

Production Frame Order Form Index

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All metric sizes in parenthesis will be in millimeters

Example: (900) is 900mm

Ship From Location (CECO Use Only)

Milan (Milan, TN 38358)	572
Mason City (Mason City, IA 50401)	573
Harlingen/Maltex	574
South Central Service Center (Garland, TX 75042)	208
Southwest Service Center (Pomona, CA 91768)	212
Northeast Service Center (Easton, PA 18040)	219
Southeast Service Center (Austell, GA 30168)	217
Midwest Service Center (Carol Stream, IL 60188)	281
Northwest Service Center (Kent, WA 98032)	216

Field #1 - Part Number

Description	Code
Complete Units	
3 Piece frame	FR3PC
*Borrowed lite	FRBL
*Sidelite	FRSL
*Transom frame	FRTF
*Transom frame w/Sidelite	FRTFSL
*Special frame units	FRSPCL
*Product Deviation	FRKF/3PC
*Security Sidelite	FRSSL
*Privacy Sidelite	FRPSL
*KD Slip-on Drywall Borrowed Lite	FRDWBLITE
*KD Slip-on Drywall Sidelite	FRKDSL
Frame Components	
Frame head	FRFH
Lock jamb	FRLJ
Hinge jamb	FRHJ
Blank jamb (lock jamb without strike or mute preps)	FRBJ
Product deviation (components)	FRKF/COMP
Plain frame stick (no preps)	FRST
Transom hinge jamb	FRTHJ
Transom lock jamb	FRTLJ
Frame hat section with stop	FRHAT
Frame flat hat section without stop	FRFHT
Mullions	
**Frame mullion – unassembled – double rebate	FRDTC
Frame mullion – welded – double rebate	FRDTW
Frame mullion – welded – single rebate	FRSTW

*If you have one of these units a sketch with pertinent information shown will be required. Indicate sketch number in Field # 21. See frame design instructions in Field #20, miscellaneous options.

**List the quantity of complete mullions required in the quantity field of your order form. CECO will order the correct quantity of components to make complete mullions, due to the mullion being shipped in two pieces unassembled.

Mullion Note: When ordering mullions with hinge or strike preps, be sure to list corner condition in Field #11, overall mullion length in Field #7, nominal opening height (when hinge preps are req'd) in Field #8, handing in Field #9, strike code (when strike prep is req'd) in Field #10 and sketch number in Field #21, if applicable.

Frames with glass on one side only of a door opening: frame elevations with glass next to a door opening on one side only (sidelite for example) that doesn't indicate where the door will hinge will have the hinge preps in the outside perimeter jamb in lieu of the mullion as our standard if you don't indicate otherwise on your elevation.

Field #1 - Part Number (cont.)

Refer to the CECO Tech-Data Manual for Profile and Assembly Details.

Description	Code
Corner Posts	
90 Degree corner assembly, 2-way single rabbet	FRCP1
90 Degree corner assembly, 2-way double rabbet	FRCP2
90 Degree corner assembly, 2-way with closing plate double rabbet	FRCPH
3-Way mullion assembly double rabbet	FRCP3
4-Way mullion assembly double rabbet	FRCP4
3-Way mullion assembly single/double rabbet	FRCP5

Field #2 - Frame Series / Profile

Frames – Unequal Rabbets

Description	Code
Unequal rabbet frame	SU
Unequal rabbet Blast Resistant frame	BFSU
Unequal rabbet drywall frame	DU
*Unequal rabbet before drywall frame	BU
Unequal rabbet Armorshield (Level 1 Bullet Resistant)	SU3,4
ReadySet® (two piece frame system)	RS

Field #2 - Frame Series / Profile (cont.)

Frames – Single Rabbet, Cased Open & Equal Rabbet

Description	Code
Equal rabbet before drywall for 1-3/8" (34.925) (hinge preps are 3-1/2 x .123)	BR8
Single rabbet before drywall for 1-3/8" (34.925) (hinge preps are 3-1/2 x .123)	BQ8
Equal rabbet drywall frame without backbends (order by throat size in Field # 6)	DQB
Single rabbet drywall frame without backbends (order by throat size in Field # 6)	DRB
Unequal rabbet drywall frame without backbends (order by throat size in Field # 6)	DUB
Cased opening drywall frame without backbends (order by throat size in Field # 6)	DCB
Single rabbet frame (see price book for depth limitations)	SR
Single rabbet Blast Resistant frame (see Price Book for depth limitations of SR frames)	BFSR
Single rabbet drywall frame	DR
Single rabbet before drywall frame	BR
Single rabbet frame for 1-3/8" (34.925) door (hinge preps are 3-1/2 x .123)	SR8
Single rabbet drywall frame for 1-3/8" (34.925) door (hinge preps are 3-1/2 x .123)	DR8
Equal rabbet frame	SQ
Equal rabbet Blast Resistant frame	BFSQ
Equal rabbet drywall frame	DQ
Equal rabbet frame for 1-3/8" (34.925) (hinge preps are 3-1/2 x .123)	SQ8
Equal rabbet drywall for 1-3/8" (34.925) (hinge preps are 3-1/2 x .123)	DQ8
*Equal rabbet before drywall frame	BQ
Cased opening frame (do not come standard prepped for hinge or strike)	SC
Cased opening drywall frame (do not come prepped for hinge or strike)	DC
*Cased opening before drywall frame (do not come prep'd for hinge or strike)	BC
Equal rabbet thermal break	SQT
Single rabbet thermal break	SRT
Armorshield equal rabbet (level _ bullet resistant)	SQ3, 4
Armorshield single rabbet (level _ bullet resistant)	SR3
Single rabbet weatherstripped frame (see price book for limitations)	SRW
Single rabbet weatherstripped drywall frame	DRW
*Single rabbet weatherstripped before drywall frame	BRW
Equal rabbet weatherstripped frame	SQW
Equal rabbet weatherstripped drywall frame	DQW
*Equal rabbet weatherstripped before drywall frame	BQW
Equal rabbet frame without backbends (order by throat size in Field # 6)	CQB
Equal rabbet stucko flange (1-1/2")	CQU
Unequal rabbet stucko flange (1-1/2")	CUU
Single rabbet frame without backbends (order by throat size in Field # 6)	CRB
Single rabbet frame with hemmed stop	CRJ
Cased open frame without backbends (order by throat size in Field # 6)	CCB
Double egress frame type 1 head	SE1
Double egress frame type 2 head	SE2
Before drywall Double Egress frame Type 1 Head	BE1
Before drywall Double Egress frame Type 2 Head	BE2
Pocket frame with cased opening strike jamb	PC

*"Before drywall frame (B) indicates installation before finish wall construction with stud anchors. Unequal rebate frames (SU & DU) have one 1-15/16" (49.2125) rabbet and one 1-9/16" (39.6875) rabbet. As a standard, equal rabbet frames (SQ, DQ, BQ) have two 1-15/16" (49.2125) rabbets. To order your SQ, DQ, or BQ with two 1-9/16" (39.6875) rabbets, use Series / profiles codes SQ8, DQ8, BQ8. For special profiles not shown above indicate "SPCL" in this field, send a sketch & list number in Field #21.

- Restrictdor ordering information: Use Medallion code (MS) in Field #2 of the door production order form and add the following in Field #19 (misc. options): "RESDOR4"
- Use Frame Code SQ in Field #2 of the frame production order form and add the following in Field #20 (misc. options): "RESDOR4".

Field #3 & 4 - Gauge & Material

Description	Code
*12 Ga. cold rolled steel	12 CRS
*12 Ga. G90 galvanized steel	12 G90
14 Ga. cold rolled steel	14 CRS
14 Ga. A60 galvanneal steel	14 GL4
14 Ga. G90 galvanized steel	14 G90
14 Ga. stainless steel 304-4	14 S01
14 Ga. stainless steel 316-4	14 S02
14 Ga. stainless steel 304-6	14 S03
14 Ga. stainless steel 316-6	14 S04
14 Ga. stainless steel 304-8	14 S05
14 Ga. stainless steel 316-8	14 S06
14 Ga. stainless steel 304-2B	14 S07
14 Ga. stainless steel 316-2B	14 S08
16 Ga. cold rolled steel	16 CRS
16 Ga. A60 galvanneal steel	16 GL4
16 Ga. G90 galvanized steel	16 G90
16 Ga. stainless steel 304-4	16 S01
16 Ga. stainless steel 316-4	16 S02
16 Ga. stainless steel 304-6	16 S03
16 Ga. stainless steel 316-6	16 S04
16 Ga. stainless steel 304-8	16 S05

Description	Code
16 Ga. stainless steel 316-8	16 S06
16 Ga. stainless steel 304-2B	16 S07
16 Ga. stainless steel 316-2B	16 S08
18 Ga. cold rolled steel	18 CRS
18 Ga. A60 galvanneal steel	18 GL4
18 Ga. stainless steel 304-4	18 S01
18 Ga. stainless steel 316-4	18 S02
18 Ga. stainless steel 304-6	18 S03
18 Ga. stainless steel 316-6	18 S04
18 Ga. stainless steel 304-8	18 S05
18 Ga. stainless steel 316-8	18 S06
18 Ga. stainless steel 304-2B	18 S07
18 Ga. stainless steel 316-2B	18 S08

*These gauges are not available in "B" or "D" series.

Frames will have (1) coat of standard gray primer.

Finish paint (colorstyle) available on knock-down (KD) frames only. Welded frames and saw-mitre frames are not available with finish colorstyle paint.

Field #5 - Frame Depth

Description	Code	Description	Code
*3" (76.2000) Depth	300	7 (177.8000) Depth	700
*3-1/8" (79.3750) Depth	318	7-1/8" (180.9750) Depth	718
*3-1/4" (82.5500) Depth	314	7-1/4" (184.1500) Depth	714
*3-3/8" (85.7250) Depth	338	7-3/8" (187.3250) Depth	738
*3-1/2" (88.9000) Depth	312	7-1/2" (190.5000) Depth	712
*3-5/8" (92.0750) Depth	358	7-5/8" (193.6750) Depth	758
*3-3/4" (95.2500) Depth	334	7-3/4" (196.8500) Depth	734
*3-7/8" (98.4250) Depth	378	7-7/8" (200.0250) Depth	778
*4" (101.6000) Depth	400	8" (203.2000) Depth	800
*4-1/8" (104.7750) Depth	418	8-1/8" (206.3750) Depth	818
*4-1/4" (107.9500) Depth	414	8-1/4" (209.5500) Depth	814
*4-3/8" (111.1250) Depth	438	8-3/8" (212.7250) Depth	838
*4-1/2" (114.3000) Depth	412	8-1/2" (215.9000) Depth	812
4-5/8" (117.4750) Depth	458	8-5/8" (219.0750) Depth	858
4-3/4" (120.6500) Depth	434	8-3/4" (222.2500) Depth	834
4-7/8" (123.8250) Depth	478	8-7/8" (225.4250) Depth	878
5" (127.0000) Depth	500	9" (228.6000) Depth	900
5-1/8" (130.1750) Depth	518	9-1/8" (231.7750) Depth	918
5-1/4" (133.3500) Depth	514	9-1/4" (234.9500) Depth	914
5-3/8" (136.5250) Depth	538	9-3/8" (238.1250) Depth	938
5-1/2" (139.7000) Depth	512	9-1/2" (241.3000) Depth	912
5-5/8" (142.8750) Depth	558	9-5/8" (244.4750) Depth	958
5-3/4" (146.0500) Depth	534	9-3/4" (247.6500) Depth	934
5-7/8" (149.2250) Depth	578	9-7/8" (250.8250) Depth	978
6" (152.4000) Depth	600	10" (254.0000) Depth	1000
6-1/8" (155.5750) Depth	618	10-1/8" (257.1750) Depth	1018
6-1/4" (158.7500) Depth	614	10-1/4" (260.3500) Depth	1014
6-3/8" (161.9250) Depth	638	10-3/8" (263.5250) Depth	1038
6-1/2" (165.1000) Depth	612	10-1/2" (266.7000) Depth	1012
6-5/8" (168.2750) Depth	658	10-5/8" (269.8750) Depth	1058
6-3/4" (171.4500) Depth	634	10-3/4" (273.0500) Depth	1034
6-7/8" (174.6250) Depth	678	10-7/8" (276.2250) Depth	1078

*These depths are only available on series "S", "D", or "B" in single rabbet.
See codes listed in Field #2 of this document.

Field #5 Continued Next Page.

Field #5 - Frame Depth (Cont.)

Description			Code
11"	(279.0000)	Depth	1100
11-1/8"	(282.5750)	Depth	1118
11-1/4"	(285.7500)	Depth	1114
11-3/8"	(288.9250)	Depth	1138
11-1/2"	(292.1000)	Depth	1112
11-5/8"	(295.2750)	Depth	1158
11-3/4"	(298.4500)	Depth	1134
11-7/8"	(301.6250)	Depth	1178
12"	(304.8000)	Depth	1200
12-1/8"	(307.9750)	Depth	1218
12-1/4"	(311.1500)	Depth	1214
12-3/8"	(314.3250)	Depth	1238
12-1/2"	(317.5000)	Depth	1212
12-5/8"	(320.6750)	Depth	1258
12-3/4"	(323.8500)	Depth	1234
12-7/8"	(327.0250)	Depth	1278
13"	(330.2000)	Depth	1300
13-1/8"	(333.3750)	Depth	1318
13-1/4"	(336.5500)	Depth	1314
13-3/8"	(339.7250)	Depth	1338
13-1/2"	(342.9000)	Depth	1312
13-5/8"	(346.0750)	Depth	1358
13-3/4"	(349.2500)	Depth	1334
13-7/8"	(352.4250)	Depth	1378
14"	(355.6000)	Depth	1400

Field #6 - Frame Throat

SU 534 Frames have a standard nominal throat dimension of 4-7/8" (123.825).

Always indicate frame throat dimension in this field for all frames.

Description	Code	Description	Code
*2" (50.8000) Throat	200	5" (127.0000) Throat	500
*2-1/8" (53.9750) Throat	218	5-1/8" (130.1750) Throat	518
*2-1/4" (57.1500) Throat	214	5-1/4" (133.3500) Throat	514
*2-3/8" (60.3250) Throat	238	5-3/8" (136.5250) Throat	538
*2-1/2" (63.5000) Throat	212	5-1/2" (139.7000) Throat	512
*2-5/8" (66.6750) Throat	258	5-5/8" (142.8750) Throat	558
*2-3/4" (69.8500) Throat	234	5-3/4" (146.0500) Throat	534
*2-7/8" (73.0250) Throat	278	5-7/8" (149.2250) Throat	578
*3" (76.2000) Throat	300	6" (152.4000) Throat	600
*3-1/8" (79.3750) Throat	318	6-1/8" (155.5750) Throat	618
*3-1/4" (82.5500) Throat	314	6-1/4" (158.7500) Throat	614
*3-3/8" (85.7250) Throat	338	6-3/8" (161.9250) Throat	638
*3-1/2" (88.9000) Throat	312	6-1/2" (165.1000) Throat	612
3-5/8" (92.0750) Throat	358	6-5/8" (168.2750) Throat	658
3-3/4" (95.2500) Throat	334	6-3/4" (171.4500) Throat	634
3-7/8" (98.4250) Throat	378	6-7/8" (174.6250) Throat	678
4" (101.6000) Throat	400	7" (177.8000) Throat	700
4-1/8" (104.7750) Throat	418	7-1/8" (180.9750) Throat	718
4-1/4" (107.9500) Throat	414	7-1/4" (184.1500) Throat	714
4-3/8" (111.1250) Throat	438	7-3/8" (187.3250) Throat	738
4-1/2" (114.3000) Throat	412	7-1/2" (190.5000) Throat	712
4-5/8" (117.4750) Throat	458	7-5/8" (193.6750) Throat	758
4-3/4" (120.6500) Throat	434	7-3/4" (196.8500) Throat	734
4-7/8" (123.8250) Throat		7-7/8" (200.0250) Throat	778

*These throats are only available on Series "S", "D", or "B" in single rabbit.
See codes listed in Field #2 of this document.

Field #6 Continued Next Page.

Field #6 - Frame Throat (Cont.)

Description			Code	Description			Code
8"	(203.2000)	Throat	800	11"	(279.4000)	Throat	1100
8-1/8"	(206.3750)	Throat	818	11-1/8"	(282.5750)	Throat	1118
8-1/4"	(209.5500)	Throat	814	11-1/4"	(285.7500)	Throat	1114
8-3/8"	(212.7250)	Throat	838	11-3/8"	(288.9250)	Throat	1138
8-1/2"	(215.9000)	Throat	812	11-1/2"	(292.1000)	Throat	1112
8-5/8"	(219.0750)	Throat	858	11-5/8"	(295.2750)	Throat	1158
8-3/4"	(222.2500)	Throat	834	11-3/4"	(298.4500)	Throat	1134
8-7/8"	(225.4250)	Throat	878	11-7/8"	(301.6250)	Throat	1178
9"	(228.6000)	Throat	900	12"	(304.8000)	Throat	1200
9-1/8"	(231.7750)	Throat	918	12-1/8"	(307.9750)	Throat	1218
9-1/4"	(234.9500)	Throat	914	12-1/4"	(311.1500)	Throat	1214
9-3/8"	(238.1250)	Throat	938	12-3/8"	(314.3250)	Throat	1238
9-1/2"	(241.3000)	Throat	912	12-1/2"	(317.5000)	Throat	1212
9-5/8"	(244.4750)	Throat	958	12-5/8"	(320.6750)	Throat	1258
9-3/4"	(247.6500)	Throat	934	12-3/4"	(323.8500)	Throat	1234
9-7/8"	(250.8250)	Throat	978	12-7/8"	(327.0250)	Throat	1278
10"	(254.0000)	Throat	1000	13"	(330.2000)	Throat	1300
10-1/8"	(257.1750)	Throat	1018				
10-1/4"	(260.3500)	Throat	1014				
10-3/8"	(263.5250)	Throat	1038				
10-1/2"	(266.7000)	Throat	1012				
10-5/8"	(269.8750)	Throat	1058				
10-3/4"	(273.0500)	Throat	1034				
10-7/8"	(276.2250)	Throat	1078				

Field #7– Door Opening Width

Valid codes for integer (one inch increments) dimensions only.

Description	Code	Description	Code
1'0" (304.8000) Opening width	10	4'0" (1219.2000) Opening width	40
1'1" (330.2000) Opening width	11	4'1" (1244.6000) Opening width	41
1'2" (355.6000) Opening width	12	4'2" (1270.0000) Opening width	42
1'3" (381.0000) Opening width	13	4'3" (1295.4000) Opening width	43
1'4" (406.4000) Opening width	14	4'4" (1320.8000) Opening width	44
1'5" (431.8000) Opening width	15	4'5" (1346.2000) Opening width	45
1'6" (457.2000) Opening width	16	4'6" (1371.6000) Opening width	46
1'7" (482.6000) Opening width	17	4'7" (1397.0000) Opening width	47
1'8" (508.0000) Opening width	18	4'8" (1422.4000) Opening width	48
1'9" (533.4000) Opening width	19	4'9" (1447.8000) Opening width	49
1'10" (558.8000) Opening width	110	4'10" (1473.2000) Opening width	410
1'11" (584.2000) Opening width	111	4'11" (1498.6000) Opening width	411
2'0" (609.6000) Opening width	20	5'0" (1524.0000) Opening width	50
2'1" (635.0000) Opening width	21	5'1" (1549.4000) Opening width	51
2'2" (660.4000) Opening width	22	5'2" (1574.8000) Opening width	52
2'3" (685.8000) Opening width	23	5'3" (1600.2000) Opening width	53
2'4" (711.2000) Opening width	24	5'4" (1625.6000) Opening width	54
2'5" (736.6000) Opening width	25	5'5" (1651.0000) Opening width	55
2'6" (762.0000) Opening width	26	5'6" (1676.4000) Opening width	56
2'7" (787.4000) Opening width	27	5'7" (1701.8000) Opening width	57
2'8" (812.8000) Opening width	28	5'8" (1727.2000) Opening width	58
2'9" (838.2000) Opening width	29	5'9" (1752.6000) Opening width	59
2'10" (863.6000) Opening width	210	5'10" (1778.0000) Opening width	510
2'11" (889.0000) Opening width	211	5'11" (1803.4000) Opening width	511
3'0" (914.4000) Opening width	30	6'0" (1828.8000) Opening width	60
3'1" (939.8000) Opening width	31	6'1" (1854.2000) Opening width	61
3'2" (965.2000) Opening width	32	6'2" (1879.6000) Opening width	62
3'3" (990.6000) Opening width	33	6'3" (1905.0000) Opening width	63
3'4" (1016.0000) Opening width	34	6'4" (1930.4000) Opening width	64
3'5" (1041.4000) Opening width	35	6'5" (1955.8000) Opening width	65
3'6" (1066.8000) Opening width	36	6'6" (1981.2000) Opening width	66
3'7" (1092.2000) Opening width	37	6'7" (2006.6000) Opening width	67
3'8" (1117.6000) Opening width	38	6'8" (2032.0000) Opening width	68
3'9" (1143.0000) Opening width	39	6'9" (2057.4000) Opening width	69
3'10" (1168.4000) Opening width	310	6'10" (2082.8000) Opening width	610
3'11" (1193.8000) Opening width	311	6'11" (2108.2000) Opening width	611

When using above codes, do not use any feet (') or inch (") indicators.

Field #7 - Door Opening Width (Cont.)

Description	Code	Description	Code
7'0" (2133.6000) Opening width	70	8'7" (2616.2000) Opening width	87
7'1" (2159.0000) Opening width	71	8'8" (2641.6000) Opening width	88
7'2" (2184.4000) Opening width	72	8'9" (2667.0000) Opening width	89
7'3" (2209.8000) Opening width	73	8'10" (2692.4000) Opening width	810
7'4" (2235.2000) Opening width	74	8'11" (2717.8000) Opening width	811
7'5" (2260.6000) Opening width	75	9'0" (2743.2000) Opening width	90
7'6" (2286.0000) Opening width	76	9'1" (2768.8000) Opening width	91
7'7" (2311.4000) Opening width	77	9'2" (2794.0000) Opening width	92
7'8" (2336.8000) Opening width	78	9'3" (2819.4000) Opening width	93
7'9" (2362.2000) Opening width	79	9'4" (2844.8000) Opening width	94
7'10" (2387.6000) Opening width	710	9'5" (2870.2000) Opening width	95
7'11" (2413.0000) Opening width	711	9'6" (2895.6000) Opening width	96
8'0" (2438.4000) Opening width	80	9'7" (2921.0000) Opening width	97
8'1" (2463.8000) Opening width	81	9'8" (2946.4000) Opening width	98
8'2" (2489.2000) Opening width	82	9'9" (2971.8000) Opening width	99
8'3" (2514.6000) Opening width	83	9'10" (2997.2000) Opening width	910
8'4" (2540.0000) Opening width	84	9'11" (3022.6000) Opening width	911
8'5" (2565.4000) Opening width	85	10'0" (3048.0000) Opening width	100
8'6" (2590.8000) Opening width	86		

When using the above codes, do not use any feet (') or inch (") indicators.

Double egress frames will be automatically undersized 3/16" (4.7625) when ordered in 1" (25.400) integer dimensions. Show nominal opening width in this field. If you require any other sizing method for double egress, show your opening width with an asterisk* and provide a sketch. Show your sketch number in Field #21.

Valid ordering procedure for fractional dimensions only.

If door opening width is a fractional size, list size in feet and inches in this field with asterisk and provide a sketch showing actual opening width required in Field #21.

Examples:

Description	Code
Door opening width = 3' 1-1/2" (952.500)	*3'1-1/2" (952.500)
Door opening width = 2' 11-13/16" (909.6375)	*2'11-13/16" (909.637)

Field #8 - Door Opening Height

Valid codes for integer (one inch/25.4mm increments) dimensions only

Description	Code	Description	Code
1'0" (304.8000) Opening height	10	4'0" (1219.2000) Opening height	40
1'1" (330.2000) Opening height	11	4'1" (1244.6000) Opening height	41
1'2" (355.6000) Opening height	12	4'2" (1270.0000) Opening height	42
1'3" (381.0000) Opening height	13	4'3" (1295.4000) Opening height	43
1'4" (406.4000) Opening height	14	4'4" (1320.8000) Opening height	44
1'5" (431.8000) Opening height	15	4'5" (1346.2000) Opening height	45
1'6" (457.2000) Opening height	16	4'6" (1371.6000) Opening height	46
1'7" (482.6000) Opening height	17	4'7" (1397.0000) Opening height	47
1'8" (508.0000) Opening height	18	4'8" (1422.4000) Opening height	48
1'9" (533.4000) Opening height	19	4'9" (1447.8000) Opening height	49
1'10" (558.8000) Opening height	110	4'10" (1473.2000) Opening height	410
1'11" (584.2000) Opening height	111	4'11" (1498.6000) Opening height	411
2'0" (609.6000) Opening height	20	5'0" (1524.0000) Opening height	50
2'1" (635.0000) Opening height	21	5'1" (1549.4000) Opening height	51
2'2" (660.4000) Opening height	22	5'2" (1574.8000) Opening height	52
2'3" (685.8000) Opening height	23	5'3" (1600.2000) Opening height	53
2'4" (711.2000) Opening height	24	5'4" (1625.6000) Opening height	54
2'5" (736.6000) Opening height	25	5'5" (1651.0000) Opening height	55
2'6" (762.0000) Opening height	26	5'6" (1676.4000) Opening height	56
2'7" (787.4000) Opening height	27	5'7" (1701.8000) Opening height	57
2'8" (812.8000) Opening height	28	5'8" (1727.2000) Opening height	58
2'9" (838.2000) Opening height	29	5'9" (1752.6000) Opening height	59
2'10" (863.6000) Opening height	210	5'10" (1778.0000) Opening height	510
2'11" (889.0000) Opening height	211	5'11" (1803.4000) Opening height	511
3'0" (914.4000) Opening height	30	6'0" (1828.8000) Opening height	60
3'1" (939.8000) Opening height	31	6'1" (1854.2000) Opening height	61
3'2" (965.2000) Opening height	32	6'2" (1879.6000) Opening height	62
3'3" (990.6000) Opening height	33	6'3" (1905.0000) Opening height	63
3'4" (1016.000) Opening height	34	6'4" (1930.4000) Opening height	64
3'5" (1041.400) Opening height	35	6'5" (1955.8000) Opening height	65
3'6" (1066.800) Opening height	36	6'6" (1981.2000) Opening height	66
3'7" (1092.200) Opening height	37	6'7" (2006.6000) Opening height	67
3'8" (1117.600) Opening height	38	6'8" (2032.0000) Opening height	68
3'9" (1143.0000) Opening height	39	6'9" (2057.4000) Opening height	69
3'10" (1168.4000) Opening height	310	6'10" (2082.8000) Opening height	610
3'11" (1193.8000) Opening height	311	6'11" (2108.2000) Opening height	611

Note: See Distributor Tech-Data Manual for standard quantity of hinges provided for each opening height.

Field #8 - Door Opening Height (Cont.)

Description	Code	Description	Code
7'0" (2133.6000) Opening height	70	8'7" (2616.2000) Opening height	87
7'1" (2159.0000) Opening height	71	8'8" (2641.6000) Opening height	88
7'2" (2184.4000) Opening height	72	8'9" (2667.0000) Opening height	89
7'3" (2209.8000) Opening height	73	8'10" (2692.4000) Opening height	810
7'4" (2235.2000) Opening height	74	8'11" (2717.8000) Opening height	811
7'5" (2260.6000) Opening height	75	9'0" (2743.2000) Opening height	90
7'6" (2286.0000) Opening height	76	9'1" (2768.8000) Opening height	91
7'7" (2311.4000) Opening height	77	9'2" (2794.0000) Opening height	92
7'8" (2336.8000) Opening height	78	9'3" (2819.4000) Opening height	93
7'9" (2362.2000) Opening height	79	9'4" (2844.8000) Opening height	94
7'10" (2387.6000) Opening height	710	9'5" (2870.2000) Opening height	95
7'11" (2413.0000) Opening height	711	9'6" (2895.6000) Opening height	96
8'0" (2438.4000) Opening height	80	9'7" (2921.0000) Opening height	97
8'1" (2463.8000) Opening height	81	9'8" (2946.4000) Opening height	98
8'2" (2489.2000) Opening height	82	9'9" (2971.8000) Opening height	99
8'3" (2514.6000) Opening height	83	9'10" (2997.2000) Opening height	910
8'4" (2540.0000) Opening height	84	9'11" (3022.6000) Opening height	911
8'5" (2565.4000) Opening height	85	10'0" (3048.0000) Opening height	100
8'6" (2590.8000) Opening height	86		

When using the above codes, do not use any feet (') or inch (") indicators.

Note: See Distributor Tech-Data Manual for standard quantity of hinges provided for each opening height.

Valid ordering procedure for fractional dimensions only

If door opening height is a fractional size, list size in feet and inches in this field with asterisk and provide a sketch showing actual opening height required in Field #21.

Examples:

Description	Code
Door opening height = 6' 9-1/4" (2063.7500)	*6'9-1/4" (2063.7500)
Door opening height = 6' 10-15/16" (2106.6125)	*6'10-15/16" (2106.6125)

Field #9 - Handing

Leave This Field Blank If Handing Is Not Required.

Description	Code
Single Door Frames and Double Egress Frames	
Right hand	RH
Left hand	LH
Right hand reverse	RHR
Left hand reverse	LHR
Double acting	DA
Double Door Frames	
Right hand active	RHA
Left hand active	LHA
Both hands active	BHA
Right hand reverse active	RRA
Left hand reverse active	LRA
Both hands reverse active	BRA
Double acting pair	DAP
Communicating Door Frames	
Hinged on same jamb (RH / LH)	HSJ
Hinge & strike same jamb (right)	RH
Hinge & strike same jamb (left)	LH
Mullion Handing	
*Double strike	RL
*Double hinge	RL
*Strike and hinge (right hand doors)	RR
*Strike and hinge (left hand doors)	LL

*Mullion handings are to be used when you require a hollow metal mullion (in between doors) with hinge and/or strike preps. Be sure to list your strike code(s) in Field #10 when applicable.

Field #10 - Primary Strike (Lock Jambs Only)

If you have a double door opening, insert a "D" in this field instead of a strike code. If you have a head prep, refer to Field #18.

Description	Code
Standard 4-7/8" (123.825) ANSI lipped strike	S
(2) 4-7/8" (123.825) ANSI lipped strikes (for mullions only)	B
2-3/4" (69.850) lipped strike (cylindrical)	C
(2) 2-3/4" (69.850) lipped strikes (for mullions only)	E
Double door opening	D
No primary strike prep	P
Rim panic strike reinforce only	R
*4-7/8" (123.825) electric strike (indicate if a junction box is required)	F
*Electric strike (all others) (indicate if a junction box is required)	G
*Strike for double security lock 4" (101.600) on center	H
*Strike for double security lock 6" (152.400) on center	I
*Roller latch strike	J
*Rescue hardware strike	K
*Special strike prep (any not listed above)	X

*These strikes require additional information. List manufacturer's two letter code and model number in Field #20.

All primary strikes will be located at CECO standard location unless otherwise requested.

Caution:

Certain non-standard strikes will not match stock door lock locations when standard strike location is used. Ex. some electric strikes when used with mortise locks or mortise exit devices require special strike or lock location for proper alignment. Be sure to indicate a special strike location if the strike is being adjusted to match doors with CECO's standard lock height.

Special strike height location:

Refer to "special strike height" codes in Field #20, and indicate location below Field #10 on order form.

Field #11 - Corner Condition

Knocked Down Frames (Not Welded)

Description	Code
Knocked down w/tabs (not available on 12 Ga.)	KD
Knocked down – no corner tabs (embossed fire label won't be added if CECO doesn't weld frame)	KV
Saw mitered corners - no tabs (embossed fire label won't be added if CECO doesn't weld frame)	SM
Square cut corners - no notching - welding by others (frame won't have embossed label)	SQ
Cut & notch only, bundle & palletize unit (hinge jamb won't have an embossed label)	CN
Cut, notch, prefit and cartoned - welding by others (hinge jamb won't have an embossed label)	CNP
Cut & notch for 3/4" stop both ends	CN34B
Cut & notch for 3/4" stop top only	CN34T
Cut and notch for 5/8" stop both ends	CN58B
Cut & notch for 5/8" top only	CN58T
Knock-down both ends mitered	KDBEM
Knock- down mitered one end	KDMOE
Knock-down mitered one end and 5/8" stop notched the other end	KDMSN
Knock-down no corner tabs both ends mitered	KVBEM
Knock-down no corner tabs mitered one end	KVMOE
Knock- down no corner tabs one end and 5/8" stop notched the other end	KVMSN
Saw mitered both ends	SMBE

Welded Frames

Description	Code
Face weld only w/tabs	T2
Face and full web weld w/tabs	T3
Face weld with die - cut corners - no tabs	V2
Full face and web weld w/die - cut corners - no tabs	V3
Face weld – saw miter - no tabs	V4
Face and full web weld - saw miter - no tabs	V5
Face and soffit web weld - butted – corner	V6

Field #12 - Packaging

**The Above Must Be Used With One of the Following Four Codes:
Tagging and/or Bundling**

Description	Code
*Tag and bundle	TB
*Bundle only – no tagging required	BO
*Palletize by like components - no tagging required	PC
*Palletize by like components & tag each component	TC

*These codes are not to be used with frames welded by CECO. If you need a tag mark on a welded frame it will be added when you list a tag mark in the tag marks box (Field #22) on the order form.

Field #13 - Closer

Description	Code
Closer Reinforcing And/Or Prep	
*Full depth closer reinf sleeve - welded in place	**C2
Full depth closer reinf sleeve - welded - active side only	**C2A
*Half closer reinf sleeve (regular & parallel arm) - welded	***H1
Half closer reinf sleeve (regular & parallel arm) - welded - active side	***H1A
*(2) Half closer reinf sleeves butted together	***H2
*Closer reinf plate (regular arm) - welded	S1
Closer reinf plate (regular arm) - welded - active side only	S1A
*Closer reinf plate (parallel arm) - welded	S2
Closer reinf plate (parallel arm) - welded - active side only	S2A
*Closer reinf plate (corner bracket) - welded	S3
Closer reinf plate (corner bracket) - welded - active side	S3A
*Closer reinf plate (top jamb) - welded	S4
Closer reinf plate (top jamb) - welded - active side only	S4A
*Concealed closer prep	C3
*Closer Reinf Plate (parallel arm) - welded	S5
Closer Reinf Plate (parallel arm) - welded - Active Side Only	S5A
Concealed closer prep - active side only	C3A
Concealed closer prep - inactive side only	C3I
*(2) Closers- welded in place - butted	**C2B
(2) Closers-welded in place - act side only	**C2C
*(2) Regular arm closer reinf. plates - butted	S1B
*Regular & parallel arm closer reinf. plates	S1C
Regular & parallel arm closer reinf. - active only	S1D
*(2) Regular & parallel arm closer reinf. plates - butted	S1E
*(2) Parallel arm closer reinf. plates - butted	S2B
Special closer reinforcement (send sketch depicting spc'l closer reinf.)	CX

*Applies to single openings or both sides of double openings. See Distributor tech-data manual for location of reinforcements.

**For use with SU (unequal rabbet, 2" [50.800] face min.) 434, 534, 634, 734 & 834 depth or DU (unequal rabbet, 2" [50.800] face min.) 434, 534, 634, 734, 834 depth frames only.

***Minimum frame depth when used w/SU unequal rabbet frame is 5-1/8" (130.175). Minimum frame depth when used w/SQ equal rabbet frame is 5-1/2" (139.700). 2" [50.800] face minimum in both cases.

Conditions where half closer reinf. sleeve can't be used.

- Stop heights other than 5/8"
- Special rabbet widths
- Special soffit widths
- Double egress frames
- Cased opening
- Double egress
- Thermal break
- Weather kerf
- Frames made for 1-3/8" thick doors

Field #13 Continued on Next Page

Field #13 - Cont.

Closer / Manufacturer / & Model Number

Leave this field blank if you do not have a concealed closer.

Specify the manufacturer's two letter code and model number for any special closer.

Example:

Description	Code
LCN 3030	LC 3030
RIXSON 500M-4-R11	RI 500M-4-R11
Glynn Johnson GJ100-33A	JG100-33A
RIXSON 3-321 X 100 Degrees	RI3-321 X 100

For a complete list of hardware manufacturer's two letter codes, refer to "hardware manufacturer's code chart".

Field #14 - Label Code

Description	Code
Underwriters Laboratories	
**3 Hour label, also includes positive pressure	AU
**1-1/2 Hour label, also includes positive pressure	BU
**1 Hour label, also includes positive pressure	OU
**3/4 Hour label, also includes positive pressure	CU
**20 Minute label, also includes positive pressure	TU
20 Minute label without hose stream test, also includes positive pressure	TUH
Warnock Hersey	
**3 Hour label also includes positive pressure	AW
**1-1/2 Hour label also includes positive pressure	BW
**1 Hour label also includes positive pressure	OW
**3/4 Hour label also includes positive pressure	CW
**20 Minute label also includes positive pressure	TW
**20 Minute label without hose stream test, also includes positive pressure	TWH
Combinations	
*Embossed 3 hour WH, UL & positive pressure	EAP
*Embossed 1-1/2 hour WH, UL & positive pressure	EBP
**3 Hour UL and FM labels, also includes positive pressure	AUF
**1-1/2 Hour UL and FM labels, also includes positive pressure	BUF
**3/4 Hour UL and FM labels, also includes positive pressure	CUF
**20 Minute UL and FM labels, also includes positive pressure	TUF
**3 Hour WH and FM labels, also includes positive pressure	AWF
**1-1/2 Hour WH and FM labels, also includes positive pressure	BWF
**3 /4 Hour WH and FM labels, also includes positive pressure	CWF
**20 Minute WH and FM labels, also includes positive pressure	TWF
Misc.	
Label construction only (No fire label)	LCO
WH Smoke Only Label for Smoke Partitions (this is not a fire label)	SW
Omit embossed fire label	OMT
Blast resistant (4 psi peak pressure, 28 psi-msec impulse load)	4 PSI
Blast resistant (6 psi peak pressure, 42 psi-msec impulse load)	6 PSI
Blast resistant (12 psi peak pressure, 89 psi-msec impulse load)	12 PSI

*If this field is left blank, CECO will provide an embossed label only when the frame or hinge jamb is eligible to be labeled and if tooling allows. Examples when frame can't be embossed - no strike prep or reinforcement for strike, prep for a non-listed strike, hinge jamb doesn't have approved hinge/pivot preps, hinge jamb has an incorrect size or quantity of hinge/pivots, jamb face is larger than 2" due to tooling, 12 gauge frames due to tooling.

***NOTE:** Keep in mind that certain hardware preps may remove embossed label and an applied label should be used. Embossed labels are not available on some single rabbet depths due to tooling limitations. Contact customer service for minimum single rabbet depths that can be embossed.

** 3pc. frames with applied UL or WH labels will be adhesive backed for attachment from Milan, TN. production plant.

When ratings of 1 hour, 45, and 20 min. are requested on 3pc. frames they will receive a 1-1/2 hour label from the Milan,Tn. production plant, except for 20 min. without hose stream.

NOTE: KD frames with tabs ordered in pairs will have a fire label attached to both jambs and priced accordingly.

The [S] mark for smoke & draft control is also included on the fire label.

Field #15 - Special Face

Use the following codes when you are ordering a (3) piece frame and you require a special face dimension for the head component only. Both jambs will be supplied with CECO standard 2" (50.800) face dimensions.

Special Face Heads Only

Description	Code	Description	Code
1" (25.4000) Face head	H100	2-5/8" (66.6750) Face head	H258
1-1/8" (28.5750) Face head	H118	2-3/4" (69.8500) Face head	H234
1-1/4" (31.7500) Face head	H114	2-7/8" (73.0250) Face head	H278
1-3/8" (34.9250) Face head	H138	3" (76.2000) Face head	H300
1-1/2" (38.1000) Face head	H112	3-1/8" (79.3750) Face head	H318
1-5/8" (41.2750) Face head	H158	3-1/4" (82.5500) Face head	H314
1-3/4" (44.4500) Face head	H134	3-3/8" (85.7250) Face head	H338
1-7/8" (47.6250) Face head	H178	3-1/2" (88.9000) Face head	H312
2" (50.8000) Face head		3-5/8" (92.0750) Face head	H358
2-1/8" (53.9750) Face head	H218	3-3/4" (95.2500) Face head	H334
2-1/4" (57.1500) Face head	H214	3-7/8" (98.4250) Face head	H378
2-3/8" (60.3250) Face head	H238	4" (101.6000) Face head	H400
2-1/2" (63.5000) Face head	H212		

Field #15 - Special Face (Cont.)

Special Face - All Three Components

Use the following codes when you are ordering a (3) piece frame and you require a special face dimension. All components comprising your frame will be supplied with the same special face dimension.

Frame face dimensions exceeding the CECO standard 2"(50.800) are not available with KD corners. Indicate corner condition in Field #11.

Description			Code	Description			Code
*1"	(25.4000)	Face frame	F100	2-5/8"	(66.6750)	Face frame	F258
*1-1/8"	(28.5750)	Face frame	F118	2-3/4"	(69.8500)	Face frame	F234
*1-1/4"	(31.7500)	Face frame	F114	2-7/8"	(73.0250)	Face frame	F278
*1-3/8"	(34.9250)	Face frame	F138	3"	(76.2000)	Face frame	F300
*1-1/2"	(38.1000)	Face frame	F112	3-1/8"	(79.3750)	Face frame	F318
*1-5/8"	(41.2750)	Face frame	F158	3-1/4"	(82.5500)	Face frame	F314
1-3/4"	(44.4500)	Face frame	F134	3-3/8"	(85.7250)	Face frame	F338
1-7/8"	(47.6250)	Face frame	F178	3-1/2"	(88.9000)	Face frame	F312
2"	(50.8000)	Face frame		3-5/8"	(92.0750)	Face frame	F358
2-1/8"	(53.9750)	Face frame	F218	3-3/4"	(95.2500)	Face frame	F334
2-1/4"	(57.1500)	Face frame	F214	3-7/8"	(98.4250)	Face frame	F378
2-3/8"	(60.3250)	Face frame	F238	4"	(101.6000)	Face frame	F400
2-1/2"	(63.5000)	Face frame	F212				

*When using "S" series frames and face is 1-5/8" or less, a strike plaster guard cannot be installed.

Field #16 - Anchor Type

Description	Code
Attached Anchors	
Welded metal stud MSZ1 (4) total per jamb with floor anchor. Anchors are not equally spaced	A38
Welded metal stud MSZ1 (5) total per jamb with floor anchor. Anchors are not equally spaced	A39
Welded wood stud WS for 2" x 2" stud w/no floor anchor (stud anchor is recessed, not flush with backends)	A41
Welded wood stud WS for 2"x2" stud w/ floor anchor (stud anchor is recessed, not flush with backends)	A42
Welded wood stud WS for 2"x 8" w/ no floor anchor (stud anchor is recessed, not flush with backends)	A43
Welded wood stud WS for 2"x 8" w/ floor anchor (stud anchor is recessed, not flush with backends)	A44
**** Different anchors each jamb	A48
Welded metal stud MSZ2 (4) total per jamb w/floor anchor. Anchors are not equally spaced	A53
Welded metal stud MSZ2 (5) total per jamb w/floor anchor. Anchors are not equally spaced	A54
Metal stud (MSZ1) welded in - w/floor anchor (standard qty. of jamb anchors provided for opening height)	A01
Metal stud (MSZ1) welded in - no floor anchor (standard qty. of jamb anchors provided for opening height)	A24
Metal stud (MSZ1) welded in - w/adjustable floor anchor (standard qty. of jamb anchors provided for opening height)	A49
Metal stud (MSZ2) welded in - no floor anchor (standard qty. of jamb anchors provided for opening height)	A02
Metal stud (MSZ2) welded in - w/floor anchor (standard qty. of jamb anchors provided for opening height)	A03
Metal stud (MSZ2) welded in - w/adjustable floor anchor (standard qty. of jamb anchors provided for opening height)	A40
Wood stud [for 2"(50.800) x 4"(101.600)] welded in - no floor anchor (stud anchor is recessed)	A04
Wood stud [for 2"(50.800) x 6"(152.400)] welded in - no floor anchor (stud anchor is recessed)	A05
Wood stud [for 2"(50.800) x 4"(101.600)] welded in - w/floor anchor (stud anchor is recessed)	A06
Wood stud [for 2"(50.800) x 6"(152.400)] welded in - w/floor anchor (stud anchor is recessed)	A07
Wood stud [For 2" (50.800) x 4" (101.600)] welded in - w/adjustable floor anchor (stud anchor is recessed)	A51
Wood stud [For 2" (50.800) x 6" (152.400)] welded in - w/adjustable floor anchor (stud anchor is recessed)	A52
Wood stud for 2"x4" welded in - no floor anchor (stud anchor flush with backbend)	A60
Wood stud for 2"x4" welded in - with floor anchor (stud anchor flush with backbend)	A61
Wood stud for 2"x6" welded in - no floor anchor (stud anchor flush with backbend)	A62
Wood stud for 2"x6" welded in - with floor anchor (stud anchor flush with backbend)	A63
Wood stud for 2"x8" welded in - no floor anchor (stud anchor flush with backbend)	A64
Wood stud for 2"x8" welded in - with floor anchor (stud anchor flush with backbend)	A65
Yoke & Strap (masonry) welded in - w/floor anchor	A08
Yoke & Strap (masonry) welded in - no floor anchor	A98
**Existing opening (EO/N) welded in - no floor anchor (includes punch & dimple and masonry anchor bolts)	A09
**Existing opening (pipe & strap) welded in - no floor anchor (includes punch & dimple and masonry anchor bolts)	A30
Welded fixed floor anchor only - no jamb anchors	A10
Drywall sill strap - welded in	A11
Welded adjustable floor anchor only - no jamb anchors	A46
Additional plumb anchor (drywall only) welded in	A12
Special anchor welded in (drawing must be supplied)	A13

Description	Code
Ship Loose Anchors (and Miscellaneous)	
***Wood / metal stud (adjustable) - w/welded floor anchor (see note below)	A14
***Wood / metal stud (adjustable) - no floor anchor	A15
Wire masonry w/welded floor anchor (for frames up thru 8 3/4 depth only)	A16
Wire masonry no floor anchor (for frames thru 8 3/4 depth only)	A25
Masonry "T" - w/welded floor anchor (see floor anchor note below)	A17

Field #16 - Anchor Type (continued on pg. 25)

Field #16 - Anchor Type (continued)

Description	Code
Ship Loose Anchors (and Miscellaneous)	
*Snap-in type metal stud - w/welded floor anchor (flush with frame backbends)	A18
*Snap-in type metal stud - no floor anchor (flush with frame backbends)	A22
*Snap-in type wood stud - no floor anchor (flush with frame backbends)	A19
*Snap-in type wood stud - w/welded floor anchor (flush with frame backbends)	A23
**Punch and dimple - w/butterfly anchors & bolts loose (no floor anchor)	A20
Punch and dimple only - no anchors or bolts provided with prep	A21
Omit all anchors	A00
Omit sill screw holes in "D" series jambs - no floor anchor attached	A55
Additional plumb anchor welded in and omit screw holes in "D" series jambs - no floor anchors attached	A56

*These anchors are only available in the following depths: 434, 534, 614, 634, 718, 714, 734, 814, 834. Snap-In stud anchors are only available with frames that have 2" (50.800) face. These anchors are not designed for use with electrical conduit.

**These anchors are supplied with 5" (127.600) dynabolts standard. Frame depths greater than 14" will have two EO preps on the same horizontal centerline of the soffit at each location/prep. If wood screws are required order on separate line using #7000019. If anchor locations are critical, provide a sketch. All fasteners will ship loose. Existing Opening (EO) anchor preps in single rabbet frames below 4-1/4" (107.95 mm) will have the punch & dimpled holes in the rabbet in lieu of soffit. Butterfly style EO anchors cannot be used when dimpled hole is in rabbet. EO Anchor preps in Thermal Break frames will have the punch & dimpled holes in the door rabbet, as they cannot be punched in the soffit due to the vinyl thermal barrier.

5" standard bolt note doesn't apply to Windstorm or StormPro frames.

Slip-on drywall frames will be supplied standard with plumb anchors. No input is required.

***These anchors designed for 2" (50.800) face frames in depths from 334 to 834 only. Special welded in anchors are req'd for all D.E. frames (except wire masonry). These anchors are not designed for use with electrical conduit.

**** Indicate which jamb gets which anchor

Note: Welded floor anchors are supplied for all "S" Series frames unless noted otherwise in the descriptions above.

Field #17 - Deadlock Strike Code / Location

Leave This Field Blank If You Do Not Have A Deadlock Strike Prep.

Description	Code
*2-3/4" (69.850) ANSI strike - no lip	P1
*2-3/4" (69.850) ANSI deadlock strike - with lip notch	P2
*3-1/2" (88.900) ANSI deadlock strike - no lip	P3
*4-7/8" (123.825) ANSI deadlock strike - no lip	P4
*4-7/8" (123.825) ANSI deadlock strike - with lip notch	P5
Reinforce & prep for Stanley 298280 padlock eye class 1245	P9
**Special deadlock strike	PX

*If you have a special deadlock strike location, be sure to list the location in Field #17. Use one of these deadlock codes if you have a dutch frame that requires an additional strike.

**This code requires additional information. List manufacturer's two letter code and model number in Field #20.
List strike location in Field #17.

Example:

Description	Mfgr & Model
CORBIN RUSSWIN 484F57-8	PX CR484F57-8

For a complete list of hardware manufacturer's two letter codes, refer to "hardware manufacturer's code chart."

See page 26 for deadlock strike location information.

Field #17 Deadlock Strike Code/Location

Leave This Field Blank If You Do Not Have A Deadlock Strike Prep.

Note: CECO's default standard deadlock strike location on the frame will be at 48" to centerline from bottom of frame unless you indicate a special location.

If you require a special deadlock strike location, list the location in this field using the following method:

List the dimension (in inches/mm) from the bottom of the jamb to the centerline of the strike prep and indicate "AFF" (above finished floor). See example below of how to indicate location.

Example:

If the centerline of the strike is 60" (1524.000) from finished floor - the code is 60" (1524.000) AFF.

Field #18 - Flush/Surface Bolt, Head Strike, or Other Head Preps/Reinf.

Leave This Field Blank If You Do Not Have One of These Options.

Description	Code
Flushbolt / Surface Bolt	
9/16" (14.2875) Dia. hole only for manual flushbolt	FB
ANSI flushbolt strike prep	MFB
Reversible flushbolt strike prep	RFB
*Self-latching flushbolt strike prep with lip	SFB
Surface bolt strike (outswing)	SR6
Surface bolt strike reinf. (inswing) or face mounted coordinator	SR7
*Special NON-ANSI flushbolt strike prep	XFB
Vertical Rod Strike	
Vertical rod surface strike reinf. only (inact or both)	SR6
*1 Mortise vert. rod strike for surf. vert. rod - inact side	VR2
*2 Mortise vert. rod strikes for surf. vert. rod - both sides	VR3
*1 Mortise vert. rod strike for conc. vert. rod - inact side	VR4
*2 Mortise vert. rod strikes for conc. vert. rod - both sides	VPC
Other Head Preps	
Full soffit and full face plate type reinforcement running entire length of head	FSFF
Full soffit head reinforcement plate running entire length of head	FSLINTL
Full face reinforcement plate running entire length of head (door side)	FULLFACE
Full face reinforcement plate running entire length of head (opposite door side face)	FFOD
** Half closer reinf. sleeve for surface mounted strike pairs outswing conditions	HC6
*Roller latch strike - single or both sides of pair	RL1
*Roller latch strike - active side only	RL3
*Magnetic switch prep - single or both sides of pair	MS1
*Magnetic switch prep - active side only	MS3
*Magnetic switch 1" (25.400) dia. hole prep - single or both sides of pair	MS4
*Magnetic switch 1" (25.400) dia. hole prep - active side only	MS5
*Magnetic switch 3/4" (19.050) dia. hole prep - single or both sides of pair	MS6
*Magnetic switch 3/4" (19.050) dia. hole prep - active side only	MS7
*Magnetic Switch 7/8" (22.225) dia. hole prep - single or both sides of pair	MS8
*Magnetic Switch 7/8" (22.225) dia. hole prep - active side only	MS9
*Special head prep - both sides or reinforce only	XH1
*Special head prep - active side only (or single) or reinf. only	XH2
*Special head prep - inactive side only or reinforce only	XH3

*These strike codes require additional information and location. List manufacturer's two letter code and model number in Field #20. Indicate door thickness, specify wood or hollow metal, and indicate if doors are labeled or non-labeled. If above is not indicated, then 1-3/4" (44.450) door thickness and hollow metal doors will be the default used as basis for making the prep.

** For use with SU(unequal rabbet, 2"[50.800] face min.) 434,534,634, 734 & 834 depth, or DU (unequal rabbet, 2"[50.800] face min.) 434,534,634,734,834 dedth frames only.

Exit Device Strike Notes: If a strike other than standard for the device is being used, then the strike number must be supplied in Field #20 along with exit device number. If hardware manufacturer does not have a standard strike for the device, then a strike number must be supplied along with exit device number.

Note: If you have an unequal leaf pair of doors and require a flushbolt or head strike prep, you must indicate the active leaf's opening width.

Field #19 - Special Hinge or Pivots

Leave This Field Blank If You Have Standard Hinges.

Description	Code
Special Hinges	
4-1/2" (114.300) X .180 (4.572)	45H
5" (127.000) X .146 (3.7084)	50R
5" (127.000) X .190 (4.826)	50H
6" (152.400) X .160 (4.064)	60R
6" (152.400) X .203 (5.1562)	60H
High frequency hinge strap - top prep only	HFS
High frequency hinge strap - all hinge preps	HFA
Full depth hinge reinf. - top prep only	H1X
Full depth hinge reinf. - all hinge preps	H2X
Continuous Geared Hinges	
(Most manufacturers of these hinges do not recommend hinge edge reinforcement)	
*Continuous (14ga.) hinge reinforcement for door rabbet, full height of jamb	CHR
*Continuous (12ga.) hinge reinforcement for door rabbet, full height of jamb	C12
*Full surface (14ga.) continuous hinge reinforcement on door side face, full height of jamb	SUF
*No Hinge Or Pivot Preps	

CECO's standard hinge prep is 4-1/2" (114.300) x .134 [convertible to .180 (4.572)] at 5/16" (7.9375) backset for all frames except:

Frames for 1-3/8" (34.925) doors are prepped for 3-1/2" (88.900) x .123 (3.1242) template hinge at 5/16" (7.9375) backset.

12 Ga. frames are prepped for 4-1/2" (114.300) x .180 (4.572) template hinge at 5/16" (7.9375) backset.

Armorshield Level 3 frames thru 3070 are prepped for 4-1/2" (114.300) x .180 (4.572) template hinge at 5/16" (7.9375) backset.

Armorshield level 3 sizes over 3070 & level 4 are prepped for 5" (127.000) x .190 (4.826) template hinge at 5/16" (7.9375) backset.

See Distributor Tech-Data manual for other specialty product hinge preps.

*If no reinforcement is required for a continuous hinge use "NHP" in Field #19, and list "continuous hinge" in Field #20 when a fire label is required.

Field #19 – Special Hinge or Pivots (Cont.)

Description	Code
Full Mortise Pivots – Single Acting	
Top and bottom pivot only	PV1
Top, bottom and (1) intermediate pivot	PV2
Top, bottom and (2) intermediate pivots	PV3
(2) Intermediate pivots only	PV4
(3) Intermediate pivots only	PV5
(4) Intermediate pivots only	PV6
Floor Closer – Single Acting	
Top and bottom prep only	FH1
Top, bottom and (1) intermediate pivot	FH2
Top, bottom and (2) intermediate pivots	FH3
Floor Closer – Double Acting	
Top prep only (bottom if required)	FH4
Rescue Hardware (Pivots)	
Top and bottom prep only	RS1
Pocket Pivots	
(3) Dor-O-Matic pocket pivots	P1X
(4) Dor-O-Matic pocket pivots	P2X
(3) Dorma pocket pivots	P3X
(4) Dorma pocket pivots	P4X
(3) McKINNEY pocket pivots	P5X
(4) McKINNEY pocket pivots	P6X
(3) RIXSON pocket pivots	P7X
(4) RIXSON pocket pivots	P8X

All hinge preps on this page except pocket pivots require additional information. List manufacturer's two letter code and model number in Field #20.

Pocket pivots will be located at CECO standard spacing unless otherwise noted.

Field #19 - Special Hinge or Pivots (Cont.)

Description	Code
Anchor Hinges	
Anchor hinge prep (no tapped holes)	AH1
*Anchor hinge prep (with tapped holes)	AH2
Spring Hinges	
(2) Spring hinge preps (reinf. only for surface mounted)	SH1
(3) Spring hinge preps (reinf. only for surface mounted)	SH2
(4) Spring hinge preps (reinf. only for surface mounted)	SH3
Invisible Hinges	
(2) Invisible hinge preps	IH1
(3) Invisible hinge preps	IH2
(4) Invisible hinge preps	IH3
Electric Hinge (Center Hinge Prep When the frame has 3 Hinges)	
**Electric hinge prep (both sides of pair)	EH1
**Electric hinge prep (single or active side)	EH2
**Electric hinge prep (inactive side only)	EH3

All hinge preps on this page require additional information. List manufacturer's two letter code and model number in Field #19.

*Frames must be factory welded and physical anchor hinge sample must be provided.

****Electric Hinge Note:**

When frames with (4) hinges are ordered with electric hinge prep, CECO will prep the third hinge down from the top of the opening. If you require the electric hinge prep at a location other than the third down from the top, when there are (4) total hinges, then you must indicate which hinge is to be prepped by adding a note in Field #20. If a dutch frame or frame with more than four hinges is ordered, then you must indicate which hinge is to be prepped by adding a note in Field #20.

****ElectroLynx System (LX1 or LX5) With Electric Hinge Options:**

Use one of the electric hinge codes shown above to have the hinge reinforcement(s) prepared for wire access and have a junction box installed over electric hinge prep(s) in a "S" or "B" series frame. ElectroLynx wiring harness or Ethernet PoE harness must be ordered on a separate line from the frame since they are shipped loose (not installed in the frame). Use the following Part Number for the harness needed.

ElectroLynx 13' electrical wiring harness Part# 7000738.

PoE 15' Ethernet wiring harness Part# 7001180 (Power over Ethernet CAT 5e cable with 4-pin JST connector furnished as a standard for use with Integrated PoE hinges and locks)

Field #20 - Miscellaneous Options

Finish Paint (Colorstyle)

Description	Code	
	1 COAT	2 COATS
Colorstyle "True White"	P27	P67
*Pantone color or special colorstyle	P99	
**Pantone Color or Special Color with MicroShield added to colorstyle paint	M99	
2nd coat of colorstyle paint for P99		P9X
2nd coat of colorstyle paint including MicroShield for M99		M9X

Colorstyle (finish paint) notes: not available on welded units. Complete units must be ordered when finish color style paint is required. Painting of individual component is not available.
Maximum size is 8'-0" x 8'-0".

*If pantone color is required, add in misc options Field #20. When special color style is used, color chips must be submitted with your order. The order will not be processed until the paint approval process is complete.

** MicroShield antimicrobial coating will be added to colorstyle paint. When a special colorstyle is used, color chips must be submitted with your order. The order will not be processed until the paint approval process is complete. If Pantone color is required, add color in Misc. Options Field #20.

Field #20 – Miscellaneous Options

Special Prime Paint

Description	Code
*No prime paint	NPP
Standard prime - 2 coats	PG2
Colorprime "Metallic White"	PW1
Colorprime "Metallic White" - 2 coats	PW2
Colorprime "Tru-White"	PT1
Colorprime "Tru-White" - 2 coats	PT2
Colorprime "Star Bronze"	PS1
Colorprime "Star Bronze" - 2 coats	PS2
Colorprime "Parkline Brown"	PP1
Colorprime "Parkline Brown" - 2 coats	PP2
Colorprime "Patrician Bronze"	PP3
Colorprime "Patrician Bronze" - 2 Coats	PP4

*No prime paint is not encouraged and when used will void the CECO warranty.

Asphaltic Frame Undercoating

Description	Code
* Asphaltic Frame Undercoating for Corrosion Resistance	AFC

*Undercoating is offered on KD and welded frames, and both primed and colorstyle factory finished painted. Undercoating is approved for use with UL (Underwriters Laboratories), and ITS/WH(Warnock Hersey) fire rated frames when applied in a labeled shop.

Field #20 – Miscellaneous Options Frame Design

Use the following steps if you are ordering a borrowed lite, sidelite, transom frame, or transom frame with sidelite, arch-tech unit, curved-in-plan unit, or four sided frame with hardware preps.

If you have one of the above designs, complete the following steps:

1. Complete a sketch showing dimensions, door swing, special hardware locations and/or quantity and beading instructions.

Glazing Bead Notes:

If you are ordering your unit unassembled, and you require glazing bead, it will be shipped in standard stick lengths.

If you require bead to be set at the proper glass pocket width with all screws you must indicate such on your sketch. If a note is not listed indicating to install glazing bead at a set pocket width the bead will be applied against the stop with one screw. Showing the glass pocket dimension without a note indicating to install bead at a set pocket width will result in having bead installed against the stop with one screw. If you are ordering your unit unassembled, and you require glazing bead, it will be shipped loose in standard stick lengths. Maximum pocket width allowed with standard TGB on 1-15/16 rabbet is 1-1/8", and 3/4" on 1-9/16" rabbet.

2. If you are ordering an arch-tech (round arch transom) unit, see Distributor tech-data manual page 17-110 and be sure to supply all dimensions where alpha characters are shown. Contact customer service if you need copies of tech-data page 17-110.

If you are ordering a curved-in-plan unit, see Distributor tech-data manual pages 17-111 through 17-118. Be sure to supply "key properties" shown on page 17-112, plus supply vertical member design option from pages 17-114 through 17-116. Contact customer service if you need copies of these tech-data pages.

3. Assign your sketch a number and indicate that number in Field #21.

4. Include the sketch with your purchase order.

Transom or Side Panel Notes: If you require a panel to be installed or if fire label requires CECO to install panel – use a door order form to order panel(s). Send door order form with your frame order and add sketch indicating panel type, plus type installation required. Be sure to indicate hardware preps, if any, required on panel. If astragal is to be installed by CECO, be sure to note such and list on order form & sketch. On your frame order form list frame design, send a sketch with notes indicating type panel that will be installed and type application that is required. Refer to Distributor tech-data manual section #7 for panel application options, or contact customer service if you need copies of mounting options. Other non-labeled applications are also available – contact customer service for other fixed and removable panel options.

Frames with glass on one side only of a door opening: Frame elevations with glass next to a door opening on one side only (sidelite for example) that doesn't indicate where the door will hinge will have the hinge preps in the outside perimeter jamb in lieu of the mullion as our standard if you don't indicate otherwise on your elevation.

Field #20 – Miscellaneous Options

Custom Frame Profiles

Refer to the “**S Series Frames**” section of the price book for a view of custom frame profiles and options.

*CODES: SC, SR, SQ, CCA, CRA, CQA, CCB, CRB, CQB, CCC, CRC, CQC, CCD, CRD, CQD CCE, CRE, CQE, CCG, CRG, CQG, CRH, CCI, CRI, CQI, CRJ, CQN, CCQ, CRQ, CQQ, CCP

*Include sketch with your purchase order showing profile dimensions. For special profiles not shown above, indicate “SPCL” in this field and provide a sketch. Indicate sketch number in Field #21. Include sketch with your purchase order.

Special Stop Height

Leave Blank For Standard 5/8” (15.875) High Stop

Description			Code
3/4”	(19.0500)	High stop	34 Stop
*1”	(25.4000)	High stop	100 Stop
*1-1/4”	(31.7500)	High stop	114 Stop

*Frames with 1” (25.4) & 1-1/4” (31.7500) high stops are not available with KD endcuts.

Refer to your fire door and frame labeling procedures for stop height requirements, or contact customer service technical support for help with limitations.

For availability of special stop heights, other than those listed above, contact customer service technical support.

Field #20 – Miscellaneous Options

Miscellaneous Hardware

Example:

Description	MFGR Model #
Glynn Johnson GJ30 Roller latch strike	GJ 30
Von Duprin MS764 Magnetic switch	VD MS764
Von Duprin 8827-F U.L. Vert. rod latch	VD 8827-F
SARGENT 650 Mortise strike	SA650
FOLGER ADAMS 310-2 3/4	FA 310-2 3/4
ADAMS RITE 7800	AR 7800

For a complete list of hardware manufacturer's two letter codes, refer to "hardware manufacturer's code chart".

Field #20 - Special Hinge or Pivots

Special (Non-CECO) Hinge Spacing or Quantity

Description	Code
Amweld hinge spacing (hinge backset will be Amweld standard)	AMH
Copco hinge spacing (hinge backset will be Copco standard)	COH
CURRIES hinge spacing (hinge backset will be CURRIES standard)	CUH
Deansteel hinge spacing (hinge backset will be Deansteel standard)	DEH
Fenestra hinge spacing (hinge backset will be Fenestra standard)	FEH
Kewanee hinge spacing (hinge backset will be Kewanee standard)	KEH
Mesker hinge spacing (hinge backset will be Mesker standard)	MEH
Pioneer hinge spacing (hinge backset will be Pioneer standard)	PIH
Republic hinge spacing (hinge backset will be Republic standard)	REH
Steelcraft hinge spacing (hinge backset will be Steelcraft standard)	STH
NAAMM hinge spacing (hinge backset will be NAAMM standard)	NMH
*Special hinge spacing	HNGSP
*2 Hinge preps over 5'-0" (1524.000)	HNG2
*3 Hinge preps under 5'-0" (1524.000) or over 7'-6" (2286.000)	HNG3
*4 Hinge preps 7'-6" (2286.0000) and under	HNG4
*5 Hinge preps	HNG5
3 Hinge preps for 6'-8" (2032.000), 1-3/8" (34.925) door frame (see note below)	HNG6

If no special hinge spacing is indicated, frames will be prepped per CECO standards. For CECO standard hinge locations on all nominal door opening heights, see DistributorTech-Data Manual, pages (11-104,11-104A,11-104B,11-104C for standard 1-3/4" [44.4500] doors), page (11-104D for standard dutch), and page (11-102 for standard 1-3/8" [34.9250] doors).

*Indicate special hinge spacing on a sketch and indicate sketch number in Field #21.
Include the sketch with your purchase order.

Note: Check the latest SDI publications for competitor's hardware locations.

**Door frames 6'-8" in height for 1-3/8" thick doors come standard with (2) hinge preps. If fire label is required, frames must have (3) hinges. You will be responsible for anything submitted inaccurately.

Field #20 – Miscellaneous Options

Special Hinge And Pivots Manufacturer & Model Number

Specify the manufacturers's two letter code and model number for any special hinge or pivot in this field.

Example:

Description	MFGR Model #
RIXSON 30	RI 30
RIXSON 147 X M19	RI 147 X M19
Stanley FBB212	ST FBB212

For a complete list of hardware manufacturer's two letter codes, refer to "hardware manufacturer's code chart".

Field #20 Miscellaneous Options

Special (Non-CECO) Primary Strike Height

If one of these codes is not used, primary strike will be at standard CECO location.

Description	Code
Amweld strike height	AMS
Copco strike height	COS
CURRIES strike height	CUS
Deansteel strike height	DES
Fenestra strike height	FES
Kewanee strike height	KES
Mesker strike height	MES
Pioneer strike height	PIS
Republic strike height	RES
Steelcraft strike height	STS
*Special strike height	SLH

*Indicate special strike height on a sketch and indicate sketch number in Field #21.

Include the sketch with your purchase order.

NOTE: Check the latest SDI publications for competitor's hardware locations.

Hospital Stop

Description	Code
*4" (101.600) High hospital stop	HOS/ ST4
*6" (152.400) High hospital stop	HOS/ ST6

*Hospital stops can be fire rated but check with the AHJ regarding openings that also have smoke & draft control requirements in smoke barrier or smoke partitions to see if they are allowed.

Concealed Overhead Holder / Stop

Description	Code
*Concealed overhead holder prep (list degree of hold open)	CONC/HOLD
Concealed overhead holder prep – active side only	CONC/HOLD/A
Concealed overhead holder prep- inactive side only (list degree of hold open)	CONC/HOLD/I
*Concealed overhead stop (list degree of stop)	CONC/STOP
Concealed overhead stop - active side only	CONC/STOP/A
Concealed overhead stop prep - inactive side only (list degree of stop)	CONC/STOP/I

*Applies to single openings or both sides of double openings. List mfg's code & model #.

Note: List degree of hold open or stop. If degree is not listed, all preps will be made for 90 degrees.

Field #20 - Miscellaneous Options

Power Transfer

Description	Code
*Electric power transfer (single opening)	EPTX
*Electric power transfer (active only)	EPTXA
*Electric power transfer (inactive only)	EPTXI
*Electric power transfer (both jambs)	EPTXB
Von Duprin electric power transfer (single opening)	EPT2
Von Duprin electric power transfer (active only)	EPT2A
Von Duprin electric power transfer (inactive only)	EPT2I
Von Duprin electric power transfer (both jambs)	EPT2B
*Electric power transfer (single opening)	EPT3
*Electric power transfer (active only)	EPT3A
*Electric power transfer (inactive only)	EPT3I
*Electric power transfer (both jambs)	EPT3B

*List manufacturer and model number of power transfer

Hardware Mullion Reinforcing and Removable Vertical H.M. Mullion

Description	Code
Hardware mullion (reinforce only)	SR6
*Removable vertical hollow metal mullion prep & reinforcements	RVM

*See price book Accessories - preparation tab, page A-15 for details.

Coordinator Or Head Reinforcing

Description	Code
Face mounted coordinator (reinforce only)	SR7
Stop mounted coordinator (reinforce only)	FULLSTOP
12 Ga. continuous head reinforcing ("U" shape channel reinforcing)	LINTEL
12 Ga. frame profile, full head width reinforcing sleeve	FHRS

Field #20- Miscellaneous Options Door Design

Description	Code
*Dutch door frame	D
Communicating door frame	C
Restrictdor frame	RESDOR4
**StormPro 361 frame (frame and door must be ordered together)	SP361
**StormPro 320 frame (frame and door must be ordered together)	SP320
***Windstorm (hurricane) UL classified +/- 60 PSF design load pressure	HUL/60
***Windstorm (hurricane) UL classified +/- 70 PSF design load pressure	HUL/70
***Windstorm (hurricane) UL classified +/- 80 PSF design load pressure	HUL/80
***Windstorm (hurricane) UL classified +/- 100 PSF design load pressure	HUL/100
***Windstorm (hurricane) WH classified +/- 80 PSF design load pressure	HWH/80
***Windstorm (hurricane) WH classified +/- 100 PSF design load pressure	HWH/100
***Windstorm (hurricane) UL classified +/- 150 PSF design load pressure	HUL/150
***Windstorm (hurricane) WH classified +/- 60 PSF design load pressure	HWH/60
***Windstorm (hurricane) WH classified +/- 70 PSF design load pressure	HWH/70
Windstorm (UL hurricane) for Texas Dept. of Insurance (add design load pressure with Code)	TDI/HUL
Windstorm (WH hurricane) for Texas Dept. of Insurance (add design load pressure with Code)	TDI/HWH
1/32" Thick lead standard	LL1/32
1/16" Thick lead optional	LL1/16
1/8" Thick lead optional	LL1/8
1/4" Thick lead optional	LL1/4
ElectroLynx® junction box at middle hinge	LX1
ElectroLynx® junction box at strike	LX2
ElectroLynx® junction box at the hinge & strike	LX3
ElectroLynx® junction box at two hinge preps	LX4
Electroluminescent™ bypass frame	LG1
Electroluminescent™ junction bypass frame	LG2
Electroluminescent™ emergency egress frame	LG3
Electroluminescent™ junction egress frame	LG4
Water Resistant Frame	WRF

*Not available on drywall (DQ or DU Series)

If dutch frame requires an additional strike, use a deadlock strike code and indicate code in Field #17.

**Indicate hardware being used.

*** Provide the state and city where the job is located, unless the code of TDI is used.

FIELD #21- SKETCH NUMBER

If you are providing a sketch as required on certain preps, assign a sketch number and indicate the sketch number in this field. Be sure to include a copy of all sketches with your purchase order.

Note: Sketches for spec'd hardware locations and glass/louver designs have been provided in this manual. Please run copies and use them when those type sketches are required.

FIELD #22 - TAG MARKING

Note: The number of characters to be placed in this field is limited to (15) per each mark number.

The intended purpose of the tag mark field is to indicate opening numbers in a building. Use this field to indicate tag markings (if any) for each item. Please write legibly.

Example: 15A,17C, 102, STA-26, 214-B

Be sure the number of tag marks agrees with the quantities ordered.

You may indicate multiple quantities with the same tag marking as follows:

Example: 301 (5), 312-C (7)

This will be interpreted as (5) frames tagged 301, and (7) frames tagged 312-C.