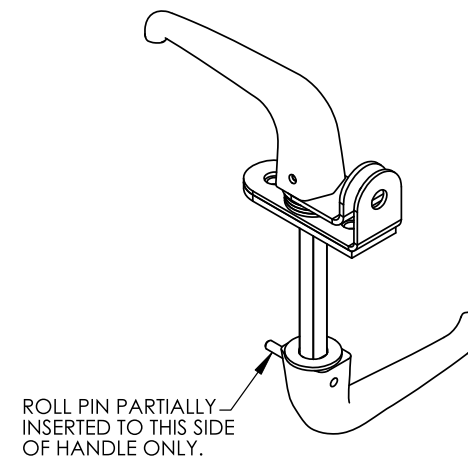
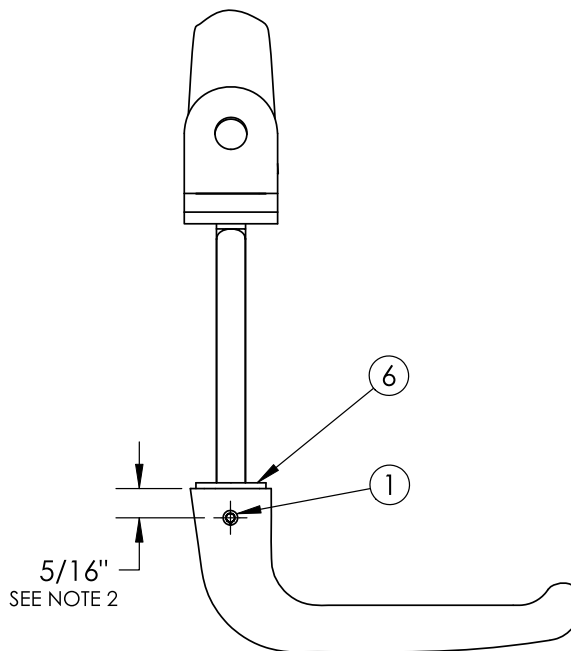
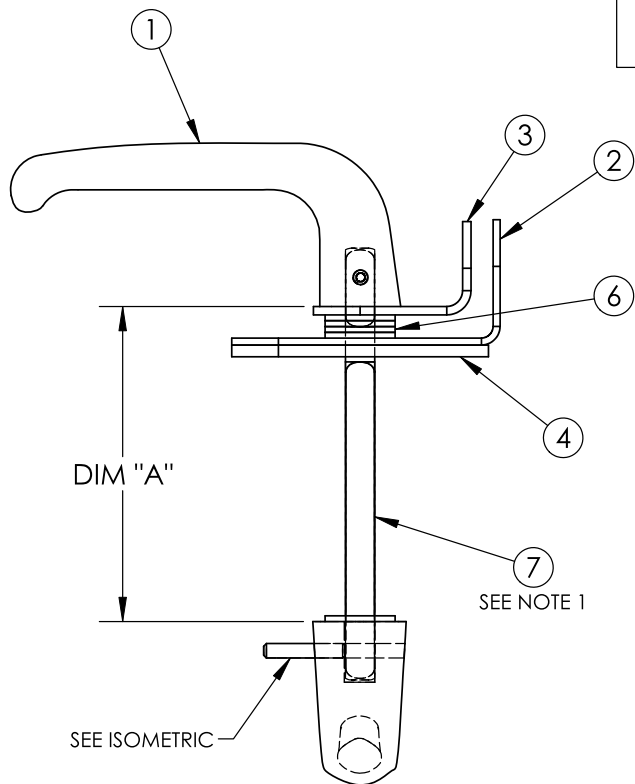


ITEM NO.	PART NO.	DESCRIPTION	SD709SS	SD709-ESS	SD709-2SS	SD709-E2S
1	SD112/316	HANDLE-DIE CAST RS 316SS	2	2	2	2
2	SD24S6	HASP-PADLOCK COVER 316SS	1	1	1	1
3	SD25S6	HASP-PADLOCK COVER 316SS	1	1	1	1
4	SD30	GASKET-COVER HASP	1	1	1	1
5	SD26SS	PIN-RS HANDLE LOCK SS	2	2	2	2
6	SD29SS	WASHER-FLAT .446 ID X .750 OD X .062 18-8SS	5	5	5	5
7	SD31SS	LOCK-SHAFT 5/16" SQ X 4 5/8" 304SS	1	-	-	-
	SD31-1SS	LOCK-SHAFT 5/16" SQ X 5 5/8" 304SS	-	1	-	-
	SD62SS	LOCK-SHAFT 5/16" SQ X 4 15/16" 304SS	-	-	1	-
	SD62-1SS	LOCK-SHAFT 5/16" SQ X 5 15/16" 304SS	-	-	-	1



ROLL PIN PARTIALLY
INSERTED TO THIS SIDE
OF HANDLE ONLY.

NOTES:

- ITEM 7 (LOCK SHAFT) VARIES BETWEEN DIFFERENT LOCK & COVER CONFIGURATIONS
- DRILL SHAFT $\varnothing .156 \pm .002$, INSERT PIN PARTIALLY

PART NO.	DESCRIPTION	DIM "A"	LOCK SHAFT LENGTH
SD709SS	S/S HANDLE ASSEMBLY - RS	3 3/8"	4 5/8"
SD709-ESS	S/S HANDLE ASSEMBLY - RS, 2" COVER	4 3/8"	5 5/8"
SD709-2SS	S/S HANDLE ASSEMBLY - RS, 2 POINT LOCK	3 11/16"	4 15/16"
SD709-E2S	S/S HANDLE ASSEMBLY - RS, 2" COVER, 2 POINT LOCK	4 11/16"	5 15/16"

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UNLESS OTHERWISE SPECIFIED:
REMOVE ALL BURRS & SHARP CORNERS
DIMENSION TOLERANCES
X.XXX +/- .010
X.XX +/- .015
X.X +/- .030
ANGLES +/- 2°
FRACTIONS +/- 1/32

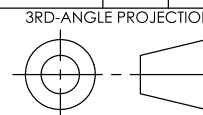
INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

NAME/# DATE
DRAWN DJC 06/09/11
ORG. AUTHOR DJC
ORG. ECR 29378 06/09/11
Q.A.



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DATE: 07/21/2011

APPROVED BY: A.T.R.

Bilco

Manufacturers of Doors for Special Services
THE BILCO COMPANY
New Haven, Connecticut 06505

TITLE:
HANDLE ASSEMBLY-RS _

SIZE DWG. NO. REV
A SD709_ **A**
SCALE: 1:2 WEIGHT: SHEET 2 OF 2