

Carr Corporation Product Lines



CARR

Carr Corporation

Established in 1946, Carr is a manufacturer of quality medical equipment based in Santa Monica, California, USA. It is especially concerned with designing simple, highly versatile yet cost effective solutions for healthcare and labs around the world.



Recent Installations

Cleveland Clinic Hosp of Abu Dhabi, UAE
Mayo Clinic Med Center, Rochester, MN
Walter Reed Med Center, Washington, DC
Vanderbilt Medical Center, Nashville, TN
Stanford University Hospital, Palo Alto, CA
National Institutes of Health, Bethesda, MD
Oschner Foundation Hospital, Jefferson, LA
Lahey Clinic and Medical Ctr, Boston, MA
UCLA Reagan Med Ctr, Los Angeles, CA
Good Samaritan Hospital, Phoenix, AZ
Shriners' Children's Hospital, Portland, OR
Tripler Army Medical Center, Honolulu, HI
University of Illinois Med Ctr, Chicago, IL
Herman Memorial Hospital, Herman, TX
Osan Clinic & Hosp, Osan, South Korea



Surgical Cabinets

Storage cabinets, table accessory cabinets, drawer cabinets, pass through cabinets and many others, all in eco-friendly stainless steel. Carr cabinets are unique as they can be reconfigured in minutes to meet new requirements such as storing catheters, endoscopes and other items in virtually any combination.



Laboratory Cabinets

The 7 Series is a complete stainless line with hundreds of configurations and sizes to suit any need. A full compliment of finishing accessories insures optimal results.



Narcotics Cabinets

Several sizes available to accommodate narcotic storage needs. All are lockable and built extra strong for security. All conform to federal drug storage standards.



Pass Throughs

Facilitates specimen collection while maintaining patient privacy with door interlocks. 12" And 24" wide versions. Depths available for most wall thicknesses.



Folding Desks

Convenient workstations that fold out of the way when not in use. Perfect for ORs, nurse stations, patient rooms. Do paperwork, work on laptops, hold equipment.



Tables And Desks

These heavy duty stainless tables can be made in almost any size. Designed especially for ORs, labs and clean rooms. Options include drawers, lower shelves.



Cantilever Shelving

These stainless steel shelves are designed especially for labs and clean rooms. They can be built in nearly any length and depth into any room design.



X Ray Illuminators

Carr has numerous types of illuminators designed for any viewing need. An exclusive feature is the patented lifetime guaranteed adjustable tension roller film grip.



Radiation Barriers

Carr makes many sizes that can be mobile, wall mounted or floor mounted. Large 10" x 12" lead glass windows. Lead protection extends all the way to floor.



Cassette Pass Box

For passing cassettes from the x-ray room to the darkroom, these are available lead lined and feature door interlocks to prevent both sides from opening at once.



Film Storage Bins

Made to safely store x-ray film in a light tight environment. Can store several sizes of film in a hopper door arrangement. Painted white. Available lead lined.



Film File Cabinets

These modular units can be stacked as more storage for x-ray film is required. Cabinets are 29" wide and are powder coated white. Bases are available also.



Apron, Glove Racks

Several different styles are made, including multiple apron storage units. All Carr apron and glove racks are designed to properly store x-ray lead aprons without folding.



Lighted Info Signs

These lights provide clear, lighted messages, insuring critical information is evident to personnel. Standard messages are available as are custom messages.



Chart Holders

These provide a convenient, wall mounted location for charts, film and other items in busy departments. Unique spoked bottom prevents debris build up.





Established 1946

1547 11th Street
Santa Monica, CA
USA 90401

310 587 1113
800 952 2398

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carrcorp@aol.com



7

Series casework

Storing your world...safely, efficiently, beautifully

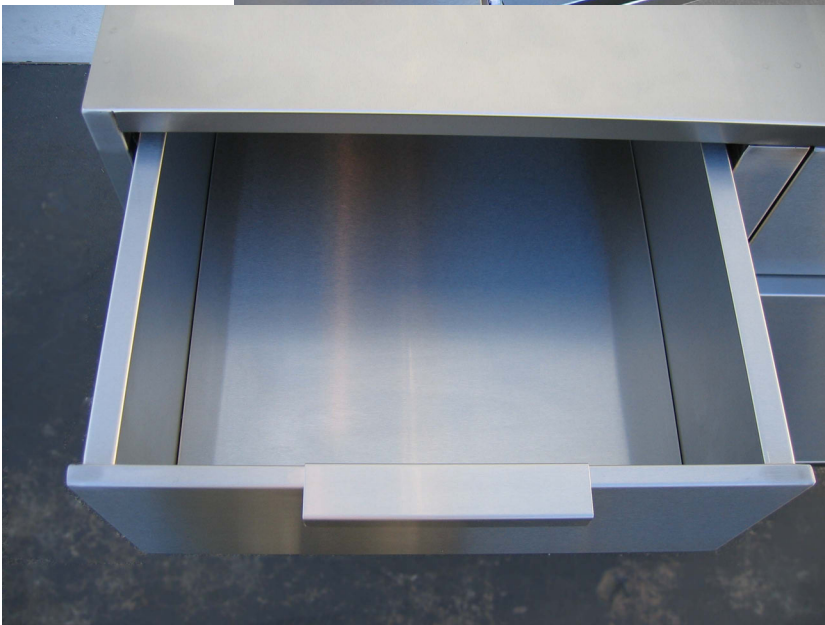
7 Design





Contemporary

Functional



Durable

7 Specifications

Design	Carr 7 Series Casework is designed for the unique requirements of medical, laboratory and institutional environments. It is intended to be functional and highly durable for daily use. These attributes are distilled into a unique design featuring a clean, uncluttered appearance. Cabinets meet all applicable industry standards such as MILSPEC.
Construction	Double wall construction throughout. The cabinet body basic structure consists of two outer body panels formed into a pan with front bends of 1." and .75" creating the vertical channels. Onto this is heli-arc welded a single back panel with strengthening channel bends at top and bottom. Across the front between the outer body panels, two heavy gauge horizontal channel beams are full perimeter welded contributing to lateral stability. Onto this assembly is placed the outer top and bottom with 1" and .75" bends creating the horizontal channels which serve to cover the horizontal beam and it's welds. Into the interior sides go another panel bent into a pan section that contain the built-in ladder perforations. Into the inner top and bottom go another pan section panel. These panels create the flush interior with no dead spaces. The panels are heli-arc welded to the outer body and serve as load bearing members, creating an integral, highly rigid structure. Cabinet front face is flush with no overlapping metal. To this is welded a base with toe space consisting of a series of steel channels welded at the corners. The fully enclosed cabinet body is then sealed and caulked for moisture and leak resistance.
Doors	Double pan construction, 5/8" thick, sound insulation core, doubler panel hinge support.
Drawers	Welded to form a single integral unit with completely smooth drawer pan free of screw heads or spot welds.
Shelves	Fully height adjustable in .500" increments. Ladders flush perforations in cabinet walls.
Drawer Slides	Ball bearing type, full extension, maximum 100 lbs. per drawer.
Handles	Stainless steel with nylon inserts on 4" centers secured with two # 10-32 phillips screws and two lock washers accessible from interior.
Door Catches	Two rotating .25 diameter nylon rollers with chromium plated spring steel receptacles.
Locks	Optional locks have replaceable cores, keyed the same or randomly keyed as required.
Hinges	Hinges are full door height piano hinges instead of two small separate hinges for maximum weight distribution, longer life and effortless operation. Hinge metal is .170 thick. Pin is .100 diameter. Hinges are heli-arc welded and riveted to cabinet body on reinforced sills and doors. Self lubricating with tested life of 750,000 cycles.
Steel	Electro-galvanized micro-flat sheet, paint lock coating, free of rust, dents or scratches.
Stainless	Type 304 with number 4 finish, free of rust, dents or scratches.
Metal Gauges	Body, doors 14 gauge (composite 2 layers of .020). Back panels and horizontal reinforcement beams 18 gauge. Shelves, drawers, 20 gauge.
Glass	Tempered safety glass, .250" thick, clear, gasketed, removable.
Welds	Heli-arc welded and resistance spot welded, ground smooth and polished.
Paint Finish	All steel cabinets receive a powder coated finish after a 3 step wash and cleaning process. The painted finish has an average thickness of 1.5 mil. The finish provides very good scratch, abrasion, chip and chemical resistance.
Sealants	FDA Approved food grade sealants, exceeds ASTM Spec C-834, 35 year durability.

7 Construction

Full width square
tube rail welded
to side structure,
covered by door
frame

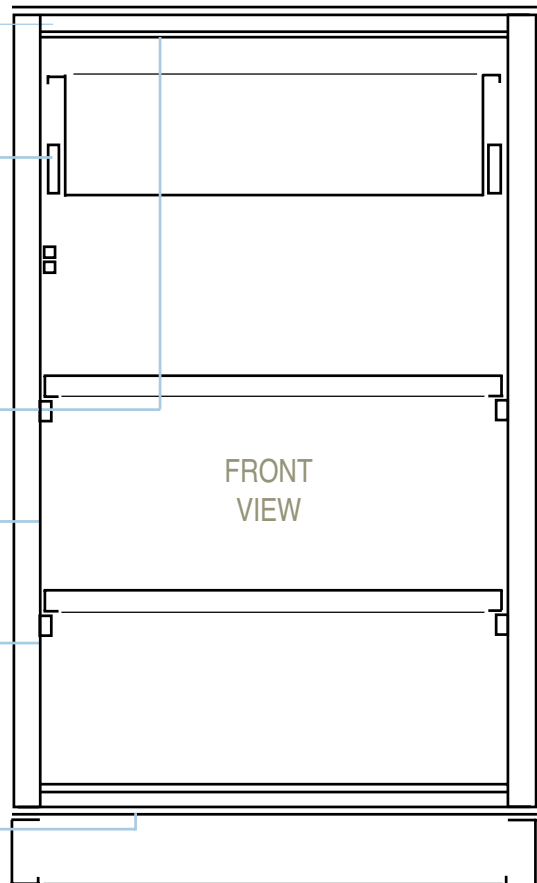
Ball bearing
drawer slides,
100 lbs. cap.

Double wall top
and bottom

Double wall
sides

Flush wall
interior, no dead
space behind
front frame

Covered top,
bottom exterior



Full width tube rail
reinforcement

Drawer with
smooth interior

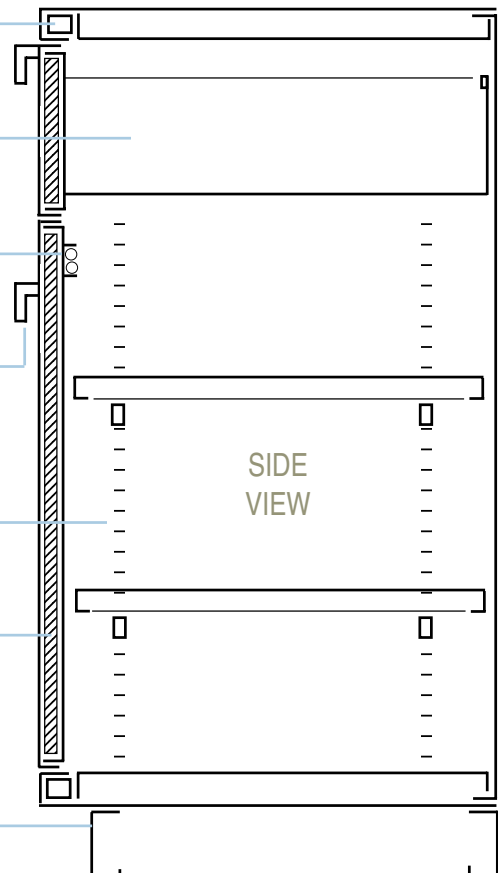
Nylon roller door
catches

Stainless steel
pulls on 4"
centers

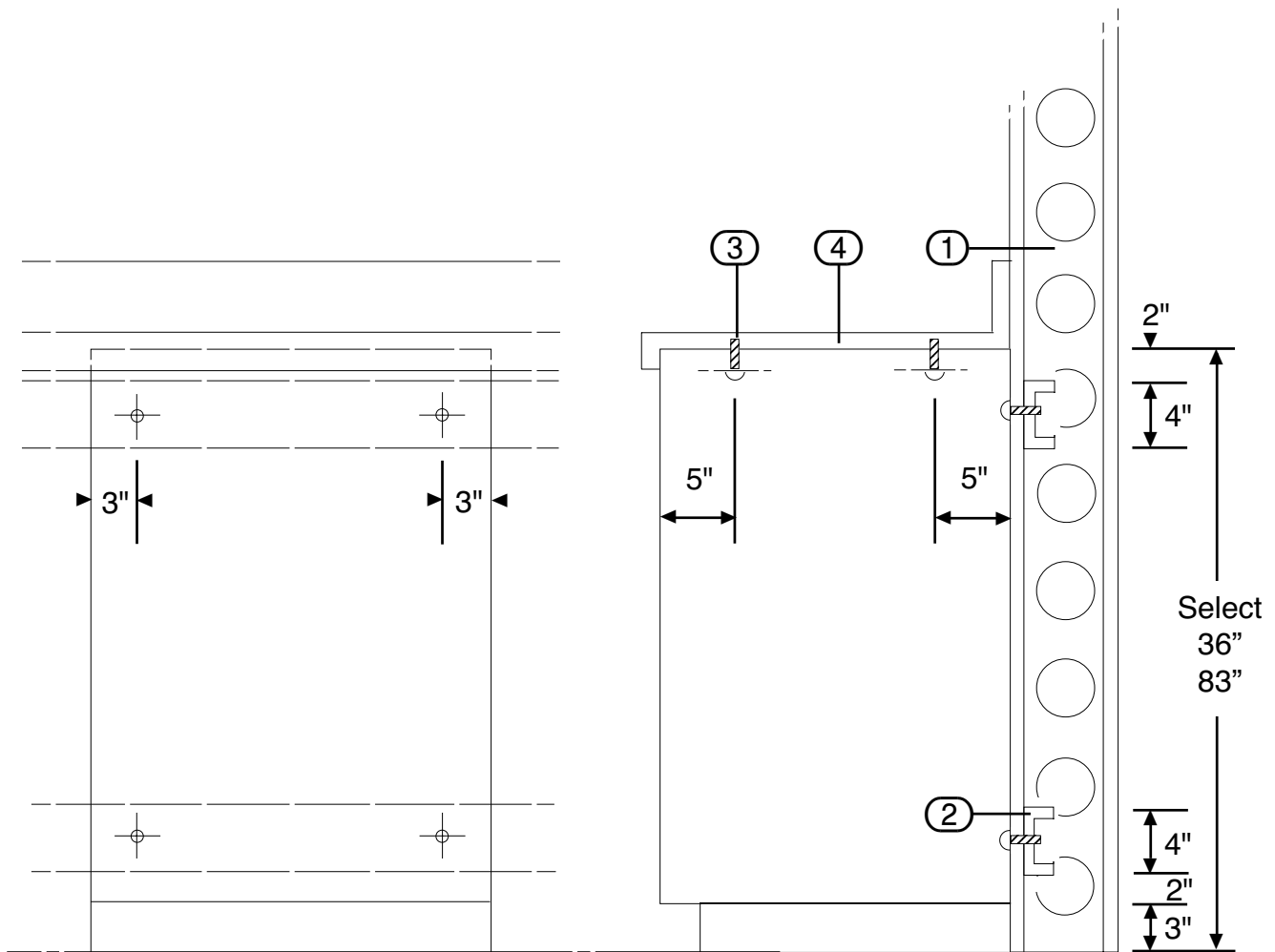
Flush, punched
shelf ladders

Double pan doors
with sound
insulation

Base with
toe space

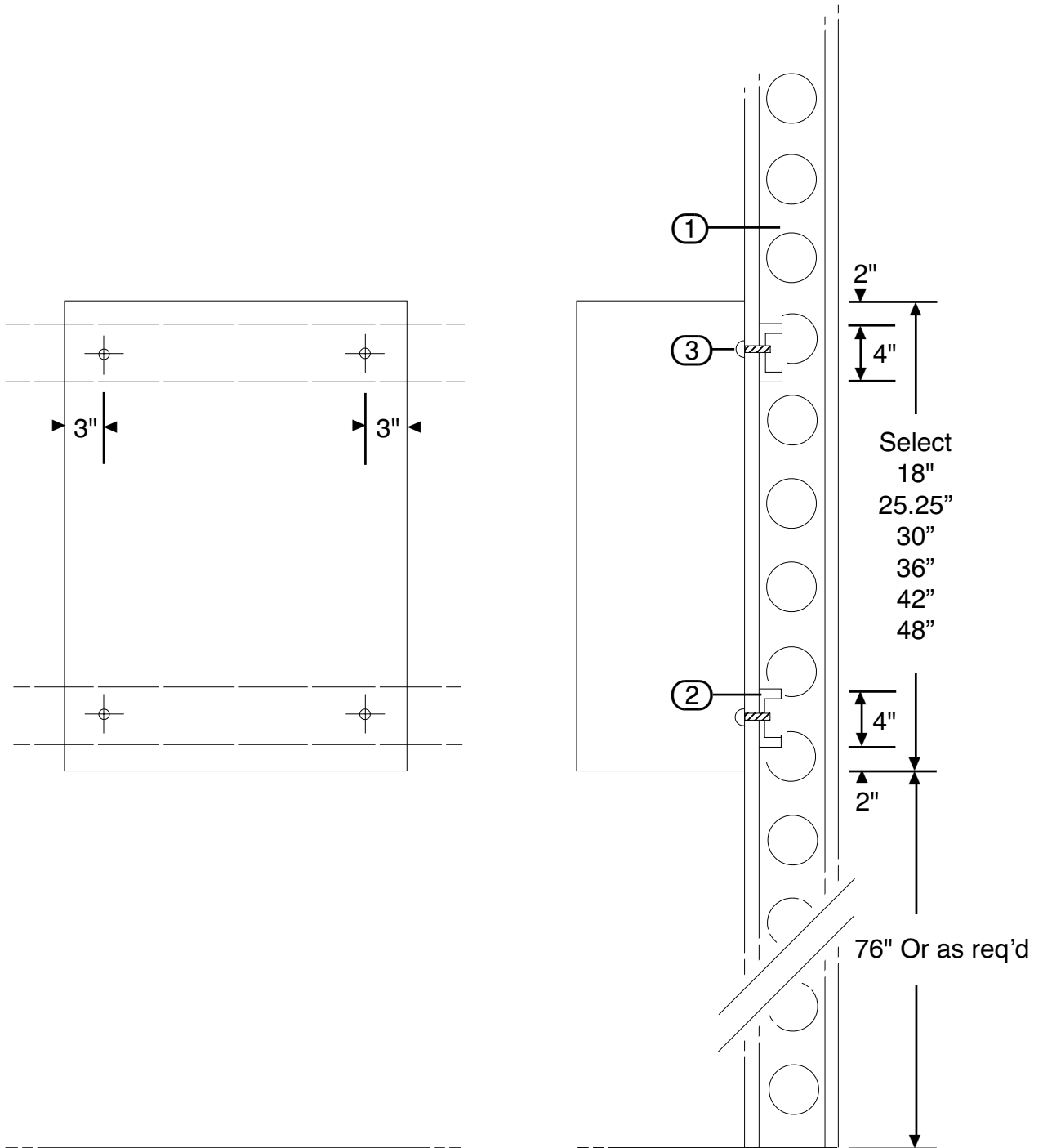


7 Installation Detail



Base Cabinets

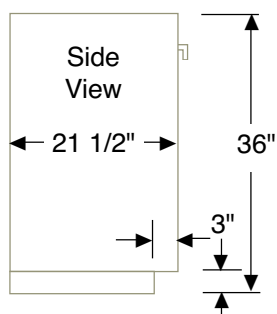
1. Metal or wood stud with plaster wall board.
2. 16 Gauge metal backing (by others).
3. No. 10 sheet metal or wood screw, 1 1/2" long.
4. Counter top (not included with cabinet).



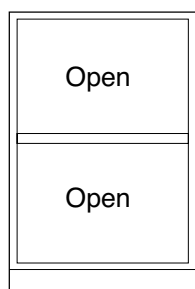
Wall Cabinets

1. Metal or wood stud with plaster wall board.
2. 16 Gauge metal backing (by others).
3. No. 10 sheet metal or wood screw, 1 1/2" long.

7 Base Cabinets, Standing Height

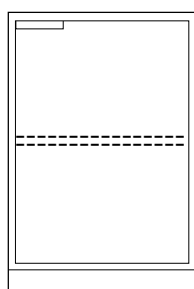


Model number last two digits are width.
 Add "P" for painted or "S" for stainless steel.
 * Add "RH" or "LH" for right or left hinge.
 † Add "RD" or "LD" to indicate right or left side door.



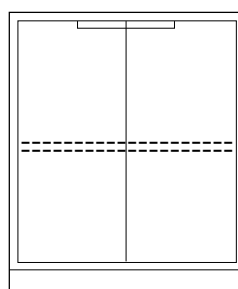
Open Front Cabinet

7300-18 7300-36
 7300-24 7300-42
 7300-30 7300-48



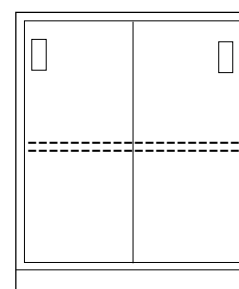
1 Door Cabinet

7301-12* 7301-18*
 7301-15* 7301-24*



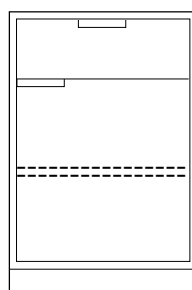
2 Door Cabinet

7302-30 7302-42
 7302-36 7302-48



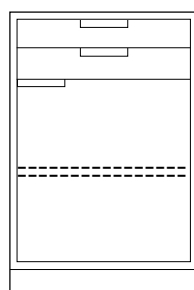
Sliding Door Cabinet

7303-30 7303-42
 7303-36 7303-48



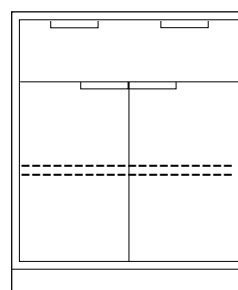
1 Door / 1 Drawer Cab.

7304-18*
 7304-24*



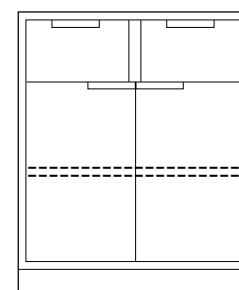
1 Door / 2 Drawer Cab.

7305-18*
 7305-24*



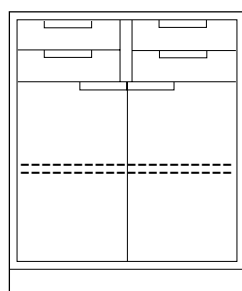
2 Door / 1 Drawer Cab.

7306-30 7306-42
 7306-36 7306-48



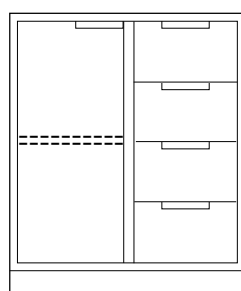
2 Door / 2 Drawer Cab.

7307-30 7307-42
 7307-36 7307-48



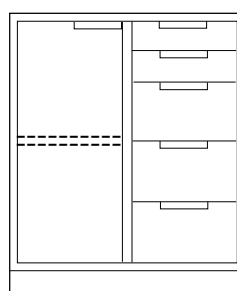
2 Door / 4 Drawer Cab.

7308-30 7308-42
 7308-36 7308-48



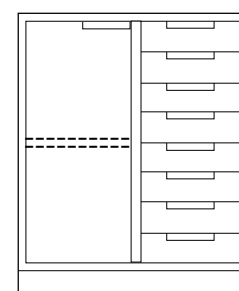
1 Door / 4 Drawer Cab.

7309-30*† 7309-42*†
 7309-36*† 7309-48*†



1 Door / 5 Drawer Cab.

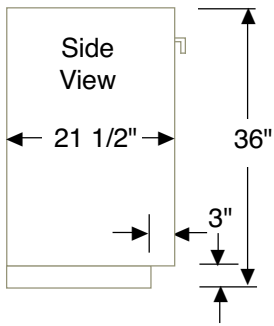
7310-30*† 7310-42*†
 7310-36*† 7310-48*†



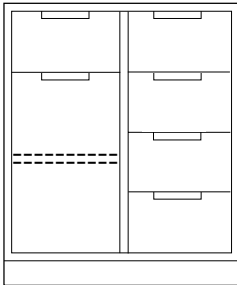
1 Door / 8 Drawer Cab.

7311-30*† 7311-42*†
 7311-36*† 7311-48*†

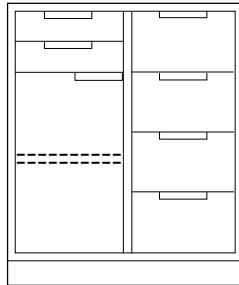
7 Base Cabinets, Standing Height



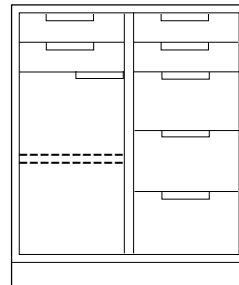
Model number last two digits are width.
 Add "P" for painted or "S" for stainless steel.
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 † Add "RD" or "LD" to indicate right or left side door.



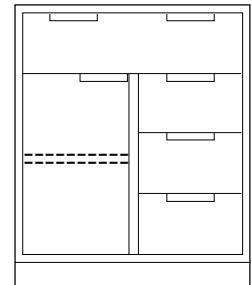
1 Door / 5 Drawer Cab.
 7312-30*† 7312-42*†
 7312-36*† 7312-48*†



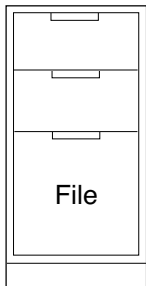
1 Door / 6 Drawer Cab.
 7313-30*† 7313-42*†
 7313-36*† 7313-48*†



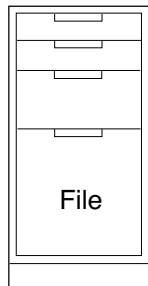
1 Door / 7 Drawer Cab.
 7314-30*† 7314-42*†
 7314-36*† 7314-48*†



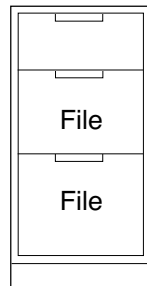
1 Door / 4 Drawer Cab.
 7315-30*† 7315-42*†
 7315-36*† 7315-48*†



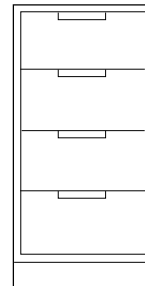
3 Drawer Cab.
 7316-18



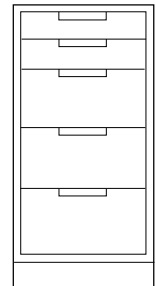
4 Drawer Cab.
 7317-18



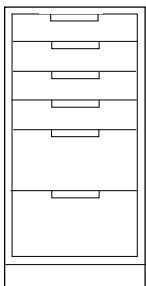
3 Drawer Cab.
 7318-18



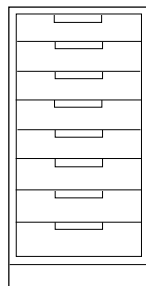
4 Drawer Cab.
 7319-18
 7319-24



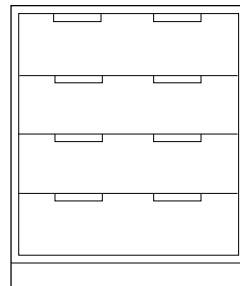
5 Drawer Cab.
 7320-18
 7320-24



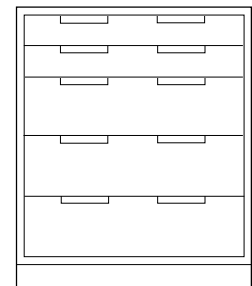
6 Drawer Cab.
 7321-18
 7321-24



8 Drawer Cab.
 7322-18
 7322-24

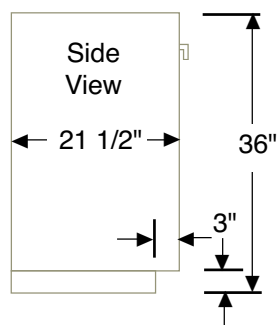


4 Drawer Cabinet
 7323-30 7323-42
 7323-36 7323-48

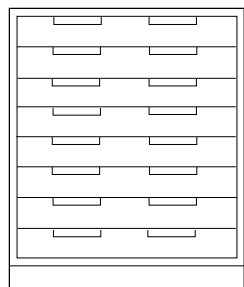


5 Drawer Cabinet
 7324-30 7324-42
 7324-36 7324-48

7 Base Cabinets, Standing Height

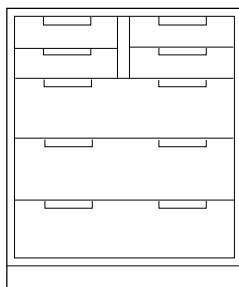


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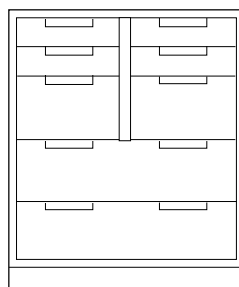
8 Drawer Cab.

7325-30 7325-42
 7325-36 7325-48



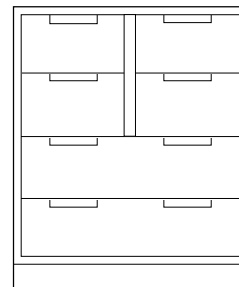
7 Drawer Cab.

7326-30 7326-42
 7326-36 7326-48



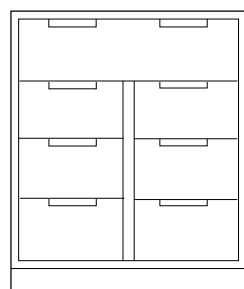
8 Drawer Cab.

7327-30 7327-42
 7327-36 7327-48



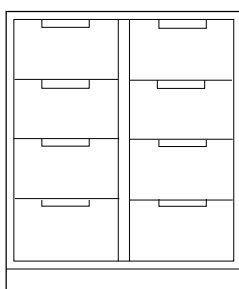
6 Drawer Cab.

7328-30 7328-42
 7328-36 7328-48



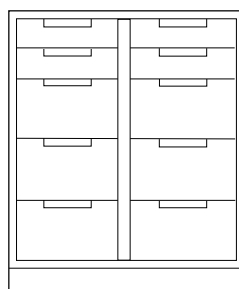
7 Drawer Cab.

7329-30 7329-42
 7329-36 7329-48



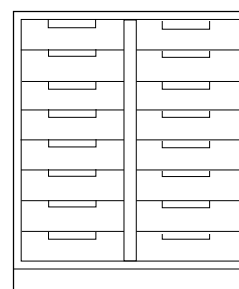
8 Drawer Cab.

7330-30 7330-42
 7330-36 7330-48



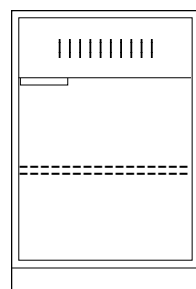
10 Drawer Cab.

7331-30 7331-42
 7331-36 7331-48



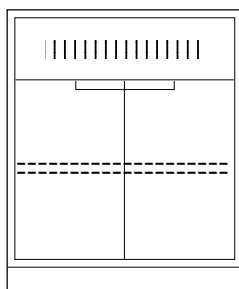
16 Drawer Cab.

7332-30 7332-42
 7332-36 7332-48



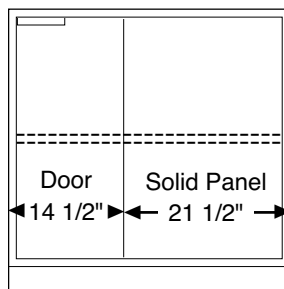
1 Door Sink Cabinet

7333-18*
 7333-24*



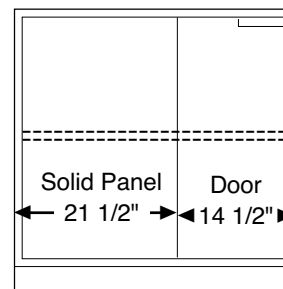
2 Door Sink Cabinet

7334-30 7334-48
 7334-36 7334-52
 7334-42 7334-58



Dead Corner Cabinet

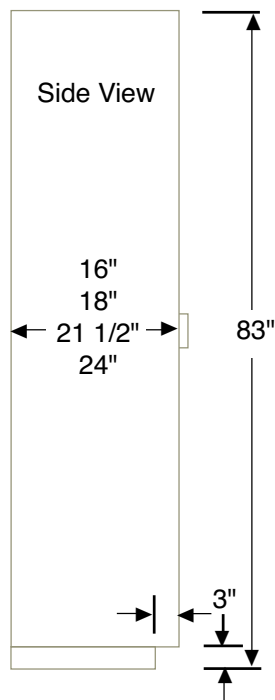
7335-36



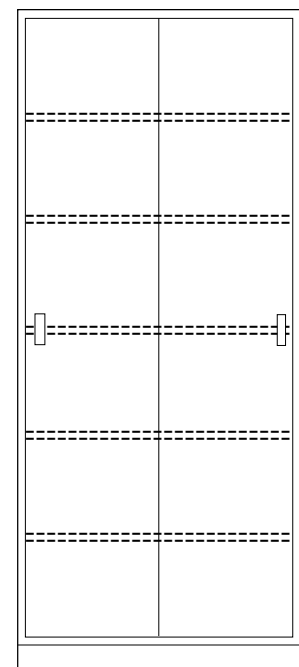
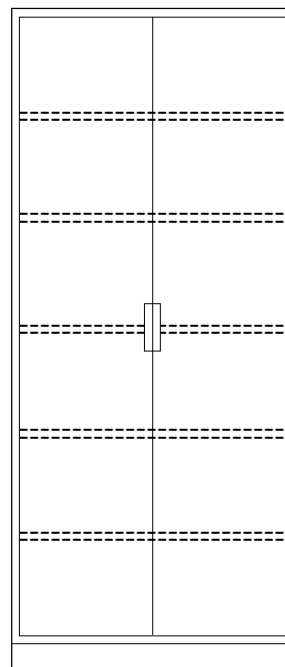
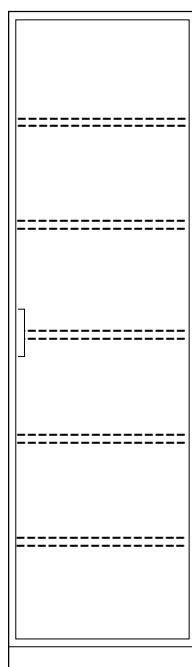
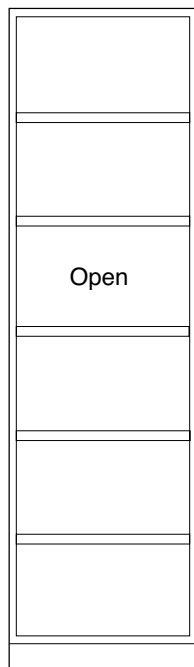
Dead Corner Cabinet

7336-36

7 Base Cabinets, Full Height

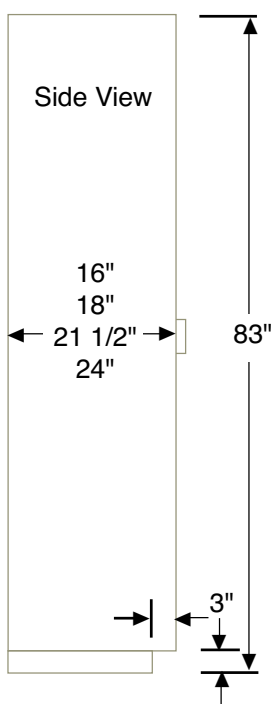


Model number last two digits are width.
Add "P" for painted or "S" for stainless steel.
* Add "RH" or "LH" for right or left hinge.

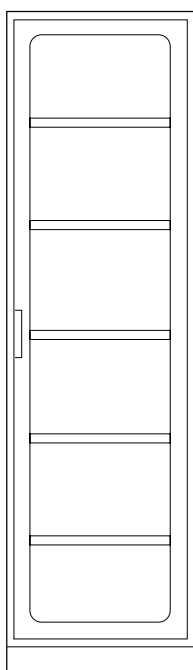


	Open Front	1 Door Cabinet	2 Door Cabinet		2 Sliding Doors Cabinet	
16" Deep	7337-18 7337-24	7341-18* 7341-24*	7345-30 7345-42	7345-36 7345-48	7349-30 7349-42	7349-36 7349-48
18" Deep	7338-18 7338-24	7342-18* 7342-24*	7346-30 7346-42	7346-36 7346-48	7350-30 7350-42	7350-36 7350-48
21.5" Deep	7339-18 7339-24	7343-18* 7343-24*	7347-30 7347-42	7347-36 7347-48	7351-30 7351-42	7351-36 7351-48
24" Deep	7340-18 7340-24	7344-18* 7344-24*	7348-30 7348-42	7348-36 7348-48	7352-30 7352-42	7352-36 7352-48

7 Base Cabinets, Full Height

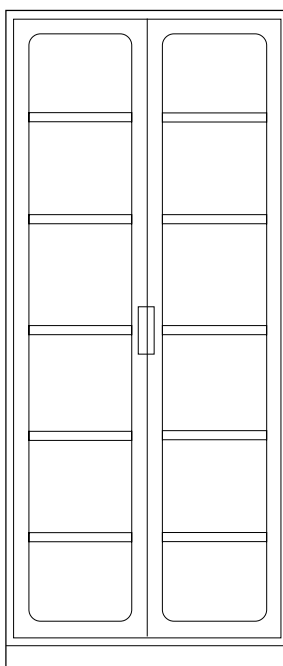


Model number last two digits are width.
Add "P" for painted or "S" for stainless steel.
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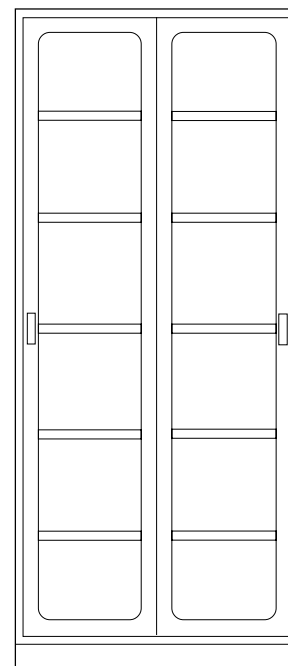
1 Glass Door Cab.

16" Deep	7353-18*
	7353-24*
18" Deep	7354-18*
	7354-24*
21.5" Deep	7355-18*
	7355-24*
24" Deep	7356-18*
	7356-24*



2 Glass Door Cabinet

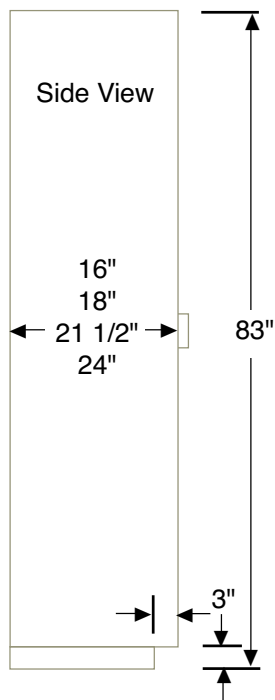
7357-30	7357-36
7357-42	7357-48
7358-30	7358-36
7358-42	7358-48
7359-30	7359-36
7359-42	7359-48
7360-30	7360-36
7360-42	7360-48



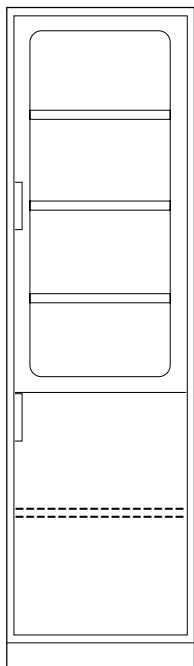
2 Sliding Glass Door Cab.

7361-30	7361-36
7361-42	7361-48
7362-30	7362-36
7362-42	7362-48
7363-30	7363-36
7363-42	7363-48
7364-30	7364-36
7364-42	7364-48

7 Base Cabinets, Full Height

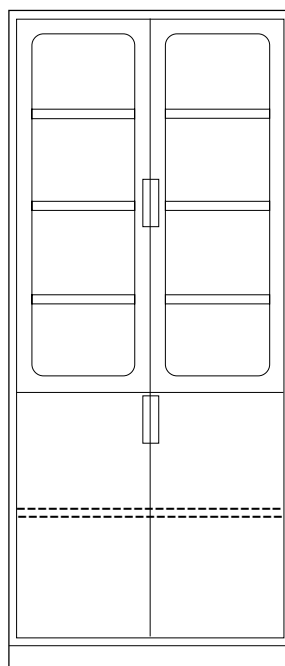


Model number last two digits are width.
Add "P" for painted or "S" for stainless steel.
* Add "RH" or "LH" for right or left hinge.



1 Glass, 1 Metal Door Cab.

16"	7365-18*
Deep	7365-24*
18"	7366-18*
Deep	7366-24*
21.5"	7367-18*
Deep	7367-24*
24"	7368-18*
Deep	7368-24*

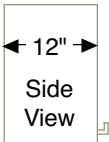
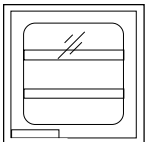
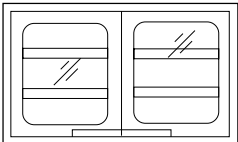
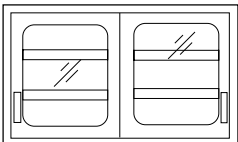
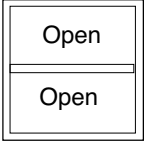
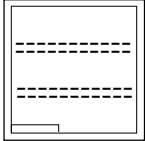
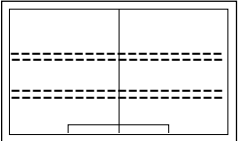
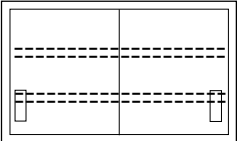
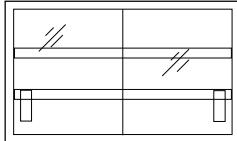


2 Glass, 2 Metal Door Cab.

7369-30	7369-36
7369-42	7369-48
7370-30	7370-36
7370-42	7370-48
7371-30	7371-36
7371-42	7371-48
7372-30	7372-36
7372-42	7372-48

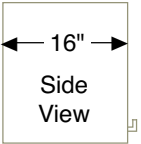

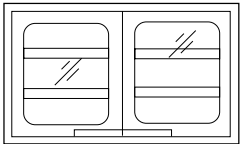
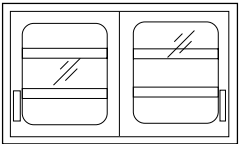
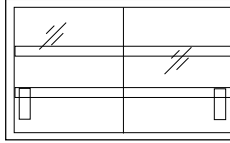
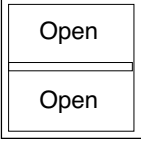
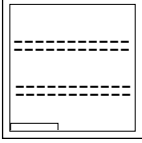
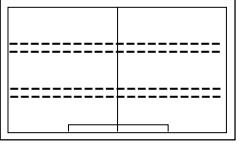
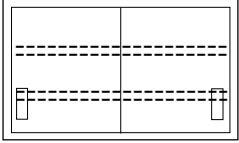
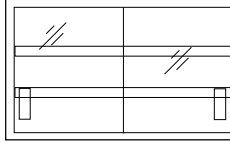
7 Wall Cabinets, 12" Deep

Model no. last two digits are width. Add "P" for painted or "S" for stainless steel. *Add "RH" or "LH" for right or left hinge.

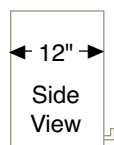
									
									
Open Front		One Solid Door		Two Solid Doors		Two Glass Doors		Sliding Glass Doors W/ Frame	
18" High, No Shelf	7373-18	7374-18*	7375-18*	7376-30	7377-30	7378-30	7379-30	7380-30	
	7373-24	7374-24*	7375-24*	7376-36	7377-36	7378-36	7379-36	7380-36	
	7373-30			7376-42	7377-42	7378-42	7379-42	7380-42	
	7373-36			7376-48	7377-48	7378-48	7379-48	7380-48	
	7373-42								
7373-48									
25.25" High, 1 Shelf	7381-18	7382-18*	7383-18*	7384-30	7385-30	7386-30	7387-30	7388-30	
	7381-24	7382-24*	7383-24*	7384-36	7385-36	7386-36	7387-36	7388-36	
	7381-30			7384-42	7385-42	7386-42	7387-42	7388-42	
	7381-36			7384-48	7385-48	7386-48	7387-48	7388-48	
	7381-42								
7381-48									
30" High, 2 Shelves	7389-18	7390-18*	7391-18*	7392-30	7393-30	7394-30	7395-30	7396-30	
	7389-24	7390-24*	7391-24*	7392-36	7393-36	7394-36	7395-36	7396-36	
	7389-30			7392-42	7393-42	7394-42	7395-42	7396-42	
	7389-36			7392-48	7393-48	7394-48	7395-48	7396-48	
	7389-42								
7389-48									
36" High, 2 Shelves	7397-18	7398-18*	7399-18*	7400-30	7401-30	7402-30	7403-30	7404-30	
	7397-24	7398-24*	7399-24*	7400-36	7401-36	7402-36	7403-36	7404-36	
	7397-30			7400-42	7401-42	7402-42	7403-42	7404-42	
	7397-36			7400-48	7401-48	7402-48	7403-48	7404-48	
	7397-42								
7397-48									
42" High, 2 Shelves	7405-18	7406-18*	7407-18*	7408-30	7409-30	7410-30	7411-30	7412-30	
	7405-24	7406-24*	7407-24*	7408-36	7409-36	7410-36	7411-36	7412-36	
	7405-30			7408-42	7409-42	7410-42	7411-42	7412-42	
	7405-36			7408-48	7409-48	7410-48	7411-48	7412-48	
	7405-42								
7405-48									
48" High, 3 Shelves	7413-18	7414-18*	7415-18*	7416-30	7417-30	7418-30	7419-30	7420-30	
	7413-24	7414-24*	7415-24*	7416-36	7417-36	7418-36	7419-36	7420-36	
	7413-30			7416-42	7417-42	7418-42	7419-42	7420-42	
	7413-36			7416-48	7417-48	7418-48	7419-48	7420-48	
	7413-42								
7413-48									

7 Wall Cabinets, 16" Deep

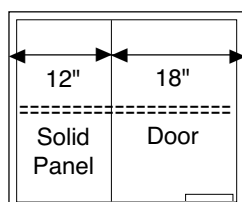
Model no. last two digits are width. Add "P" for painted or "S" for stainless steel. *Add "RH" or "LH" for right or left hinge.

									
									
Open Front		One Solid Door		One Glass Door		Two Solid Doors		Two Glass Doors	
						Two Sliding Solid Doors		Sliding Glass Doors W/ Frame	
								Two Sliding Glass Doors No Frame	
18" High, No Shelf		7421-18	7422-18*	7423-18*	7424-30	7425-30	7426-30	7427-30	7428-30
		7421-24	7422-24*	7423-24*	7424-36	7425-36	7426-36	7427-36	7428-36
		7421-30			7424-42	7425-42	7426-42	7427-42	7428-42
		7421-36			7424-48	7425-48	7426-48	7427-48	7428-48
		7421-42							
		7421-48							
25.25" High, 1 Shelf		7429-18	7430-18*	7431-18*	7432-30	7433-30	7434-30	7435-30	7436-30
		7429-24	7430-24*	7431-24*	7432-36	7433-36	7434-36	7435-36	7436-36
		7429-30			7432-42	7433-42	7434-42	7435-42	7436-42
		7429-36			7432-48	7433-48	7434-48	7435-48	7436-48
		7429-42							
		7429-48							
30" High, 2 Shelves		7437-18	7438-18*	7439-18*	7440-30	7441-30	7442-30	7443-30	7444-30
		7437-24	7438-24*	7439-24*	7440-36	7441-36	7442-36	7443-36	7444-36
		7437-30			7440-42	7441-42	7442-42	7443-42	7444-42
		7437-36			7440-48	7441-48	7442-48	7443-48	7444-48
		7437-42							
		7437-48							
36" High, 2 Shelves		7445-18	7446-18*	7447-18*	7448-30	7449-30	7450-30	7451-30	7452-30
		7445-24	7446-24*	7447-24*	7448-36	7449-36	7450-36	7451-36	7452-36
		7445-30			7448-42	7449-42	7450-42	7451-42	7452-42
		7445-36			7448-48	7449-48	7450-48	7451-48	7452-48
		7445-42							
		7445-48							
42" High, 2 Shelves		7453-18	7454-18*	7455-18*	7456-30	7457-30	7458-30	7459-30	7460-30
		7453-24	7454-24*	7455-24*	7456-36	7457-36	7458-36	7459-36	7460-36
		7453-30			7456-42	7457-42	7458-42	7459-42	7460-42
		7453-36			7456-48	7457-48	7458-48	7459-48	7460-48
		7453-42							
		7453-48							
48" High, 3 Shelves		7461-18	7462-18*	7463-18*	7464-30	7465-30	7466-30	7467-30	7468-30
		7461-24	7462-24*	7463-24*	7464-36	7465-36	7466-36	7467-36	7468-36
		7461-30			7464-42	7465-42	7466-42	7467-42	7468-42
		7461-36			7464-48	7465-48	7466-48	7467-48	7468-48
		7461-42							
		7461-48							

7 Corner Wall Cabinets, 12" Deep

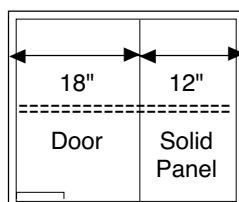


Model number last two digits are width.
Add "P" for painted or "S" for stainless steel.
* Add "RH" or "LH" for right or left hinge.



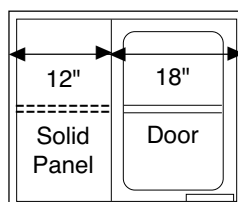
Dead Corner Cabinet
Solid Door, 30" Wide

18" High	7469-30
25.25" High	7470-30
30" High	7471-30
36" High	7472-30
42" High	7473-30
48" High	7474-30



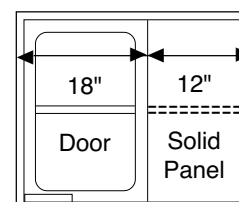
Dead Corner Cabinet
Solid Door, 30" Wide

18" High	7475-30
25.25" High	7476-30
30" High	7477-30
36" High	7478-30
42" High	7479-30
48" High	7480-30



Dead Corner Cabinet
Glass Door, 30" Wide

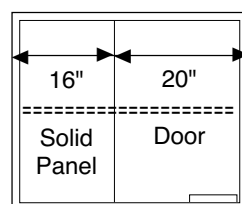
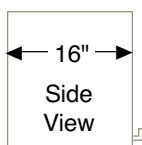
18" High	7481-30
25.25" High	7482-30
30" High	7483-30
36" High	7484-30
42" High	7485-30
48" High	7486-30



Dead Corner Cabinet
Glass Door, 30" Wide

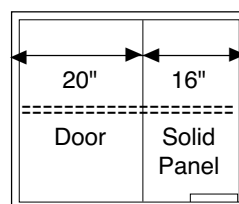
18" High	7487-30
25.25" High	7488-30
30" High	7489-30
36" High	7490-30
42" High	7491-30
48" High	7492-30

7 Corner Wall Cabinets, 16" Deep



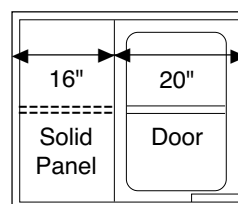
Dead Corner Cabinet
Solid Door, 36" Wide

18" High	7493-36
25.25" High	7494-36
30" High	7495-36
36" High	7496-36
42" High	7497-36
48" High	7498-36



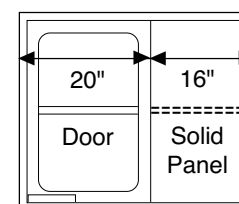
Dead Corner Cabinet
Solid Door, 36" Wide

18" High	7499-36
25.25" High	7500-36
30" High	7501-36
36" High	7502-36
42" High	7503-36
48" High	7504-36



Dead Corner Cabinet
Glass Door, 36" Wide

18" High	7505-36
25.25" High	7506-36
30" High	7507-36
36" High	7508-36
42" High	7509-36
48" High	7510-36

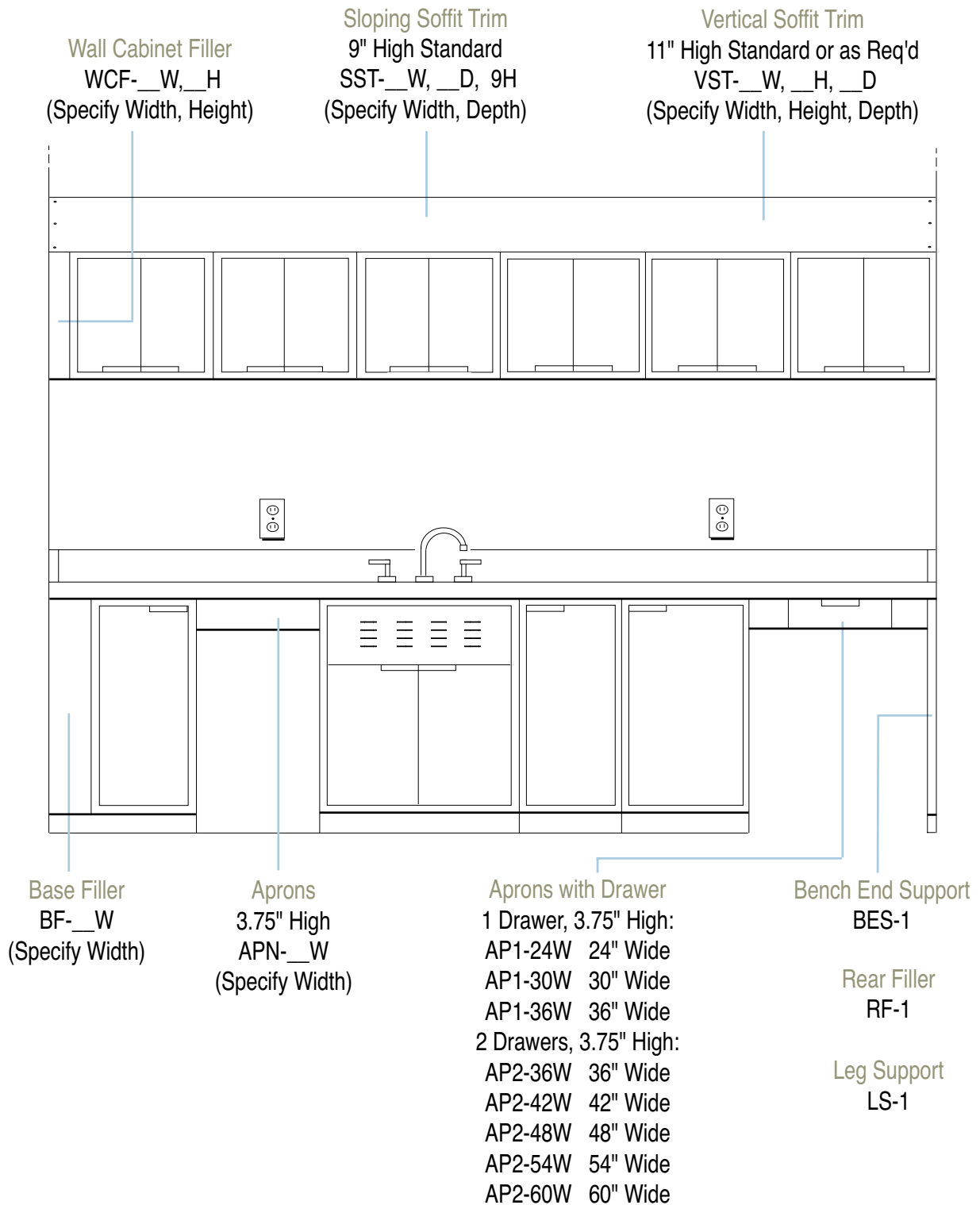


Dead Corner Cabinet
Glass Door, 36" Wide

18" High	7511-36
25.25" High	7512-36
30" High	7513-36
36" High	7514-36
42" High	7515-36
48" High	7516-36

7 Finishing Accessories

To model number add "P" for painted or "S" for stainless steel accessory.



Overview

SSC Surgical Storage Casework

- | Designed for the special needs of ORs, labs, clean rooms.
- | Recess, surface and pass through versions.
- | Base cabinets and wall cabinets.
- | Many height, width and depth sizes.
- | Glass doors standard, optional stainless doors.
- | Optional storage hooks, scope hangers, cath racks, bins, shelf dividers.
- | Specially designed for complete cleaning and sterilization.
- | Cabinets easily installed without drilling.
- | Complete product documentation.



Table of contents

- | Page 1 Overview
- | Page 3 Features
- | Page 6 Options
- | Page 11 Recess mount sizes, model numbers
- | Page 12 Surface mount sizes, model numbers
- | Page 13 Optional items model numbers
- | Page 14 Specifications, General notes
- | Page 15 Detailed submittal drawings
- | Page 18 Installation, Operation & Maintenance Manual



*Carr Corporation
Established 1946*

Features

- RECESS OR SURFACE MOUNTED
capability in one cabinet. Recess cabinets become surface mounted with the addition of a base, side panels and top.
- STAINLESS STEEL CONSTRUCTION
is strong, highly chemical resistant, inert and has a lifetime finish.
- FAST, EASY, PRECISE INSTALLATION
Cabinets easily ganged together with cabinet connectors. Mounting holes provided, no drilling. Step by step illustrated instructions.
- INTEGRAL RECESS FLANGE
instead of an add-on.
- REINFORCED DAMAGE PRONE AREAS
All vertical and horizontal corners on face of cabinet are reinforced from behind.
- WELDED CONSTRUCTION
for permanent joints. Ground and polished.
- FULL HEIGHT STAINLESS PIANO HINGES
for a lifetime of service and effortless operation.
- ROUNDED WINDOW CORNERS
facilitate thorough cleaning.



Features

- | **SMOOTH EASY TO CLEAN INTERIOR**
to enable enhanced cleaning procedures required in a sterile environment. Shelf ladders are built-in and completely flush.
- | **HEAVY DUTY SHELVES**
are height adjustable in 1/2" increments.
- | **SOLID STAINLESS HANDLES**
- | **NYLON ROLLER DOOR CATCHES**
for smooth, quiet operation and long life.
- | **TEMPERED SAFETY GLASS**
is double strength, 1/4" thick.
- | **REMOVABLE GLASS**
for easy replacement.



Features

PLANET FRIENDLY

Stainless steel is not only a superior clinical material but also an outstanding “Green” material. It is 100% recyclable and is made from 85% recycled material. There is no paint and no plastics. Carr casework can count toward meeting LEEDS certification goals. Request the report “Stainless Steel the Green Material” available from Carr or the SSINA Institute.

COMPLETE DOCUMENTATION

is available, tailored to the needs of owners, architects, contractors, government authorities:

- Descriptive data sheets.
- Specifications.
- CAD File drawings.
- Submittal drawings.
- Seismic calculations.
- OSHDP preapprovals.
- Installation, operation & maintenance manuals.

UNDAMAGED DELIVERY

Cabinets shipped in fully enclosed, reusable crates with biodegradable cushioning material around all sides. Freight damage is virtually eliminated.



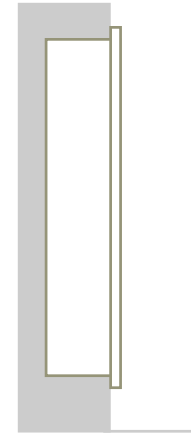
Options

RECESS MOUNTING

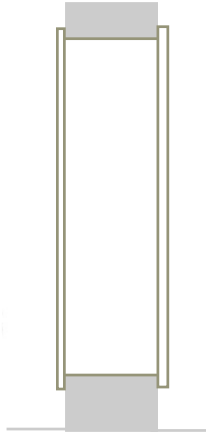
Basic cabinets are made in a recess configuration. The cabinet is mounted into a hole cut into a wall, concealing the bulk of the cabinet. See page 11 for model numbers.

PASS THROUGH MOUNTING

The cabinet is mounted in an opening cut through the wall. Doors and a recess flange are added to the back of the cabinet. Supplies can be passed through the wall to the adjoining room. See page 11 for model numbers.



Recess mounted



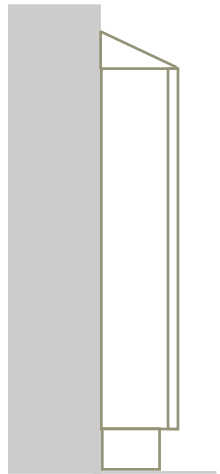
Pass Through

SURFACE MOUNTING

The cabinet sits on the floor, against a wall. A basic recess cabinet can be easily modified into a surface mount configuration by adding:

Sloped or flat top.
Side panels.
Base.

See page 12 for model numbers.



Surface mounted

Options

- | **SOLID STAINLESS STEEL DOORS**
are available instead of standard glass doors.
Solid doors are sound insulated for quiet
operation. Option SSDR



- | **DOOR LOCKS**
add security and can be quickly changed by
replacing core. Multiple cabinet orders are
keyed alike with the option of keying differ-
ently. Option LKDR



Options

| SHELF DIVIDERS

separate and organize supplies. Lateral position easily adjusted. Add or remove as needed. 3", 6" And 9" high versions. See page 13 for model numbers.



| PULL OUT SHELF / DESK

brings supplies within easy reach. Shelf locks in place and can be used as a convenient work surface. Shelf glides smoothly on ball bearing drawer slides. Shelf can be placed at any height and repositioned in minutes like an ordinary shelf. See page 13 for model numbers.



Options

CATHETER RACKS

have 6 cath hooks and a card holder, all gliding out smoothly for easy access. Several racks can be placed at the top of the cabinet or under a shelf. Retracted length 16 1/2". Option CR16



STORAGE BINS

can be placed anywhere and repositioned in minutes. Bins slide forward and are removable. Fronts are perforated to view contents. Unlike baskets, the smooth stainless steel surface can be easily cleaned. 10" And 20" wide, 3", 6", 9" heights. See page 13 for model numbers.



Options

- STORAGE TRACKS**
accommodate storage hook and hanger attachments. Tracks are easily removed for cleaning, eliminating large, heavy peg-boards. Shelves can be used in conjunction with tracks. See page 13 for model numbers.
- UTILITY HOOKS**
are 6" long and hold various table accessories. A silicone rubber cushion on top prevents damage. Held securely in place by quick release lock. Option UH6
- CATHETER HANGERS**
are 6" long and hold items with holes in their packaging. Held securely in place by quick release lock. Option CH6
- ENDOSCOPE HANGERS**
safely and securely hold one scope in a nylon cradle. Held securely in place by quick release lock. Option EH6. Drip trays see page 13 for model numbers.



Utility hook



Catheter hanger



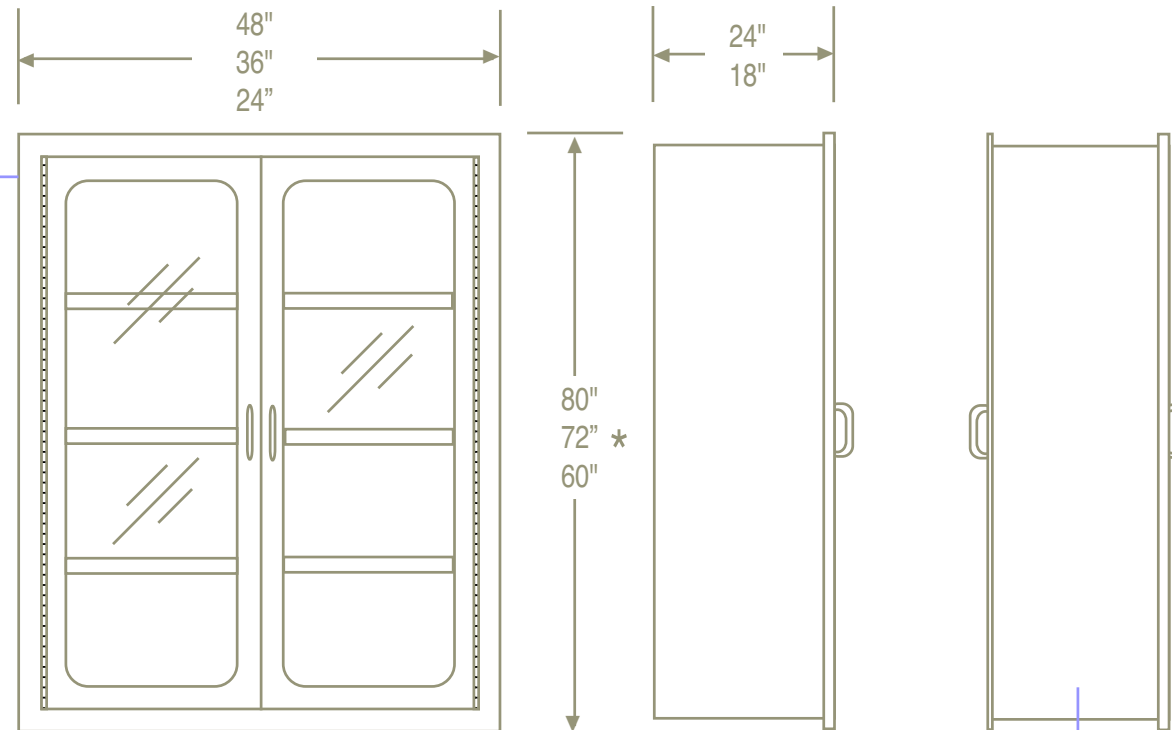
Endoscope hanger

Recess and pass through cabinet sizes, model numbers

Choose a cabinet of desired size and add pass through option if needed.

SURGICAL STORAGE CABINETS

SSC246018	24" W, 60" H, 18" D
SSC246024	24" W, 60" H, 24" D
SSC247218	24" W, 72" H, 18" D
SSC247224	24" W, 72" H, 24" D
SSC248018	24" W, 80" H, 18" D
SSC248024	24" W, 80" H, 24" D
SSC366018	36" W, 60" H, 18" D
SSC366024	36" W, 60" H, 24" D
SSC367218	36" W, 72" H, 18" D
SSC367224	36" W, 72" H, 24" D
SSC368018	36" W, 80" H, 18" D
SSC368024	36" W, 80" H, 24" D
SSC486018	48" W, 60" H, 18" D
SSC486024	48" W, 60" H, 24" D
SSC487218	48" W, 72" H, 18" D
SSC487224	48" W, 72" H, 24" D
SSC488018	48" W, 80" H, 18" D
SSC488024	48" W, 80" H, 24" D



PASS THROUGH OPTION

PTGD	Pass through option, add glass doors to back
PTSD	Pass through option, add SS doors to back

Recess

Pass Through

NOTES:

24" Wide cabinets have 1 door.

Wall mounted cabinets available in 24", 36" and 48" heights.

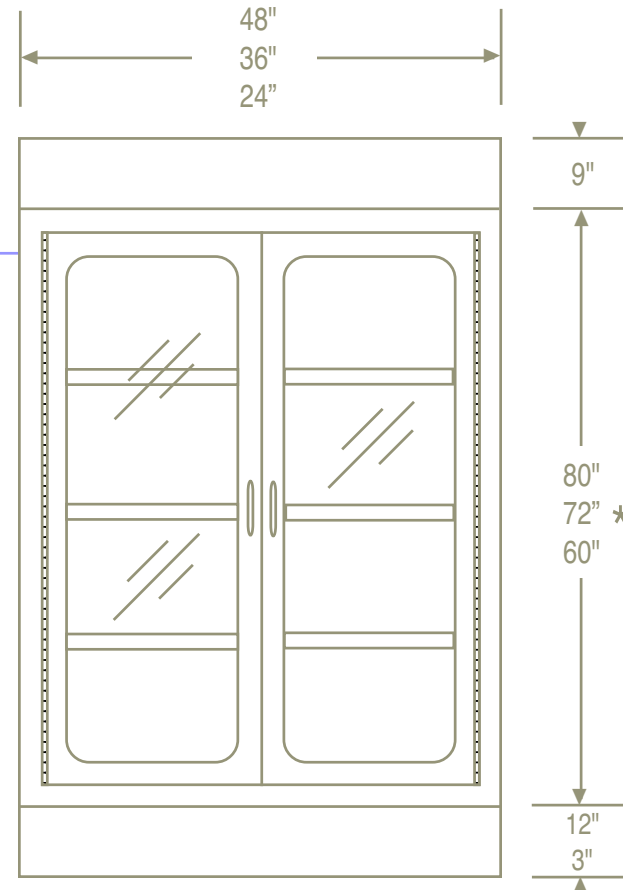
* 72" High cabinets are special order. 60" And 80" high cabinets are standard and ship significantly faster.

Surface cabinet sizes, model numbers

Choose a cabinet of desired size and add a top, side panels and base as needed.

SURGICAL STORAGE CABINETS

SSC246018	24" W, 60" H, 18" D
SSC246024	24" W, 60" H, 24" D
SSC247218	24" W, 72" H, 18" D
SSC247224	24" W, 72" H, 24" D
SSC248018	24" W, 80" H, 18" D
SSC248024	24" W, 80" H, 24" D
SSC366018	36" W, 60" H, 18" D
SSC366024	36" W, 60" H, 24" D
SSC367218	36" W, 72" H, 18" D
SSC367224	36" W, 72" H, 24" D
SSC368018	36" W, 80" H, 18" D
SSC368024	36" W, 80" H, 24" D
SSC486018	48" W, 60" H, 18" D
SSC486024	48" W, 60" H, 24" D
SSC487218	48" W, 72" H, 18" D
SSC487224	48" W, 72" H, 24" D
SSC488018	48" W, 80" H, 18" D
SSC488024	48" W, 80" H, 24" D



SLOPED TOPS

ST2418	24" W, 18" D
ST2424	24" W, 24" D
ST3618	36" W, 18" D
ST3624	36" W, 24" D
ST4818	48" W, 18" D
ST4824	48" W, 24" D

FLAT TOPS

FT2418	24" W, 18" D
FT2424	24" W, 24" D
FT3618	36" W, 18" D
FT3624	36" W, 24" D
FT4818	48" W, 18" D
FT4824	48" W, 24" D

SIDE PANELS ***

SP6018	60" H, 18" D
SP6024	60" H, 24" D
SP7218	72" H, 18" D
SP7224	72" H, 24" D
SP8018	80" H, 18" D
SP8024	80" H, 24" D

BASES **

B24318	24" W, 3" H, 18" D
B24324	24" W, 3" H, 24" D
B241218	24" W, 12" H, 18" D
B241224	24" W, 12" H, 24" D
B36318	36" W, 3" H, 18" D
B36324	36" W, 3" H, 24" D
B361218	36" W, 12" H, 18" D
B361224	36" W, 12" H, 24" D
B48318	48" W, 3" H, 18" D
B48324	48" W, 3" H, 24" D
B481218	48" W, 12" H, 18" D
B481224	48" W, 12" H, 24" D

NOTES:

24" Wide cabinets have 1 door.

Wall mounted cabinets available in 24", 36" and 48" heights.

*** Side panels not required between cabinets that are connected.

** Order 60" high cabinets with 12" high bases. Order 72" and 80" high cabinets with 3" high bases.

* 72" High cabinets are special order. 60" And 80" high cabinets are standard and ship significantly faster.

Optional items model numbers

SSDR	Stainless steel door option	SAMH	Shelf accessory mounting holes*	DT2418	Drip tray, endoscope, for 24" W, 18" D cab.
LKDR	Lock, door			DT2424	Drip tray, endoscope, for 24" W, 24" D cab.
CC60	Cabinet connector, 60" H cabinets	BIN10318	Bin, storage, 10" W, 3" H, for 18" D cabinet *	DT3618	Drip tray, endoscope, for 36" W, 18" D cab.
CC72	Cabinet connector, 72" H cabinets	BIN10324	Bin, storage, 10" W, 3" H, for 24" D cabinet *	DT3624	Drip tray, endoscope, for 36" W, 24" D cab.
CC80	Cabinet connector, 80" H cabinets	BIN10618	Bin, storage, 10" W, 6" H, for 18" D cabinet *	DT4818	Drip tray, endoscope, for 48" W, 18" D cab.
		BIN10624	Bin, storage, 10" W, 6" H, for 24" D cabinet *	DT4824	Drip tray, endoscope, for 48" W, 24" D cab.
		BIN10918	Bin, storage, 10" W, 9" H, for 18" D cabinet *		
		BIN10924	Bin, storage, 10" W, 9" H, for 24" D cabinet *	GSKTDR	Rubber dust gasket, door
PTGD	Pass thru option, add glass doors to back			FSC60	Filler, side, cabinet, 60" H, 1" to 12" W
PTSD	Pass thru option, add SS doors to back	BIN20318	Bin, storage, 20" W, 3" H, for 18" D cabinet *	FSC72	Filler, side, cabinet, 72" H, 1" to 12" W
S2418	Shelf, additional, for 24" W, 18" D cabinet	BIN20324	Bin, storage, 20" W, 3" H, for 24" D cabinet *	FSC80	Filler, side, cabinet, 80" H, 1" to 12" W
S2424	Shelf, additional, for 24" W, 24" D cabinet	BIN20618	Bin, storage, 20" W, 6" H, for 18" D cabinet *	FSB3	Filler, side, base, 3" H, 1" to 12" W
S3618	Shelf, additional, for 36" W, 18" D cabinet	BIN20624	Bin, storage, 20" W, 6" H, for 24" D cabinet *	FSB12	Filler, side, base, 12" H, 1" to 12" W
S3624	Shelf, additional, for 36" W, 24" D cabinet	BIN20918	Bin, storage, 20" W, 9" H, for 18" D cabinet *	FSFT18	Filler, side, flat top, 18" D, 1" to 12" W
S4818	Shelf, additional, for 48" W, 18" D cabinet	BIN20924	Bin, storage, 20" W, 9" H, for 24" D cabinet *	FSFT24	Filler, side, flat top, 24" D, 1" to 12" W
S4824	Shelf, additional, for 48" W, 24" D cabinet	CR16	Catheter rack, slide out, 6 hooks, 16 1/2" D *	FSST18	Filler, side, slope top, 1" to 12" W, 18" D
SD318	Shelf divider, 3" H, for 18" D cabinet *			FSST24	Filler, side, slope top, 1" to 12" W, 24" D
SD324	Shelf divider, 3" H, for 24" D cabinet *	ST2460	Storage tracks, 6, for 24" W, 60" H cabinet	FTXX	Filler, top, X" W, X" H
SD618	Shelf divider, 6" H, for 18" D cabinet *	ST2472	Storage tracks, 6, for 24" W, 72" H cabinet		
SD624	Shelf divider, 6" H, for 24" D cabinet *	ST2480	Storage tracks, 6, for 24" W, 80" H cabinet		
SD918	Shelf divider, 9" H, for 18" D cabinet *	ST3660	Storage tracks, 8, for 36" W, 60" H cabinet		
SD924	Shelf divider, 9" H, for 24" D cabinet *	ST3672	Storage tracks, 8, for 36" W, 72" H cabinet		
		ST3680	Storage tracks, 8, for 36" W, 80" H cabinet		
SP2418	Shelf, pull out for 24" W, 18" D cabinet	ST4860	Storage tracks, 10, for 48" W, 60" H cabinet		
SP2424	Shelf, pull out for 24" W, 24" D cabinet	ST4872	Storage tracks, 10, for 48" W, 72" H cabinet		
SP3618	Shelf, pull out for 36" W, 18" D cabinet	ST4880	Storage tracks, 10, for 48" W, 80" H cabinet		
SP3624	Shelf, pull out for 36" W, 24" D cabinet				
SP4818	Shelf, pull out for 48" W, 18" D cabinet	UH6	Utility hook, 6" long		
SP4824	Shelf, pull out for 48" W, 24" D cabinet	CH6	Catheter hanger, 6" long		
		EH6	Endoscope hanger, 6" long		

* For each shelf you would like to accept accessories such as shelf dividers, bins or cath racks, order the SAMH option that adds holes to attach these accessories.

Specifications

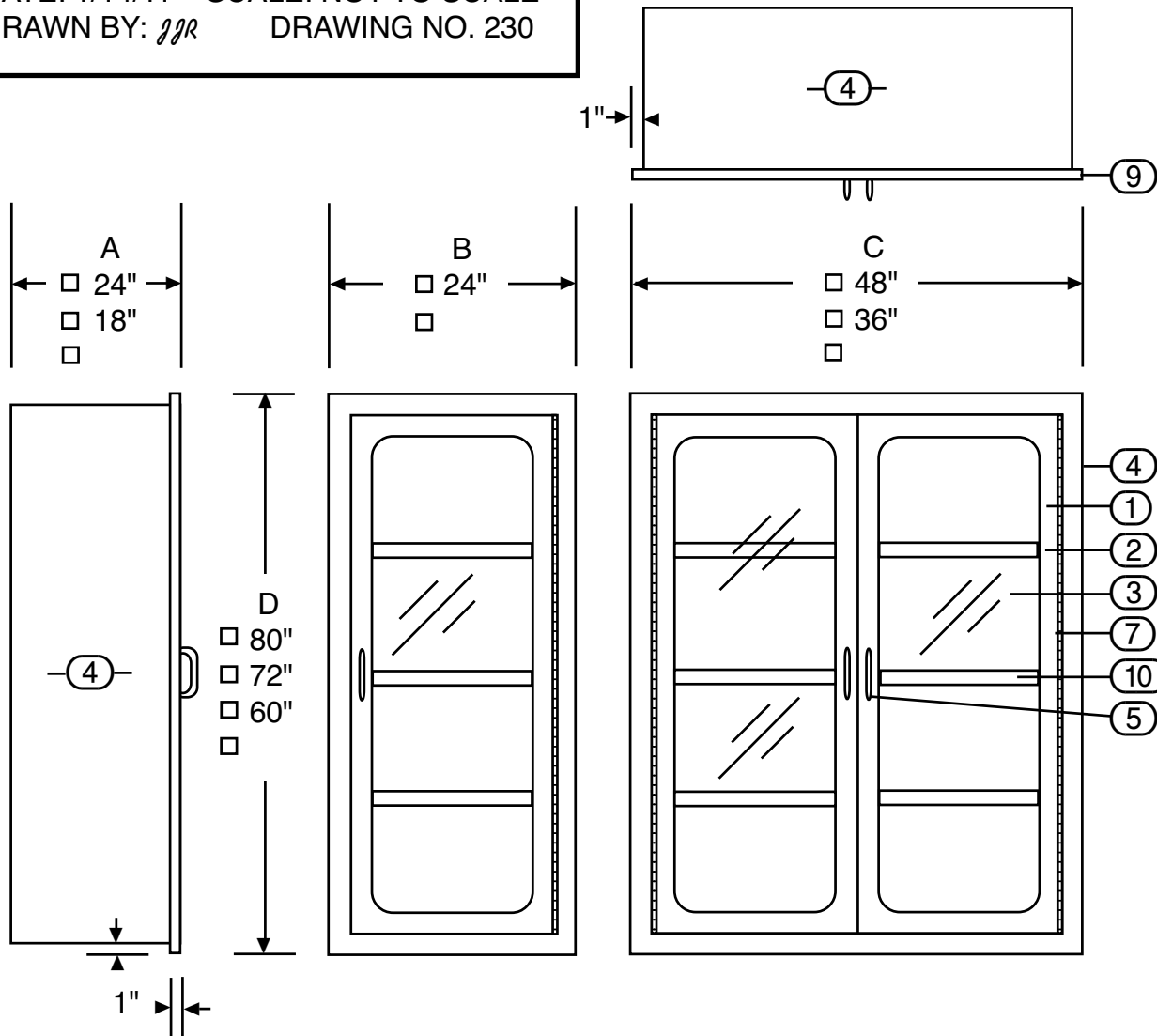
- | **CONSTRUCTION:**
Heavy gauge stainless steel, type 304, heli-arc welded and spot welded modular assembly. Reinforced corners. Smooth interior for ease of cleaning.
- | **FINISH:**
No. 4 stainless steel finish. Welds ground and polished smooth.
- | **HARDWARE:**
Full height piano door hinges, nylon roller door catches, solid stainless steel handles.
- | **GLASS:**
1/4" Thick tempered double strength safety glass.
- | **SHELVES:**
Height adjustable in 1/2" increments on flush, built-in ladders.
- | **INSTALLATION:**
Provided anchorage holes. Cabinet connectors between cabinets as needed.

General notes

- | **SHELVES:**
80" High cabinets come with 5 shelves. 72" High cabinets come with 4 shelves. 60" High cabinets come with 3 shelves.
- | **LOCKS:**
On multiple cabinet orders, locks are normally keyed alike. Locks can be keyed differently on request.
- | **SHIPPING:**
To prevent freight damage for surface mounted cabinets, cabinet, top, side panels and base are shipped in separate crates and assembled in the field.

SURGICAL STORAGE CABINET **RECESS MOUNTED** **MODEL SSC**

DATE: 1/14/11 SCALE: NOT TO SCALE
 DRAWN BY: *jjr* DRAWING NO. 230



- 1. DOOR, SOLID SS, DOUBLE WALL, SOUND INSULATED.
 - 2. DOOR, SINGLE GLAZED, DOUBLE WALL, 2" WIDE FRAME, SS.
 - 3. GLASS, DBL STRENGTH, TEMPERED, 1/4" THICK, REMOVABLE.
 - 4. STAINLESS, TYPE 304, # 4 FINISH.
 - 5. HANDLE, SOLID STAINLESS.
 - 6. FLUSH INTERIOR FACILITATING THOROUGH CLEANING.
 - 7. PIANO HINGE, FULL HEIGHT, SS.
 - 8. NYLON ROLLER DOOR CATCH, SPRING LOADED, NOT SHOWN.
 - 9. RECESSING FLANGE.
 - 10. SHELF, HEIGHT ADJUSTABLE IN 1/2" INCREMENTS, SS.
 - 11. 80" HIGH CABINET 5 SHELVES.
 - 12. 72" HIGH CABINET 4 SHELVES.
 - 13. 60" HIGH CABINET 3 SHELVES.
- SHELF QUANTITY ____.
- 11.
 □ 12.

NOTE: ONLY ITEMS WITH MARKED BOXES ARE INCLUDED.

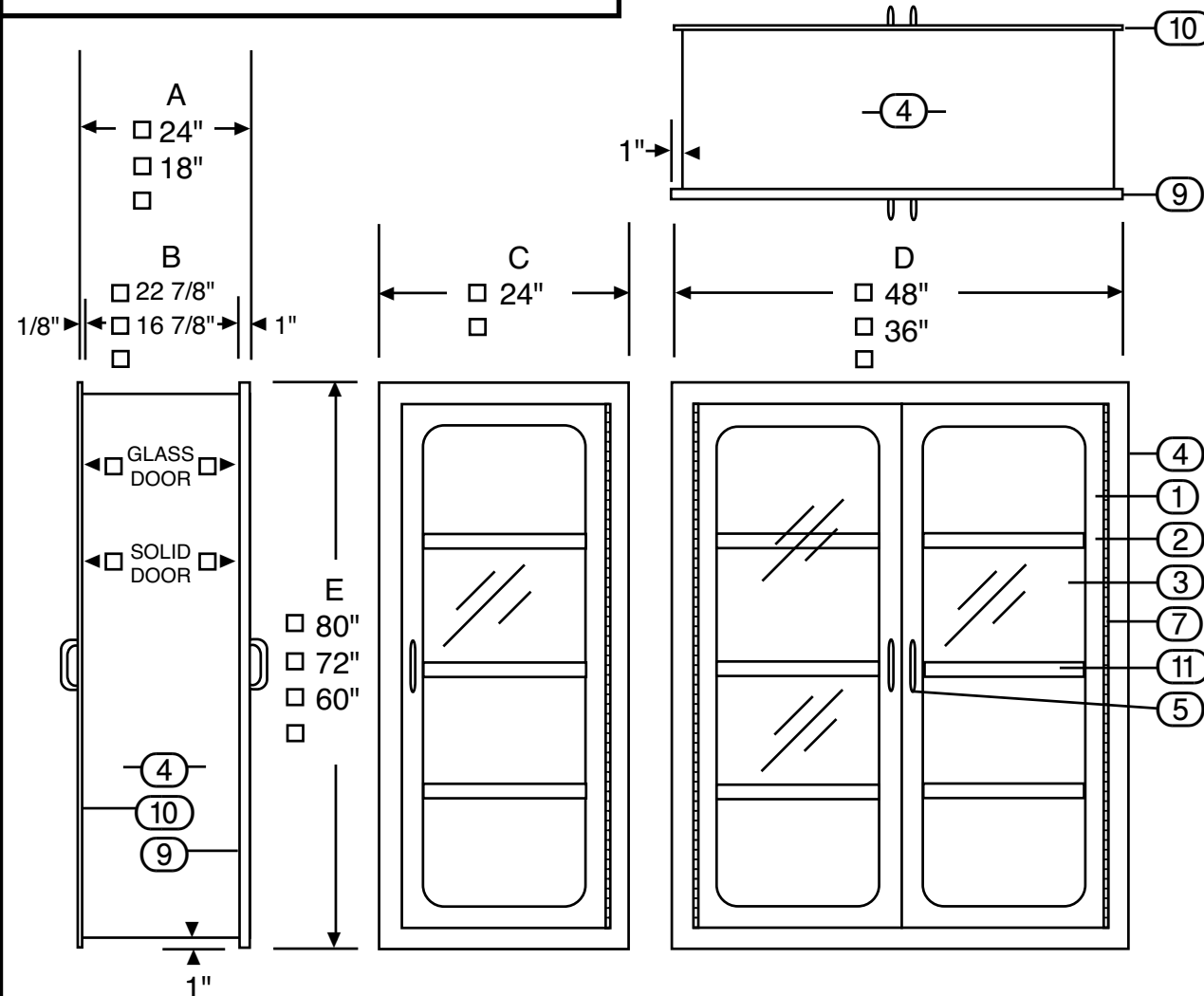
ALL DIMENSIONS ARE +/- 1/8".

WALL OPENING:
 WIDTH: TOTAL OF "B" OR "C" - 1 1/2".
 HEIGHT: "D" - 1 1/2".
 DEPTH: "A" - 3/4".

CARR

SURGICAL STORAGE CABINET **PASS THROUGH VERSION** **MODEL SSC**

DATE: 1/14/11 SCALE: NOT TO SCALE
 DRAWN BY: *jjr* DRAWING NO. 290



- ☐ 1. DOOR, SOLID SS, DOUBLE WALL, SOUND INSULATED.
- ☐ 2. DOOR, SINGLE GLAZED, DOUBLE WALL, 2" WIDE FRAME, SS.
- ☐ 3. GLASS, DBL STRENGTH, TEMPERED, 1/4" THICK, REMOVABLE.
- ☒ 4. STAINLESS, TYPE 304, # 4 FINISH.
- ☒ 5. HANDLE, SOLID STAINLESS STEEL.
- ☒ 6. FLUSH INTERIOR FACILITATING THOROUGH CLEANING.
- ☒ 7. PIANO HINGE, FULL HEIGHT, SS.
- ☒ 8. NYLON ROLLER DOOR CATCH, SPRING LOADED, NOT SHOWN.
- ☒ 9. RECESS FLANGE, SS, BUILT IN.
- ☒ 10. RECESS FLANGE, SS, REMOVABLE.
- ☒ 11. SHELF, HEIGHT ADJUSTABLE IN 1/2" INCREMENTS, SS.
 80" HIGH CABINET 5 SHELVES.
 72" HIGH CABINET 4 SHELVES.
 60" HIGH CABINET 3 SHELVES.
 SHELF QUANTITY ____.
- ☐ 12.
- ☐ 13.

NOTE: ONLY ITEMS WITH MARKED BOXES ARE INCLUDED.

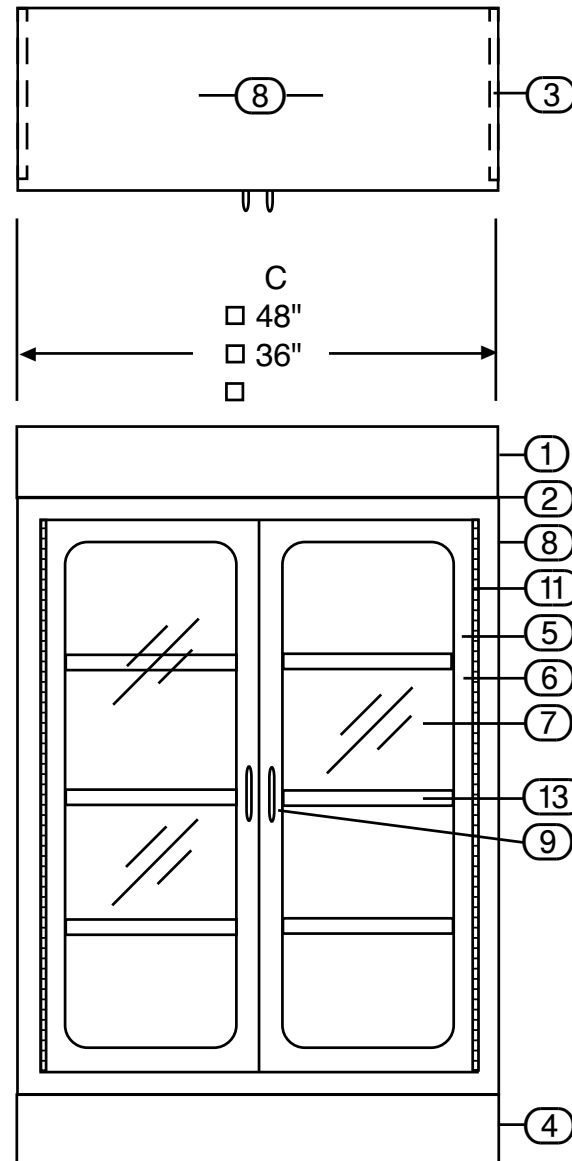
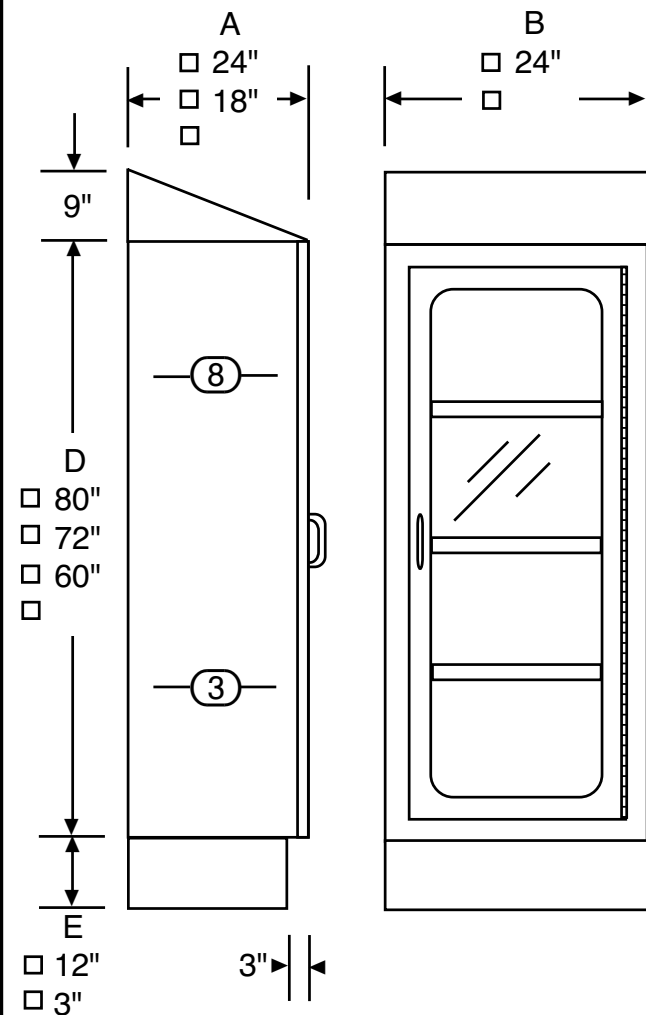
ALL DIMENSIONS ARE +- 1/8".

WALL OPENING:
 WIDTH: TOTAL OF "C" OR "D"-1 1/2".
 HEIGHT: "E" LESS 1 1/2".
 WALL DEPTH: "B"

CARR

SURGICAL STORAGE CABINET **SURFACE MOUNTED** **MODEL SSC**

DATE: 1/14/11 SCALE: NOT TO SCALE
 DRAWN BY: *jjr* DRAWING NO. 231



- ☐ 1. SLOPED TOP, SS.
- ☐ 2. FLAT TOP, SS.
- ☐ 3. SIDE PANEL, SS QTY ____.
- ☐ 4. BASE, SS.
- ☐ 5. DOOR, SOLID SS, DOUBLE WALL, SOUND INSULATED.
- ☐ 6. DOOR, SINGLE GLAZED, DOUBLE WALL, 2" WIDE FRAME, SS.
- ☐ 7. GLASS, DBL STRENGTH, TEMPERED, 1/4" THICK, REMOVABLE.
- ☒ 8. STAINLESS, TYPE 304, #4 FINISH.
- ☒ 9. HANDLE, SOLID STAINLESS.
- ☒ 10. FLUSH INTERIOR FACILITATING THOROUGH CLEANING.
- ☒ 11. PIANO HINGE, FULL HEIGHT, SS.
- ☒ 12. NYLON ROLLER DOOR CATCH, SPRING LOADED, NOT SHOWN.
- ☒ 13. SHELF, HEIGHT ADJUSTABLE IN 1/2" INCREMENTS, SS.
 80" HIGH CABINET 5 SHELVES.
 72" HIGH CABINET 4 SHELVES
 60" HIGH CABINET 3 SHELVES.
 SHELF QUANTITY ____.
- ☐ 14.
- ☐ 15.

NOTE: ONLY ITEMS WITH MARKED BOXES ARE INCLUDED.

ALL DIMENSIONS ARE +- 1/8".

CARR



Carr Surgical Consoles - Installation, Operation And Maintenance

Page 1	Installation Preparation
Page 2	Recess Mounted Cabinet Installation
Page 3	Surface Mounted Cabinet Installation
Page 4	Pass Through Cabinet Installation
Page 5	Operation And Maintenance

Manual Number 338, Revised 1/10

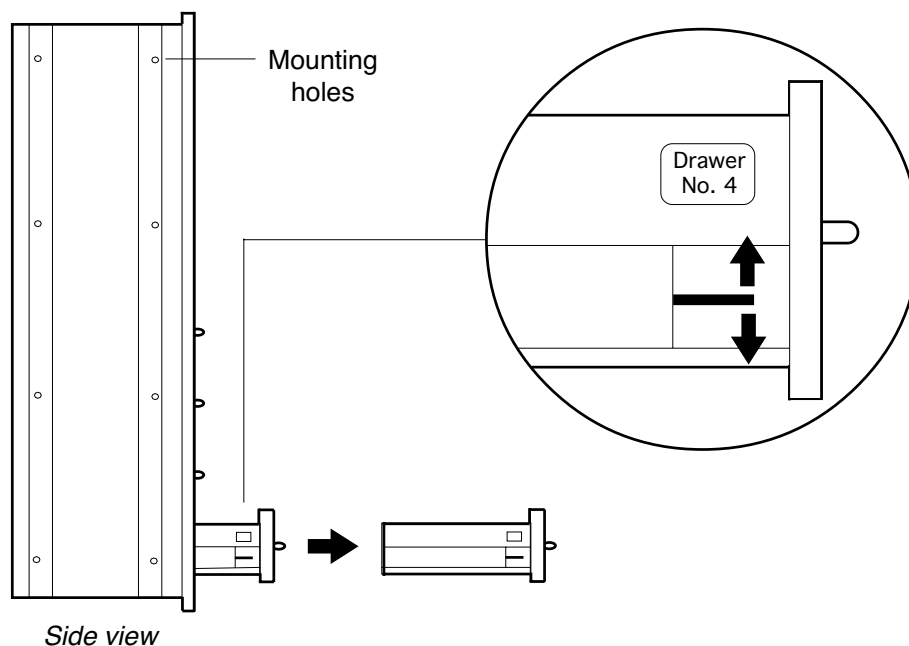
Carr Surgical Consoles - Installation Preparation

Manual No. 338 Revised 1/10

Remove drawers to access mounting holes.

If cabinets have drawers, remove them to access mounting holes. Toggle latches as shown to release.

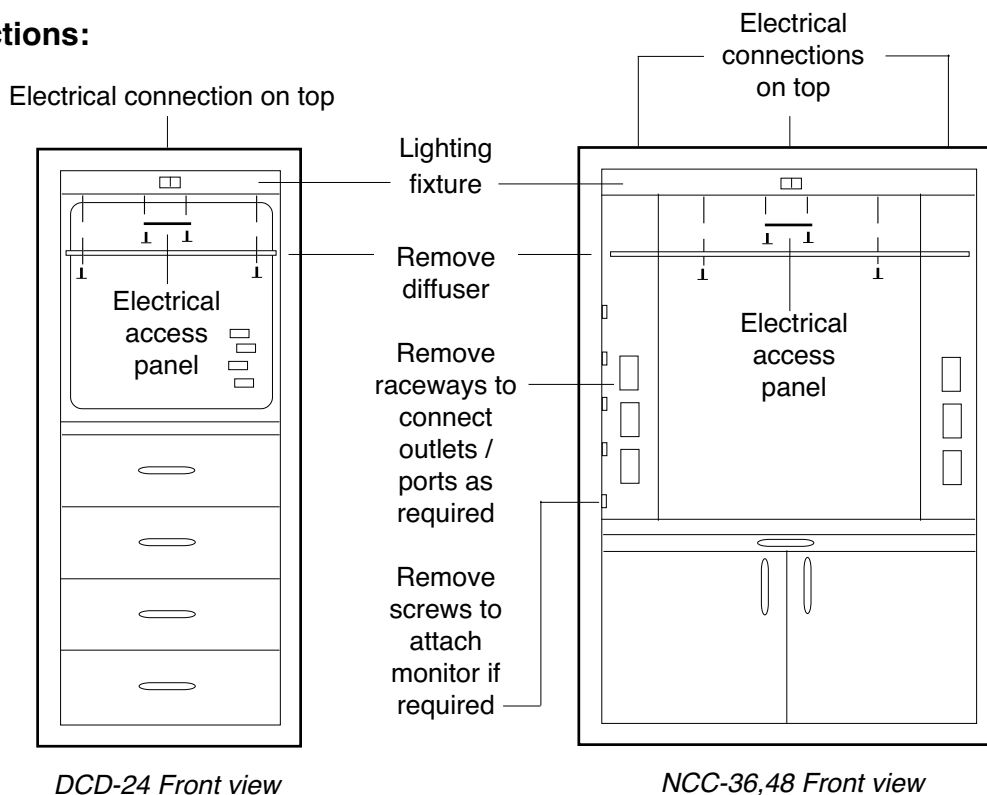
To insure correct alignment, drawers should be replaced to their original position by matching the numbers on the inside of the cabinet body to the numbers on the side of the drawers.



Make electrical connections:

Some cabinets require electrical connections. Connect and ground electrical wires in conformance to local codes using a qualified electrician prior to placing cabinet in the wall.

Final connections can be made after installation by opening the electrical access panels as shown.

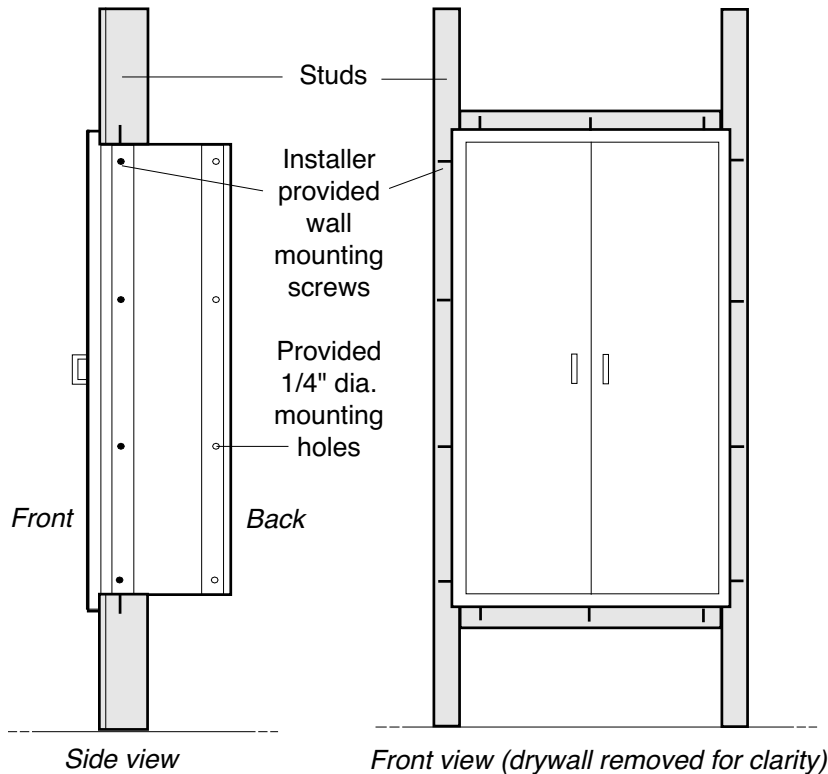


CARR

Carr Surgical Consoles - Recess Mounted Cabinet Installation

Manual No. 338 Revised 1/10

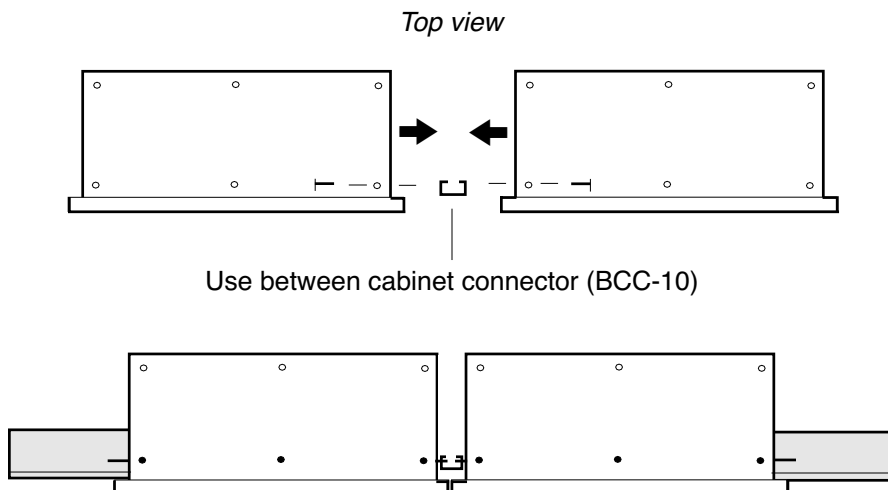
Cut wall opening, place cabinet and secure:



General notes:

1. Check local codes before installation. Seismic calculations available on request.
2. 1/4" Dia. mounting holes provided in cabinet. Wall mounting screws not supplied. Use screws suitable for wall material. All other required screws and nuts provided.
3. Wall opening width is the front width of the cabinet(s), less 1 1/2".
4. Wall opening height is cabinet front height less 1 1/2".
5. Wall opening depth is cabinet side less 3/4"
6. Cut wall opening. Frame with stud material, making sure cabinet mounting holes align with studs as shown. Check opening is square.
7. Attach between cabinet connector to one cabinet if multiple cabinet installation.
8. Slide cabinets into wall. Do not lift cabinet by door handles or front recess flange as this may cause damage.
9. Install mounting screws into provided holes. Do not over torque mounting screws as this may cause damage. Hand torque only.
10. Install remaining screws for cabinet connectors, if any.
11. Check cabinet is installed square in the wall to insure proper door movement. Shim as required.

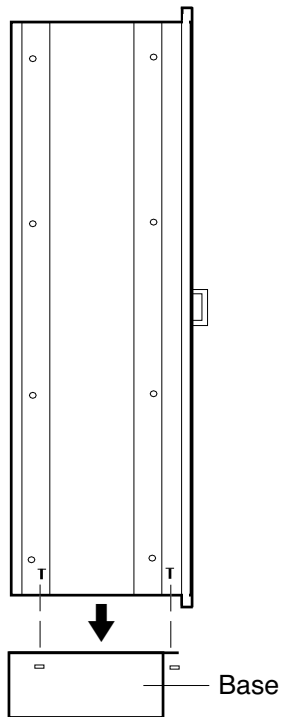
For multiple cabinet installation:



Carr Surgical Consoles - Surface Mounted Cabinet Installation

Manual No. 338 Revised 1/10

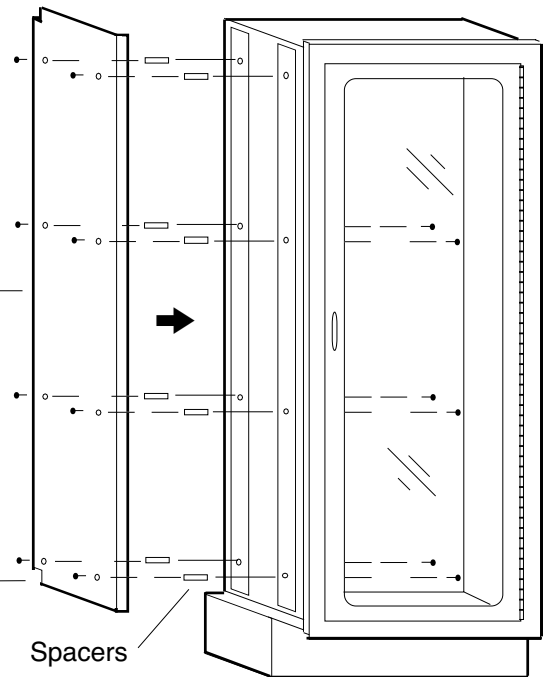
1. Secure base:



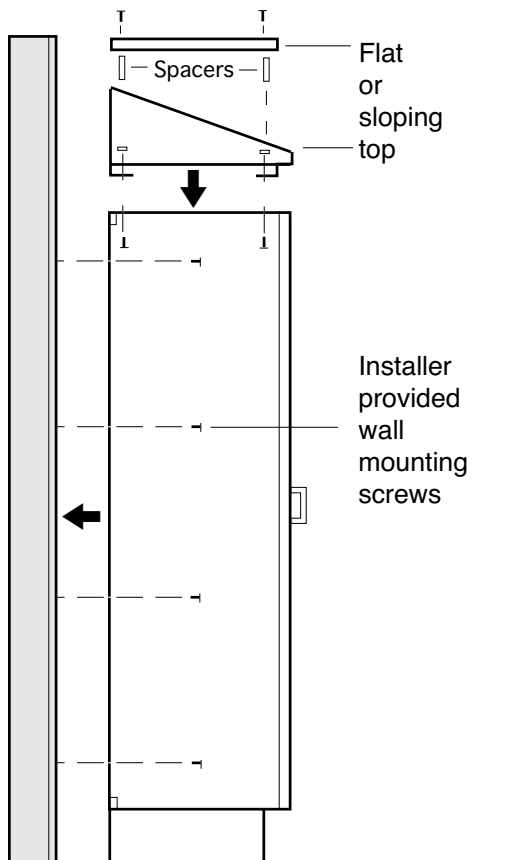
2. Secure end covers as required:

Place end cover with spacers on side of cabinet and loosely attach inside screws. Loosen outside screws and perfect alignment, eliminating any gaps. Tighten screws. End covers not req'd between cabinets.

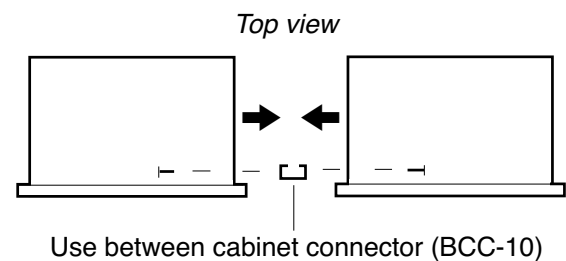
Notches go in back



3. Secure top. Secure cab. to wall:



For multiple cabinet installation:



General notes:

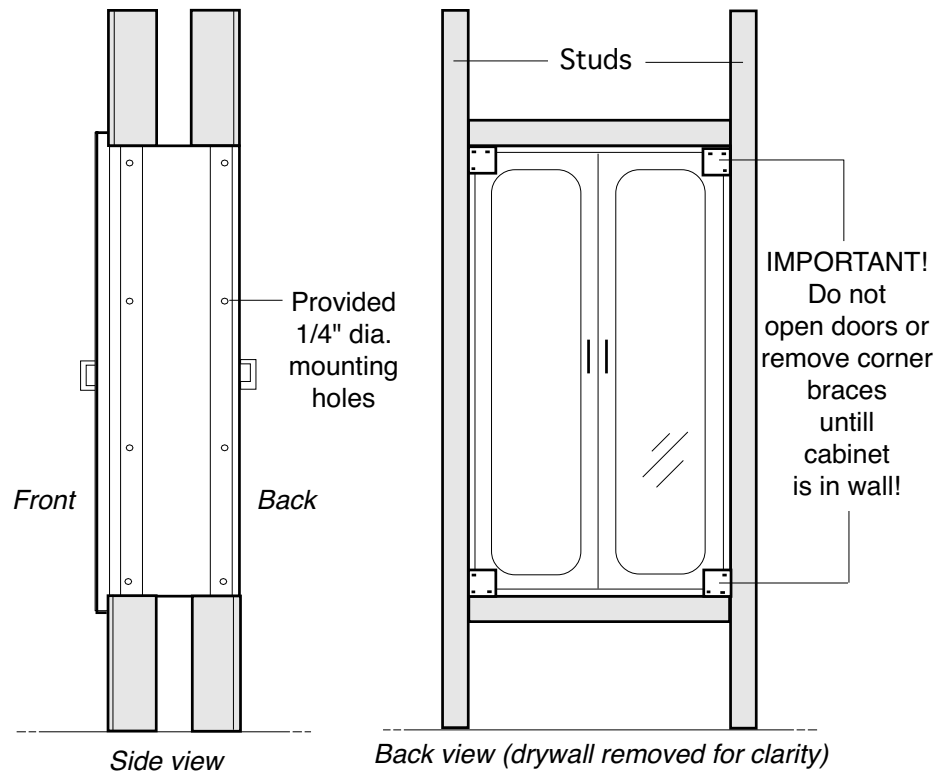
1. Check local codes before beginning installation. Seismic calculations available on request.
2. 1/4" Dia. mounting holes are provided. Wall mounting screws not supplied, use screws suitable for wall material. All other required screws and nuts provided.
3. Do not lift cabinet by door handles or front flange as this may cause damage.
4. Be sure cabinet is installed square to insure proper door movement.
5. Do not over torque mounting screws as this may damage the cabinet. Hand torque only.

CARR

Carr Surgical Consoles - Pass Through Cabinet Installation

Manual No. 338 Revised 1/10

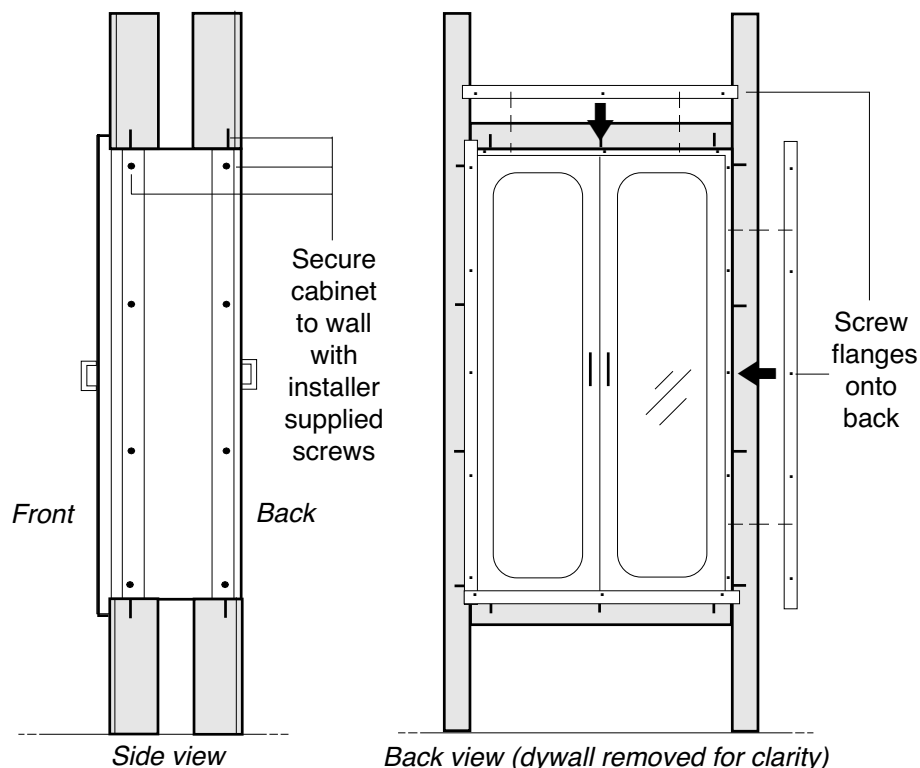
1. Cut wall opening and place cabinet:



General notes:

1. Check local codes before installation. Seismic calculations available on request.
2. 1/4" Dia. mounting holes provided in cabinet. Wall mounting screws not supplied. Use screws suitable for wall material. All other required screws and nuts provided.
3. Wall opening width is the front width of the cabinet(s), less 1 1/2".
4. Wall opening height is cabinet front height less 1 1/2".
5. Wall opening depth is cabinet side less 3/4"
6. Cut wall opening. Frame with stud material, making sure cabinet mounting holes align with studs as shown. Check opening is square.
7. Attach between cabinet connector to one cabinet if multiple cabinet installation.
8. Slide cabinets into wall. Do not lift cabinet by door handles or front recess flange as this may cause damage.
9. Install mounting screws into provided holes. Do not over torque mounting screws as this may cause damage. Hand torque only.
10. Install remaining screws for cabinet connectors, if any.
11. Check cabinet is installed square in the wall to insure proper door movement. Shim as required.

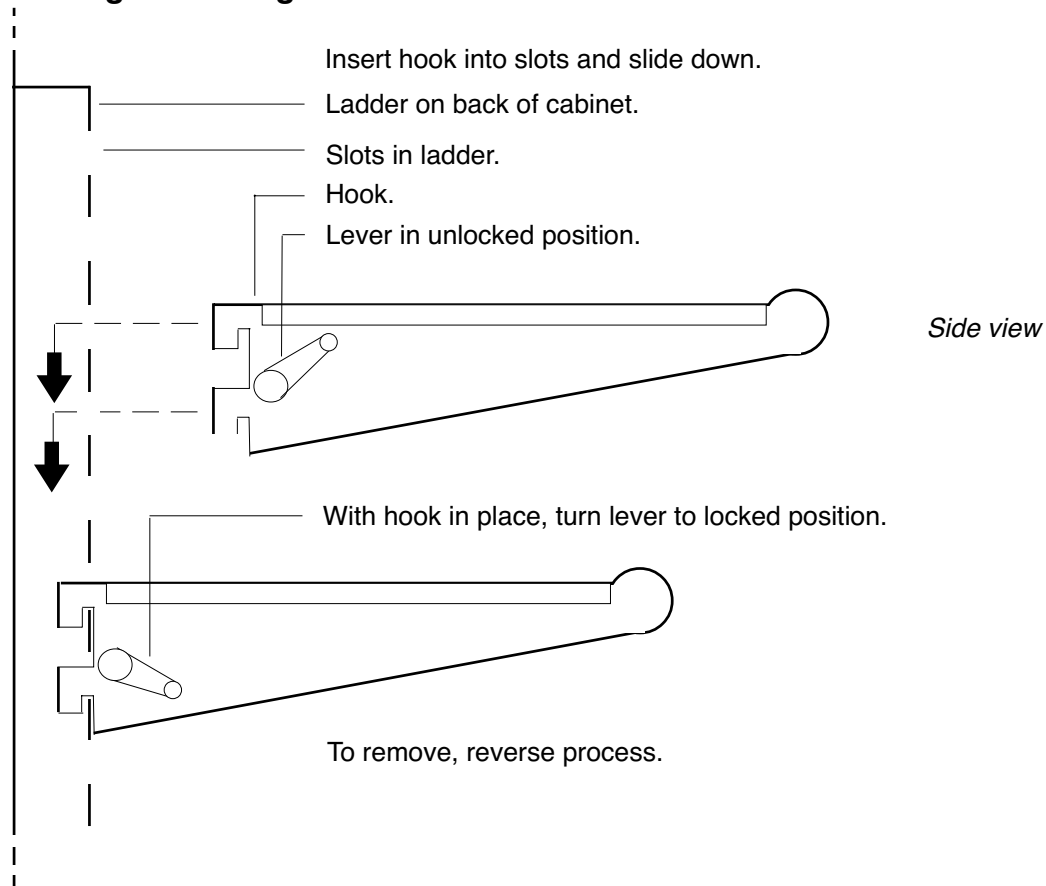
2. Secure cabinet to wall, attach flanges:



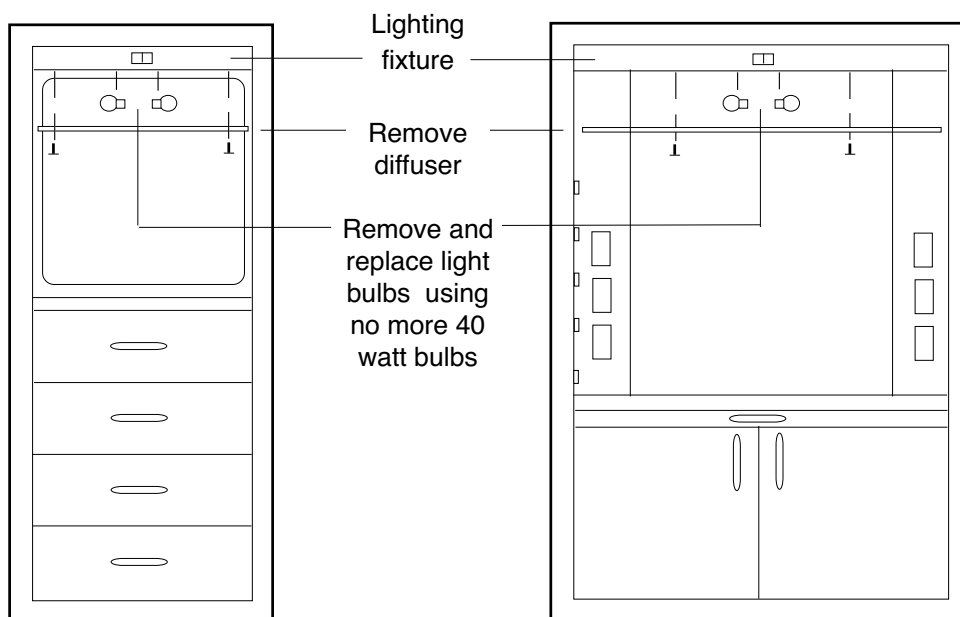
Carr Surgical Consoles - Operation And Maintenance

Manual No. 338 Revised 1/10

Placing / removing hooks on STA cabinets:



Replacing light bulbs:



DCD-24 Front view

NCC-36,48 Front view

Cleaning:

Clean unit with mild detergent, rubbing with the grain, NOT in a circular motion as this will damage the finish. Leave a light coat of mineral oil on the surface.

CARR