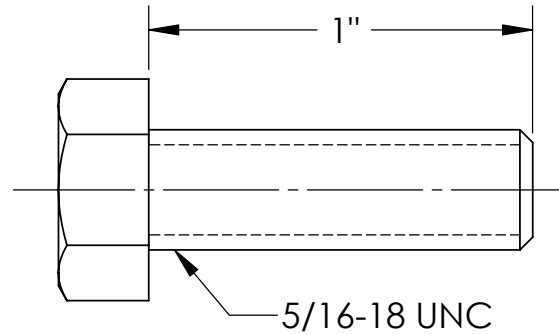
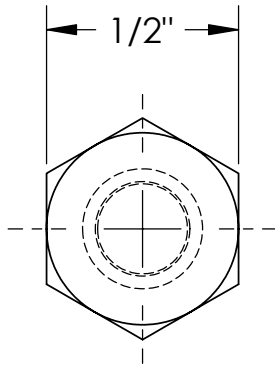
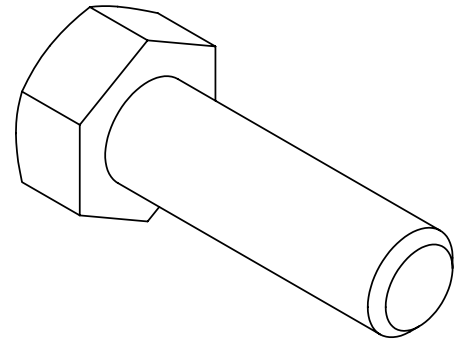




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MANUFACTURING

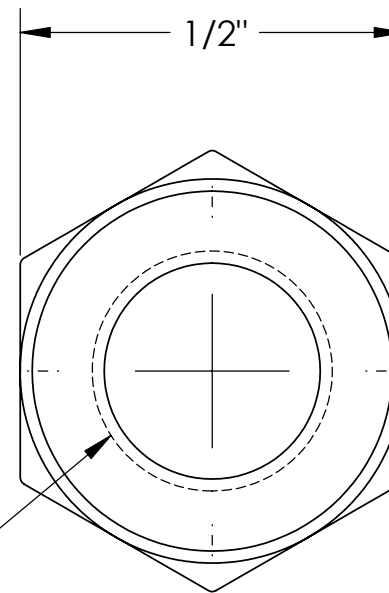
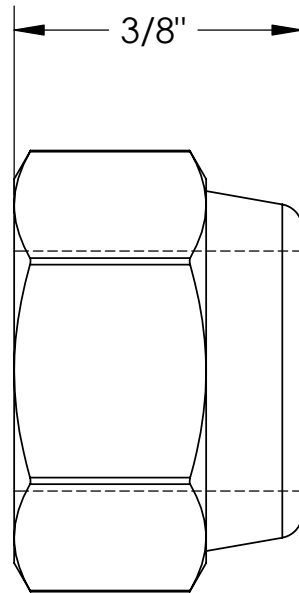
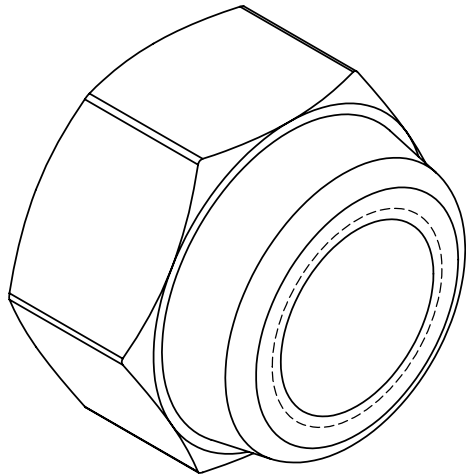
DATE: **07/05/2005**

APPROVED BY: **M.A.**

B	RECREATED IN SOLIDWORKS	19.649	LAP	06/30/05
REV.	DESCRIPTION	ECR	BY	DATE
REVISIONS				

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UNLESS OTHERWISE SPECIFIED:		NAME/#	DATE	 THE BILCO COMPANY Manufacturers of Doors for Special Services New Haven, Connecticut 06505	
UNLESS OTHERWISE SPECIFIED REMOVE ALL BURRS & SHARP CORNERS DIMENSION TOLERANCES x.xxx +/- .010 x.xx +/- .015 xx +/- .030 ANGLES +/- .2° FRACTIONS +/- 1/16		DRAWN	LAP	06/30/05	TITLE: SCREW-HHCS 5/16"-18 x 1" 316SS
		ORG. AUTHOR	LAP		
		ORG. ECR		06/30/05	
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.			SIZE DWG. NO. REV A SD272/316 B SCALE: 2:1 WEIGHT: SHEET 1 OF 1
MATERIAL 316 STAINLESS STEEL		COMMENTS:			
FINISH					
DO NOT SCALE DRAWING					

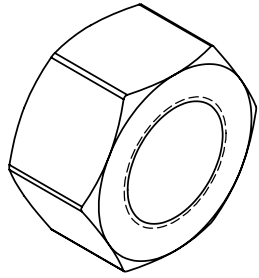


5/16-18 UNC

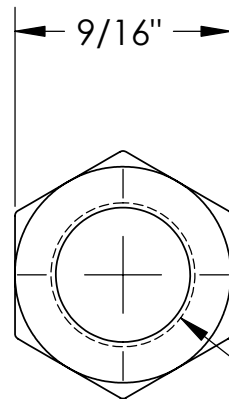
					UNLESS OTHERWISE SPECIFIED:		NAME/#	DATE	 THE BILCO COMPANY Manufacturers of Doors for Special Services New Haven, Connecticut 06505	
					UNLESS OTHERWISE SPECIFIED REMOVE ALL BURRS & SHARP CORNERS DIMENSION TOLERANCES x.xxx +/- .010 x.xx +/- .015 xx +/- .030 ANGLES +/- .2° FRACTIONS +/- 1/16		DRAWN	PRC	05-04-05	TITLE: NUT - NYL INSERT 5/16"-18 316SS
					INTERPRET GEOMETRIC TOLERANCING PER:		ORG. AUTHOR			
					MATERIAL 316SS		ORG. ECR			
					FINISH -		Q.A.			
					DO NOT SCALE DRAWING		COMMENTS:			
							SIZE DWG. NO.		REV	
							A SD273/316		B	
							SCALE: 4:1		WEIGHT:	
									SHEET 1 OF 1	

B	RECREATED IN SOLIDWORKS	19.541	PRC	05-04-05
REV.	DESCRIPTION	ECR	BY	DATE
REVISIONS				
5				
4				
3				
2				
1				

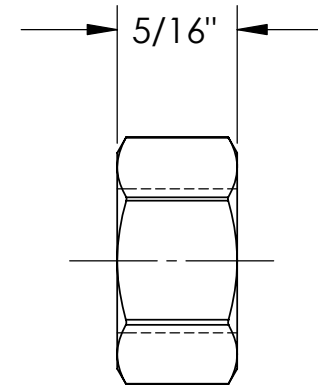
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PART NUMBER	DESCRIPTION
SD185-Y	NUT-HEX LOCK 3/8"-16 YELLOW CHRMT
SD185/316	NUT-HEX LOCK 3/8"-16 316SS



3/8-16 UNC



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MANUFACTURING

DATE: 06/23/2005

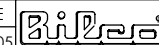
APPROVED BY: M.A.

B	RECREATED IN SOLIDWORKS	19.171	PRC	04-06-05
A	REDRAWN IN ME10	14514	JVO	04-04-03
REV.	DESCRIPTION	ECR	BY	DATE

REVISIONS

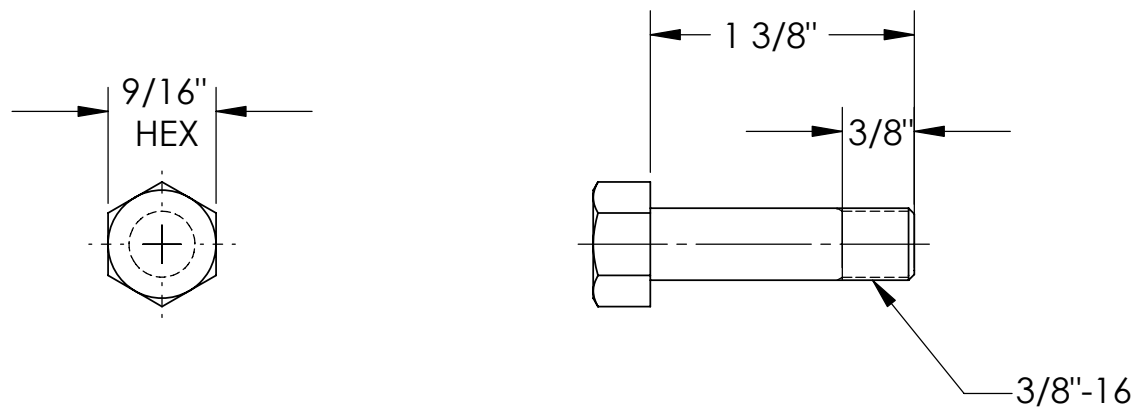
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Manufacturers of Doors for Special Services
THE BILCO COMPANY
New Haven, Connecticut 06505

PART NO	DESCRIPTION
SD234	3/8"-16 X 1 3/8" STEEL ZINC PLATED
SD234/316	3/8"-16 X 1 3/8" 316 STAINLESS STEEL



**RELEASED TO
MANUFACTURING**
DATE: **12/14/2006**
APPROVED BY: **W.E.B.**

E	RECREATED IN SOLIDWORKS; REVISED TOLERANCE BLOCK	22210	DMP	12-14-06
D	ADDED SD234	11054	DJC	01-18-02
C	MAT. WAS SS TYPE 18-8, PART WAS STD234SS		RL/SS	03-24-86
B	ADDED PART # STD234SS, NAME WAS SPRING HOUSING BOLT		MK/SS	10-03-84
A	REDRAWN		MK	04-13-70
REV.	DESCRIPTION	ECR	BY	DATE
REVISIONS				

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UNLESS OTHERWISE SPECIFIED: REMOVE ALL BURRS & SHARP CORNERS DIMENSION TOLERANCES xxx +/- .010 xxx +/- .015 xx +/- .030 ANGLES +/- 2° FRACTIONS +/- 1/32	NAME/#	DATE	 THE BILCO COMPANY Manufacturers of Doors for Special Services New Haven, Connecticut 06505	
INTERPRET GEOMETRIC TOLERANCING PER:	DRAWN	DGC		
MATERIAL	ORG. AUTHOR	DGC	TITLE:	
FINISH	ORG. ECR	22210 12-14-06		
DO NOT SCALE DRAWING	Q.A.		BOLT-HH STOP THREAD 3/8"-16 x 1 3/8"	
	COMMENTS:			
	SIZE	DWG. NO.	REV	
	A	SD234	E	
	SCALE: 1:1	WEIGHT:	SHEET 1 OF 1	