTB95N
DS448DTB96N	DS448CTB96N	DS448WTB96N

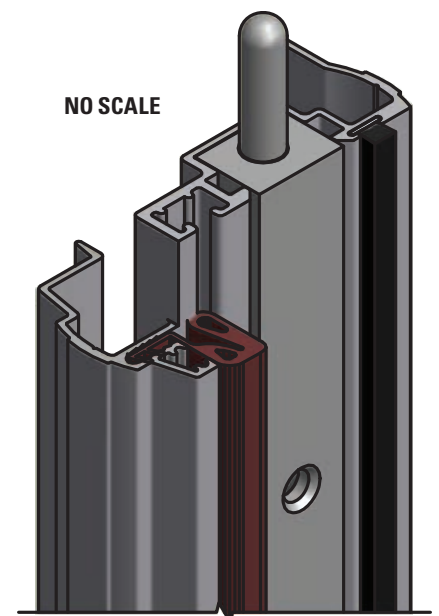


DS346KITCH

Chrome hardware kit only consisting of screws & strike plates

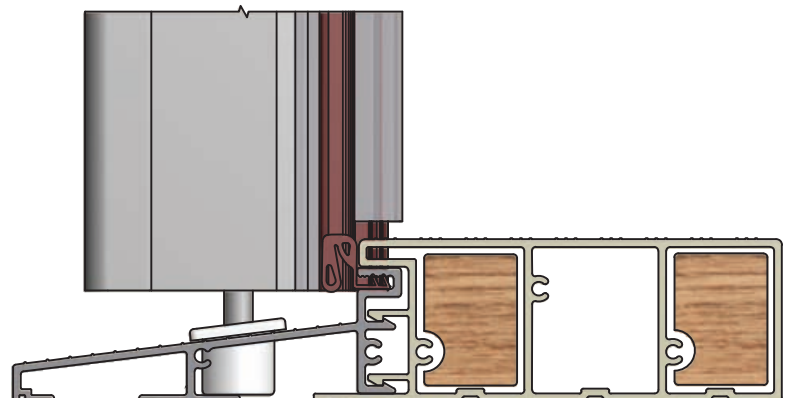
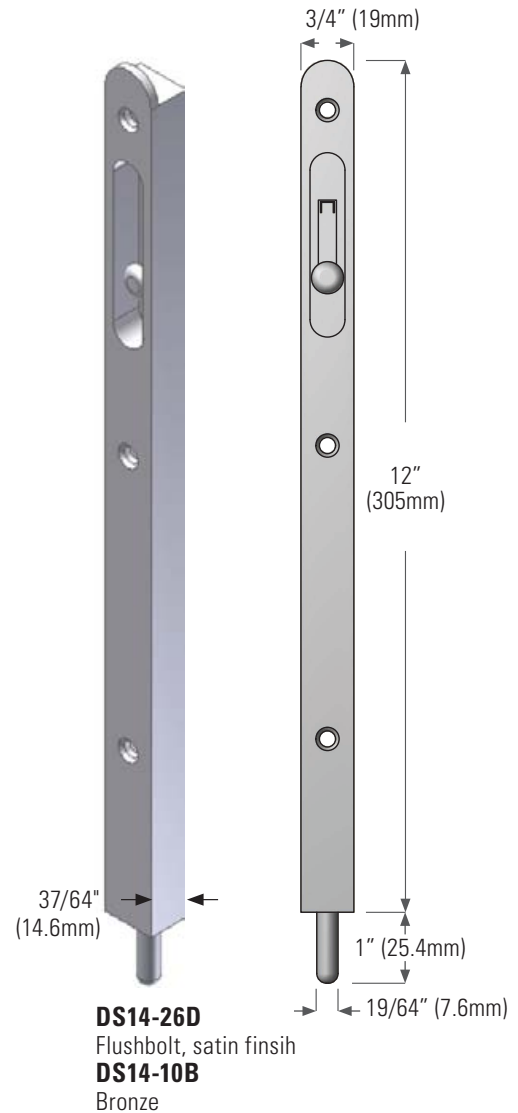
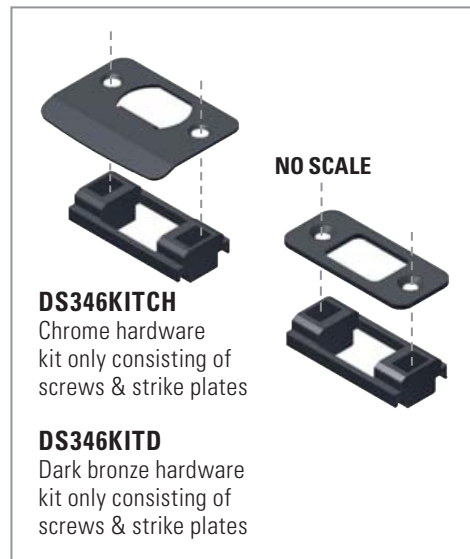
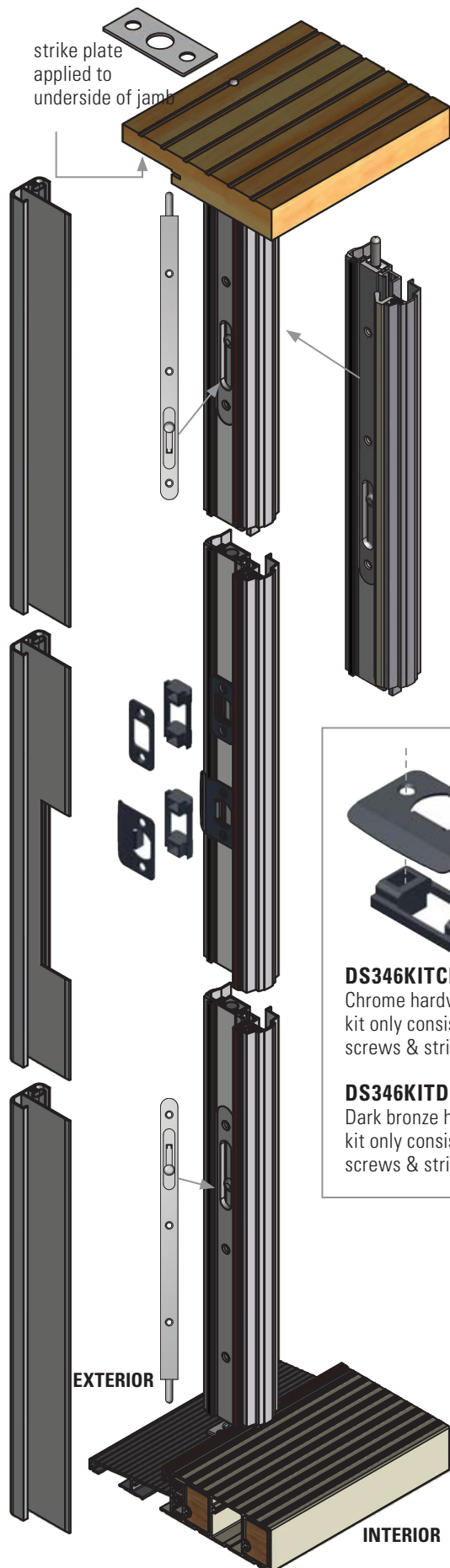
DS346KITD

Dark bronze hardware kit only consisting of screws & strike plates



ASTRAGALS - ALUMINUM FOR OUTSWING DS STORM SILLS (NAFS)

AVAILABLE FIRST QUARTER 2017

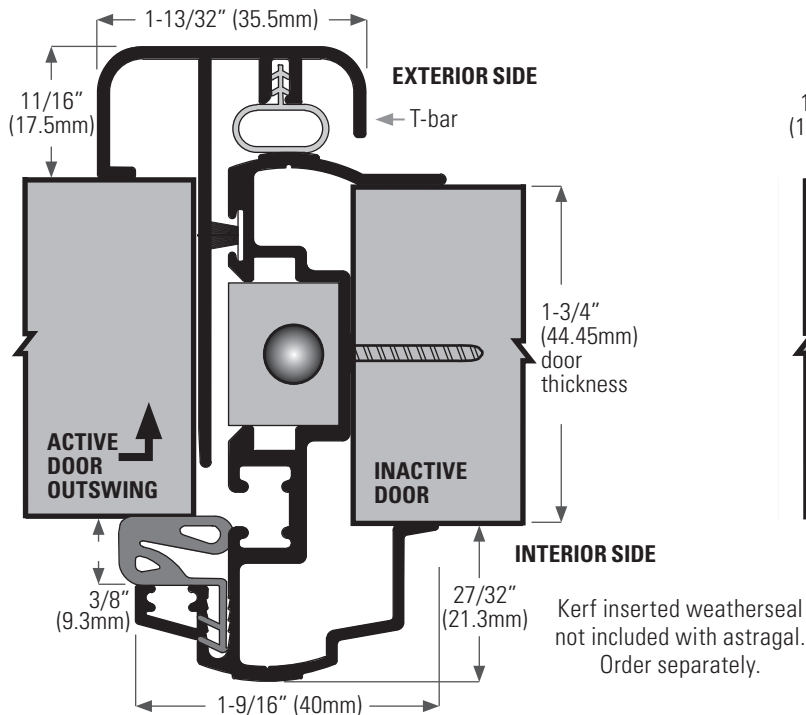


ASTRAGALS - ALUMINUM FOR OUTSWING DS STORM SILLS (NAFS)

AVAILABLE FIRST QUARTER 2017

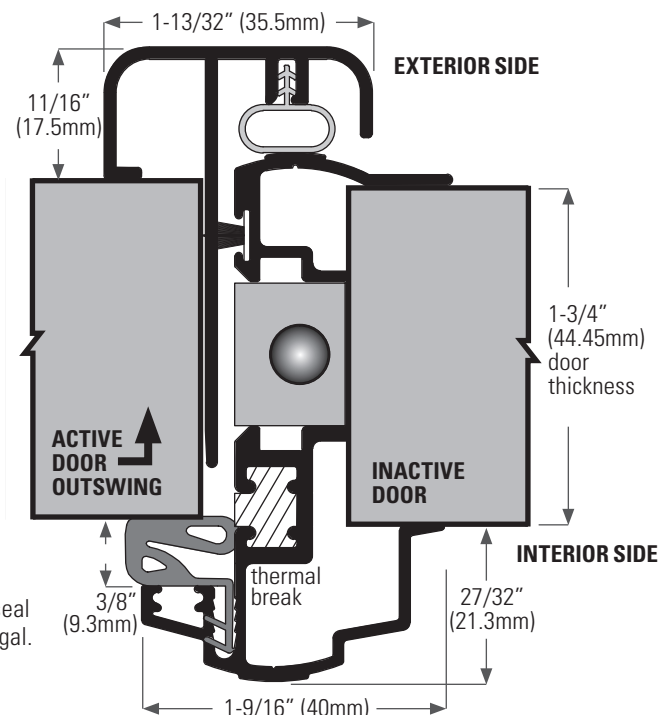
Each T-Bar astragal comes with bulb weatherseal & punchouts for latch & deadbolt. Each extruded aluminum astragal comes complete with pile inner seal, snap in covers, dead bolt strike, latch strike & standard punch outs for deadbolt. **Kerf weatherseal, top and bottom flushbolts not included with astragal, order separately.**

DS445N Series (Non Thermally Broken)

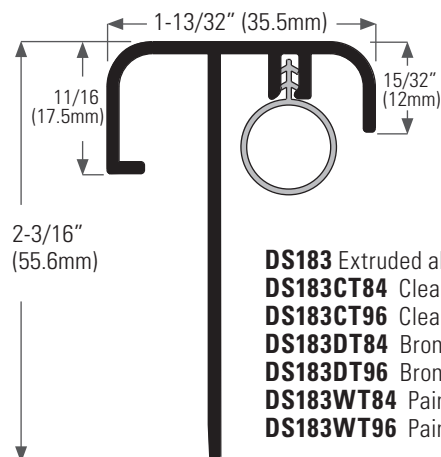
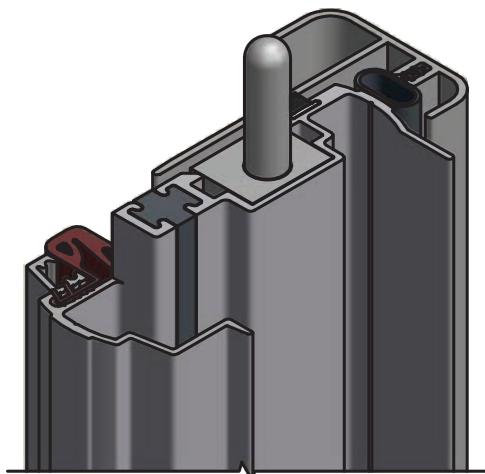


Bronze anodized	Clear anodized	White painted
DS445D79N	DS445C79N	DS445W79N
DS445D80N	DS445C80N	DS445W80N
DS445D84N	DS445C84N	DS445W84N
DS445D95N	DS445C95N	DS445W95N
DS445D96N	DS445C96N	DS445W96N

DS447N Series (Thermally Broken)



Bronze anodized	Clear anodized	White painted
DS447DTB79N	DS447CTB79N	DS447WTB79N
DS447DTB80N	DS447CTB80N	DS447WTB80N
DS447DTB84N	DS447CTB84N	DS447WTB84N
DS447DTB95N	DS447CTB95N	DS447WTB95N
DS447DTB96N	DS447CTB96N	DS447WTB96N



DS183 Extruded aluminum with TPE (T) insert
DS183CT84 Clear anodized 84" (2134mm)
DS183CT96 Clear anodized 96" (2438mm)
DS183DT84 Bronze anodized 84" (2134mm)
DS183DT96 Bronze anodized 96" (2438mm)
DS183WT84 Painted white 84" (2134mm)
DS183WT96 Painted white 96" (2438mm)

ASTRAGALS - ALUMINUM INSWING

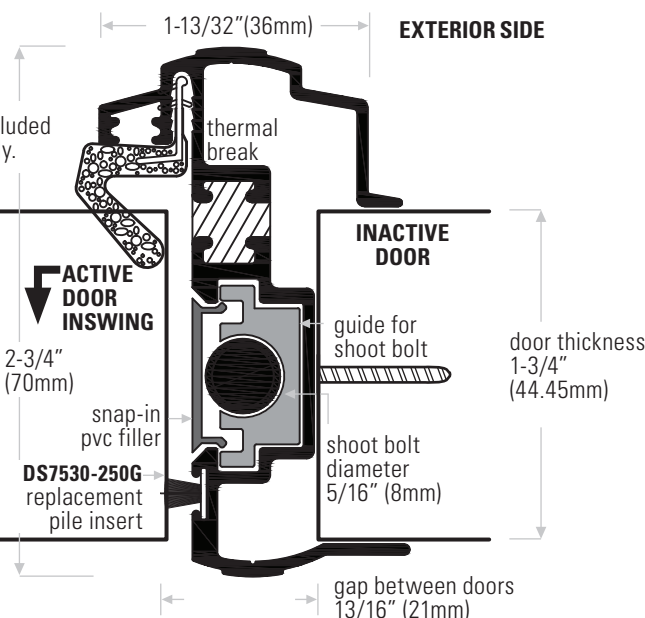
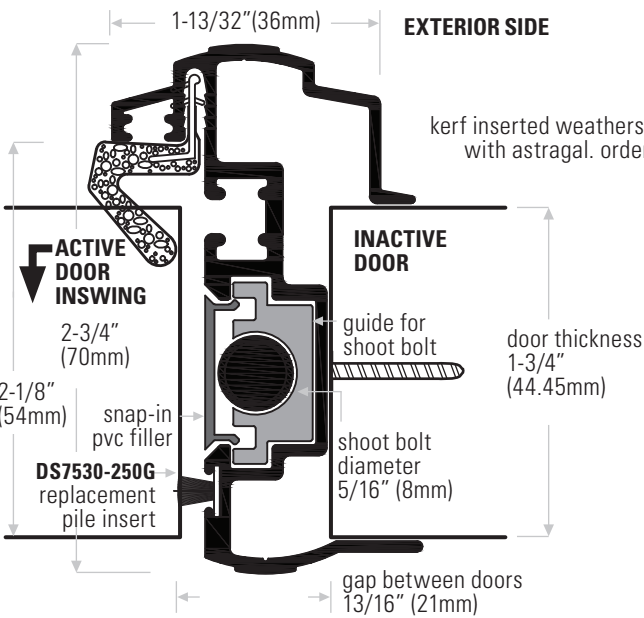
Inswing Astragals

Each extruded aluminum astragal comes complete with top & bottom shoot bolts & 2 strikes, hardware pack, pile inner seal, snap in covers, dead bolt strike, latch strike & standard punch outs for deadbolt. **Kerf weatherseal & molded bottom boot not included with astragal, order separately.**

SIZES: 79" (2007mm), 80" (2032mm), 84" (2134mm), 95" (2413mm) & 96" (2438mm)
Custom sizes & custom finishes available, call for manufacturing time

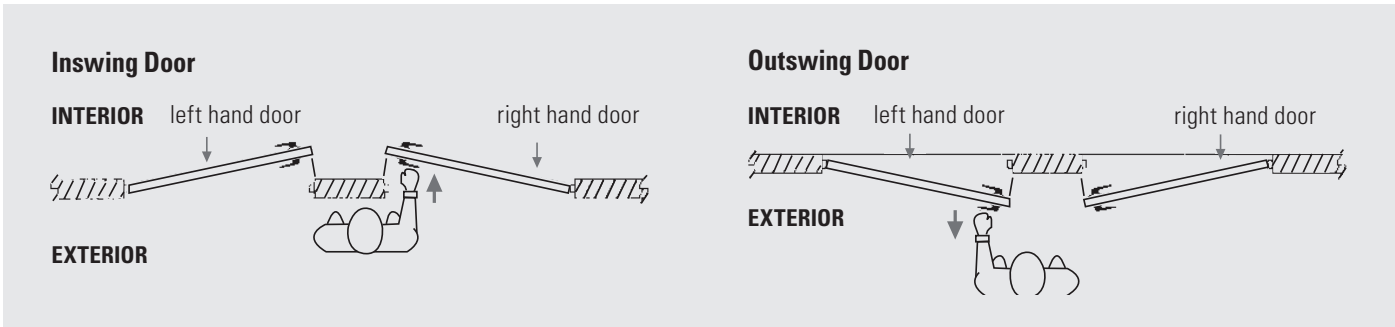
DS346N Series (Non Thermally Broken)

DS348N Series (Thermally Broken)



Bronze anodized	Clear anodized	White painted
DS346D79N	DS346C79N	DS346W79N
DS346D80N	DS346C80N	DS346W80N
DS346D84N	DS346C84N	DS346W84N
DS346D95N	DS346C95N	DS346W95N
DS346D96N	DS346C96N	DS346W96N

Bronze anodized	Clear anodized	White painted
DS348DTB79N	DS348CTB79N	DS348WTB79N
DS348DTB80N	DS348CTB80N	DS348WTB80N
DS348DTB84N	DS348CTB84N	DS348WTB84N
DS348DTB95N	DS348CTB95N	DS348WTB95N
DS348DTB96N	DS348CTB96N	DS348WTB96N



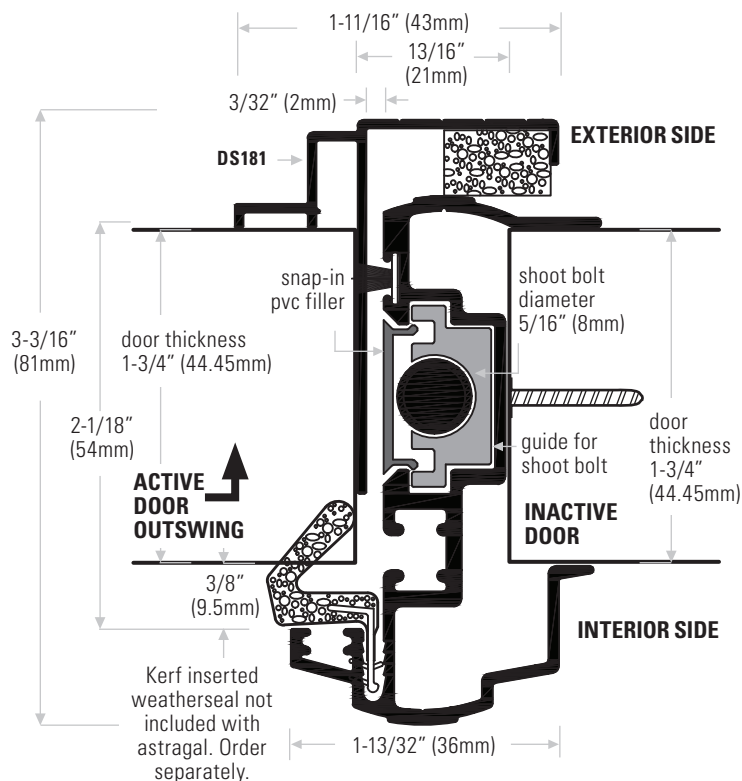
Outswing Locking Astragals

T-Bar astragal comes complete with pvc foam weatherseal gasket & punch outs for latch & deadbolt. Sold as 2 piece sets only. Triple weathersealed system. Each extruded aluminum astragal comes complete with top & bottom shoot bolts & 2 strikes, hardware pack, pile inner seal, snap in covers, dead bolt strike, latch strike & standard punch outs for deadbolt. **Kerf weatherseal & molded bottom boot not included with astragal, order separately.**

SIZES: 79" (2007mm), 80" (2032mm), 84" (2134mm), 95" (2413mm) & 96" (2438mm)

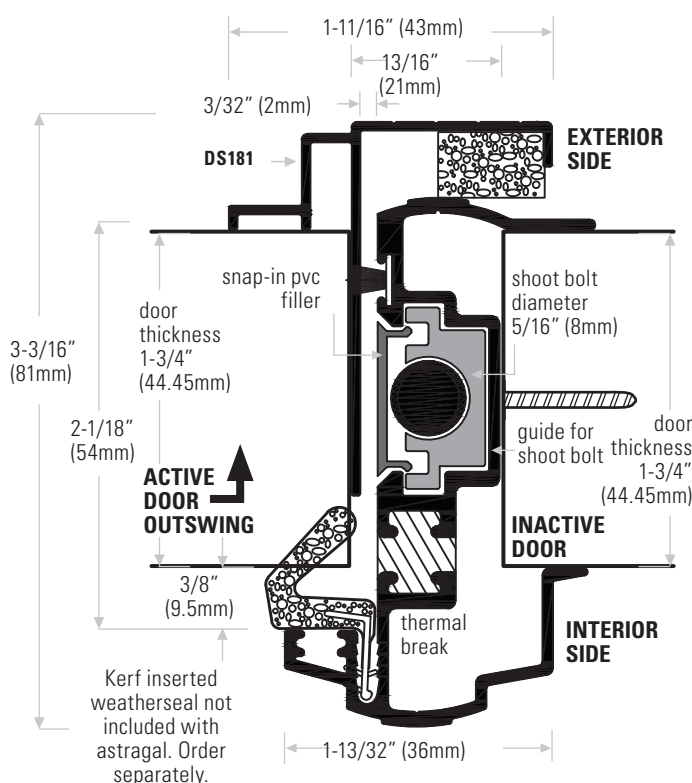
Custom sizes & custom finishes available, call for manufacturing time.

DS345N / DS181 Series (Non Thermally Broken)

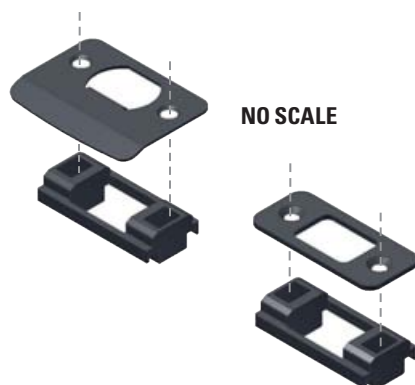


Bronze anodized	Clear anodized	White painted
DS345D79N	DS345C79N	DS345W79N
DS345D80N	DS345C80N	DS345W80N
DS345D84N	DS345C84N	DS345W84N
DS345D95N	DS345C95N	DS345W95N
DS345D96N	DS345C96N	DS345W96N

DS347N / DS181 Series (Thermally Broken)



Bronze anodized	Clear anodized	White painted
DS347DTB79N	DS347CTB79N	DS347WTB79N
DS347DTB80N	DS347CTB80N	DS347WTB80N
DS347DTB84N	DS347CTB84N	DS347WTB84N
DS347DTB95N	DS347CTB95N	DS347WTB95N
DS347DTB96N	DS347CTB96N	DS347WTB96N



NO SCALE

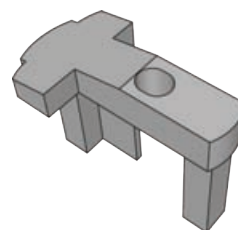
DS346KITCH

Chrome hardware kit only consisting of screws & strike plates

DS346KITD

Dark bronze hardware kit only consisting of screws & strike plates

Neoprene Bottom Seal For Inswing Astragals Only

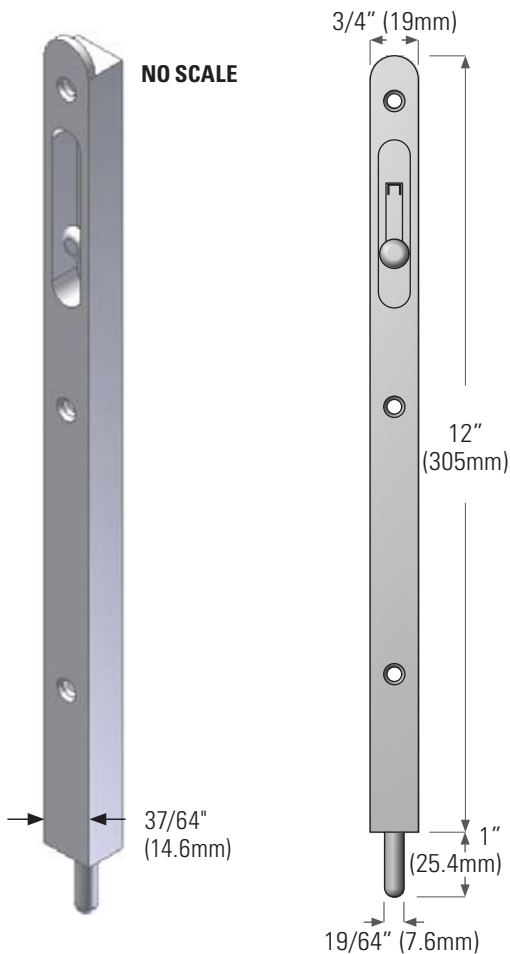


Boot not included with astragal, please order separately

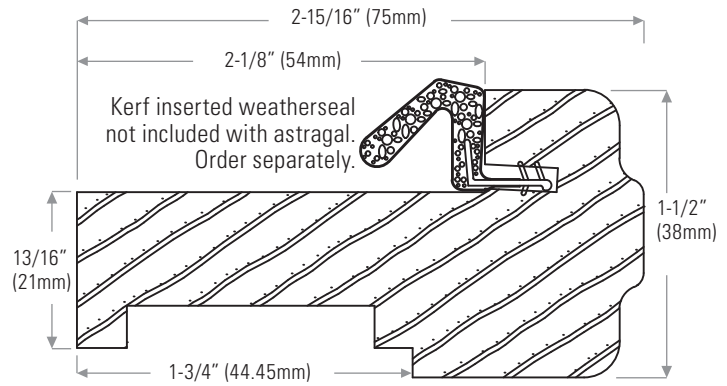
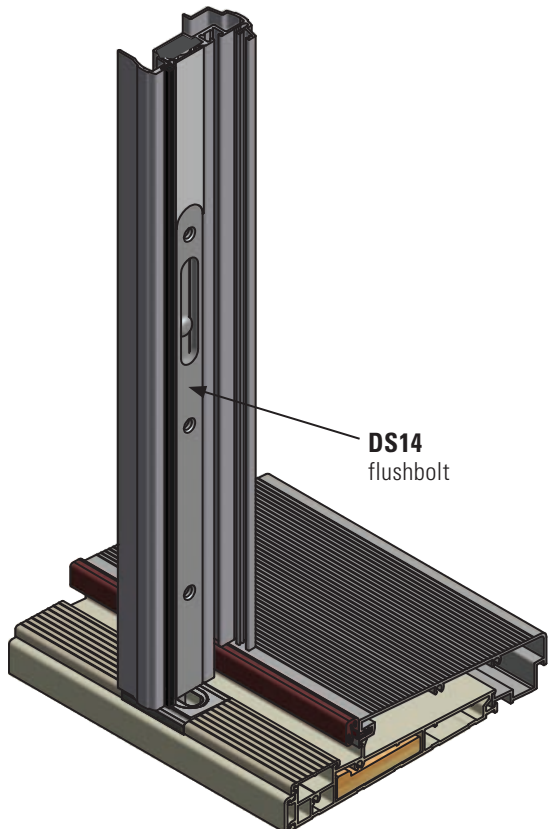
NO SCALE

DS346LB00T Left hand boot only
DS346RB00T Right hand boot only

FLUSHBOLTS & ASTRAGALS

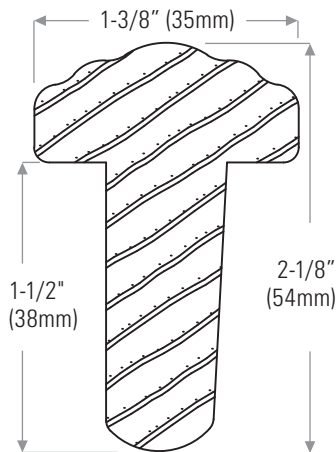


DS14-26D Flushbolt, satin finish
DS14-10B bronze



NOTE: Products ending in M are machined for flush bolts, both ends

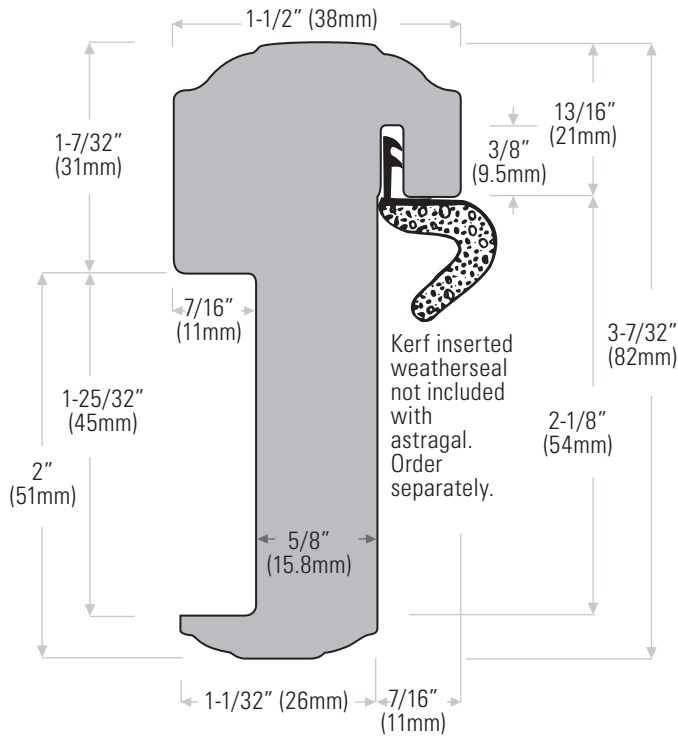
DS191P79M	Primed 79" (2007mm), machined
DS191P7989M	Primed 79-7/8" (2029mm), machined
DS191P80M	Primed 80" (2032mm), machined
DS191P8078M	Primed 80-7/8" (2054mm), machined
DS191P84	Primed 84" (2134mm), not machined
DS191P84M	Primed 84" (2134mm), machined
DS192C79M	Fir clear 79" (2007mm), machined
DS192C80M	Fir clear 80" (2032mm), machined
DS192C84M	Fir clear 84" (2134mm), machined
DS192C96M	Fir clear 96" (2438mm), machined
DS192C84	Fir clear 84" (2134mm), not machined
DS192C95M	Fir clear 95" (2413mm), machined
DS192C96	Fir clear 96" (2438mm), not machined
DS192C120	Fir clear 120" (3048mm), not machined



DS196P80M2	1-3/8" (35mm) primed fir, machined for flush bolts, top and bottom. 80" (2032mm)
DS196P84M1	1-3/8" (35mm) primed fir, machined for flush bolts, top only, both sides. 84" (2134mm)
DS196P84M2	1-3/8" (35mm) primed fir, cut to custom length from 84" (2134mm) piece and machined for flush bolts, top and bottom (Non handed).
DS196P84	1-3/8" (35mm) primed fir, not machined, stock length.

ASTRAGALS - WOOD

Composite Astragal DS193 Series



NOTE: Products ending in M are machined for flush bolts, both ends

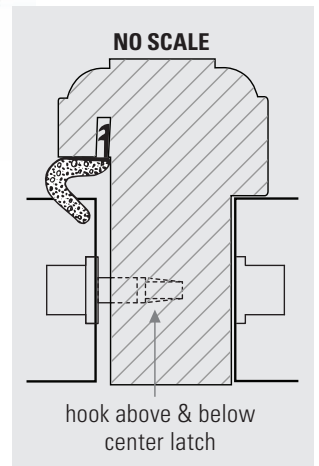
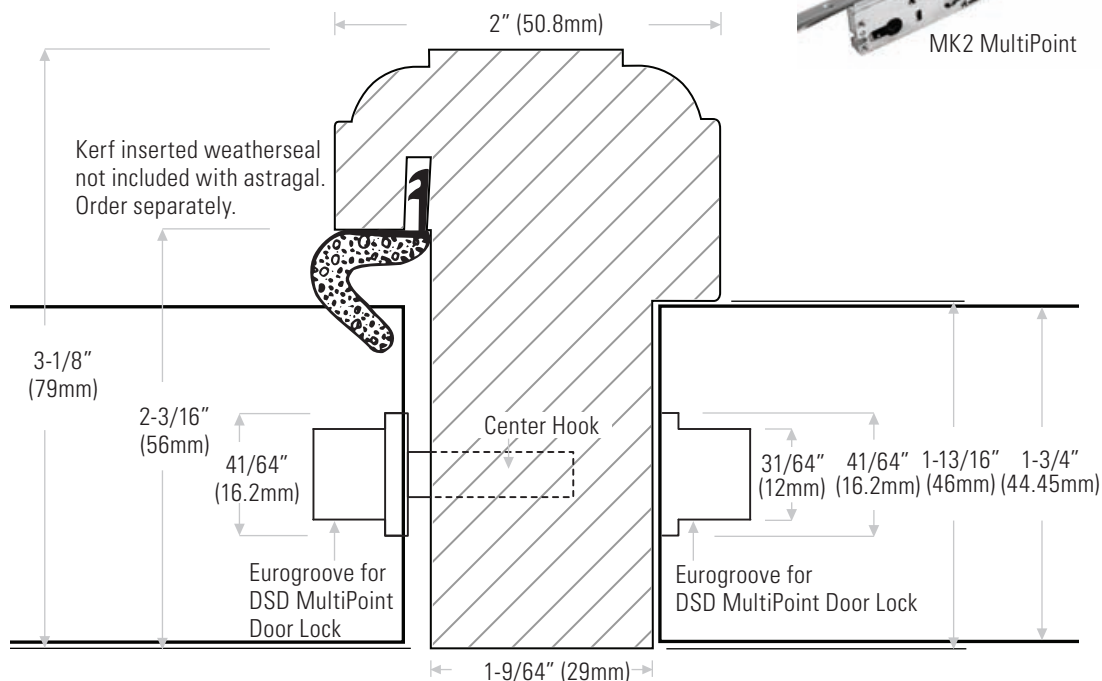
DS193W79M	smooth white finish, 79" (2007mm), machined
DS193W80M	smooth white finish, 80" (2032mm), machined
DS193W81	smooth white finish, 81" (2057mm), not machined
DS193W81M	smooth white finish, 81" (2057mm), machined
DS193W95M	smooth white finish, 95" (2413mm), machined
DS193W96M	smooth white finish, 96" (2438mm), machined
DS193W97	white finish, 97" (2464mm), not machined
DS193GRAIN79M	wood grain finish, 79" (2007mm), machined
DS193GRAIN80M	wood grain finish, 80" (2032mm), machined
DS193GRAIN81	wood grain finish, 81" (2057mm), not machined
DS193GRAIN81M	wood grain finish, 81" (2057mm), machined
DS193GRAIN95M	wood grain finish, 95" (2413mm), machined
DS193GRAIN96M	wood grain finish, 96" (2438mm), machined
DS193GRAIN97	wood grain finish, 97" (2464mm), not machined

The DS193 Series Composite Astragal is machined top and bottom for the flushbolt as shown below. **Flushbolt by other, not included with any of the above astragals.**

Astragals (Wood) for Double Door MultiPoint Application

V.G. Fir Astragal DS198 Series

Used in conjunction with DSD Hardware MultiPoint Door Locks



astragal not machined for MultiPoint locks or strike plates

DS198VGF96 Astragal V.G. Fir 96" (2438mm)

MULTI-PURPOSE WEATHERSEAL TAPES

Packaged Rolls



All adhesive backed tapes have a limited shelf life. These products must be used within 6 months of purchase & must be stored between 50° & 100° Fahrenheit (10° & 37.77° Celsius).

Open Cell Polyurethane A/B Tapes

	thickness	width	
DS831R	3/16"	x 3/8"	x 16.5 ft. grey (4.7mm x 9.5mm x 5.02m)
DS835R	1/4"	x 1/2"	x 16.5 ft. grey (6.4mm x 12.7mm x 5.02m)
DS837R	3/8"	x 3/8"	x 16.5 ft. grey (9.5mm x 9.5mm x 5.02m)

Neoprene Closed Cell Sponge A/B Tapes

	thickness	width	
DS861R	3/16"	x 3/8"	x 10 ft. black (4.7mm x 9.5mm x 3.04m)
DS863R	1/4"	x 1/2"	x 10 ft. black (6.4mm x 12.7mm x 3.04m)
DS864R	5/16"	x 3/8"	x 10 ft. black (8mm x 9.5mm x 3.04m)
DS865R	5/16"	x 3/4"	x 10 ft. black (8mm x 19mm x 3.04m)
DS866R	3/8"	x 3/8"	x 10 ft. black (9.5mm x 9.5mm x 3.04m)
DS868R	1/2"	x 1"	x 10 ft. black (12.7mm x 25.4mm x 3.04m)

PVC Closed Cell Soft Foam A/B Tapes

	thickness	width	
DS847R	3/8"	x 3/8"	x 16.5 ft. grey (9.5mm x 9.5mm x 5.02m)
DS848R	3/8"	x 3/4"	x 16.5 ft. grey (9.5mm x 19mm x 5.02m)

XI Cell/Cross-Linked Polyurethane A/B Tapes

	thickness	width	
DS852R	1/8"	x 3/8"	x 16.5 ft. white (3.2mm x 9.5mm x 5.02m)

Camper Truck Tape-Closed Cell Sponge Vinyl A/B Tape

	thickness	width	
DS885R	3/16"	x 1-1/4"	x 30 ft. grey (4.7mm x 32mm x 9.14m)

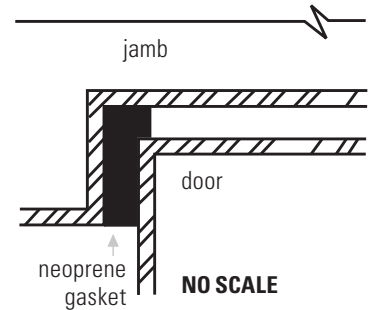
Bulk Rolls

All adhesive gaskets have a limited shelf life. These products must be used within 6 months of purchase & must be stored between 50° & 100° Fahrenheit (10° & 37.77° Celsius).

Neoprenes (Black)

	thickness		width				
DS61-50	1/8"	x	3/8"	x	50 ft. BL	(3.2mm x 9.5mm x 15.24m)	
DS67-50	1/8"	x	1/2"	x	50 ft. BL	(3.2mm x 12.7mm x 15.24m)	
DS74-25	5/16"	x	3/4"	x	25 ft. BL	(8mm x 19mm x 7.6m)	
DS76-12.5	1/2"	x	3/4"	x	12.5 ft. BL	(12.7mm x 19.5mm x 3.8m)	
DS78-50	1/4"	x	1"	x	50 ft. BL	(6.4mm x 25.4mm x 15.24m)	
DS79-12.5	1/2"	x	1"	x	12.5 ft. BL	(12.7mm x 25.4mm x 3.8m)	

OVERHEAD VIEW

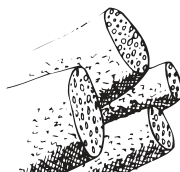


Backer Rod

Sealant backer rod is an extruded round, grey, closed-cell low-density polyethylene foam with a skin-like outer texture. It is an ideal non-absorbent, compressible, back-up material inserted into a joint to control sealant tooling, to allow proper sealant wetting of the joint surfaces, & to yield proper bond breaker between the backup material & the sealant. Commonly used in glazing operations, window & door applications, expansion joints, curtain wall joints, partitions, log construction, pavement joints & repairs, precast units, & copings.

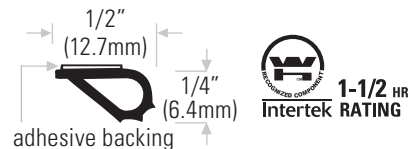
Available in Footage or Bulk Coils.

DSROD1/4	1/4"	(6.3mm)	diameter	4000 ft (1219m)	per carton
DSROD3/8	3/8"	(9.5 mm)	diameter	2100 ft (640m)	per carton
DSROD1/2	1/2"	(12.7 mm)	diameter	2500 ft (762m)	per carton
DSROD3/4	3/4"	(19mm)	diameter	1100 ft (335m)	per carton
DSROD1	1"	(25.4mm)	diameter	600 ft (182m)	per carton



Silicone Adhesive-Backed Fire Rated Gasketing

For Hollow Metal Door & Metal Frame



Bronze

DSS66D17	17 ft.	DSS66W17	17 ft.
DSS66D21	21 ft.	DSS66W21	21 ft.
DSS66D25	25 ft.	DSS66W25	25 ft.
DSS66D306	306 ft.	DSS66W306	306 ft.

White

17 ft. = 5.18m / 21 ft. = 6.40m / 25 ft. = 7.62m
306 ft. = 93.2m

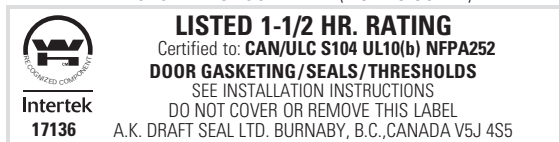
SYMBOLS

Product Testing & Classification Symbols

Symbols below & throughout this 2016 Catalogue are most up-to date & supersede all other information in print.

The Symbols below are shown adjacent to products throughout the catalogue to help identify products that meet specific ratings and/or code requirements. The 2 actual adhesive backed labels shown below are adhered to each of our rated products.

ACTUAL PRODUCT LABEL (NOT TO SCALE)



Tested in accordance with CAN/ULC S104, ASTM E-152, CFSM 43.7, NFPA 252-08, UBC 7-2-1997 (Formerly UBC 43-2-1991), UL 10(b) (2008). Listed for Canada & USA - Fire Rated

Products indicated by this symbol are rated, listed & labelled as material for use on listed steel frames & listed swinging type fire doors of the hollow metal or steel covered composite type rated up to 1-1/2 hours. These products have been listed & labelled as a result of testing done by Warnock Hersey certifying that these products do not adversely affect the fire resistance of the door or frame. Products are regularly checked under the follow up factory inspection & certification service for manufacturing compliance with Warnock Hersey specifications. Contact A.K. Draft Seal Ltd. for further information.



Tested in accordance with UL 10(b) (2009) - Fire Tests of Door Assemblies, and CAN/ULC S104-10 – Standard Method for Fire Tests of Door Assemblies.

ACTUAL PRODUCT LABEL (NOT TO SCALE)



Tested in accordance with CAN/ULC S104, ASTM E-152, CFSM 43.7, NFPA 252-08, UBC 7-2-1994 (Formerly UBC 43-2-1991), UL 10(b) (2008). Listed for Canada & USA - Fire Rated

These products have been listed & labelled as a result of testing done by Warnock Hersey certifying that these products do not adversely affect the fire resistance of the door or frame. Products are regularly checked under the follow-up factory inspection & certification service for manufacturing compliance with Warnock Hersey specifications. Contact A.K. Draft Seal Ltd. for further information. Thresholds or sills for use with listed wood frames & listed swinging type doors of wood or steel faced construction, 20 minute rated. Gasketing material for use on listed wood or steel frames & listed swinging type fire doors of wood or steel faced construction, 20 minute rated.



Barrier Free

Meets requirements of ADAAG - 1998 & ICC / ANSI A177.1-1998. Products indicated by this symbol are access compliant by having installed height differences not over 1/2" (12.7mm) with allowable edge & slope conditions.



UL10B & CAN4-S104-80M Classified, Complies with NFPA 80 & NFPA 252 for application to Steel fire doors rated up to 3 Hrs., & Wood type fire doors rated up to 90 minutes. (Rating on some items vary & are noted.)



Positive Pressure UL10C Classified, Category 'J'; complies with IBC, NFPA 80 & NFPA 252 for application to Positive Pressure Steel fire doors rated up to 3 Hrs., & Wood type fire doors rated up to 90 minutes. (Ratings on some items vary & are noted.)



NGP-EDGE® Sealing System, Category 'G' classified; required for Category B classified wood type fire doors to meet positive pressure requirements complying with IBC, & NFPA 252. See individual products for maximum door size & ratings.



Smoke & Draft Control Gasketing, Category 'H' classified; complies with IBC, UL1784 & NFPA 105 for use on 'S' labeled Positive Pressure Steel fire doors rated up to 3 hours , & wood type fire doors rated up to 90 minutes. (Ratings on some items vary & are noted.)



Acoustical Tested to ASTM E90 standard test method for laboratory measurement of airborne sound transmission loss of building partitions & elements, & astm e1408 standard test method for laboratory measurement of the sound transmission loss of door panels & door systems.



Air Infiltration Tested to ASTM E283, standard test method for determining rate of air leakage through exterior windows, curtain walls, & doors.



Fire Rated 3 Hours



Smoke Tested



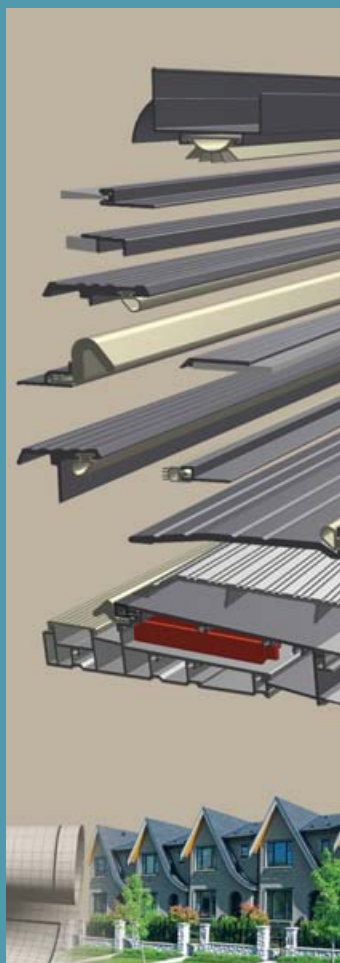
UL Rating



Air Infiltration Tested

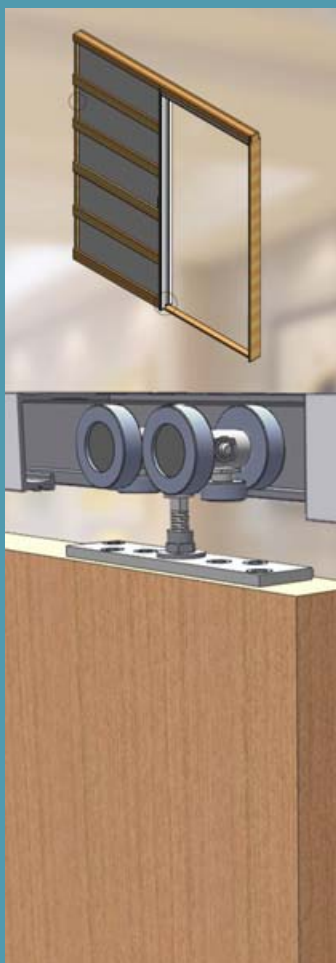
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