

DOOR CODE CHART

1. AGENCY

1A. RATING

1B. CERTIFICATION

(Reference Label Code Chart)

2. SERIES

Description	Code
Polystyrene Core	607
Polystyrene Core	707
Steel Stiffened Core	747
Temp-Rise Core	727
Bullet Resistant, Polystyrene Core Level 2	737
STC Sound Resistant Core	757
Steel Stiffened Core	847
Steel Stiffened Core	857

3. EDGE

Description	Code
Door Edge Seam Exposed	S
Door Edge Seam Spot Welded and Filled	N
Door Edge Seam Continuous Wire Welded and Filled	T

4. GAUGE

Description	Code
20 Gauge	20
18 Gauge	18
16 Gauge	16
14 Gauge	14

5. STEEL TYPE

Description	Code
Cold Rolled C.R.	Leave Blank
Galvanized (A60 Standard)	RK
Galvanized (G90)	G9
Stainless (304 #4 Satin Finish)	SS
CURRIStain (Specify Color)	A1

6. TYPE

See Door Type Chart

7. & 8. WIDTH

Specify in Column 7 Door Nominal Width (Feet Portion)
Specify in Column 8 Door Nominal Width (Inch Portion)

9. & 10. HEIGHT

Specify in Column 9 Door Nominal Height (Feet Portion)
Specify in Column 10 Door Nominal Height (Inch Portion)

11. DOOR THICKNESS

Description	Code	Description	Code
1-3/8" Door	8	Right Hand	R
1-3/4" Door	4	Left Hand	L
2" Door	2	Right Hand Reverse	RR
2-1/4" Door	2-1/4	Left Hand Reverse	LR
		Double Acting	DA
		Replacement Door	RP
		Non-Handed	NH

13. OTHER MANUFACTURERS LOCATIONS

Description	Code	Description	Code
Curries	Leave Blank	Mesker	M
Amweld	A	Pioneer	PI
Ceco	C	Republic	RE
Fenestra	F	Steelcraft	S

14. HINGE RAIL GAUGE

For Factory Use Only

15. HINGES

Description	Weight	Code
1 Pr. 3-1/2	.123	352
1-1/2 Pr. 3-1/2	.123	353
1-1/2 Pr. 4	.130	403
2 Pr. 4	.130	404
1 Pr. 4-1/2	.134	452
1-1/2 Pr. 4-1/2	.134	453
2 Pr. 4-1/2	.134	454
2-1/2 Pr. 4-1/2	.134	455
1 Pr. 4-1/2	.180	H452
1-1/2 Pr. 4-1/2	.180	H453
2 Pr. 4-1/2	.180	H454
2-1/2 Pr. 4-1/2	.180	H455
1 Pr. 4-1/2 Ultima	.134 or .180	U452
1-1/2 Pr. 4-1/2 Ultima	.134 or .180	U453
2 Pr. 4-1/2 Ultima	.134 or .180	U454
1 Pr. 4-1/2 .180 Overmortise		452HOM
1-1/2 Pr. 4-1/2 .180 Overmortise		453HOM
2 Pr. 4-1/2 .180 Overmortise		454HOM
1 Pr. 4-1/2 .134 Dbl. Mortise		452SDM
1-1/2 Pr. 4-1/2. .134 Dbl. Mortise		453SDM
2 Pr. 4-1/2 .134 Dbl Mortise		454SDM
1 Pr. 4-1/2 .180 Dbl. Mortise		452HDM
1-1/2 Pr. 4-1/2 .180 Dbl. Mortise		453HDM
2 Pr. 4-1/2 .180 Dbl. Mortise		454HDM
1-1/2 Pr. 5 x 4-1/2	.146	503
2 Pr. 5 x 4-1/2	.146	504
2-1/2 Pr. 5 x 4-1/2	.146	505
1 Pr. 5 x 4-1/2	.190	H502
1-1/2 Pr. 5 x 4-1/2	.190	H503
2 Pr. 5 x 4-1/2	.190	H504
2-1/2 Pr. 5 x 4-1/2	.190	H505
1 Pr. 5 x 4-1/2 .190 Overmortise		502HOM
1-1/2 Pr. 5 x 4-1/2 .190 Overmortise		503HOM
2 Pr. 5 x 4-1/2 .190 Overmortise		504HOM
1 Pr. 5 x 4-1/2 .146 Dbl. Mortise		502SDM
1-1/2 Pr. 5 x 4-1/2 .146 Dbl. Mortise		
503SDM		
2 Pr. 5 x 4-1/2 .146 Dbl. Mortise		504SDM
1 Pr. 5 x 4-1/2 .190 Dbl. Mortise		502HDM
1-1/2 Pr. 5 x 4-1/2 .190 Dbl. Mortise		
503HDM		
2 Pr. 5 x 4-1/2 .190 Dbl. Mortise		504HDM
Electric Hinge Code Prefix*		HGE
Pivot Set - Single and Double Acting*		PTS
Intermediate Pivot - Single Acting*		PTM
Bottom Pivot Only*		PTB
Blank (No Prep-No Reinf.)		G19
Replacement Door (Reinf.)		1003
Continuous Hinge Reinf.*		HGC
Pocket Hinge / Pivot		PTP
Power Transfer ***		EPT

* Specify mfg. and model in special instructions

16. DOUBLE OPENING

Description	Code
Single Leaf	Leave Blank
Pair of Doors	D

17. DEADLOCK

Place “Y” in column if lock used is a Deadlock; 48" standard centerline strike on frame.

18. LOCK/STRIKE CODE

Description	Code
CYLINDRICAL & MORTISE LOCKS	
Gov’t. 160 MOD 1" x 2-1/4" face x 2-3/4" B.S. *	G1
Gov’t. 161*	G2
* If used as a Deadlock place a “Y” in Column 17.	
Gov’t. 161 (Lever Thrubolt trim prep) Specify Lock	G2A
ANSI A115.18 Universal Lever Lock	G2B
Gov’t. 86 Escutcheon Trim (1-3/4" min. width trim)	G3
Gov’t. 86 Edge Only	G3EO
Gov’t. 86 Sectional Trim ***	G3A
Gov’t. 86 Edge - Blank Reinf. and Face	G3AEO
Gov’t. 86 Reinf. Only - Blank Face and Edge (Replacement Door)	G3ARO
Multipoint Lock (Sargent Triad)***	MPL
Mortise Lock with Lever Track Trim***	G3LT

UNIT LOCKS

Unit Lock** (Specify Manufacturer)	G6
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PANIC DEVICES

Rim***	G11
Surface Vertical Rod ***	G11A
Surface Vertical Rod - Less Bottom Rod ***	G11C
Mortise ***	G12
Concealed Vertical Rod ***	G12A
Concealed Vertical Rod (mortise lock) Less Bottom Rod ***	G12B
Concealed Vertical Rod - Less Bottom Rod ***	G12C
Recessed Mounted Bar - Latch Center ***	G13
Recessed Mounted Bar - Latch Top and Bottom ***	G13A
Recessed Mounted Bar - Latch Top Mortise Center Less Bottom Rod***	G13B
Recessed Mounted Bar - Latch Top Only ***	G13C
Mortise Panic - Reinforce Only-Non Std. Edge ***	G14
Mortise Panic - Surface Vert. Rod 3 Point ***	G14B
Mortise Panic - Surface Vert. Rod 2 Point ***	G14C

DEADLOCKS

Cylindrical Deadlock (Specify Lock) 2-1/8" Bore	G2
Cylindrical Deadlock (Specify Lock) 1-1/2" Bore	G16
Mortise Deadlock (Specify Lock)	G17
Interconnected Lock and Deadlock (Specify Lock)	G25

STRIKES

ANSI 115.1 or 115.2 (for 1-3/4) 4-7/8" Lip Strike	E1
1-1/4" x 4-7/8" No Lip Strike	E1B
ANSI 115.3 (for 1-3/4) 2-3/4" Lip Strike	E2
ANSI 115.5 (3-1/2" high, no lip) Deadlock Strike 48"	E3
ANSI 115.3 (2-3/4" high, no lip) Deadlock Strike 48"	E4
Electric Strike (Advise Lock, Function & Type of Strike)	E9
Open Back Strike (Specify Lock)	SOB

18. LOCK/STRIKE CODE (cont.)

Description	MISCELLANEOUS	Code
E1 Prep. for Z Astragal (Hole Only)		E1HO
H1 Prep. for Z Astragal (Hole Only)		H1HO
Flush Bolts (ANSI 115.4)		
Top Down 12" up 12"		H1
Top Down 24" up 12"		H124
Top Down 36" up 12"		H136
Surface Bolts (12" reinforcement)		SB
Roller Latch ***		RL
Sliding (Pocket Door) Hardware ***		SLID
Hospital Latch ***		HSP
Door Mounted Pocket Lock ***		G30
Flush Pull ***		FP
Push Pull Reinf.		G18

19., 20., 21., HARDWARE MFG. INFORMATION

*** If factory is to prep function, place first two letters of hdw. mfg. in column 19, function in 20, trim in column 21, and mullion no. (if used) in column 22.

22. MULLION

Description	Code
Hardware Mullion	Mullion #
Hollow Metal Mullion	HM

23. CLOSER/HOLDERS

Description	Code
Closer (Standard on U.L./W.H.I. Label Doors)	CL
12 Gauge Closer 707, 727, 737, 747 Door Series	C2
Concealed Closer*	CC
Concealed Holder*	CH
Surface Holder	SH
12 Gauge Surface Holder Reinforcing 707, 727, 737, 747 Series	S2
No Closer Reinforcement	NC
(*Specify Mfg. – Model in Special Instructions)	

24. ASTRAGALS

Descript.	Skin Appl.	Dr. Leaf	Meth. Apply	Code
Flat	A	Active	Tack Weld	1
Flat	A	Active	Screwed	2
Flat	A	Active	Loose	3

Note: Active leaf flat astragals are notched for strike

				
Flat	B	Inactive	Tack Weld	4
Flat	B	Inactive	Screwed	5
Flat	B	Inactive	Loose	6
				



ASSA ABLOY

ASSA ABLOY, the global leader
in door opening solutions

R-C-075-0010
Rev. 5 3/08

Form 1040 CC-A5036

24. ASTRAGALS (Cont.)				
Descript.	Skin Appl.	Dr. Leaf	Meth. Apply	Code
Z Type	A	Inactive	Tack Weld	7
Z Type	A	Inactive	Screwed	8
Z Type	A	Inactive	Loose	9
h Type		CURRIStain Only	Screwed	K

NOTE: Double Egress Options, 1,2, or 3 only.



Astragals on 3F Panels				
Flat	B		Tack Weld	A
Flat	B		Screwed	B
Flat	B		Loose	C
Astragals on Dutch Doors (bottom of top leaf)				
Flat	A		Tack Weld	D
Flat	A		Screwed	E
Flat	A		Loose	F

25. TOPCAPS	
Vinyl Caps Not Available on Label Doors	
Description	Code
Steel, Top & Bottom — Screw	A
Steel, Top & Bottom — Weld	B
Steel, Top & Bottom — Loose	C
Steel, Top & Bottom — Screw — both filled	D
Steel, Top & Bottom — Screw — fill top only	E
Steel, Top & Bottom — Weld — both filled	F
Steel, Top & Bottom — Weld — fill top only	G
Steel, Top — Screw	H
Steel, Top — Weld	I
Steel, Top — Loose	J
Steel, Top — Screw — Fill	K
Steel, Top — Weld — Fill	L
Vinly Cap, Top & Bottom	M
Vinyl Cap, Top	N
Vinyl Cap, Bottom	O
Steel, Bottom — Screw	P
Steel, Bottom — Weld	Q
Steel, Bottom — Loose	R
Steel, Bottom — Screw — Fill	S
Steel, Bottom — Weld — Fill	T

26. FACTORY USE ONLY

27. ELEVATION NUMBER

(Indicate attached elevation drawing reference number enclosed with order.)

DOOR CODE CHART