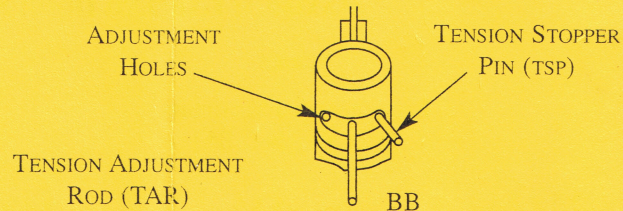


IMPORTANT: DO NOT EXCEED
THREE HOLES OF TENSION FOR
180° DOOR OPENING OR FOUR
HOLES OF TENSION FOR 90°
OPENING



CAUTION: ALWAYS ROTATE THE TAR TO THE
LEFT REGARDLESS OF RIGHT OR LEFT HAND DOOR
APPLICATIONS

1. HINGE INSTALLATION:

INSTALL THE HINGE REGULARLY WITH ADJUSTMENT HEAD IN THE UP POSITION.

2. ADJUSTMENT OF SPRING TENSION

A. MAKE SURE THE DOOR IS IN THE CLOSED POSITION. B. INSERT (TAR) IN THE RIGHT HAND HOLE IN THE ADJUSTMENT HOLE AS SHOWN IN FIGURE AA. C. ROTATE (TAR) TO THE LEFT AND INSERT (TSP) IN THE HOLE AS SHOWN IN FIGURE BB. D. RELEASE (TAR) UNTIL (TSP) CONTACTS RIGHT HAND SIDE OF ADJUSTMENT HOLES. E. REMOVE (TAR) AND TEST DOOR FOR CLOSING CYCLE AND FORCE. F. IF DOOR DOESN'T CLOSE REPEAT PROCEDURE UNTIL DOOR CLOSES. G. AFTER FINAL ADJUSTMENT DRIVE THE (TSP) FLUSH WITH HINGE BARREL.

NOTE: SEE OTHER SIDE FOR RECOMMENDED HINGE SIZE FOR DOOR SIZES

DON-JO MFG., INC.

MAXIMUM LABELED DOOR SIZE RECOMMEND 3'-0 WIDE x 7'-0 HIGH

SERIES			HINGE SELECTION	
Recommended Maximum Door Weight (LBS)				
<u>3.5 x 3.5</u>	<u>4 x 4</u>	<u>4.5 x 4.5</u> <u>4.5 x 4</u>	<u>SPRING HINGES</u>	<u>BUTTHINGES</u>
50	60	70	2 EACH	1 EACH
70	85	115	2 EACH	1 EACH
90	110	150	3 EACH	NONE

NOTES:

- 1) THE INFORMATION ABOVE IS BASED ON LIMITS SET BY NPFA#80
- 2) TWO SPRING HINGES IS THE MINIMUM REQUIREMENT ON FIRE LABELED DOORS BY NPFA#80
- 3) WEATHER STRIPPING, EXTREME WINDOW AIR PRESSURE ON ONE SIDE OF THE DOOR MAY REQUIRE THE USE OF MAXIMUM AMOUNT OF SPRING HINGES.
- 4) FOR BEST RESULTS USE ALL SPRING HINGES