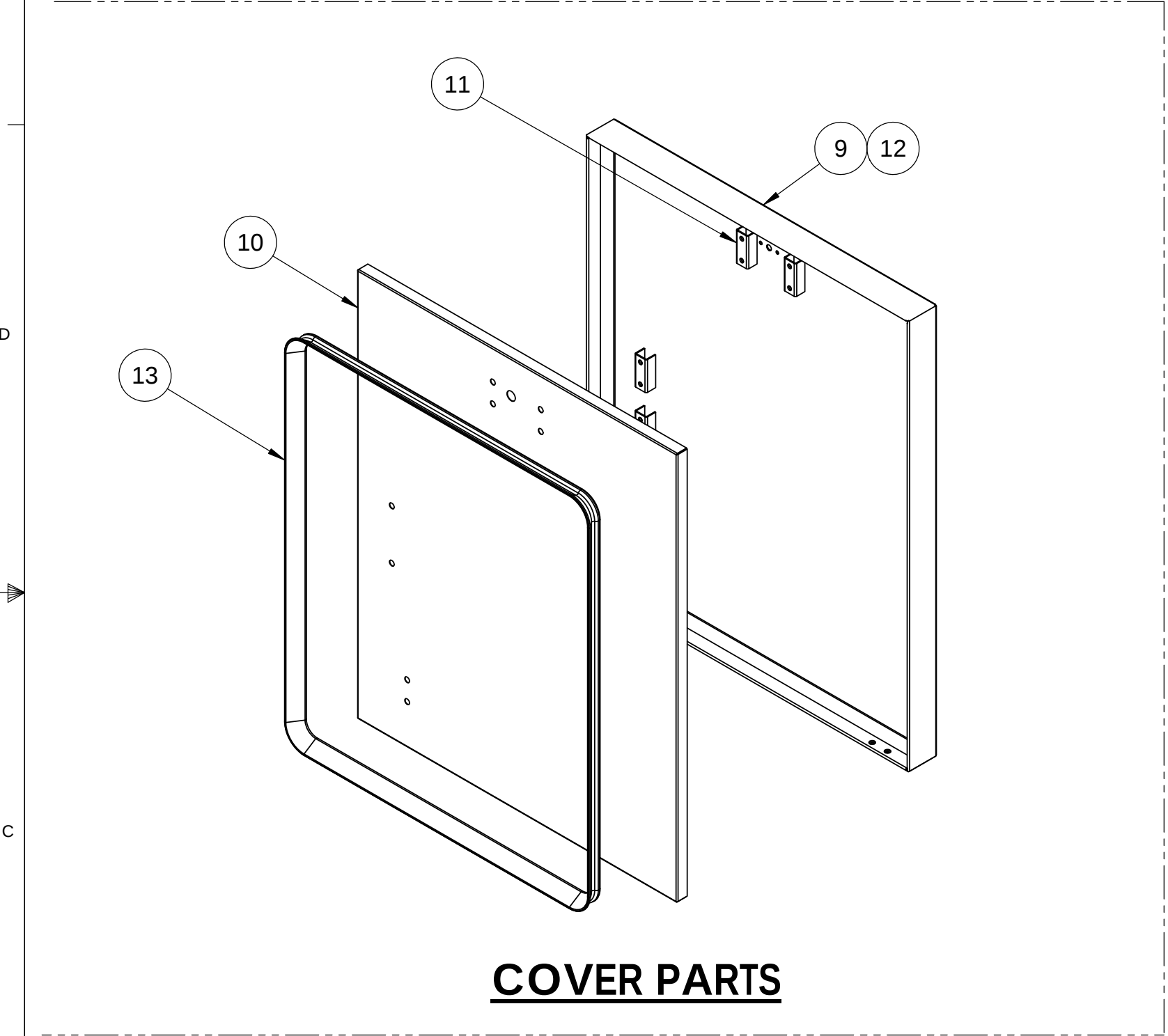
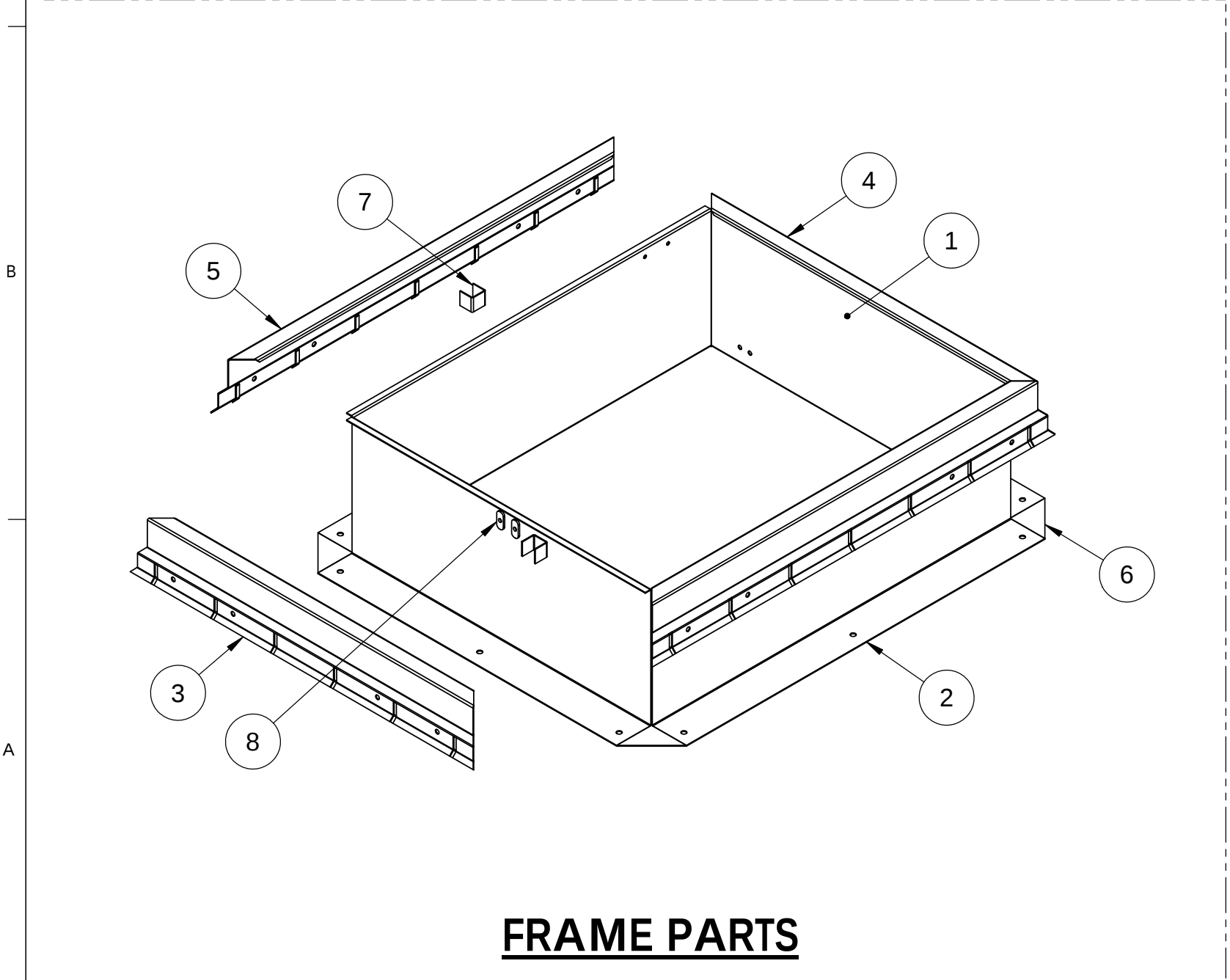


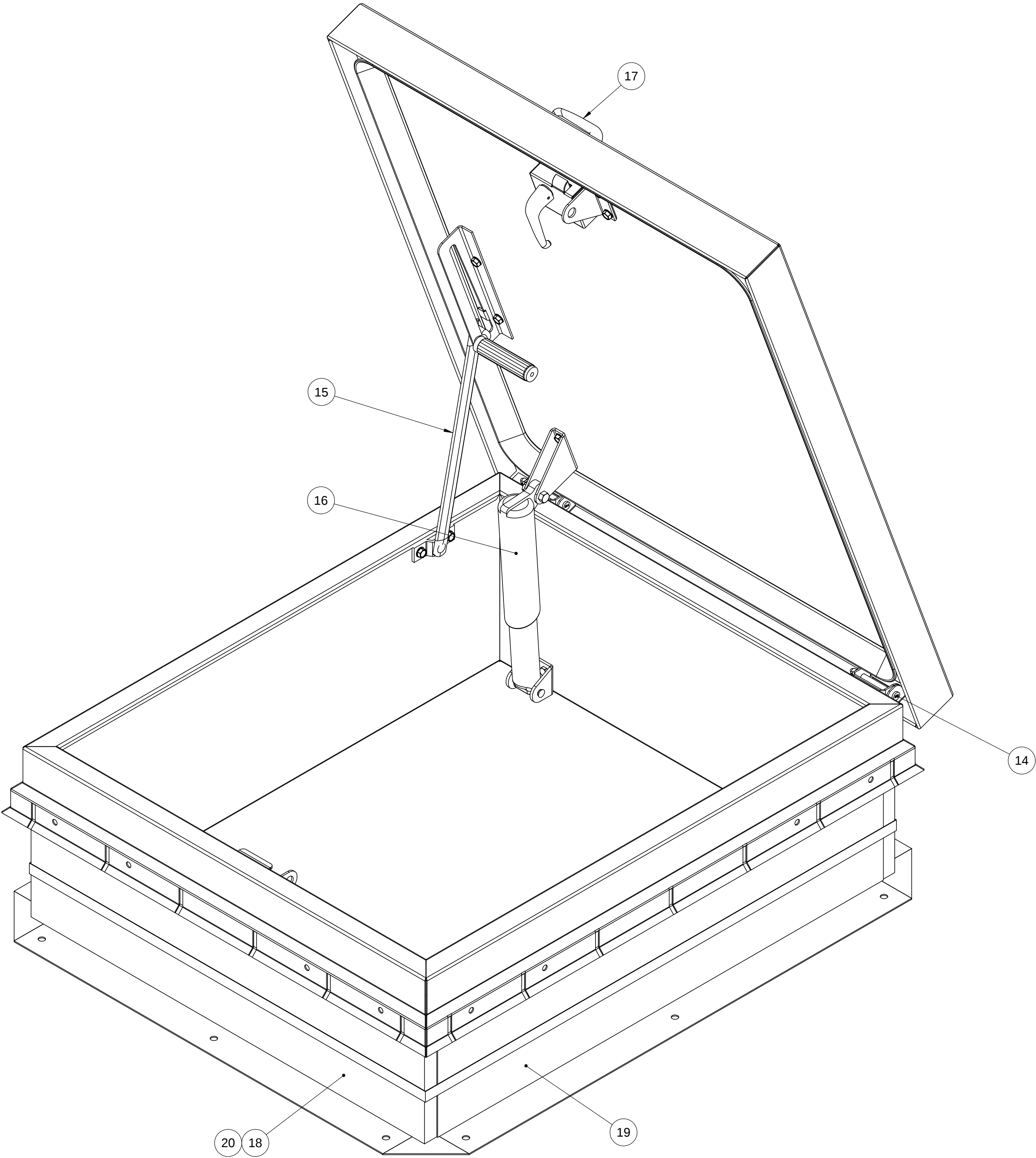
ITEM NO.	PART NO.	DESCRIPTION	QTY.
FRAME			
1	SD504A	FRAME-RS, 30" STEEL (15 13/16" x 30")	2
2	SD505A	FRAME-RS, 36" STEEL (15 13/16" x 36")	2
3	SD506	FLASHING-RS, 30" STEEL, (6 5/8" x 36")	1
4	SD506P	FLASHING-RS, 30" STEEL, PUNCH (6 5/8" x 36")	1
5	SD507	FLASHING-RS, 36" STEEL, (6 5/8" x 42")	2
6	SD1649	FRAME-CORNER, STEEL	4
7	SD15	SPACER-FRAME & FLASHING STEEL	5
8	SD165	NUT-WELD, 5/16"-18 STEEL	2
COVER			
9	SD502AL	COVER-RS, S-50 (3630), ALUM (49 3/4" x 42 1/2")	1
10	SD521AL	LINER-COVER RS, S-50 (3630), ALUM (43 1/8" X 35 27/32")	1
11	SD36AL	SPACER-COVER 1" ALUM	5
12	SD2	INSULATION-FIBERGLASS	10.5 SQ. FT
13	SD4026	GASKET-EPDM	11 FT
HARDWARE & ACCESSORIES			
14	KT13SS	KIT-HINGE RS, SS	2
15	KT562L-P	KIT-HOA, RS LH 14 1/4", STEEL FRAME, 70 °	1
16	KT190N	KIT-SPRING 190#,RS,1 EAR, COMPOSITE TUBES	1
17	KTSLAM	KIT-SLAM LOCK, RS	1
18	SD16-1	FIBERBOARD 1" X 9 1/2" X 32"	2
19	SD16-2	FIBERBOARD 1" X 9 1/2" X 36 1/4"	2
20	SD125	TAPE-FIBERGLASS 3/4" X 12'	A/R
ITEMS NOT SHOWN			
21	KTLBL-RS	KIT-LABELS, RS	1
22	SD1030	PRIMER-RED OXIDE (FRAME ONLY)	A/R



COVER PARTS



FRAME PARTS

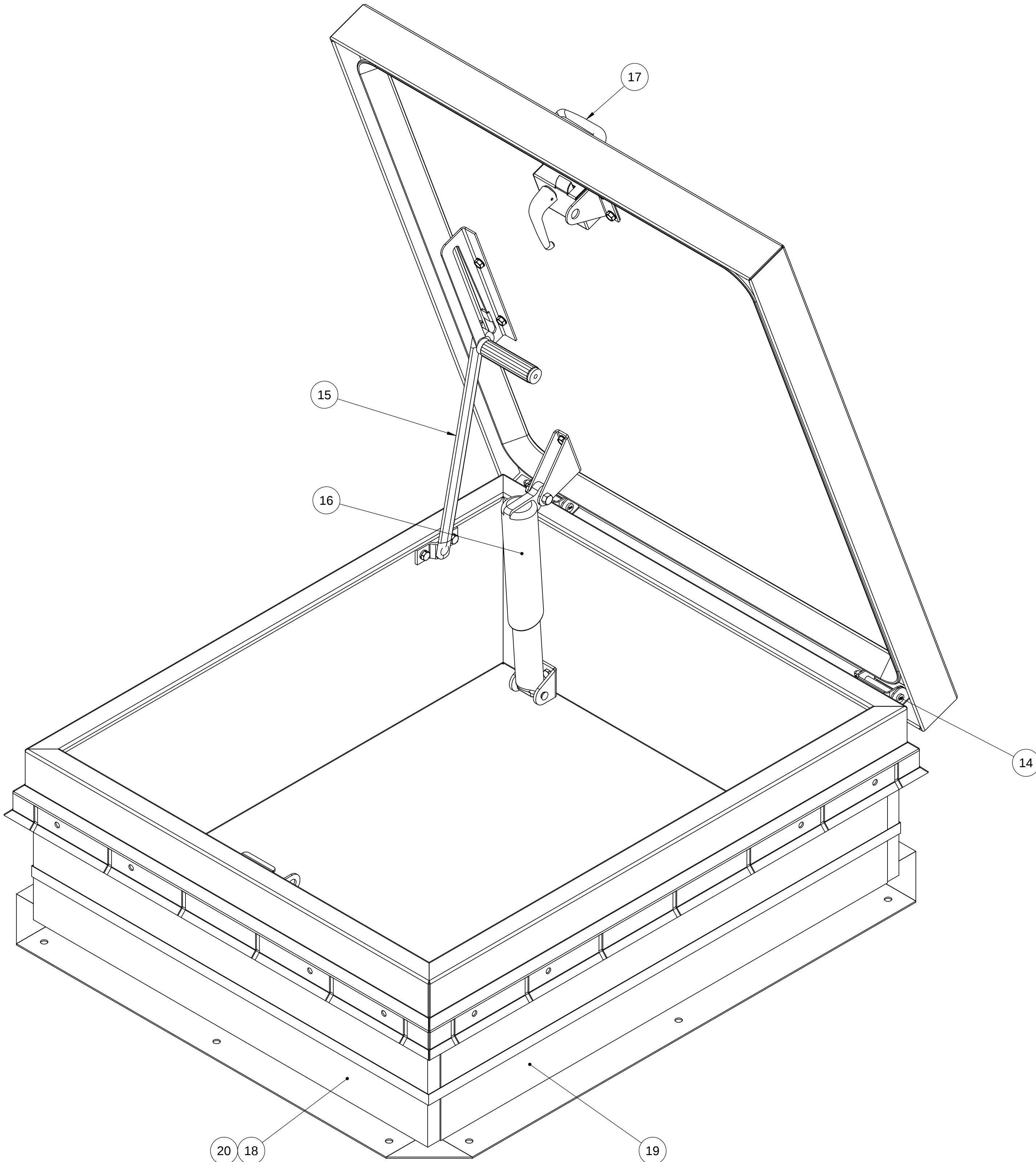
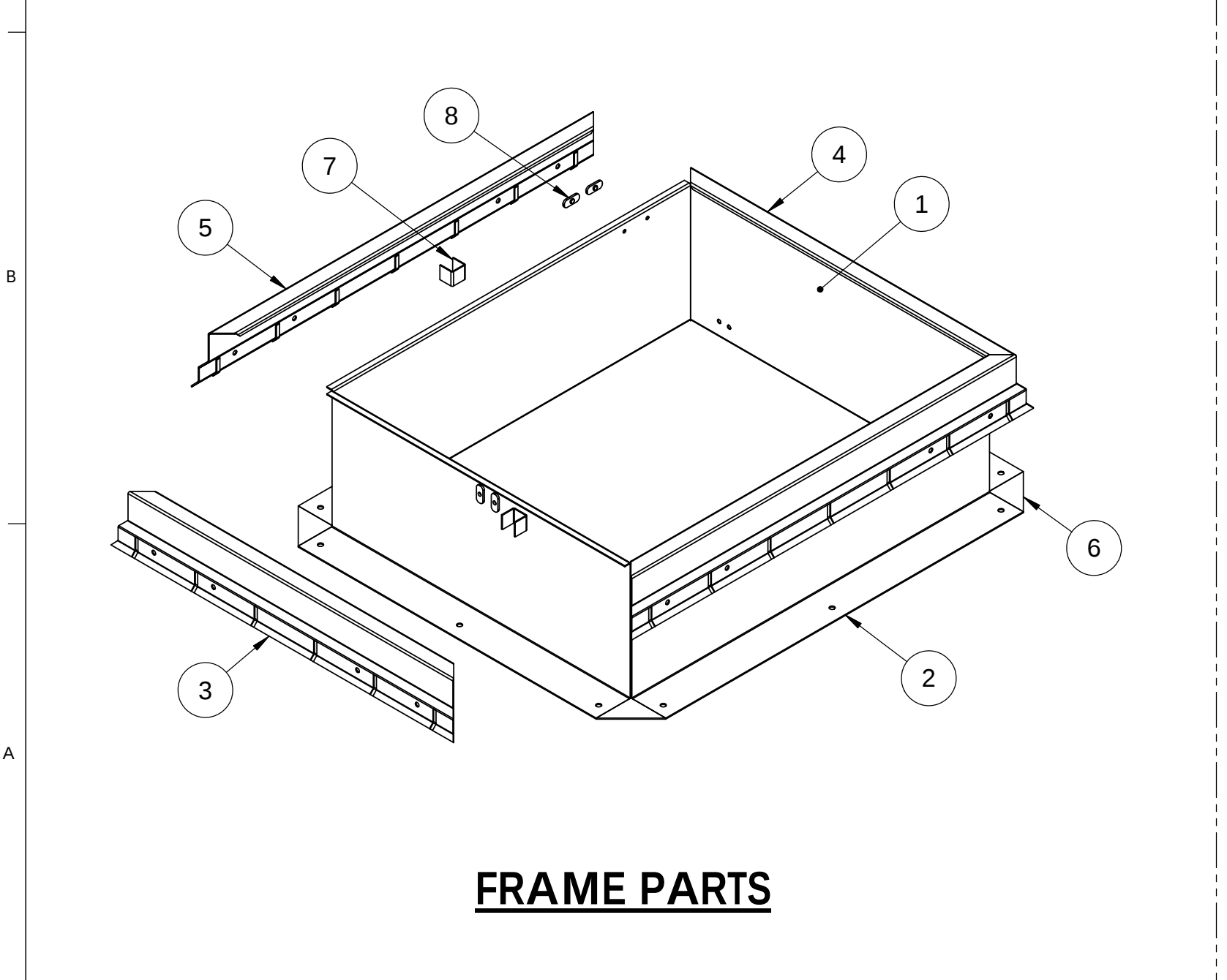
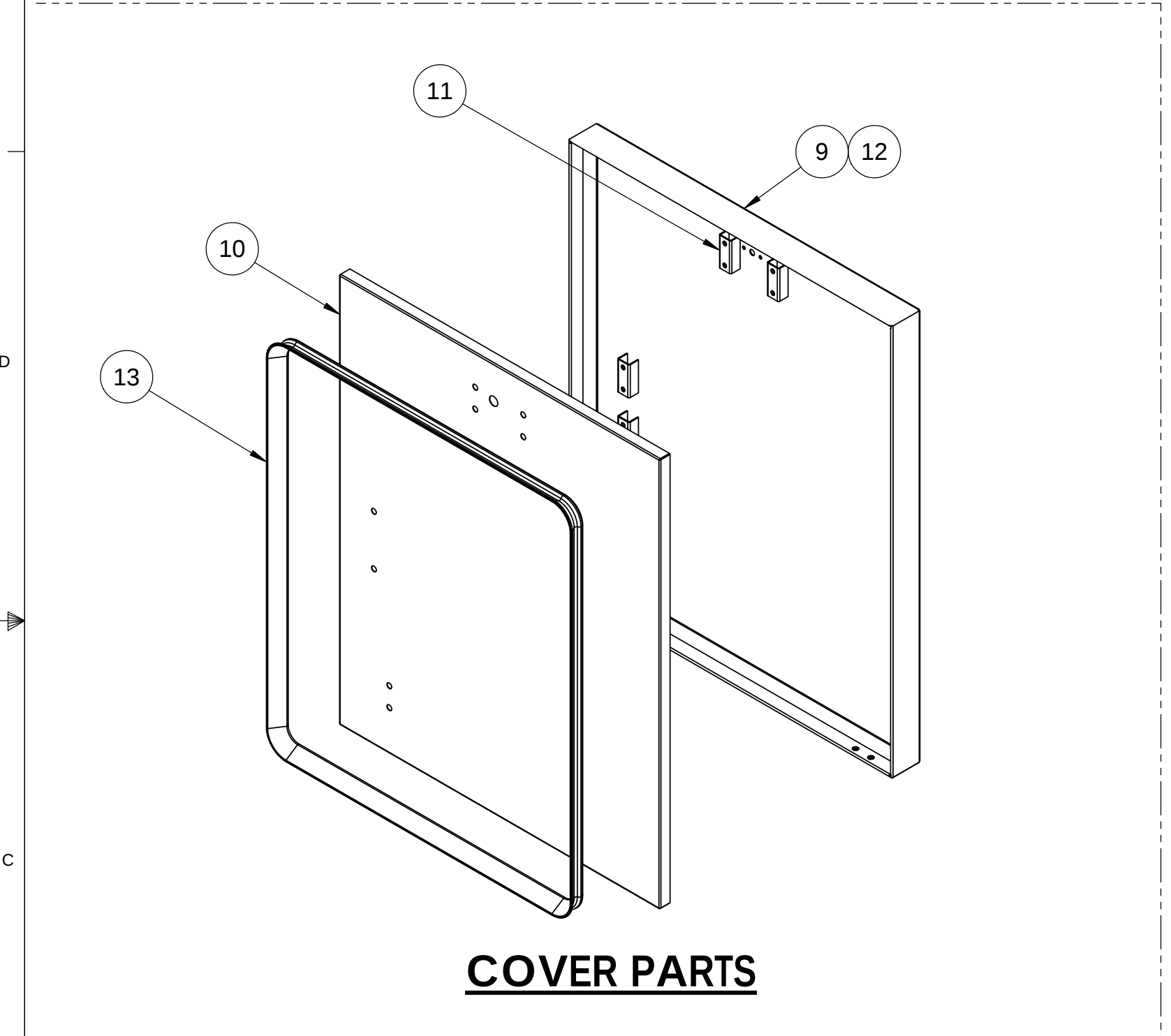


S-40

RELEASED TO
MANUFACTURING
DATE: 11/14/13
APPROVED BY: D.J.C.

UNLESS OTHERWISE SPECIFIED: REMOVE ALL BURRS & SHARP CORNERS DIMENSION TOLERANCES X.MM +/- .005 X.MM +/- .005 X.MM +/- .005 FRACTIONS +/- .005		NAME/ID	DATE	THE BILCO COMPANY New Haven, Connecticut 06605	
DRAWN	ATR	05/20/10		TITLE: S DOOR ASSY	
ORG. AUTHOR	TJ			SIZE DWG. NO. D S-DOOR	
ORG. ECR	5921	02/14/00		REV P	
Q.A.		3RD-ANGLE PROJECTION		SCALE: 1:4 WEIGHT: SHEET 2 OF 7	
DO NOT SCALE DRAWING					

ITEM NO.	PART NO.	DESCRIPTION	QTY.
FRAME			
1	SD504A-AL	FRAME-RS, 30" ALUM (15 13/16" x 30")	2
2	SD505A-AL	FRAME-RS, 36" ALUM (15 13/16" x 36")	2
3	SD506AL-1	FLASHING-RS, 30" ALUM, (6 5/8" x 36")	1
4	SD506ALP1	FLASHING-RS, 30" ALUM, PUNCH (6 5/8" x 36")	1
5	SD507AL	FLASHING-RS, 36" ALUM, (6 5/8" x 42")	2
6	SD1649AL	FRAME-CORNER, ALUM	4
7	SD15AL	SPACER-FRAME & FLASHING ALUM	5
8	SD165AL	NUT-WELD, 5/16"-18 ALUM	4
COVER			
9	SD502AL	COVER-RS, S-50 (3630), ALUM (49 3/4" x 42 1/2")	1
10	SD521AL	LINER-COVER RS, S-50 (3630), ALUM (43 1/8" X 35 27/32")	1
11	SD36AL	SPACER-COVER 1" ALUM	5
12	SD2	INSULATION-FIBERGLASS	10.5 SQ. FT
13	SD4026	GASKET-EPDM	11 FT
HARDWARE & ACCESSORIES			
14	KT13SS	KIT-HINGE RS, SS	2
15	KT562AL-P	KIT-HOA, RS LH 14 1/4" ALUMINUM FRAME, 70 °	1
16	KT190N	KIT-SPRING 190#,RS,1 EAR, COMPOSITE TUBES	1
17	KTSLAM	KIT-SLAM LOCK, RS	1
18	SD16-1	FIBERBOARD 1" X 9 1/2" X 32"	2
19	SD16-2	FIBERBOARD 1" X 9 1/2" X 36 1/4"	2
20	SD125	TAPE-FIBERGLASS 3/4" X 12'	A/R
ITEMS NOT SHOWN			
21	KTLBL-RS	KIT-LABELS, RS	1



UNLESS OTHERWISE SPECIFIED: REMOVE ALL BURS & SHARP CORNERS DIMENSION TOLERANCES X.XX -1/2 .005 X.X -1/2 .005 X.X -1/2 .005 FRACTIONS -1/2 .005		NAME/ID ATR	DATE 05/20/10
ORG. AUTHOR TJ	ORG. ECR 5921	DATE 02/14/00	Q.A.
MATERIAL		3RD-ANGLE PROJECTION	
FINISH		DO NOT SCALE DRAWING	

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RELEASED TO
MANUFACTURING
DATE: 11/14/13
APPROVED BY: D.J.C.

THE BILCO COMPANY
New Haven, Connecticut 06605

TITLE: S DOOR ASSY		SIZE D	DWG. NO. S-DOOR	REV P
SCALE: 1/4"		WEIGHT:		SHEET 3 OF 7