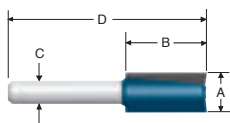


Carbide-Tipped Double-Flute Straight Bits

Micrograin bits designed to give excellent smoothness of cut and balanced cutting with minimal vibration. Positive hook angles cut efficiently while specially designed tips provide fast plunge cutting. Strong webbing and heavy cutter backing extend bit life.



	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length
85221M	1/4"	5/8"	1/4"	2"
85250M	1/4"	7/8"	1/4"	2-1/8"
85460M*	1/4"	3/4"	1/2"	2-1/2"
85613M*	1/4"	1"	1/4"	2-1/4"
85459M*	1/4"	1"	1/4"	2-7/8"
85223M	9/32"	1"	1/4"	2-1/4"
85274M	5/16"	3/4"	1/2"	2-1/2"
85224M	5/16"	1"	1/4"	2-1/4"
85253M	5/16"	1"	1/2"	2-3/4"
85277M	3/8"	3/4"	1/2"	2-1/2"
85225M	3/8"	1"	1/4"	2-1/4"
85241M	3/8"	1"	1/2"	2-3/4"
85276M	3/8"	1"	3/8"	2-1/2"
84207M	3/8"	1-1/4"	1/2"	3"
85228M	3/8"	1-1/4"	3/8"	3-3/8"
85254M	13/32"	3/4"	1/2"	2-1/2"
85226M	7/16"	1"	1/4"	2-1/8"
85255M	7/16"	1-1/4"	1/2"	3"
85227M	1/2"	1"	1/4"	2-1/4"
85427M	1/2"	1"	1/2"	2-5/8"
84209M	1/2"	1"	3/8"	2-1/2"
84210M	1/2"	1-1/4"	1/2"	2-7/8"
85242M	1/2"	1-1/2"	1/2"	3-1/8"
85256M	1/2"	1-1/2"	1/2"	4-1/4"
85251M	1/2"	2"	1/2"	4-1/4"
85252M*	1/2"	2-1/2"	1/2"	4-1/2"
85257M	17/32"	1-1/4"	1/2"	2-7/8"
85258M	9/16"	1-1/4"	1/2"	2-7/8"
85229M	9/16"	3/4"	1/4"	2-1/8"
85230M	5/8"	3/4"	1/4"	2"
85454M	5/8"	1-1/4"	1/2"	2-7/8"
85259M	21/32"	1-1/4"	1/2"	2-7/8"
85260M	11/16"	1-1/4"	1/2"	2-7/8"
85232M	3/4"	3/4"	1/4"	2"
85265M	3/4"	1-1/4"	1/2"	2-7/8"
85222M	3/4"	2"	3/4"	4"
82086M	3/4"	1-1/2"	1/2"	3-1/8"
85272M	3/4"	2"	1/2"	3-5/8"
82085M	3/4"	2-1/2"	3/4"	4-1/2"
85273M	25/32"	1-1/4"	1/2"	2-7/8"
85262M	13/16"	3/4"	1/4"	2"
85457M	13/16"	1-1/4"	1/2"	2-7/8"
85458M	7/8"	1-1/4"	1/2"	2-7/8"
85243M	1"	1-1/4"	1/2"	2-7/8"
85235M	1-1/16"	1-1/4"	1/2"	2-7/8"
85465M	1-1/8"	1-1/4"	1/2"	2-7/8"
85466M	1-1/4"	1-1/4"	1/2"	2-7/8"
85469M	1-1/2"	1-1/4"	1/2"	2-7/8"

*Not guaranteed against breakage due to extreme length