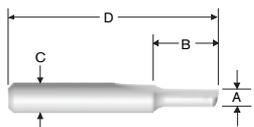


## High-Speed Steel Single-Flute Straight Bits

Designed for roughing operations where high production feed rates are essential. Optimum chip clearance and specially designed tip allows for fast plunge cutting.



Item #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length	Quantity
85091	1/16"	1/8"	1/4"	1-3/8"	1
85092	1/8"	5/16"	1/4"	1-1/2"	1
85152	1/8"	5/8"	1/4"	1-31/32"	1
85152B100*	1/8"	5/8"	1/4"	1-31/32"	100
85094	3/16"	7/16"	1/4"	1-17/32"	1
85153	3/16"	3/4"	1/4"	2-1/32"	1
85153B100*	3/16"	3/4"	1/4"	2-1/32"	100
85093	5/32"	1/2"	1/4"	2"	1
85154	1/4"	1"	1/4"	2-1/4"	1

\* Bulk item