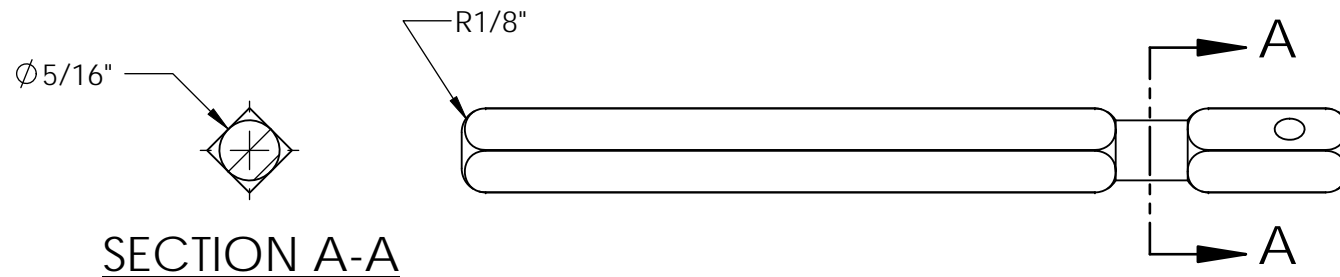
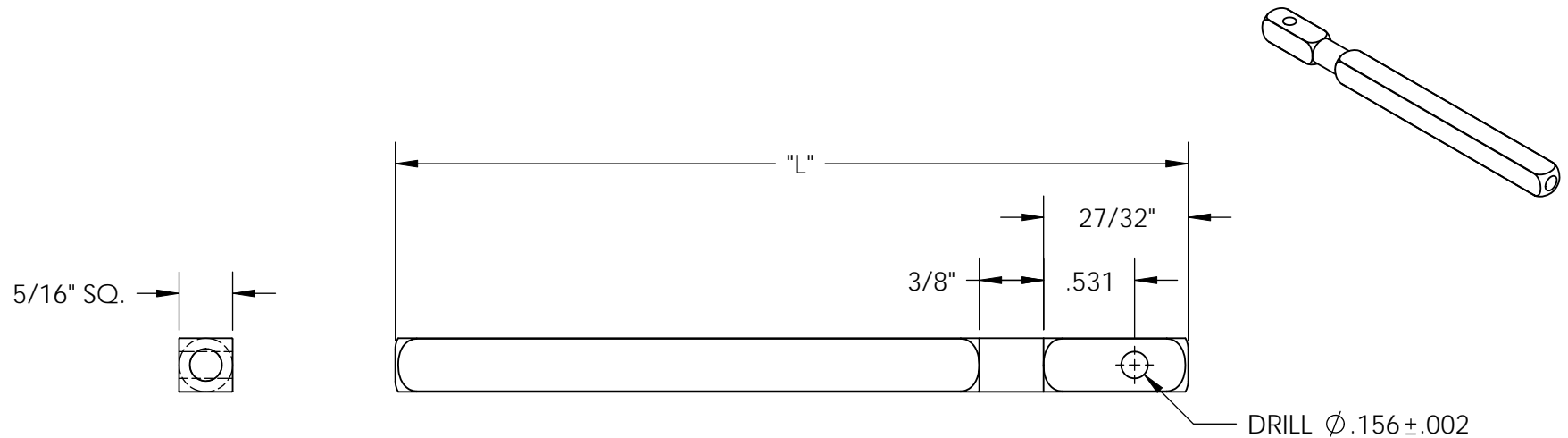


| PART NO. | DESCRIPTION | MATERIAL | "L" |
|----------|--|---------------------|--------|
| SD31 | LOCK-SHAFT 5/16" SQ X 4 5/8" ZINC PLATED | C12L14 STEEL | 4 5/8" |
| SD31SS | LOCK-SHAFT 5/16" SQ X 4 5/8" 304SS | 304 STAINLESS STEEL | 4 5/8" |
| SD31-1 | LOCK-SHAFT 5/16" SQ X 5 5/8" ZINC PLATED | C12L14 STEEL | 5 5/8" |
| SD31-1SS | LOCK-SHAFT 5/16" SQ X 5 5/8" 304SS | 304 STAINLESS STEEL | 5 5/8" |



**RELEASED TO
MANUFACTURING**
DATE: 12/01/2011
APPROVED BY: D.J.C.

| | | | | |
|------|-------------------------------------|-------|-----|----------|
| F | CHANGED ALLOY TO C12L14 | 30064 | ATR | 12/01/11 |
| E | ADDED MATERIAL COLUMN & SECTION A-A | 28607 | ATR | 09/02/10 |
| D | ADDED .156 DRILL HOLE | 24842 | ATR | 06/17/08 |
| C | RECREATED IN SOLIDWORKS | 19171 | PRC | 03/17/05 |
| B | CONSOLODATED (TABULATED) DRAWING | 10370 | TJ | 09/13/01 |
| A | 27/32" WAS 25/32" | 2389 | JLL | 01/26/94 |
| REV. | DESCRIPTION | ECR | BY | DATE |

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|--------------------------------------|--------|----------|---|--------------|--------------|
| UNLESS OTHERWISE SPECIFIED: | NAME/# | DATE | Bilco Manufacturers of Doors for Special Services THE BILCO COMPANY New Haven, Connecticut 06505 | | |
| DRAWN | PRC | 03/16/05 | | | |
| ORG. AUTHOR | TFH | | | | |
| ORG. ECR | | 03/23/90 | | | |
| INTERPRET GEOMETRIC TOLERANCING PER: | Q.A. | | TITLE: LOCK-SHAFT 5/16" SQ_ | | |
| MATERIAL | | | | | |
| FINISH | | | 3RD-ANGLE PROJECTION | | |
| DO NOT SCALE DRAWING | | | | | |
| | | | SIZE | DWG. NO. | REV |
| | | | A | SD31_ | F |
| | | | SCALE: 1:1 | WEIGHT: | SHEET 1 OF 1 |