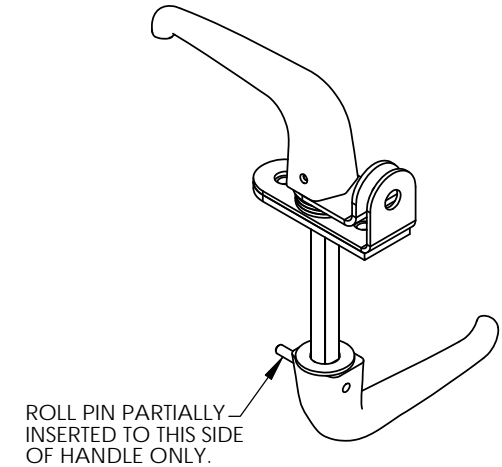
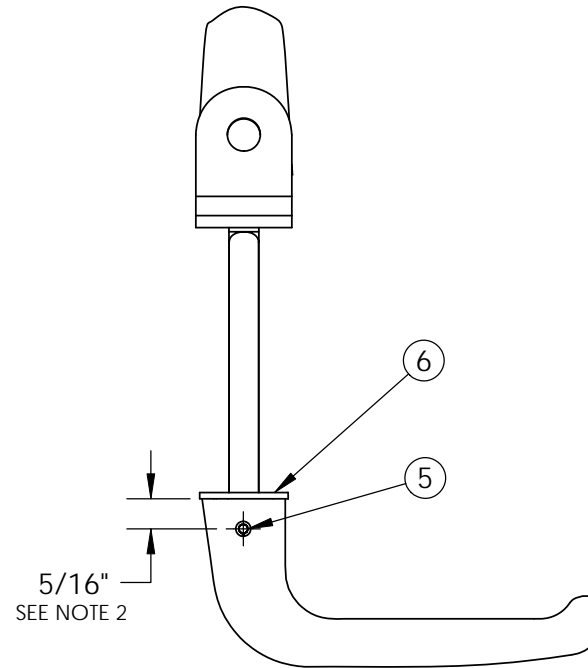
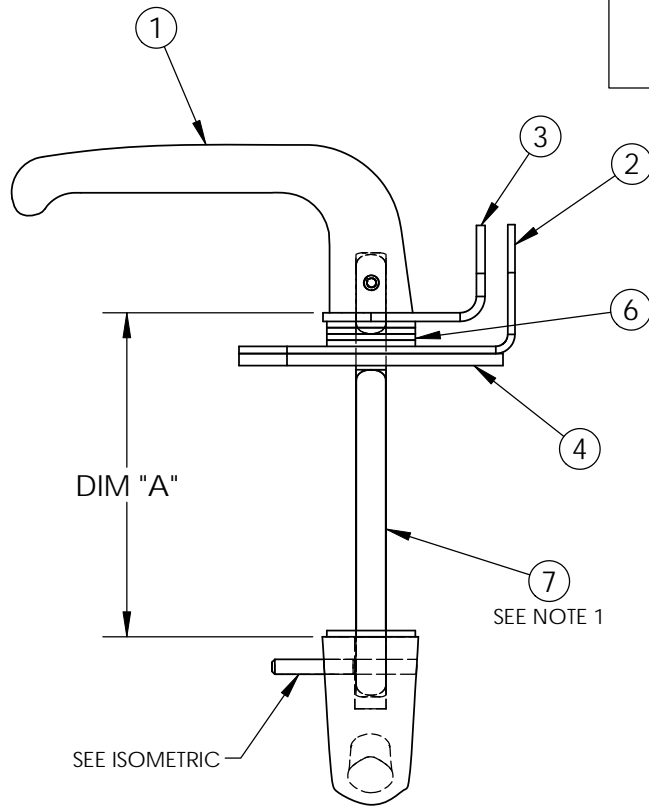



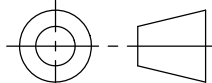
ITEM NO.	PART NO.	DESCRIPTION	SD709	SD709-E	SD709-2	SD709-E2
1	SD112	HANDLE-DIE CAST RS ZAMAK	2	2	2	2
2	SD24-P	HASP-PADLOCK COVER ZINC PLATED	1	1	1	1
3	SD25-P	HASP-PADLOCK COVER PLATED	1	1	1	1
4	SD30	GASKET-COVER HASP	1	1	1	1
5	SD26	PIN-RS HANDLE LOCK STEEL	2	2	2	2
6	SD29-A-Y	WASHER-FLAT .469 ID X .922 OD X .065 YELLOW CHRMT	5	5	5	5
7	SD31	LOCK-SHAFT 5/16" SQ X 4 5/8" C1010 ZINC PLATED	1	-	-	-
	SD31-1	LOCK-SHAFT 5/16" SQ X 5 5/8" C1010 ZINC PLATED	-	1	-	-
	SD62	LOCK-SHAFT 5/16" SQ X 4 15/16" PLATED	-	-	1	-
	SD62-1	LOCK-SHAFT 5/16" SQ X 5 15/16" PLATED	-	-	-	1



PART NO.	DESCRIPTION	DIM "A"	LOCK SHAFT LENGTH
SD709	HANDLE ASSEMBLY - RS	3 3/8"	4 5/8"
SD709-E	HANDLE ASSEMBLY - RS, 2" COVER	4 3/8"	5 5/8"
SD709-2	HANDLE ASSEMBLY - RS, 2 POINT LOCK	3 11/16"	4 15/16"
SD709-E2	HANDLE ASSEMBLY - RS, 2" COVER, 2 POINT LOCK	4 11/16"	5 15/16"

NOTES:

- ITEM 7 (LOCK SHAFT) VARIES BETWEEN DIFFERENT LOCK & COVER CONFIGURATIONS
- DRILL SHAFT $\varnothing .156 \pm .002$, INSERT PIN PARTIALLY

UNLESS OTHERWISE SPECIFIED:		NAME/#	DATE	 <div>Manufacturers of Doors for Special Services THE BILCO COMPANY New Haven, Connecticut 06505</div>													
DRAWN		DJC	06/09/11														
UNLESS OTHERWISE SPECIFIED REMOVE ALL BURRS & SHARP CORNERS DIMENSION TOLERANCES XXXX +/- .010 XXX +/- .015 XX +/- .030 ANGLES +/- 2" FRACTIONS +/- 1/32		ORG. AUTHOR	DJC	TITLE: HANDLE ASSEMBLY-RS _													
		ORG. ECR	29378			06/09/11											
		Q.A.															
INTERPRET GEOMETRIC TOLERANCING PER:		3RD-ANGLE PROJECTION		<table><tr><td>SIZE</td><td>DWG. NO.</td><td>REV</td></tr><tr><td>A</td><td>SD709_</td><td>A</td></tr><tr><td colspan="2">SCALE: 1:2</td><td>WEIGHT:</td></tr><tr><td colspan="2"></td><td>SHEET 1 OF 2</td></tr></table>		SIZE	DWG. NO.	REV	A	SD709_	A	SCALE: 1:2		WEIGHT:			SHEET 1 OF 2
SIZE	DWG. NO.	REV															
A	SD709_	A															
SCALE: 1:2		WEIGHT:															
		SHEET 1 OF 2															
MATERIAL																	
FINISH																	
DO NOT SCALE DRAWING																	

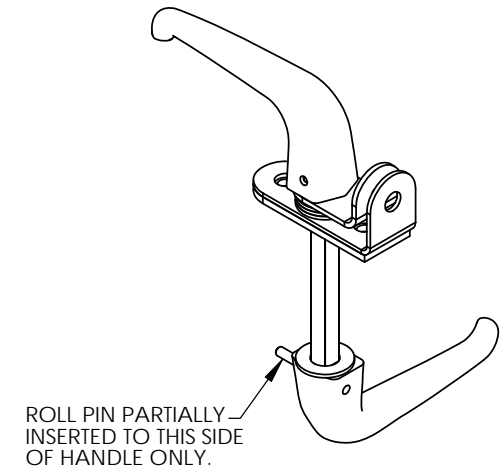
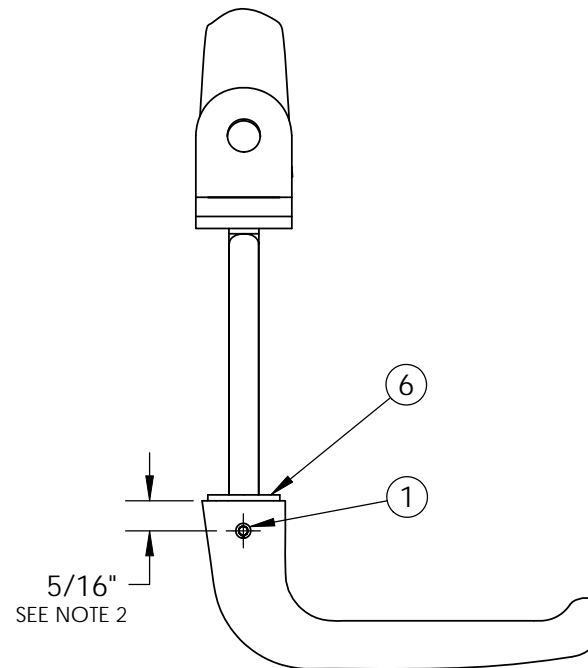
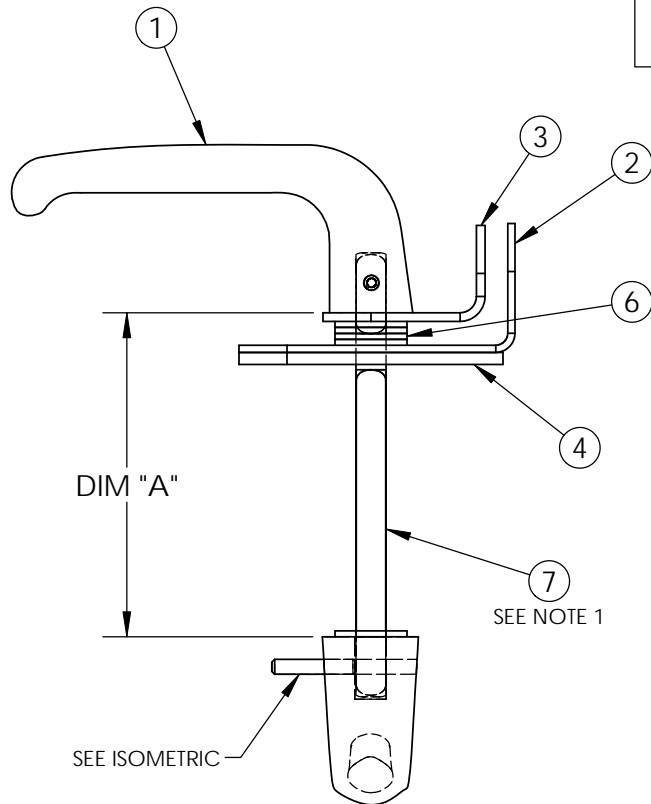
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**RELEASED TO
MANUFACTURING**

DATE: 07/21/2011

APPROVED BY: A.T.R.


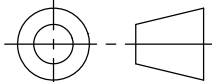
ITEM NO.	PART NO.	DESCRIPTION	SD709SS	SD709-ESS	SD709-2SS	SD709-E2S
1	SD112/316	HANDLE-DIE CAST RS 316SS	2	2	2	2
2	SD24S6	HASP-PADLOCK COVER 316SS	1	1	1	1
3	SD25S6	HASP-PADLOCK COVER 316SS	1	1	1	1
4	SD30	GASKET-COVER HASP	1	1	1	1
5	SD26SS	PIN-RS HANDLE LOCK SS	2	2	2	2
6	SD29SS	WASHER-FLAT .446 ID X .750 OD X .062 18-8SS	5	5	5	5
7	SD31SS	LOCK-SHAFT 5/16" SQ X 4 5/8" 304SS	1	-	-	-
	SD31-1SS	LOCK-SHAFT 5/16" SQ X 5 5/8" 304SS	-	1	-	-
	SD62SS	LOCK-SHAFT 5/16" SQ X 4 15/16" 304SS	-	-	1	-
	SD62-1SS	LOCK-SHAFT 5/16" SQ X 5 15/16" 304SS	-	-	-	1



PART NO.	DESCRIPTION	DIM "A"	LOCK SHAFT LENGTH
SD709SS	S/S HANDLE ASSEMBLY - RS	3 3/8"	4 5/8"
SD709-ESS	S/S HANDLE ASSEMBLY - RS, 2" COVER	4 3/8"	5 5/8"
SD709-2SS	S/S HANDLE ASSEMBLY - RS, 2 POINT LOCK	3 11/16"	4 15/16"
SD709-E2S	S/S HANDLE ASSEMBLY - RS, 2" COVER, 2 POINT LOCK	4 11/16"	5 15/16"

NOTES:

- ITEM 7 (LOCK SHAFT) VARIES BETWEEN DIFFERENT LOCK & COVER CONFIGURATIONS
- DRILL SHAFT $\varnothing .156 \pm .002$, INSERT PIN PARTIALLY

UNLESS OTHERWISE SPECIFIED:		NAME/#	DATE	 THE BILCO COMPANY <small>Manufacturers of Doors for Special Services New Haven, Connecticut 06505</small>	
DRAWN		DJC	06/09/11	TITLE:	
ORG. AUTHOR		DJC		HANDLE ASSEMBLY-RS _	
ORG. ECR		29378	06/09/11	SIZE DWG. NO. REV	
Q.A.				A SD709_ A	
INTERPRET GEOMETRIC TOLERANCING PER:		3RD-ANGLE PROJECTION		SCALE: 1:2 WEIGHT: SHEET 2 OF 2	
MATERIAL					
FINISH					
DO NOT SCALE DRAWING					

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