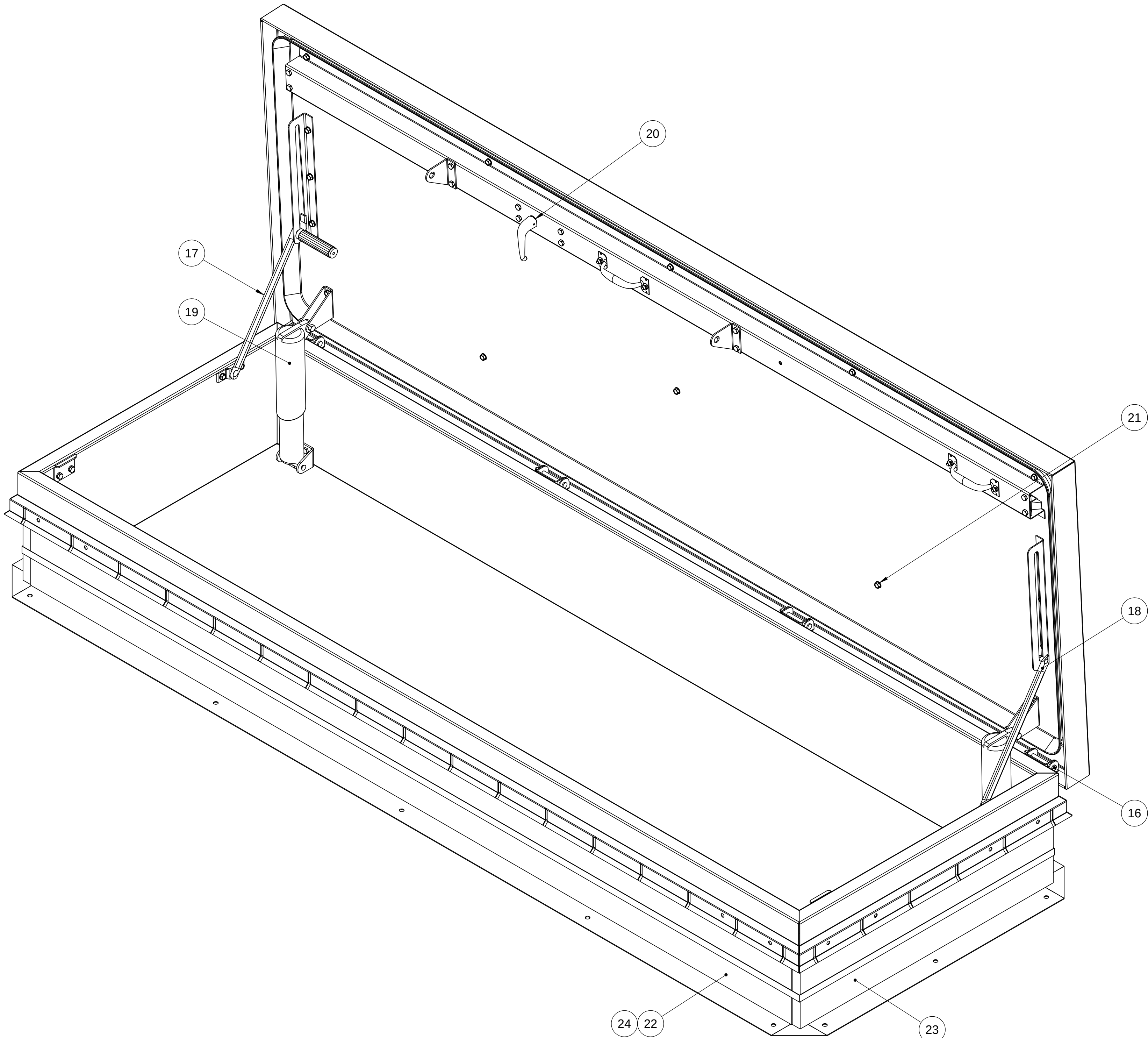
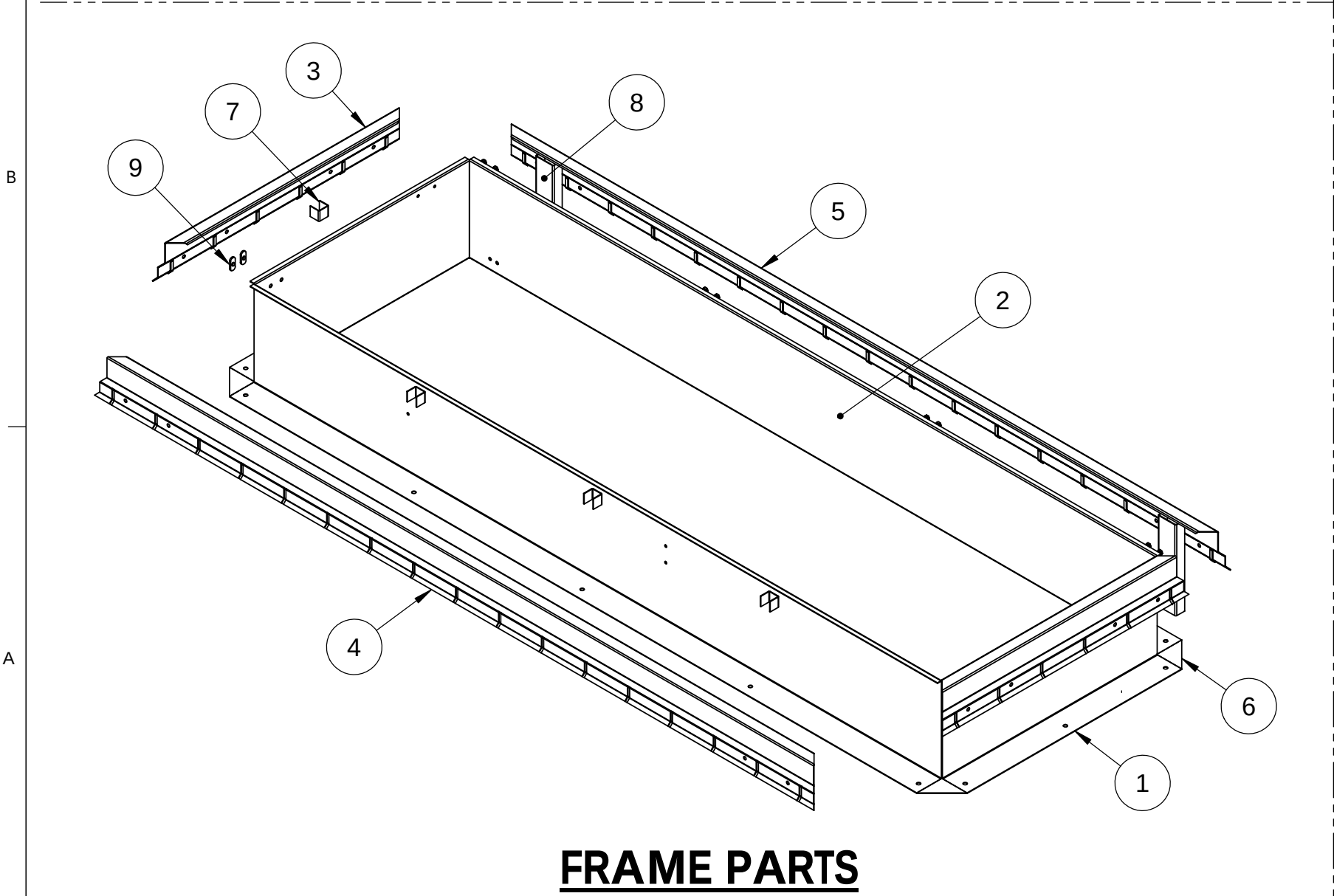
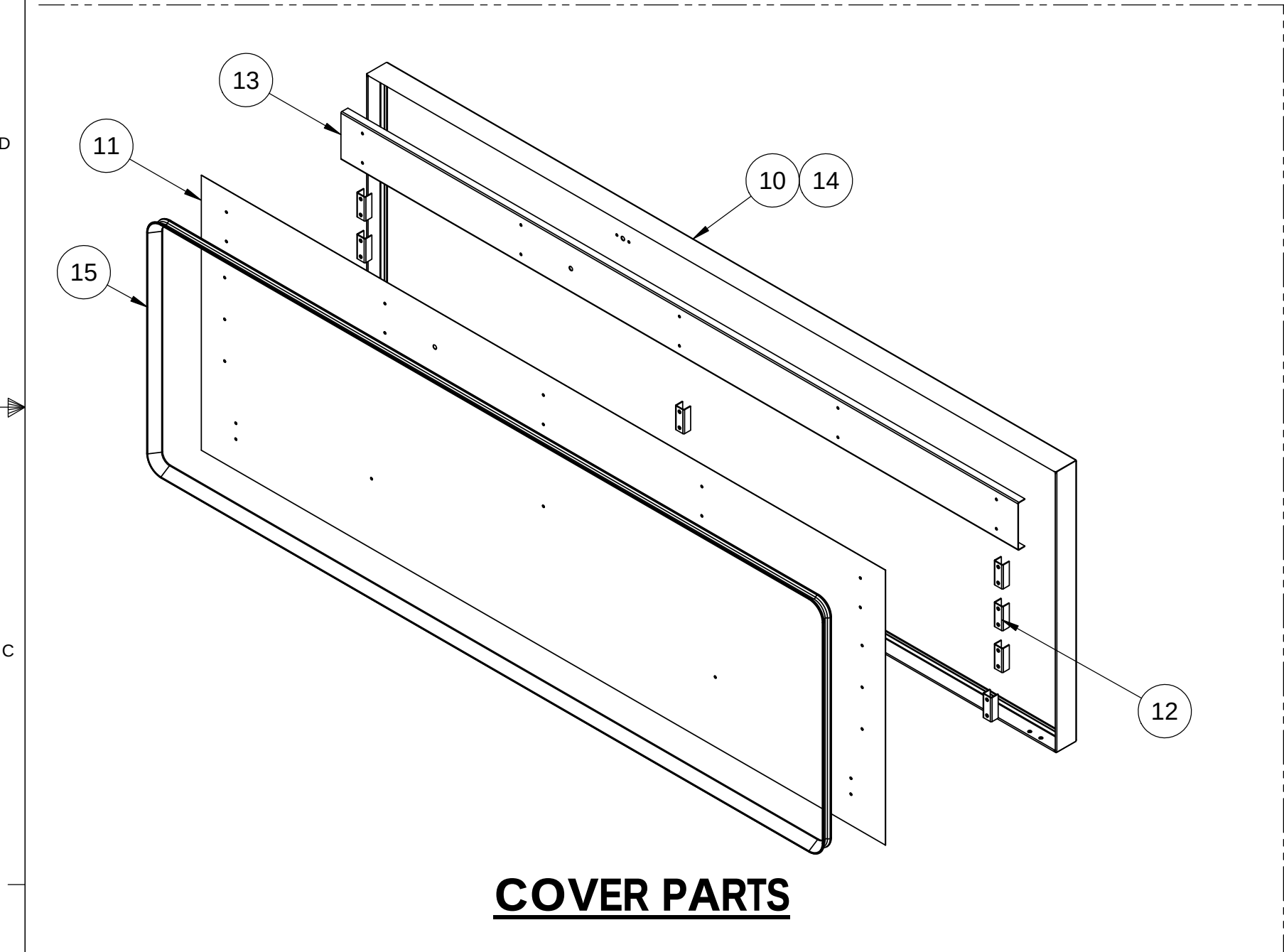


ITEM NO.	PART NO.	DESCRIPTION	QTY.
FRAME			
1	SD504A	FRAME-RS, 30" STEEL (15 13/16" X 30")	2
2	SD523	FRAME-RS, 96" STEEL (15 13/16" x 96")	2
3	SD506	FLASHING-RS, 30" STEEL, (6 5/8" x 36")	2
4	SD525	FLASHING-RS, 96" STEEL, (6 5/8" x 102")	1
5	SD525P	FLASHING-RS, 96" STEEL, PUNCH (6 5/8" x 102")	1
6	SD1649	FRAME-CORNER, STEEL	4
7	SD15	SPACER-FRAME & FLASHING STEEL	9
8	SD549	STIFF-FRAME FORMED 1 1/4" X 2 1/2" X 11" STEEL	2
9	SD165	NUT-WELD, 5/16"-18 STEEL	4
COVER			
10	SD516	COVER-RS, L-20 (3096), STEEL (46" x 110 3/4")	1
11	SD577	LINER-COVER RS, L-20 (3096), STEEL (34 9/16" x 99 9/32")	1
12	SD36	SPACER-COVER 1" STEEL	11
13	SD527	BUP-LOCK BOX, 1" X 98 1/4", STEEL	1
14	SD2	INSULATION-FIBERGLASS	15 SQ. FT
15	SD4026	GASKET-EPDM	22 FT
HARDWARE & ACCESSORIES			
16	KT13-P	KIT-HINGE RS, PLATED	4
17	KT3445-P	KIT-HOA, RS LH 14 1/4", STEEL FRAME	1
18	KT4820-P	KIT-GUIDE ARM, RS 14 1/4", STEEL FRAME	1
19	KT480N	KIT-SPRING 480#,RS,1 EAR, COMPOSITE TUBES	2
20	KTLBXL20	KIT-LOCK 2PT, L-20	1
21	SD3-Y	SCREW-TAPTITE 5/16-18 X 7/8" YELLOW CHRMT	3
22	SD16	FIBERBOARD 1" X 9 1/2" X 96"	2
23	SD16-1	FIBERBOARD 1" X 9 1/2" X 32"	2
24	SD125	TAPE-FIBERGLASS 3/4" X 12'	A/R
ITEMS NOT SHOWN			
25	KTLBL-RS	KIT-LABELS, RS	1
26	SD1030	PRIMER-RED OXIDE	A/R



N	REPLACED SD577AL W/ SD584 ON L-40 & L-50	32768	ATR	12/31/13
M	REPLACED KT3445-P & KT4820-P W/ KT3445A-P & KT4820A-P ON L-50	32622	ATR	11/21/13
L	ADDED KT100N (100# SPRING) TO L-40 & L-50	31597	ATR	01/08/13
K	ADDED KITS TO BOM, CHANGED SPRING LOAD, HOA, FRAME CORNER, SPRING HOUSING BRACKET, TURN HANDLE ASSY & HINGE WELD NUT	29540	ATR	06/01/12
REV.	DESCRIPTION	ECR	BY	DATE

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**THE BILCO COMPANY**
New Haven, Connecticut 06605

Manufacturers of Doors for Special Services

TITLE:
L DOOR ASSY

SIZE DWG. NO. REV
D L-DOOR N

SCALE: 1:6 WEIGHT: SHEET 1 OF 9