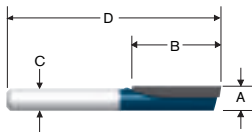


# Carbide-Tipped Single-Flute Straight Bits

Micrograin bits designed for roughing operations where high production feed rates are essential. Optimum chip clearance and specially designed tip allows for fast plunge cutting.



Item #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length
85279M	3/16"	7/16"	1/4"	2"
84206M	1/4"	3/4"	1/4"	2"
85404M	1/4"	3/4"	1/2"	2-1/2"
85410M	1/4"	1"	1/4"	2-1/4"
85412M	9/32"	3/4"	1/4"	2"
85263M	3/8"	1"	3/8"	2-1/2"
85419M	3/8"	1-1/4"	3/8"	2-7/8"
85409M	3/8"	1"	1/2"	2-3/4"
85425M	1/2"	3/4"	1/2"	2-3/8"
85426M	1/2"	1-1/4"	1/2"	3-1/8"
85402M	1/2"	1-1/2"	1/2"	3-1/8"
85264M	1/2"	2"	1/2"	4-1/4"