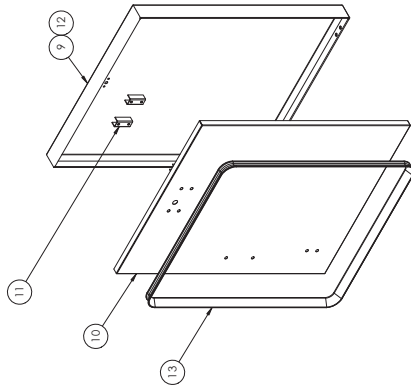
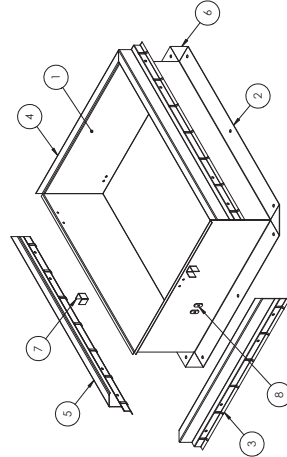


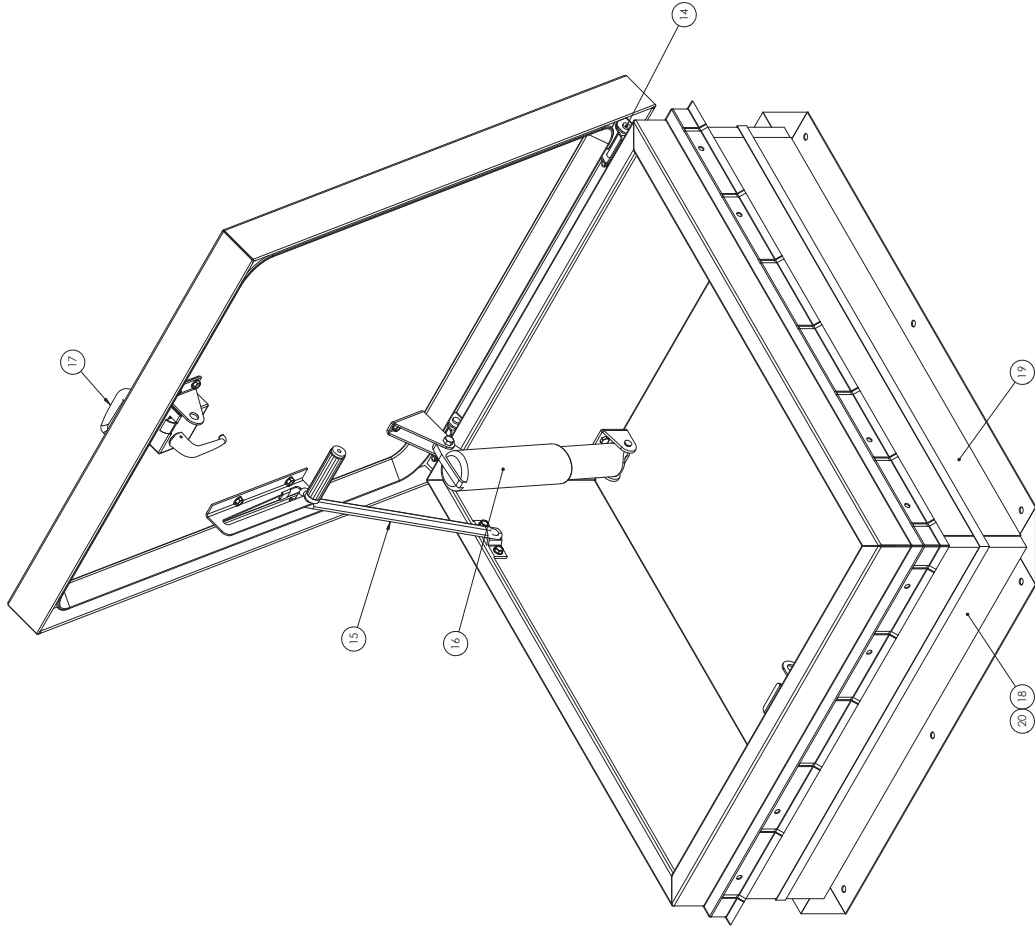
ITEM NO.	PART NO.	DESCRIPTION	QTY.
FRAME			
1	SD504A	FRAME-RS, 30" STEEL (15 1/16" x 30")	2
2	SD505A	FRAME-RS, 36" STEEL (15 1/16" x 36")	2
3	SD506	FLASHING-RS, 30" STEEL (6 5/8" x 36")	1
4	SD506P	FLASHING-RS, 30" STEEL PUNCH (6 5/8" x 36")	1
5	SD506R	FLASHING-RS, 30" STEEL (6 5/8" x 36")	2
6	SD506P	FLASHING-RS, 30" STEEL (6 5/8" x 36")	2
7	SD14P	SPACER-FRAME & FLASHING STEEL	4
8	SD14S	SPACER-FRAME & FLASHING STEEL	2
COVER			
9	SD502	COVER-RS, 5/20 (3630) STEEL (49 3/4" x 42 1/2")	1
10	SD521	INNER-COVER-RS, 5/20 (3630) STEEL (43 1/8" x 35 27/32")	1
11	SD522	INNER-COVER-RS, 5/20 (3630) STEEL (43 1/8" x 35 27/32")	6
12	SD2	INSULATION-FIBERGLASS	10.5 SQ. FT.
13	SD4026	GASKET-EPDM	11 FT.
HARDWARE & ACCESSORIES			
14	KT13-P	KIT-HINGE-RS, PLATED	2
15	KT502L-P	KIT-HOA-RS (14 1/4" STEEL FRAME 70")	1
16	KT502L	KIT-SPRING-360# RS, 1 EA, COMPOSITE TUBES	1
17	KT502L	KIT-SPRING-360# RS, 1 EA, COMPOSITE TUBES	1
18	SD14-1	FIBERBOARD 1" X 9 1/2" X 30"	2
19	SD14-2	FIBERBOARD 1" X 9 1/2" X 36 1/4"	2
20	SD12S	TAPE-FIBERGLASS 3/4" X 12"	A/R
ITEMS NOT SHOWN			
21	KTBL-RS	KIT-LABELS-RS	1
22	SD1030	PRIMER-RED OXIDE	A/R



COVER PARTS



FRAME PARTS



S-20

RELEASED TO
MANUFACTURING
DATE: 11/14/13
APPROVED BY: D.J.C.

THE BILCO COMPANY

S DOOR ASSY

SIZE DWG. NO. D S-DOOR P

SCALE: 1/4" = 1'-0"

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE	BY	CHKD	APP'D	REV
11/14/13	AIR	3247	3247	1

DATE
