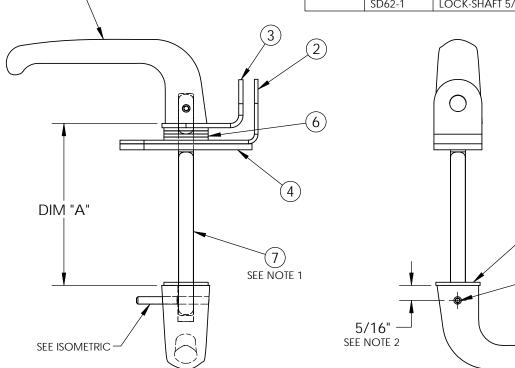
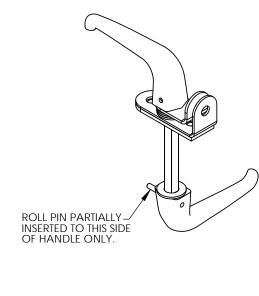
ITEM NO.	PART NO.	DESCRIPTION	SD709	SD709-E	SD709-2	SD709-E2
1	SD112	HANDLE-DIE CAST RS ZAMAK	2	2	2	2
2	SD24-P	HASP-PADLOCK COVER ZINC PLATED	1	1	1	1
3	SD25-P	HASP-PADLOCK COVER PLATED	1	1	1	1
4	SD30	GASKET-COVER HASP	1	1	1	1
5	SD26	PIN-RS HANDLE LOCK STEEL	2	2	2	2
6	SD29-A-Y	WASHER-FLAT .469 ID X .922 OD X .065 YELLOW CHRMT	5	5	5	5
	SD31	LOCK-SHAFT 5/16" SQ X 4 5/8" C1010 ZINC PLATED	1	-	-	-
7	SD31-1	LOCK-SHAFT 5/16" SQ X 5 5/8" C1010 ZINC PLATED	-	1	-	-
	SD62	LOCK-SHAFT 5/16" SQ X 4 15/16" PLATED	-	-	1	-
	SD62-1	LOCK-SHAFT 5/16" SQ X 5 15/16" PLATED	-	-	-	1



DESCRIPTION

PART NO.



NOTES:

(6)

ITEM 7 (LOCK SHAFT) VARIES BETWEEN DIFFERENT LOCK & COVER CONFIGURATIONS

2 DRILL SHAFT Ø 156 + 002 INSERT PIN PARTIALLY

RELEASED TO MANUFACTURING

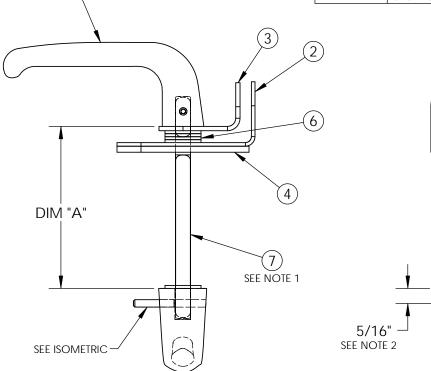
DATE: 07/21/2011 APPROVED BY: A.T.R.

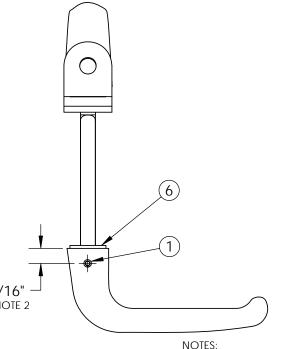
SD709	HANDLE ASSEMBLY - RS	3 3/8"	4 5/8"	2. DRILL SHAFT V. 130 1.002, INSERT FIN FARMALL							
SD709-E	HANDLE ASSEMBLY - RS, 2" COVER	4 3/8"	5 5/8"		UNLESS OTHERWISE SPECIFIED:		NAME/#	DATE	Bile-i		Ooors for Special Services O COMPANY
SD709-2	HANDLE ASSEMBLY - RS, 2 POINT LOCK	3 11/16"	4 15/16"		UNLESS OTHERWISE SPECIFIED REMOVE ALL BURRS & SHARP CORNERS	DRAWN	DJC	06/09/11			Connecticut 06505
SD709-E2	HANDLE ASSEMBLY - RS, 2" COVER, 2 POINT LOCK	4 11/16"	5 15/16"		DIMENSION TOLERANCES x.xxx +/010				TITLE:		
					X.X +/030	ORG. AUTHOR	DJC		HANDLE	V CCEV VI	DI V DC
					ANGLES +/- 2° FRACTIONS +/- 1/32	ORG. ECR	29378	06/09/11	HANDLE	ASSEIVII	DL1-K3 _
			THI OF IN	S DRAWING IS THE PROPERTY THE BILCO COMPANY AND CORPORATES PROPRIETARY	INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.					
			/II 1A	IFORMATION. PUBLICATION ND/OR PUBLIC DISTRIBUTION	MATERIAL	3RD-ANGI	LE PROJEC	CHON	SIZE DWG. NO	<u> </u>	REV
			EXF TH	IN WHOLE OR IN PART IS PRESSLY PROHIBITED WITHOUT HE PRIOR WRITTEN CONSENT	FINISH				Λ	700	\ \rac{1}{\chinn{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\cuturent{1}{\
			1 1	F THE BILCO COMPANY. THE NFORMATION CONTAINED REIN REMAINS THE PROPERTY	FINISH		- +		$ \mathbf{A} $ SL	J/U9_	_ A
			1161	OF THE BILCO COMPANY. ALL RIGHTS RESERVED.	DO NOT SCALE DRAWING	1 4			SCALE: 1:2 WE	IGHT:	SHEET 1 OF 2

LOCK SHAFT LENGTH

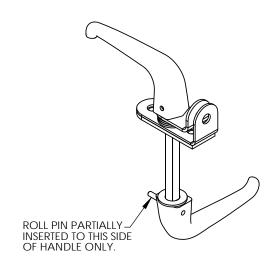
DIM "A"

ITEM NO.	PART NO.	DESCRIPTION	SD709SS	SD709-ESS	SD709-2SS	SD709-E2S
1	SD112/316	HANDLE-DIE CAST RS 316SS	2	2	2	2
2	SD24S6	HASP-PADLOCK COVER 316SS	1	1	1	1
3	SD25S6	HASP-PADLOCK COVER 316SS	1	1	1	1
4	SD30	GASKET-COVER HASP	1	1	1	1
5	SD26SS	PIN-RS HANDLE LOCK SS	2	2	2	2
6	SD29SS	WASHER-FLAT .446 ID X .750 OD X .062 18-8SS	5	5	5	5
7	SD31SS	LOCK-SHAFT 5/16" SQ X 4 5/8" 304SS	1	-	-	-
	SD31-1SS	LOCK-SHAFT 5/16" SQ X 5 5/8" 304SS	-	1	-	-
	SD62SS	LOCK-SHAFT 5/16" SQ X 4 15/16" 304SS	-	-	1	-
	SD62-1SS	LOCK-SHAFT 5/16" SQ X 5 15/16" 304SS	-	-	-	1





THIS DRAWING IS THE PROPERTY OF THE BILCO COMPANY AND INCORPODATES PROPRIETARY AND INCORPODATES PROPRIETARY INFORMATION, PUBLICATION AND/OR PUBLICATION IN WHOLE OR IN PART IS SEPRESSLY PROPRIETO WHITE PROPERTY OF THE FLOW OF THE PROPERTY OF THE PROPERTY OF THE BLOCO COMPANY, ALL RIGHTS RESERVED.



- ITEM 7 (LOCK SHAFT) VARIES BETWEEN DIFFERENT LOCK & COVER CONFIGURATIONS
- 2. DRILL SHAFT \emptyset .156 \pm .002, INSERT PIN PARTIALLY

RELEASED TO MANUFACTURING DATE: 07/21/2011

APPROVED BY: A.T.R.

Manufacturers of Doors for Special Service
THE BILCO COMPANY
New Haven, Connecticut 06505

PART NO.	DESCRIPTION	DIM "A"	LOCK SHAFT LENGTH
SD709SS	S/S HANDLE ASSEMBLY - RS	3 3/8"	4 5/8"
SD709-ESS	S/S HANDLE ASSEMBLY - RS, 2" COVER	4 3/8"	5 5/8"
SD709-2SS	S/S HANDLE ASSEMBLY - RS, 2 POINT LOCK	3 11/16"	4 15/16"
SD709-E2S	S/S HANDLE ASSEMBLY - RS, 2" COVER, 2 POINT LOCK	4 11/16"	5 15/16"

UNLESS OTHERWISE SPECIFIED:		NAME/#	DATE	ED :	n		
UNLESS OTHERWISE SPECIFIED REMOVE ALL BURRS & SHARP	DRAWN	DJC	06/09/11	الإظال	أيتاها	0	
CORNERS DIMENSION TOLERANCES x xxx +/- 010				TITLE:			
x.xx +/015 x.x +/030	ORG. AUTHOR	DJC			NID.	. –	
ANGLES +/- 2° FRACTIONS +/- 1/32	ORG. ECR	29378	06/09/11	HANDLE			
INTERPRET GEOMETRIC	Q.A.						
	3RD-ANGL	E PROJE	CTION				
MATERIAL				SIZE	DWG	. No	
FINISH	$\left \begin{array}{c} (\bigcirc) \end{array} \right $		+	A	,	SE	
DO NOT SCALE DRAWING				SCAL	E: 1:2	WE	

HANDLE ASSEMBLY-RS _ SIZE DWG. NO. REV

SD709 SCALE: 1:2 WEIGHT: SHEET 2 OF 2