



Standard Production Frame Order Writing Manual

Standard Production Frame Order Writing Manual

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Important:

Click on buttons located next to ordering codes throughout the document to see additional important ordering information.

Text in [blue](#) font is hyper-linked and can be clicked to quickly navigate to other locations within the document.

All fields and page numbers located in the [index](#) on the previous page are hyper-linked and can be clicked to quickly navigate to other locations within the document.

Click and hold "Field # - Headings" to see an example of how to fill out the order form. Try clicking and holding "Field #1 - Part Number" on [page 4](#).

Examples of "Field # - Headings" are shown below.

Series/ Profile	Gage	Material	Frame Depth	Frame Throat	Opening Width	Opening Height	Door Handing	Strike	Corner Condition	Packaging	Closer
2	3	4	5	6	7	8	9	10	11	12	13

All metric sizes shown in parenthesis will be in millimeters.

Example: (900) = 900mm

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Description	CODE
Milan (Milan, TN 38358)	572
Mason City (Mason City, IA 50401)	573
Harlingen/Maltex	574
South Central Service Center (Garland, TX 75042)	508
Southwest Service Center (Ontario, CA 91764)	512
Southeast Service Center (Austell, GA 30168)	517
Midwest Service Center (Carol Stream, IL 60188)	581
Northwest Service Center (Kent, WA 98032)	516
Northeast Service Center (Easton, PA 18040)	519
Rocky Mountain Service Center (Aurora, CO 80011)	515

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Field #1 - Part Number

Description	CODE
Complete units	
3 piece frame	FR3PC
Borrowed lite	FRBL
Sidelite	FRSL
Transom frame	FRTF
Transom frame w/sidelite	FRTFSL
KD slip-on drywall borrowed lite	FRDWBLITE
KD slip-on drywall sidelite	FRKDSL
Security sidelite	FRSSL
Special frame units	FRSPCL
Product deviation	FRKF/3PC
Frame components	
Frame head	FRFH
Lock jamb	FRLJ
Hinge jamb	FRHJ
Blank jamb (lock jamb without strike or mute preps)	FRBJ
Plain frame stick (no preps)	FRST
Transom hinge jamb	FRTHJ
Transom lock jamb	FRTLJ
Frame hat section with stop	FRHAT
Frame flat hat section without stop	FRFHT
Product deviation (components)	FRKF/COMP
Mullions	
Frame mullion – unassembled – double rebate	FRDTC
Frame mullion – welded – double rebate	FRDTW
Frame mullion – welded – single rebate	FRSTW
Corner posts	
90 degree corner assembly, 2-way single rabbet	FRCP1
90 degree corner assembly, 2-way double rabbet	FRCP2
90 degree corner assembly, 2-way with closing plate double rabbet	FRCPH
3-way mullion assembly double rabbet	FRCP3
4-way mullion assembly double rabbet	FRCP4
3-way mullion assembly single/double rabbet	FRCP5

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Field # 2 – Frame Series/Profile

Description	CODE
Masonry series – unequal, equal, and single rabbet / cased open	
Unequal rabbet frame	SU
Equal rabbet frame	SQ
Single rabbet frame	SR
Cased opening frame	SC
Drywall series - unequal, equal, and single rabbet / cased open	
Unequal rabbet drywall frame	DU
Equal rabbet drywall frame	DQ
Single rabbet drywall frame	DR
Cased opening drywall frame	DC
Before drywall series - unequal, equal, and single rabbet / cased open	
Unequal rabbet before drywall frame	BU
Equal rabbet before drywall frame	BQ
Single rabbet before drywall frame	BR
Cased opening before drywall frame	BC
Double egress profiles – type 1 or type 2 frame heads	
Double egress frame type 1 head	SE1
Double egress frame type 2 head	SE2
Before drywall double egress frame type 1 head	BE1
Before drywall double egress frame type 2 head	BE2
Weather kerf profiles	
Equal rabbet weather-stripped frame	SQW
Single rabbet weather-stripped frame	SRW
Equal rabbet weather-stripped drywall frame	DQW
Single rabbet weather-stripped drywall frame	DRW
Equal rabbet weather-stripped before drywall frame	BQW
Single rabbet weather-stripped before drywall frame	BRW
Thermal break profiles	
Equal rabbet thermal break	TQB
Single rabbet thermal break	TRB

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Field # 2 – Frame Series/Profile

Description	CODE
Nailer frame profiles	
Unequal rabbet frame without backbends	CUB
Equal rabbet frame without backbends	CQB
Single rabbet frame without backbends	CRB
Cased open frame without backbends	CCB
Unequal rabbet drywall frame without backbends	DUB
Equal rabbet drywall frame without backbends	DQB
Single rabbet drywall frame without backbends	DRB
Cased opening drywall frame without backbends	DCB
Stucco flange profiles	
Unequal rabbet Stucco flange (1-1/2")	CUU
Equal rabbet Stucco flange (1-1/2")	CQU
Thermal break equal rabbet Stucco flange (1-1/2")	TQU
Thermal break single rabbet Stucco flange (1-1/2")	TRU
1-3/8"(34.925) thick door profiles	
Equal rabbet frame for 1-3/8"	SQ8
Single rabbet frame for 1-3/8"	SR8
Equal rabbet drywall for 1-3/8"	DQ8
Single rabbet drywall frame for 1-3/8"	DR8
Equal rabbet before drywall for 1-3/8"	BQ8
Single rabbet before drywall for 1-3/8"	BR8
Pocket frame profiles	
Pocket frame with cased opening strike jamb	PC
Pocket frame with inverted strike jamb	PI

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Field #3 – Gauge & Field #4 - Material

Description	CODE
12 gauge cold rolled steel	12 CRS
12 gauge A60 galvanneal steel	12 GL4
14 gauge cold rolled steel	14 CRS
14 gauge A60 galvanneal steel	14 GL4
14 gauge G90 galvanized steel	14 G90
16 gauge cold rolled steel	16 CRS
16 gauge A60 galvanneal steel	16 GL4
16 gauge G90 galvanized steel	16 G90
18 gauge cold rolled steel	18 CRS
18 gauge A60 galvanneal steel	18 GL4

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Field #5 – Frame Depth

Description	CODE	Description	CODE
3" (76.20000) depth	300	6-7/8" (174.6250) depth	678
3-1/8" (79.37500) depth	318	7" (177.8000) depth	700
3-1/4" (82.55000) depth	314	7-1/8" (180.9750) depth	718
3-3/8" (85.72500) depth	338	7-1/4" (184.1500) depth	714
3-1/2" (88.90000) depth	312	7-3/8" (187.3250) depth	738
3-5/8" (92.07500) depth	358	7-1/2" (190.5000) depth	712
3-3/4" (95.25000) depth	334	7-5/8" (193.6750) depth	758
3-7/8" (98.42500) depth	378	7-3/4" (196.8500) depth	734
4" (101.6000) depth	400	7-7/8" (200.0250) depth	778
4-1/8" (104.7750) depth	418	8" (203.2000) depth	800
4-1/4" (107.9500) depth	414	8-1/8" (206.3750) depth	818
4-3/8" (111.1250) depth	438	8-1/4" (209.5500) depth	814
4-1/2" (114.3000) depth	412	8-3/8" (212.7250) depth	838
4-5/8" (117.4750) depth	458	8-1/2" (215.9000) depth	812
4-3/4" (120.6500) depth	434	8-5/8" (219.0750) depth	858
4-7/8" (123.8250) depth	478	8-3/4" (222.2500) depth	834
5" (127.0000) depth	500	8-7/8" (225.4250) depth	878
5-1/8" (130.1750) depth	518	9" (228.6000) depth	900
5-1/4" (133.3500) depth	514	9-1/8" (231.7750) depth	918
5-3/8" (136.5250) depth	538	9-1/4" (234.9500) depth	914
5-1/2" (139.7000) depth	512	9-3/8" (238.1250) depth	938
5-5/8" (142.8750) depth	558	9-1/2" (241.3000) depth	912
5-3/4" (146.0500) depth	534	9-5/8" (244.4750) depth	958
5-7/8" (149.2250) depth	578	9-3/4" (247.6500) depth	934
6" (152.4000) depth	600	9-7/8" (250.8250) depth	978
6-1/8" (155.5750) depth	618	10" (254.0000) depth	1000
6-1/4" (158.7500) depth	614	10-1/8" (257.1750) depth	1018
6-3/8" (161.9250) depth	638	10-1/4" (260.3500) depth	1014
6-1/2" (165.1000) depth	612	10-3/8" (263.5250) depth	1038
6-5/8" (168.2750) depth	658	10-1/2" (266.7000) depth	1012
6-3/4" (171.4500) depth	634	10-5/8" (269.8750) depth	1058

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Field #5 – Frame Depth

Description	CODE
10-3/4" (273.0500) depth	1034
10-7/8" (276.2250) depth	1078
11" (279.0000) depth	1100
11-1/8" (282.5750) depth	1118
11-1/4" (285.7500) depth	1114
11-3/8" (288.9250) depth	1138
11-1/2" (292.1000) depth	1112
11-5/8" (295.2750) depth	1158
11-3/4" (298.4500) depth	1134
11-7/8" (301.6250) depth	1178
12" (304.8000) depth	1200
12-1/8" (307.9750) depth	1218
12-1/4" (311.1500) depth	1214
12-3/8" (314.3250) depth	1238
12-1/2" (317.5000) depth	1212
12-5/8" (320.6750) depth	1258
12-3/4" (323.8500) depth	1234
12-7/8" (327.0250) depth	1278
13" (330.2000) depth	1300
13-1/8" (333.3750) depth	1318
13-1/4" (336.5500) depth	1314
13-3/8" (339.7250) depth	1338
13-1/2" (342.9000) depth	1312
13-5/8" (346.0750) depth	1358
13-3/4" (349.2500) depth	1334
13-7/8" (352.4250) depth	1378
14" (355.6000) depth	1400

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Field #6 – Frame Throat

Description	CODE	Description	CODE
2" (50.80000) throat	200	5-7/8" (149.2250) throat	578
2-1/8" (53.97500) throat	218	6" (152.4000) throat	600
2-1/4" (57.15000) throat	214	6-1/8" (155.5750) throat	618
2-3/8" (60.32500) throat	238	6-1/4" (158.7500) throat	614
2-1/2" (63.50000) throat	212	6-3/8" (161.9250) throat	638
2-5/8" (66.67500) throat	258	6-1/2" (165.1000) throat	612
2-3/4" (69.85000) throat	234	6-5/8" (168.2750) throat	658
2-7/8" (73.02500) throat	278	6-3/4" (171.4500) throat	634
3" (76.20000) throat	300	6-7/8" (174.6250) throat	678
3-1/8" (79.37500) throat	318	7" (177.8000) throat	700
3-1/4" (82.55000) throat	314	7-1/8" (180.9750) throat	718
3-3/8" (85.72500) throat	338	7-1/4" (184.1500) throat	714
3-1/2" (88.90000) throat	312	7-3/8" (187.3250) throat	738
3-5/8" (92.07500) throat	358	7-1/2" (190.5000) throat	712
3-3/4" (95.25000) throat	334	7-5/8" (193.6750) throat	758
3-7/8" (98.42500) throat	378	7-3/4" (196.8500) throat	734
4" (101.6000) throat	400	7-7/8" (200.0250) throat	778
4-1/8" (104.7750) throat	418	8" (203.2000) throat	800
4-1/4" (107.9500) throat	414	8-1/8" (206.3750) throat	818
4-3/8" (111.1250) throat	438	8-1/4" (209.5500) throat	814
4-1/2" (114.3000) throat	412	8-3/8" (212.7250) throat	838
4-5/8" (117.4750) throat	458	8-1/2" (215.9000) throat	812
4-3/4" (120.6500) throat	434	8-5/8" (219.0750) throat	858
4-7/8" (123.8250) throat	478	8-3/4" (222.2500) throat	834
5" (127.0000) throat	500	8-7/8" (225.4250) throat	878
5-1/8" (130.1750) throat	518	9" (228.6000) throat	900
5-1/4" (133.3500) throat	514	9-1/8" (231.7750) throat	918
5-3/8" (136.5250) throat	538	9-1/4" (234.9500) throat	914
5-1/2" (139.7000) throat	512	9-3/8" (238.1250) throat	938
5-5/8" (142.8750) throat	558	9-1/2" (241.3000) throat	912
5-3/4" (146.0500) throat	534	9-5/8" (244.4750) throat	958

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Field #6 – Frame Throat

Description	CODE
9-3/4" (247.6500) throat	934
9-7/8" (250.8250) throat	978
10" (254.0000) throat	1000
10-1/8" (257.1750) throat	1018
10-1/4" (260.3500) throat	1014
10-3/8" (263.5250) throat	1038
10-1/2" (266.7000) throat	1012
10-5/8" (269.8750) throat	1058
10-3/4" (273.0500) throat	1034
10-7/8" (276.2250) throat	1078
11" (279.4000) throat	1100
11-1/8" (282.5750) throat	1118
11-1/4" (285.7500) throat	1114
11-3/8" (288.9250) throat	1138
11-1/2" (292.1000) throat	1112
11-5/8" (295.2750) throat	1158
11-3/4" (298.4500) throat	1134
11-7/8" (301.6250) throat	1178
12" (304.8000) throat	1200
12-1/8" (307.9750) throat	1218
12-1/4" (311.1500) throat	1214
12-3/8" (314.3250) throat	1238
12-1/2" (317.5000) throat	1212
12-5/8" (320.6750) throat	1258
12-3/4" (323.8500) throat	1234
12-7/8" (327.0250) throat	1278
13" (330.2000) throat	1300

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Field #7 – Opening Width

Description	CODE	Description	CODE
1' 0" (304.8000) opening width	10	3' 6" (1066.800) opening width	36
1' 1" (330.2000) opening width	11	3' 7" (1092.200) opening width	37
1' 2" (355.6000) opening width	12	3' 8" (1117.600) opening width	38
1' 3" (381.0000) opening width	13	3' 9" (1143.000) opening width	39
1' 4" (406.4000) opening width	14	3' 10" (1168.40) opening width	310
1' 5" (431.8000) opening width	15	3' 11" (1193.80) opening width	311
1' 6" (457.2000) opening width	16	4' 0" (1219.200) opening width	40
1' 7" (482.6000) opening width	17	4' 1" (1244.600) opening width	41
1' 8" (508.0000) opening width	18	4' 2" (1270.000) opening width	42
1' 9" (533.4000) opening width	19	4' 3" (1295.400) opening width	43
1' 10" (558.800) opening width	110	4' 4" (1320.800) opening width	44
1' 11" (584.200) opening width	111	4' 5" (1346.200) opening width	45
2' 0" (609.6000) opening width	20	4' 6" (1371.600) opening width	46
2' 1" (635.0000) opening width	21	4' 7" (1397.000) opening width	47
2' 2" (660.4000) opening width	22	4' 8" (1422.400) opening width	48
2' 3" (685.8000) opening width	23	4' 9" (1447.800) opening width	49
2' 4" (711.2000) opening width	24	4' 10" (1473.20) opening width	410
2' 5" (736.6000) opening width	25	4' 11" (1498.60) opening width	411
2' 6" (762.0000) opening width	26	5' 0" (1524.000) opening width	50
2' 7" (787.4000) opening width	27	5' 1" (1549.400) opening width	51
2' 8" (812.8000) opening width	28	5' 2" (1574.800) opening width	52
2' 9" (838.2000) opening width	29	5' 3" (1600.200) opening width	53
2' 10" (863.600) opening width	210	5' 4" (1625.600) opening width	54
2' 11" (889.000) opening width	211	5' 5" (1651.000) opening width	55
3' 0" (914.4000) opening width	30	5' 6" (1676.400) opening width	56
3' 1" (939.8000) opening width	31	5' 7" (1701.800) opening width	57
3' 2" (965.2000) opening width	32	5' 8" (1727.200) opening width	58
3' 3" (990.6000) opening width	33	5' 9" (1752.600) opening width	59
3' 4" (1016.000) opening width	34	5' 10" (1778.00) opening width	510
3' 5" (1041.400) opening width	35	5' 11" (1803.40) opening width	511

When using above codes, list the code in the "nom" section of field #7. **Do not** provide fractional dimensions in the "nom" section. See [page 14](#) for valid ordering procedures for fractional opening widths.

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Field #7 – Opening Width

Description	CODE	Description	CODE
6' 0" (1828.8000) opening width	60	8' 1" (2463.800) opening width	81
6' 1" (1854.2000) opening width	61	8' 2" (2489.200) opening width	82
6' 2" (1879.6000) opening width	62	8' 3" (2514.600) opening width	83
6' 3" (1905.0000) opening width	63	8' 4" (2540.000) opening width	84
6' 4" (1930.4000) opening width	64	8' 5" (2565.400) opening width	85
6' 5" (1955.8000) opening width	65	8' 6" (2590.800) opening width	86
6' 6" (1981.2000) opening width	66	8' 7" (2616.200) opening width	87
6' 7" (2006.6000) opening width	67	8' 8" (2641.600) opening width	88
6' 8" (2032.0000) opening width	68	8' 9" (2667.000) opening width	89
6' 9" (2057.4000) opening width	69	8' 10" (2692.40) opening width	810
6' 10" (2082.800) opening width	610	8' 11" (2717.80) opening width	811
6' 11" (2108.200) opening width	611	9' 0" (2743.200) opening width	90
7' 0" (2133.6000) opening width	70	9' 1" (2768.800) opening width	91
7' 1" (2159.0000) opening width	71	9' 2" (2794.000) opening width	92
7' 2" (2184.4000) opening width	72	9' 3" (2819.400) opening width	93
7' 3" (2209.8000) opening width	73	9' 4" (2844.800) opening width	94
7' 4" (2235.2000) opening width	74	9' 5" (2870.200) opening width	95
7' 5" (2260.6000) opening width	75	9' 6" (2895.600) opening width	96
7' 6" (2286.0000) opening width	76	9' 7" (2921.000) opening width	97
7' 7" (2311.4000) opening width	77	9' 8" (2946.400) opening width	98
7' 8" (2336.8000) opening width	78	9' 9" (2971.800) opening width	99
7' 9" (2362.2000) opening width	79	9' 10" (2997.20) opening width	910
7' 10" (2387.600) opening width	710	9' 11" (3022.60) opening width	911
7' 11" (2413.000) opening width	711	10' 0" (3048.00) opening width	100
8' 0" (2438.4000) opening width	80		

When using above codes, list the code in the "nom" section of field #7. **Do not** provide fractional dimensions in the "nom" section. See [page 14](#) for valid ordering procedures for fractional opening widths.

Double egress notes:

- Double egress frames will be automatically undersized 3/16" (4.7625) when ordered in 1" (25.400) integer dimensions. Show nominal opening width in this field.
- If you require any other sizing method for double egress, provide your exact desired opening width in inches in the "net" section of field #7.

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Field #7 – Opening Width

Valid ordering procedure for fractional dimensions:

If opening width is a fractional size, provide your exact desired opening width in inches in the "net" section of field #7.

Examples:

Description	CODE
Opening width = 3' 1-1/2"	37-1/2"
Opening width = 2' 11-13/16"	35-13/16"

Valid ordering procedure for metric dimensions:

When opening width is a metric dimension, any width may be entered. The chart below reflects some of the most commonly used nominal metric opening width sizes. Even though this chart may not have the size that you require, you can still enter the metric size required in this field.

Description	CODE
600 opening width	600 MM
650 opening width	650 MM
700 opening width	700 MM
750 opening width	750 MM
800 opening width	800 MM
850 opening width	850 MM
900 opening width	900 MM
950 opening width	950 MM
1000 opening width	1000 MM
1050 opening width	1050 MM
1100 opening width	1100 MM
1150 opening width	1150 MM
1200 opening width	1200 MM

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Field #8 – Opening Height

Description	CODE	Description	CODE
1' 0" (304.8000) opening height	10	3' 6" (1066.800) opening height	36
1' 1" (330.2000) opening height	11	3' 7" (1092.200) opening height	37
1' 2" (355.6000) opening height	12	3' 8" (1117.600) opening height	38
1' 3" (381.0000) opening height	13	3' 9" (1143.000) opening height	39
1' 4" (406.4000) opening height	14	3' 10" (1168.40) opening height	310
1' 5" (431.8000) opening height	15	3' 11" (1193.80) opening height	311
1' 6" (457.2000) opening height	16	4' 0" (1219.200) opening height	40
1' 7" (482.6000) opening height	17	4' 1" (1244.600) opening height	41
1' 8" (508.0000) opening height	18	4' 2" (1270.000) opening height	42
1' 9" (533.4000) opening height	19	4' 3" (1295.400) opening height	43
1' 10" (558.800) opening height	110	4' 4" (1320.800) opening height	44
1' 11" (584.200) opening height	111	4' 5" (1346.200) opening height	45
2' 0" (609.600) opening height	20	4' 6" (1371.600) opening height	46
2' 1" (635.0000) opening height	21	4' 7" (1397.000) opening height	47
2' 2" (660.4000) opening height	22	4' 8" (1422.400) opening height	48
2' 3" (685.8000) opening height	23	4' 9" (1447.800) opening height	49
2' 4" (711.2000) opening height	24	4' 10" (1473.20) opening height	410
2' 5" (736.6000) opening height	25	4' 11" (1498.60) opening height	411
2' 6" (762.0000) opening height	26	5' 0" (1524.000) opening height	50
2' 7" (787.4000) opening height	27	5' 1" (1549.400) opening height	51
2' 8" (812.8000) opening height	28	5' 2" (1574.800) opening height	52
2' 9" (838.2000) opening height	29	5' 3" (1600.200) opening height	53
2' 10" (863.600) opening height	210	5' 4" (1625.600) opening height	54
2' 11" (889.000) opening height	211	5' 5" (1651.000) opening height	55
3' 0" (914.4000) opening height	30	5' 6" (1676.400) opening height	56
3' 1" (939.8000) opening height	31	5' 7" (1701.800) opening height	57
3' 2" (965.2000) opening height	32	5' 8" (1727.200) opening height	58
3' 3" (990.6000) opening height	33	5' 9" (1752.600) opening height	59
3' 4" (1016.000) opening height	34	5' 10" (1778.00) opening height	510
3' 5" (1041.400) opening height	35	5' 11" (1803.40) opening height	511

When using above codes, list the code in the "nom" section of field #8. **Do not** provide fractional dimensions in the "nom" section. See [page 17](#) for valid ordering procedures for fractional opening heights.

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Field #8 – Opening Height

Description	CODE	Description	CODE
6' 0" (1828.800) opening height	60	8' 1" (2463.800) opening height	81
6' 1" (1854.200) opening height	61	8' 2" (2489.200) opening height	82
6' 2" (1879.600) opening height	62	8' 3" (2514.600) opening height	83
6' 3" (1905.000) opening height	63	8' 4" (2540.000) opening height	84
6' 4" (1930.400) opening height	64	8' 5" (2565.400) opening height	85
6' 5" (1955.800) opening height	65	8' 6" (2590.800) opening height	86
6' 6" (1981.200) opening height	66	8' 7" (2616.200) opening height	87
6' 7" (2006.600) opening height	67	8' 8" (2641.600) opening height	88
6' 8" (2032.000) opening height	68	8' 9" (2667.000) opening height	89
6' 9" (2057.400) opening height	69	8' 10" (2692.40) opening height	810
6' 10" (2082.80) opening height	610	8' 11" (2717.80) opening height	811
6' 11" (2108.20) opening height	611	9' 0" (2743.200) opening height	90
7' 0" (2133.600) opening height	70	9' 1" (2768.800) opening height	91
7' 1" (2159.000) opening height	71	9' 2" (2794.000) opening height	92
7' 2" (2184.400) opening height	72	9' 3" (2819.400) opening height	93
7' 3" (2209.800) opening height	73	9' 4" (2844.800) opening height	94
7' 4" (2235.200) opening height	74	9' 5" (2870.200) opening height	95
7' 5" (2260.600) opening height	75	9' 6" (2895.600) opening height	96
7' 6" (2286.000) opening height	76	9' 7" (2921.000) opening height	97
7' 7" (2311.400) opening height	77	9' 8" (2946.400) opening height	98
7' 8" (2336.800) opening height	78	9' 9" (2971.800) opening height	99
7' 9" (2362.200) opening height	79	9' 10" (2997.20) opening height	910
7' 10" (2387.60) opening height	710	9' 11" (3022.60) opening height	911
7' 11" (2413.00) opening height	711	10' 0" (3048.00) opening height	100
8' 0" (2438.400) opening height	80		

When using above codes, list the code in the "nom" section of field #8. **Do not** provide fractional dimensions in the "nom" section. See [page 17](#) for valid ordering procedures for fractional opening heights.

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Field #8 – Opening Height

Valid ordering procedure for fractional dimensions:

If opening height is a fractional size, provide your exact desired opening height in inches in the "net" section of field #8. **If opening height is a fractional size, specific hinge and strike locations must be provided in lieu of manufacturer's locations.** See [page 38](#) for special strike location and [page 37](#) for special hinge location ordering details.

Examples:

Description	CODE
Opening height = 6' 9-1/4"	81-1/4"
Opening height = 6' 10-15/16"	82-15/16"

Valid ordering procedure for metric dimensions:

When opening height is a metric dimension, any height may be entered. The chart below reflects some of the most commonly used nominal metric opening height sizes. Even though this chart may not have the size that you require, you can still enter the metric size required in this field.

Description	CODE
1850 opening height	1850 MM
1900 opening height	1900 MM
1950 opening height	1950 MM
2000 opening height	2000 MM
2050 opening height	2050 MM
2100 opening height	2100 MM
2150 opening height	2150 MM
2200 opening height	2200 MM
2250 opening height	2250 MM
2300 opening height	2300 MM
2350 opening height	2350 MM
2400 opening height	2400 MM
2450 opening height	2450 MM
2500 opening height	2500 MM

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Field #9 - Handing

Description	CODE
Single door frames and double egress frames	
Right hand	RH
Left hand	LH
Right hand reverse	RHR
Left hand reverse	LHR
Double acting	DA
Double door frames	
Right hand active	RHA
Left hand active	LHA
Both hands active	BHA
Right hand reverse active	RRA
Left hand reverse active	LRA
Both hands reverse active	BRA
Double acting pair	DAP
Communicating door frames	
Hinged on same jamb (right hand / left hand)	HSJ
Hinge & strike same jamb (right)	RH
Hinge & strike same jamb (left)	LH
Mullion handing	
Double strike	RL
Double hinge	RL
Strike and hinge (right hand doors)	RR
Strike and hinge (left hand doors)	LL

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Field #10 – Primary Strike

For use with strikes located on lock jambs only. See [page 28](#) for strikes located on frame heads.

Description	CODE
No primary strike prep	P
Double door opening	D
Standard 4-7/8" (123.825) ANSI lipped strike	S
(2) 4-7/8" (123.825) ANSI lipped strikes (for mullions only)	B
2-3/4" (69.850) lipped strike (cylindrical)	C
(2) 2-3/4" (69.850) lipped strikes (for mullions only)	E
Rim panic strike reinforcement only	R
4-7/8" (123.825) electric strike	F
Electric strike (all others)	G
Strike for double security lock 4" (101.600) on center	H
Strike for double security lock 6" (152.400) on center	I
Roller latch strike	J
Rescue hardware strike	K
Sargent 7300 and Corbin Russwin MP6600 lock jamb strike	M
Special strike prep (any not listed above)	X

All primary strikes will be located at Ceco's standard location unless otherwise specified. Refer to [page 38](#) if a strike height other than Ceco's standard location is required.

Caution with non-standard strikes:

Certain non-standard strikes will not match stock-door lock locations when Ceco's standard strike location is used. For example, some electric strikes, when used with mortise locks or mortise exit devices, require special strike or lock locations for proper alignment. Be sure to indicate a special strike location if the strike is being adjusted to match doors with Ceco's standard lock height.

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Field #11 – Corner Condition

Description	CODE
Non-welded corner conditions	
Knocked down with corner tabs	KD
Knocked down – no corner tabs (no embossed fire label provided)	KV
Saw mitered corners - no corner tabs (no embossed fire label provided)	SM
Square cut corners - no notching (no embossed fire label provided)	SQ
Cut & notch only, bundle & palletize unit (no embossed fire label provided)	CN
Cut, notch, pre-fit and cartoned - (no embossed fire label provided)	CNP
Cut & notch for 3/4" stop both ends	CN34B
Cut & notch for 3/4" stop top only	CN34T
Cut & notch for 5/8" stop both ends	CN58B
Cut & notch for 5/8" stop top only	CN58T
Knock-down with corner tabs both ends mitered	KDBEM
Knock- down with corner tabs one end mitered, one end square	KDMOE
Knock-down with corner tabs one end mitered, one end 5/8" stop notched	KDMSN
Knock-down no corner tabs both ends mitered	KVBEM
Knock-down no corner tabs mitered one end, one end square	KVMOE
Knock- down no corner tabs one end, one end 5/8" stop notched	KVMSN
Saw mitered both ends	SMBE
Welded corner conditions	
Face weld with mitered corners - no tabs	V2
Full face and web weld with mitered corners - no tabs	V3
Face weld with saw mitered corners - no tabs	V4
Face and full web weld with saw mitered corners - no tabs	V5
Face and soffit web weld with butted cut & notched corners	V6

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Field #12 – Packaging

Description	CODE
Tag and bundle	TB
Bundle only – no tagging required	BO
Palletize by like components - no tagging required	PC
Palletize by like components and tag each component	TC

These codes are not to be used with frames welded by Ceco. If you need a tag mark on a welded frame, it will be added when you list a tag mark in the tag marks field on the order form.

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Field #13 – Closer

Description	CODE
Closer reinforcement sleeves	
Full depth closer reinf. sleeve	C2
Full depth closer reinf. sleeve - active side only	C2A
(2) full depth closer reinf. sleeves - butted	C2B
(2) full depth closer reinf. sleeves - butted - active side only	C2C
Half depth closer reinf. sleeve (regular & parallel arm)	H1
Half depth closer reinf. sleeve (regular & parallel arm) - active side only	H1A
(2) half depth closer reinf. sleeves butted together	H2
(2) half depth closer reinf. sleeves butted together - active side only	H2A
Closer reinforcement plates	
Closer reinf. plate (regular arm)	S1
Closer reinf. plate (regular arm) - active side only	S1A
(2) closer reinf. plates (regular arm) - butted	S1B
Closer reinf. plate (parallel arm at soffit)	S2
Closer reinf. plate (parallel arm at soffit) - active side only	S2A
(2) closer reinf. plates (parallel arm at soffit)- butted	S2B
Closer reinf. plate (top jamb)	S4
Closer reinf. plate (top jamb) - active side only	S4A
Closer reinf. plate (parallel arm at non-door rabbet)	S5
Closer reinf. plate (parallel arm at non-door rabbet) - active side only	S5A
Regular & parallel arm closer reinf. plates	S1C
Regular & parallel arm closer reinf. - active side only	S1D
(2) regular & parallel arm closer reinf. plates - butted	S1E
Parallel arm closer reinf. plates (soffit and non-door rabbet)	S2S5
Parallel arm closer reinf. plates (soffit and non-door rabbet) - active side only	S2S5A
Concealed closer preps	
Concealed closer prep	C3
Concealed closer prep - active side only	C3A
Concealed closer prep - inactive side only	C3I
Special closer reinforcement	
Special closer reinforcement	CX

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Production Frame Order Form Instructions

Field #14 – Labels

Leave this field blank if your opening doesn't require a label.

Description	CODE
Underwriters Laboratories	
3 hour label also includes positive pressure	AU
1-1/2 hour label also includes positive pressure	BU
1 hour label also includes positive pressure	OU
3/4 hour label also includes positive pressure	CU
20 minute label also includes positive pressure	TU
Warnock Hersey	
3 hour label also includes positive pressure	AW
1-1/2 hour label also includes positive pressure	BW
1 hour label also includes positive pressure	OW
3/4 hour label also includes positive pressure	CW
20 minute label also includes positive pressure	TW
Combinations	
Embossed 3 hour WH, UL & positive pressure	EAP
Embossed 1-1/2 hour WH, UL & positive pressure	EBP
3 hour UL and FM labels, also includes positive pressure	AUF
1-1/2 hour UL and FM labels, also includes positive pressure	BUF
3/4 hour UL and FM labels, also includes positive pressure	CUF
20 minute UL and FM labels, also includes positive pressure	TUF
3 hour WH and FM labels, also includes positive pressure	AWF
1-1/2 hour WH and FM labels, also includes positive pressure	BWF
3/4 hour WH and FM labels, also includes positive pressure	CWF
20 minute WH and FM labels, also includes positive pressure	TWF
Miscellaneous	
Label construction only (no fire label)	LCO
WH smoke only label for smoke partitions (this is not a fire label)	SW
Omit embossed fire label	OMT

- If this field is left blank, Ceco will provide an embossed label if the 3-piece frame or hinge jamb is eligible to be labelled and if tooling allows for the embossed label to be provided.
- Applied UL or WH labels on 3-piece frames being manufactured at Ceco will be adhesive-backed.
- When ratings of 1 hour, 45 minutes, or 20 minutes are requested, 3-piece frames being manufactured at Ceco will receive a 1-1/2 hour label.

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Production Frame Order Form Instructions

Field #15 – Special Face Dimension

Special face dimension at head only

Description	CODE	Description	CODE
1" (25.4000) face head	H100	2-5/8" (66.6750) face head	H258
1-1/8" (28.5750) face head	H118	2-3/4" (69.8500) face head	H234
1-1/4" (31.7500) face head	H114	2-7/8" (73.0250) face head	H278
1-3/8" (34.9250) face head	H138	3" (76.2000) face head	H300
1-1/2" (38.1000) face head	H112	3-1/8" (79.3750) face head	H318
1-5/8" (41.2750) face head	H158	3-1/4" (82.5500) face head	H314
1-3/4" (44.4500) face head	H134	3-3/8" (85.7250) face head	H338
1-7/8" (47.6250) face head	H178	3-1/2" (88.9000) face head	H312
2-1/8" (53.9750) face head	H218	3-5/8" (92.0750) face head	H358
2-1/4" (57.1500) face head	H214	3-3/4" (95.2500) face head	H334
2-3/8" (60.3250) face head	H238	3-7/8" (98.4250) face head	H378
2-1/2" (63.5000) face head	H212	4" (101.600) face head	H400

Special face dimension at all components

Description	CODE	Description	CODE
1" (25.4000) face frame	F100	2-5/8" (66.6750) face frame	F258
1-1/8" (28.5750) face frame	F118	2-3/4" (69.8500) face frame	F234
1-1/4" (31.7500) face frame	F114	2-7/8" (73.0250) face frame	F278
1-3/8" (34.9250) face frame	F138	3" (76.2000) face frame	F300
1-1/2" (38.1000) face frame	F112	3-1/8" (79.3750) face frame	F318
1-5/8" (41.2750) face frame	F158	3-1/4" (82.5500) face frame	F314
1-3/4" (44.4500) face frame	F134	3-3/8" (85.7250) face frame	F338
1-7/8" (47.6250) face frame	F178	3-1/2" (88.9000) face frame	F312
2-1/8" (53.9750) face frame	F218	3-5/8" (92.0750) face frame	F358
2-1/4" (57.1500) face frame	F214	3-3/4" (95.2500) face frame	F334
2-3/8" (60.3250) face frame	F238	3-7/8" (98.4250) face frame	F378
2-1/2" (63.5000) face frame	F212	4" (101.600) face frame	F400

- The standard face dimension for all components is 2 inches. The standard face dimension will be provided unless you indicate that a special face dimension is required by using an above code.
- Some corner conditions may become unavailable due to special face dimensions
- When a lock jamb face dimension is less than or equal to 1-5/8", a strike plaster guard cannot be provided.

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Production Frame Order Form Instructions

Field #16 – Anchor Type

Description	CODE
Welded-in stud anchors	
Metal stud (MSZ1) - with floor anchor (anchor is recessed)	A01
Metal stud (MSZ1) - no floor anchor (anchor is recessed)	A24
Metal stud (MSZ2) - with floor anchor (anchor is flush)	A03
Metal stud (MSZ2) - no floor anchor (anchor is flush)	A02
Metal stud (MSZ1) - with adjustable floor anchor (anchor is recessed)	A49
Metal stud (MSZ2) - with adjustable floor anchor (anchor is flush)	A40
Metal stud (MSZ1) (4) per jamb - with floor anchor (anchor is recessed)	A38
Metal stud (MSZ1) (5) per jamb - with floor anchor (anchor is recessed)	A39
Metal stud (MSZ2) (4) per jamb - with floor anchor (anchor is flush)	A53
Metal stud (MSZ2) (5) per jamb - with floor anchor (anchor is flush)	A54
Wood stud for 2" x 2" stud - with floor anchor (anchor is recessed)	A42
Wood stud for 2" x 2" stud - no floor anchor (anchor is recessed)	A41
Wood stud for 2" x 4" stud - with floor anchor (anchor is recessed)	A06
Wood stud for 2" x 4" stud - no floor anchor (anchor is recessed)	A04
Wood stud for 2" x 6" stud - with floor anchor (anchor is recessed)	A07
Wood stud for 2" x 6" stud - no floor anchor (anchor is recessed)	A05
Wood stud for 2" x 8" stud - with floor anchor (anchor is recessed)	A44
Wood stud for 2" x 8" stud - no floor anchor (anchor is recessed)	A43
Wood stud for 2" x 4" stud - with adjustable floor anchor (anchor is recessed)	A51
Wood stud for 2" x 6" stud - with adjustable floor anchor (anchor is recessed)	A52
Wood stud for 2" x 4" stud - no floor anchor (anchor is flush)	A60
Wood stud for 2" x 4" stud - with floor anchor (anchor is flush)	A61
Wood stud for 2" x 6" stud - no floor anchor (anchor is flush)	A62
Wood stud for 2" x 6" stud - with floor anchor (anchor is flush)	A63
Wood stud for 2" x 8" stud - no floor anchor (anchor is flush)	A64
Wood stud for 2" x 8" stud - with floor anchor (anchor is flush)	A65

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Field #16 – Anchor Type

Description	CODE
Ship-loose stud anchors	
Wood / metal stud (adjustable) - with floor anchor	A14
Wood / metal stud (adjustable) - no floor anchor	A15
Snap-in type metal stud - with floor anchor (stud anchor is flush)	A18
Snap-in type metal stud - no floor anchor (stud anchor is flush)	A22
Snap-in type wood stud - with floor anchor (stud anchor is flush)	A23
Snap-in type wood stud - no floor anchor (stud anchor is flush)	A19
Drywall anchors ("D" series frames only)	
Standard drywall plumb anchor and dimpled sill holes	STD
Standard drywall plumb anchor and omit dimpled sill holes	A55
Additional plumb anchor welded in and dimpled sill holes	A12
Additional plumb anchor welded in & omit dimpled sill holes	A56
Optional drywall sill strap welded in with plumb anchor	A11
Optional drywall sill strap welded in with additional plumb anchor	A47
Masonry anchors	
Yoke & strap (masonry) welded in - with floor anchor	A08
Yoke & strap (masonry) welded in - no floor anchor	A98
Masonry "T" - with floor anchor	A17
Masonry "T" - no floor anchor	A66
Wire masonry with floor anchor (for frames thru 8 3/4" depth only)	A16
Wire masonry no floor anchor (for frames thru 8 3/4" depth only)	A25
Existing opening anchors	
EO/N welded in - no floor anchor (includes punch & dimple and masonry anchor bolts)	A09
Punch and dimple with butterfly anchors & bolts loose-no floor anchor	A20
Punch and dimple only - no anchors or bolts provided with prep	A21
Pipe & plate welded in - no floor anchor (includes punch & dimple and masonry anchor bolts)	A30
Miscellaneous	
Omit all anchors	A00
Welded fixed floor anchor only - no jamb anchors	A10
Welded adjustable floor anchor only - no jamb anchors	A46
Different anchors each jamb	A48
Special anchor welded in (detailed drawing must be supplied)	A13

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Field #17 – Deadlock Strike / Location

Leave this field blank if you do not need a deadlock strike prep.

Description	CODE
2-3/4" (69.850) ANSI strike - no lip	P1
2-3/4" (69.850) ANSI deadlock strike - with lip notch	P2
3-1/2" (88.900) ANSI deadlock strike - no lip	P3
4-7/8" (123.825) ANSI deadlock strike - no lip	P4
4-7/8" (123.825) ANSI deadlock strike - with lip notch	P5
Reinforce & prep for Stanley 298280 padlock eye class 1245	P9
Special deadlock strike	PX

- If your desired deadlock strike prep is not listed above, specify the manufacturer's two letter code and model number in this field.
- See "[hardware manufacturer's code chart](#)" for a complete list of hardware manufacturer's two letter codes.

Example:

Description	CODE
Corbin Russwin 484F57-8	PX CR484F57-8

Deadlock strike location:

Ceco's default standard deadlock strike location on the frame will be at 48" from the bottom of the frame opening to the centerline of the strike prep unless you indicate a special location.

If you require a special deadlock strike location, list the location in this field using the following method:

List the desired location (in inches) from the bottom of the frame opening to the centerline of the strike prep and indicate "AFF" (above finished floor) in the "location" section of field #17.

Example:

If the centerline of the strike is 60" above the finished floor, the code is - 60" AFF

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Field #18 – Flush/Surface Bolt, Head Strike, Magnetic Switch, Other Head Preps/Reinforcements

Leave this field blank if you do not need a head prep or reinforcement.

Description	CODE
Flushbolt / surface bolt	
9/16" (14.2875) Ø hole only for manual flushbolt	FB
ANSI flushbolt strike prep	MFB
Reversible flushbolt strike prep	RFB
Self-latching flushbolt strike prep with lip	SFB
Surface bolt strike (outswing)	SR6
Surface bolt strike reinforce. (inswing) or face mounted coordinator	SR7
Special non-ANSI flushbolt strike prep	XFB
Vertical rod strike	
Vertical rod surface strike reinforcement only	SR6
2 mortise vert. Rod strikes for - both sides	VPC
1 mortise vert. Rod strike for - active side only	VR5
1 mortise vert. Rod strike for - inactive side only	VR4
Magnetic switch	
Magnetic switch prep - single or both sides of pair	MS1
Magnetic switch prep - active side only	MS3
Magnetic switch 1" (25.400) Ø hole prep - single or both sides of pair	MS4
Magnetic switch 1" (25.400) Ø hole prep - active side only	MS5
Magnetic switch 3/4" (19.050) Ø hole prep - single or both sides of pair	MS6
Magnetic switch 3/4" (19.050) Ø hole prep - active side only	MS7
Magnetic switch 7/8" (22.225) Ø hole prep - single or both sides of pair	MS8
Magnetic switch 7/8" (22.225) Ø hole prep - active side only	MS9
Roller latches	
Roller latch strike - single or both sides of pair	RL1
Roller latch strike - active side only	RL3
Multi-point lock strike	
Sargent 7300 and Corbin Russwin MP6600 frame head strike	MPL

If you have an unequal pair of doors, you must indicate the active leaf's opening width in inches in field #20.

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Production Frame Order Form Instructions

Field #18 – Flush/Surface Bolt, Head Strike, Magnetic Switch, Other Head Preps/Reinforcements

Leave this field blank if you do not need a head prep or reinforcement.

Description	CODE
Head reinforcements	
Full soffit and full face plate type reinforcement running entire length of head	FSFF
Full soffit head reinforcement plate running entire length of head	FSLINTL
Full face reinforcement plate running entire length of head (door side)	FULLFACE
Full face reinforcement plate running entire length of head (opposite door side face)	FFOD
Half closer reinforcement sleeve for surface mounted strike pairs outswing conditions	HC6
Special head preps	
Special head prep - both sides or reinforce only	XH1
Special head prep - active side only (or single) or reinforce only	XH2
Special head prep - inactive side only or reinforce only	XH3

If you have an unequal pair of doors, you must indicate the active leaf's opening width in inches in field #20.

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Field #19 – Hinges and Pivots

Leave this field blank if you are using standard butt hinges.

Description	CODE
No hinge or pivot preps	
No type of hinge/pivot prep or reinforcement provided	NHP
Butt hinges	
4-1/2" (114.300) x .180 (4.572)	45H
5" (127.000) x .146 (3.708)	50R
5" (127.000) x .190 (4.826)	50H
6" (152.400) x .160 (4.064)	60R
6" (152.400) x .203 (5.156)	60H
Butt hinge reinforcements	
High frequency hinge strap - top hinge prep only	HFS
High frequency hinge strap - all hinge preps	HFA
Full depth hinge reinforcement- top hinge prep only	H1X
Full depth hinge reinforcement- all hinge preps	H2X
Continuous hinges	
Continuous (14ga.) hinge reinforcement for hinge edge, full height of jamb	CHR
Continuous (12ga.) hinge reinforcement for door rabbet, full height of jamb	C12
Full surface (14ga.) continuous hinge reinforcement on door side face, full height of jamb	SUF

- Hinge preps will be at Ceco's standard locations based on opening height and opening type.
- If special locations or quantities are required, refer to "special hinge spacing" on [page 37](#).
- See distributor tech-data for details on standard hinge locations and quantities based on opening height and opening type.

Standard Production Frame Order Writing Manual

Revised Date 04/01/2020

Production Frame Order Form Instructions

Field #19 – Hinges and Pivots

Description	CODE
Full mortise pivots – single acting	
Top and bottom pivot only	PV1
Top, bottom & (1) intermediate pivot	PV2
Top, bottom & (2) intermediate pivots	PV3
(2) intermediate pivots only	PV4
(3) intermediate pivots only	PV5
(4) intermediate pivots only	PV6
Floor closer – single acting	
Top and bottom prep only	FH1
Top, bottom & (1) intermediate pivot	FH2
Top, bottom & (2) intermediate pivots	FH3
Floor closer – double acting	
Top and bottom prep only	FH4
Rescue hardware pivots	
Top and bottom prep only	RS1
Pocket pivots	
(3) Ives pocket pivots	P1X
(4) Ives pocket pivots	P2X
(3) Dorma pocket pivots	P3X
(4) Dorma pocket pivots	P4X
(3) Mckinney pocket pivots	P5X
(4) Mckinney pocket pivots	P6X
(3) Rixson pocket pivots	P7X
(4) Rixson pocket pivots	P8X

- All preps on this page except for pocket pivots require a manufacturer and model number to be listed in field #20.
- See "[hardware manufacturer's code chart](#)" for a complete list of hardware manufacturer's two letter codes.

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Production Frame Order Form Instructions

Field #19 – Hinges and Pivots

Description	CODE
Anchor hinges	
Anchor hinge prep (no tapped holes)	AH1
Anchor hinge prep (with tapped holes)	AH2
Spring hinges	
(2) spring hinge preps (reinforcement only for surface mounted)	SH1
(3) spring hinge preps (reinforcement only for surface mounted)	SH2
(4) spring hinge preps (reinforcement only for surface mounted)	SH3
Invisible hinges	
(2) invisible hinge preps	IH1
(3) invisible hinge preps	IH2
(4) invisible hinge preps	IH3
Electric hinges	
Electric hinge prep (both sides of pair)	EH1
Electric hinge prep (single or active side)	EH2
Electric hinge prep (inactive side only)	EH3

- All preps on this page require a manufacturer and model number to be listed in field #20.
- See "[hardware manufacturer's code chart](#)" for a complete list of hardware manufacturer's two letter codes.

Electric hinge notes:

When frames with (4) hinges are ordered with an electric hinge prep, Ceco will prep the third hinge down from the top of the opening. If you require the electric hinge prep at a location other than the third hinge from the top, when there are (4) total hinges, then you must indicate which hinge is to be prepped by note in field #20. If a dutch frame or a frame with more than four hinges is ordered with an electric hinge prep, then you must indicate which hinge is to be prepped by note in field #20.

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Production Frame Order Form Instructions

Field #20 – Miscellaneous Options: Color (Finish Paint)

Description	CODE
PPG color or special colorstyle paint	P99
PPG color or special colorstyle paint - 2 coats	P9X

- Maximum size (KD) 3-piece frame that can receive finish paint is 8'-0" x 9'-0".
- Maximum size (welded) 3-piece frame that can receive finish paint is 4'-0" x 9'-0".

Field #20 – Miscellaneous Options: Color (Prime Paint)

Description	CODE
No prime paint	NPP
Standard prime - 2 coats	PG2
Colorprime "tru-white"	PW1

Field #20 – Miscellaneous Options: Asphaltic Frame Undercoating

Description	CODE
Asphaltic frame undercoating for corrosion resistance	AFC

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Production Frame Order Form Instructions

Field #20 – Miscellaneous Options: Frame Design (Lites, Transom, Arch, Curved)

Use the following steps if you are ordering a borrowed lite, sidelite, transom frame, transom frame with sidelite, arch-tech unit, curved-in-plan unit, or a four sided frame with hardware preps.

1. Complete a sketch showing dimensions, door swing, special hardware locations and/or quantity, and beading instructions.

Glazing bead notes:

If you are ordering your unit unassembled, and you require glazing bead, it will be shipped in standard stick lengths. If you require bead to be set at the proper glass pocket width with all screws, you must indicate such on your sketch. If a note is not listed indicating to install glazing bead at a set pocket width, the bead will be applied against the stop with one screw. Showing the glass pocket dimension without a note indicating to install bead at a set pocket width will result in having bead installed against the stop with one screw. Maximum pocket width allowed with standard TGB on 1-15/16" rabbet is 1-1/8", and 3/4" on 1-9/16" rabbet.

2. If you are ordering an arch-tech (round arch transom) unit, see distributor tech-data manual page 17-110 and be sure to supply all dimensions where alpha characters are shown. Contact customer service if you need copies of tech-data page 17-110.

If you are ordering a curved-in-plan unit, see distributor tech-data manual pages 17-111 through 17-118. Be sure to supply "key properties" shown on page 17-112, plus supply vertical member design option from pages 17-114 through 17-116. Contact customer service if you need copies of these tech-data pages.

3. Assign your sketch a number and indicate that number in field #21.
4. Include the sketch with your purchase order.

Transom or sidelite panel and glass notes:

If you require a panel to be installed or if fire labelling requires Ceco to install a panel – use a door order form to order panel(s). Send door order form with your frame order and add sketch indicating panel type and installation method required. Be sure to indicate hardware preps, if any, required on panel. If an astragal is to be installed by Ceco, be sure to note such and list on order form & sketch. On your frame order form, list frame design and send a sketch with notes indicating the type of panel that will be installed and the type of application that is required. Refer to distributor tech-data manual section #7 for panel application options or contact customer service if you need copies of mounting options. Other non-labelled applications are also available – contact customer service for other fixed and removable panel options.

Frames with glass on one side only of a door opening:

Frame elevations with glass next to a door opening on one side only (sidelite for example) that does not indicate where the door will hinge will have the hinge preps in the outside perimeter jamb in lieu of the mullion as our standard if you do not indicate otherwise on your elevation.

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Production Frame Order Form Instructions

Field #20 – Miscellaneous Options: Custom Frame Profiles

Refer to the ("S" series frames) section of the price book for a view of custom frame profiles and options.

Example codes: CCA, CRA, CQA, CCC, CRC, CQC, CCD, CRD, CQD CCE, CRE, CQE, CCG, CRG, CQG, CRH, CCI, CRI, CQI, CRJ, CQN, CCQ, CRQ, CQQ

- List the desired custom frame profile code in field #2.
- Include a sketch with your purchase order showing exact profile dimensions and reference the sketch in field #21.
- For special profiles not listed above or in the price book, list "SPCL" in field #2 and provide a sketch with your purchase order showing exact profile dimensions. Reference the sketch in field #21.

Field #20 – Miscellaneous Options: Special Stop Heights

A standard 5/8" stop height will be provided unless a special stop height code is used.

Description	CODE
3/4" (19.0500) high stop	34 STOP
1" (25.4000) high stop	100 STOP
1-1/4" (31.7500) high stop	114 STOP

- Some corner conditions may become unavailable when special stop heights are used.
- Refer to your fire door and frame labelling procedures for stop height requirements on fire-rated openings.

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Production Frame Order Form Instructions

Field #20 – Miscellaneous Options: Manufacturer and Model Number

Where required, indicate the manufacturer's two letter code and model number in this field.

Examples:

Description	CODE
Glynn Johnson GJ30 roller latch strike	GJ 30
Von Duprin MS764 magnetic switch	VD MS764
Von Duprin 8827-F U.L. vertical rod latch	VD 8827-F
Sargent 650 mortise strike	SA650
Folger Adams 310-2 3/4	FA 310-2 3/4
Adams Rite 7800	AR 7800

See "[hardware manufacturer's code chart](#)" for a complete list of hardware manufacturer's two letter codes.

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Production Frame Order Form Instructions

Field #20 – Miscellaneous Options: Special Non-Ceco Hinge Spacing or Quantity

Description	CODE
Amweld hinge spacing (hinge backset will be Amweld standard)	AMH
Copco hinge spacing (hinge backset will be Copco standard)	COH
Curries hinge spacing (hinge backset will be Curries standard)	CUH
Deansteel hinge spacing (hinge backset will be Deansteel standard)	DEH
Fenestra hinge spacing (hinge backset will be Fenestra standard)	FEH
Kewanee hinge spacing (hinge backset will be Kewanee standard)	KEH
Mesker hinge spacing (hinge backset will be Mesker standard)	MEH
Pioneer hinge spacing (hinge backset will be Pioneer standard)	PIH
Republic hinge spacing (hinge backset will be Republic standard)	REH
Steelcraft hinge spacing (hinge backset will be Steelcraft standard)	STH
NAAMM hinge spacing (hinge backset will be NAAMM standard)	NMH
Special hinge spacing	HNGSP
2 hinge preps over 5'-0" (1524.000)	HNG2
3 hinge preps under 5'-0" (1524.000) or over 7'- 6" (2286.000)	HNG3
4 hinge preps 7'- 6" (2286.000) and under	HNG4
5 hinge preps	HNG5
3 hinge preps for 6'-8" (2032.000), 1-3/8" (34.925) door frame	HNG138

- **Manufacturer's hinge spacing codes are only to be used with nominal opening heights.** If you have a net height opening, the special hinge spacing code should be used.
- Do not use a manufacturer's hinge spacing code if there is no (SDI) standard hinge spacing posted for your opening height.
- If one of the special hinge spacing or special hinge quantity codes is not listed, doors will receive Ceco's standard hinge spacing and hinge quantity based on opening height and opening type.
- See the distributor tech-data for Ceco's standard hinge spacing and hinge quantity based on opening height and opening type.

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Production Frame Order Form Instructions

Field #20 – Miscellaneous Options: Special Non-Ceco Strike Height

Description	CODE
Amweld strike height	AMS
Copco strike height	COS
Curries strike height	CUS
Deansteel strike height	DES
Fenestra strike height	FES
Kewanee strike height	KES
Mesker strike height	MES
Pioneer strike height	PIS
Republic strike height	RES
Steelcraft strike height	STS
Special strike height	SLH

- **Manufacturer's strike height codes are only to be used with nominal opening heights.** If you have a net height opening, the special strike height code should be used.
- If one of the special strike height codes is not listed, the primary strike will be placed at Ceco standard location based on opening type.

Field #20 – Miscellaneous Options: Hospital Stop

Description	CODE
4" (101.600) high hospital stop	HOS/ ST4
6" (152.400) high hospital stop	HOS/ ST6

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Production Frame Order Form Instructions

Field #20 – Miscellaneous Options: Concealed Overhead Holder/Stop

Description	CODE
Concealed overhead holder prep	CONC/HOLD
Concealed overhead holder prep – active side only	CONC/HOLD/A
Concealed overhead holder prep- inactive side only	CONC/HOLD/I
Concealed overhead stop	CONC/STOP
Concealed overhead stop - active side only	CONC/STOP/A
Concealed overhead stop prep - inactive side only	CONC/STOP/I

- Concealed overhead holder and stop preps require a model and manufacturer to be listed in field #20.
- Concealed overhead holder and stop preps require a degree of hold open to be listed in field #20.
- If no degree of hold open is provided, all preps will be made for 90 degrees.
- See "[hardware manufacturer's code chart](#)" for a complete list of hardware manufacturer's two letter codes.

Field #20 – Miscellaneous Options: Power Transfer

Description	CODE
Electric power transfer	EPTX
Electric power transfer – active side only	EPTXA
Electric power transfer - inactive side only	EPTXI
Von Duprin electric power transfer	EPT2
Von Duprin electric power transfer - active side only	EPT2A
Von Duprin electric power transfer - inactive side only	EPT2I

- Power transfers will be located per template unless a special location is provided in field #20.
- Special locations should be provided as top of frame opening to centerline of power transfer prep.

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Production Frame Order Form Instructions

Field #20 – Miscellaneous Options: Hardware Mullion Reinforcement / Removable Mullion

Description	CODE
Hardware mullion (reinforcement only)	SR6
Removable vertical hollow metal mullion prep & reinforcements	RVM
Removable horizontal hollow metal mullion prep & reinforcements	RHM

Field #20 – Miscellaneous Options: Coordinator / Head Reinforcement

Description	CODE
Face mounted coordinator (reinforcement only)	SR7
Stop mounted coordinator (reinforcement only)	FULLSTOP
12ga. continuous head reinforcing ("U" shape channel reinforcing)	LINTEL
12ga. frame profile, full head width reinforcing sleeve	FHRS

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Production Frame Order Form Instructions

Field #20 – Miscellaneous Options: Dutch/Communicating/StormPro/Windstorm/TDI

Description	CODE
Dutch	
Dutch door frame	DUTCH
Communicating	
Communicating door frame	COMM
StormPro	
StormPro 361 - meets FEMA 361 & ICC 500 severe weather frame	SP361
StormPro 320 - meets FEMA 320 & ICC 500 severe weather frame	SP320
StormPro shutter - meets FEMA 361 & 320 severe weather shutter frame	SHUTTER
Windstorm (hurricane)	
Windstorm (hurricane) UL classified +/- 60 PSF design load pressure	HUL/60
Windstorm (hurricane) UL classified +/- 60 PSF design load pressure	HUL/70
Windstorm (hurricane) UL classified +/- 100 PSF design load pressure	HUL/100
Windstorm (hurricane) UL classified +/- 150 PSF design load pressure	HUL/150
Windstorm (hurricane) UL classified +/- 150 PSF design load pressure, 80fps	HUL/150/80FPS
Windstorm (hurricane) WH classified +/- 60 PSF design load pressure	HWH/60
Windstorm (hurricane) WH classified +/- 70 PSF design load pressure	HWH/70
Windstorm (hurricane) WH classified +/- 100 PSF design load pressure	HWH/100
TDI	
Texas Department of Insurance windstorm (UL hurricane)	TDI/HUL/***
Texas Department of Insurance windstorm (WH hurricane)	TDI/HWH/***

See distributor tech-data for details on frame construction, hardware restrictions, and applicable options for all StormPro, Windstorm, and TDI openings before ordering.

Field #21 – Sketch Number

- If you are providing a sketch, assign the sketch a sketch number and indicate the number in this field.
- It is highly recommended to use Ceco's standard sketches when possible. See [page 43](#) for a list of links to Ceco standard sketches.
- **Do not** provide information on sketches that has already been provided on the order form.
- Ceco will not be responsible for discrepancies between sketches and order forms. If information provided on both the order form and on a sketch does not match, the information provided on the sketch will be used for order processing.

Field #22 – Tag Marks

- The intended purpose of the tag mark field is to indicate opening numbers in a building.
- Use this field to indicate tag marks (if any) for each item.
- **Do not** provide information in this field other than tag marks.
- Ceco will not be responsible for information listed in this field other than tag marks.
- Be sure that the number of tag marks listed in this field matches the quantity of part numbers being ordered.
- The maximum number of characters allowed for a single tag mark is 15.

Example:

3, 5, 102, 306-B, STA-26, 129

Each individual tag mark should be separated by a comma.

Example:

301 (5), 214-B (7)

This will be interpreted as five frames tagged 301 and seven frames tagged 214-B.

Important Documents and Information

[Click here to view the standard production frame order form](#)

[Click here to view the special hardware locations sketch](#)

[Click here to view the hardware manufacturer's code chart](#)

[Click here to view TDI technical information](#)

[Click here to view the Ceco architectural tech-data](#)

[Click here to view the Ceco distributor tech-data](#)

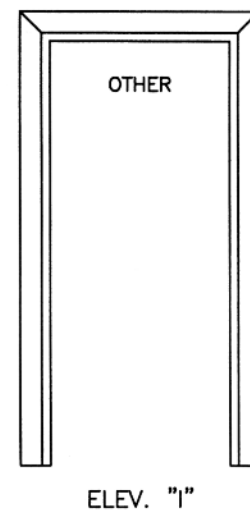
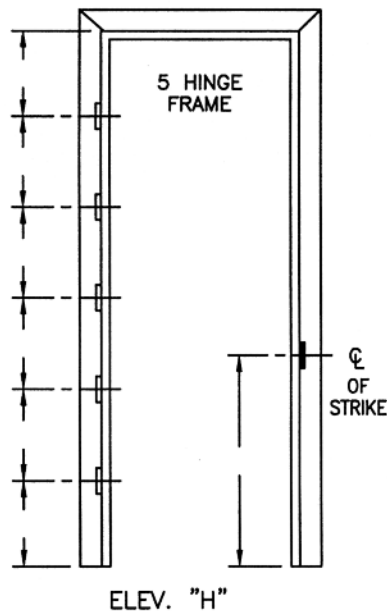
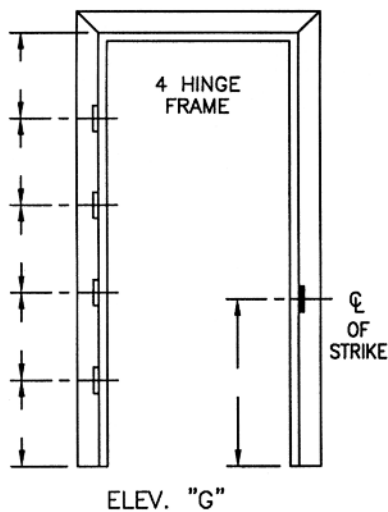
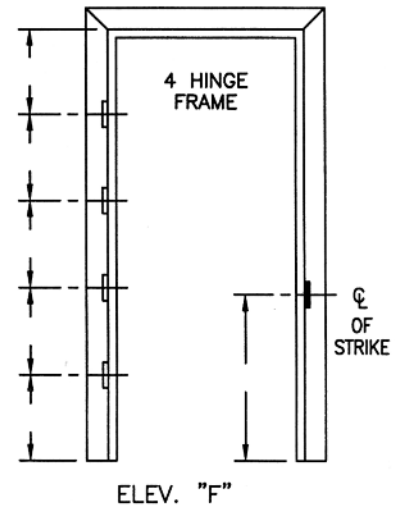
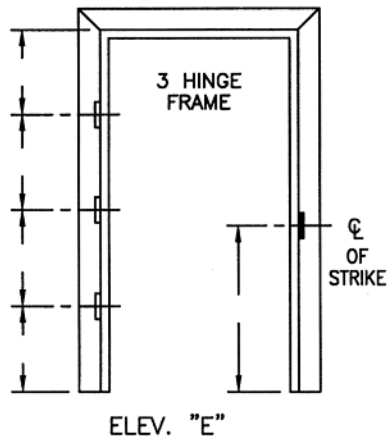
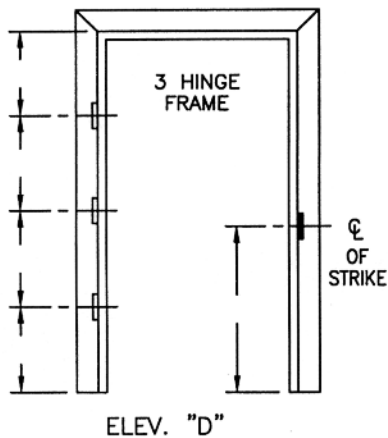
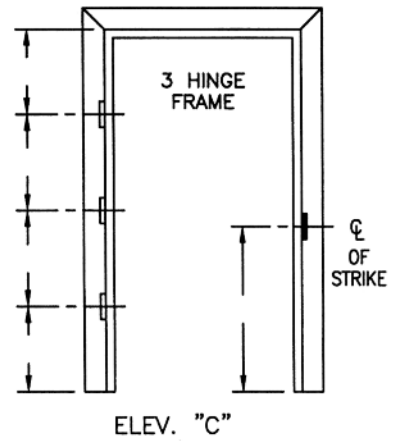
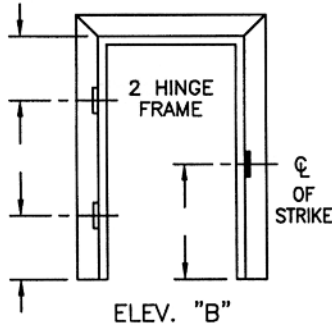
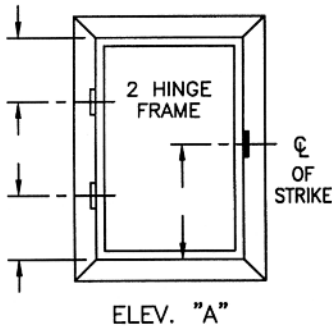
[Click here to view the Ceco price book](#)

Frame - Production Order Form

Sold to:						Account Number:						Ship to:						SPC Number		CExpress Order		Page #			
																				3 Day		Date			
																		Discount		5 Day		PO#			
																				10 Day		Contract#			
Item Number	Line Number <small>Ceco Use Only</small>	Part Number	Quantity	Ship From <small>Ceco Use Only</small>	Series / Profile	Gage	Material	Frame Depth	Frame Throat	Opening Width	Opening Height	Door Handling	Strike	Corner Condition	Packaging	Closer	Label	Special Face	Anchors	Deadlock	Flushbolt / Head Strike	SPC Hinge / Pivot	Sketch #		
		1			2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	21		
22 Tag Marks									Net Size	Nom	Net Size	SPC Location	Mfgr / Function / Trim	Location	20 Miscellaneous Options										
										Nom	Net Size	SPC Location	Mfgr / Function / Trim	Location											
22 Tag Marks									Net Size	Nom	Net Size	SPC Location	Mfgr / Function / Trim	Location	20 Miscellaneous Options										
										Nom	Net Size	SPC Location	Mfgr / Function / Trim	Location											
22 Tag Marks									Net Size	Nom	Net Size	SPC Location	Mfgr / Function / Trim	Location	20 Miscellaneous Options										
										Nom	Net Size	SPC Location	Mfgr / Function / Trim	Location											
22 Tag Marks									Net Size	Nom	Net Size	SPC Location	Mfgr / Function / Trim	Location	20 Miscellaneous Options										
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22 Tag Marks									Net Size	Nom	Net Size	SPC Location	Mfgr / Function / Trim	Location	20 Miscellaneous Options										
										Nom	Net Size	SPC Location	Mfgr / Function / Trim	Location											
22 Tag Marks									Net Size	Nom	Net Size	SPC Location	Mfgr / Function / Trim	Location	20 Miscellaneous Options										

Special Hardware Locations - Frames

- Notes:** 1. All dimensions are to the centerline of the prep.
2. Indicate strike (bottom of frame to centerline of strike on all 3-sided frames



Customer:	P.O.#	Date:	Sketch#	Of
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HARDWARE MANUFACTURER'S CODE CHART			
MANUFACTURER	CODE	MANUFACTURER	CODE
A.J. MAY, INC.	AJ	GEORGE RISK	GR
ABLOY	AY	GULFPORT	GP
ACCURATE	AC	HAGER	HA
ADAMS-RITE	AR	HANCHETT ENTRY SYS., INC,	HE
ADTEC	AT	HONEYWELL	HY
ACSI	AS	HEWI	HW
AIR LOUVER	AV	HIAWATHA	HI
ANEMOSTAT	AO	INTELLIKEY	IK
AIR TEQ	AQ	IVES	IV
AIRTEC	AI	JACKSON	JA
ARCHITECTURAL HDWE CONTROLS	AH	KABA	KA
ALLGOOD	AG	KWIKSET	KW
ALARM LOCK	AL	LAWRENCE	LA
ALMET	AM	LCN	LC
AMERICAN DEVICE	AD	LOCKNETICS	LN
AMERICAN EAGLE	AE	LOCKWOOD	LW
ANDERSON LOCK CO	AN	LORI	LO
ARCHITECTURAL BUILDERS HDWE	AB	MARKAR	MK
ARROW	AW	MARKS	MA
BALDWIN	BA	MCKINNEY	MC
BEST	BE	MEDECO SECURITY	MS
BOMMER	BO	MARAY	MY
BRINKS	BR	MIWA	MI
BREY-KRAUSE	BK	MODRIC	MO
BUILDER'S BRASS WORKS	BB	MONARCH	MN
BURNS	BU	MONTHARD	MH
CAL ROYAL	CA	NANZ	NA
CECO	CE	NATIONAL GUARD	NG
CHUBB	CH	NEWMAN TONKS	NT
CISA	CI	NORTON	NO
CAMDEN	CM	OMNIA	OM
COMMAND ACCESS	CO	ONITY	ON
CPC	CP	PAMEX	PX
CONCRAFT	CN	PARKER	PA
CORBIN/RUSSWIN	CR	PBB INC.	PB
CES	CS	PDQ	PD
DETEX	DE	PEMKO	PK
DEXTER	DX	PERKINSON	PE
DON-JO	DJ	PORTLAND SECURITY HARDWARE	PH
DOOR CONTROL	DC	PRECISION	PR
DORMA	DO	QUALITY	QU
DOR-O-MATIC	DR	R.R. BRINK	RB
DORTRONICS	DS	REED	RD
DELTREX	DT	REESE	RS
DYNALOCK	DY	RICHARDS-WILCOX	RX
EFF	EF	RIXSON	RI
ELIASON	EL	ROCKWOOD	RW
EMTEK	EK	ROCKY MOUNTAIN HARDWARE	RM
FALCON	FN	ROFU	RF
FLAIR	FL	ROTON	RO
FOLGER ADAMS	FA	RUTHERFORD CONTROLS	RC
FORMAT	FT	RYOBI	RY
FRASCIO	FR	SARGENT & GREENLEAF	SG
FSB	FS	SARGENT/ABLOY	SA
GLYNN JOHNSON	GJ	SCHLAGE	SC
GLUTZ	GZ	SECURITECH	SH

[illegible]