Double Acting—Center Pivoted

for Exterior and Heavy Duty Interior Doors





Top Pivot No. 171A walking beam type is concealed, corrosion resistant and holds the door in perfect alignment.

Retractable Stop 1158A - for wood or hollow metal frames or No. 1150A for aluminum frames available upon request. Can be used in conjunction with double acting closers where it is advantageous to have the doors operated as either single or double acting to meet traffic requirements. Split second re-setting stop converts double acting door to single acting.

Bottom Arm No. 182A is concealed. It has lateral adjustment. Alignment screws assure positive centering. Tempered glass or metal doors require 1-9/16" depth in the Bottom Rail. When used with wood doors a No. 6231 Spreader must be used to reinforce the Bottom Rail. A depth of 1-11/16" must be provided.

Closer Spindle If clearance between finished floor line and bottom of door (with threshold) is more than 11/16" indicate amount of clearance needed and specify longer spindle.

Cement Case No. 367 is designed to hold floor hinge firmly in position.

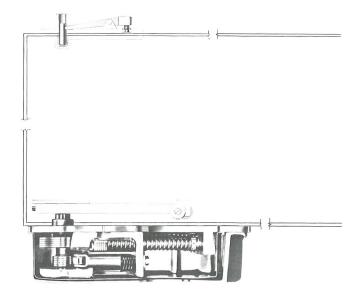
Finishes Available in all standard finishes (see page 5).

Extended port caps — to order or specify use letter D suffix with standard threshold numbers.

Federal Specification FF-H-121c Type 3520A II, III, 3520C III

For complete concealment where doors are required to accommodate two way traffic. 2 Speed Closing, cam design insures positive centering with no "flip flop". Integral leveling screws permit closer to be leveled to suit floor condition. Petroleum base hydraulic oil makes seasonal adjustment unnecessary except where climatic temperature differences are extreme. Extended port caps available where closing adjustment thru the threshold is required.

Use of retractable stop makes it possible to convert double acting doors to single acting to meet traffic requirement.



SELECTOR CHART Standard Double Acting* · Center Pivoted · 300 and 4000 Series

DOOR SIZE MAX- IMUM	TYPE AND LOCATION OF DOOR	FOR DOUBLE ACTING DOORS CENTER PIVOTED Specify Finish					01	THRESHOLDS† Specify Finish, Hand, and Width of Door Opening Jamb to Jamb						PIVOTS Specify Finish and Hand			
		Federal Spec.	105° Hold Open	105° Stop	90° Hold Open & Stop	90° Stop	Shpg. Wt. Lbs.	4" Wide	5" Wide	7" Wide	7" Wide Mitered Ends	7¾" Wide	4" Wide x 7" Offset	5" Wide x 73/4" Offset	Federal Spec. FF-H-121c, 3525		25
		FF-H-121c Type	& Stop												Inter- mediate	Top	Bot- tom
3′0″	Entrance, Vestibule Interior	3510 I	300	301	302	303	35			10x730		10x830				171A	
	Entrance, Vestibule	0510 11	4000	4010	4000	4020				107400		10.0400				1710	
4'0"	Interior	3510 II	4000	4010	4020	4030	50			10x7400		10x8400				171A	

^{*} Controls shipped with dress plate, bottom arm, top pivot and cement case. † No. 2 stop strip available upon request.

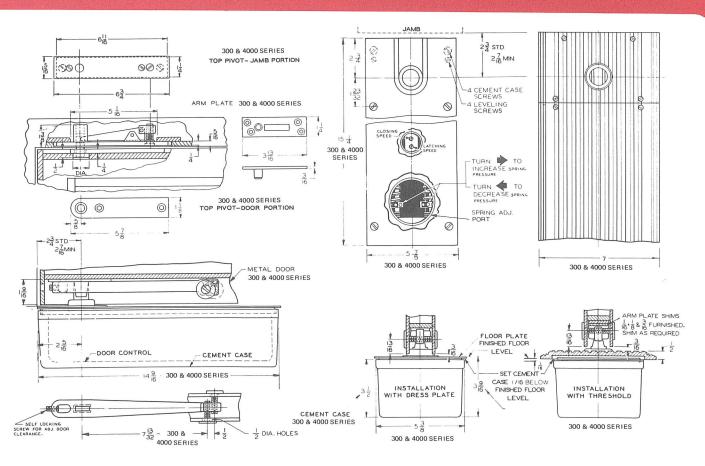
Standard concealed in floor door controls 300 and 4000 WHEN SPECIFYING OR ORDERING ALWAYS SERIES

- 1. Specify door size and type.
- 2. Select correct door control by model number for application.
- 3. Advise door and frame material so proper screws and accessories are furnished.
- 4. Advise door thickness.

- 5. Specify finish.
- Advise if thresholds are required. (If thresholds are specified, order floor-type door controls less floor dress plates.)
- 7. Advise if spindle longer than standard length is required.

TYPICAL ORDER

Quantity	Hand	Dor-O-Matic	Finish	Special instructions on	Door Size	Door		Jamb	
quantity	- Traile	Model No.		other than standard units	D001 3126	Metal	Wood	Metal	Wood
16		301	US28	spindle clearance 1"	3′0″ x 7′0″ x 1¾″	М		M	
6		4020	US10	with extended port caps less dress plates	4′0″ x 7′6″ x 2½″		W	М	



Caution: Request latest template for each installation; templates are revised from time-to-time when necessary.

SUGGESTED SPECIFICATION - Standard 300 And 4000 SERIES

Concealed in the floor closers to be Federal Specification number 3510 I (300 Series) to conform to manufacturers recommendation for door size and location.

Closers to be equipped with compression springs, two readily accessible adjustments to independently control the

initial closing and latching speeds, and integral leveling screws to level the door control in cement case.

Positive Stop and Hold Open 90°-105° to be identical de-

gree with no over swing permitted.

Offset Closers used on B, C, D, E label doors must have U.L. approval, with no hold open.